

REFERENCE DOCUMENTS

I-MD-3010.1M-1200-940-P4X-017 - DESCRIPTIVE MEMORANDUM - GENERAL

DE 3010.1M-1200-944-P4X-001 - PIPING INSTRUMENT DIAGRAM - GENERAL NOTES

I-ET-3010.1M-1200-200-P4X-002 - PIPING SPECIFICATION FOR HULL

LET-3000.00-0000-940-P4X-002 - SYMBOLS FOR PRODUCTION UNITS DESIGN

I-ET-3010.1M-1200-200-P4X-002 - PIPING SPECIFICATION FOR HULL
I-ET-3000.00-0000-940-P4X-002 - SYMBOLS FOR PRODUCTION UNITS DESIGN
I-ET-3000.00-1200-940-P4X-001 - TAGGING PROCEDURE FOR PRODUCTION UNITS DESIGN
I-DE-3010.1M-1350-960-P4X-002 - CAPACITIES PLAN
I-MC-3010.1M-5271-941-P4X-001 - TANKS CLEANING AND RECIRCULATION SYSTEM

I-DE-3010.1M-5271-944-P4X-001\_2 - TANKS CLEANING AND RECIRCULATION SYSTEM

I-DE-3010.1M-5271-944-P4X-001\_3 - TANKS CLEANING AND RECIRCULATION SYSTEM (BUTTERWORTH PUMPS)

I-DE-3010.1M-1350-944-P4X-003\_1 - CARGO SYSTEM (CARGO PUMPS)

I-DE-3010.1M-5336-944-P4X-005 - SLOP DISCHARGE SYSTEM

I-DE-3010.1M-5125-944-P4X-007 - HOT WATER DISTRIBUTION NETWORK

EQUIPMENT					
TAG	DESCRIPTION	TYPE	CAPACITY		
B-5271501A/B (2 x 100%)	SLOP PUMP	VERTICAL SUBMERGED			
AQ-5271501 (1 x 100%)	BUTTERWORTH HEATER	SHELL AND TUBE	-		
Z-5271501/560 ()	TANK CLEANING MACHINE, TANK TOP (FIXED)	NON PROGRAMABLE			

## GENERAL NOTES

1-NO VALVES OF THE TANKS CLEANING AND RECIRCULATION SYSTEM SHALL HAVE ANY KIND OF AUTOMATIC ACTUATION.
2-THE TANKS CLEANING AND RECIRCULATION SYSTEM REMOTE ACTUATED VALVES SHALL BE ACTUATED AND SHALL HAVE THEIR STATUS MONITORED IN THE SOS-HMI.
3-THE TANKS CLEANING AND RECIRCULATION SYSTEM MANUAL HV VALVES SHALL HAVE THEIR STATUS MONITORED IN THE SOS-HMI.

4-DOUBLE PLATES SHALL BE WELDED TO THE HULL IN THE REGION OF ALL

DISCHARGES AND SUCTIONS INSIDE THE CARGO, SLOP AND PRODUCED WATER TANKS. THESES DOUBLE PLATES SHALL HAVE AT LEAST THE SAME THICKNESS OF THE HULL IN THE REGIONS WHERE THEY WILL BE INSTALED AND THEY SHALL BE COATED WITH THE LOCAL COATING SCHEME PLUS A LAST LAYER OF ANTIFRICTION COATING.

5-THE TANKS CLEANING AND RECIRCULATION SYSTEM LONGITUDINAL HEADERS ON MAIN DECK ARE THE CLEANING MACHINES HEADER (I-DE-3010.1M-5271-944-P4X-001), THE TRANSFERENCE HEADER (I-DE-3010.1M-5271-944-P4X-001\_2) AND THE BUTTERWORTH PUMPS HEADER (I-DE-3010.1M-5271-944-P4X-001\_3).

6-THE TANKS CLEANING AND RECIRCULATION SYSTEM LONGITUDINAL HEADERS ON MAIN DECK SHALL BE LOCATED IN HULL SYSTEMS PIPE-RACK ON MAIN DECK.

7-THE TANKS CLEANING AND RECIRCULATION SYSTEM PIPING ON MAIN DECK (CARGO AREA AND FORWARD DECK) AND ON POOP DECK SHALL HAVE ANTI-FRICTION PTFE PAD ON THE HORIZONTAL SUPPORTS TO AVOID PIPING WEARING.

8-THE TANKS CLEANING AND RECIRCULATION SYSTEM PIPING ON MAIN DECK SHALL HAVE ELECTRICAL CONTINUITY AND SHALL BE GROUNDED ACCORDING

9-THE TANKS CLEANING AND RECIRCULATION SYSTEM PIPING ON MAIN DECK BOLTS, SCREWS, NUTS AND JUMPERS DEDICATED TO MAINTAIN THE CONTINUITY AND TO THE GROUNDING PROCEDURE SHALL BE CONSTRUCTED IN STAINLESS STEEL AISI 316 OR SIMII AR

CLASSIFICATION SOCIETY RULES.

I-DE-3010.1M-5271-944-P4X-001\_3 WITH "(S)".

10 - THE TANKS CLEANING AND RECIRCULATION SYSTEM LONGITUDINAL HEADERS ON MAIN DECK SHALL HAVE THE EXPANSION PERFORMED ONLY BY DRESSER JOINTS. THE NUMBER AND LOCATION OF THE EXPANSION JOINTS SHALL BE DEFINED IN THE DETAILED ENGINEERING DESIGN PHASE FINAL PIPING FLEXIBILITY CALCULATION.

11 - THE TANKS CLEANING AND RECIRCULATION SYSTEM SPECTACLE FLANGES ON MAIN DECK SHALL BE MADE WITH STAINLESS STEEL AISI 316 OR SIMILAR MATERIAL.

12 - THE HYDRAULIC DRIVEN SUBMERSIBLE PUMPS AND OTHERS COMPONENTS INCLUDED IN THE HYDRAULIC DRIVEN SUBMERGED PUMPS PACKAGE SHALL BE IDENTIFIED IN THE P&ID'S I-DE-3010.1M-5271-944-P4X-001, I-DE-3010.1M-5271-944-P4X-001\_2 AND

13-IT IS NOT ALLOWED TO HAVE ANY PIPING OR VALVE INSIDE THE SLOP TANKS, EXCLUDING THE FOLLOWING ITEMS: - THE SLOP TANKS TRANSFERENCE DROPLINES

- THE BALANCE LINE AND THEIR VALVES
- THE PROCESS PLANT OPEN DRAIN (CLASSIFIED AREAS) DISCHARGE LINE IN THE SLOP TANKS
- THE PROCESS PLANT OPEN DRAIN (NON CLASSIFIED AREAS) DISCHARGE LINE IN THE SLOP TANKS
- THE MAIN DECK DRAINING SYSTEM DISCHARGE IN THE SLOP TANKS
- THE ENGINE ROOM BILGE PUMPS AND SLUDGE PUMPS DISCHARGE IN THE SLOP

- THE CHEMICAL PRODUCTS (BIOCIDE AND BIOSTATIC) INJECTION LINES IN THE SLOP TANKS
- SLOP TANKS BOTTOM CLEANING MACHINES FEED PIPES, IF IT IS APPLICABLE

4-IT IS NOT ALLOWED TO HAVE ANY PIPING OR VALVE INSIDE THE CARGO TANKS.

EXCLUDING THE CARGO TANKS TRANSFERENCE DROPLINES AND THE LOADING SYSTEM DROPLINES.

5-THE TANKS CLEANING AND RECIRCULATION SYSTEM PENETRATION PIECES ON MAIN DECK SHALL BE BUILT WITH INTERNALLY LINED STEEL PIPE SPEC B18H.

16-DISSIMILAR NON RETURN VALVES.
17-THE CLEANING MACHINES LONGITUDINAL HEADER ON MAIN DECK SHALL BE

DIMENSIONED TO THE FLOWRATE OF ONE CARGO PUMP IN C.O.W. OPERATIONS.

18-THE SLOP PUMPS ARE INCLUDED IN THE HYDRAULIC DRIVEN SUBMERGED PUMPS PACKAGE.

19-THE SLOP PUMPS SHALL HAVE THEIR OWN PIPE STACK LOCATED INSIDE THE SLOP TANKS. FOR MORE INFORMATIONS SEE TYPICAL DETAIL I.
20-THE SLOP PUMPS PIPE STACKS MATERIAL SHALL BE DEFINED BY THE HYDRAULIC DRIVEN SUBMERGED PUMPS PACKAGE VENDOR.

23 - THE SLOP PUMPS TOP PLATE ON MAIN DECK SHALL HAVE ALL INTERFACE BETWEEN

21-THE SLOP PUMPS PIPE STACKS SHALL BE SPLIT IN PARTS TO ALLOW THEIR REMOVAL OR INSTALATION CONSIDERING A FREE HEIGHT EXISTING BETWEEN MAIN DECK PLATING AND THE PROCESS PLANT LOWER DECK.
22-CONNECTION FOR SLOP PUMPS PIPE STACKS PURGING WITH NITROGEN. FOR MORE INFORMATIONS SEE TYPICAL DETAIL I.

PIPE STACKS AND THE CARGO SYSTEM, PIPE STACKS NITROGEN PURGING SYSTEM AND CARGO PUMPS HYDRAULIC ACTUATION SYSTEM ON MAIN DECK. THESE TOP PLATES SHALL BE SUPPLIED BY HYDRAULIC DRIVEN SUBMERGED PUMPS PACKAGE VENDOR. FOR MORE INFORMATIONS SEE TYPICAL DETAIL I.

- EACH SLOP PUMP SHALL BE DIMENSIONED TO COMPLY WITH THE FOLLOWING DESIGN

24-EACH SLOP PUMP SHALL BE DIMENSIONED TO COMPLY WITH THE FOLLOWING DESIGN POINT OF OPERATION:

- HEAD - 150 m WC OR THE NECESSARY HEAD TO SUPPLY CLEANING WATER TO ALL FIXED CLEANING MACHINES OF THE CARGO TANK 1 PORT, WICHEVER IS THE

GREATER VALUE.
- FLOWRATE (m3/h) - 1,25 x FLOWRATE NECESSARY TO SUPLLY CLEANING WATER TO ALL CLEANING MACHINES OF THE CARGO TANK WITH MAXIMUM CAPACITY.

25-EACH CARGO, SLOP AND PRODUCED WATER TANK SHALL HAVE A SHADOW DIAGRAM ISSUED BY THE CLEANING MACHINES VENDOR DURING THE DETAIL ENGINEERING

PHASE. THESE SHADOW DIAGRAMS SHALL COMPLY WITH MARPOL RULES AND THEY SHALL BE SUBMITTED TO PETROBRAS FOR APPROVAL.

26 - THE ARRANGEMENT OF THE CARGO, SLOP AND PRODUCED WATER TANKS FIXED CLEANING MACHINES SHOWED IN THIS DRAWING IS PRELIMINAR. THE FINAL ARRANGEMENT OF THESE CLEANING MACHINES SHALL BE DEFINED IN THE DETAIL

ARRANGEMENT SHALL GUARANTEE A MAXIMUM SHADOW OF 5% IN THE HORIZONTAL PLANE AND 10% IN THE VERTICAL PLANE OF EACH CARGO, SLOP AND PRODUCED WATER TANK.

7-THE FIXED CLEANING MACHINES OF THE CARGO AND PRODUCED WATER TANKS SHALL BE TOP CLEANING MACHINES, WITH THEIR OWN PIPE STACKS. THE MAXIMUM

LENGTH OF THESE PIPESTACKS IS 2m. FOR MORE INFORMATIONS, SEE TYPICAL DETAIL II.

8-THE FIXED CLEANING MACHINES OF THE SLOP TANKS SHALL HAVE PREFERABLY THE SAME SPECIFICATION OF THE CARGO AND PRODUCED WATER TANKS CLEANING

ENGINEERING PHASE, AFTER APPROVAL OF THE SHADOW DIAGRAMS. THIS

MACHINES. IF IT IS NOT POSSIBLE TO COMPLY WITH THE SHADOW REQUIREMENT OF NOTE 26 IN THE SLOP TANKS, THE USE OF BOTTOM CLEANING MACHINES IS ACCEPTABLE IN THESE TANKS. IN THIS CASE, THE FEED PIPELINE OF BOTTOM CLEANING MACHINES SHALL BE BUILT WITH STEEL SPEC B18H.

29 - PORTABLE CLEANING MACHINE CONNECTION.

30 - BUTTERWORTH HEATER SHALL COMPLY WITH THE FOLLOWING REQUIRENTS:

- IT SHALL BE INSTALED ON MAIN DECK WITH A MINIMUM CLEARANCE OF 2,5m FROM THE TOP PART OF THE HEATER SKID TO THE PROCESS PLANT LOWER DECK PLATING

- THE BUTTERWORTH HEATER HEAT SOURCE IS THE HOT WATER SYSTEM FROM THE PROCESS PLANT
- THE BUTTERWORTH HEATER SHALL BE DIMENSIONED FOR THE SEA WATER
FLOWRATE OF 1,25 × FLOWRATE NECESSARY TO SUPLLY CLEANING WATER TO ALL
FIXED CLEANING MACHINES OF THE CARGO TANK WITH MAXIMUM CAPACITY
- THE SEA WATER INLET TEMPERTAURE IS THE TEMPERATURE AT 20m WATER
DEPTH-P95 OF THE METOCEAN DATA OF THE FPSO PROJECT
- THE SEA WATER OUTLET TEMPERTAURE IS 60°C

1-THE CONNECTION BETWEEN THE PORT SLOP TANK (DIRTY SLOP) AND THE STARBOARD SLOP TANK (CLEAN SLOP TANK) SHALL BE DONE BY A BALANCE LINE. FOR MORE INFORMATIONS OF THIS BALANCE LINE SEE THE TYPICAL DETAIL III AND THE P&ID I-DE-3010.1M-5336-944-P4X-005 - SLOPS DISCHARGE SYSTEM.

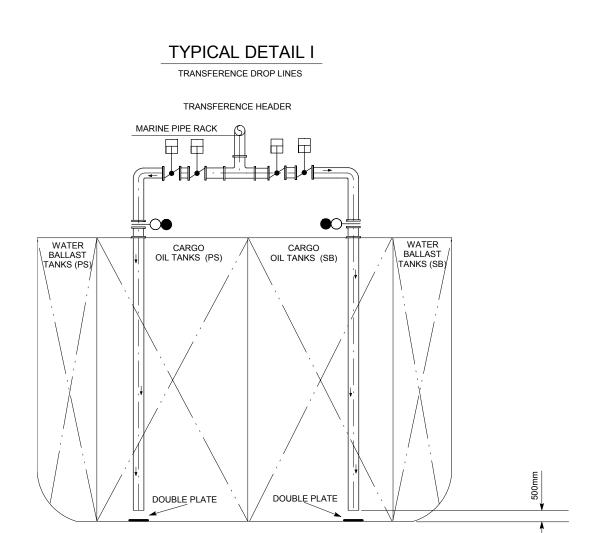
2-SYSTEM DATA:

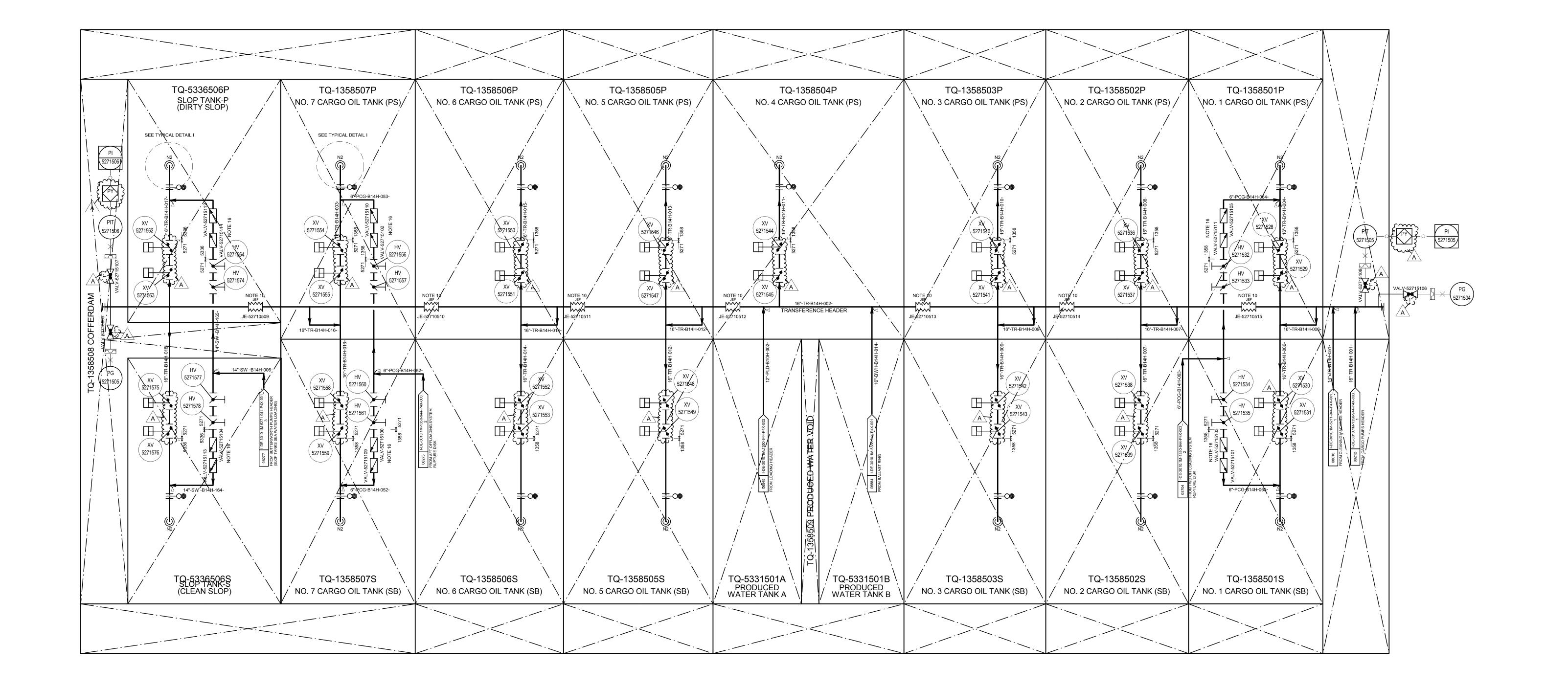
- WORKING PRESSURE = 17,7 bar
- DESIGN PRESSURE = 17,7 bar
- TEST PRESSURE = 26,6 bar
- DESIGN TEMPERATURE = 60°C
3-THE P&ID'S I-DE-3010.1M-5271-944-P4X-001. I-DE-3010.1M-5271-944-P4X

33 - THE P&ID'S I-DE-3010.1M-5271-944-P4X-001, I-DE-3010.1M-5271-944-P4X-001\_2 AND I-DE-3010.1M-5271-944-P4X-001\_3 SHALL BE UPDATED DURING DETAILED DESIGN PHASE FOLLOWING ALL EQUIPMENT MANUFACTURERS RECOMMENDATIONS.

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AREA:	AREA: BÚZIOS					
PIPING AND INSTRUMENT DIAGRAM TANKS CLEANING AND RECIRCULATION SYSTEM (TANKS CLEANING)						
DESIGN	ESUP	EXEC. GMONTEIRO	CHE	ALVARES	APPROV. CHI	RISTINO
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(TANKS CLEANING)

I-DE-3010.1M-5271-944-P4X-001\_3 - TANKS CLEANING AND RECIRCULATION SYSTEM (BUTTERWORTH PUMPS)
I-DE-3010.1M-1350-944-P4X-003\_1 - CARGO SYSTEM (CARGO PUMPS)
I-DE-3010.1M-1350-944-P4X-003\_2 - CARGO SYSTEM (OFFLOADING)
I-DE-3010.1M-5335-944-P4X-001 - BALLAST SYSTEM
I-DE-3010.1M-1350-944-P4X-002 - LOADING SYSTEM

## GENERAL NOTES VES OF THE TANKS CLEANING AND RECIRCULATE

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7-THE TANKS CLEANING AND RECIRCULATION SYSTEM PIPING ON MAIN DECK (CARGO AREA AND FORWARD DECK) AND ON POOP DECK SHALL HAVE ANTI-FRICTION PTFE PAD ON THE HORIZONTAL SUPPORTS TO AVOID PIPING WEARING.

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9-THE TANKS CLEANING AND RECIRCULATION SYSTEM PIPING ON MAIN DECK BOLTS, SCREWS, NUTS AND JUMPERS DEDICATED TO MAINTAIN THE CONTINUITY AND TO THE GROUNDING PROCEDURE SHALL BE CONSTRUCTED IN STAINLESS STEEL AISI 316 OR SIMILAR.

10-THE TANKS CLEANING AND RECIRCULATION SYSTEM LONGITUDINAL HEADERS ON MAIN DECK SHALL HAVE THE EXPANSION PERFORMED ONLY BY DRESSER JOINTS. THE NUMBER AND LOCATION OF THE EXPANSION JOINTS SHALL BE DEFINED IN THE DETAILED ENGINEERING DESIGN PHASE FINAL PIPING FLEXIBILITY CALCULATION.
 11-THE TANKS CLEANING AND RECIRCULATION SYSTEM SPECTACLE FLANGES ON MAIN DECK SHALL BE MADE WITH STAINLESS STEEL AISI 316 OR SIMILAR MATERIAL.
 12-THE HYDRAULIC DRIVEN SUBMERSIBLE PUMPS AND OTHERS COMPONENTS INCLUDED

THE P&ID'S I-DE-3010.1M-5271-944-P4X-001, I-DE-3010.1M-5271-944-P4X-001\_2 AND I-DE-3010.1M-5271-944-P4X-001\_3 WITH "(S)".

13-IT IS NOT ALLOWED TO HAVE ANY PIPING OR VALVE INSIDE THE SLOP TANKS, EXCLUDING THE FOLLOWING ITEMS:

IN THE HYDRAULIC DRIVEN SUBMERGED PUMPS PACKAGE SHALL BE IDENTIFIED IN

T IS NOT ALLOWED TO HAVE ANY PIPING OR VALVE INSIDE THE SLOP TANKS, EXCLUDING THE FOLLOWING ITEMS:

- THE SLOP TANKS TRANSFERENCE DROPLINES

- THE BALANCE LINE AND THEIR VALVES

- THE PROCESS PLANT OPEN DRAIN (CLASSIFIED AREAS) DISCHARGE LINE IN THE SLOP TANKS

- THE PROCESS PLANT OPEN DRAIN (NON CLASSIFIED AREAS) DISCHARGE LINE IN

- THE MAIN DECK DRAINING SYSTEM DISCHARGE IN THE SLOP TANKS
- THE ENGINE ROOM BILGE PUMPS AND SLUDGE PUMPS DISCHARGE IN THE SLOP TANKS
- THE CHEMICAL PRODUCTS (BIOCIDE AND BIOSTATIC) INJECTION LINES IN THE SLOP TANKS
- SLOP TANKS BOTTOM CLEANING MACHINES FEED PIPES, IF IT IS APPLICABLE

14-IT IS NOT ALLOWED TO HAVE ANY PIPING OR VALVE INSIDE THE CARGO TANKS,
EXCLUDING THE CARGO TANKS TRANSFERENCE DROPLINES AND THE LOADING
SYSTEM DROPLINES.

15-THE TANKS CLEANING AND RECIRCULATION SYSTEM PENETRATION PIECES ON MAIN
DECK SHALL BE BUILT WITH INTERNALLY LINED STEEL PIPE SPEC B18H.

16-DISSIMILAR NON RETURN VALVES.

17-THE TRANSFERENCE LONGITUDINAL HEADER ON MAIN DECK AND EACH DROPLINE OF THE TANKS CLEANING AND TRANSFERENCE SYSTEM SHALL BE DIMENSIONED TO THE FLOWRATE OF 2,25 x NOMINAL FLOWRATE OF ONE CARGO PUMP.

18-THE TRANSFERENCE DROPLINES SHALL BE INSTALLED IN EACH OF THE CARGO AND SLOP TANKS. THE TRANSFERENCE DROPLINES IN THE CARGO TANKS SHALL BE INDEPENDENT FROM THE LOADING SYSTEM DROPLINES.

19-THE TRANSFERENCE DROPLINES ARE VERTICAL PIPES FITTED IN EACH OF THE

CARGO AND SLOP TANKS, FROM THE MAIN DECK UP TO A HEIGHT OF 500MM OVER THE BOTTOM PLATING. FOR MORE INFORMATIONS SEE TYPICAL DETAIL I.

20 - THE TRANSFERENCE DROPLINES SHALL BE APPROVED BY CLASSIFICATION SOCIETY.

21 - IN CASE OF EMERGENCY LEVEL IN ANY CARGO OR SLOP TANK (98%), A SHUTDOWN SIGNAL TO THE TOPSIDE PROCESS AND CONTROL PANNEL AND THE HPU OF THE HYDRAULIC DRIVEN SUBMERGED PUMPS SHALL BE SIMULTANEOUSLLY TRIPPED. FOR MORE DETAILS REFER TO I-DE-3010.1M-5271-944-P4X-005 - CARGO, PRODUCED WATER AND SLOP TANKS PRESSURE, TEMPERATURE AND ULLAGE MONITORING SYSTEM.

- WORKING PRESSURE = 17,7 bar - DESIGN PRESSURE = 15,0 bar - TEST PRESSURE = 22,5 bar - DESIGN TEMPERATURE = 60°C

THE SLOP TANKS

23 - THE P&ID'S I-DE-3010.1M-5271-944-P4X-001, I-DE-3010.1M-5271-944-P4X-001\_2 AND I-DE-3010.1M-5271-944-P4X-001\_3 SHALL BE UPDATED DURING DETAILED DESIGN PHASE FOLLOWING ALL EQUIPMENT MANUFACTURERS RECOMMENDATIONS.

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SRGE

JOB:

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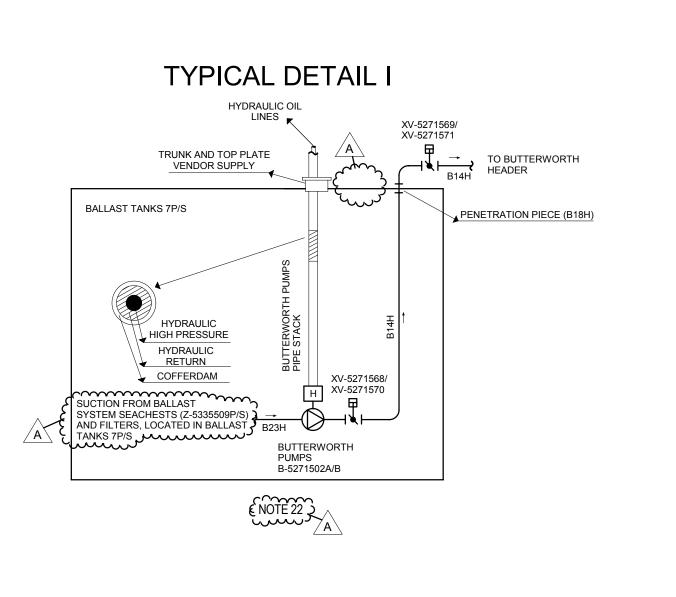
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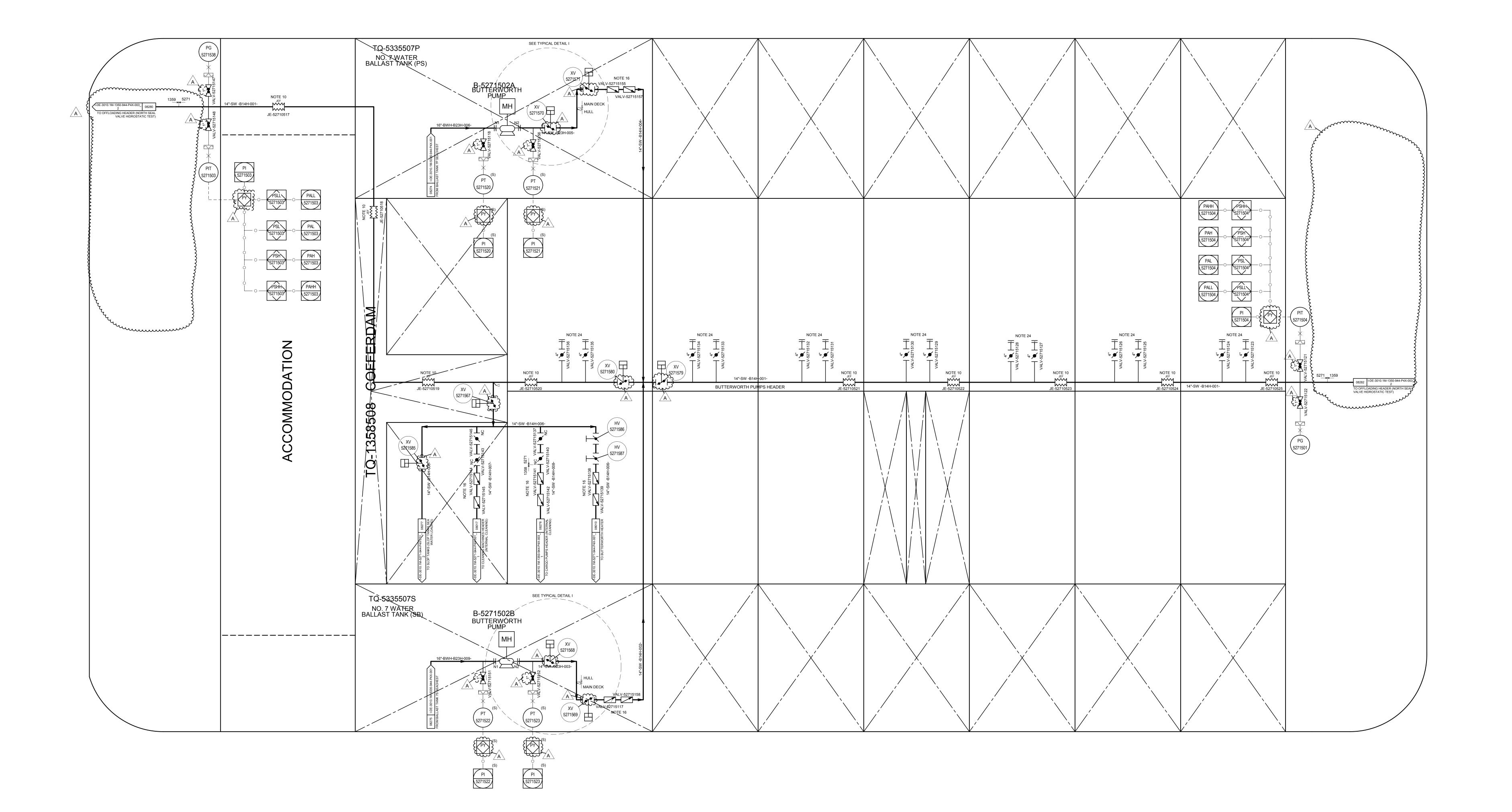
BÚZIOS

TITLE:

PIPING AND INSTRUMENT DIAGRAM

5/23/2019 No. I-DE-3010.1M-5271-944-P4X-001





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(TANKS CLEANING)

I-DE-3010.1M-5271-944-P4X-001\_2 - TANKS CLEANING AND RECIRCULATION SYSTEM

(TRANSFERENCE)

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I-DE-3010.1M-1350-944-P4X-003\_2 - CARGO SYSTEM (OFFLOADING)

I-DE-3010.1M-5335-944-P4X-001 - BALLAST SYSTEM

EQUIPMENT						
TAG	DESCRIPTION	TYPE	CAPACITY			
B-5271502A/B (2 x 100%)	BUTTERWORTH PUMP	VERTICAL SUBMERGED				

## **GENERAL NOTES**

1-NO VALVES OF THE TANKS CLEANING AND RECIRCULATION SYSTEM SHALL HAVE ANY KIND OF AUTOMATIC ACTUATION.
2-THE TANKS CLEANING AND RECIRCULATION SYSTEM REMOTE ACTUATED VALVES SHALL BE ACTUATED AND SHALL HAVE THEIR STATUS MONITORED IN THE SOS-HMI.

3-THE TANKS CLEANING AND RECIRCULATION SYSTEM MANUAL HV VALVES SHALL HAVE THEIR STATUS MONITORED IN THE SOS-HMI.

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12-THE HYDRAULIC DRIVEN SUBMERSIBLE PUMPS AND OTHERS COMPONENTS INCLUDED

IN THE HYDRAULIC DRIVEN SUBMERGED PUMPS PACKAGE SHALL BE IDENTIFIED IN

GROUNDING PROCEDURE SHALL BE CONSTRUCTED IN STAINLESS STEEL AISI 316 OR

THE P&ID'S I-DE-3010.1M-5271-944-P4X-001, I-DE-3010.1M-5271-944-P4X-001\_2 AND I-DE-3010.1M-5271-944-P4X-001\_3 WITH "(S)".

13-IT IS NOT ALLOWED TO HAVE ANY PIPING OR VALVE INSIDE THE SLOP TANKS, EXCLUDING THE FOLLOWING ITEMS:

\*\*XCLUDING THE FOLLOWING ITEMS:
- THE SLOP TANKS TRANSFERENCE DROPLINES
- THE BALANCE LINE AND THEIR VALVES

- THE PROCESS PLANT OPEN DRAIN (CLASSIFIED AREAS) DISCHARGE LINE IN THE SLOP TANKS
- THE PROCESS PLANT OPEN DRAIN (NON CLASSIFIED AREAS) DISCHARGE LINE IN THE SLOP TANKS
- THE MAIN DECK DRAINING SYSTEM DISCHARGE IN THE SLOP TANKS

- THE ENGINE ROOM BILGE PUMPS AND SLUDGE PUMPS DISCHARGE IN THE SLOP TANKS - THE CHEMICAL PRODUCTS (BIOCIDE AND BIOSTATIC) INJECTION LINES IN THE SLOP TANKS - SLOP TANKS BOTTOM CLEANING MACHINES FEED PIPES, IF IT IS APPLICABLE

14-IT IS NOT ALLOWED TO HAVE ANY PIPING OR VALVE INSIDE THE CARGO TANKS, EXCLUDING THE CARGO TANKS TRANSFERENCE DROPLINES AND THE LOADING SYSTEM DROPLINES.

15-THE TANKS CLEANING AND RECIRCULATION SYSTEM PENETRATION PIECES ON MAIN DECK SHALL BE BUILT WITH INTERNALLY LINED STEEL PIPE SPEC B18H.

DECK SHALL BE BUILT WITH INTERNALLY LINED STEEL PIPE SPEC B18H.

16-DISSIMILAR NON RETURN VALVES

17-THE BUTTERWORTH PUMPS HEADER ON MAIN DECK SHALL BE DIMENSIONED TO THE MAXIMUM FLOWRATE OF ONE BUTTERWORTH PUMP.
 18-THE BUTTERWORTH PUMPS ARE INCLUDED IN THE HYDRAULIC DRIVEN SUBMERGED PUMPS PACKAGE.

19-THE BUTTERWORTH PUMPS SHALL HAVE THEIR OWN PIPE STACK LOCATED INSIDE THE BALLAST TANKS 7 PORT AND STARBOARD. FOR MORE INFORMATIONS SEE TYPICAL DETAIL I.

20-THE BUTTERWORTH PUMPS PIPE STACKS MATERIAL SHALL BE DEFINED BY THE HYDRAULIC SDRIVEN SUBMERGED PUMPS PACKAGE VENDOR.
21-THE BUTTERWORTH PUMPS PIPE STACKS SHALL BE SPLIT IN PARTS TO ALLOW THEIR

21-THE BUTTERWORTH PUMPS PIPE STACKS SHALL BE SPLIT IN PARTS TO ALLOW THEIR REMOVAL OR INSTALATION CONSIDERING A FREE HEIGHT EXISTING BETWEEN MAIN DECK PLATING AND THE PROCESS PLANT LOWER DECK.22-THE BUTTERWORTH PUMPS TOP PLATE ON MAIN DECK SHALL HAVE ALL INTERFACE

BETWEEN PIPE STACKS AND THE CARGO SYSTEM, PIPE STACKS NITROGEN PURGING SYSTEM AND CARGO PUMPS HYDRAULIC ACTUATION SYSTEM ON MAIN DECK. THIS TOP PLATES SHALL BE SUPPLIED BY HYDRAULIC DRIVEN SUBMERGED PUMPS PACKAGE VENDOR. FOR MORE INFORMATIONS SEE TYPICAL DETAIL I.

23-EACH BUTTERWORTH PUMP SHALL BE DIMENSIONED TO COMPLY WITH THE

23-EACH BUTTERWORTH PUMP SHALL BE DIMENSIONED TO COMPLY WITH THE FOLLOWING DESIGN POINT OF OPERATION:
24.1 - HEAD:
24.1.1 - 150 m WC; OR

24.1.2 - THE NECESSARY HEAD TO SUPPLY SEA WATER TO DRIVE

SIMULTANEOULY TWO DESGASEFICATION EXHAUST FANS (FOR CARGO, SLOP AND PRODUCED WATER TANKS) WITH CAPACITY OF 10000 (TEN THOUSAND) m3/H OF GAS; OR

24.1.3 - THE NECESSARY HEAD TO FEED SEA WATER TO THE CLEANING MACHINES OF ONE SLOP TANK; OR

24.1.4 - THE NECESSARY HEAD FOR ONE OFFLOADING HOSE INTERNAL CLEANING. WHICHEVER IS THE GREATER

24.2.1 - THE NECESSARY FLOWRATE TO SUPPLY SEA WATER TO DRIVE SIMULTANEOULY TWO DESGASEFICATION EXHAUST FANS (FOR CARGO, SLOP AND PRODUCED WATER TANKS) WITH CAPACITY OF 10000 (TEN THOUSAND) m3/H OF GAS; OR
24.2.2 - THE NECESSARY FLOWRATE TO SUPPLY SEA WATER TO THE CLEANING MACHINES OF ONE SLOP TANK; OR

24.2.3 - THE NECESSARY FLOWRATE TO FEED SEA WATER TO THE CLEANING MACHINES OF ONE SLOP TANK.
WHICHEVER IS THE GREATER

24-PORTABLE EXHAUST FANS CONNECTIONS

25-SYSTEM DATA:
- WORKING PRESSURE = 17,7 bar

- DESIGN PRESSURE = 17,7 bar - TEST PRESSURE = 26,6 bar - DESIGN TEMPERATURE = 60°C 26-THE P&ID'S I-DE-3010.1M-5271-944-P4X-001, I-DE-3010.1M-5271-944-P4X-001\_2 AND

I-DE-3010.1M-5271-944-P4X-001\_3 SHALL BE UPDATED DURING DETAILED DESIGN PHASE FOLLOWING ALL EQUIPMENT MANUFACTURERS RECOMMENDATIONS.

	Α	REVISED WHERE INDICATED	31 May 2019	GMONTEIRO	RODBAT	CHRIS
	0	ORIGINAL ISSUE	16 Apr 2019	GMONTEIRO	ALVARES	CHRIST
	REV.	DESCRIPTION	DATE	EXEC.	CHECK	APPR
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THEIR PURPOSE.
FORM OWNED TO PETROBRAS N-381 REV. L.

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