Tugas 1 IF4021 Inteligensi Buatan Semester I Tahun 2021/2022 Simulasi Job Shop



Disusun oleh:

Reihan Andhika Putra 13519043

Reyhan Emyr Arrosyid 13519167

Program Studi Teknik Informatika Sekolah Teknik Elektro dan Informatika Institut Teknologi Bandung

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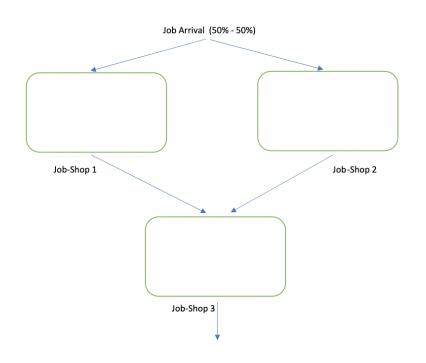
A. Deskripsi Program

Pertama-tama, program akan membaca file input bernama "jobshop.in". File input ini berisi data awal seperti jumlah *station*, jumlah mesin di tiap *station*, jumlah *job type*, jumlah *task* setiap *job type*, fungsi distribusi pada setiap *job type*, rata-rata kedatangan orang ke *station*, dan panjang simulasi yang dibutuhkan untuk menjalankan program. Setelah itu, program akan memulai proses simulasi dan menginisialisasi seluruh mesin pada seluruh station yang ada dengan keadaan *idle*. Program juga akan menginialisasi library simlib untuk membantu proses simulasi.

Untuk memulai proses simulasi, akan dilakukan proses randomisasi terhadap *event* pertama yang terjadi apakah seseorang akan datang ke jobshop 1 atau ke jobshop 2 dengan probabilitas 50:50. Setelah itu, program juga akan menjadwalkan akhir dari proses simulasi. Sehingga, setelah *event* pertama ditentukan, simlib akan melakukan proses simulasi hingga mencapai akhir dari proses simulasi tersebut.

Selama proses simulasi berlangsung, terdapat dua jenis *event* untuk setiap jobshop (6 *event* secara total) yaitu "Arrival" dan "Departure". Event "Arrival" menyatakan terdapat seseorang yang datang dengan job pada sebuah job shop atau terdapat seseorang yang sedang singgah pada sebuah jobshop/station untuk mengunjungi jobshop/station lainnya. Sementara, *event* "Departure" menyatakan terdapat job yang meninggalkan sebuah station.

Berikut ini merupakan skema kedatangan orang pada setiap *jobshop* yang dilakukan selama simulasi.



Gambar 1. Skema Kedatangan Orang pada Setiap Jobshop

B. Kode Program

a. jobshop.c

```
• • •
#include "jobshop.h"
int num_stations;
int num_machines[MAX_NUM_STATIONS + 1];
int num_tasks[MAX_NUM_JOB_TYPES + 1];
int route[MAX_NUM_JOB_TYPES + 1][MAX_NUM_STATIONS + 1];
int num machines busy[NUM JOBSHOP+1][MAX NUM STATIONS + 1];
int jobshop_number;
int previous jobshop number;
int previous_job_type = -1;
double mean interarrival;
double length_simulation;
double prob_distrib_job_type[26];
double mean_service[MAX_NUM_JOB_TYPES + 1][MAX_NUM_STATIONS + 1];
double prob_distrib_job_shop[3] = {0, 0.5, 1.0};
FILE *infile;
```

```
Function to serve as both an arrival event of a job to the system, as well as the non-event of a job's arriving to a subsequent station along its route. \star/
 sty from Jobshop %d \n',
    sim_time, arrival_jopshop_number, job_type, previous_jobshop_number);
    previous_job_type = -1;
} else {
    fprintf (outfile, "[ %.2lf ] A Person just arrived in Jobshop %d, the job type are %d \n",
        sim_time, arrival_jopshop_number, job_type);
}
```

```
previous_jobshop_number = departure_jobshop_number;
event_schedule (sim_time, getArrivalJobShop(3));
```

```
infile = fopen ("jobshop.in", "r");
outfile = fopen ("jobshop.out", "w");
/* Write report heading and input parameters. */
fprintf (outfile, "Job-shop model\n\n");
fprintf (outfile, "Number of work stations%21d\n\n", num_stations);
fprintf (outfile, "Number of machines in each station ");
for (j = 1; j <= num_stations; ++j) {
    fprintf (outfile, "%5d", num_machines[j]);
fprintf (outfile, "\n\nNumber of job types%25d\n\n", num_job_types);
fprintf (outfile, "Number of tasks for each job type
    ");
for (i = 1; i <= num_job_types; ++i) {
    fprintf (outfile, "45d", num_tasks[i]);</pre>
  fprintf (outfile, "\n\n\nJob type ");
fprintf (outfile, "Mean service time (in hours) for successive tasks");
for (i = 1; i <= num_job_types; +++\{
    fprintf (outfile, "\n\n\d" , i);
    for (j = 1; j <= num_tasks[i]; ++j) {
        fprintf (outfile, "\d\gamma \gamma \gamma
```

```
d init () {
/* Initiate jobshop problem. */
printf("Running Job Shop schedulling\n");
/* Initialize all machines in all stations to the idle state. */
for (i=1; i <= NUM_JOBSHOP; i++) {
   for (j = 1; j <= num_stations; ++j) {
      num_machines_busy[i][j] = 0;
}</pre>
jobshop_number = random_integer (prob_distrib_job_shop, STREAM_JOBSHOP_ARRIVAL);
event_schedule (expon (mean_interarrival, STREAM_INTERARRIVAL), getArrivalJobShop(jobshop_number));
               case EVENT ARRIVAL JOBSHOP 1:
               arrive(1, 1);
break;
case EVENT_ARRIVAL_JOBSHOP_2:
              arrive(1, 2);
break;
case EVENT_ARRIVAL_JOBSHOP_3:
    arrive(0, 3);
               break;
case EVENT_DEPARTURE_JOBSHOP_1:
depart(1);
               break;
case EVENT_DEPARTURE_JOBSHOP_2:
               depart(2);
break;
case EVENT_DEPARTURE_JOBSHOP_3:
              depart(3);
break;
case EVENT_END_SIMULATION:
  fprlntf (outfile, "[ %.2lf ] Simulation ended \n", sim_time);
                      report ();
break;
```

b. jobshop.h

```
#ifndef __JOBSHOP_H__
#define __JOBSHOP_H__
#define EVENT_ARRIVAL
#define NUM_JOBSHOP
```

```
switch (jobshop_number) {
   case 1:
           case 2:
int getDepartureJobShop(int jobshop_number){
    switch (jobshop_number) {
           case 3:
```

C. Hasil Run

a. Contoh file input (jobshop.in)

	5	3	0.25	10.0	
	3	2	4	3	1
	4	3	5		
	3	1	2	5	
	0.5	0.6	0.85	0.5	
	4	1	3		
	1.1	0.8	0.75		
	2	5	1	4	3
	1.2	0.25	0.7	0.9	1.0
(3.3	0.8	1.0		

b. Contoh file output (jobshop.out)

```
Job-shop model
Number of work stations
Number of machines in each station
                                                                       3
Number of job types
Number of tasks for each job type
                                                                       4
                                                                               3
Distribution function of job types
                                                                0.300
                                                                            0.800
Mean interarrival time of jobs
Length of the simulation
                                                                 10.0 eight-hour days
Job type
                     Work stations on route
                                          2
Job type
                     Mean service time (in hours) for successive tasks
                     0.50
                                    0.60
                                                  0.85
                     1.10
                                   0.80
                                                  0.75
                     1.20
                                   0.25
                                                  0.70
                                                               0.90
                                                                                1.00
T.O.G
              A Person just arrived in Jobshop 1, the job type are 2
   0.35
              A Person just arrived in Jobshop 1, the job type are
   0.56
              A Person just arrived in Jobshop 2, the job type are
              A Person just arrived in Jobshop 2, the job type are
              A Person just arrived in Jobshop 2, the job type are
A Person just arrived in Jobshop 1, the job type are
   0.97
   1.06
  1.48
1.52
              A Person just arrived in Jobshop 1, the job type are
A Person just arrived in Jobshop 2, the job type are
              The machine in station 2, in jobshop 2 are busy, the job type is 3. Adding person in queue 7 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 1
Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue)
  1.52
              A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
A Person just arrived in Jobshop 1, the job type are 2
A Person just arrived in Jobshop 1, the job type are 3
   1.82
   1.82
  1.88
  2.14
              The machine in station 2, in jobshop 1 are busy, the job type is 3. Adding person in queue 2 (1 person in queue)
   2.21
              A Person just arrived in Jobshop 1, the job type are A Person just arrived in Jobshop 2, the job type are
  2.42
              The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (2 person in queue) A Person just arrived in Jobshop 1, the job type are 2
  2.46 ] A Person just departed from Jobshop 2, the job type are 1
2.46 ] A Person just departed from Jobshop 2, the job type are 1
2.46 ] Process person from queue 2. Resuming job in jobshop 1 station 2 (1 person in queue)
2.58 ] A Person just departed from Jobshop 1, the job type are 1
2.58 ] A Person just departed from Jobshop 3, the job type are 1
2.59 ] Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
```

```
A Person just arrived in Jobshop 2, the job type are 2
  2.66
           A Person just departed from Jobshop 1, the job type are 1
           A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
           A Person just departed from Jobshop 2, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 2
[ 2.70
 2 81
           A Person just arrived in Jobshop 2, the job type are 2
 2.85
           A Person just arrived in Jobshop 1, the job type are 2
           A Person just arrived in Jobshop 2, the job type are 1
A Person just arrived in Jobshop 1, the job type are 3
r 2.90
  2.98
  2.98
           The machine in station 2, in jobshop 1 are busy, the job type is 3. Adding person in queue 2 (1 person in queue)
           The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (1 person in queue) Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
  3.02
  3.07
  3.07
           A Person just arrived in Jobshop 1, the job type are 2
           Process person from queue 9. Resuming job in jobshop 2 station 4 (O person in queue)
  3.23
  3.39
           A Person just arrived in Jobshop 2, the job type are 2
           The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
  3.39
  3.39
  3.54
           A Person just departed from Jobshop 2, the job type are 1
           A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
 3.54
           The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (1 person in queue) A Person just departed from Jobshop 2, the job type are 3
  3 54
  3.55
  3.55
           A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
           The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (2 person in queue) The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (1 person in queue)
  3.55
           Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
The machine in station 1, in jobshop 1 are busy, the job type is 3. Adding person in queue 1 (1 person in queue)
  3.63
  3.63
  3.72
           The machine in station 1, in jobshop 1 are busy, the job type is 2. Adding person in queue 1 (2 person in queue) The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (3 person in queue)
  3.80
  3.87
            A Person just arrived in Jobshop 1, the job type are 3
           Process person from queue 1. Resuming job in jobshop 1 station 1 (1 person in queue) A Person just departed from Jobshop 1, the job type are 1
  3.89
           A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 1 A Person just arrived in Jobshop 2, the job type are 2
  3.92
  3.94
  3.94
           The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue)
  4.05
           A Person just departed from Jobshop 1, the job type are 2
  4.05
           A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  4.07
           Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue)
  4.10
            Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue)
           A Person just departed from Jobshop 2, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 2
  4 10
  4.10
           The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (3 person in queue) A Person just arrived in Jobshop 1, the job type are 2
  4 10
  4.35
  4.36
           Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
  4.57
           A Person just arrived in Jobshop 1, the job type are 1
           The machine in station 3, in jobshop 1 are busy, the job type is 1. Adding person in queue 3 (1 person in queue)
  4.57
           The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (4 person in queue) A Person just departed from Jobshop 3, the job type are 2
  4.67
  4.79
  4.81
           The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (5 person in queue)
           A Person just departed from Jobshop 2, the job type are 2
  4.82
  4.82
           A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
  4.89
           Process person from queue 3. Resuming job in jobshop 1 station 3 (0 person in queue) A Person just departed from Jobshop 1, the job type are 2
  4.89
           A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1 Process person from queue 12. Resuming job in jobshop 3 station 2 (4 person in queue)
  4 89
  5.00
  5 02
           The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue)
           Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue) A Person just departed from Jobshop 2, the job type are 1
  5.20
  5.20
  5.20
           A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
           A Person just departed from Jobshop 1, the job type are 2
  5.26
  5.26
           A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (1 person in queue)
  5.26
  5.28
           A Person just departed from Jobshop 3, the job type are 1
           A Person just departed from Jobshop 2, the job type are 1
  5.43
           A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
Process person from queue 12. Resuming job in jobshop 3 station 2 (3 person in queue)
  5.43
  5.44
           A Person just arrived in Jobshop 2, the job type are 1
           Process person from queue 14. Resuming job in jobshop 3 station 4 (0 person in queue) A Person just arrived in Jobshop 1, the job type are 1
  5 54
  5.64
  5.65
           A Person just departed from Jobshop 3, the job type are 1
           Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue) A Person just departed from Jobshop 3, the job type are 3
  5.67
           Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (1 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (1 person in queue)
  5.72
  5 80
           Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
  5.81
           The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (2 person in queue)
The machine in station 3, in jobshop 1 are busy, the job type is 2. Adding person in queue 3 (1 person in queue)
Process person from queue 3. Resuming job in jobshop 1 station 3 (0 person in queue)
  5.96
           A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  6.01
  6.01
  6.16
           A Person just departed from Jobshop 2, the job type are 2
           A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
  6.16
           The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (1 person in queue) A Person just departed from Jobshop 2, the job type are 2

A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
  6.19
  6.21
  6 25
           A Person just departed from Jobshop 3, the job type are 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
  6.29
           A Person just departed from Jobshop 1, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 1
  6 42
  6.42
  6.42
           The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (3 person in queue)
           Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (2 person in queue)
  6.43
  6.43
  6.47
           A Person just arrived in Jobshop 1, the job type are 1
```

```
A Person just departed from Jobshop 1, the job type are 3
  6.50
            A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1 \,
            The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (3 person in queue)
            The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (4 person in queue) A Person just departed from Jobshop 3, the job type are 2
f 6.58
  6 61
            A Person just departed from Jobshop 1, the job type are 2 \,
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  6.61
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (1 person in queue) A Person just departed from Jobshop 1, the job type are 2
  6.61
  6.63
                         just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  6.63
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (2 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
  6.63
  6.65
  6.65
            A Person just departed from Jobshop 3, the job type are 1
A Person just departed from Jobshop 3, the job type are 2
  6.68
  6.80
            Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
  6.80
            A Person just arrived in Jobshop 2, the job type are 2
             Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue)
  7.25
            A Person just departed from Jobshop 1, the job type are 1
  7.25
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
            A Person just arrived in Jobshop 2, the job type are 3
Process person from queue 12. Resuming job in jobshop 3 station 2 (3 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (1 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (2 person in queue)
  7.27
  7.41
  7.41
7.46
            Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue) A Person just departed from Jobshop 3, the job type are 1
  7.82
  7.98
  7 99
            A Person just arrived in Jobshop 2, the job type are 2
            Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue)
Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)
  8.03
  8.03
  8.06
            The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (2 person in queue)
            A Person just arrived in Jobshop 1, the job type are 2
Process person from queue 14. Resuming job in jobshop 3 station 4 (0 person in queue)
  8.08
  8.09
            A Person just departed from Jobshop 3, the job type are 2
            A Person just departed from Jobshop 1, the job type are 1
  8.14
  8.14
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
            A Person just departed from Jobshop 1, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 1
  8.20
            The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (2 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
  8 20
  8.21
            The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (1 person in queue) A Person just arrived in Jobshop 1, the job type are 2
Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
  8 21
  8.37
  8.44
  8.44
            A Person just departed from Jobshop 3, the job type are 1 A Person just departed from Jobshop 3, the job type are 3
            Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue) A Person just departed from Jobshop 3, the job type are 2
  8.54
  8.55
  8 56
            A Person just departed from Jobshop 2, the job type are 2
  8.56
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
  8.58
            A Person just departed from Jobshop 3, the job type are 1
  8.63
            Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)
            A Person just arrived in Jobshop 2, the job type are 2
  8.63
            The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (1 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
  8 65
  8.65
            The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (2 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (1 person in queue)
  8 65
  8.66
            The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (1 person in queue)
            Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
  8.76
            Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)
  8.88
  8.88
            The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (1 person in queue) A Person just departed from Jobshop 1, the job type are 1
  8.90
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (1 person in queue)
  8.90
  8.92
  8.92
  8.92
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (2 person in queue)
            A Person just departed from Jobshop 2, the job type are 2
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (2 person in queue)
  8 93
  8.93
  8.93
            Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue) A Person just departed from Jobshop 2, the job type are 1
  9.01
  9.01
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2 A Person just arrived in Jobshop 2, the job type are 3
  9.01
  9 05
            A Person just departed from Jobshop 2, the job type are 2
            A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2 Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
  9.05
            The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (1 person in queue)
  9.05
  9.16
            Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
  9.16
            The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (1 person in queue)
  9.21
            A Person just arrived in Jobshop 2, the job type are 3
            Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
  9.38
            A Person just departed from Jobshop 3, the job type are 2
  9.38
            Process person from queue 14. Resuming job in jobshop 3 station 4 (0 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (1 person in queue)
  9.39
  9 43
            A Person just arrived in Jobshop 2, the job type are 3
The machine in station 2, in jobshop 2 are busy, the job type is 3. Adding person in queue 7 (1 person in queue)
  9.43
            A Person just departed from Jobshop 3, the job type are 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
  9 46
  9.52
  9.59
            The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (1 person in queue)
            Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue) A Person just arrived in Jobshop 2, the job type are 1
  9.63
  9.74
            Process person from queue 14. Resuming job in jobshop 3 station 4 (0 person in queue)
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The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (1 person in queue)
            A Person just departed from Jobshop 3, the job type are 2
  9.75
             Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)
            The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (1 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (0 person in queue)
f 9.80
  9.86
  9 87
            Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue) A Person just departed from Jobshop 2, the job type are 2
  9.87
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (1 person in queue)
  9 87
  9.87
             The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (1 person in queue)
  9.96
              The machine in station 1, in jobshop 2 are busy, the job type is 3. Adding person in queue 6 (1 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
  10.00
  10.06
  10.08
              Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
              The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)
  10.31
  10.32
              Process person from queue 14. Resuming job in jobshop 3 station 4 (0 person in queue)
  10.47
              Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
  10.47
              A Person just departed from Jobshop 3, the job type are 2
              Process person from queue 12. Resuming job in jobshop 3 station 2 (0 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue)
  10.52
  10.59
              The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (1 person in queue) A Person just arrived in Jobshop 1, the job type are 2
  10.60
  10.64
  10.65
              Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
  10.72
  10.72
              A Person just departed from Jobshop 3,
                                                                       the job type are 1
             A Person just arrived in Jobshop 2, the job type are 2
A Person just arrived in Jobshop 2, the job type are 2
  10.74
  10.74
  10.78
              A Person just arrived in Jobshop 1, the job type are 2
A Person just arrived in Jobshop 2, the job type are 2
  10.81
  10.81
              The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue)
              A Person just arrived in Jobshop 2, the job type are 3 A Person just departed from Jobshop 3, the job type are 2
  10.85
  10.88
              The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
  10.91
  10.99
  11.01
              A Person just departed from Jobshop 1, the job type are 2 \,
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)
  11.01
  11.01
  11.02
              A Person just arrived in Jobshop 2, the job type are 1
              The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (1 person in queue)
              A Person just arrived in Jobshop 2, the job type are 2
The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (2 person in queue)
  11 06
  11.06
              Process person from queue 9. Resuming job in jobshop 2 station 4 (1 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (2 person in queue)
  11.07
  11.15
  11.15
              Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
  11.15
              A Person just departed from Jobshop 3, the job type are 1 A Person just arrived in Jobshop 1, the job type are 3 \,
  11.16
              The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (2 person in queue) A Person just arrived in Jobshop 2, the job type are 3
  11.17
  11.20
              The machine in station 2, in jobshop 2 are busy, the job type is 3. Adding person in queue 7 (1 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)

A Person just departed from Jobshop 3, the job type are 3
  11.20
  11.21
  11.21
  11.23
              The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (1 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
  11.39
              The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (1 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
  11.39
  11.48
  11.48
              A Person just departed from Jobshop 3, the job type are 3
              A Person just arrived in Jobshop 2, the job type are 3
The machine in station 2, in jobshop 2 are busy, the job type is 3. Adding person in queue 7 (2 person in queue)
Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
  11.49
  11.49
  11.53
  11.53
              A Person just departed from Jobshop 3, the job type are 1
  11.62
              Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
              The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (1 person in queue)
  11.62
  11.64
              A Person just departed from Jobshop 2, the job type are 3 \,
              A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 2 Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
  11.64
  11.75
              The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (1 person in queue) A Person just departed from Jobshop 3, the job type are 2
  11.75
  11.77
              The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (2 person in queue) Process person from queue 7. Resuming job in jobshop 2 station 2 (1 person in queue) A Person just departed from Jobshop 3, the job type are 3
  11.86
  11.90
  11.95
              A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
  12.09
  12.09
              Process person from queue 6. Resuming job in jobshop 2 station 1 (1 person in queue)
The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (1 person in queue)
  12.11
  12.11
  12.14
              Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
              A Person just arrived in Jobshop 1, the job type are 2 A Person just arrived in Jobshop 2, the job type are 2
  12.19
  12.20
              The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
  12.20
  12.20
              A Person just arrived in Jobshop 2, the job type are 3
The machine in station 2, in jobshop 2 are busy, the job type is 3. Adding person in queue 7 (2 person in queue)
The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (2 person in queue)
A Person just arrived in Jobshop 1, the job type are 1
  12.22
  12.22
  12.27
  12.37
  12.38
              The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (3 person in queue)
              Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue) A Person just departed from Jobshop 3, the job type are 1
  12.39
  12.39
  12.41
12.41
              Process person from queue 6. Resuming job in jobshop 2 station 1 (2 person in queue) Process person from queue 7. Resuming job in jobshop 2 station 2 (1 person in queue)
              The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (1 person in queue) A Person just departed from Jobshop 2, the job type are 3
  12.44
  12.51
  12.51
              A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
             A Person just arrived in Jobshop 2, the job type are 2
A Person just departed from Jobshop 1, the job type are 2
  12.59
  12.67 ]
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
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Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
  12.70
              A Person just departed from Jobshop 3, the job type are 1
  12.70
              Process person from queue 6. Resuming job in jobshop 2 station 1 (1 person in queue)
              The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (2 person in queue) A Person just departed from Jobshop 1, the job type are 2
f 12.70
  12.71
  12.71
12.74
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1 \,
              Process person from queue 7. Resuming job in jobshop 2 station 2 (1 person in queue)
              The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (1 person in queue) A Person just arrived in Jobshop 1, the job type are 2
  12.74
  12.76
  12.76
              Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue)
  12.76
12.81
              The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (2 person in queue) Process person from queue 10. Resuming job in jobshop 2 station 5 (1 person in queue)
  12.81
              The machine in station 1, in jobshop 2 are busy, the job type is 3. Adding person in queue 6 (2 person in queue) A Person just departed from Jobshop 3, the job type are 2
  12.99
  13.04
              Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
              The machine in station 1, in jobshop 2 are busy, the job type is 3. Adding person in queue 6 (3 person in queue) Process person from queue 6. Resuming job in jobshop 2 station 1 (2 person in queue)
  13.04
  13.15
              A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  13.18
  13.18
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (1 person in queue) A Person just departed from Jobshop 2, the job type are 2
  13.18
  13.23 ]
  13.23
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (2 person in queue)
The machine in station 1, in jobshop 2 are busy, the job type is 3. Adding person in queue 6 (3 person in queue)
  13.23
  13.26
             A Person just arrived in Jobshop 2, the job type are \hat{1} A Person just arrived in Jobshop 2, the job type are 1
  13.28
  13.29
  13.29
              The machine in station 3, in jobshop 2 are busy, the job type is 1. Adding person in queue 8 (1 person in queue)
              A Person just departed from Jobshop 3, the job type are 2
  13.31
  13.37
              Process person from queue 8. Resuming job in jobshop 2 station 3 (0 person in queue)
              A Person just departed from Jobshop 2, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
  13.37
  13.37
              Process person from queue 6. Resuming job in jobshop 2 station 1 (2 person in queue)
The machine in station 3, in jobshop 2 are busy, the job type is 2. Adding person in queue 8 (1 person in queue)
  13.42
  13.42
  13.44
              A Person just departed from Jobshop 3, the job type are 3
              Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue)
  13.45
  13.47
              Process person from queue 8. Resuming job in jobshop 2 station 3 (0 person in queue)
              The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (3 person in queue) A Person just departed from Jobshop 2, the job type are 2
  13.47
  13.47
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (2 person in queue)
  13 47
  13.47
              The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (3 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
  13.48
  13.50
  13.54
              The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (1 person in queue)
  13.57
              A Person just arrived in Jobshop 1, the job type are 2
Process person from queue 12. Resuming job in jobshop 3 station 2 (0 person in queue)
  13.64
              The machine in station 1, in jobshop 2 are busy, the job type is 3. Adding person in queue 6 (4 person in queue) A Person just arrived in Jobshop 2, the job type are 1
  13.67
  13.70
  13.71
              A Person just departed from Jobshop 2, the job type are 2
  13.71
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue)
  13.71
  13.76
              The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (5 person in queue) Process person from queue 6. Resuming job in jobshop 2 station 1 (4 person in queue)
  13.77
             A Person just departed from Jobshop 1, the job type are 2

A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  13 80 1
  13.80
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue) A Person just departed from Jobshop 3, the job type are 2
A Person just departed from Jobshop 3, the job type are 2
  13.80
  13.92
  13.97
              The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (5 person in queue) Process person from queue 6. Resuming job in jobshop 2 station 1 (4 person in queue)
  14.01
  14.05
  14.18
              The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (5 person in queue) A Person just arrived in Jobshop 1, the job type are 1
  14.18
              Process person from queue 6. Resuming job in jobshop 2 station 1 (3 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue)
A Person just departed from Jobshop 3, the job type are 1
  14.23
  14.29
  14.36
  14.42
              A Person just departed from Jobshop 1, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
  14.42
              Process person from queue 6. Resuming job in jobshop 2 station 1 (2 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
  14.43
  14.49
  14.51
              Process person from queue 6. Resuming job in jobshop 2 station 1 (1 person in queue)
             A Person just departed from Jobshop 1, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1
  14.52
  14.52
             A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue)
  14.62
  14 62
              A Person just arrived in Jobshop 1, the job type are 3 A Person just arrived in Jobshop 2, the job type are 1
  14.63
              Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue) Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
  14.69
  14.71
              The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (1 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
  14.71
  14.72
  14.72
14.73
              The machine in station 3, in jobshop 2 are busy, the job type is 3. Adding person in queue 8 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 2
  14.73
              The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue)
              A Person just arrived in Jobshop 1, the job type are 1
Process person from queue 8. Resuming job in jobshop 2 station 3 (0 person in queue)
  14.80
  14.80
  14 80
              The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (1 person in queue) Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
  14.81
             A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
  14.87
  14.87
  14.93 ]
              A Person just departed from Jobshop 2, the job type are 2
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue)
  14.93 1
  14.95 | A Person just arrived in Jobshop 2, the job type are 2
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The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (2 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (1 person in queue) A Person just departed from Jobshop 3, the job type are 2
  14.98
               Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (1 person in queue)
f 15.04
  15.07
  15 09
               A Person just arrived in Jobshop 2, the job type are 3
  15.10
               Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
               The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (1 person in queue) Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue)
[ 15.10
  15.12
  15.15
               The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (1 person in queue)
               Process person from queue 9. Resuming job in jobshop 2 station 4 (1 person in queue)
Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
  15.24
  15.25
  15.32
               A Person just arrived in Jobshop 2, the job type are 2
  15.32
               The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue)
               The machine in station 3, in jobshop 2 are busy, the job type is 2. Adding person in queue 8 (1 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
  15.34
  15.35
  15.38
               Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
               Process person from queue 8. Resuming job in jobshop 2 station 3 (0 person in queue) A Person just departed from Jobshop 2, the job type are 3
  15.51
  15.51
               A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (1 person in queue)
  15.51
  15.51
               The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (2 person in queue) A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  15.53
  15.58
  15.58
               The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
  15.58
  15.69
  15.70
               A Person just departed from Jobshop 3, the job type are 1 A Person just departed from Jobshop 2, the job type are 2
  15.76
  15.76
               A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
               The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue) Process person from queue 7. Resuming job in jobshop 2 station 2 (1 person in queue)
  15.76
  15.82
               The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
  16.06
  16.08
  16.11
               Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue)
               The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
  16.11
  16.17
              A Person just departed from Jobshop 3, the job type are 2
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (4 person in queue)
A Person just departed from Jobshop 3, the job type are 3
A Person just arrived in Jobshop 1, the job type are 1
  16.17
  16 48
  16.49
              The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (2 person in queue) A Person just departed from Jobshop 2, the job type are 3
  16.51
  16.61
  16.61
               A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
  16.61
               The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (2 person in queue) Process person from queue 10. Resuming job in jobshop 2 station 5 (1 person in queue)
  16.70
               A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
  16.70
  16.70
               Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)

The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (1 person in queue)

Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)
  16.71
  16.71
  16.71
              Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)

The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue)

A Person just departed from Jobshop 1, the job type are 2

A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1

The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue)

Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
  16.77
  16.77
  16 82
  16.82
  16.82
  16.89
  16.89
               The machine in station 5, in jobshop 1 are busy, the job type is 3. Adding person in queue 5 (1 person in queue)
  16.92
               A Person just departed from Jobshop 3, the job type are 2
  16.93
               The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (2 person in queue)
  16.99
               A Person just departed from Jobshop 2, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
  16.99
               The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (1 person in queue) A Person just departed from Jobshop 3, the job type are 2

Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
  16.99
  17.02
  17.06
  17.11
               A Person just arrived in Jobshop 2, the job type are 2
The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue)
  17.11
 17.13
17.16
               Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue) Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
  17.16
17.16
                             just departed from Jobshop 2, the job type are 1
               A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2 Process person from queue 12. Resuming job in jobshop 3 station 2 (0 person in queue)
  17.19
               The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (1 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
  17.19
  17.30
               A Person just departed from Jobshop 2, the job type are 3
  17.30
              A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (1 person in queue)
Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
A Person just departed from Jobshop 3, the job type are 1
  17.30
  17.33
  17.33
  17.38
               A Person just departed from Jobshop 2, the job type are {\bf 1}
  17.38
               A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
  17.38
17.42
               A Person just departed from Jobshop 3, the job type are 3
Process person from queue 5. Resuming job in jobshop 1 station 5 (1 person in queue)
  17.42
               A Person just departed from Jobshop 1, the job type are 1
               A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (1 person in queue)
  17.42
  17.52
  17.53
               Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
  17.54
               A Person just arrived in Jobshop 1, the job type are 2
 17.56
17.57
               A Person just arrived in Jobshop 1, the job type are 2
               Process person from queue 12. Resuming job in jobshop 3 station 2 (0 person in queue)
  17.57
               The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (1 person in queue)
               Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (2 person in queue)
  17.60
  17.70 1
               A Person just departed from Jobshop 1, the job type are 1
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A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1 Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
  17.70
17.71
  17.71
               The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (3 person in queue)
              The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (4 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue)
f 17.72
  17.80
  17.80
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (6 person in queue)
  17.82
[ 17.89
[ 17.89
              Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (2 person in queue)
  17.91
              A Person just departed from Jobshop 3, the job type are 2
              A Person just arrived in Jobshop 2, the job type are 1
The machine in station 3, in jobshop 2 are busy, the job type is 1. Adding person in queue 8 (1 person in queue)
  17.94
  17.94
  17.95
17.98
              The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (6 person in queue) The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (1 person in queue)
  18.03
               A Person just arrived in Jobshop 1, the job type are 2
              Process person from queue 8. Resuming job in jobshop 2 station 3 (0 person in queue) A Person just departed from Jobshop 2, the job type are 3
  18.11
  18.11
              A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
The machine in station 4, in jobshop 1 are busy, the job type is 3. Adding person in queue 4 (1 person in queue)
  18.11
  18.18
              A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue)
  18 21
  18.21
  18 21
              Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (1 person in queue)
  18.30
              Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (2 person in queue)
  18.41
  18.41
  18.44
               Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
  18.50
              A Person just arrived in Jobshop 1, the job type are 2
The machine in station 4, in jobshop 1 are busy, the job type is 2. Adding person in queue 4 (2 person in queue)
  18.50
              A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
  18.55
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue) A Person just departed from Jobshop 2, the job type are 1
  18.55
  18.61
  18.61
              A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2 \,
              A Person just arrived in Jobshop 2, the job type are 3
Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
  18.63
  18.72
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
  18.72
              The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (6 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
  18 75
  18.77
              The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (6 person in queue) A Person just departed from Jobshop 3, the job type are 3
  18 84
  18.93
  18.98
               A Person just departed from Jobshop 2, the job type are 3
  18.98
              A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (3 person in queue)
  18.98
              A Person just arrived in Jobshop 1, the job type are 2
The machine in station 4, in jobshop 1 are busy, the job type is 2. Adding person in queue 4 (3 person in queue)
  19.00
  19.00
  19.06
               Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
              Process person from queue 4. Resuming job in jobshop 1 station 4 (2 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
  19.11
  19.22
  19.22
              The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (3 person in queue) A Person just departed from Jobshop 2, the job type are 2
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue)
A Person just arrived in Jobshop 1, the job type are 1
  19.33
  19.33
  19.35
              Process person from queue 4. Resuming job in jobshop 3 station 4 (1 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
  19.37
  19.45
  19.46
  19.46
               The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue)
  19.47
19.50
              A Person just departed from Jobshop 3, the job type are 2 Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
  19.57
               The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue)
  19.63
              A Person just arrived in Jobshop 1, the job type are 1
  19.66
               Process person from queue 4. Resuming job in jobshop 1 station 4 (0 person in queue)
  19.77
              A Person just departed from Jobshop 1, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 1
              Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (4 person in queue)
A Person just departed from Jobshop 3, the job type are 2
  19.83
  19.83
  19.91
              Process person from queue 12. Resuming job in jobshop 3 station 2 (3 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
  19.96
  19.97
              The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (4 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue)
  19.97
  20.26
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue)
               Process person from queue 12. Resuming job in jobshop 3 station 2 (3 person in queue)
  20.27
              The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (1 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (2 person in queue)
  20.27
  20.28
  20.32
               A Person just departed from Jobshop 2, the job type are \ensuremath{\text{1}}
  20.32
              A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
  20.35
               A Person just arrived in Jobshop 2, the job type are 1
  20.35
               The machine in station 1, in jobshop 1 are busy, the job type is 1. Adding person in queue 1 (1 person in queue)
               A Person just arrived in Jobshop 1, the job type are 1
  20.36
              Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue)
The machine in station 3, in jobshop 1 are busy, the job type is 2. Adding person in queue 3 (1 person in queue)
  20.42
  20.42
  20 50
              Process person from queue 3. Resuming job in jobshop 1 station 3 (0 person in queue)
The machine in station 1, in jobshop 1 are busy, the job type is 1. Adding person in queue 1 (1 person in queue)
  20.50
              Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue)
  20.51
  20.51
  20.52
               Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
              The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (5 person in queue) Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue)
  20.52
  20.54 1
              The machine in station 3, in jobshop 1 are busy, the job type is 2. Adding person in queue 3 (1 person in queue)
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The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (6 person in queue)
  20.71
              A Person just departed from Jobshop 2, the job type are 2
  20.71
                           just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (2 person in queue) A Person just departed from Jobshop 3, the job type are 2
  20.71
  20 81
              Process person from queue 3. Resuming job in jobshop 1 station 3 (0 person in queue)
              A Person just departed from Jobshop 1, the job type are 2
  20.81
  20.81
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue)
 20.81
              The machine in station 1, in jobshop 1 are busy, the job type is 1. Adding person in queue 1 (1 person in queue)
  20.83
              The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (7 person in queue) A Person just arrived in Jobshop 1, the job type are 2
  20.85
  20.87
  20.96
              Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue)
  21.03
              A Person just departed from Jobshop 1, the job type are 2
  21.03
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue) A Person just arrived in Jobshop 2, the job type are 2
  21.03
  21.09
              Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (8 person in queue)
  21.13
  21.20
             Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue)
A Person just departed from Jobshop 1, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1
 21.22
 21.22
 21.24
  21.24
              The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (2 person in queue)
The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue)
Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
  21.24
  21.25
              Process person from queue 11. Resuming job in jobshop 3 station 1 (7 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (3 person in queue)
A Person just departed from Jobshop 1, the job type are 2
 21.28
  21.28
  21.29
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (5 person in queue)
  21.29
              Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (6 person in queue)
  21.37
  21.37
              Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue) A Person just departed from Jobshop 3, the job type are 1
  21.41
  21.42
  21.42
  21.46
              A Person just arrived in Jobshop 2, the job type are 1
              The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (1 person in queue)
              Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue) A Person just departed from Jobshop 1, the job type are 1
  21 51
  21.51
             A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
A Person just arrived in Jobshop 1, the job type are 2
 21.51
[ 21.55
  21.59
              A Person just departed from Jobshop 3, the job type are 2
  21.61
              Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue) A Person just arrived in Jobshop 1, the job type are 2
  21.65
 21.73
21.73
              Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (4 person in queue)
  21.88
              A Person just departed from Jobshop 3, the job type are 3
              Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue)
  21.92
 21.92
 21.99
              Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue)
 22.02
22.02
              Process person from queue 12. Resuming job in jobshop 3 station 2 (3 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (1 person in queue)
  22.02
              Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
             A Person just departed from Jobshop 3, the job type are 1
Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (5 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue)
  22.02
  22.04
  22.04
  22.06
  22.09
              Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue) A Person just departed from Jobshop 1, the job type are 2
  22.16
  22.16
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (6 person in queue) A Person just departed from Jobshop 1, the job type are 1
  22.16
  22.18
  22.18
              A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 1 Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
              The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (4 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (4 person in queue)
  22.23
 22.24
  22.30
              Process person from queue 14.
                                                          Resuming job in jobshop 3 station 4 (5 person in queue)
              A Person just arrived in Jobshop 2, the job type are 2
A Person just arrived in Jobshop 2, the job type are 2
  22.35
  22.39
             A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
  22.41
  22.41
              The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (3 person in queue)
  22.41
  22.42
  22.51
               Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue)
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
  22.51
  22.53
              The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue)
  22.53
  22.63
 22.63
22.82
              The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue)
              Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
  22.82
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue)
              Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (3 person in queue)
  22.87
  22.87
  22.93
              Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
  22.93
              A Person just departed from Jobshop 3, the job type are 1
              A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  22.95
22.95
 22.95
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue)
              Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue) A Person just departed from Jobshop 3, the job type are 3
  22.97
  22.99 1
              A Person just arrived in Jobshop 1, the job type are 2
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A Person just arrived in Jobshop 2, the job type are 1
              Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue)
  23.06
              The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue)
  23.06
              Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue)
[ 23.09
  23 11
              Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (6 person in queue)
 23.11
              Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (2 person in queue)
r 23.19
 23.19
  23.22
              Process person from queue 15.
                                                           Resuming job in jobshop 3 station 5 (1 person in queue)
              A Person just departed from Jobshop 3, the job type are 1 A Person just departed from Jobshop 3, the job type are 2
  23.22
  23.27
  23.29
              Process person from queue 12. Resuming job in jobshop 3 station 2 (0 person in queue)
              The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (2 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
  23.29
  23.35
              The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (1 person in queue) A Person just departed from Jobshop 3, the job type are 2
  23.36
  23.49
  23.52
              Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
              Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
  23.58
              The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (1 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue)
  23.58
 23.62
  23.62
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue)
  23.65
  23.66
              A Person just arrived in Jobshop 2, the job type are 1
              Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (2 person in queue)
  23.67
  23.69
              The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (1 person in queue)
  23.71
              A Person just departed from Jobshop 1, the job type are 2
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue)
Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
  23.71
  23.71
              A Person just departed from Jobshop 3, the job type are 1
Process person from queue 12. Resuming job in jobshop 3 station 2 (0 person in queue)
  23.75
              The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (2 person in queue) The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (3 person in queue)
  23.78
  23.78
  23.81
              The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue)
              Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (6 person in queue)
  23.83
              The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (2 person in queue) A Person just departed from Jobshop 1, the job type are 1
  23 84 1
  23.86
             A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1 A Person just departed from Jobshop 3, the job type are 3
  23.86
  23.89
  23.90
              Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
  23.90
              A Person just departed from Jobshop 3, the job type are 2 A Person just departed from Jobshop 1, the job type are 2
  23.91
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue)
  23.91
  23.91
  23.94
              Process person from queue 10. Resuming job in jobshop 2 station 5 (1 person in queue)
  23.94
              A Person just departed from Jobshop 2, the job type are 1
  23.94
              A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
  24.00
              Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue) A Person just departed from Jobshop 3, the job type are 1
             The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (2 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (7 person in queue) A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  24 03 1
  24.07
  24.11
  24.11
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (8 person in queue)
  24.11
  24.12
  24.13
              Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (9 person in queue) Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
  24.13
  24.13
              A Person just arrived in Jobshop 2, the job type are 1
A Person just departed from Jobshop 3, the job type are 3
A Person just departed from Jobshop 2, the job type are 2
  24.17
  24.17
  24.25
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue)
  24.26
              Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
  24.26
              A Person just departed from Jobshop 3, the job type are 1
  24.28
              Process person from queue 11. Resuming job in jobshop 3 station 1 (8 person in queue)
              A Person just arrived in Jobshop 1, the job type are 3 A Person just departed from Jobshop 3, the job type are 2
  24.30
              Process person from queue 11. Resuming job in jobshop 3 station 1 (7 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (5 person in queue)
  24.41
             A Person just arrived in Jobshop 1, the job type are 2
A Person just arrived in Jobshop 1, the job type are 2
  24 46
  24.49
              Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
              Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue) A Person just departed from Jobshop 3, the job type are 3
  24.75
              A Person just arrived in Jobshop 2, the job type are 2
A Person just arrived in Jobshop 1, the job type are 2
  24.87
  24.96
  25.03
              Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
              A Person just departed from Jobshop 3, the job type are 2
  25.06
              The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue)
  25.08
              Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue) Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
  25.12
  25.15
             A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
A Person just departed from Jobshop 3, the job type are 1
  25 15
  25.15
  25.18
  25.18
  25.30
              Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
              The machine in station 1, in jobshop \overline{3} are busy, the job type is 2. Adding person in queue 11 (5 person in queue) A Person just arrived in Jobshop 1, the job type are 2
  25.30
  25.35 1
              A Person just departed from Jobshop 3, the job type are 1
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Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (6 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (7 person in queue)
  25.36
  25.39
               A Person just arrived in Jobshop 1, the job type are 2 A Person just departed from Jobshop 1, the job type are 2
[ 25.39
  25.46
               A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue)
  25.46
              A Person just departed from Jobshop 3, the job type are 2
A Person just departed from Jobshop 2, the job type are 2
  25.56
  25.64
  25.64
               A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
  25.64
25.71
               The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
  25.74
25.79
               The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
  25.86
               A Person just departed from Jobshop 3, the job type are 2
               Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
  25.90
  25.90
               The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (5 person in queue)
               A Person just departed from Jobshop 3, the job type are 1
A Person just arrived in Jobshop 1, the job type are 1
  26.06
  26.10
              A Person just arrived in Jobshop 2, the job type are 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
A Person just departed from Jobshop 1, the job type are 2
  26.10
  26.14 ]
  26.22
  26.22
               A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
               The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (6 person in queue)
               Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue) A Person just departed from Jobshop 2, the job type are 1
  26.27
               A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
A Person just arrived in Jobshop 1, the job type are 3
A Person just departed from Jobshop 2, the job type are 2
  26.27
  26.31
  26.34
               A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)
  26.34
               Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
  26.37
  26.46
  26.46
               The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (3 person in queue)
               A Person just departed from Jobshop 2, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 2
  26.48
  26.48
              A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  26.56
               The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
  26 56
  26.60
               The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (1 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
  26.60
  26.62
  26.62
               A Person just departed from Jobshop 3, the job type are 2
  26.71
               A Person just arrived in Jobshop 1, the job type are 1
Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
  26.71
               The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue) A Person just departed from Jobshop 3, the job type are 2
  26.71
  26.72
               Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)

The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (1 person in queue)

Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue)
  26.78
  26.78
  26.79
  26.79
               The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue) A Person just departed from Jobshop 2, the job type are 2
  26.91
               A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (5 person in queue)
  26.91
  26.91
              The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue) A Person just arrived in Jobshop 1, the job type are 2
A Person just departed from Jobshop 1, the job type are 2
  26.94
  26.99
  27.20
  27.20
               A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  27.20
               The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (6 person in queue)
               The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (6 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (0 person in queue)
  27.21
27.22
               A Person just arrived in Jobshop 2, the job type are 1
A Person just departed from Jobshop 2, the job type are 2
  27.33
  27.48
  27.48
               A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
               The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
  27.48
 27.67
27.72
               The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
  27.72 ]
27.73 ]
                             just departed from Jobshop 3, the job type are 1
               A Person
               A Person just arrived in Jobshop 1, the job type are 1
  27.74
               A Person just departed from Jobshop 1, the job type are 1
              A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue)
  27.74
              A Person just departed from Jobshop 2, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
  28 01 1
  28.01
  28.16
               A Person just arrived in Jobshop 2, the job type are 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
  28.18
               A Person just arrived in Jobshop 2, the job type are 2
The machine in station 1, in jobshop 1 are busy, the job type is 1. Adding person in queue 1 (1 person in queue)
  28.19
  28.20
  28.20
               A Person just arrived in Jobshop 2, the job type are 2
               Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
  28.20
               The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)
  28.20
              The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue)
A Person just arrived in Jobshop 1, the job type are 3
Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 12 (2 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
  28.22
  28 31
  28.32
  28.32
[ 28.34
  28.34
               The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (3 person in queue)
               Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue) A Person just departed from Jobshop 3, the job type are 2
  28.42 1
  28.49 ]
               A Person just arrived in Jobshop 2, the job type are 3
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A Person just arrived in Jobshop 1, the job type are 2 A Person just arrived in Jobshop 2, the job type are 3
  28.63
                 The machine in station 2, in jobshop 2 are busy, the job type is 3. Adding person in queue 7 (1 person in queue)
  28.63
                Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (3 person in queue)
[ 28.66
                The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue if (5 person in queue) A Person just arrived in Jobshop 1, the job type are 2

The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (2 person in queue) A Person just departed from Jobshop 1, the job type are 3

A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 1

Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
  28 71
  28.77
  28.77
  28.77
  28.79
                The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (4 person in queue) The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (3 person in queue)
  28.79
  28.82
  28.88
                 Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue)
                Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue)
  28.90
  28.90
                 Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
  28.95
  28.95
                 The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue)
                A Person just arrived in Jobshop 1, the job type are 1
Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
  28.95
  28.98
                The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) The machine in station 1, in jobshop 1 are busy, the job type is 1. Adding person in queue 1 (2 person in queue)
  28 98
  29.05
  29.07
                A Person just arrived in Jobshop 2, the job type are 2
                A rerson just arrived in Jobshop 2, the job type are 2
Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (3 person in queue)
  29.07
  29.07
                Process person from queue 14. Resuming job in jobshop 3 station 4 (0 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (6 person in queue)
  29.08
  29.08
                A Person just arrived in Jobshop 2, the job type are 1
A Person just departed from Jobshop 1, the job type are 2
  29.12
  29.12
                 A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
                The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (1 person in queue) The machine in station 1, in jobshop 1 are busy, the job type is 2. Adding person in queue 1 (3 person in queue)
  29.12
                The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (1 person in queue) A Person just arrived in Jobshop 1, the job type are 1
  29.22
  29.23
                Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue)
A Person just departed from Jobshop 3, the job type are 3
  29.26
  29.28
  29.28
                Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue) A Person just departed from Jobshop 3, the job type are 3
  29.33
                The machine in station 5, in jobshop 1 are busy, the job type is 3. Adding person in queue 5 (1 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (0 person in queue)
  29 34
  29.44
                The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (6 person in queue) A Person just arrived in Jobshop 2, the job type are 1
  29.44
  29.48
  29.49
                 Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
  29.49
                A Person just departed from Jobshop 1, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 1
                The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
  29.49
  29.51
  29.51
                 A Person just departed from Jobshop 3, the job type are 2
  29.51
                 Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
  29.51
                 A Person just departed from Jobshop 2, the job type are 1
                A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (7 person in queue)
The machine in station 1, in jobshop 1 are busy, the job type is 3. Adding person in queue 1 (4 person in queue)
A Person just arrived in Jobshop 1, the job type are 3
Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (1 person in queue)
Process person from queue 1. Resuming job in jobshop 1 station 1 (2 person in queue)
Process person from queue 1. Resuming job in jobshop 1 station 1 (1 person in queue)
Process person from queue 1. Resuming job in jobshop 1 station 1 (1 person in queue)
  29.51
  29.53
  29.54
  29.54
  29.65
  29.65
  29.66
  29.70
                Process person from queue 1. Resuming job in jobshop 1 station 1 (1 person in queue) A Person just departed from Jobshop 2, the job type are 2
  29.78
29.81
  29.81
                 A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
                The machine in station 1, in jobshop 1 are busy, the job type is 3. Adding person in queue 1 (2 person in queue)
  29.81
                A Person just arrived in Jobshop 2, the job type are 3
A Person just arrived in Jobshop 1, the job type are 2
The machine in station 1, in jobshop 1 are busy, the job type is 1. Adding person in queue 1 (3 person in queue)
  29.82
  29.86
                Process person from queue 1. Resuming job in jobshop 1 station 1 (2 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (7 person in queue)
  29.94
  30.01
                Process person from queue 12. Resuming job in jobshop 3 station 2 (0 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (4 person in queue)
A Person just departed from Jobshop 2, the job type are 2
  30.03
  30.03
  30.04
                A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2 Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
  30.04 1
  30.04 1
                A Person just departed from Jobshop 3, the job type are 2 \,
                A Person just arrived in Jobshop 1, the job type are 1
  30.04
  30.04
                 Process person from queue 1. Resuming job in jobshop 1 station 1 (1 person in queue)
                A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  30.11
                The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 2
  30.11
  30.16
  30.16
                The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
  30.17
                 The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue)
  30.17
                A Person just departed from Jobshop 1, the job type are 2 A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
  30.20
  30 20
                The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (2 person in queue) The machine in station 1, in jobshop 1 are busy, the job type is 1. Adding person in queue 1 (2 person in queue)
  30.23
                Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)

A Person just departed from Jobshop 3, the job type are 2

The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (5 person in queue)
  30.27
  30.27
  30.30
  30.32 ] A Person just departed from Jobshop 1, the job type are 2
30.32 ] A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
30.32 ] The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue)
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30.33
            Process person from queue 15. Resuming job in jobshop 3 station 5 (4 person in queue)
30.33
            A Person just departed from Jobshop 3, the job type are 1
            Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
30.34
30.37
30 37
            A Person just departed from Jobshop 3, the job type are 2
30.42
            A Person just arrived in Jobshop 1, the job type are 1
            Process person from queue 1. Resuming job in jobshop 1 station 1 (1 person in queue)
The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (1 person in queue)
30.45
30.45
            Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue)
30.47
            The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 1
30.47
30.50
            A Person just arrived in Jobshop 2, the job type are 1
30.52
30.53
            The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (5 person in queue)
            The machine in station 4, in jobshop 1 are busy, the job type is 3. Adding person in queue 4 (1 person in queue)
The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (1 person in queue)
30.57
30.65
30.66
            The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11
30.69
            The machine in station 1, in jobshop 3 are busy, the job type is 1.
                                                                                                                    Adding person in queue 11 (7 person in queue)
            Process person from queue 4. Resuming job in jobshop 1 station 4 (0 person in queue)
30.73
            The machine in station 1, in jobshop 1 are busy, the job type is 1. Adding person in queue 1 (1 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
30.73
30.75
30.75
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (8 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (7 person in queue)
30.80
            Process person from queue 9. Resuming job in jobshop 2 station 1 (7 person in queue)
Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
30.88
30.90
30.90
            Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue)
            The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (2 person in queue) A Person just arrived in Jobshop 2, the job type are 2
30.90
30.93
            The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue)
30.93
30.94
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (7 person in queue) Process person from queue 2. Resuming job in jobshop 1 station 2 (1 person in queue)
30.94
30.95
30.96
            Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
            The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
30.96
30.97
            Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (1 person in queue)
31.00
            Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue) A Person just arrived in Jobshop 2, the job type are 1
31 01
31.10
            The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (1 person in queue) A Person just arrived in Jobshop 1, the job type are 1
31.15
31.16
31.17
            Process person from queue 14. Resuming job in jobshop 3 station 4 (0 person in queue)
31.17
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (7 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
31.21
            The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
31.21
31.23
31.23
            A Person just departed from Jobshop 3, the job type are 2
            Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue) A Person just departed from Jobshop 3, the job type are 2
31.23
31.23
31.23
            The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue) Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
            A Person just departed from Jobshop 1, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
31 24
31.24
31.24
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue) A Person just arrived in Jobshop 1, the job type are 2
31.27
            The machine in station 4, in jobshop 1 are busy, the job type is 2. Adding person in queue 4 (1 person in queue)
31.27
            Process person from queue 4. Resuming job in jobshop 1 station 4 (0 person in queue)
31.35
31.45
            Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
            The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (6 person in queue)
31.45
31.51
31.52
            A Person just departed from Jobshop 2, the job type are 3 \,
            A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (7 person in queue)
31.52
31.52
31.55
            A Person just departed from Jobshop 3, the job type are 2
The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (1 person in queue)
            Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue) Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
31.62
31.67
31.67
                          just departed from Jobshop 2, the job type are 1
            A Person
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2 Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
31.67
31.67
            A Person just departed from Jobshop 1, the job type are 3 A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1
31.68
            Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)
The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue)
31.74
31.74
31.76
            Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (7 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
31.80
31.80
31.80
31.80
            A Person just departed from Jobshop 3, the job type are 2 A Person just arrived in Jobshop 2, the job type are 1
31.82
            Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
31.85
            The machine in station 1, in jobshop 2 are busy, the job type is 3. Adding person in queue 6 (1 person in queue) A Person just departed from Jobshop 1, the job type are 1
31.85
31 87
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue)
31.87
            Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
31.87
31.91
31.93
            The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue) A Person just arrived in Jobshop 2, the job type are 3
31.93 1
31.94
32.00 1
            Process person from queue 15. Resuming job in jobshop 3 station 5 (6 person in queue)
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A Person just departed from Jobshop 3, the job type are 1
32.03
            A Person just departed from Jobshop 1, the job type are 2
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (1 person in queue) Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
32.03
32.09
32 09
             The machine in station 2, in jobshop 2 are busy, the job type is 1.
                                                                                                                       Adding person in queue 7 (1 person in queue)
             Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
32.15
32.18
             Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
             The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue)
32.18
             The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (1 person in queue)
32.18
            Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (2 person in queue)
32.19
32.19
32.27
             A Person just departed from Jobshop 1, the job type are 1 \,
32.27
             A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1 \,
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (3 person in queue) The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (7 person in queue)
32.27
32.28
32.30
             Process person from queue 15. Resuming job in jobshop 3 station 5 (6 person in queue)
            The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (4 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (0 person in queue)
32.30
32.37
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) A Person just departed from Jobshop 2, the job type are 1
32.37
32.37
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (4 person in queue)
A Person just arrived in Jobshop 2, the job type are 3
32.37
32.37
32.40
            The machine in station 2, in jobshop 2 are busy, the job type is 3. Adding person in queue 7 (3 person in queue) The machine in station 3, in jobshop 2 are busy, the job type is 2. Adding person in queue 8 (1 person in queue)
32.40
32.44
32.44
             Process person from queue 8. Resuming job in jobshop 2 station 3 (0 person in queue)
32.45
            A Person just departed from Jobshop 2, the job type are 2
32.45
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (1 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (5 person in queue)
32.45
32.46
            A Person just departed from Jobshop 3, the job type are 1 Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
32.46
32.47
32.47
             The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (5 person in queue)
            Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue) A Person just departed from Jobshop 3, the job type are 2
32.48
32.48
            Process person from queue 14. Resuming job in jobshop 3 station 4 (0 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue)
32.49
            Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (5 person in queue)
A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
32 54
32.54
32.56
32.56
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (1 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (4 person in queue)

The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (5 person in queue)
32.56
32.57
32.57
            Process person from queue 7. Resuming job in jobshop 2 station 2 (2 person in queue) A Person just departed from Jobshop 1, the job type are 3
32.58
32.59
32.59
             A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1
            Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue)
32.60
32.61
32.62
            Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (1 person in queue)
            The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (1 person in queue)

The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (2 person in queue)

The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (3 person in queue)

A Person just departed from Jobshop 1, the job type are 1

A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 1

The machine in station 3, in jobshop 3, the job type are 1, previously from Jobshop 1.
32.67
32.67
32.72
32.79
32.79
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (6 person in queue)

A Person just arrived in Jobshop 2, the job type are 2

A Person just departed from Jobshop 2, the job type are 3

A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 2
32.79
32.80
32.84
32.84
32.84
             The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (3 person in queue)
            Process person from queue 13. Resuming job in jobshop 3 station 3 (5 person in queue) A Person just departed from Jobshop 3, the job type are 2
32.85
32.85
32.93
            A Person just departed from Jobshop 1, the job type are 3 A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 1
            The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (4 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
32.93
32.95
32.95
                          just departed from Jobshop 3, the job type are 1
            Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (5 person in queue)
32.98
32.98
            A Person just departed from Jobshop 2, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
33.00
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (6 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
33 00
33.03
33.03
             The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (2 person in queue)
            A Person just departed from Jobshop 2, the job type are 2 A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
33.03
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
33.03
33.03
33.03
            The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (7 person in queue) Process person from queue 7. Resuming job in jobshop 2 station 2 (2 person in queue)
33.04
33.05
             Process person from queue 13. Resuming job in jobshop 3 station 3 (6 person in queue)
            A Person just departed from Jobshop 3, the job type are 2
Process person from queue 13. Resuming job in jobshop 3 station 3 (5 person in queue)
33.05
33 05
            A Person just departed from Jobshop 3, the job type are 3
            A Person just arrived in Jobshop 1, the job type are 2
33.13
33.28
            A Person just arrived in Jobshop 1, the job type are 2
            Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue)
33.31
33.31
            The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (1 person in queue)
            A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue)
33.36 1
33.36 1
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Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
33.39
33.39
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (2 person in queue)
             The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (1 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
33.42
33 47
             A Person just departed from Jobshop 3, the job type are 1
             Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (5 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue)
33.51
33.51
33.60
33.60
             A Person just departed from Jobshop 3, the job type are 2
             Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (4 person in queue)
33.64
33.64
33.67
             A Person just departed from Jobshop 1, the job type are 2 \,
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (5 person in queue)
Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
A Person just departed from Jobshop 1, the job type are 1
33.67
33.67
33.68
33.68
             A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (5 person in queue)
33.68
33.68
             Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (1 person in queue)
33 69
33.69
33.93
             Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
33.93
             The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (5 person in queue)
              Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue)
             The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 1
33.93
33.98
             A Person just arrived in Jobshop 1, the job type are 1
             A Person just departed from Jobshop 1, the job type are 2
33.99
             The machine in station 4, in jobshop 3 are busy, the job type are 2, previously from JobShop 1

The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (6 person in queue)

Process person from queue 13. Resuming job in jobshop 3 station 3 (3 person in queue)
33.99
33.99
             A Person just departed from Jobshop 3, the job type are 2
Process person from queue 12. Resuming job in jobshop 3 station 2 (4 person in queue)
34.01
34.03
             The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (3 person in queue)
             A Person just departed from Jobshop 1, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
34.03
34.03
             The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (4 person in queue) Process person from queue 7. Resuming job in jobshop 2 station 2 (1 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (3 person in queue) The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (4 person in queue)
34.03
34 20
34.20
             Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (5 person in queue)
34 24
34.24
34.24
             Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue)
34.24
             The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (4 person in queue)
34.26
             A Person just departed from Jobshop 3, the job type are 1 A Person just arrived in Jobshop 1, the job type are 1
34.26
34.30
             Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (2 person in queue)
Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
34.32
34.32
34.40
             The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (3 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
34.40
34 40
34.41
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (3 person in queue) The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (2 person in queue) Process person from queue 10. Resuming job in jobshop 2 station 5 (1 person in queue)
34.41
34.43
34.43
             A Person just departed from Jobshop 2, the job type are \boldsymbol{1}
34.43
34.43
             A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
34.43
             The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (5 person in queue) A Person just arrived in Jobshop 1, the job type are 2
34.43
34.46
              The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (2 person in queue)
             Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (4 person in queue)
34.48
34.50
             Process person from queue 13. Resuming job in jobshop 3 station 3 (3 person in queue) A Person just departed from Jobshop 3, the job type are 2
             A Person just arrived in Jobshop 1, the job type are 2
A Person just departed from Jobshop 2, the job type are 3
34.51
34.52
             A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (4 person in queue)
A Person just departed from Jobshop 1, the job type are 1
34.52
34.52
             A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (4 person in queue)
34.53
34 62
             A Person just arrived in Jobshop 2, the job type are \hat{\mathbf{z}}
             Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
34.64
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (5 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (6 person in queue)
34.65
             A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (5 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
34.68
34.68
34.68
34.69
              The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (5 person in queue)
             Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (2 person in queue)
34.72
34 78
             Process person from queue 13. Resuming job in jobshop 3 station 3 (3 person in queue) A Person just departed from Jobshop 3, the job type are 2
             A Person just arrived in Jobshop 1, the job type are 3
Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
34.78
34.80
34.80
             The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (6 person in queue)
             Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (4 person in queue)
34.90
34.90 1
             Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
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The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (1 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (5 person in queue)
35.01
35.01
            The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (3 person in queue)
           Process person from queue 13. Resuming job in jobshop 3 station 3 (3 person in queue) A Person just departed from Jobshop 3, the job type are 2
35.06
35.06
35 13
           Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue)
35.13
           The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (2 person in queue)
           Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (3 person in queue)
35.20
35.20
35.21
           Process person from queue 11.
                                                       Resuming job in jobshop 3 station 1 (2 person in queue)
           The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (6 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
35.21
35.23
35.23
           The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (3 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
35.28
35.28
           The machine in station 1, in jobshop 3 are busy, the job type is 3.
                                                                                                               Adding person in queue 11 (4 person in queue)
           Process person from queue 12. Resuming job in jobshop 3 station 2 (5 person in queue)
35.28
35.28
            The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (3 person in queue)
           Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue) A Person just departed from Jobshop 3, the job type are 2
35.33
35.33
           The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue) A Person just arrived in Jobshop 2, the job type are 1
35.41
35.44
35.54
           Process person from queue 10. Resuming job in jobshop 2 station 5 (1 person in queue)
           A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
A Person just arrived in Jobshop 2, the job type are 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
35.54
35.54
35.60
35.60
35.60
           The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (6 person in queue)
           A Person just departed from Jobshop 3, the job type are 2
35.64
35.66
            Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
           A Person just departed from Jobshop 3, the job type are 1 Process person from queue 12. Resuming job in jobshop 3 station 2 (4 person in queue)
35.66
35.75
           The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (3 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue)
35.75
35.77
35.77
           Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
           A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 2
35.77
35.77
           The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (6 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
35.79
           The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (5 person in queue) A Person just departed from Jobshop 3, the job type are 2
35 81
35.82
           The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (6 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
35.86
35.86
35.88
           Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
           The machine in station 1, in jobshop 1 are busy, the job type is 2. Adding person in queue 1 (1 person in queue) Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (4 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (4 person in queue)
35.89
35.95
35.95
35.97
            Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue)
           The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (6 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
35.97
36.04
36.04
           The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (5 person in queue)
            Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
           The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (6 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
36 07
36.10
           A Person just departed from Jobshop 3, the job type are 1
Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
A Person just departed from Jobshop 2, the job type are 3
36.10
36.14
36.15
           A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2 \,
36.15
36.15
           The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (7 person in queue)
36.17
           A Person just departed from Jobshop 3, the job type are 3 A Person just departed from Jobshop 3, the job type are 2
36.26
36.28
            Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
           The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (8 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (7 person in queue)
36.28
36.32
36.32
           The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (4 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
           The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (3 person in queue) A Person just departed from Jobshop 1, the job type are 2
36.34
36.37
                         just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
36.37
           The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (5 person in queue) A Person just arrived in Jobshop 1, the job type are 2
36.37
           Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (6 person in queue)
36.42
           The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (1 person in queue)
36 42
36.47
           Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
36.47
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (3 person in queue)
           Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue) A Person just departed from Jobshop 1, the job type are 1
36.50
           A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
Process person from queue 12. Resuming job in jobshop 3 station 2 (6 person in queue)
36.50
36.52
36.52
           The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (4 person in queue) A Person just arrived in Jobshop 2, the job type are 3
36.59
           A Person just arrived in Jobshop 1, the job type are 2
           A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
36.66
36 66
           The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (6 person in queue) A Person just departed from Jobshop 1, the job type are 2
36.69
           A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (4 person in queue)
36.69
36.69
36.70
           A Person just arrived in Jobshop 2, the job type are 1
Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
36.71
36.94
36.94 1
           A Person just departed from Jobshop 3, the job type are 1
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A Person just arrived in Jobshop 1, the job type are 1
             Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
36.97
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (7 person in queue)
             A Person just departed from Jobshop 3, the job type are 2
Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
37.01
37.25
             The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (4 person in queue) A Person just departed from Jobshop 2, the job type are 1
37.26
             A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2 A Person just arrived in Jobshop 1, the job type are 1
37.26
37.27
37.33
             Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
37.42
37.54
             A Person just arrived in Jobshop 1, the job type are 3
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue)
             Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)

Process person from queue 12. Resuming job in jobshop 3 station 2 (6 person in queue)

The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (3 person in queue)
37.57
37.59
37.59
37.62
             Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
37.62
             A Person just departed from Jobshop 3, the job type are 1
             A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
37.64
37.64
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
37.64
37.64
37.64
37.71
37.71
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (7 person in queue)
             A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
37.71
37.71
37.77
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)
             A Person just departed from Jobshop 1, the job type are 1
37.77
             A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
37.79
             The machine in station 1, in jobshop 1 are busy, the job type is 1. Adding person in queue 1 (1 person in queue) A Person just departed from Jobshop 1, the job type are 3
37.85
             A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (8 person in queue)
37.85
37.85
37.91
             Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue)
             A Person just arrived in Jobshop 1, the job type are 1 A Person just departed from Jobshop 3, the job type are 2 \,
37.99
38.01
             The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (7 person in queue)
38.01
             The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (3 person in queue) A Person just arrived in Jobshop 1, the job type are 1
38 02
38.11
             The machine in station 1, in jobshop 1 are busy, the job type is 1. Adding person in queue 1 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 2
38 17
38.20
38.30
             A Person just arrived in Jobshop 2, the job type are 1
38.30
             Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
38.31
             A Person just arrived in Jobshop 1, the job type are 2
A Person just arrived in Jobshop 1, the job type are 2
38.33
38.46
38.56
             Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
             The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (8 person in queue) A Person just departed from Jobshop 2, the job type are 2
38.56
38.73
38.73
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (9 person in queue)
             The machine in station 1, in jobshop 1 are busy, the job type is 3. Adding person in queue 1 (1 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
38.75
38.75
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (8 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue) A Person just departed from Jobshop 3, the job type are 1
38.75
38.76
38.76
             A Person just departed from Jobshop 2, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
38.78
38.78
38.78
             The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (9 person in queue) A Person just departed from Jobshop 1, the job type are 2
38.82
38.82
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (10 person in queue) A Person just departed from Jobshop 3, the job type are 3
38.82
38.82
38.87
             Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (8 person in queue)
             The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (3 person in queue) The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue)
38.91
38.91
             Process person from queue 14. Resuming job in jobshop 3 station 4 (9 person in queue)
A Person just arrived in Jobshop 2, the job type are 2
Process person from queue 12. Resuming job in jobshop 3 station 2 (7 person in queue)
38.95
39.02
39.03
             The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (4 person in queue) A Person just arrived in Jobshop 2, the job type are 2
39.03
39.08
             Process person from queue 14. Resuming job in jobshop 3 station 4 (8 person in queue)
39.08
             The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (3 person in queue)
39.12
              Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (8 person in queue) Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue) A Person just departed from Jobshop 3, the job type are 1
39.12
39.15
39.16
39.16
             Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (3 person in queue)
A Person just arrived in Jobshop 2, the job type are 1
39.18
39.18
39.18
            The machine in station 5, in jobshop 3 are busy, the job type are 2

A Person just departed from Jobshop 3, the job type are 2

The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (4 person in queue)

A Person just departed from Jobshop 2, the job type are 2

The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (8 person in queue)

A Person just arrived in Jobshop 2, the job type are 2

A Person just arrived in Jobshop 2, the job type are 2
39.20
39.20
39 25
39.25
39.25
39.26
39.30
             Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (8 person in queue) A Person just departed from Jobshop 3, the job type are 3
39.30
39.41
39.47 1
             A Person just departed from Jobshop 1, the job type are 2
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A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (9 person in queue) The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue)
39.47
39.53
             The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
39.53
39 60
             A Person just departed from Jobshop 3, the job type are 1
39.60
             Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
             A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
39.60
39.60
             Process person from queue 14. Resuming job in jobshop 3 station 4 (8 person in queue)
39.61
             The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (1 person in queue) Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
39.65
39.68
39.68
             The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (1 person in queue) The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (2 person in queue)
39.72
39.76
             Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
39.77
             Process person from queue 12. Resuming job in jobshop 3 station 2 (7 person in queue)
39.77
             The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (4 person in queue)
             The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (3 person in queue) A Person just departed from Jobshop 3, the job type are 2
39.80
39.85
             Process person from queue 12. Resuming job in jobshop 3 station 2 (6 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (5 person in queue)
A Person just departed from Jobshop 3, the job type are 3
39 85
39.85
39.91
             A Person just departed from Jobshop 2, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 2
39.92
             The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (3 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (5 person in queue)
39.96
39.97
             The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (6 person in queue)
39.97
             A Person just arrived in Jobshop 2, the job type are 2
40.01
             Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
40.02
             A Person just arrived in Jobshop 2, the job type are 2
             The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (4 person in queue)
40.02
             Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (8 person in queue)
40.03
40.03
40.04
             A Person just arrived in Jobshop 2, the job type are 1
            The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (1 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
40.04
40.05
40.05
             The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) A Person just arrived in Jobshop 1, the job type are 2
40 07
40.13
             Process person from queue 5. Resuming job in jobshop 1 station 5 (2 person in queue) A Person just departed from Jobshop 1, the job type are 1
40.13
40.13
             A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
Process person from queue 15. Resuming job in jobshop 3 station 5 (5 person in queue)
A Person just departed from Jobshop 3, the job type are 1
40.13
40.21
40.21
             Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
40.22
40.26
40.26
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (6 person in queue)
             A Person just arrived in Jobshop 1, the job type are 2 A Person just departed from Jobshop 3, the job type are 3 \,
40.28
40.29
            A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
A Person just arrived in Jobshop 1, the job type are 2
The machine in station 4, in jobshop 1 are busy, the job type is 2. Adding person in queue 4 (1 person in queue)
40.37
40.38
40.38
            A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)
Process person from queue 15. Resuming job in jobshop 3 station 5 (4 person in queue)
40.41
40.41
40.41
40.41
40.41
             The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (4 person in queue)
40.42
             A Person just arrived in Jobshop 2, the job type are \tilde{\mathbf{2}}
             The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (2 person in queue) Process person from queue 5. Resuming job in jobshop 1 station 5 (1 person in queue)
40.42
40.47
            A Person just departed from Jobshop 1, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
Process person from queue 12. Resuming job in jobshop 3 station 2 (5 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (5 person in queue)
40.47
40.47
40.48
40.48
             Process person from queue 9. Resuming job in jobshop 2 station 4 (1 person in queue)
40.64
             A Person just departed from Jobshop 2, the job type are 2
40.64
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (8 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
40.64
40.64
             The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) Process person from queue 4. Resuming job in jobshop 1 station 4 (0 person in queue)
40.64
40.66
             Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
             The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (6 person in queue)
40.66
40.67
             Process person from queue 15.
                                                             Resuming job in jobshop 3 station 5 (4 person in queue)
             A Person just departed from Jobshop 3, the job type are 1
Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
40.67
             The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
40.72
40.78
40.78
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (6 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
40.88
             The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)

Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
40.88
40.92
40.97
40 97
             A Person just departed from Jobshop 3, the job type are 1
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (6 person in queue)
41.02
             Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (7 person in queue)
A Person just departed from Jobshop 3, the job type are 2
41.05
41.05
41.06
             Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue) A Person just departed from Jobshop 3, the job type are 2
41.09
41.25 ]
             A Person just arrived in Jobshop 2, the job type are 2
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The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (7 person in queue)
                A Person just departed from Jobshop 1, the job type are 2
  41.29
                A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
                The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (6 person in queue) A Person just arrived in Jobshop 1, the job type are 1
[ 41.29
  41 39
                A Person
                               just arrived in Jobshop 2, the job type are 2
                The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue) A Person just departed from Jobshop 2, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
  41.39
  41.40
  41.40
  41.40
                The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (7 person in queue)
                Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (8 person in queue)
  41.41
  41.41
  41.48
                A Person just departed from Jobshop 1, the job type are 2 \,
                A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)
Process person from queue 12. Resuming job in jobshop 3 station 2 (7 person in queue)
  41.48
  41.48
  41.50
  41.50
                The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (4 person in queue)
                Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (7 person in queue)
  41.50
  41.50
  41.51
                Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
                A Person just departed from Jobshop 3, the job type are 1
  41.51
                Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
A Person just departed from Jobshop 2, the job type are 2
  41.51
  41.52
  41.62
                A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)
  41.62
  41.64
                The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
  41.71
  41.72
                A Person just arrived in Jobshop 1, the job type are 1
                Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue) Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
  41.76
  41.82
                A Person just departed from Jobshop 1, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 1
  41.82
  41.82
  41.82
                The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue)
                Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue) A Person just departed from Jobshop 2, the job type are 1
  41.86
  41.86
               A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 2

The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue)

A Person just departed from Jobshop 2, the job type are 2

A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2

The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)

A Person just arrived in Jobshop 1, the job type are 1
  41.86
  41 87
  41.87
  41.87
  41.94
  42.07
                A Person just arrived in Jobshop 2, the job type are 3
                Process person from queue 12. Resuming job in jobshop 3 station 2 (6 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (4 person in queue)
  42.09
  42.09
                Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (8 person in queue)
  42.15
  42.15
                Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)

A Person just departed from Jobshop 3, the job type are 2

The machine in station 3, in jobshop 1 are busy, the job type is 2. Adding person in queue 3 (1 person in queue)
  42.16
  42.16
  42.18
  42.19
                A Person just departed from Jobshop 2, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
  42.19
42.24
                The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
  42.24
                A Person just departed from Jobshop 3, the job type are 2
                A Person just arrived in Jobshop 2, the job type are 3
  42.26
                Process person from queue 12. Resuming job in jobshop 3 station 2 (5 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (5 person in queue)
A Person just arrived in Jobshop 1, the job type are 3
  42.31
  42.31
  42.36
                Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue)
Process person from queue 3. Resuming job in jobshop 1 station 3 (0 person in queue)
  42.37
  42.37
  42.41
                A Person just departed from Jobshop 1, the job type are 3 A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 1
  42.41
  42.41
                The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (6 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
  42.41
  42.44
                The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (5 person in queue)
  42.44
  42.49
  42.49
                The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (6 person in queue)
                Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue)
  42.51
  42.51
                Process person from queue 15. Resuming job in jobshop 3 station 5 (5 person in queue) A Person just departed from Jobshop 3, the job type are 1
  42.51
  42.51
  42.52
                Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
  42.52
                A Person just departed from Jobshop 3, the job type are 3 ^{\circ}
  42.56
                The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue)
                Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (6 person in queue)
  42.57
  42.57
                Process person from queue 15. Resuming job in jobshop 3 station 5 (4 person in queue)
  42.64
                The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (5 person in queue) A Person just departed from Jobshop 1, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
  42.64
  42.76
42.76
               A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue)
A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (8 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (7 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)

A Person just departed from Jobshop 3, the job type are 2
  42.76
  42.78
  42.78
  42.78
  42.79
  42.79
  42.86
  42.86
                               just departed from Jobshop 3, the job type are 2
                The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (1 person in queue) Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
  42.91 1
  42.93
  42.98 ]
                Process person from queue 12. Resuming job in jobshop 3 station 2 (6 person in queue)
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The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (5 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (5 person in queue)
  43.00
  43.00
               The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (6 person in queue)
               A Person just arrived in Jobshop 1, the job type are 2
The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (2 person in queue)
f 43.03
              Process person from queue 12. Resuming job in jobshop 3 station 2 (4 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue)
A Person just departed from Jobshop 3, the job type are 2
A Person just arrived in Jobshop 1, the job type are 2
  43 06
  43.06
  43.06
  43.08
               Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
  43.09
               The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (5 person in queue) A Person just departed from Jobshop 1, the job type are 2
  43.09
  43.12
  43.12
               A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
               The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (9 person in queue)
  43.12
               A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
  43.14
  43.14
               The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (10 person in queue)
The machine in station 1, in jobshop 2 are busy, the job type is 3. Adding person in queue 6 (1 person in queue)
Process person from queue 15. Resuming job in jobshop 3 station 5 (6 person in queue)
  43.14
  43.18
  43.18
               A Person just departed from Jobshop 3, the job type are 1
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (4 person in queue)
  43.18
  43.21
  43 21
               Process person from queue 14. Resuming job in jobshop 3 station 4 (9 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
  43.21
               Process person from queue 2. Resuming job in jobshop 1 station 2 (1 person in queue)
  43.22
               A Person just departed from Jobshop 1, the job type are 2 A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
  43.23
  43.23
               The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (10 person in queue) Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
  43.27
  43.27
               The machine in station 5, in jobshop 1 are busy, the job type is 1.
                                                                                                                            Adding person in queue 5 (1 person in queue)
  43.31
               Process person from queue 14. Resuming job in jobshop 3 station 4 (9 person in queue)
  43.31
               The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue)
               The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue) The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (2 person in queue)
  43.34
  43.36
               Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)

Process person from queue 12. Resuming job in jobshop 3 station 2 (4 person in queue)

The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (7 person in queue)
  43.38
  43.50
  43.50
               The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (3 person in queue)
  43.55
  43.57
               Process person from queue 5. Resuming job in jobshop 1 station 5 (2 person in queue)
               Process person from queue 12. Resuming job in jobshop 3 station 2 (3 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (8 person in queue)
  43 60
  43.60
               Process person from queue 14. Resuming job in jobshop 3 station 4 (8 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (6 person in queue)
  43.61
  43.61
               A Person just arrived in Jobshop 1, the job type are 2
A Person just departed from Jobshop 3, the job type are 2
Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue)
  43.65
  43.68
  43.73
               The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (9 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (8 person in queue)
  43.73
  43.75
               The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (7 person in queue) A Person just arrived in Jobshop 1, the job type are 1
Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
  43.75
43.78
  43.80
  43.83
               A Person just departed from Jobshop 3, the job type are 3
               Process person from queue 5. Resuming job in jobshop 1 station 5 (1 person in queue)
              A Person just departed from Jobshop 1, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
Process person from queue 12. Resuming job in jobShop 3 station 2 (1 person in queue)
The machine in station 5, in jobShop 3 are busy, the job type is 1. Adding person in queue 15 (9 person in queue)
The machine in station 1, in jobShop 3 are busy, the job type is 1. Adding person in queue 11 (7 person in queue)
A Person just arrived in JobShop 2, the job type are 2
  43 85
  43.85
  43.85
  43.85
  43.87
  43.91
  43.93
               Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
  43.93
               The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (2 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
  44.00
  44.16
                            person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
               The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (6 person in queue) A Person just arrived in Jobshop 1, the job type are 2
  44.16
               A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
  44.19
               The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (8 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (7 person in queue)
  44.19
  44.20
               Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
  44.24
  44.24
  44.28
               The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (8 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (7 person in queue)
  44.28
  44 33
               The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (2 person in queue)
  44.35
               Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
               The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (8 person in queue)
The machine in station 4, in jobshop 1 are busy, the job type is 3. Adding person in queue 4 (1 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
  44.44
               The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (7 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
  44.46
  44.54
  44.59
               Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (7 person in queue)
  44.59
               Process person from queue 4. Resuming job in jobshop 1 station 4 (0 person in queue)
  44.70
               Process person from queue 15. Resuming job in jobshop 3 station 5 (9 person in queue) A Person just departed from Jobshop 3, the job type are 1
  44.74
  44 74
               Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
               A Person just departed from Jobshop 1, the job type are 2
               A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)
  44.75
  44.75
  44.76
               A Person just departed from Jobshop 2, the job type are 2
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (8 person in queue)
Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
  44.76 1
  44.78 ]
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A Person just departed from Jobshop 1, the job type are 1
              A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue)
  44.78
  44.78
              Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue) A Person just departed from Jobshop 3, the job type are 2
[ 44.86
  44 88
              A Person just departed from Jobshop 3, the job type are 2
               Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
              The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (3 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
  44.90
  44.91
  44.91
               The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (6 person in queue)
              Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (10 person in queue)
  44.92
  44.92
              A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (8 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
  44.97
  44.97
  44.97
  45.04
  45.04
               The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (7 person in queue)
              Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue) A Person just departed from Jobshop 2, the job type are 3
  45.08
  45.15
              A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (3 person in queue)
  45.15
  45.15
  45.15
              Process person from queue 15. Resuming job in jobshop 3 station 5 (9 person in queue)
  45.15
              A Person just departed from Jobshop 3, the job type are 1
              Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
  45.15
  45.15
  45.32
              The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (7 person in queue) A Person just arrived in Jobshop 1, the job type are 2
Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue)
  45.32
  45.35
  45.39
              The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (10 person in queue) A Person just departed from Jobshop 1, the job type are 1
  45.39
  45.40
              A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue)
  45.40
  45.40
  45.43
               Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (6 person in queue) A Person just arrived in Jobshop 2, the job type are 2
  45.43
  45.45
              Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (3 person in queue)
  45.50
  45.50
              Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (4 person in queue)
  45 52
  45.52
              Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue)
  45.56
  45.56
  45.56
               Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)
  45.56
              The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (11 person in queue) A Person just departed from Jobshop 1, the job type are 1
  45.58
              A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (5 person in queue)
  45.58
  45.58
  45.59
               Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
              The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (2 person in queue) A Person just arrived in Jobshop 2, the job type are 2
  45.59
  45.60
  45.63
              Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue) A Person just departed from Jobshop 3, the job type are 3
  45.63
              The machine in station 1, in jobshop 3 are busy, the job type are 3

A Person just departed from Jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue)

A Person just departed from Jobshop 2, the job type are 3

A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2

The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (3 person in queue)

A Person just arrived in Jobshop 2, the job type are 3
 45.74
45.74
  45.79
  45.79
  45.79
  45.89
  46.00
               Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
              The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (4 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (3 person in queue)
  46.00
  46.02
  46.02
               The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (12 person in queue)
              Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue) A Person just departed from Jobshop 3, the job type are 2
  46.11
  46.15
              A Person just departed from Jobshop 1, the job type are 2 A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (6 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
  46.15
  46.17
  46.17
               The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (3 person in queue)
              Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (4 person in queue)
  46.20
              Process person from queue 13. Resuming job in jobshop 3 station 3 (3 person in queue) A Person just departed from Jobshop 3, the job type are 2
  46.32
  46 35
              Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue)
              The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (13 person in queue) A Person just departed from Jobshop 2, the job type are 2
  46.35
  46.37
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)
  46.37
              A Person just arrived in Jobshop 1, the job type are 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (4 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
  46.38
  46.42
  46.42
  46.47
  46.47
               The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (2 person in queue)
              Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (5 person in queue)
  46.52
  46 62
              Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (14 person in queue)
  46.62
              Process person from queue 15. Resuming job in jobshop 3 station 5 (13 person in queue) A Person just departed from Jobshop 3, the job type are 1
  46.66
  46.66
 46.67
              A Person just departed from Jobshop 2, the job type are 2
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)
  46.67
  46.73 1
              A Person just departed from Jobshop 2, the job type are 2
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A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (8 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue)
  46.73
  46.84
              A Person just departed from Jobshop 3, the job type are 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
[ 46.84
  46 87
              The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (5 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue)
  46.94
              The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (1 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
  46.94
  46.98
  46.98
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (2 person in queue)
              Process person from queue 13. Resuming job in jobshop 3 station 3 (3 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (3 person in queue)
  47.01
  47.01
 47.01
47.01
              Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue) A Person just arrived in Jobshop 1, the job type are 1
  47.09
              Process person from queue 15. Resuming job in jobshop 3 station 5 (12 person in queue)
  47.10
  47.10
               The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (5 person in queue)
              Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue) A Person just departed from Jobshop 3, the job type are 2
  47.11
  47.11
              A Person just arrived in Jobshop 2, the job type are 2
Process person from queue 12. Resuming job in jobshop 3 station 2 (0 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (13 person in queue)
  47.13
  47.19
 47.19
  47.31
              Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (3 person in queue)
  47.31
              Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (1 person in queue)
 47.34
  47.34
 47.39
47.39
              Process person from queue 12. Resuming job in jobshop 3 station 2 (0 person in queue)
              The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (14 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
  47.42
              The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (4 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
  47.42
              The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (1 person in queue) A Person just departed from Jobshop 1, the job type are 3
  47.55
  47.62
  47.62
              A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop \mathbf{1}
              The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (2 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (3 person in queue)
  47.62
 47.66
  47.66
              A Person just departed from Jobshop 3, the job type are 2
  47.67
               Process person from queue 15. Resuming job in jobshop 3 station 5 (13 person in queue)
              A Person just departed from Jobshop 3, the job type are 1
A Person just departed from Jobshop 1, the job type are 2
  47 67
  47.68
 47.68
47.68
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)
  47.81
              A Person just arrived in Jobshop 1, the job type are 1
              Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue) A Person just departed from Jobshop 3, the job type are 2
  47.88
              Process person from queue 15. Resuming job in jobshop 3 station 5 (12 person in queue) A Person just departed from Jobshop 3, the job type are 1
  47.95
  47.95
  48.00
              Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
              A Person just departed from Jobshop 3, the job type are 2
  48.00
  48.04
               Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
  48.04
              The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue) The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (3 person in queue)
              Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue) A Person just departed from Jobshop 3, the job type are 2
  48 13
  48.13
  48.17
              Process person from queue 15. Resuming job in jobshop 3 station 5 (11 person in queue
              Process person from queue 15. Resuming Job in Jobshop 2 control of the Job type are 2

A Person just departed from Jobshop 3, the job type are 2, previously from Jobshop 1
  48.18
  48.18
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (8 person in queue) A Person just departed from Jobshop 1, the job type are 2
  48.18
  48.25
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (9 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
  48.25
  48.25
  48.26
              A Person just departed from Jobshop 3, the job type are 2 Process person from queue 14. Resuming job in jobshop 3 station 4 (8 person in queue)
  48.26
              The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (1 person in queue) The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue)
  48.26
              Process person from queue 12. Resuming job in jobshop 3 station 2 (2 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (12 person in queue)
  48.38
  48.38
  48.41
              Process person from queue 13.
                                                             Resuming job in jobshop 3 station 3 (1 person in queue)
              A Person just departed from Jobshop 3, the job type are 2
Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
  48.41
              A Person just departed from Jobshop 3, the job type are 2
Process person from queue 12. Resuming job in jobshop 3 station 2 (1 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (13 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (9 person in queue)
  48.42
  48 49
  48.53
              A Person just arrived in Jobshop 1, the job type are 2
              A Person just arrived in Jobshop 1, the job type are 3 A Person just departed from Jobshop 1, the job type are 2
  48.69
              A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (10 person in queue)
  48.74
  48.74
  48.78
              Process person from queue 12. Resuming job in jobshop 3 station 2 (0 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (14 person in queue)
  48.78
               Process person from queue 14. Resuming job in jobshop 3 station 4 (9 person in queue)
  48.82
              A Person just arrived in Jobshop 1, the job type are 1 A Person just departed from Jobshop 3, the job type are 2 \,
  48.82
  48 85
              Process person from queue 15. Resuming job in jobshop 3 station 5 (13 person in queue)
              A Person just departed from Jobshop 3, the job type are 1
  48.85
              A Person just arrived in Jobshop 1, the job type are 2
Process person from queue 15. Resuming job in jobshop 3 station 5 (12 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (8 person in queue)
  49.03
  49.10
  49 16
              The machine in station 1, in jobshop \overline{3} are busy, the job type is 2. Adding person in queue 11 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 2
  49.16 1
              A Person just departed from Jobshop 2, the job type are 2
  49.18 ]
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A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (9 person in queue)
  49.18
  49.18
  49.19
              A Person just departed from Jobshop 3, the job type are 2
              A Person just arrived in Jobshop 2, the job type are 2
Process person from queue 14. Resuming job in jobshop 3 station 4 (8 person in queue)
[ 49.21
  49 33
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (2 person in queue) A Person just departed from Jobshop 1, the job type are 1
  49.41
              A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
  49.41
  49.46
  49.46
              The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (9 person in queue) The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)
  49.46
  49.53
  49.56
              The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (10 person in queue) A Person just departed from Jobshop 2, the job type are 3
  49.61
              A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (1 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
  49.61
  49.61
  49.65
              Process person from queue 12. Resuming job in jobshop 3 station 2 (0 person in queue)
  49.67
              The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (13 person in queue) A Person just departed from Jobshop 3, the job type are 3
  49.67
  49.67
             A Person just departed from Jobshop 3, the job type are 3

The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (14 person in queue)

A Person just arrived in Jobshop 1, the job type are 2

A Person just departed from Jobshop 3, the job type are 2

Process person from queue 15. Resuming job in jobshop 3 station 5 (13 person in queue)
  49.76
  49 80
  50.06
  50.10
             A Person just departed from Jobshop 3, the job type are 1 A Person just departed from Jobshop 2, the job type are 2
  50.10 1
  50.12
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (11 person in queue) The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (14 person in queue)
  50.12
  50.22
  50.26
              A Person just arrived in Jobshop 1, the job type are 2
              The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue)
              A Person just departed from Jobshop 1, the job type are 2 A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
  50.53
  50.53
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (12 person in queue)
              Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
  50.53
                           just arrived in Jobshop 1, the job type are 3
  50.54
              The machine in station 2, in jobshop 1 are busy, the job type is 3. Adding person in queue 2 (1 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (13 person in queue)
  50.54
              A Person just departed from Jobshop 3, the job type are 1
Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
  50 57
  50.60
              The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (1 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (11 person in queue)
  50.60
  50.60
  50.62
              Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
  50.65
              The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (14 person in queue) A Person just arrived in Jobshop 1, the job type are 3
              The machine in station 2, in jobshop 1 are busy, the job type is 3. Adding person in queue 2 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 1
  50.68
  50.73
  50.78
              A Person just arrived in Jobshop 1, the job type are 1
  50.82
              A Person just departed from Jobshop 3, the job type are 2
  50.90
              Process person from queue 14. Resuming job in jobshop 3 station 4 (10 person in queue)
  50.92
              A Person just departed from Jobshop 3, the job type are 2 \,
              A Person just departed from Jobshop 1, the job type are 1
              A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 1 Process person from queue 15. Resuming job in jobshop 3 station 5 (13 person in queue)
  50.93 1
  50.95
              A Person just departed from Jobshop 3, the job type are 1
A Person just departed from Jobshop 3, the job type are 2
  50.95
  51.03
              Process person from queue 14. Resuming job in jobshop 3 station 4 (9 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (8 person in queue)
  51.23
  51.25
  51.38
              A Person just arrived in Jobshop 2, the job type are 1
  51.43
              A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
  51.43
  51.43
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (9 person in queue)
              A Person just arrived in Jobshop 1, the job type are 1 Process person from queue 15. Resuming job in jobshop 3 station 5 (12 person in queue)
  51.47
  51.64
  51.64
              A Person just departed from Jobshop 3, the job type are 1
The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (2 person in queue)
             A Person just arrived in Jobshop 1, the job type are 2
A Person just departed from Jobshop 1, the job type are 2
  51.76
  51.77
  51.77
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (10 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (11 person in queue)
  51.77
              A Person just departed from Jobshop 3, the job type are 1 A Person just departed from Jobshop 1, the job type are 3
  51.83
  51.83 1
              A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1
  51.91
              Process person from queue 2. Resuming job in jobshop 1 station 2 (1 person in queue)
              Process person from queue 14. Resuming job in jobshop 3 station 4 (9 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (1 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
  51.93
  51.93
  51.94
              A Person just departed from Jobshop 3, the job type are 2\,
  52.03
              A Person just arrived in Jobshop 1, the job type are 2
  52.17
              A Person just departed from Jobshop 3, the job type are 2
  52.22
              A Person just arrived in Jobshop 1, the job type are 1
              A Person just arrived in Jobshop 1, the job type are 2
  52.25
              The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (12 person in queue) A Person just departed from Jobshop 3, the job type are 3
  52.31
  52.31
  52.40
              Process person from queue 14. Resuming job in jobshop 3 station 4 (8 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (11 person in queue)
  52.41
              A Person just departed from Jobshop 3, the job type are 1
Process person from queue 15. Resuming job in jobshop 3 station 5 (10 person in queue)
  52.41
  52.56
  52.56
              A Person just departed from Jobshop 3, the job type are 1
              The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (11 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
  52.58 1
  52.67 1
              Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
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The machine in station 5, in jobshop 1 are busy, the job type is 3. Adding person in queue 5 (1 person in queue)
52.71
            A Person just departed from Jobshop 1, the job type are 2
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (8 person in queue) The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue)
52.71
52.72
52.78
            Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
52.78
             The machine in station 5, in jobshop 1 are busy, the job type is 3. Adding person in queue 5 (2 person in queue)
            A Person just arrived in Jobshop 2, the job type are 2
A Person just departed from Jobshop 2, the job type are 1
52.86
52.87
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
52.87
52.92
52.96
            Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue) A Person just departed from Jobshop 3, the job type are 2
53.05
            A Person just departed from Jobshop 1, the job type are 2 \,
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (8 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
53.05
53.05
53.13
             A Person just arrived in Jobshop 1, the job type are 1
53.14
            Process person from queue 5. Resuming job in jobshop 1 station 5 (1 person in queue) A Person just departed from Jobshop 1, the job type are 1
53.16
53.16
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue)
53.16
53.16
53.26
            A Person just arrived in Jobshop 1, the job type are 3
            The machine in station 2, in jobshop 1 are busy, the job type is 3. Adding person in queue 2 (1 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (10 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue) A Person just departed from Jobshop 3, the job type are 2
53.26
53.29
53.29
53.31
             Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
            The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (2 person in queue) A Person just arrived in Jobshop 2, the job type are 2
Process person from queue 5. Resuming job in jobshop 1 station 5 (1 person in queue)
53.31
53.33
53.34
53.39
             Process person from queue 15. Resuming job in jobshop 3 station 5 (9 person in queue)
            A Person just departed from Jobshop 3, the job type are 1
Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
53.39
53.46
            The machine in station 1, in jobshop 1 are busy, the job type is 3. Adding person in queue 1 (1 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (1 person in queue)
Process person from queue 15. Resuming job in jobshop 3 station 5 (8 person in queue)
53.46
53.47
53.47
            The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (2 person in queue)
53.47
             Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
            Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (1 person in queue)
53 52
53.52
            Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (2 person in queue)
53.53
53.53
53.56
             Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
53.56
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (3 person in queue) A Person just departed from Jobshop 3, the job type are 2
            A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
53.65
53.65
53.65
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (6 person in queue)
53.68
            A Person just arrived in Jobshop 2, the job type are 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
53.75
            Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue) A Person just departed from Jobshop 3, the job type are 3
53.80
            The machine in station 1, in jobshop 1 are busy, the job type is 2. Adding person in queue 1 (2 person in queue)

Process person from queue 1. Resuming job in jobshop 1 station 1 (1 person in queue)

A Person just departed from Jobshop 2, the job type are 1

A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2

The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (2 person in queue)

Process person from queue 15. Resuming job in jobshop 3 station 5 (7 person in queue)
53.89
53.89
53.95
53.95
54.00
54.01
54.01
            A Person just departed from Jobshop 3, the job type are 1
54.02
            Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (7 person in queue)
54.02
54.04
             A Person just departed from Jobshop 3, the job type are 3 \,
            The machine in station 1, in jobshop \hat{1} are busy, the job type is 1. Adding person in queue 1 (2 person in queue) A Person just departed from Jobshop 2, the job type are 2
54.05
54.07
54.07
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (8 person in queue)
            Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (6 person in queue)
54.09
54.15
54.15
                           just departed from Jobshop 3, the job type are 1
            The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 1
54.18
            The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (9 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (7 person in queue)
A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (10 person in queue)
54.26
54 37
54.37
                                                                                                                           Adding person in queue 14 (10 person in queue)
            Process person from queue 15. Resuming job in jobshop 3 station 5 (6 person in queue) A Person just departed from Jobshop 3, the job type are 1
54.37
54.43
             Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
54.43
            A Person just departed from Jobshop 1, the job type are 1
54.43
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1 A Person just arrived in Jobshop 1, the job type are 1
54.44
54.44
            A Person just departed from Jobshop 3, the job type are 2 \,
            Process person from queue 1. Resuming job in jobshop 1 station 1 (1 person in queue) A Person just arrived in Jobshop 1, the job type are 2
54.56
54 82
            A Person just arrived in Jobshop 2, the job type are 1
A Person just arrived in Jobshop 1, the job type are 1
54.84
            Process person from queue 15. Resuming job in jobshop 3 station 5 (5 person in queue) A Person just departed from Jobshop 1, the job type are 1
54.85
54.86
54.86
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
            The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (6 person in queue) A Person just arrived in Jobshop 2, the job type are 1 A Person just arrived in Jobshop 1, the job type are 2
54.89 1
54.91 ]
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Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue)
54.92
            A Person just arrived in Jobshop 1, the job type are 3
            Process person from queue 14. Resuming job in jobshop 3 station 4 (9 person in queue)
           A Person just arrived in Jobshop 1, the job type are 2
The machine in station 4, in jobshop 1 are busy, the job type is 2. Adding person in queue 4 (1 person in queue)
55.04
55.04
55 04
           The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (10 person in queue) A Person just departed from Jobshop 2, the job type are 2
55.11
           A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (11 person in queue)
The machine in station 1, in jobshop 1 are busy, the job type is 1. Adding person in queue 1 (1 person in queue)
55.11
55.11
55.12
           Process person from queue 4. Resuming job in jobshop 1 station 4 (0 person in queue)
The machine in station 1, in jobshop 1 are busy, the job type is 2. Adding person in queue 1 (2 person in queue)
55.23
55.28
55.30
            A Person just arrived in Jobshop 2, the job type are 2
55.32
            Process person from queue 14. Resuming job in jobshop 3 station 4 (10 person in queue)
           A Person just arrived in Jobshop 1, the job type are 2
Process person from queue 1. Resuming job in jobshop 1 station 1 (1 person in queue)
55.34
55.34
55.38
            Process person from queue 15. Resuming job in jobshop 3 station 5 (5 person in queue)
           A Person just departed from Jobshop 3, the job type are 1 A Person just arrived in Jobshop 2, the job type are 2 \,
55.38
55.40
55.40
           A Person just arrived in Jobshop 2, the job type are 2
           The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue)
55.40
55.43
           Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue)
           The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue) The machine in station 1, in jobshop 1 are busy, the job type is 3. Adding person in queue 1 (1 person in queue)
55.43
55.43
           Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (9 person in queue)
55.46
55.47
           The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue) The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (6 person in queue) The machine in station 1, in jobshop 1 are busy, the job type is 2. Adding person in queue 1 (2 person in queue)
55.49
55.51
55.57
           Process person from queue 1. Resuming job in jobshop 1 station 1 (1 person in queue)
The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (2 person in queue)
55.63
           Process person from queue 15. Resuming job in jobshop 3 station 5 (5 person in queue) A Person just departed from Jobshop 3, the job type are 1
55.63
55.63
55.67
            Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue)
           The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (6 person in queue) A Person just arrived in Jobshop 2, the job type are 3
55.72
55.73
           The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (3 person in queue) A Person just arrived in Jobshop 1, the job type are 2
55.74
           A Person just departed from Jobshop 1, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1
55 75 1
55.75
           A Person just arrived in Jobshop 1, the job type are 3
The machine in station 2, in jobshop 1 are busy, the job type is 3. Adding person in queue 2 (4 person in queue)
55.75
55.75
55.76
           A Person just departed from Jobshop 1, the job type are 2
55.76
           A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (10 person in queue)
           A Person just arrived in Jobshop 2, the job type are 2
The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue)
55.80
55.80
           Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (1 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
55.80
55.87
55.87
55.87
           A Person just departed from Jobshop 3, the job type are \ensuremath{\text{2}}
           A Person just departed from Jobshop 2, the job type are 1
           A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue)
55.88 1
55.88
           The machine in station 3, in Jobshop 1, the job type are 2

The machine in station 4, in jobshop 1 are busy, the job type is 2. Adding person in queue 4 (1 person in queue)

A Person just departed from Jobshop 1, the job type are 2

A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
55.91
55.91
56.00
56.00
56.00
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (11 person in queue)
56.01
           The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (2 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (5 person in queue)
56.03
56.05
            Process person from queue 4. Resuming job in jobshop 1 station 4 (0 person in queue)
           Process person from queue 2. Resuming job in jobshop 1 station 2 (3 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue)
56.06
56.06
56.09
            The machine in station 4, in jobshop 1 are busy, the job type is 3. Adding person in queue 4 (1 person in queue)
            Process person from queue 6. Resuming job in jobshop 2 station 1 (1 person in queue)
           The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 1
56.12
56.14
            The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (12 person in queue)
56.15
           Process person from queue 4. Resuming job in jobshop 1 station 4 (0 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
56.15
56.16
           A Person just departed from Jobshop 3, the job type are 2
            Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
56 25
           Process person from queue 14. Resuming job in jobshop 3 station 4 (11 person in queue)
56.25
            The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (2 person in queue)
            Process person from queue 15.
56.28
                                                        Resuming job in jobshop 3 station 5 (4 person in queue)
           A Person just departed from Jobshop 1, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
56.40
           The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (3 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue)
56.40
56.41
56.42
           Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue) A Person just departed from Jobshop 3, the job type are 2
56.42
            A Person just arrived in Jobshop 2, the job type are 1
           The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (2 person in queue) Process person from queue 7. Resuming job in jobshop 2 station 2 (1 person in queue)
56.45
56 53
           Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue) A Person just departed from Jobshop 3, the job type are 2
56.53
           The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (5 person in queue) A Person just departed from Jobshop 1, the job type are 3
56.54
56.56
56.56
           A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1
56.61 ] A Person just departed from Jobshop 1, the job type are 2
56.61 ] A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
56.61 ] The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (12 person in queue)
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Process person from queue 2. Resuming job in jobshop 1 station 2 (2 person in queue)
56.64
             A Person just departed from Jobshop 3, the job type are 2 A Person just arrived in Jobshop 2, the job type are 2 \,
             A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
56.71
56.71
56 71
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (13 person in queue) A Person just departed from Jobshop 1, the job type are 2
56.76
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (14 person in queue)
Process person from queue 15. Resuming job in jobshop 3 station 5 (4 person in queue)
56.76
56.76
56.77
             A Person just departed from Jobshop 3, the job type are 1 A Person just departed from Jobshop 2, the job type are 2
56.77
57.08
57.08
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (15 person in queue)
             A Person just arrived in Jobshop 2, the job type are 2
A Person just departed from Jobshop 2, the job type are 1
57.10
57.11
57.11
                             just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
             The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (1 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
57.14
57.16
             A Person just departed from Jobshop 3, the job type are 1
A Person just departed from Jobshop 2, the job type are 2
57.16
57.23 ]
             A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (16 person in queue)
A Person just departed from Jobshop 1, the job type are 1
57.23
57.23
57.38
             A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 1 A Person just departed from Jobshop 1, the job type are 2
57.38
57.42
57.42
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (17 person in queue)
57.53
              A Person just departed from Jobshop 1, the job type are 2
57.53
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (18 person in queue)
57.53
             Process person from queue 14. Resuming job in jobshop 3 station 4 (17 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (2 person in queue)
57.54
57.54
57.57
              Process person from queue 14. Resuming job in jobshop 3 station 4 (16 person in queue)
             The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (3 person in queue)
Process person from queue 2. Resuming job in jobshop 1 station 2 (1 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (17 person in queue)
A Person just departed from Jobshop 1, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 1
Records person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
57.57
57.57
57.65
57 66
57.66
57.68
57.68
             Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue) A Person just departed from Jobshop 3, the job type are 1
57.69
              Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
57.69
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (1 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (2 person in queue)
             A Person just departed from Jobshop 1, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
57.71
57.71
57.80
             A Person just arrived in Jobshop 1, the job type are 1
A Person just arrived in Jobshop 2, the job type are 3
57.82
57.82
              The machine in station 2, in jobshop 2 are busy, the job type is 3. Adding person in queue 7 (2 person in queue)
57.84
             Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (2 person in queue)
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (2 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue) A Person just departed from Jobshop 3, the job type are 1

The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (2 person in queue) A Person just arrived in Jobshop 2, the job type are 2

A Person just departed from Jobshop 3, the job type are 3
57.84
57.84
57.88
57.90
57.93
57.96
             A Person just arrived in Jobshop 2, the job type are 2
58.06
             A Person just arrived in Jobshop 1, the job type are 2
             Process person from queue 14. Resuming job in jobshop 3 station 4 (16 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (3 person in queue)
58.06
58.06
58.09
              A Person just departed from Jobshop 2, the job type are 2 \,
             A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (17 person in queue)
The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (3 person in queue)
Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
58.09
58.09
58.15
58.24
             A Person just arrived in Jobshop 2, the job type are 2 \,
             Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
58.27
             A Person just departed from Jobshop 3, the job type are 1
58.27
             Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
58.32
58.34
             The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (2 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (3 person in queue)
58.35
58 38
             Process person from queue 14. Resuming job in jobshop 3 station 4 (16 person in queue)
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue)
58.38
58.43
              Process person from queue 14. Resuming job in jobshop 3 station 4 (15 person in queue)
             The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
58.43
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (3 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (14 person in queue)
58.46
58.52
58.55
             The machine in station 5, in jobshop 1 are busy, the job type is 3. Adding person in queue 5 (1 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
58.57
              A Person just departed from Jobshop 3, the job type are 2
             Process person from queue 14. Resuming job in jobshop 3 station 4 (13 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue)
58.67
58 72
             Process person from queue 7. Resuming job in jobshop 2 station 2 (2 person in queue) Process person from queue 7. Resuming job in jobshop 2 station 2 (1 person in queue)
58.76
             The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (1 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
58.76
58.80
58 80
             The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (14 person in queue)
             A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (15 person in queue)
58.82 1
58.82 1
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A Person just departed from Jobshop 2, the job type are 2
             A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (16 person in queue)
58.87
             Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (4 person in queue)
58.95
             Process person from queue 14. Resuming job in jobshop 3 station 4 (15 person in queue)
Process person from queue 7. Resuming job in jobshop 3 station 2 (0 person in queue)
Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue)
The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (2 person in queue)
A Person just departed from Jobshop 2, the job type are 2
58 95
58.96
58.96
58.96
                             just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
58.96
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (16 person in queue) A Person just departed from Jobshop 1, the job type are 2
58.96
59.02
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (17 person in queue)
59.02
59.03
              Process person from queue 10. Resuming job in jobshop 2 station 5 (1 person in queue)
59.03
             A Person just departed from Jobshop 2, the job type are 1
59.03
             A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
             The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue) Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
59.03
59.04
             A Person just departed from Jobshop 1, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
A Person just departed from Jobshop 3, the job type are 2
59.04
59.04
59.04
59.07
             Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (5 person in queue)
59.10
59.11
              Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
59.11
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (6 person in queue) Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
59.17
             The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 2
59.21
             Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue) A Person just departed from Jobshop 3, the job type are 2
59.32
59.36
             Process person from queue 14. Resuming job in jobshop 3 station 4 (16 person in queue)
             The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (1 person in queue) The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (1 person in queue)
59.36
59.36
59.41
             A Person just arrived in Jobshop 1, the job type are 2
              The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (2 person in queue)
             The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (2 person in queue) A Person just departed from Jobshop 2, the job type are 2
59 52
59.59
             A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (17 person in queue)
59.59
59.59
59.62
             A Person just departed from Jobshop 3, the job type are 3
59.62
             Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
              Process person from queue 14. Resuming job in jobshop 3 station 4 (16 person in queue)
             The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (3 person in queue) A Person just arrived in Jobshop 2, the job type are 2
59.76
59.93
59.99
              Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
60.09
             A Person just arrived in Jobshop 1, the job type are 1
Process person from queue 12. Resuming job in jobshop 3 station 2 (5 person in queue)
60.15
60.19
             Process person from queue 14. Resuming job in jobshop 3 station 4 (15 person in queue)
             A Person just departed from Jobshop 1, the job type are 1
             The machine in station 3, in jobshop 3 are busy, the job type are 1, previously from Jobshop 1

The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue)

Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)

The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue)

The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (2 person in queue)

A Person just arrived in Jobshop 2, the job type are 1
60.25
60.25
60.26
60.26
60.27
60.28
60.29
             Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
60.29
             The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (3 person in queue) Process person from queue 10. Resuming job in jobshop 2 station 5 (1 person in queue)
60.30
60.30
             A Person just departed from Jobshop 2, the job type are 1
             A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (4 person in queue)
60.30
60.30
60.31
             Process person from queue 13. Resuming job in jobshop 3 station 3 (3 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (2 person in queue)
             Process person from queue 14. Resuming job in jobshop 3 station 4 (14 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (3 person in queue)
The machine in station 3, in jobshop 2 are busy, the job type is 2. Adding person in queue 8 (1 person in queue)
60.34
60.34
60.40
             A Person just arrived in Jobshop 1, the job type are 1
A Person just arrived in Jobshop 2, the job type are 3
60.45
             Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (4 person in queue)
60.45
60.52
             Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
             The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (3 person in queue)

A Person just arrived in Jobshop 2, the job type are 3

Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)

The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (4 person in queue)

Process person from queue 8. Resuming job in jobshop 2 station 3 (0 person in queue)

A Person just departed from Jobshop 2, the job type are 2
60.52
60.63
60.68
60.79
60.79
60.79
60.79
             A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (15 person in queue)
             A Person just arrived in Jobshop 1, the job type are 3
             A Person just departed from Jobshop 2, the job type are 3 A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 2
60.81
60 81
             The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (6 person in queue) A Person just arrived in Jobshop 2, the job type are 2
             Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (7 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
60.91
60.91
60.92
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (8 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (7 person in queue)
60.92
60.95
60.96 1
             A Person just departed from Jobshop 2, the job type are 2
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60.96
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (16 person in queue) The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (17 person in queue)
60.96
             Process person from queue 14. Resuming job in jobshop 3 station 4 (16 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (5 person in queue)
61.01
61 08
             Process person from queue 14. Resuming job in jobshop 3 station 4 (15 person in queue)
            The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (1 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (6 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (5 person in queue)
A Person just departed from Jobshop 3, the job type are 2
61.12
61.12
61.15
61.15
             Process person from queue 12. Resuming job in jobshop 3 station 2 (6 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (1 person in queue)
61.20
61.20
61.24
             A Person just arrived in Jobshop 2, the job type are 2
             Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue)
61.25
             A Person just departed from Jobshop 3, the job type are 2
61.25
             Process person from queue 13. Resuming job in jobshop 3 station 3 (3 person in queue)
61.31
             A Person just departed from Jobshop 3, the job type are 3
             Process person from queue 14. Resuming job in jobshop 3 station 4 (14 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (4 person in queue)
61.32
61.34
61.40
             Process person from queue 13. Resuming job in jobshop 3 station 3 (3 person in queue)
             A Person just departed from Jobshop 3, the job type are 2
61.40
61.48
             Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
61.48
             A Person just departed from Jobshop 3, the job type are 1 A Person just arrived in Jobshop 1, the job type are 2 \,
             Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue) A Person just departed from Jobshop 3, the job type are 3
61.50
61.51
             Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
             A Person just departed from Jobshop 3, the job type are 2
A Person just departed from Jobshop 1, the job type are 2
61.51
61.53
             A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (15 person in queue)
61.53
61.53
             The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue)
The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue)
61.54
61.54
61.56
            Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue)
The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (2 person in queue)
A Person just departed from Jobshop 1, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1
61.57
61.57
             The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (6 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
61 57
61.61
61.64
             A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
61.64 ]
61.64
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (16 person in queue)
61.69
             A Person just arrived in Jobshop 2, the job type are 3
The machine in station 2, in jobshop 2 are busy, the job type is 3. Adding person in queue 7 (1 person in queue)
61.69
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (7 person in queue) A Person just departed from Jobshop 1, the job type are 2
61.74
61.75
61.75
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (17 person in queue) The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (18 person in queue)
61.75
61.81
61.82
             Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
             A Person just departed from Jobshop 3, the job type are 2
            A Person just departed from Jobshop 3, the job type are 2
Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue)
The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (3 person in queue)
The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (4 person in queue)

A Person just arrived in Jobshop 1 the job type are 2
61.83 1
61.83
61.88
61.88
61.91
             A Person just arrived in Jobshop 1, the job type are 2
61.99
62.07
             A Person just departed from Jobshop 3, the job type are 1
62.09
             A Person just arrived in Jobshop 2, the job type are 3
             Process person from queue 14. Resuming job in jobshop 3 station 4 (17 person in queue)
62.09
62.19
             A Person just arrived in Jobshop 2, the job type are 1
             Process person from queue 10. Resuming job in jobshop 2 station 5 (3 person in queue) A Person just departed from Jobshop 2, the job type are 1
62.23
62.23
62.23
             A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 2 A Person just departed from Jobshop 3, the job type are 2
62.30
62.46
             Process person from queue 14. Resuming job in jobshop 3 station 4 (16 person in queue)
62.46
             A Person just arrived in Jobshop 1, the job type are 1
             Process person from queue 10. Resuming job in jobshop 2 station 5 (2 person in queue)
The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (3 person in queue)
A Person just arrived in Jobshop 1, the job type are 1
62.47
62.50
            Process person from queue 10. Resuming job in jobshop 2 station 5 (2 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (15 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)
A Person just departed from Jobshop 2, the job type are 2
62.64
62.76
62.77
                            just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
             The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (16 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (15 person in queue)
62.77
62.84
62.84
             A Person just arrived in Jobshop 1, the job type are 3
The machine in station 2, in jobshop 1 are busy, the job type is 3. Adding person in queue 2 (1 person in queue)
62.88
             The machine in station 1, in jobshop 1 are busy, the job type is 2. Adding person in queue 1 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 2
62.89
62.95
             Process person from queue 12. Resuming job in jobshop 3 station 2 (6 person in queue)
             Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
The machine in station 5, in jobshop 2 are busy, the job type is 3. Adding person in queue 10 (3 person in queue)
62.96
63 00
             A Person just arrived in Jobshop 2, the job type are 1 A Person just departed from Jobshop 3, the job type are 1
63.02
             Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue) A Person just departed from Jobshop 3, the job type are 3
63.03
63.03
             The machine in station 2, in jobshop 3 are busy,
                                                                                            the job type is 1. Adding person in queue 12 (7 person in queue)
63.03
63.12 ] A Person just departed from Jobshop 1, the job type are 1 63.12 ] A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1 63.12 ] The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue)
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Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue)
63.23
            A Person just departed from Jobshop 2, the job type are 2
             A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (16 person in queue) A Person just departed from Jobshop 1, the job type are 2
63.23
63 23
            A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (17 person in queue)
63.23
            Process person from queue 10. Resuming job in jobshop 2 station 5 (2 person in queue) A Person just departed from Jobshop 2, the job type are 1
63.24
63.24
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
63.24
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue) A Person just arrived in Jobshop 2, the job type are 1
63.24
63.26
63.30
            A Person just departed from Jobshop 1, the job type are 3
63.30
            A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1
63.30
             The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (8 person in queue)
             A Person just arrived in Jobshop 2, the job type are 2
63.33
63.33
             The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue)
            Process person from queue 12. Resuming job in jobshop 3 station 2 (7 person in queue) Process person from queue 10. Resuming job in jobshop 2 station 5 (1 person in queue)
63.35
63.38
            The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 2
63.39
63.48
            The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (2 person in queue) A Person just arrived in Jobshop 2, the job type are 1
63.48
63.49
            Process person from queue 14. Resuming job in jobshop 3 station 4 (16 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (3 person in queue)
Process person from queue 9. Resuming job in jobshop 2 station 4 (1 person in queue)
63.51
            Process person from queue 12. Resuming job in jobshop 3 station 2 (6 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue)
Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
63.58
63.58
63.58
             Process person from queue 12. Resuming job in jobshop 3 station 2 (5 person in queue)
63.60
             The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (2 person in queue)
            The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (4 person in queue) The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (5 person in queue)
63.64
63.73
63.73
             Process person from queue 14. Resuming job in jobshop 3 station 4 (15 person in queue)
            The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (1 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
63.82
            The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (2 person in queue) The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (6 person in queue)
63.89
            Process person from queue 2. Resuming job in jobshop 1 station 2 (1 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (5 person in queue)
63 92
63.95
            A Person just departed from Jobshop 3, the job type are 2
Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
63 95
63.96
63.96
             A Person just departed from Jobshop 3, the job type are 1
64.02
            Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
The machine in station 5, in jobshop 1 are busy, the job type is 3. Adding person in queue 5 (1 person in queue)
64.02
            Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue) A Person just departed from Jobshop 3, the job type are 2
64.05
64.05
64.08
            Process person from queue 13. Resuming job in jobshop 3 station 3 (3 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
64.10
64.10
             A Person just departed from Jobshop 3, the job type are 1
64.12
            A Person just arrived in Jobshop 1, the job type are 1
            A Person just departed from Jobshop 2, the job type are 2
            A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (16 person in queue)
64 14
64.14
            Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue)

Process person from queue 6. Resuming job in jobshop 3 station 1 (0 person in queue)

The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (1 person in queue)

The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (2 person in queue)

The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (6 person in queue)
64.15
64.16
64.16
64.21
64.23
64.30
             Process person from queue 9. Resuming job in jobshop 2 station 4 (1 person in queue)
            The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (1 person in queue) The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (2 person in queue)
64.30
            Process person from queue 14. Resuming job in jobshop 3 station 4 (15 person in queue) A Person just departed from Jobshop 2, the job type are 3
64.32
64.33
64.33
            A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (7 person in queue)
            Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (2 person in queue)
The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (3 person in queue)
64.34
64.34
64.34
64.38
            Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
             Process person from queue 5. Resuming job in jobshop 1 station 5 (2 person in queue)
            A Person just departed from Jobshop 1, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
64.41
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue) The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (8 person in queue)
64 41 1
64.44
             Process person from queue 13.
                                                             Resuming job in jobshop 3 station 3 (1 person in queue)
            A Person just departed from Jobshop 3, the job type are 3 A Person just arrived in Jobshop 2, the job type are 2 \,
64.47
            The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue) The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue)
64.47
64.57
64.60
            Process person from queue 14. Resuming job in jobshop 3 station 4 (14 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
64.64
             A Person just departed from Jobshop 3, the job type are 2
64.64
            Process person from queue 14. Resuming job in jobshop 3 station 4 (13 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (1 person in queue)
Process person from queue 6. Resuming job in jobshop 2 station 1 (1 person in queue)
64.66
64 69
             A Person just arrived in Jobshop 1, the job type are 2
            Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (2 person in queue)
A Person just departed from Jobshop 2, the job type are 3
64.75
64.75
64.77
            A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (9 person in queue)
64.77 1
            Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
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A Person just departed from Jobshop 2, the job type are 1
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue)
64.77
            Process person from queue 12. Resuming job in jobshop 3 station 2 (8 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (1 person in queue)
64.78
64 82
            Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
            A Person just departed from Jobshop 3, the job type are 1
64.82
            The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
64.82
64.86
            The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (1 person in queue)
64.86
            Process person from queue 12. Resuming job in jobshop 3 station 2 (7 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue)
64.87
64.87
64.94
            Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
            A Person just departed from Jobshop 3, the job type are 2
64.94
64.96
            Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
            The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)
64.96
            Process person from queue 14. Resuming job in jobshop 3 station 4 (12 person in queue)
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (1 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (0 person in queue)
65.03
65.04
            The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (1 person in queue)
65.04
65.08
            The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (3 person in queue) Process person from queue 5. Resuming job in jobshop 1 station 5 (2 person in queue)
65.11
65.15
            A Person just departed from Jobshop 1,
                                                                        the job type are 3
            A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (8 person in queue)
65.16
65.17
            A Person just arrived in Jobshop 2, the job type are \bar{2}
            The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (2 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (7 person in queue)
65.17
65.21
            The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (2 person in queue) A Person just arrived in Jobshop 2, the job type are 1
65.21
            The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (8 person in queue) The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (9 person in queue)
65.22
65.25
65.26
            Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
            A Person just departed from Jobshop 3, the job type are 2
Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
65.26
65.26
           Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (11 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (1 person in queue)
Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue)
65.29
65 30
65.45
            A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
65.45
65.45
65.45
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue)
65.47
            A Person just departed from Jobshop 2, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
65.47
            The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (10 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (10 person in queue)
65.47
65.49
65.49
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (2 person in queue)
            Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
65.50
65.50
            A Person just departed from Jobshop 3, the job type are 2
           Process person from queue 12. Resuming job in jobshop 3 station 2 (9 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (2 person in queue)
A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
65.55
65.56
65.56
           The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (11 person in queue) A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
65.56
65.58
65.58
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 2
65.58
65.67
65.67
            The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (3 person in queue) A Person just departed from Jobshop 2, the job type are 2
65.67
65.67
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (12 person in queue) Process person from queue 5. Resuming job in jobshop 1 station 5 (1 person in queue)
65.67
65.68
65.68
            A Person just departed from Jobshop 1, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 1
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (1 person in queue)
65.68
65.76
65.76
            The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (13 person in queue)
            Process person from queue 14. Resuming job in jobshop 3 station 4 (12 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (2 person in queue)
65.76
            Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue) A Person just departed from Jobshop 3, the job type are 2
65.77
65.78
            Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
65.78
            A Person just departed from Jobshop 3, the job type are 2
65.78
            Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
            A Person just departed from Jobshop 3, the job type are 1
Process person from queue 12. Resuming job in jobshop 3 station 2 (8 person in queue)
65.78
            The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (2 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
66.00
66.02
66.02
            The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (3 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (4 person in queue)
66.16
            Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
            A Person just departed from Jobshop \hat{1}, the job type are \hat{1} A Person just arrived in Jobshop \hat{3}, the job type are \hat{1}, previously from JobShop \hat{1}
66.17
           Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (9 person in queue)
A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
66 22
66.22
66.25
66.25
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (13 person in queue)

Process person from queue 9. Resuming job in jobshop 2 station 4 (2 person in queue)

Process person from queue 9. Resuming job in jobshop 2 station 4 (1 person in queue)
66.25
66.25
66.27
66.36 1
            A Person just departed from Jobshop 3, the job type are 3
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A Person just departed from Jobshop 2, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 2
66.43
              Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)

The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)

Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
66.44
66 49
              The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (3 person in queue) A Person just arrived in Jobshop 1, the job type are 2
66.50
              Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)
66.51
66.51
              Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
66.57
              The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (3 person in queue) A Person just departed from Jobshop 1, the job type are 1
66.57
66.57
66.57
              A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
              The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
66.57
66.59
66.61
              A Person just arrived in Jobshop 1, the job type are 1
              Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
              The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (4 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
66.62
66.70
              A Person just departed from Jobshop 3, the job type are 1
A Person just departed from Jobshop 3, the job type are 2
66.70
66.84
66.84
              Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (12 person in queue)
66.88
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue)
              A Person just departed from Jobshop 1, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 1
66.88
              The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (10 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (5 person in queue)
A Person just departed from Jobshop 2, the job type are 1
66.88
66.88
              A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2 A Person just arrived in Jobshop 2, the job type are 1
66.92
              A Person just departed from Jobshop 2, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
66.92
66.92
66.92
              The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (11 person in queue)
              A Person just arrived in Jobshop 1, the job type are 1 A Person just arrived in Jobshop 2, the job type are 2 \,
66.94
             Process person from queue 14. Resuming job in jobshop 3 station 4 (11 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (1 person in queue)
A Person just arrived in Jobshop 1, the job type are 1
Process person from queue 14. Resuming job in jobshop 3 station 4 (10 person in queue)
67.06
67 09
67.09
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (6 person in queue) A Person just arrived in Jobshop 2, the job type are 3
67.09
67.16
67.21
              Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
67.21
              The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (7 person in queue) A Person just departed from Jobshop 3, the job type are 2
              Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (11 person in queue)
67.30
67.30
67.32
              A Person just arrived in Jobshop 2, the job type are 2
A Person just departed from Jobshop 3, the job type are 2
67.35
67.38
              Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
67.38
              The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (12 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (11 person in queue)
67.48
67.50
              The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue) The machine in station 1, in jobshop 2 are busy, the job type is 3. Adding person in queue 6 (1 person in queue)
             Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
Process person from queue 11. Resuming job in jobshop 2 station 1 (0 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (12 person in queue)
The machine in station 3, in jobshop 2 are busy, the job type is 2. Adding person in queue 8 (1 person in queue)
67.50
67.54
67.63
67.63
67.64
67.68
67.68
              Process person from queue 12. Resuming job in jobshop 3 station 2 (11 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (2 person in queue)
67.74
              Process person from queue 14. Resuming job in jobshop 3 station 4 (10 person in queue)
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
67.74
67.75
67.80
              Process person from queue 8. Resuming job in jobshop 2 station 3 (0 person in queue) A Person just departed from Jobshop 2, the job type are 3
              A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 2
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (12 person in queue)
A Person just departed from Jobshop 1, the job type are 2
67.80
67.80
67.81
67.81
              A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (11 person in queue)
67.81
              Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (13 person in queue)
67.84
              A Person just arrived in Jobshop 2, the job type are 2
A Person just arrived in Jobshop 1, the job type are 2
67.85
67.93
              The machine in station 3, in jobshop 2 are busy, the job type is 2. Adding person in queue 8 (1 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (3 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (10 person in queue)
67.98
68.02
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (9 person in queue)
68.03
68.05
68.05
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
68.08
              The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (14 person in queue)
              A Person just departed from Jobshop 3, the job type are 3
Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
68.11
68 19
              A Person just departed from Jobshop 3, the job type are 2 A Person just arrived in Jobshop 2, the job type are 1
68.27
              The machine in station 3, in jobshop 2 are busy, the job type is 1. Adding person in queue 8 (2 person in queue) A Person just departed from Jobshop 1, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
68.27
68.30
68.30
              Process person from queue 8. Resuming job in jobshop 2 station 3 (1 person in queue) A Person just departed from Jobshop 2, the job type are 2
68.32
 68.32
68.32 1
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
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The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (10 person in queue)
            Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
68.33
            The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (15 person in queue)
            Process person from queue 14. Resuming job in jobshop 3 station 4 (9 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (3 person in queue)
68.34
68 40
            Process person from queue 8. Resuming job in jobshop 2 station 3 (0 person in queue)
            A Person just departed from Jobshop 2, the job type are 2
            A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (10 person in queue)
A Person just departed from Jobshop 3, the job type are 2
68.40
68.40
            Process person from queue 11. Resuming job in jobshop 3 station 1 (2 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (3 person in queue)
68.48
68.48
68.49
            A Person just departed from Jobshop 2, the job type are 2 \,
            A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (11 person in queue)
A Person just departed from Jobshop 3, the job type are 2
68.49
68.49
68.58
            Process person from queue 14. Resuming job in jobshop 3 station 4 (10 person in queue)
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (9 person in queue)
68.58
68.68
68.68
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (4 person in queue)
68.72
68.72
            The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (16 person in queue) A Person just arrived in Jobshop 2, the job type are 1
68.72
                          just departed from Jobshop 2, the job type are 2
            A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (10 person in queue)
68.83
68.86
            A Person just departed from Jobshop 1, the job type are 2
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (11 person in queue)
68.86
            Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (17 person in queue)
68.99
           A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
Process person from queue 12. Resuming job in jobshop 3 station 2 (16 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (3 person in queue)
Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
69.03
69.17
69.17
69.18
            A Person just departed from Jobshop 3, the job type are 1
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (4 person in queue)
69.18
            Process person from queue 14. Resuming job in jobshop 3 station 4 (10 person in queue) A Person just departed from Jobshop 2, the job type are 2
69 20
69.21
            A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (11 person in queue)
69.21
69.21
69.34
            Process person from queue 11. Resuming job in jobshop 3 station 1 (3 person in queue)
69.49
            A Person just departed from Jobshop 2, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
69.49
            The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (17 person in queue) A Person just arrived in Jobshop 1, the job type are 2
69.49
69.52
69.56
            A Person just departed from Jobshop 3, the job type are 2
69.56
            A Person just arrived in Jobshop 2, the job type are 2
69.61
            Process person from queue 14. Resuming job in jobshop 3 station 4 (10 person in queue)
69.61
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (4 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (9 person in queue)
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (5 person in queue) The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (1 person in queue)
69.61
69.67
            Process person from queue 14. Resuming job in jobshop 3 station 4 (8 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (6 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
69.70
69.70
69.71
69.73
            Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
69.75
            Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (6 person in queue) Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
69.75
69.79
69.79
            A Person just departed from Jobshop 1, the job type are 1
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue)
69.79
69.79
            Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (7 person in queue)
69.83
69.89
            Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue)
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (8 person in queue)
69.89
69.95
            Process person from queue 11. Resuming job in jobshop 3 station 1 (7 person in queue)
            The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (18 person in queue) A Person just arrived in Jobshop 2, the job type are 3
69.95
            Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue)
A Person just departed from Jobshop 2, the job type are 1
70.01
70.02
70.02
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (3 person in queue)
70.02
            A Person just departed from Jobshop 1, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from Jobshop 1
70.05
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (4 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (17 person in queue)
70.05
70.07
            The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (3 person in queue) A Person just departed from Jobshop 1, the job type are 2
70.07
                          just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (5 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (5 person in queue)
70.07
70 07
            The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (5 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue)
70.10
            The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (6 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
70.10
70.10
70.10
                          just departed from Jobshop 3, the job type are 1
            Process person from queue 13. Resuming job in jobshop 3 station 3 (5 person in queue) A Person just departed from Jobshop 3, the job type are 2
70.16
70.19 1
            The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue)
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70.19
            A Person just departed from Jobshop 2, the job type are 2
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (5 person in queue)
70.19
70.19
            A Person just arrived in Jobshop 2, the job type are 2
Process person from queue 13. Resuming job in jobshop 3 station 3 (4 person in queue)
70.20
70 23
            The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (6 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (3 person in queue)
70.26
            A Person just departed from Jobshop 3, the job type are 2
Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue)
70.26
70.31
70.31
            A Person just departed from Jobshop 3, the job type are 3
            Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue) A Person just arrived in Jobshop 2, the job type are 2
70.35
70.40
70.42
            Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
70.42
            The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (7 person in queue)
70.43
             Process person from queue 11. Resuming job in jobshop 3 station 1 (6 person in queue)
            The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (3 person in queue)
70.43
70.44
             Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue)
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (7 person in queue) A Person just arrived in Jobshop 1, the job type are 1
70.44
70.46
            Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue) A Person just departed from Jobshop 3, the job type are 2
70.51
70.51
            Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (8 person in queue)
Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
70.55
70.55
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (9 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
70.60
            The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (10 person in queue) A Person just arrived in Jobshop 1, the job type are 1 A Person just arrived in Jobshop 2, the job type are 2
70.61
70.62
70.67
            The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (16 person in queue)
70.67
            The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (2 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
70.67
70.68
            Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (11 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
70.71
70.71
70.78
            A Person just departed from Jobshop 3, the job type are 3 A Person just arrived in Jobshop 1, the job type are 2 \,
70.78
            A Person just departed from Jobshop 2, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
70 78
70.78
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue) A Person just arrived in Jobshop 2, the job type are 1
70.78
70.79
70.82
            Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
70.82
            A Person just departed from Jobshop 3, the job type are 1
Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
            A Person just departed from Jobshop 3, the job type are 2
The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (1 person in queue)
70.82
70.91
70.95
            A Person just arrived in Jobshop 2, the job type are \tilde{2}
70.95
            The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (2 person in queue) A Person just arrived in Jobshop 1, the job type are 2
70.97
            Process person from queue 11. Resuming job in jobshop 3 station 1 (10 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)
70.97
            Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (11 person in queue)
A Person just arrived in Jobshop 2, the job type are 3
71.02
71.02
71.15
            Process person from queue 11. Resuming job type are 3

The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)

A Person just departed from Jobshop 2, the job type are 2

A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
71.22
71.22
71.27
71.27
71.27
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (2 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
71.27
            The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (11 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (10 person in queue)
71.27
71.32
71.32
             The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (17 person in queue)
71.34
            A Person just departed from Jobshop 1, the job type are 2 A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (1 person in queue)
71.34
71.39
            Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (11 person in queue)
Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
71.47
71.47
71.47
            A Person just departed from Jobshop 3, the job type are 1 A Person just departed from Jobshop 3, the job type are 2
71.47
71.53 1
            A Person just departed from Jobshop 3, the job type are 2
71.55
            A Person just arrived in Jobshop 1, the job type are 2
            A Person just arrived in Jobshop 2, the job type are 2
            The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (2 person in queue) A Person just arrived in Jobshop 2, the job type are 2
71.59
            The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (3 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (12 person in queue)
71.60
71.63
71.68
71.73
            The machine in station 5, in jobshop 2 are busy, the job type is 1. Adding person in queue 10 (1 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue)
71.73
             The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (13 person in queue)
            Process person from queue 11. Resuming job in jobshop 3 station 1 (12 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (11 person in queue)
71.75
71.75
71 95
            Process person from queue 10. Resuming job in jobshop 2 station 5 (0 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (0 person in queue)
72.04
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (12 person in queue) A Person just arrived in Jobshop 1, the job type are 2
72.04
72.07
72.16
            A Person just departed from Jobshop 3, the job type are 2
            A Person just departed from Jobshop 3, the job type are 2
Process person from queue 12. Resuming job in jobshop 3 station 2 (16 person in queue)
72.17 1
72.19
72.19 ]
            Process person from queue 9. Resuming job in jobshop 2 station 4 (2 person in queue
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The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (1 person in queue)
72.22
            Process person from queue 9. Resuming job in jobshop 2 station 4 (1 person in queue)
             The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (2 person in queue)
            A Person just arrived in Jobshop 1, the job type are 1 A Person just departed from Jobshop 2, the job type are 1
72.25
72.26
72 26
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2 A Person just arrived in Jobshop 2, the job type are 2
72.29
            The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (2 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (13 person in queue)
72.29
72.29
72.31
            Process person from queue 6. Resuming job in jobshop 2 station 1 (1 person in queue)
            The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (3 person in queue) A Person just departed from Jobshop 3, the job type are 2
72.31
72.31
72.33
            The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (14 person in queue) A Person just departed from Jobshop 3, the job type are 3
72.37
72.40
             A Person just arrived in Jobshop 1, the job type are 2
72.40
            The machine in station 4, in jobshop 1 are busy, the job type is 2. Adding person in queue 4 (1 person in queue)
72.41
             Process person from queue 4. Resuming job in jobshop 1 station 4 (0 person in queue)
72.49
            Process person from queue 11. Resuming job in jobshop 3 station 1 (13 person in queue)
            Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
72.51
72.56
            Process person from queue 9. Resuming job in jobshop 2 station 4 (2 person in queue)
            The machine in station 1, in jobshop 1 are busy, the job type is 2. Adding person in queue 1 (1 person in queue)
72.60
72.61
            Process person from queue 12. Resuming job in jobshop 3 station 2 (15 person in queue)
            Process person from queue 1. Resuming job in jobshop 1 station 1 (0 person in queue) The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in
72.62
72.62
                                                                                                                        Adding person in queue 2 (1 person in queue)
            Process person from queue 12. Resuming job in jobshop 3 station 2 (14 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (1 person in queue)
72.62
72.62
72.62
            Process person from queue 9. Resuming job in jobshop 2 station 4 (1 person in queue)
72.62
            The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (1 person in queue)
72.65
             Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
            Process person from queue 11. Resuming job in jobshop 3 station 1 (12 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (0 person in queue)
72.68
72.70
            The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (13 person in queue) The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (14 person in queue)
72.70
72.73
72.76
            A Person just departed from Jobshop 3, the job type are 1
            Process person from queue 11. Resuming job in jobshop 3 station 1 (13 person in queue) A Person just departed from Jobshop 3, the job type are 2
72.76
72.78
            Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (1 person in queue)
72.81
            Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (1 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (14 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (13 person in queue)
72 84
72.84
72.90
72.91
72.91
            The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (15 person in queue)
72.97
            A Person just arrived in Jobshop 1, the job type are 2 A Person just arrived in Jobshop 2, the job type are 2
            The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (1 person in queue) The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (2 person in queue)
72.98
72.99
73.02
             Process person from queue 6. Resuming job in jobshop 2 station 1 (0 person in queue)
            A Person just departed from Jobshop 1, the job type are 2 A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
73.05
73.05
73.08
            Process person from queue 12. Resuming job in jobshop 3 station 2 (14 person in queue) A Person just arrived in Jobshop 2, the job type are 3
            A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
73 12
73.12
           The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (1 person in queue) A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (2 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (12 person in queue)
73.12
73.12
73.12
73.12
73.24
73.25
            A Person just departed from Jobshop 3, the job type are 2
A Person just arrived in Jobshop 2, the job type are 2
73.31
            The machine in station 4, in jobshop 2 are busy, the job type is 2. Adding person in queue 9 (2 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (1 person in queue)

A Person just departed from Jobshop 3, the job type are 1
73.31
73.32
73.37
73.39
            A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (3 person in queue) A Person just arrived in Jobshop 1, the job type are 1
73.39
73.40
73.42
            A Person just departed from Jobshop 2, the job type are 3
            A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 2
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (15 person in queue)
73.42
73.42
            A Person just departed from Jobshop 1, the job type are 2 A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
73.49
73.49
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue)
73.52
            Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (13 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (12 person in queue)

The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (16 person in queue)
73.52
73.52
            A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (11 person in queue)
73.62
73.62
73.62
73.63
73.67
                        person from queue 11. Resuming job in jobshop 3 station 1 (10 person in queue)
            The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (2 person in queue) A Person just arrived in Jobshop 2, the job type are 3
73.74
            A Person just arrived in consnop 2, the job type are 3
Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (11 person in queue)
A Person just departed from Jobshop 1, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
73 76
73.76
73.81
73.81
73.81
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue)
            Process person from queue 11. Resuming job in jobshop 3 station 1 (10 person in queue) Process person from queue 5. Resuming job in jobshop 1 station 5 (1 person in queue)
73.86
73.87 1
            A Person just departed from Jobshop 1, the job type are 1
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A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
73.87
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue)
             Process person from queue 9. Resuming job in jobshop 2 station 4 (1 person in queue)
            Process person from queue 11. Resuming job in jobshop 3 station 1 (9 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (17 person in queue)
73.94
73 96
            Process person from queue 12. Resuming job in jobshop 3 station 2 (16 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
73.97
            A Person just departed from Jobshop 3, the job type are 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (8 person in queue)
73.97
73.99
73.99
            The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (17 person in queue)
            Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (9 person in queue)
74.02
74.02
74.05
            A Person just departed from Jobshop 3, the job type are 2 \,
74.08
            A Person just arrived in Jobshop 1, the job type are 3
74.12
            Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
74.12
            A Person just departed from Jobshop 1, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
            Process person from queue 12. Resuming job in jobshop 3 station 2 (16 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (1 person in queue)
74.15
            The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue is (1 person in queue)
A Person just arrived in Jobshop 2, the job type are 1
Process person from queue 11. Resuming job in jobshop 3 station 1 (8 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue)
The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (4 person in queue)
74.17
74.18
74.18
74.21
            Process person from queue 12. Resuming job in jobshop 3 station 2 (15 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (2 person in queue)
74.26
74.27
            Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
            A Person just departed from Jobshop 3, the job type are 2
A Person just departed from Jobshop 1, the job type are 2
74.27
74.29
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (5 person in queue)
74.29
            Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (1 person in queue)
74.29
74.31
            Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
            A Person just departed from Jobshop 3, the job type are 2
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (8 person in queue)
74.31
74.34
            Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (9 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (10 person in queue)
Process person from queue 12. Resuming job in jobshop 3 station 2 (14 person in queue)
74.36
74 36
            The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (3 person in queue) The machine in station 3, in jobshop 2 are busy, the job type is 2. Adding person in queue 8 (1 person in queue)
74 41
74.42
            A Person just arrived in Jobshop 1, the job type are \bar{2}
74.55
            A Person just departed from Jobshop 1, the job type are 1
A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
            Process person from queue 8. Resuming job in jobshop 2 station 3 (0 person in queue) A Person just departed from Jobshop 2, the job type are 2
74.56
74.56
74.56
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
74.56
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue)
74.62
            A Person just arrived in Jobshop 2, the job type are 1
74.62
            The machine in station 3, in jobshop 2 are busy, the job type is 1. Adding person in queue 8 (1 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (11 person in queue) Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
74 64
74.68
            Process person from queue 8. Resuming job in jobshop 2 station 3 (0 person in queue)

Process person from queue 12. Resuming job in jobshop 3 station 2 (13 person in queue)

The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (4 person in queue)
74.80
75.00
75.00
75.14
            Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
75.14
            A Person just departed from Jobshop 3, the job type are 1
            The machine in station 4, in jobshop 2 are busy, the job type is 3. Adding person in queue 9 (1 person in queue) A Person just departed from Jobshop 2, the job type are 2
75.14
75.16
75.16
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (4 person in queue) A Person just departed from Jobshop 3, the job type are 2
75.16
75.30
            Process person from queue 11. Resuming job in jobshop 3 station 1 (10 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (11 person in queue)
75.30
            Process person from queue 9. Resuming job in jobshop 2 station 4 (0 person in queue)
Process person from queue 12. Resuming job in jobshop 3 station 2 (12 person in queue)
75.37
75.39
75.39
            The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (4 person in queue)
            A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
75.51
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (5 person in queue) A Person just departed from Jobshop 1, the job type are 2
75.51
            A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 1
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (6 person in queue)
Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
75.51
75.51
75.62
            The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (12 person in queue) A Person just departed from Jobshop 2, the job type are 3
75.62
            A Person just arrived in Jobshop 3, the job type are 3, previously from Jobshop 2
The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (13 person in queue)
75.68
75.68
75.70
            A Person just departed from Jobshop 1, the job type are 2 A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
75.70
75.70
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)
            Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (13 person in queue)
A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
75.76
75 79
75.79
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (8 person in queue) A Person just departed from Jobshop 3, the job type are 3
75.79
75.80
75.80
            Process person from queue 11. Resuming job in jobshop 3 station 1 (12 person in queue)
            The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (9 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (8 person in queue)
75.80
75.81 ]
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (13 person in queue)
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Process person from queue 11. Resuming job in jobshop 3 station 1 (12 person in queue)
75.84
            A Person just arrived in Jobshop 1, the job type are 1
             Process person from queue 14. Resuming job in jobshop 3 station 4 (7 person in queue)
            Process person from queue 15. Resuming job in jobshop 3 station 5 (1 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (13 person in queue)
A Person just departed from Jobshop 2, the job type are 3
A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
75.92
75 92
75.92
            The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (14 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
75.92
75.97
75.97
             The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (14 person in queue)
            Process person from queue 11. Resuming job in jobshop 3 station 1 (13 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (15 person in queue)
76.04
76.04
76.07
            A Person just departed from Jobshop 3, the job type are 2
Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
76.13
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (14 person in queue) A Person just arrived in Jobshop 1, the job type are 3
76.13
76.15
             The machine in station 2, in jobshop 1 are busy, the job type is 3. Adding person in queue 2 (1 person in queue)
            A Person just arrived in Jobshop 1, the job type are 3
The machine in station 2, in jobshop 1 are busy, the job type is 3. Adding person in queue 2 (2 person in queue)
76.18
76.18
            Process person from queue 2. Resuming job in jobshop 1 station 2 (1 person in queue)
The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (2 person in queue)
76.20
76.28
76.31
            Process person from queue 11. Resuming job in jobshop 3 station 1 (13 person in queue)
76.32
            A Person just departed from Jobshop 3, the job type are 2
            A Person just departed from Jobshop 2, the job type are 1
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (12 person in queue)
76.38
76.45
            The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (6 person in queue) A Person just arrived in Jobshop 1, the job type are 2
76.46
76.49
             Process person from queue 2. Resuming job in jobshop 1 station 2 (1 person in queue)
76.49
            The machine in station 5, in jobshop 1 are busy, the job type is 3. Adding person in queue 5 (1 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (14 person in queue)
            The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (2 person in queue) A Person just arrived in Jobshop 1, the job type are 3
76.52
            The machine in station 2, in jobshop 1 are busy, the job type is 3. Adding person in queue 2 (2 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (13 person in queue)
Process person from queue 11. Resuming job in jobshop 3 station 1 (12 person in queue)
76.62
76.64
            Process person from queue 11. Resuming job in jobshop 3 station 1 (11 person in queue)
76.69
            A Person just arrived in Jobshop 2, the job type are 1
            A Person just departed from Jobshop 2, the job type are 2
A Person just arrived in Jobshop 3, the job type are 2
Person just arrived in Jobshop 3, the job type are 2, previously from Jobshop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue)
A Person just arrived in Jobshop 2, the job type are 2
76 79
76.79
76.79
76.79
            A Person just departed from Jobshop 3, the job type are 3
76.83
            A Person just arrived in Jobshop 1, the job type are 2
Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (12 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
76.85
76.88
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (13 person in queue) A Person just departed from Jobshop 3, the job type are 2

A Person just departed from Jobshop 2, the job type are 2
76.88
76.90
76.93
76.93
            A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 2
The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (6 person in queue)
            Process person from queue 12. Resuming job in jobshop 3 station 2 (13 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (3 person in queue)
76 98
76.98
            Process person from queue 2. Resuming job in jobshop 1 station 2 (1 person in queue)
The machine in station 5, in jobshop 1 are busy, the job type is 3. Adding person in queue 5 (2 person in queue)
A Person just arrived in Jobshop 2, the job type are 2
76.98
76.98
77.00
77.01
            Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
77.01
            A Person just departed from Jobshop 3, the job type are 1
77.05
77.07
            Process person from queue 11. Resuming job in jobshop 3 station 1 (12 person in queue) A Person just departed from Jobshop 2, the job type are 3
77.07
             A Person just arrived in Jobshop 3, the job type are 3, previously from JobShop 2
            The machine in station 2, in jobshop 3 are busy, the job type is 3. Adding person in queue 12 (14 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (13 person in queue)
77.07
77.07
77.07
            The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (3 person in queue) A Person just arrived in Jobshop 2, the job type are 1
77.09
77.10
            Process person from queue 11. Resuming job in jobshop 3 station 1 (11 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (12 person in queue)
77.10
77.11
             The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (4 person in queue)
            Process person from queue 11. Resuming job in jobshop 3 station 1 (10 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (13 person in queue)
77.11
            A Person just departed from Jobshop 2, the job type are 1 A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
77.11
            The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (1 person in queue) Process person from queue 5. Resuming job in jobshop 1 station 5 (1 person in queue)
77.11
77.12
77.12
             A Person just departed from Jobshop 1, the job type are 1
            A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue)
Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
Process person from queue 2. Resuming job in jobshop 1 station 2 (0 person in queue)
77.12
77.19
77.25
77.25
            The machine in station 5, in jobshop 1 are busy, the job type is 1. Adding person in queue 5 (1 person in queue) A Person just departed from Jobshop 1, the job type are 2
77.25
                           just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
            The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (7 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (12 person in queue)
77.25
77.28
77.28
            The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (5 person in queue) Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
77.33
77.33
            Process person from queue 15. Resuming job in jobshop 3 station 5 (4 person in queue) A Person just departed from Jobshop 3, the job type are 1
77.40
            Process person from queue 11. Resuming job in jobshop 3 station 1 (9 person in queue)
77.40
            The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (3 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (6 person in queue)
77.40 1
            The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (10 person in queue)
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77.41
77.41
              Process person from queue 14. Resuming job in jobshop 3 station 4 (5 person in queue)
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (11 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (10 person in queue)
77.43
              The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (13 person in queue) The machine in station 5, in jobshop 1 are busy, the job type is 3. Adding person in queue 5 (1 person in queue)
77.43
             A Person just arrived in Jobshop 2, the job type are 1
Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (11 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue)
77.61
77.65
77.65
77.66
77.66
              A Person just departed from Jobshop 3, the job type are 2
              Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue) A Person just departed from Jobshop 3, the job type are 2
77.68
77.68
77.74
77.75
              A Person just arrived in Jobshop 2, the job type are 3
              A Person just departed from Jobshop 1, the job type are 2
77.75
77.75
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
              The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (5 person in queue) Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
77.77
77.77
              A Person just departed from Jobshop 3, the job type are 1
              Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue)
77.82
             A Person just departed from Jobshop 3, the job type are 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (10 person in queue)
The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (14 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (11 person in queue)
77.82
77.84
77.84
77.88
77.90
              Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
              The machine in station 1, in jobshop 3 are busy, the job type is 3. Adding person in queue 11 (12 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (4 person in queue)
77.90
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (13 person in queue) A Person just arrived in Jobshop 2, the job type are 1

Process person from queue 11. Resuming job in jobshop 3 station 1 (12 person in queue)
77.91
77.94
78.07
             A Person just departed from Jobshop 3, the job type are 2
The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (1 person in queue)
The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (2 person in queue)
Process person from queue 5. Resuming job in jobshop 1 station 5 (0 person in queue)
78.12
78.15
78.15
              A Person just departed from Jobshop 1, the job type are \ensuremath{\mathrm{1}}
              A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 1 A Person just arrived in Jobshop 2, the job type are 1 \,
78.15 1
78.17
             Process person from queue 12. Resuming job in jobshop 3 station 2 (13 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (3 person in queue)
A Person just arrived in Jobshop 2, the job type are 3
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (13 person in queue)
78.20
78 21
              Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (14 person in queue)
78 27
78.30
78.30
              A Person just arrived in Jobshop 2, the job type are 1
              Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue) Process person from queue 6. Resuming job in jobshop 2 station 1 (1 person in queue)
78.31
              The machine in station 1, in jobshop 2 are busy, the job type is 3. Adding person in queue 6 (2 person in queue) Process person from queue 12. Resuming job in jobshop 3 station 2 (12 person in queue)
78.35
78.41
              The machine in station 5, in jobshop 3 are busy, the job type is 3. Adding person in queue 15 (4 person in queue) A Person just arrived in Jobshop 2, the job type are 1
Process person from queue 11. Resuming job in jobshop 3 station 1 (13 person in queue)
78.41
78.42
78.51
78.51
              The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (3 person in queue) Process person from queue 6. Resuming job in jobshop 2 station 1 (1 person in queue)
              The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (1 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (12 person in queue)
78 51
78.53
78.53
              The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (4 person in queue) The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (2 person in queue)
78.55
              Process person from queue 14. Resuming job in jobshop 3 station 4 (3 person in queue)
78.56
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (13 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
78.56
78.58
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (14 person in queue) A Person just arrived in Jobshop 2, the job type are 1
78.58
78.59
78.61
              A Person just arrived in Jobshop 2, the job type are 1
              Process person from queue 7. Resuming job in jobshop 2 station 2 (0 person in queue)
The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (3 person in queue)
The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (4 person in queue)
The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (5 person in queue)
78.62
78.64
              Process person from queue 6. Resuming job in jobshop 2 station 1 (4 person in queue)
The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (1 person in queue)
78.66
78.66
78.71
              Process person from queue 11.
                                                                  Resuming job in jobshop 3 station 1 (13 person in queue)
              The machine in station 4, in jobshop 3 are busy, the job type is 3. Adding person in queue 14 (3 person in queue) Process person from queue 14. Resuming job in jobshop 3 station 4 (2 person in queue)
78.71
              The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (14 person in queue) A Person just arrived in Jobshop 1, the job type are 1
78.74
78 78
              The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (5 person in queue)
              A Person just arrived in Jobshop 2, the job type are 1 A Person just departed from Jobshop 3, the job type are 2
78.81
              Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue)
The machine in station 1, in jobshop 3 are busy, the job type is 2. Adding person in queue 11 (15 person in queue)
78.86
              Process person from queue 12. Resuming job in jobshop 3 station 2 (11 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (5 person in queue)
78.86
78.87
              Process person from queue 15. Resuming job in jobshop 3 station 5 (4 person in queue) A Person just departed from Jobshop 3, the job type are 1
78.87
              A Person just departed from Jobshop 2, the job type are 1
              A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (14 person in queue)
78.92
79 04
              The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (1 person in queue) A Person just arrived in Jobshop 1, the job type are 2
              Process person from queue 11. Resuming job in jobshop 3 station 1 (13 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue)
Process person from queue 6. Resuming job in jobshop 2 station 1 (4 person in queue)
79.07
79.07
79 12
              The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (2 person in queue) A Person just departed from Jobshop 1, the job type are 2
79.12 1
79.15 ]
              A Person just arrived in Jobshop 3, the job type are 2, previously from JobShop 1
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The machine in station 4, in jobshop 3 are busy, the job type is 2. Adding person in queue 14 (2 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (12 person in queue)
   79.15
   79.21
   79.21
                The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (3 person in queue)
                Process person from queue 13. Resuming job in jobshop 3 station 3 (2 person in queue) A Person just departed from Jobshop 3, the job type are 3
   79.22
   79 23
                Process person from queue 6. Resuming job in jobshop 2 station 1 (3 person in queue)
                Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue) A Person just departed from Jobshop 3, the job type are 1 A Person just arrived in Jobshop 2, the job type are 1
   79.23
   79.23
   79.33
   79.35
                The machine in station 1, in jobshop 2 are busy, the job type is 2. Adding person in queue 6 (4 person in queue)
                Process person from queue 7. Resuming job in jobshop 2 station 2 (1 person in queue) Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
   79.42
   79.44
   79.44
79.44
                A Person just departed from Jobshop 3, the job type are 2
Process person from queue 11. Resuming job in jobshop 3 station 1 (11 person in queue)
                The machine in station 2, in jobshop 3 are busy, the job type is 1. Adding person in queue 12 (12 person in queue) A Person just arrived in Jobshop 1, the job type are 2
   79.44
   79.46
   79.47
                The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (5 person in queue)
                Process person from queue 13. Resuming job in jobshop 3 station 3 (0 person in queue) A Person just departed from Jobshop 3, the job type are 2
   79.48
   79.48
                Process person from queue 6. Resuming job in jobshop 2 station 1 (4 person in queue) A Person just arrived in Jobshop 1, the job type are 3
   79.49
   79.57
   79.63
                Process person from queue 14. Resuming job in jobshop 3 station 4 (1 person in queue)
                The machine in station 3, in jobshop 3 are busy, the job type is 3. Adding person in queue 13 (1 person in queue) A Person just departed from Jobshop 2, the job type are 1
   79.63
                A Person just arrived in Jobshop 3, the job type are 1, previously from JobShop 2
The machine in station 3, in jobshop 3 are busy, the job type is 1. Adding person in queue 13 (2 person in queue)
   79.64 1
   79.67
                The machine in station 2, in jobshop 1 are busy, the job type is 1. Adding person in queue 2 (1 person in queue)
   79.68
                A Person just arrived in Jobshop 1, the job type are 3
                The machine in station 2, in jobshop 1 are busy, the job type is 3. Adding person in queue 2 (2 person in queue)
The machine in station 1, in jobshop 2 are busy, the job type is 1. Adding person in queue 6 (5 person in queue)
Process person from queue 13. Resuming job in jobshop 3 station 3 (1 person in queue)
   79.68
   79.68
                The machine in station 1, in jobshop 3 are busy, the job type is 1. Adding person in queue 11 (12 person in queue) Process person from queue 11. Resuming job in jobshop 3 station 1 (11 person in queue)
   79.68
               Process person from queue 11. Resuming job in jobshop 3 station 1 (11 person in queue)
The machine in station 3, in jobshop 3 are busy, the job type is 2. Adding person in queue 13 (2 person in queue)
Process person from queue 6. Resuming job in jobshop 2 station 1 (4 person in queue)
The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (2 person in queue)
A Person just arrived in Jobshop 1, the job type are 1
Process person from queue 12. Resuming job in jobshop 3 station 2 (11 person in queue)
The machine in station 5, in jobshop 3 are busy, the job type is 1. Adding person in queue 15 (4 person in queue)
Process person from queue 15. Resuming job in jobshop 3 station 5 (3 person in queue)
A Person just departed from Jobshop 3, the job type are 1
   79.72
   79.78
   79.78
   79.78
   79 83 1
                A Person just departed from Jobshop 3, the job type are 1
Process person from queue 6. Resuming job in jobshop 2 station 1 (3 person in queue)
   79 83
   79.88
                The machine in station 2, in jobshop 2 are busy, the job type is 1. Adding person in queue 7 (3 person in queue) Process person from queue 2. Resuming job in jobshop 1 station 2 (1 person in queue)

Process person from queue 15. Resuming job in jobshop 3 station 5 (2 person in queue)
   79.88
   79.90
                A Person just departed from Jobshop 3, the job type are 1
The machine in station 3, in jobshop 1 are busy, the job type is 2. Adding person in queue 3 (1 person in queue)
   79.95
   79.97
   80.00 | Simulation ended
Overall statistics for jobshop system
                    Average total delay in queue
Job type
                                          1 700
Overall average job total delay =
                                                          2.273
Statistics for jobshop 1
Job type
                    Average total delay in queue
                                          0.497
    2
                                          0.062
    3
                                          0.526
Overall average job total delay = 0.285
                  Average number
                                                                          Average delay
station
                      in queue
                                               utilization
                                                                               in queue
                                                      0.471
                                                                                  0.052
    1
                         0.105
    2
                         0.203
                                                      0.508
                                                                                  0.196
                          0.012
                                                      0.328
                                                                                  0.006
                                                      0.481
                         0.045
                                                                                  0.034
                         0.205
                                                      0.429
                                                                                  0.207
Statistics for jobshop 2
Job type
                 Average total delay in queue
```

1	0	.455	
2	0	.206	
3	0	.716	
Overall average job total delay = 0.383			
Work station	Average number in queue	Average utilization	Average delay in queue
1	0.219	0.472	0.092
2	0.206	0.479	0.175
3	0.024	0.370	0.011
4	0.203	0.517	0.139
5	0.215	0.450	0.202
Statistic	s for jobshop 3		
Job type Average total delay in queue			
1	4	.865	
2	3	.364	
3	6	.594	
Overall a	verage job total d	lelay = 4.460)
Work station	Average number in queue	Average utilization	Average delay in queue
1	3.415	0.836	0.849
2	4.426	0.835	2.182
3	0.624	0.702	0.165
4	5.705	0.928	2.201
5	2.924	0.783	1.673