	HAR	DWARE CONNECTION OVEN PROJECT
	Port	Where to connect
3000	SOURCE:	From Source 127VAC
	~	From Source 127VAC
	24+	From (V) IHM Communication / OPLLER HARDWARE 24VCC
	24-	From (G) IHM Communication / OPLLER HARDWARE GND
B A A A A A A A A A A A A A A A A A A A	IHM COMUNICATION	
	V G	From SOURCE (+) From SOURCE (-) / DB9 MALE (5)
	T2	From DB9 MALE (3)
	R2	From DB9 MALE (2)
	DB9 MALE	
	2	From IHM COMUNICATION(R2)
	<u>3</u>	From IHM COMUNICATION (C) / ORLIER COMMUNICATION (CND)
	[5	From IHM COMUNICATION (G) / OPLLER COMMUNICATION (GND)
	DB9 FEMALE	
	VCC RXD	From OPLLER COMUNICATION PORT (5V) From OPLLER COMUNICATION PORT (RX)
	TXD	From OPLLER COMUNICATION PORT (TX)
	GND	From OPLLER COMUNICATION PORT (GND)
A LESS IN CORD	OPLLER COMUNICATION PORT	
	5V	From DB9 FEMALE (5V)
	GND GND	From DB9 MALE (GND) From DB9 FEMALE (GND)
	RX	From DB9 FEMALE (GND) From DB9 FEMALE (RX)
	TX	From DB9 FEMALE (TX)
	OPLLER HARDWARE	T
The state of the s	24VCC	From SOURCE (+) / COM
	GND	From SOURCE (-)
	COM Y1	From OPLLER HARDWARE (24V) / TETO(3+) / LASTRO(3+) / LAMPADA(3+) / VAPOR(3+) / COIFA(3+) / BEEP(3+) From SOLID STATE MODULE TETO (4-)
	Y2	From SOLID STATE MODULE LASTRO (4-)
	Y3	From SOLID STATE MODULE LAMPADA (4-)
	Y4 Y5	From SOLID STATE MODULE VAPOR (4-) From SOLID STATE MODULE COIFA (4-)
	Y6	From SOLID STATE MODULE BEEP (4-)
	GND AT2-	From OPLLER HARDWARE (AT2-) From OPLLER HARDWARE (GND) / SENSOR TERMOCOUPLE J LASTRO (- BLUE)
	AT2+	From SENSOR TERMOCOUPLE J LASTRO (+ RED)
	GND AT1-	From From OPLLER HARDWARE (AT1-)
	AT1+	From OPLLER HARDWARE (GND) / SENSOR TERMOCOUPLE J TETO (- BLUE) From SENSOR TERMOCOUPLE J TETO (+ RED)
	TETO - SOLID STATE MODULE 1(~)	From INPUT 127VAC OPEN CONTACT
SSR-40 DA CE SSR-40 DA South State Marines (CR) US	2(~)	From OUTPUT 127VAC OPEN CONTACT
4 - 3-32VDC + 3	3 (+)	From OPLLER HARDWARE (COM)
<u> </u>	4 (-)	From OPLLER HARDWARE Y1
TO AL - SEVERAL TO Z FOLKA OD AL - SEVERAL TO	LASTRO - SOLID STATE MODULE	
	1(~) 2(~)	From INPUT 127VAC OPEN CONTACT From OUTPUT 127VAC OPEN CONTACT
	3 (+)	From OPLLER HARDWARE (COM)
	4 (-)	From OPLLER HARDWARE Y2
	LAMPADA - SOLID STATE MODULE	
1 24-380VAC 2	1(~)	From INPUT 127VAC OPEN CONTACT
SSR-40 DA Super distance Company A	2(~)	From OUTPUT 127VAC OPEN CONTACT From OPLLER HARDWARE (COM)
	3 (+) 4 (-)	From OPLLER HARDWARE (COM) From OPLLER HARDWARE Y3
SSH-40 Details of The State of	VAPOR - SOLID STATE MODULE 1(~)	From INPUT 127VAC OPEN CONTACT
	2(~)	From OUTPUT 127VAC OPEN CONTACT
	3 (+)	From OPLLER HARDWARE (COM)
	4 (-)	From OPLLER HARDWARE Y4
	COIFA - SOLID STATE MODULE	
1 24-389VAC 2 FUTEN CC SSR-40 DA CC SSR-40 DA CC SSR-40 DA US SSR-40 DA US	1(~) 2(~)	From INPUT 127VAC OPEN CONTACT From OUTPUT 127VAC OPEN CONTACT
Books drain Market C TAB US Head of Street in	3 (+)	From OPILER HARDWARE (COM)
	4 (-)	From OPLLER HARDWARE Y5
and arms	BEEP - SOLID STATE MODULE	
TO 24-3804C 2	1(~)	From INPUT 127VAC OPEN CONTACT
SSR4-DAnce CM US minus transport - 3-22VIC - 3	2(~)	From OUTPUT 127VAC OPEN CONTACT
	3 (+) 4 (-)	From OPLLER HARDWARE (COM) From OPLLER HARDWARE Y6
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