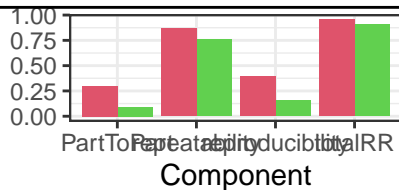
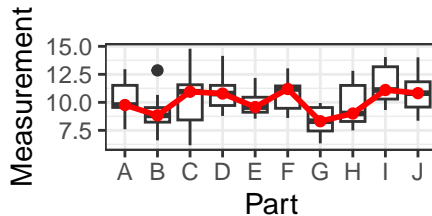


## Components of Variation

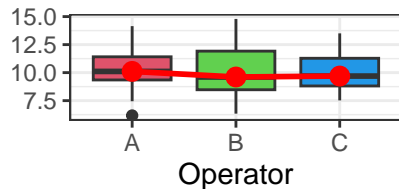
Metric StudyVarContrib VarCompContrib



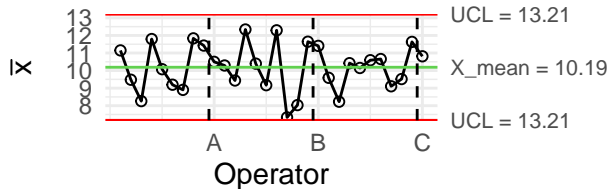
## Measurement by Part



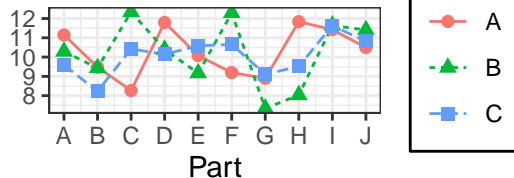
## Measurement by Operator



## $\bar{x}$ Chart



## Interaction Operator: Part



## R Chart

