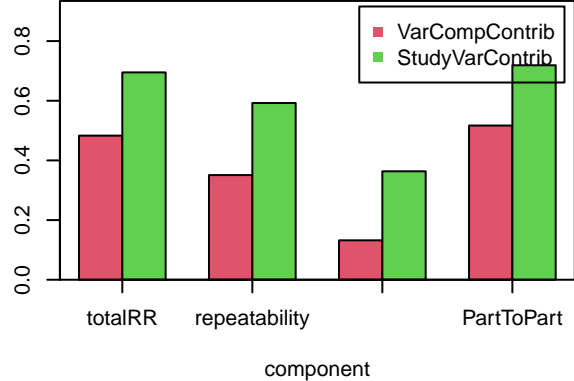
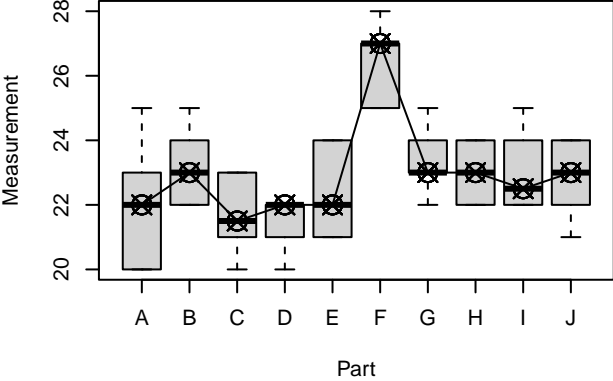


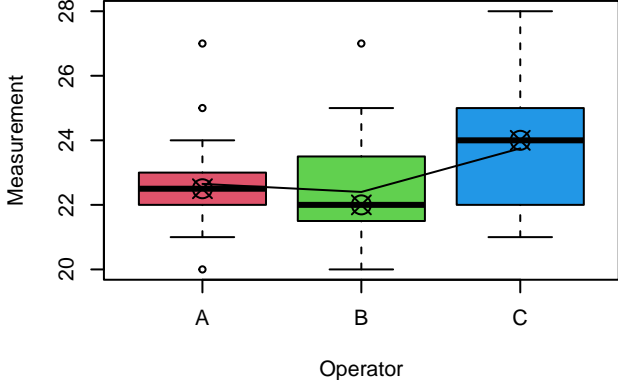
Components of Variation



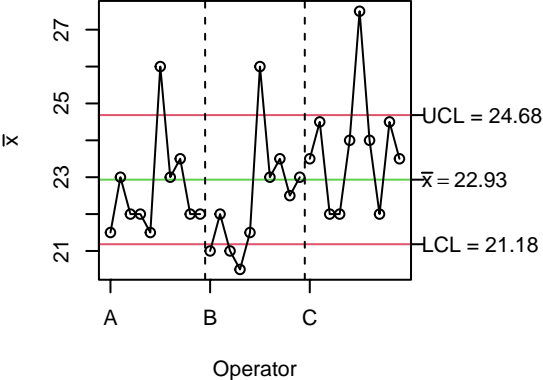
Measurement by Part



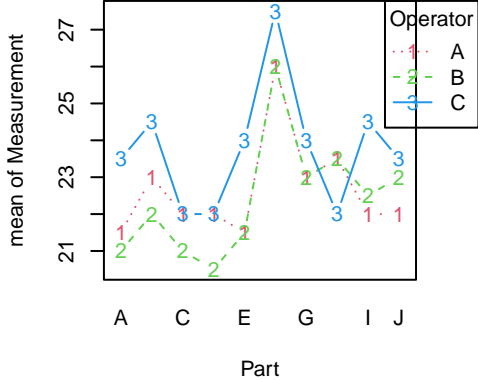
Measurement by Operator



$\bar{x}$  Chart



Interaction Operator:Part



R Chart

