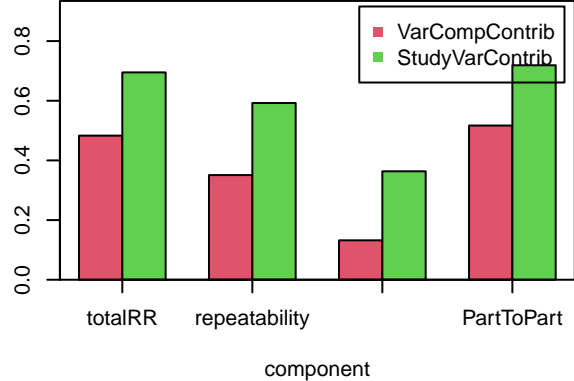
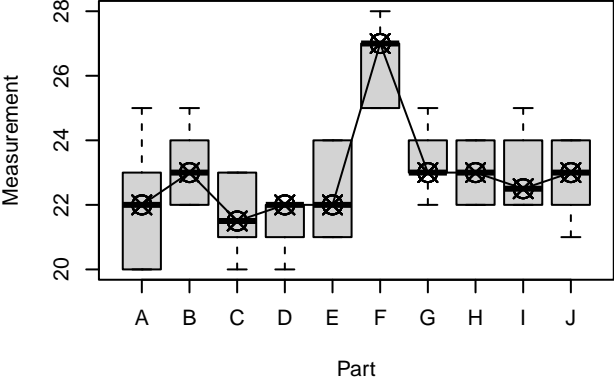


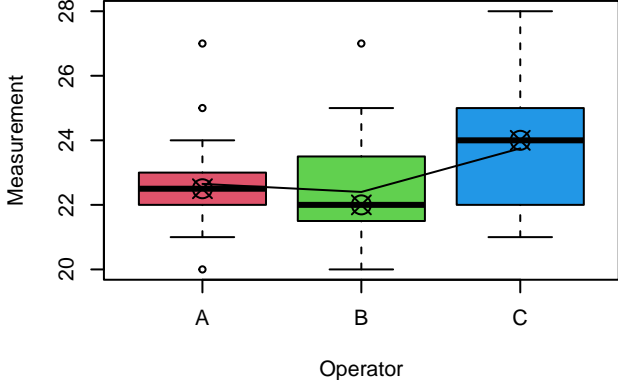
Components of Variation



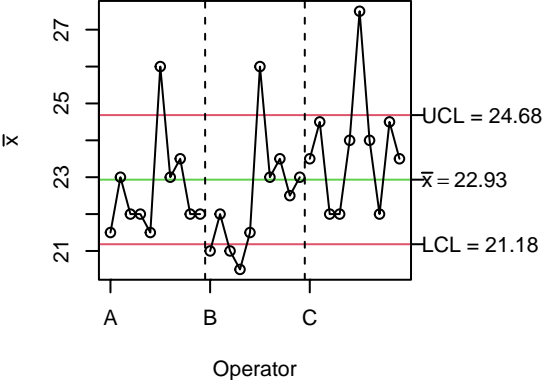
Measurement by Part



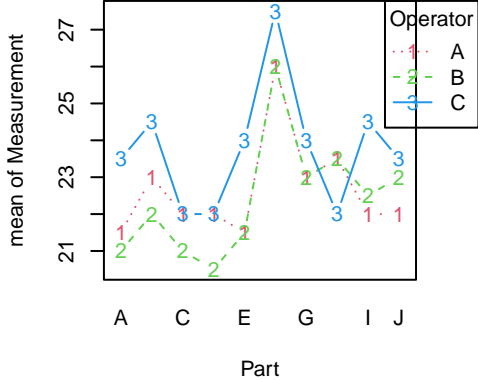
Measurement by Operator



\bar{x} Chart



Interaction Operator:Part



R Chart

