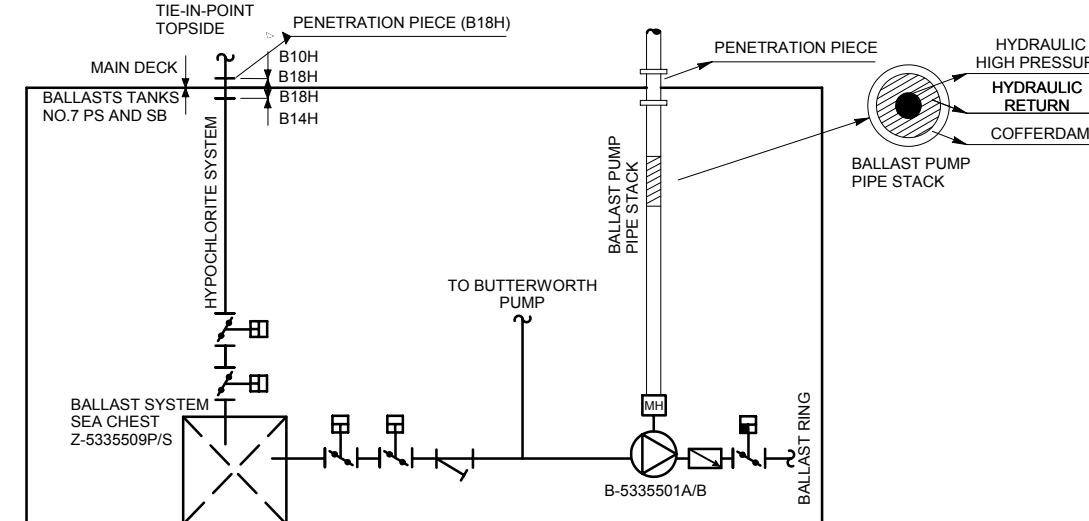
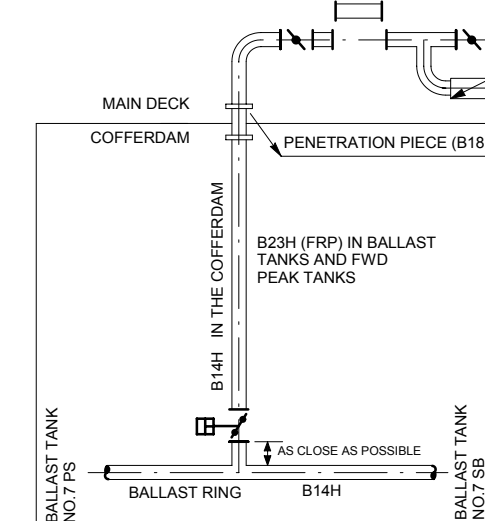


TYPICAL DETAIL I



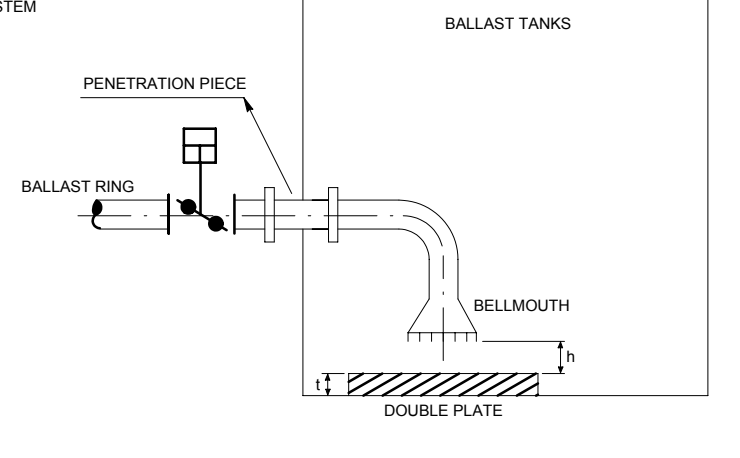
NOTE 1, 2

TYPICAL DETAIL II



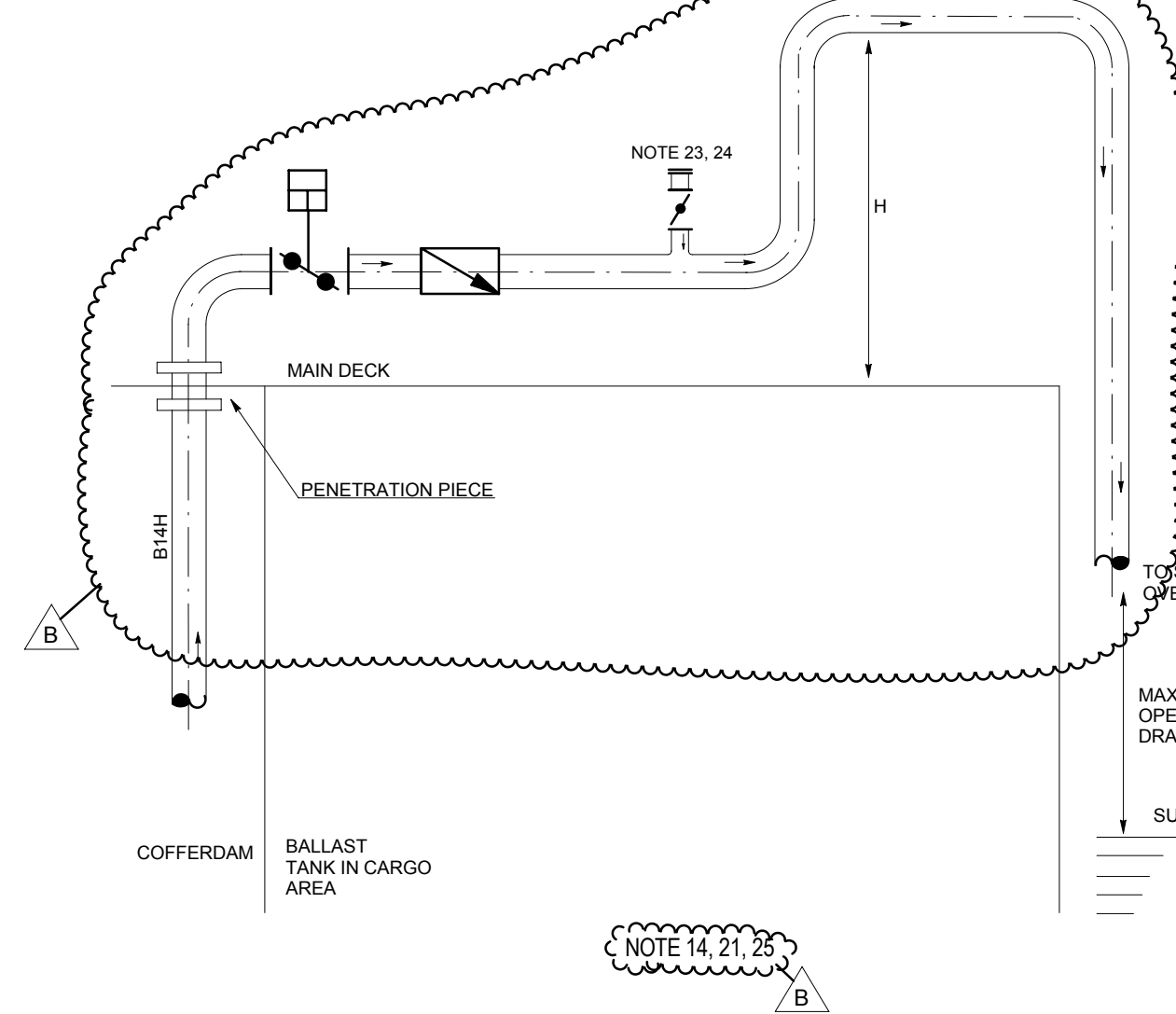
NOTE 3

TYPICAL DETAIL III



NOTE 4

TYPICAL DETAIL IV



SUMMER DRAFT

REFERENCE DOCUMENTS			
I-DE-3010.1M-1200-940-P4X-017 - DESCRIPTIVE MEMORANDUM - GENERAL I-DE-3010.1M-1200-940-P4X-001 - PIPING INSTRUMENT DIAGRAM - GENERAL NOTES I-DE-3010.1M-1200-940-P4X-002 - PIPING SPECIFICATION FOR HULL I-DE-3010.1M-1200-940-P4X-003 - SYMBOLS FOR PRODUCTION UNITS DESIGN I-DE-3010.1M-1200-940-P4X-004 - TAGGING PROCEDURE FOR PRODUCTION UNITS DESIGN I-DE-3010.1M-1200-940-P4X-005 - CAPACITY DATA I-DE-3010.1M-1200-940-P4X-006 - GENERAL CRITERIA FOR INSTRUMENTATION ON I-DE-3010.00-1300-940-P4X-002 - AUTOMATION, CONTROL AND INSTRUMENTATION ON I-DE-3010.00-1300-940-P4X-001 - SYSTEMS OPERATION PHILOSOPHY I-DE-3010.1M-1200-940-P4X-007 - PIPING INSTRUMENT DIAGRAM - GENERAL NOTES I-DE-3010.1M-1200-940-P4X-008 - TANKS CLEANING AND RECIRCULATION SYSTEM			

EQUIPMENT			
TAG	DESCRIPTION	TYPE	CAPACITY
B-533501A/B	BALLAST PUMP (PS)	VERTICAL SUBMERSIBLE	800 m³/h
Z-533501A/B	SELF PRIMING UNIT		
B-533501A/B	LOCAL HYDRAULIC ACTUATION PUMP	RECIPROCATING	

GENERAL NOTES


- 1-THE BALLAST PUMPS ARE HYDRAULIC DRIVEN SUBMERSIBLE BALLAST PUMPS. FOR MORE DETAILS OF THESE BALLAST PUMPS AND THEIR INSTALLATION IN THE BALLAST TANKS 7 PORT AND 7 STARBOARD SEE TYPICAL DETAIL I.
- 2-FOR MORE DETAILS OF THE BALLAST SYSTEM SEA CHESTS HYPOCHLORITE INJECTION LINES INSIDE THE BALLAST TANKS 7 PORT AND 7 STARBOARD, SEE TYPICAL DETAIL I.
- 3-THE BALLAST SYSTEM SHALL DO THE FOLLOWING CONTINGENCY OPERATIONS:
-INERT GAS INJECTION IN THE BALLAST TANKS ADJACENT TO THE CARGO TANKS, INCLUDING THE FORE PEAK TANK.
-TO PERFORM THESE OPERATIONS ONE VERTICAL HEADER SHALL BE FITTED INSIDE THE COFFERDAM, CONNECTING THE BALLAST RING TO THE INERT GAS DISTRIBUTION HEADER AND TO THE TRANSFERENCE HEADER ON MAIN DECK BY MEANS OF A SPOOL. FOR MORE DETAILS OF THIS VERTICAL HEADER SEE TYPICAL DETAIL I.
- 4-UNDER ALL SUCTION AND DISCHARGE BELLMOUTHS SHALL BE WELDED A DOUBLE PLATE OF THE SAME THICKNESS (Ø) OF THE HULL BOTTOM PLATES (TYPICAL DETAIL III). THE DISTANCE BETWEEN THE BELLMOUTH AND THE DOUBLE PLATE (Ø) SHALL BE DEFINED DURING DETAIL DESIGN PHASE ACCORDING BELLMOUTH AND SUCTION PIPING DIAMETERS.
- 5-BALLAST RING EXPANSION JOINTS SHALL BE ONLY OF THE DRESSER COUPLING TYPE. THE NUMBER AND LOCATION OF DRESSER JOINTS SHALL BE DETERMINED IN ACCORDANCE WITH DETAIL PIPING ARRANGEMENTS AND THEY SHALL COMPLY WITH THE FRP PIPES VENDOR REQUIREMENTS.
- 6-THE HORIZONTAL PIPING SUPPORTS OF THE BALLAST SYSTEM STEEL PIPING SHALL HAVE ANTI-FRICTION PTFE PADS TO AVOID PIPING WEARING.
- 7-ALL PIPING SUPPORTS INSIDE BALLAST TANKS SHALL HAVE A PAINTING SCHEME, INSIDE AND OUTSIDE, OF THE SAME TYPE OF THE BALLAST TANKS.
- 8-THE HORIZONTAL PIPING SUPPORTS OF THE BALLAST SYSTEM FRP PIPING SHALL BE IN ACCORDANCE WITH THE FRP VENDOR REQUIREMENTS. THIS SUPPORTS SHALL AVOID PIPING WEARING.
- 9-ALL PIPING SHALL HAVE ELECTRICAL CONTINUITY.
- 10-ALL PIPINGS SHALL BE GROUNDED ACCORDING CLASSIFICATION SOCIETY RULES.
- 11-THE BOLTS, SCREWS, NUTS AND WASHERS DEDICATED TO MAINTAIN THE CONTINUITY AND TO THE GROUNDING PROCEDURE SHALL BE CONSTRUCTED IN STAINLESS STEEL AISI 316 OR SIMILAR.
- 12-THE BALLAST SYSTEM PENETRATION PIECES ON MAIN DECK SHALL BE BUILT WITH INTERNALLY LINED STEEL PIPE SPEC B14H. REMAINING PENETRATION PIECES SHALL BE BUILT WITH INTERNALLY COATED STEEL PIPE B14H.
- 13-THE BALLAST PUMPS PRESTACKS PENETRATION PIECES ON MAIN DECK SHALL BE SUPPLIED BY THE BALLAST PUMPS VENDORS.
- 14-THE BALLAST SYSTEM SHALL HAVE ONE (1) OVERBOARD DISCHARGE LOCATED ABOVE THE MAXIMUM DRAFT OF THE FPSO. THIS OVERBOARD DISCHARGE SHALL BE LOCATED AT PORTSIDE OR AT A STARBOARD SIDE OUTSIDE SUPPLY KESSELS MORNING AREA. FOR MORE DETAILS SEE TYPICAL DETAIL IV.
- 15-ONE TOS SHALL BE FITTED ON THE OVERBOARD DISCHARGE LINE. IN CASE OF ANY PRESENCE OF OIL INSIDE THE BALLAST TANKS, A SPECIFIC PROCEDURE SHALL BE DONE TO REMOVE THE CONTAMINATED BALLAST WATER TO THE SLOP TANKS. THIS OPERATION SHALL BE DONE UTILIZING THE PORTABLE CARGO PUMPS AND THE TRANSFERENCE HEADER. IT IS NOT ALLOWED TO HAVE OILY WATER INSIDE BALLAST TANKS.
- 16-THE PFD SHALL BE UPDATED DURING DETAILED DESIGN PHASE FOLLOWING ALL EQUIPMENT MANUFACTURERS RECOMMENDATION.
- 17-DISSEMBLAR NON RETURN VALVES.
- 18-SUBMERSE VALVE LEAK TESTING FACILITY CONNECTION.
- 19-VALVES SHALL BE CERTIFIED BY CLASSIFICATION SOCIETY FOR SIDE SHELL.
- 20-SYSTEM DATA: HOLD
-WORKING PRESSURE: 400.0 kPa
-DESIGN PRESSURE: 500.0 kPa
-TEST PRESSURE: 1.5 x P_W = 1200.0 kPa
-WORKING TEMPERATURE: 27.22 °C (METOCAN DATA)
-DESIGN TEMPERATURE: 80.0 °C
21-DOUBLE PLATES SHALL BE PAINTED WITH ANTI-ABRASIVE PAINT.
- 22-VALVES FOR CARGO TANKS:
-CONNECTION FOR DEBALLAST FROM CARGO TANKS CONTINGENCY OPERATION.
-FOR THIS OPERATION A CONNECTION LINE SHALL BE PROVIDED. IN CONTINGENCY CASE, THIS LINE SHALL BE CONNECTED WITH THE LINE 6" PGO-B14H-019, FROM PGO I-DE-3010.1M-1200-940-P4X-003, CARGO SYSTEM.
-CONNECTION TO PORTABLE CARGO PUMP DISCHARGE (COFFERDAM TO 13585008 DRAINAGE TO OVERBOARD) - CONTINGENCY OPERATION.
23-THE MINIMUM HEIGHT (H) SHALL AVOID CLASH WITH ESCAPE ROUTE.
24-HYDRAULIC CONTROL VALVES TO BE SECURED DIRECTLY TO THE COLLISION BULKHEAD OUTSIDE THE COFFERDAM TANK PROVIDED THEY ARE SECURED TO THE AFTER SIDE OF THE COLLISION BULKHEAD AND THE VALVES ARE READILY ACCESSIBLE AT ALL TIMES ACCORDING CLASSIFICATION SOCIETY RULES.

HOLD TABLE

1-1" PIPING SQUAD DATA

B	REVISED WHERE INDICATED ACCORDING TO HAZOP COMMENTS	17 Aug 2019	DAVIDSON	DAVAL	CHERNO
A	REVISED WHERE INDICATED	27 Aug 2019	DAVIDSON	DAVAL	CHERNO
1	ORIGINAL ISSUE	27 Aug 2019	DAVIDSON	DAVAL	CHERNO

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 PETROBRAS		DP&T-SRGE					
CLIENT:		SRGE					
JOB:		REFERENCE BASIC DESIGN					
AREA:		BÚZIOS					
PIPING AND INSTRUMENT DIAGRAM BALLAST SYSTEM (FWD)							
DESIGN	ESUP	EXEC	GMONTIERO	CHECK	ALVARES	APPROV	CHRISTINO
SCALE	NO SCALE	DRAWING		1001056308 0010		SHEET	01 of 01
DATE	3/22/2019	No.	I-DE-3010.1M-5335-944-P4X-001				