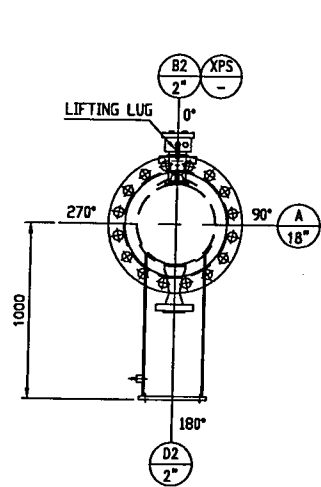
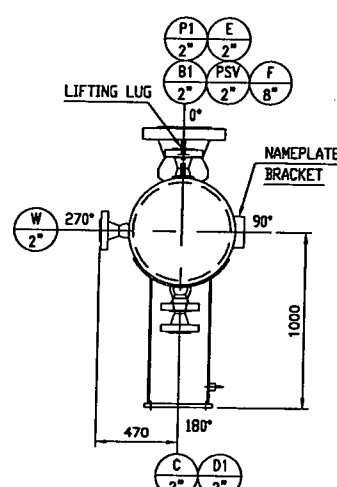


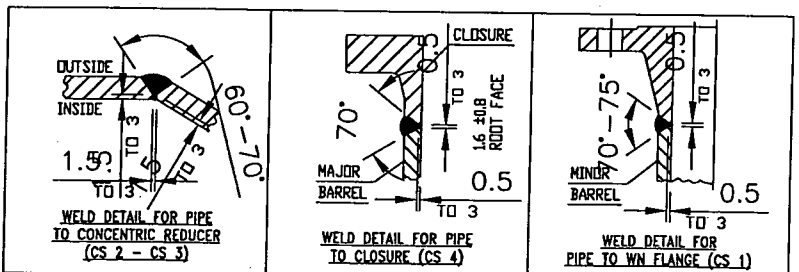
ELEVATION  
SCALE: 1/20  
(LOOKING NORTH)



VIEW A  
SCALE: 1/20



SECTION A-A  
SCALE: 1/20



MATERIAL LIST				
ITEM	DESCRIPTION	MATERIAL	QUANTITY	REMARK
1	END CLOSURE	A 694 GR F65	1	QUICK OPENING: 600 NB
2	MAJOR BARREL	API 5L X 65	1	PIPE: 24"NB x 25.4mm THK
3	MINOR BARREL	API 5L X 65	1	PIPE: 18"NB x 20.6mm THK
4	CONCENTRIC REDUCER	WPHY 65	1	CONC. REDUCER: 24" x 18" (25.4mm x 20.6mm)

GENERAL NOTES		
1.	ALL FLANGE BOLT HOLES TO STRADDLE NORMAL CENTRELINES UNLESS OTHERWISE STATED.	
2.	PRIOR TO DELIVERY, ALL FLANGED OPENINGS TO BE BLANKED OFF.	
3.	DRIFT TOOL AS SHOWN SHALL BE PASSED THROUGH THE RECEIVER TO CHECK I.D. OF MINOR BARREL.	
4.	ALL FILLET WELDS TO BE CARRIED OUT WITH MAGNETIC PARTICLE OR DYE PENETRATION TEST.	
5.	ALL FILLET WELDS TO APPROVED WPS.	
6.	UPON COMPLETION OF PAINTING, ALL TELL-TALE HOLE TO BE GREASED AND NUGGED PRIOR TO DELIVERY.	
7.	ALL NOZZLES TO BE PERPENDICULAR TO THE CENTERLINES.	
8.	END CLOSURE SHALL BE BANDLOCK TYPE 2.	
9.	THE QUICK OPENING SHALL BE OPENED FROM LEFT TO RIGHT.	
10.	PAINTING SPECIFICATION AS PER GS-19-1-2.	

COATING SYSTEM		
1ST COAT	EPOXY ZINC PRIMER	DFT (MICRON)
		75
2ND COAT	HIGH SOLIDS EPOXY MASTIC	
		150
3RD COAT	ACRYLIC ALIPHATIC POLYURETHANE	
		65-70
TOTAL		290-295

MARK	SIZE	THK./SCH.	NO. REQD.	FLG. RATING	FLG. TYPE	SERVICE	PROD. CL. VESSEL TO FACE	REMARKS
XPS	-	-	1	-	-	PIG SIGNAL	470	-
PSV	50	SCH 160	1	900# RTJ	FLANGEDOLET	P.S.V	455	-
P1	50	SCH 160	1	900# RTJ	FLANGEDOLET	PRESSURE INDICATOR	454	-
W	50	SCH 160	1	900# RTJ	FLANGEDOLET	WATER FILLING	455	-
F	200	SCH 160	1	900# RTJ	WELDOLET + FLANGE	OUTLET	592	-
E	50	SCH 160	1	900# RTJ	FLANGEDOLET	VENT	455	-
D2	50	SCH 160	1	1500# RTJ	WELDOLET + REDUCER + FLANGE	CLOSED DRAIN	500	-
D1	50	SCH 160	1	1500# RTJ	WELDOLET + REDUCER + FLANGE	CLOSED DRAIN	578	-
C	50	SCH 160	2	900# RTJ	FLANGEDOLET	OPEN DRAIN	454	-
B2	50	SCH 160	1	900# RTJ	FLANGEDOLET	BALANCE LINE	378	-
B1	50	SCH 160	2	900# RTJ	FLANGEDOLET	BALANCE LINE	454	-
A	450	20.6	1	900# RTJ	WLRJT	INLET	-	-

NOZZLE SCHEDULE			
RADIOGRAPHIC EXAMINATION	FULL	EMPTY WEIGHT	3700 kg
CORROSION ALLOWANCE (INT./EXT.)	3.1 mm	OPERATING WEIGHT	5400 kg
ALLOWABLE STRESS		F.W./H.T. WEIGHT	5400 kg
SHELL/TUBE	44825 kpag	NET WEIGHT	N/A
HEAD	N/A	THERMAL INSULATION	NO
JOINT EFFICIENCY		PAINTING	GS 19-1-2
SHELL	1.0	WDMT	-25° C
HEAD	1.0	SURFACE AREA	12.78 m²
HYDROSTATIC	22500 kpag	CAPACITY	1.70 m³
PNEUMATIC	N/A	SPECIFIC GRAVITY	-
DESIGN		FLUID	HYDROCARBON
PRESSURE	15000 kpag	SURFACE PREPARATION	SA 2½
TEMPERATURE	100° C / -25° C	POSTWELD HEAT TREATMENT	NO
OPERATING		INSPECTION	
PRESSURE	1800 kpag		
TEMPERATURE IN/OUT	24° C		
DESIGN CODE	ASME B31.8 2003		

DESIGN DATA			
EXXONMOBIL EXPLORATION AND PRODUCTION MALAYSIA, INC. (992953-X)			
2V-803 RECEIVER			
GUNTONG-E PLATFORM WEST MALAYSIA			
SCALE	DATE	DRN. BY	CHKD. BY
N.T.S.	APRIL 08	DRN. BY: SIM	CHKD. BY: AS
PROJECT No.		DRAWING NUMBER	
GUE-06		33-20-001	
REV.		O	

REVISIONS			
No.	DATE	REVISIONS	BY
0	APRIL 08	AS-BUILT (GUE-06)	BY: SIM
			CHKD: YKM
			DFTD: YKM
			ENGR: MN
			PROJ: AS
			ENGR: MKY
			PROJ: MB/P398-203
			ENGR: MB/P398-202
			REFERENCE DRAWINGS