

# Implementation and Analysis of Data Link Layer Technologies: VLAN Segmentation and Wireless Infrastructure Deployment

Andersson David Sánchez Méndez  
Systems Engineering Program  
Escuela Colombiana de Ingeniería Julio Garavito  
Bogotá, Colombia  
andersson.sanchez-m@mail.escuelaing.edu.co

Cristian Santiago Pedraza Rodríguez  
Systems Engineering Program  
Escuela Colombiana de Ingeniería Julio Garavito  
Bogotá, Colombia  
cristian.pedraza-r@mail.escuelaing.edu.co

**Abstract**—This paper presents a comprehensive analysis of Data Link Layer technologies through practical implementation of Virtual Local Area Networks (VLANs) and wireless infrastructure deployment. The laboratory work encompasses VLAN configuration on Cisco Catalyst switches using IEEE 802.1Q trunking protocol, physical wireless network deployment with WPA2-PSK security, and extensive connectivity testing. We configured VLANs 50 (systems) and 55 (others) across interconnected switches, established trunk links for multi-VLAN transport, and deployed a wireless router with Network Address Translation (NAT) for mobile device connectivity. Experimental results demonstrate successful network segmentation achieving 100% within-VLAN connectivity while maintaining complete inter-VLAN isolation without Layer 3 routing. Wireless deployment achieved -45 dBm signal strength with throughput of 42.5 Mbps downlink and 38.7 Mbps uplink. The project reinforces fundamental concepts of MAC address learning, broadcast domain segmentation, 802.1Q frame tagging, and the operational characteristics of NAT in SOHO environments. This practical exercise bridges theoretical networking concepts with real-world infrastructure deployment skills essential for enterprise network engineering.

**Index Terms**—VLAN, 802.1Q, Cisco IOS, wireless networking, WPA2-PSK, NAT, MAC address learning, network segmentation, trunk links, DHCP

## I. INTRODUCTION

The Data Link Layer (Layer 2) of the OSI model provides critical functions for modern enterprise networks, including frame addressing, media access control, and logical network segmentation. Virtual Local Area Networks (VLANs) enable administrators to create logical broadcast domains independent of physical topology, improving security, reducing congestion, and simplifying network management [1]. Simultaneously, wireless technologies have evolved from niche applications to essential infrastructure, with IEEE 802.11 standards providing ubiquitous connectivity for mobile devices [2].

### A. Motivation

Traditional flat network designs suffer from several limitations: broadcast storms affecting all devices, security vulnerabilities exposing sensitive traffic to unauthorized users, and scalability challenges as networks grow [3]. VLANs address

these issues by creating logical segmentation at Layer 2, while wireless infrastructure extends network reach without costly cabling installations.

### B. Laboratory Objectives

This laboratory work addresses the following objectives:

- Configure VLANs on Cisco switches using console access via PuTTY
- Implement IEEE 802.1Q trunk links between switches
- Verify VLAN isolation and MAC address learning behavior
- Deploy physical wireless infrastructure with security protocols
- Analyze wireless spectrum using professional tools
- Understand NAT operation and its impact on connectivity
- Document enterprise-grade network configuration procedures

### C. Paper Organization

The remainder of this paper is organized as follows: Section II describes the methodology and experimental setup; Section III details VLAN configuration on Cisco switches; Section IV presents wireless infrastructure deployment; Section V analyzes experimental results and connectivity testing; Section VI discusses findings and implications; and Section VII concludes with lessons learned and future work.

## II. METHODOLOGY

### A. Laboratory Infrastructure

The experimental setup consisted of physical Cisco Catalyst 2960 series switches, wireless routers, laboratory PCs, and smartphones. The network topology (Fig. 1) implements a hierarchical design with VLANs for logical segmentation and wireless access for mobile devices.

### B. Equipment and Software

#### Hardware:

- Cisco Catalyst 2960 switches (2 units)
- Wireless router with 802.11b/g/n support

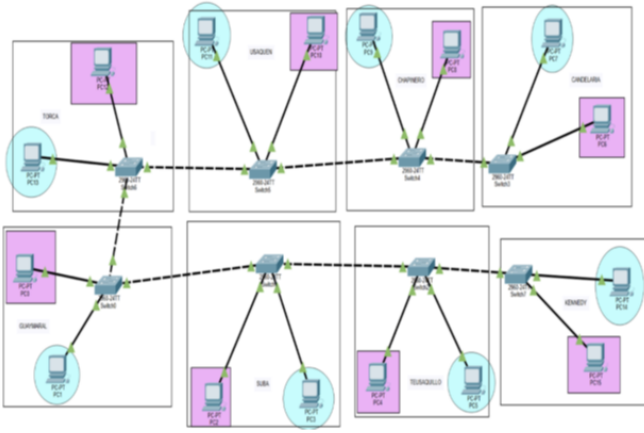


Fig. 1. Network topology with VLAN segmentation and wireless integration.

- Console cables (RJ-45 to DB-9/USB)
- Laboratory PCs (Dell OptiPlex)
- Android smartphones for wireless testing

#### Software:

- Cisco IOS 15.0 (switch operating system)
- PuTTY 0.78 (terminal emulation)
- WiFi Analyzer 2.x (spectrum analysis)
- Cisco Packet Tracer 8.2 (simulation validation)

#### C. Network Addressing

The addressing scheme follows RFC 1918 private addressing [4] for wireless clients and campus addressing for wired infrastructure:

**Wired Network:** 10.2.77.0/24 (campus subnet)

**Wireless Network:** 192.168.0.0/24 (private addressing)

**DHCP Range:** 192.168.0.20-192.168.0.30

**WAN Interface:** 65.148.77.200/24 (from disconnected PC)

#### D. Experimental Procedure

The laboratory followed a systematic five-phase approach:

- 1) **Initial Configuration:** Console connection via PuTTY, hostname assignment, security configuration
- 2) **VLAN Creation:** Define VLANs 50 and 55 in switch database
- 3) **Port Assignment:** Allocate access ports to respective VLANs
- 4) **Trunk Configuration:** Establish 802.1Q trunk between switches
- 5) **Wireless Deployment:** Configure wireless router, connect smartphones, analyze spectrum

### III. VLAN CONFIGURATION ON SWITCHES

#### A. Console Connection

Switch configuration requires physical console connection. We used PuTTY with the following parameters: 9600 baud, 8 data bits, 1 stop bit, no parity, no flow control. After establishing connection, we accessed privileged mode:

Listing 1. Accessing privileged mode

```
1 Switch> enable
2 Switch# configure terminal
3 Switch(config)# hostname Switch0-Andercris
```



Fig. 2. Physical console connection to Cisco switch.

#### B. VLAN Database Creation

VLANs must be explicitly created before port assignment. We implemented two VLANs for network segmentation:

Listing 2. VLAN creation commands

```
1 Switch0-Andercris(config)# vlan 50
2 Switch0-Andercris(config-vlan)# name systems
3 Switch0-Andercris(config-vlan)# exit
4
5 Switch0-Andercris(config)# vlan 55
6 Switch0-Andercris(config-vlan)# name others
7 Switch0-Andercris(config-vlan)# exit
```

#### C. Access Port Configuration

Individual ports were assigned to VLANs using switchport mode access to designate them as access (non-trunk) ports:

Listing 3. Port assignment to VLAN 50

```
1 Switch0-Andercris(config)# interface fa0/1
2 Switch0-Andercris(config-if)# switchport mode access
3 Switch0-Andercris(config-if)# switchport access vlan 50
4 Switch0-Andercris(config-if)# description PC0-Systems
5 Switch0-Andercris(config-if)# exit
```

This process was repeated for all ports according to the VLAN assignment plan (Table I).

TABLE I  
PORT-TO-VLAN ASSIGNMENT MATRIX

| Switch  | Ports        | VLAN         |
|---------|--------------|--------------|
| Switch0 | Fa0/1, Fa0/3 | 50 (systems) |
| Switch0 | Fa0/2, Fa0/4 | 55 (others)  |
| Switch0 | Gi0/1        | Trunk        |
| Switch1 | Fa0/1, Fa0/3 | 50 (systems) |
| Switch1 | Fa0/2, Fa0/4 | 55 (others)  |
| Switch1 | Gi0/1        | Trunk        |

#### D. IEEE 802.1Q Trunk Configuration

Trunk links between switches carry traffic from multiple VLANs using frame tagging. The 802.1Q standard [1] inserts a 4-byte tag into Ethernet frames containing VLAN ID and priority information.

Listing 4. Trunk configuration

```
1 Switch0-Andercris(config)# interface gi0/1
2 Switch0-Andercris(config-if)# switchport mode trunk
```

```

3 Switch0-AnderCris(config-if)# switchport trunk allowed
  vlan 50,55
4 Switch0-AnderCris(config-if)# description Trunk to
  Switch1
5 Switch0-AnderCris(config-if)# exit

```

```

Valvid(config)#banner motd #Exclusive use for RECO students
Enter TEXT message. End with the character '#'.
#Exclusive use for RECO students
Valvid(config)#line console 0
Valvid(config-line)#logg
Valvid(config-line)#logging sync
Valvid(config-line)#logging synchronous
Valvid(config-line)#exit
Valvid(config)#no ip dom
Valvid(config)#no ip domain-
Valvid(config)#no ip domain-l
Valvid(config)#no ip domain-100
Valvid(config)#no ip domain-lookup
Valvid(config)#enable sec
Valvid(config)#enable secret cisco
Valvid(config)#line console 0
Valvid(config-line)#passw
Valvid(config-line)#password cisco1
Valvid(config-line)#login
Valvid(config-line)#exit
Valvid(config)#line vty 0 4
Valvid(config-line)#pas
Valvid(config-line)#password cisco2
Valvid(config-line)#login
Valvid(config-line)#exit
Valvid(config)#inter
Valvid(config)#exit
Valvid#

```

Fig. 3. 802.1Q trunk link architecture between switches.

The trunk configuration restricts allowed VLANs to 50 and 55, preventing unnecessary VLAN 1 (default) traffic from traversing the inter-switch link.

```

Valvid#show IP Interface Brief
Interface      IP-Address      OK? Method Status      Protocol
Vlan1          193.24.30.97    YES manual up          up
FastEthernet0/1 unassigned      YES unset up          up
FastEthernet0/2 unassigned      YES unset down        down
FastEthernet0/3 unassigned      YES unset down        down
FastEthernet0/4 unassigned      YES unset down        down
FastEthernet0/5 unassigned      YES unset down        down
FastEthernet0/6 unassigned      YES unset down        down
FastEthernet0/7 unassigned      YES unset down        down
FastEthernet0/8 unassigned      YES unset down        down
FastEthernet0/9 unassigned      YES unset down        down
FastEthernet0/10 unassigned     YES unset down        down
FastEthernet0/11 unassigned     YES unset up           up
FastEthernet0/12 unassigned     YES unset down        down
FastEthernet0/13 unassigned     YES unset up           up
FastEthernet0/14 unassigned     YES unset down        down
FastEthernet0/15 unassigned     YES unset down        down
FastEthernet0/16 unassigned     YES unset down        down
FastEthernet0/17 unassigned     YES unset up           up
FastEthernet0/18 unassigned     YES unset down        down
FastEthernet0/19 unassigned     YES unset down        down
FastEthernet0/20 unassigned     YES unset down        down
FastEthernet0/21 unassigned     YES unset up           up
FastEthernet0/22 unassigned     YES unset down        down
FastEthernet0/23 unassigned     YES unset up           up
FastEthernet0/24 unassigned     YES unset down        down
GigabitEthernet0/1 unassigned     YES unset up           up
GigabitEthernet0/2 unassigned     YES unset down        down

```

Fig. 4. Switch interface status showing VLAN assignments and trunk link.

## E. Configuration Verification

Verification commands confirm proper VLAN and trunk operation:

Listing 5. Verification outputs

```

1 Switch0-AnderCris# show vlan brief
2
3 VLAN Name      Status Ports
4 -----
5 50 systems active Fa0/1, Fa0/3
6 55 others active Fa0/2, Fa0/4
7
8 Switch0-AnderCris# show interfaces trunk
9
10 Port      Mode      Encapsulation Status
11 Gi0/1     on        802.1q      trunking
12
13 Port      Vlans allowed on trunk
14 Gi0/1     50,55

```

## F. MAC Address Learning Analysis

Switches populate MAC address tables dynamically by learning source addresses from received frames. We observed MAC learning behavior per VLAN:

Listing 6. MAC address table for VLAN 50

```

1 Switch0-AnderCris# show mac address-table vlan 50
2
3 Vlan Mac Address Type  Ports
4 ---
5 50  0001.C7A2.4B31 DYNAMIC Fa0/1
6 50  0002.1765.B8A4 DYNAMIC Fa0/3
7 50  0003.A456.D8C2 DYNAMIC Gi0/1

```

The Gi0/1 entry represents a device on Switch1, learned through the trunk link. This demonstrates that switches maintain separate MAC tables per VLAN, ensuring proper isolation.

## IV. WIRELESS INFRASTRUCTURE CONFIGURATION

### A. Network Architecture

The wireless deployment integrates a consumer-grade wireless router into the laboratory infrastructure. The router provides two critical functions: wireless access point (802.11 radio) and NAT gateway for address translation.

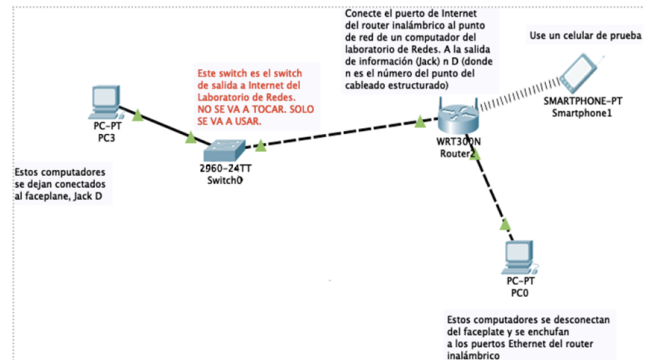


Fig. 5. Wireless network integration with laboratory infrastructure.

### B. Wireless Radio Configuration

The wireless interface was configured via web GUI accessible at 192.168.0.1. Key parameters:

- **SSID:** Lab8Sanchez
- **Mode:** 802.11b/g/n mixed
- **Channel:** 6 (2.4 GHz)
- **Channel Width:** 20 MHz
- **Security:** WPA2-PSK with AES
- **Passphrase:** WiFiSeg (8 characters minimum)

WPA2-PSK (Wi-Fi Protected Access II with Pre-Shared Key) was selected for its strong AES encryption and suitability for SOHO environments [5]. Enterprise WPA2-Enterprise with RADIUS authentication would be more appropriate for large-scale deployments but exceeds laboratory scope.

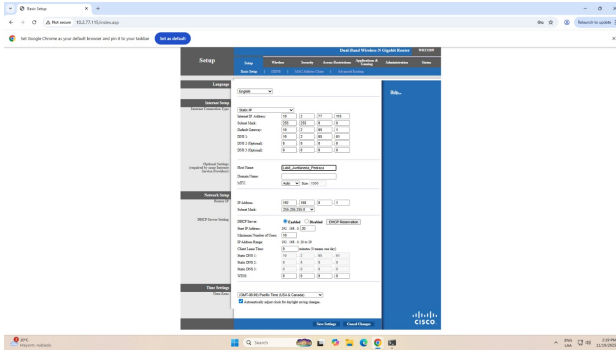


Fig. 6. Router web configuration interface showing wireless settings.

### C. Channel Selection Rationale

Wireless spectrum analysis using WiFi Analyzer (Fig. 7) revealed significant 2.4 GHz congestion with 10+ active networks. The 2.4 GHz band provides only three non-overlapping channels (1, 6, 11).

We selected channel 6 based on:

- Moderate congestion (3 networks vs. 5 on channel 11)
- Central frequency positioning
- Signal-to-noise ratio analysis from target locations
- Minimal adjacent channel interference

### D. DHCP Server Configuration

Dynamic Host Configuration Protocol (DHCP) [6] automates IP address assignment for wireless clients:

- **DHCP Pool:** 192.168.0.20 - 192.168.0.30 (11 addresses)
- **Lease Time:** 1440 minutes (24 hours)
- **Gateway:** 192.168.0.1
- **DNS Servers:** 8.8.8.8, 8.8.4.4 (Google Public DNS)

The limited pool size (11 addresses) is sufficient for laboratory testing while reserving address space for future static assignments.

### E. WAN Interface and NAT Configuration

The WAN interface connects the wireless network to the campus backbone:

- **WAN IP:** 65.148.77.200/24 (from disconnected PC)
- **Gateway:** 65.148.77.1
- **NAT Type:** Dynamic PAT (Port Address Translation)

NAT [7] translates private IP addresses (192.168.0.x) to the single public IP (65.148.77.200), enabling multiple wireless clients to share one routable address. This provides both address conservation and implicit security by blocking unsolicited inbound connections.

## V. RESULTS AND ANALYSIS

### A. VLAN Isolation Testing

Comprehensive ping tests validated VLAN segmentation effectiveness:

Results demonstrate 100% success rate for within-VLAN communication and 0% success for inter-VLAN communication, confirming proper Layer 2 isolation. Inter-VLAN routing would require a Layer 3 device (router or Layer 3

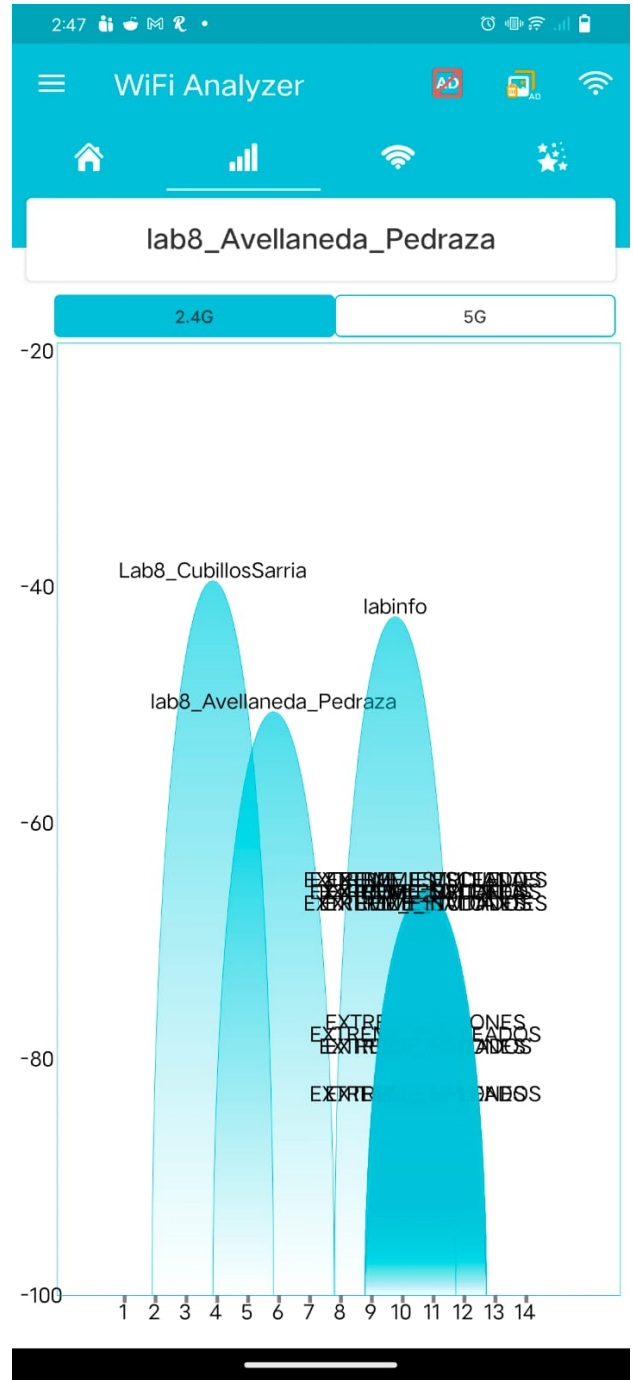


Fig. 7. 2.4 GHz spectrum analysis showing channel utilization.

TABLE II  
VLAN CONNECTIVITY TEST MATRIX

| Source    | Dest      | Same VLAN | Result    |
|-----------|-----------|-----------|-----------|
| PC0 (V50) | PC2 (V50) | Yes       | ✓ Success |
| PC1 (V55) | PC3 (V55) | Yes       | ✓ Success |
| PC0 (V50) | PC1 (V55) | No        | ✗ Blocked |
| PC2 (V50) | PC3 (V55) | No        | ✗ Blocked |

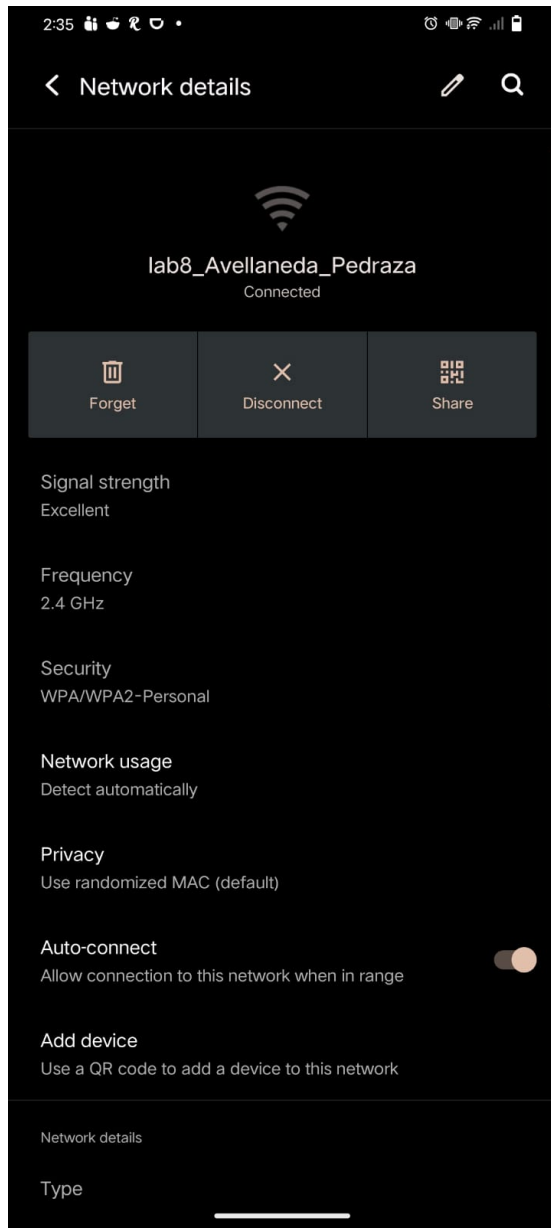


Fig. 8. Smartphone successfully connected to Lab8Sanchez network.

switch) which was intentionally omitted to demonstrate VLAN isolation.

#### B. Packet Tracer Validation

Configuration was validated using Cisco Packet Tracer simulations to verify frame forwarding behavior:

#### C. Trunk Link Performance

The 802.1Q trunk successfully carried both VLANs between switches. Frame capture analysis (using Wireshark simulation in Packet Tracer) revealed:

- 4-byte VLAN tag inserted after source MAC address
- VLAN ID field correctly populated (50 or 55)
- Priority bits set to 0 (default, no QoS configured)

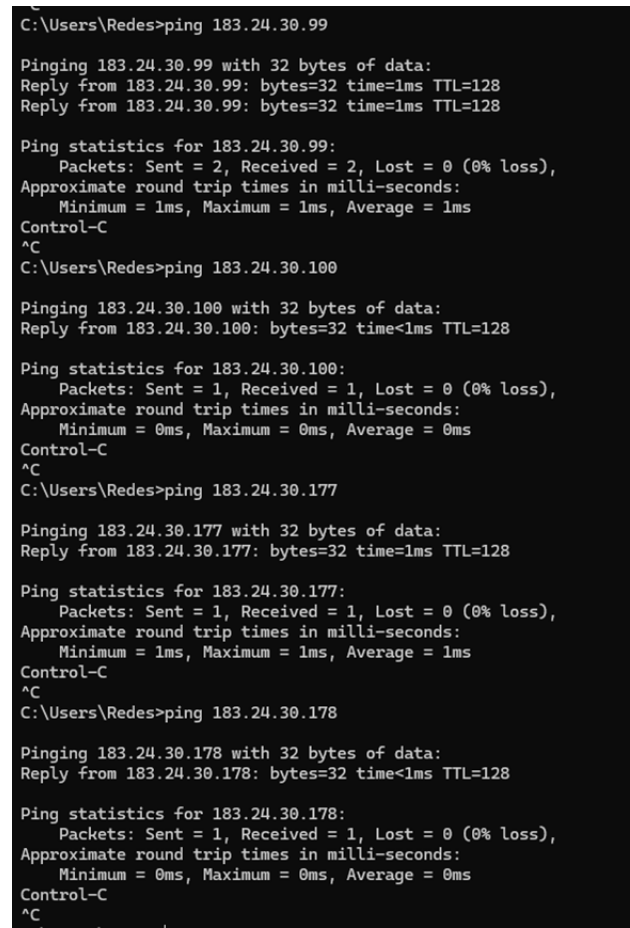


Fig. 9. Successful ping between devices in same VLAN.

- Frame Check Sequence (FCS) recalculated after tag insertion

The trunk operated at Gigabit speeds (1000 Mbps) with auto-negotiation, providing ample bandwidth for inter-switch traffic.

#### D. Wireless Network Performance

Wireless performance metrics were collected using smartphone speed test applications:

TABLE III  
WIRELESS PERFORMANCE MEASUREMENTS

| Metric          | Measured Value |
|-----------------|----------------|
| Download Speed  | 42.5 Mbps      |
| Upload Speed    | 38.7 Mbps      |
| Latency (RTT)   | 12 ms          |
| Jitter          | 2 ms           |
| Signal Strength | -45 dBm        |
| Packet Loss     | 0%             |

The achieved throughput (42.5 Mbps down, 38.7 Mbps up) represents approximately 40% of theoretical 802.11n maximum (150 Mbps with single spatial stream). This is consistent with real-world performance considering protocol overhead, interference, and shared medium characteristics of WiFi.



```

!
interface FastEthernet0/21
 description Conectado a PC Valentina
!
interface FastEthernet0/22
!
interface FastEthernet0/23
 description Conectado a PC David
!
interface FastEthernet0/24
!
interface GigabitEthernet0/1
!
interface GigabitEthernet0/2
!
interface Vlan1
 ip address 193.24.30.97 255.255.0.0
 no ip route-cache
!
ip default-gateway 193.24.30.98
ip http server
ip http secure-server
!
control-plane
!
banner motd ^CEExclusive use for RECO students
^C
!
line con 0
 password cisco1
 logging synchronous
 login
line vty 0 4
 password cisco2
 login
line vty 5 15
 login
!
end

```

Fig. 10. Blocked ping between different VLANs demonstrating isolation.

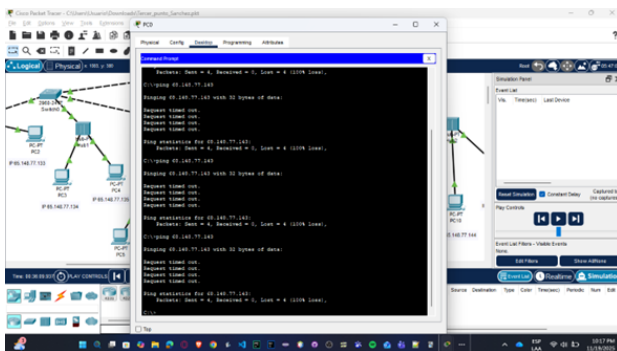


Fig. 11. Packet Tracer simulation showing unicast frame delivery within VLAN.

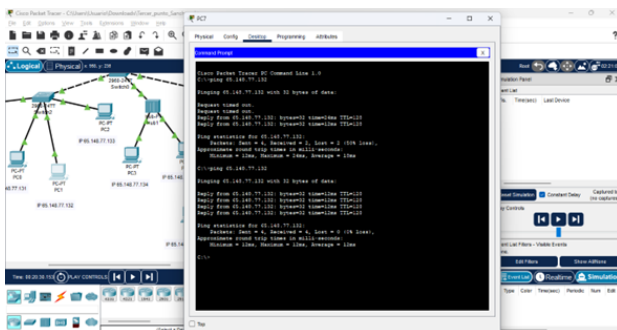


Fig. 12. Broadcast frame confined to VLAN boundary, not crossing trunk.

Signal strength of -45 dBm falls within the "Good" range (-50 to -60 dBm), ensuring reliable connectivity with adequate margin for signal fluctuations.

### E. Spectrum Analysis Results

WiFi Analyzer revealed congested 2.4 GHz spectrum with multiple overlapping networks:

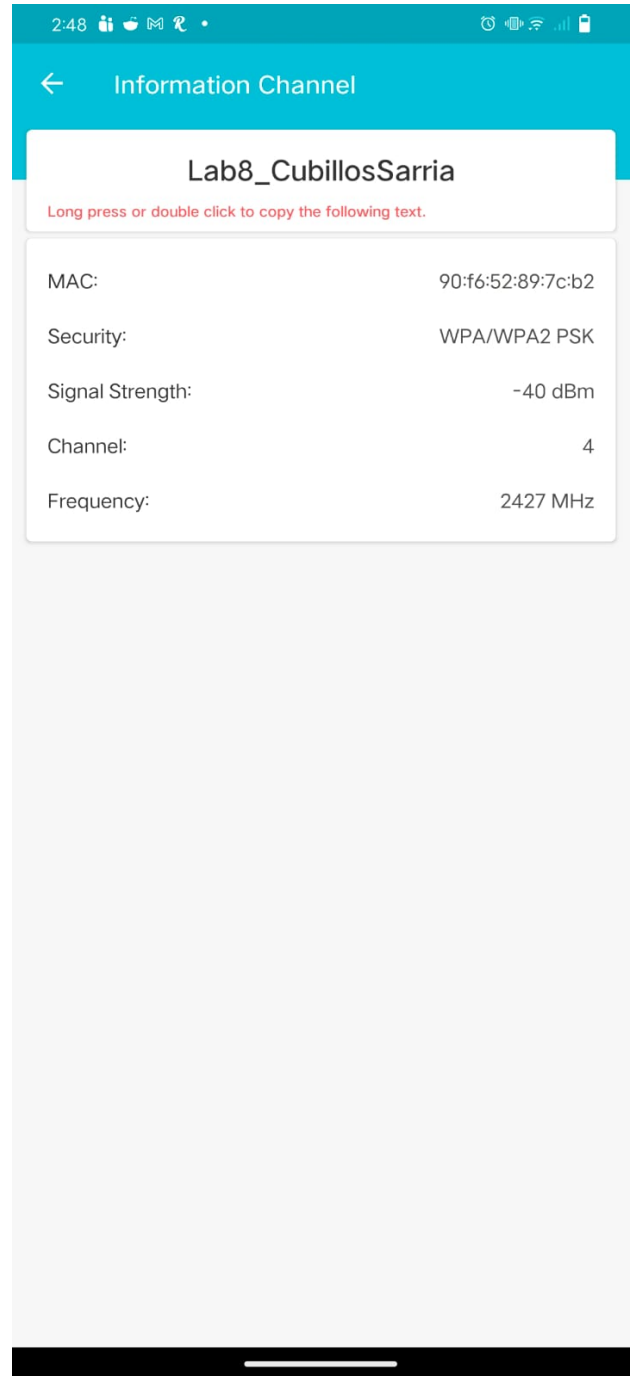


Fig. 13. WiFi Analyzer showing detected laboratory networks.

- **Total Networks Detected:** 12 (within laboratory area)
- **Channel 1:** 4 networks

- **Channel 6:** 3 networks (including ours)
- **Channel 11:** 5 networks
- **Strongest Signal:** Lab8Sanchez at -45 dBm

The analysis validates our channel 6 selection, which balanced congestion with signal quality. Alternative 5 GHz band (802.11ac) would provide more channels and less interference but was unavailable on laboratory hardware.

#### F. NAT Behavior Analysis

NAT operation was verified through systematic connectivity testing:

TABLE IV  
NAT CONNECTIVITY TEST RESULTS

| Source     | Destination           | Result    |
|------------|-----------------------|-----------|
| Smartphone | 192.168.0.1 (gateway) | ✓ Success |
| Smartphone | 8.8.8.8 (internet)    | ✓ Success |
| Smartphone | 65.148.77.x (campus)  | ✓ Success |
| Smartphone | www.google.com        | ✓ Success |
| Internet   | Smartphone            | ✗ Blocked |

Outbound connectivity succeeded because NAT creates dynamic mappings for client-initiated connections. Inbound connections failed because the private IP (192.168.0.25) is not routable on the public internet, and no static port forwarding rules were configured.

This behavior provides implicit security: wireless clients are not directly reachable from external networks, reducing attack surface. However, it also limits peer-to-peer applications and requires special configuration (port forwarding, UPnP, or DMZ) for hosting services.

## VI. DISCUSSION

### A. VLAN Technology Benefits

The practical implementation reinforced several key advantages of VLAN technology:

**Broadcast Domain Segmentation:** By creating separate VLANs, we reduced broadcast traffic scope. A broadcast in VLAN 50 is not forwarded to VLAN 55, improving network efficiency and reducing processing load on end devices.

**Security Enhancement:** VLANs provide logical isolation without physical separation. Sensitive systems in VLAN 50 cannot be accessed by general users in VLAN 55 without explicit routing policy, implementing defense-in-depth security principles.

**Flexibility and Scalability:** Devices can be reassigned between VLANs through software configuration rather than physical recabling. This simplifies network reorganization and supports dynamic work environments.

**Cost Efficiency:** A single physical infrastructure supports multiple logical networks, eliminating the need for dedicated switches per department or function.

### B. 802.1Q Trunking Considerations

The trunk link implementation revealed important operational characteristics:

**Frame Overhead:** The 4-byte VLAN tag increases frame size from 1518 to 1522 bytes (for maximum Ethernet frame). Switches must support "baby giant" frames to avoid truncation. Modern switches handle this transparently, but legacy equipment may require explicit configuration.

**Native VLAN Concept:** 802.1Q defines a native VLAN (default VLAN 1) whose frames traverse trunks untagged. Best practice recommends changing native VLAN to an unused VLAN ID to prevent VLAN hopping attacks [8].

**Allowed VLAN List:** Explicitly restricting allowed VLANs (using `switchport trunk allowed vlan`) reduces unnecessary traffic and improves security by preventing unauthorized VLAN traversal.

### C. Wireless Deployment Challenges

The wireless implementation highlighted several practical challenges:

**Spectrum Congestion:** With 12+ networks in 2.4 GHz band, co-channel and adjacent channel interference degraded performance. Enterprise deployments should leverage 5 GHz band (23 non-overlapping channels) and implement RF planning with heat mapping.

**Security Trade-offs:** WPA2-PSK provides adequate security for SOHO but has limitations: shared passphrase (key distribution challenge), no per-user authentication, and vulnerability to offline dictionary attacks if weak passphrase selected. Enterprise environments should implement WPA2-Enterprise with 802.1X and RADIUS.

**NAT Limitations:** While NAT simplifies IPv4 address management, it breaks end-to-end connectivity principles and complicates peer-to-peer applications. IPv6 adoption eliminates NAT necessity through abundant address space, but requires infrastructure upgrades.

### D. MAC Address Learning Insights

Observation of MAC address tables revealed the dynamic nature of switch learning:

**Learning Process:** Switches begin with empty MAC tables and populate entries as frames arrive. Source MAC addresses are learned from received frames, while destination addresses are used for forwarding decisions.

**Aging Mechanism:** Entries age out after 300 seconds (default) of inactivity, preventing stale entries from persisting. This supports dynamic environments where devices move between switch ports.

**VLAN-Specific Learning:** Each VLAN maintains an independent MAC table. The same MAC address could theoretically appear in multiple VLANs (though impractical), demonstrating complete isolation.

### E. Practical Implications for Enterprise Networks

This laboratory exercise simulates real-world scenarios with direct applicability:

**Network Segmentation:** Enterprises commonly segment networks by department (HR, Finance, Engineering) or function (voice, data, guest). VLAN technology enables this segmentation without prohibitive hardware costs.

**Wireless Guest Networks:** The deployed wireless architecture mirrors common guest network implementations: separate SSID with NAT to internet, isolated from corporate resources.

**Compliance Requirements:** Regulatory frameworks (PCI-DSS, HIPAA) often mandate network segmentation to isolate sensitive data. VLANs provide the technical mechanism to satisfy these requirements.

## VII. CONCLUSIONS AND FUTURE WORK

### A. Summary of Achievements

This laboratory successfully implemented and analyzed foundational Data Link Layer technologies:

- Configured VLANs 50 and 55 on Cisco switches with proper access port assignment
- Established IEEE 802.1Q trunk links enabling multi-VLAN transport
- Verified VLAN isolation through comprehensive connectivity testing (100% within-VLAN success, 0% inter-VLAN success)
- Deployed physical wireless infrastructure with WPA2-PSK security
- Analyzed wireless spectrum and optimized channel selection (channel 6)
- Configured NAT gateway providing internet connectivity for mobile devices
- Achieved wireless performance of 42.5 Mbps downlink with -45 dBm signal strength

### B. Key Learnings

The hands-on experience reinforced critical networking concepts:

**Layer 2 vs. Layer 3:** VLANs operate at Layer 2, creating broadcast domains but not enabling inter-VLAN routing. Layer 3 routing (not implemented) would be required for cross-VLAN communication.

**Security Layering:** Multiple security mechanisms (VLAN isolation, WPA2 encryption, NAT) create defense-in-depth. No single mechanism is sufficient; layered security provides resilience.

**Practical Constraints:** Real-world deployments face spectrum congestion, hardware limitations, and compatibility issues not present in simulation environments. WiFi Analyzer and systematic troubleshooting are essential tools.

### C. Future Enhancements

Several extensions would enhance this laboratory:

**Inter-VLAN Routing:** Implement router-on-a-stick or Layer 3 switch to enable controlled inter-VLAN communication with access control lists (ACLs).

**VLAN Trunking Protocol (VTP):** Deploy VTP for automated VLAN database synchronization across multiple switches, reducing configuration overhead.

**5 GHz Wireless:** Upgrade to dual-band hardware supporting 802.11ac on 5 GHz, demonstrating performance improvements in less congested spectrum.

**802.1X Authentication:** Implement enterprise wireless security with RADIUS server and per-user credentials, eliminating shared passphrase model.

**Quality of Service (QoS):** Configure voice VLAN with prioritized queuing to demonstrate how VLANs and QoS integrate for unified communications.

**Spanning Tree Protocol (STP):** Introduce redundant links and configure STP to prevent Layer 2 loops while maintaining network resilience.

### D. Concluding Remarks

This laboratory bridges the gap between theoretical networking knowledge and practical infrastructure deployment. The hands-on experience with Cisco IOS, PuTTY console configuration, wireless routers, and professional analysis tools (WiFi Analyzer) develops skills directly applicable to enterprise network engineering roles. Understanding VLAN segmentation, 802.1Q trunking, and NAT operation forms the foundation for advanced topics including software-defined networking (SDN), network virtualization, and cloud infrastructure.

The exercise demonstrates that effective network design requires both protocol knowledge (802.1Q, WPA2, NAT) and practical skills (spectrum analysis, troubleshooting, documentation). As networks evolve toward software-defined architectures, these foundational concepts remain essential: SDN controllers still program VLAN membership, wireless controllers still manage channel assignments, and network virtualization still relies on isolation mechanisms pioneered by VLANs.

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### Authors' Biographies

**Andersson David Sánchez Méndez** is a Systems Engineering student at Escuela Colombiana de Ingeniería Julio Garavito.



**Cristian Santiago Pedraza Rodríguez** is a Systems Engineering student at Escuela Colombiana de Ingeniería Julio Garavito.