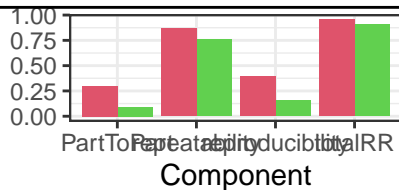
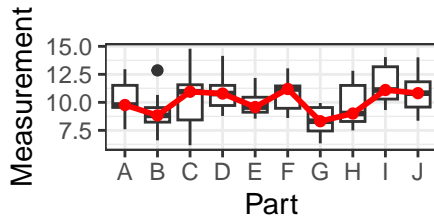


Components of Variation

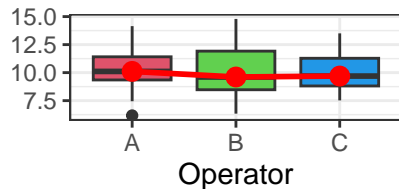
Metric StudyVarContrib VarCompContrib



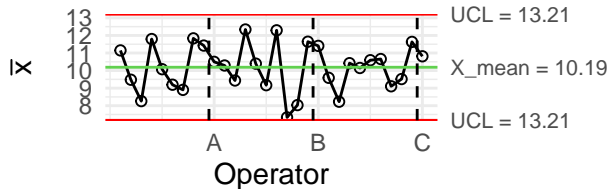
Measurement by Part



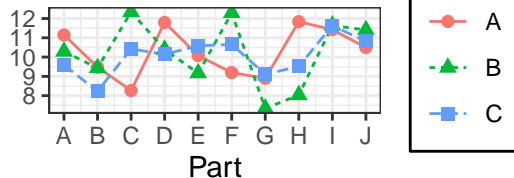
Measurement by Operator



\bar{x} Chart



Interaction Operator: Part



R Chart

