CHAPTER FIVE Special Types of Linear Programming

5.1. Transportation problem

One important application of linear programming is the area of physical distribution (transportation) of goods from several supply centers (origins) to several demand centers (destinations).

Transportation problem involves a large number of variables (transportation/shipping routes) and constraints, it takes a long time to solve it.

Therefore, other methods (transportation algorithm) have been developed for this purpose.

- Objective: the objective is to determine the amount of commodities which should be transported from several sources to different destinations, at the minimum transportation cost and for time.
- Sources or origins are the places where goods originate from (like plants, warehouses etc)
- Destinations are places where goods are to be shipped.
- It can also be applied to the maximization of some total value or utility, in such a way that the profit is maximized.

5.1.1. General Transportation Problem Model

The transportation algorithm requires the assumptions that:

- ✓ All goods are homogeneous, so that any origin is capable of supplying to any destination.
- Transportation costs are a linear function of (or directly proportional to) the quantity shipped over any route.
- ✓ Each source has a fixed supply of units, where this entire supply must be distributed to the destinations.
- Similarly, each destination has a fixed demand for units, where this entire demand must be received from the sources.

A transportation problem model, which has 'm' sending locations (origins) and 'n' receiving locations (destinations), provides a framework for presenting all relevant data. These are:

✓ Quantity supply of each origin (SS_i)

✓ Quantity demand of each destination (DD_i)

✓ Unit transportation cost from each origin to each destination (C_{ij})

			Destination	n			
	From	From		•••	D _n	Total Supply	
	Sı	X_{11} C_{11}	X ₁₂ C ₁₂	•••	X _{1n} C _{1n}	SS ₁	
igins)	S ₂	X ₂₁ C ₂₁	X22 C22		X _{2n} C _{2n}	SS ₂	
(O)	:	:	:	:	:	:	
Source (origins)	Sm	Xm Cm 1 1	Xm Cm 2		Xmn Cm	SSm	
	Total Deman	ddı	dd ₂		ddm	ss	

Where:

- SS_i is total quantity of commodity available at origin I (total supply of origin i).
- dd_j is total quantity of commodities needed at destinations j (total demand of destination j).
- commodity from source i to destination j.
- is the quantity of commodities transported from ith origin to jth destination.

 ith origin to jth

The Linear Programming Representation of a Transportation Model

Minimize
$$Z = \sum_{i=1}^{m} \sum_{j=1}^{n} C_{ij} x_{ij}$$

 $\sum x_{ij} = SS_i$, i = 1, 2, ..., m (supply constraints)

$$\sum_{i=1}^{m} xij = DD_j, j = 1,2,...,n \text{ (demand constraint)}$$

 $x_{ii} \ge 0$ for all i and j.

Minimize (total transportation cost)
$$Z=C_{11}X_{11}+C_{12}X_{12}+C_{13}X_{13}+....+C_{mn}X_{mn}$$
Subject to:

Capacity constraints (SS constraints)

$$X_{11}+X_{12}+---+X_{1n}=SS_1$$

 $X_{21}+X_{22}+---+X_{2n}=SS_2$
 \vdots
 $X_{m1}+X_{m2}+---+X_{mn}=SS_m$

Requirements constraints (DD constraint)

Before applying the transportation techniques (methods) to solve a specific problem, the problem should satisfy the following conditions.

- Supplies (SS) and requirements (DD) must be expressed in the same unit.
- ✓ This condition means that shipments received at any destination from different sources must be indistinguishable.
- ✓ In other words, all shipment must be measured in homogenous units.

- ✓ Total supply must equal to total demand $\sum SS = \sum DD$
- The problem satisfying this condition is called balanced transportation problem; otherwise it is known as unbalanced transportation problem.

The condition $\sum SS = \sum DD$ is the necessary and sufficient condition for the existence of feasible solution to the transportation problem.

5.1.2. Methods of Solving Transportation Problem

Methods to get the initial solution: even if there are different methods of such types, the following three common methods can be used.

- The North-West Corner Method (NWC)
- Minimum cost method (MCM), and
- √ The Vogel's Approximation Method (VAM).

I. North West Corner method

- F^{st} . Balance the problem. That is see whether ΣDD = ΣSS.
 - as the case may be and balance the problem.
- 2nd. Allocate as much as possible to the selected cell, and adjust the associated amounts of supply and demand by subtracting the allocated amount.

Since : The method starts at the northwest-corner cell (route) of the tableau (variable X_{11}).

- or demand to indicate that no further assignments can be made in that row or column.
- If both a row and a column net to zero simultaneously, cross out one only, and leave a zero supply (demand) in the uncrossed-out row (column).
- out, stop.
- Otherwise, move to the cell to the right if a column has just been crossed out or below if a row has been crossed out. Go to step 1.

5th Make sure that all the rim conditions are satisfied and (m+n-1) cells are allocated.

Once all the allocations are over, i.e., both rim requirement (column and row i.e., availability and requirement constraints) are satisfied, write allocations and calculate the cost of transportation.

Example 1.

Let us consider an example at this juncture to illustrate the application of NWC rule

From	То	D1		D	D2		3	Total supply	
	S1	X11	5	X12	6	X13	7	70	
	S2	X21	4	X22	2	X32	5	30	
	S3	X31		X32	5	X33	4	50	
To	tal Demand	65	5	4	2	4	3	150	

 $\Sigma DD = \Sigma SS$. The North West Corner cell X_{11} is chosen for allocation..

- The origin S₁ has 70 items and the destination D₁ requires only 65 items.
- Hence it is enough to allot 65 items from S_1 to D_1 .
- The origin S₁ which is alive with 5 more items can supply to the destination to the right is alive with 5 more items can supply to the destination to the right of D₁ namely D₂ whose requirement is 42. So, we supply 5 items to D₂ thereby the origin S₁ is exhausted.

- D_2 requires 37 items more. Now consider the origin S_2 that has 30 items to spare. We allot 30 items to the cell (X_{22}) so that the origin S_2 is exhausted.
- Then, move to origin S_3 and supply 7 more items to the destination D_2 . Now the requirement of the destination D_2 is complete and S_3 is left with 43 items and the same can be allotted to the destination D_3 .
- Now the origin S₃ is emptied and the requirement at the destination D₃ is also complete. This completes the initial solution to the problem

From	To m		D1		D2		03	Total supply	
	S1	65	5	5	6		7	70	
	S2		4	30	2		5	30	
	S3		I	7	5	43	4	50	
То	tal Demand	6	5	4	2	4	13	150	

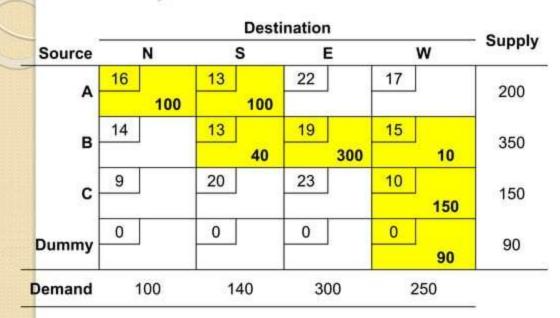
The total cost of transportation by this method will be: $(65 \times 5) + (5 \times 6) + (30 \times 2) + (7 \times 5) + (43 \times 4) = 325 + 30 + 60 + 35 + 172 = 622.$

Example 2.

Fro	To	×	Y	Z	Dummy	Availability
	Va	7 4	3 3	2	0	10
В	S	5	8 6		0	8
c	•	6	1 4	4 3	0	5
C	,	3	5	1 4	5 0	6
Require	ement	7	12	5	5	29

The total cost of transportation by this method will be: (7x4)+(3x3)+(8x6)+(1x4)+(4x3)+(1x4)+(5x0) = 105

Example 3



2. Least-Cost Method Steps in Least-Cost Method:

Step 1: Determine the least cost among all the rows of the transportation table.

Step 2: Identify the row and allocate the maximum feasible quantity in the cell corresponding to the least cost in the row.

Then eliminate that row (column) when an allocation is made.

- Step 3: Repeat steps I and 2 for the reduced transportation table until all the available quantities are distributed to the required places.
- If the minimum cost is not unique, the tie can be broken arbitrarily.
- Step 4: Make sure that all the rim conditions are satisfied and (m+n-1) cells are allocated.

From	То	D1	D2	D3	Total supply
	S1	5	7	8	70
	S2	4	4	6	30
	S3	6	7	7	50
Tota	l Demand	65	42	43	150

- We examine the rows S_1 , S_2 and S_3 , 4 is the least cost element in the cell (S_2, D_1) and
- (S_2, D_2) and the tie can be broken arbitrarily. Select (S_2, D_1) .
- ✓ The origin S_2 can supply 30 items to D_1 and thus origin S_2 is exhausted.
- $\[\] S_1 \]$ still requires 35 more units. Hence, shade the row S_2 . Shading S_2 , we observe that 5 is the least element in the cell (S_1, D_1) and examine the supply at S_1 and demand at D_1 .

The destination D₁ requires 35 items and this requirement is satisfied from S₁ so that the column D₁ is shaded next.

- Next, we choose 7 as least element corresponding to the cell (S_1, D_2) .
- We supply 35 units from S₁ to D₂. Now, only one row is left behind.
- Hence, we allow 7 items from S_3 to D_2 and 43 items S_3 to D_3 .

From	То	I)1	D	2	Г	03	Total supply
	S1	35	5	35	7		8	70
	S2	30	4		4		6	30
	S3		6	7	7	43	7	50
Tot	al Demand	•	55	42	2	4	13	150

The cost of the allocation by the least cost method is $(35 \times 5) + (35 \times 7) + (30 \times 4) + (7 \times 7) + (43 \times 7) = 890$

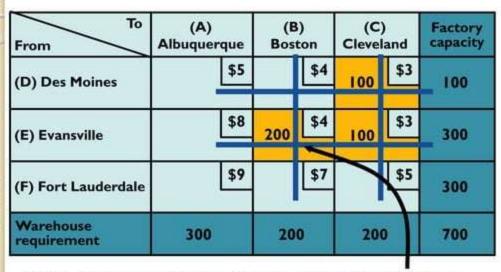
Example 2

From	(A) Albuquerque	(B) Boston	(C) Cleveland	Factory capacity	
(D) Des Moines	\$5	\$4	100 \$3	100	
(E) Evansville	\$8	\$4	\$3	300	
(F) Fort Lauder	\$9	\$7	\$5	300	
Warehouse requirement	300	200	200	700	

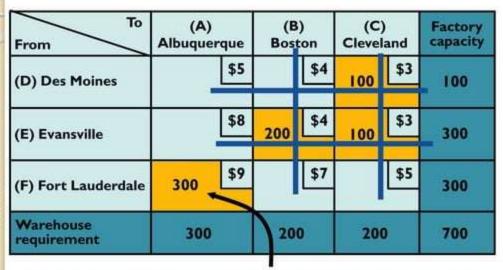
First, \$3 is the lowest cost cell so ship 100 units from Des Moines to Cleveland and cross off the first row as Des Moines is satisfied

From	(A) Albuquerque	(B) Boston	(C) Cleveland	Factory capacity	
(D) Des Moines	\$5	\$4	100 \$3	100	
(E) Evansville	\$8	\$4	100 \$3	300	
(F) Fort Lauderdale	\$9	\$7	\$5	300	
Warehouse requirement	300	200	200	700	

Second, \$3 is again the lowest cost cell so ship 100 units from Evansville to Cleveland and cross off column C as Cleveland is satisfied



Third, \$4 is the lowest cost cell so ship 200 units from Evansville to Boston and cross off column B and row E as Evansville and Boston are satisfied



Finally, ship 300 units from Albuquerque to Fort Lauder as this is the only remaining cell to complete the allocations

From	(A) Albuquerque		(B) Boston		(C) Cleveland		Factory capacity	
(D) Des Moines		\$5		\$4	100	\$3	100	
(E) Evansville		\$8	200	\$4	100	\$3	300	
(F) Fort Lauderdale	300	\$9		\$7		\$5	300	
Warehouse requirement	300	j	20	0	200	0	700	

3. Vogel Approximation Method

Steps in VAM:

- Step 1: For each row (column), determine a penalty measure by subtracting the smallest unit cost element in the row (column) from the next smallest unit cost element in the same row (column).
- Step 2: Identify the row or column with the largest penalty. If there is a tie (equal penalty) it can be broken by selecting the cell where maximum allocation can be made.
- Allocate as much as possible to the variable with the least unit cost in the selected row or column.
- Adjust the supply and demand, and cross out the satisfied row or column.
- If a row and a column are satisfied simultaneously, only one of the two is crossed out, and the remaining row (column) is assigned zero supply (demand).

Step 3:

- (a) If exactly one row or column with zero supply or demand remains uncrossed out, stop.
- (b) If one row (column) with positive supply (demand) remains uncrossed out, determine the basic variables in the row (column) by the least-cost method. Stop.
- (c) If all the uncrossed out rows and columns have (remaining) zero supply and demand, determine the zero basic variables by the least-cost method. Stop.
- (d) Otherwise, go to step 1.
- Step 4: Make sure that all the rim conditions are satisfied and cells are allocated.

To From	D1	D2	D3	Total supply		Ro	w pena	ılty	
SI	65 5	5 7	8	70	2	2 (ii)	1(iii)	0	
S2	4	30 4	6	30	0	0	0	0	
S3	6	7 7	43 7	50	1	1	0	0	
Total Demand	65	42	43	150					
Column	1	3(i)	1						
penalty	1	0	1						
	0	0	1						

The cost of allocation (i.e., the associated objective value) by Vogel's Approximation Method will be: $(65 \times 5) + (5 \times 7) + (30 \times 4) + (7 \times 7) + (43 \times 7) = 325 + 35 + 120 + 49 + 301 = 830$.

- The difference between the smallest and next to the smallest element in each row and in each column is calculated.
- We choose the maximum from among the differences.
- The first individual allocation will be to the smallest cost of a row or column with the largest difference.
- ✓ So we select the column D₂ (penalty = 3) for the first individual allocation, and allocate to (S₂, D₂) as much as we can, since this cell has the least cost location.
- Thus 30 units from S_2 are allocated to D_2 . This exhausts the supply from S_2 . However, there is still a demand of 12 units from D_2 .

- The allocations to other cells in that column are 0. The next step is to cross out row S_2 (as it is exhausted).
- The next largest unit difference corresponds to the row S_1 . This leads to an allocation in the corresponding minimum cost location in row S_1 , namely cell (S_1, D_1) .
- ✓ The maximum possible allocation is only 65 as required by W₁ from S₁ and allocation of 0 to others in the row S₁. Column D₁ is thus crossed out.
- ✓ Maximum difference is I in row S₃ and in column D₃.
- Select arbitrarily S₃ and allot the least cost cell (S₁, D₂)
 5 units. Cross out row S₁ for it is already exhausted.
- Now, we have only one row S₃ and two columns D₂ and D₃ indicating that the entire available amount from S₃ has to be moved to D₂ and D₃ as per their requirements.

Vogel's Method (1): calculate differences

		Dest		C	.1166	
Source	N	s	E	w	Supply	diff
А	16	13	22	17	200	3
В	14	13	19	15	350	1
С	9	20	23	10	150	1
Dummy	0	0	0	0	90	0
Demand	100	140	300	250		
diff	9	13	19	10		
					_	

Vogel's Method (2): select XDummyE as basic variable

	Destination			Cl	.1166
N	s	E	w	— Supply	diff
16	13	22	17	200	3
14	13	19	15	350	1
9	20	23	10	150	1
0	0	0 90	0	90	0
100	140	300	250		
9	13	19	10	— ;: 	
	16 14 9 0	N S 16 13 14 13 9 20 0 0	N S E 16 13 22 14 13 19 9 20 23 0 0 0 0 100 140 300	N S E W 16 13 22 17 14 13 19 15 9 20 23 10 0 0 0 0 90 140 300 250	N S E W 16 13 22 17 200 14 13 19 15 350 9 20 23 10 150 0 0 0 0 90 100 140 300 250

Vogel's Method (3): update supply, demand and differences

		Dest	ination	C	.1166	
Source	N	s	E	w	Supply	diff
А	16	13	22	17	200	3
В	14	13	19	15	350	1
С	9	20	23	10	150	1
Dummy	0	0	0 90	0		
Demand	100	140	210	250		
diff	5	0	3	5	- 2	
					_	

Vogel's Method (4): select X_{CN} as basic variable

		Dest	ination		— Supply	diff
Source	N	S	E	w		
А	16	13	22	17	200	3
В	14	13	19	15	350	1
С	9	20	23	10	150	1
Dummy	0	0	0 90	0		
Demand	100	140	210	250		
diff	5	0	3	5		
					_	

Vogel's Method (5): update supply, demand and differences

		Dest	ination	C	-1166	
Source	N	S	E	w	Supply	diff
А	16	13	22	17	200	4
В	14	13	19	15	350	2
С	9	20	23	10	50	10
Dummy	0	0	0 90	0		
Demand		140	210	250		
diff	-	0	3	5		

Vogel's Method (6): select x_{cw} as basic variable

	Dest	Cumplu	-1166		
N	S	E	w	Supply	diff
16	13	22	17	200	4
14	13	19	15	350	2
9	20	23	10 50	50	10
0	0	0 90	0	-	
	140	210	250	-	
	0	3	5		
	16 14 9 0	N S 16 13 14 13 9 20 0 0 0	16 13 22 14 15 19 19 20 23 23 9 0 0 0 0 90 90 90 90	N S E W 16 13 22 17 14 13 19 15 9 20 23 10 50 0 0 0 0 0 0 140 210 250	N S E W 200 16 13 22 17 200 14 13 19 15 350 9 20 23 10 50 0 0 0 0 0 0 140 210 250

Vogel's Method (7): update supply, demand and differences

		Dest	Cumplu	-1166		
Source	N	S	E	w	Supply	diff
А	16	13	22	17	200	4
В	14	13	19	15	350	2
С	9	20	23	10 50		
Dummy	0	0	0 90	0		
Demand		140	210	200		
diff		0	3	2	•	

Vogel's Method (8): select x_{AS} as basic variable

		Destination			C	-1166
Source	N	S	E	w	Supply	diff
А	16	13	22	17	200	(4)
В	14	13	19	15	350	2
С	9	20	23	10 50		
Dummy	0	0	0 90	0		
Demand		140	210	200		
diff		0	3	2		

Vogel's Method (9): update supply, demand and differences

		Cumply	diff			
Source	N	S	E	w	Supply	am
А	16	13	22	17	60	5
В	14	13	19	15	350	4
С	9	20	23	10 50		
Dummy	0	0	0 90	0		
Demand			210	200		
diff			3	2	•	

Vogel's Method (10): select x_{AW} as basic variable

		Desti	Destination			diff
Source	N	S	E	w	Supply	am
А	16	13	22	17	60	(5)
	1000	140	355221	60		0
В	14	13	19	15	350	4
С	9	20	23	10 50		
Dummy	0	0	0 90	0	1 .	
Demand			210	200		
diff	700	-	3	2	-0.	

Vogel's Method (11): update supply, demand and differences

		Desti	Cumplu	diff		
Source	N	S	E	w	Supply	am
^	16	13	22	17	Marie	
A	,,	140		60		-
В	14	13	19	15	350	4
В					330	- 4
С	9	20	23	10	-	02.00
ŭ	<u>U</u>	00		50		
Dummy	0	0	0	0		
Dunning			90)		000000
Demand			210	140		
diff		=				

Vogel's Method (12): select x_{BW} and x_{BE} as basic variables

		Dest	Cumply	diff		
Source	N	S	E	w	Supply	αіπ
А	16	13	22	17 60		
В	14	13	19 210	15		
С	9	20	23	10 50		
Dummy	0	0	0 90	0	A	
Demand						
diff		7-0			Z =	10330

5.2.Assignment problem

- In many business situations, management needs to assign personnel to jobs, jobs to machines, machines to job locations, or salespersons to territories.
- Consider the situation of assigning n jobs to n machines.
- When a job i (=1,2,....,n) is assigned to machine j (=1,2,....n) that incurs a cost Cij.
- The objective is to assign the jobs to machines at the least possible total cost.

This situation is a special case of the transportation model and it is known as the assignment problem.

✓ Here, jobs represent "sources" and machines represent "destinations."

✓ The supply available at each source is I unit and demand at each destination is I unit.

Formulation/construction of the model

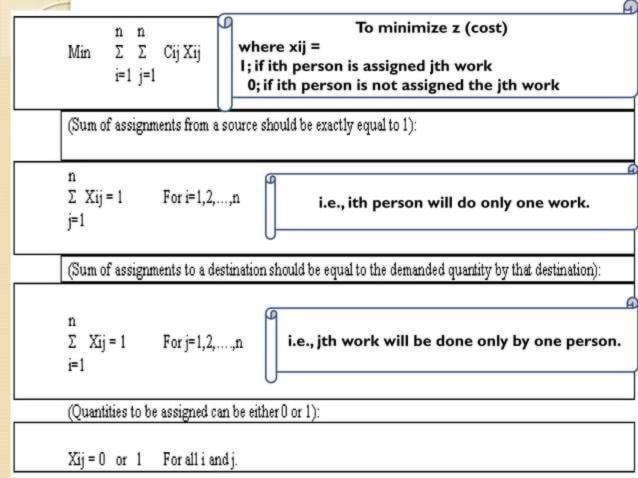
			J	Lachine		
		1	2	777.777	n	Source
	1	C11	C12	******	C1n	1
99. 5-2	2	C21	C22	******	C2n	1
Job	32	5	¥.		W.	60
	N.	102	T.		8	20
		8	9			
	n	Cn1	Cn2	******	Cnn	1
Destination		1	1	300000	1	

The assignment model can be expressed mathematically as follows:

Xij= 0, if the job j is not assigned to machine i

I, if the job j is assigned to machine I

Now the problem is which work is to be assigned to whom so that the cost of completion of work will be minimum.



Example ✓ A farm produce different agricultural products and that

Products are manufactured on five different assembly lines (1,2,3,4,5).√When manufacturing is finished, products are transported from the assembly lines to one of the five different potential customers

(A,B,C,D,E). √ Transporting products from five assembly lines to five inspection.

		potentia	l customers		
Assembly Line	A	В	C	D	Е
1	10	4	6	10	12
2	11	7	7	٥	14

ar cas requires	diller elli		<u> </u>		
		potentia	al customers		
Assembly Line	A	В	C	D	Ε
1	10	4	6	10	12
2	11	7	7	9	14
3	13	8	12	14	15

16

14

Methods of solving AP (The Hungarian Method)

• In order to find the proper assignment it is essential for us to know the Hungarian method.

Step I

(A) Row reduction:

- ✓ Select the smallest value in each row.
- Subtract this value from each value in that row in the cost matrix.

(B) Column reduction:

After completion of row reduction, subtract the minimum entry of each column from all the entries of the respective column.

Step II

Zero assignment:

- (A) Starting with first row of the matrix received in first step, examine the rows one by one until a row containing exactly one zero is found.
- Then an experimental assignment indicated by ' is marked to that zero.
- Now cross all the zeros in the column in which the assignment is made.
- Cross out zero, if there are other zero in ether column or row.
- This procedure should be adopted for each row assignment.

- (B) When the set of rows has been completely examined, an identical procedure is applied successively to columns.
- Starting with column I, examine all columns until a column containing exactly one zero is found.
- √Then make an experimental assignment in that position and
- ✓ Cross other zeros in the row in which the assignment was made.

- Continue these successive operations on rows and columns until all zero's have either been assigned or corssed-out.
- Now there are two possibilities:
- (a) Either all the zeros are assigned or crossed out, i.e., we get the maximal assignment.

or

- (b) At least two zeros are remained by assignment or by crossing out in each row or column.
- ✓ In this situation we try to exclude some of the zeros by trial and error method.
- √ This completes the second step.

- After this step we can get two situations.
- (i) Total assigned zero's = n
 - √ The assignment is optimal.
- (ii) Total assigned zero's < n
 - ✓ Use step III and onwards.
 - √ Since n= # of assignments

Step III

Draw of minimum lines to cover zero's :

In order to cover all the zero's at least once you may adopt the following procedure.

- (i) Marks (√) to all rows in which the assignment has not been done.
- (ii) See the position of zero in marked $(\sqrt{})$ row and then mark $(\sqrt{})$ to the corresponding column.
- (iii) See the marked ($\sqrt{\ }$) column and find the position of assigned zero's and then mark ($\sqrt{\ }$) to the corresponding rows which are not marked till now.
- (iv) Repeat the procedure (ii) and (iii) till the completion of marking.
- (v) Draw the lines through unmarked rows and marked columns.
- Note: If the above method does not work then make an arbitrary assignment and then follow step IV.

Step IV

- Select the smallest element from the uncovered elements:
- (i) Subtract this smallest element from all those elements which are not covered.
- (ii) Add this smallest element to all those elements which are at the intersection of two lines.

Step V

- √Thus we have increased the number of zero's.
- Now, modify the matrix with the help of step II and find the required assignment.
- Finally calculate the total minimized cost by summing up numbers from the original table

Example I.

Four persons A,B,C and D are to be assigned four jobs I, II, III and IV. The cost matrix is given as under, find the proper assignment.

			Man		
		Α	В	С	D
lobs	1	8	10	17	9
Jobs	II	3	8	5	6
	III	10	12	11	9
	IV	6	13	9	7

Solution:

In order to find the proper assignment we apply the Hungarian algorithm as follows:

I (A) Row reduction

			Man		
		Α	В	С	D
Jobs	1	0	2	9	1
Jobs	II	0	5	2	3
	III	ı	3	2	0
	IV	0	7	3	1

I (B) Column reduction

			Man		
		Α	В	С	D
lobs	1	0	0	7	1
Jobs	11	0	3	0	3
	III	<u>I</u>	1	0	0
	IV	0	5	ı	1

Il Zero assignment:

			Man		
		Α	В	С	D
Jobs	1	X	0	7	1
Jobs	II	X	3	0	3
	III	1	1	X	0
	IV	0	5	1	1

In this way all the zero's are either crossed out or assigned.

Also total assigned zero's = 4 (i.e., number of rows or columns).

Thus, the assignment is optimal.

From the table we get:

Example 2:

There are five machines and five jobs are to be assigned and the associated cost matrix is as follows. Find the proper assignment.

		machines							
		1	11	Ш	IV	٧			
	Α	6	12	3	11	15			
Jobs	В	4	2	7	1	10			
	С	8	11	10	7	11			
	D	16	19	12	23	21			
	E	9	5	7	6	10			

Solution:

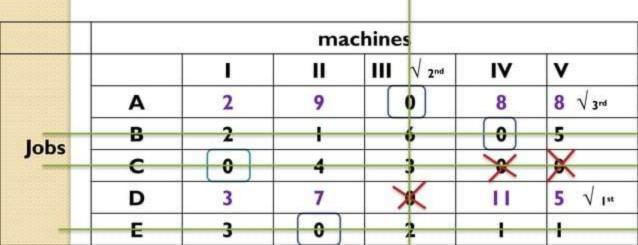
In order to find the proper assignment, we apply the Hungarian method as follows:

IA (Row reduction)

	machines							
		1	11	111	IV	٧		
	Α	3	9	0	8	12		
Jobs	В	3	1	6	0	9		
	С	1	4	3	0	4		
	D	4	7	0	11	9		
	E	4	0	2	1	5		

IB (Colul	nn reduc	tion)	macl	hines		
		ı	II	III	IV	٧
	Α	2	9	0	8	8
Jobs	В	2	ľ	6	0	5
1000	С	0	4	3	0	0
	D	3	7	0	LI	5
	E	3	0	2	1	1
II (Zero	assianment			hinas		
II (Zero	assignment			hines		
II (Zero	assignment		mac II	thines	IV	V
II (Zero	assignment A) I 2		-	IV 8	V 8
		ı	П	III	-	
II (Zero d	Α	1 2	П	0	8	8
	A B	2 2	11 9 1	0 6	8	8

- From the last table we see that all the zeros are either assigned or crossed out, but the total number of assignment, i.e., 4<5 (number of jobs to be assigned to machines).
- Therefore, we have to follow step III and onwards as follows:



Step IV: Here, the smallest element among the uncovered elements is 2.

- (i) Subtract 2 from all those elements which are not covered.
- (ii) Add 2 to those entries which are at the junction(intersection) of two lines.

Make as it is rows that pass single line.

	machines							
		1	Ш	Ш	IV	٧		
	Α	0	7	0	6	6		
	В	2	1	8	0	5		
Jobs	С	0	4	5	0	0		
	D	I	5	0	9	3		
	E	3	0	4	Ī	1		

Step V. using step II again

	machines								
		1	П	Ш	IV	٧			
	Α	0	7	>0<	6	6			
Jobs	В	2	ı	8	0	5			
	С	×	4	5	~	0			
	D	ı	5	0	9	3			
	E	3	0	4	1	I			

Thus, we have got five assignments as required by the problem.

The assignment is as follows:

$$A \rightarrow I$$
, $B \rightarrow IV$, $C \rightarrow V$, $D \rightarrow III$ and $E \rightarrow II$.

Thus from

the cost matrix the minimum cost = 6+1+11+12+5=35.

