

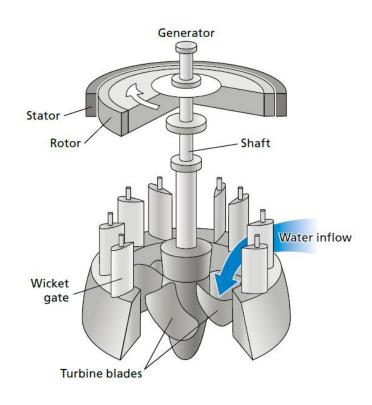
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INGEGNERIA INDUSTRIALE





Hydroelectric Turbines

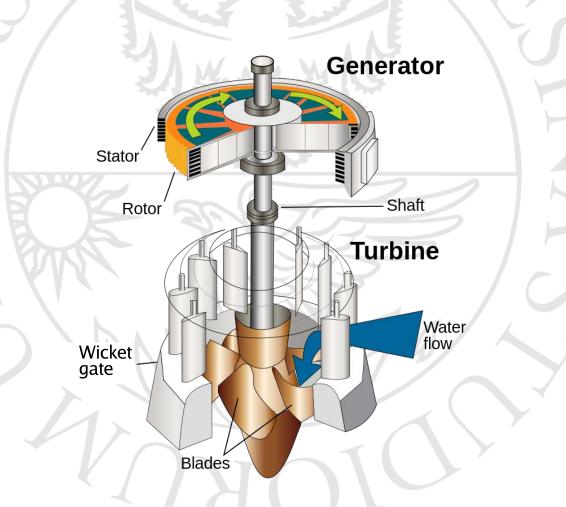






What is a Hydraulic Turbine

- Turbines are rotating dynamic fluid machines, which extract energy from a flowing fluid converting it into mechanical work
- Hydraulic turbines are turbomachines working with water, an incompressible fluid
- Two main parts:
 - Distributor (fixed)
 - Rotor (revolving)
- The first turbines were waterwheels and windmills
- In modern plants they are connected to an electrical generator





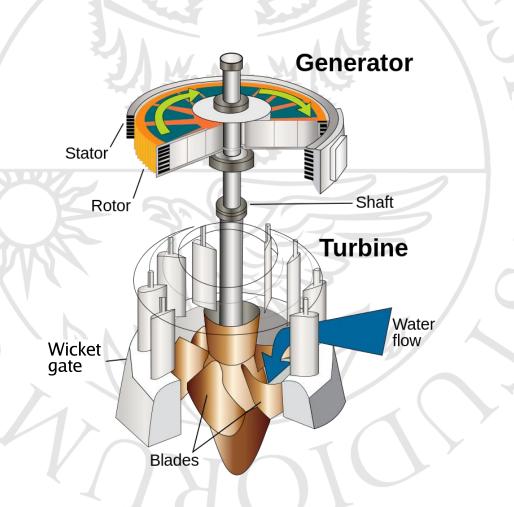
Turbine Main Parts

Distributor

- Fixed with respect to the external structure
- Controls the fluid direction and velocity before the fluid enters in the rotor
- Different structure depending on the turbine

Rotor

- Rotating element composed by a shaft or a drum with blades connected
- Receives water from the distributor
- Fixed with respect to the generator rotor or connected to it through simple gears → fixed rotating speed





Features of Hydraulic Turbines

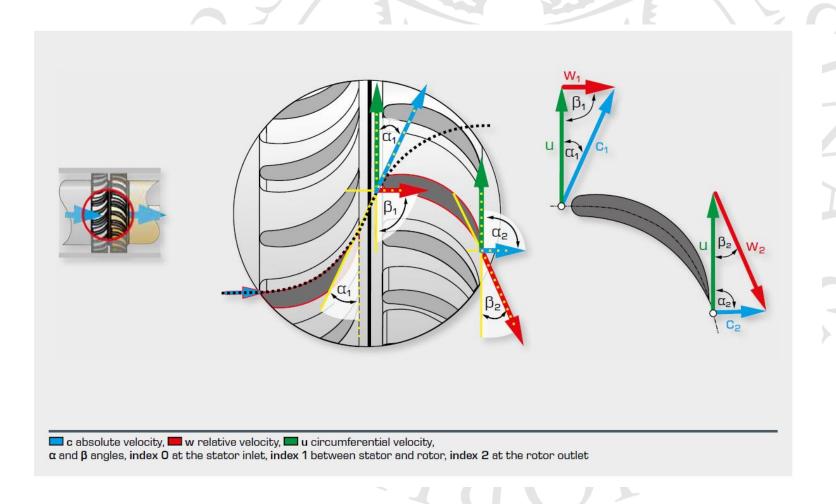
- No thermal energy, no fluid compression or expansion, mechanical energy conversion only
- Very high efficiency in nominal conditions
 - Up to 95-98% for very large turbines
 - In the range 70-90% for small turbines
- Very good performance with partial load (compared to other generation systems)
 - 60-70% for large turbines at one third of the rated power
 - 80-85% for Pelton and small turbines at 20% of the rated power
- Modern water turbines suffer little wear on turbine blades and almost no wear on the electric generator → Average service life of the electromechanical equipment is more than 60 years



Hydroelectric Plants Types

Triangles of Velocities

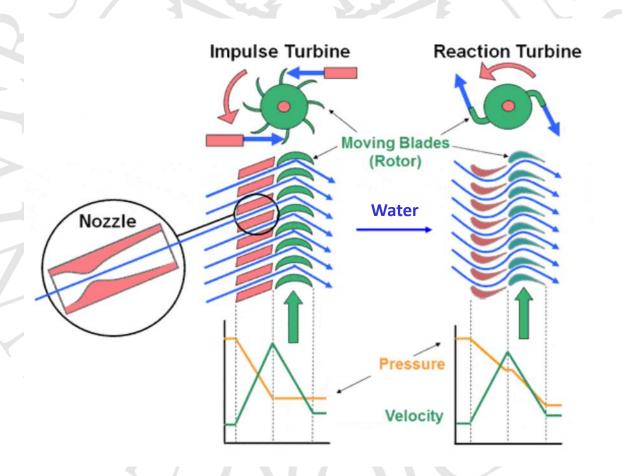
- c → Absolute velocity
- w → Relative velocity
- u → Rotor velocity





Turbine Types

- Impulse or Action Turbine
 - The rotor works at ambient pressure
 - The entire available energy is converted into kinetic energy in the distributor (nozzle)
- Reaction Turbine
 - The rotor works at non uniform pressure
 - Part of the available energy is converted into kinetic energy in the distributor and the other part in the rotor
 - Must be encased to contain the water pressure or suction





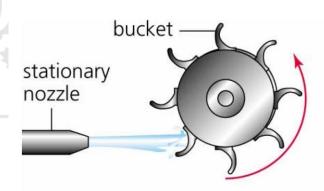
Turbine Types

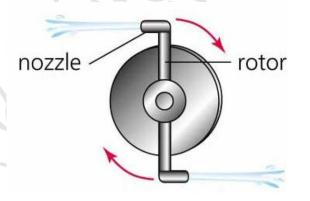
Impulse or Action Turbine

- The distributor (nozzle) creates a water jet increasing as much as possible the water velocity.
- The jet impinges on the turbine's curved blade which changes the direction of the flow.
- The resulting change in momentum (impulse) causes a force on the turbine blades.

Reaction Turbine

- The distributor steers and partially accelerates the water flow
- The water flow changes pressure and velocity as it moves through the rotor
- A continuous force on the blades is caused by the change in water momentum.

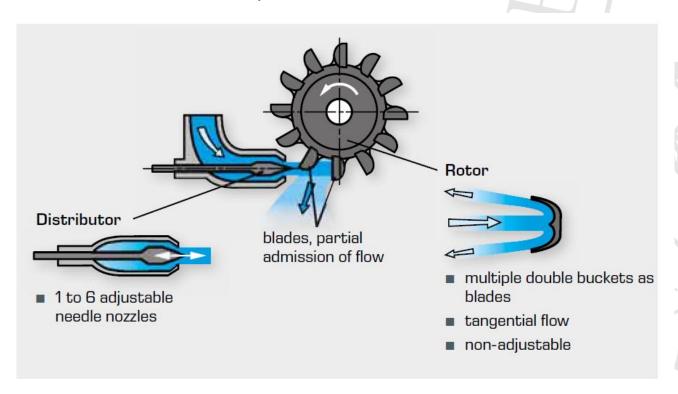


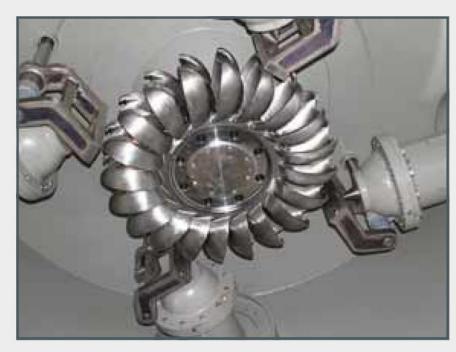




Action or Impulse Turbines

Example – Pelton Turbine



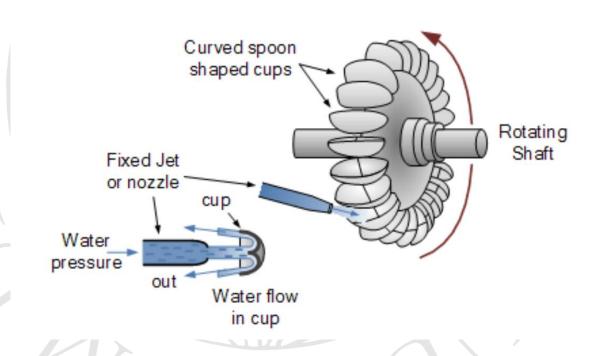


Rotor with double buckets as blades and needle nozzles



Impulse Turbines

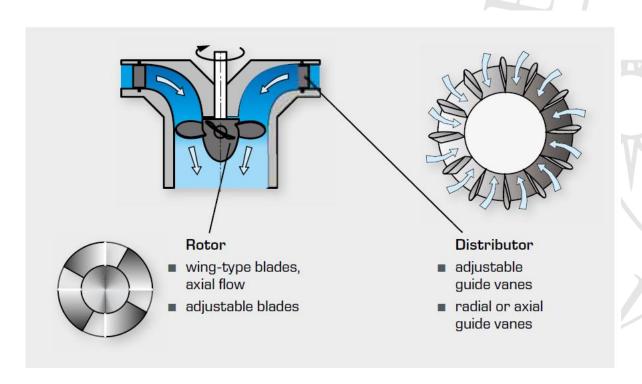
- In the rotor, inlet and outlet pressure are the same
 - The conversion in kinetic energy happens entirely in the distributor
 - All the kinetic energy is then converted into mechanical work at the rotor
- Degree of Reaction = 0
- Small-medium flow rates
- High heads (usually)
- Partial admission:
 - The working fluid interacts only with part of the blades at the same time





Reaction Turbines

Example – Kaplan Turbine

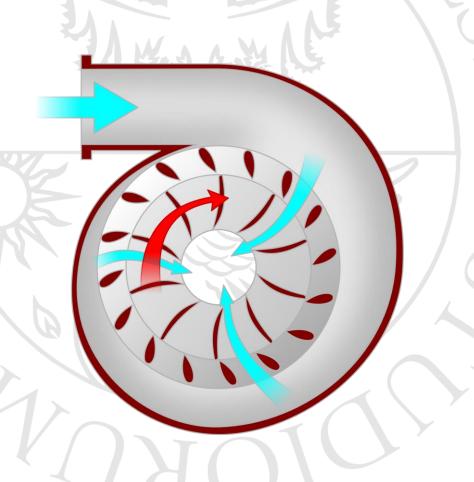






Reaction Turbines

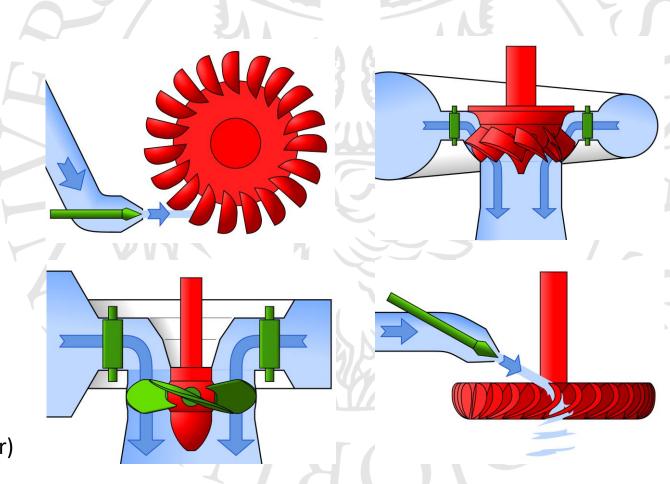
- In the rotor, inlet pressure is higher than outlet pressure
 - The conversion to kinetic energy happens both in the distributor and the rotor
 - All the kinetic energy is then converted into mechanical work at the rotor
- Degree of Reaction between 0 and 1
- High flow rates
- Medium to low heads (usually)
- Full admission flow:
 - The working fluid flows through the entire circumference of the rotors.





Turbine Classifications

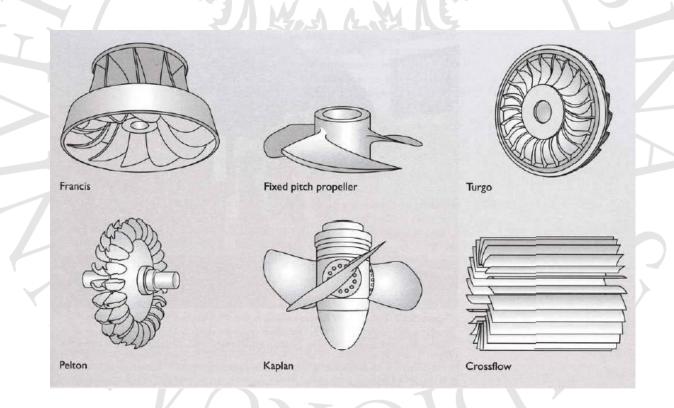
- Direction of Water Flow
 - Axial Turbines
 - Radial Turbines
 - Diagonal Turbines
 - Tangential Flow
- Shaft direction
 - Vertical shaft
 - Horizontal shaft
- Regulation
 - Single regulated (distributor only)
 - Double regulated (distributor and rotor)





Impulse and Reaction Turbines

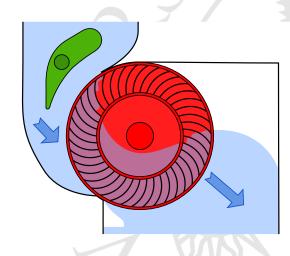
- Impulse Turbines
 - Crossflow
 - Turgo
 - Pelton
- Reaction Turbines
 - Francis
 - Kaplan
 - Others (Kaplan variants)

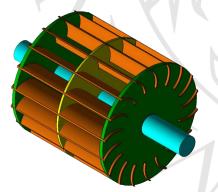


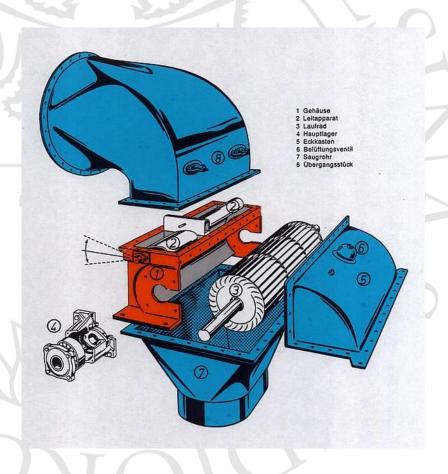


Crossflow

- Tangential flow Horizontal shaft
- The water passes two times across the rotor
- Low speed, low heads
- Acceptable efficiency, 70-85%
- Flat efficiency curve down to 15% of nominal power)
- Used for small and mini plants



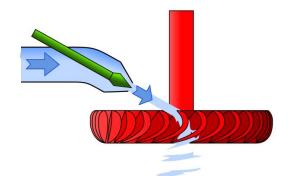




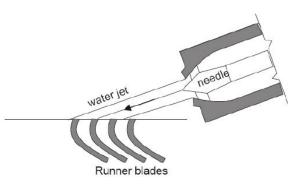


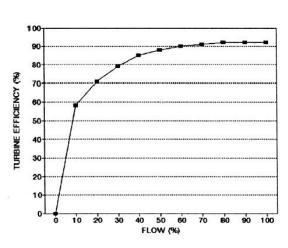
Turgo

- Diagonal flow Vertical shaft
- The water crosscuts the rotor from the top
- High speed, medium heads
- High efficiency, up to 90%
- Efficiency curve lowers at around 40% of nominal power
- Used for both large and small plants





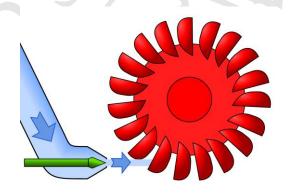


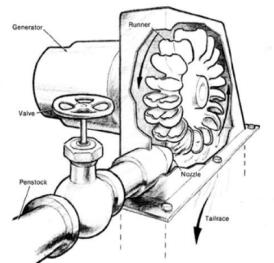




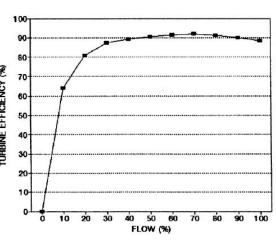
Pelton

- Tangential flow Horizontal shaft
- The water enters the rotor from the side from 1 to 6 nozzles
- Double-spun shaped blades
- High speed, high heads (>800m)
- Very high efficiency, up to 95%
- Very flat efficiency curve up to 20% of nominal power
- Optimal for alpine large plants



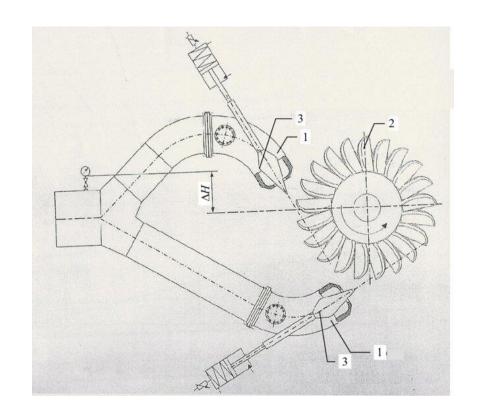




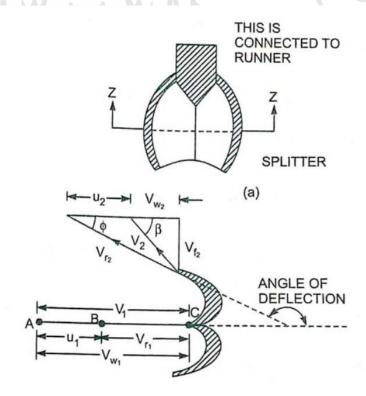




Pelton





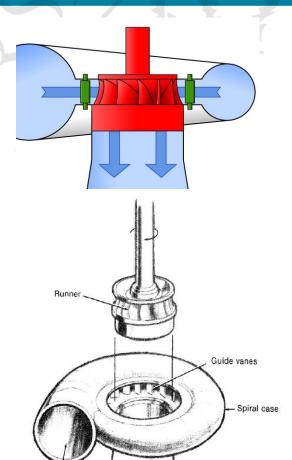




Reaction Turbines

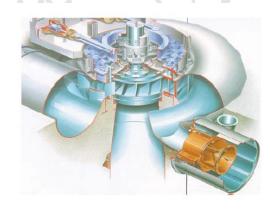
Francis

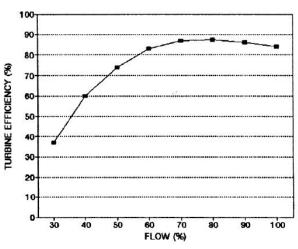
- Radial flow Horizontal or vertical shaft
- The water enters the turbine radially and leaves it axially
- Wicket gates (distributor) adjust attack angles
- High speed, low to medium heads, from (30-800m)
- Good efficiency, up to 90%
- Looses efficiency at partial flow rates
- Optimal for large plants with stable power production



Discharge

tube



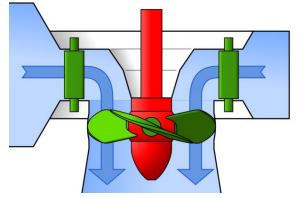


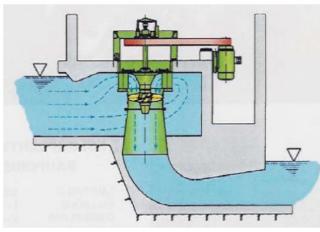


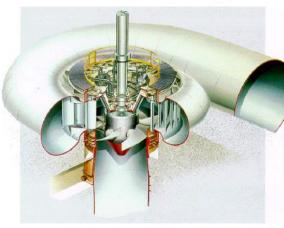
Reaction Turbines

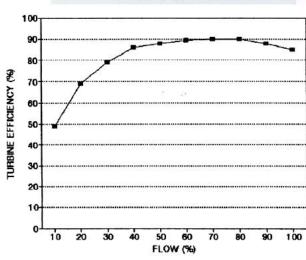
Kaplan

- Axial flow Vertical shaft
- The water enters the turbine radially, but enters the rotor axially
- Wicket gates (distributor) and propeller blades (rotor) adjust attack angles
- High speed, low heads, (10-70m)
- Good efficiency, over 90%
- Very good efficiency down to 40% of the nominal power
- Optimal for very large plants with variable power production



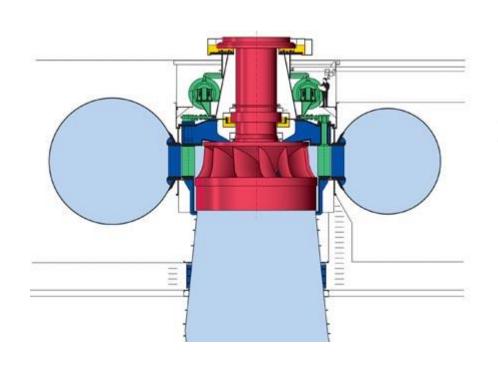




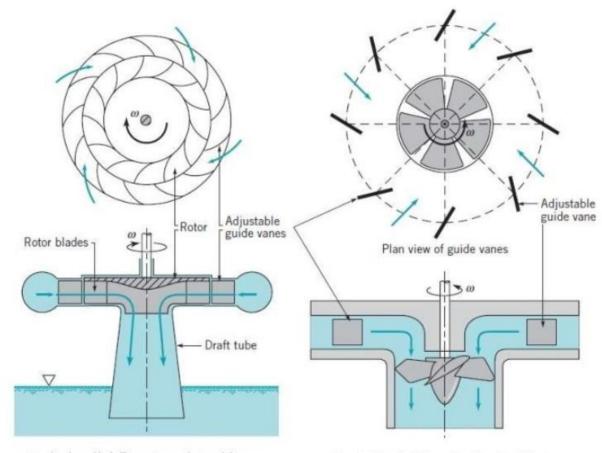




Reaction Turbines



Francis Turbine - Radial section

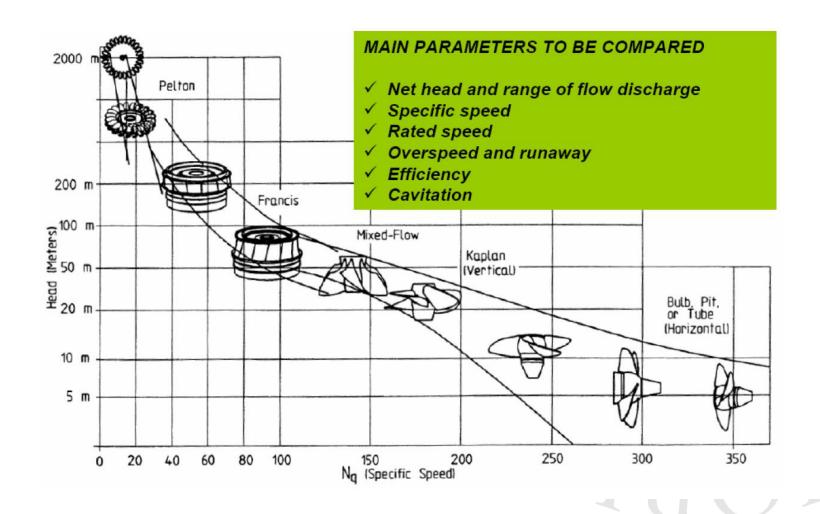


Typical radial-flow Francis turbine

Typical axial-flow Kaplan turbine

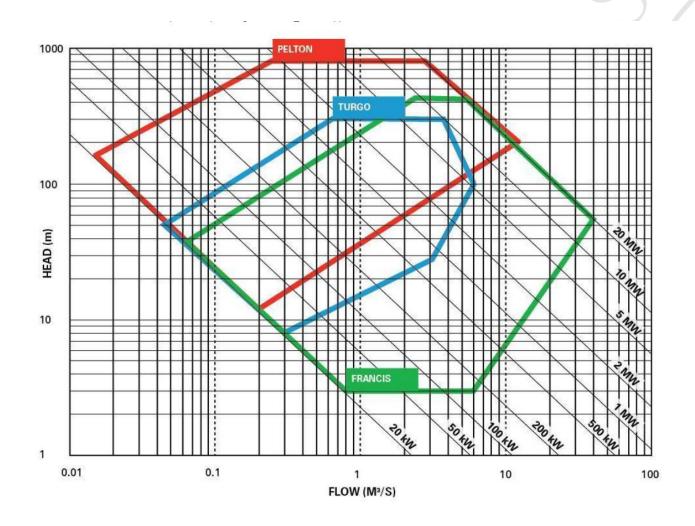


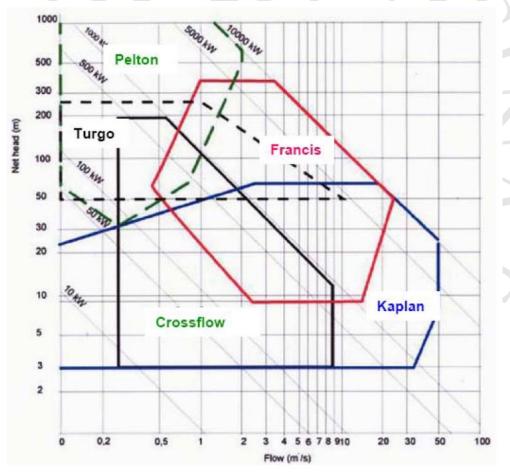
Choice of a Hydraulic Turbine





Choice of a Hydraulic Turbine

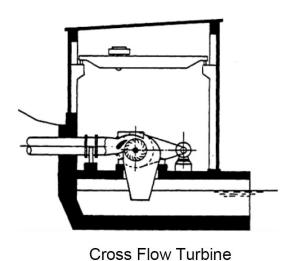


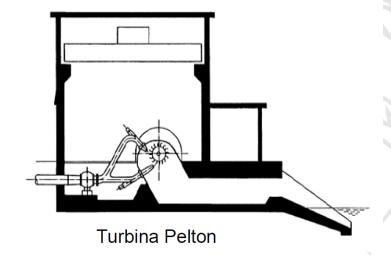


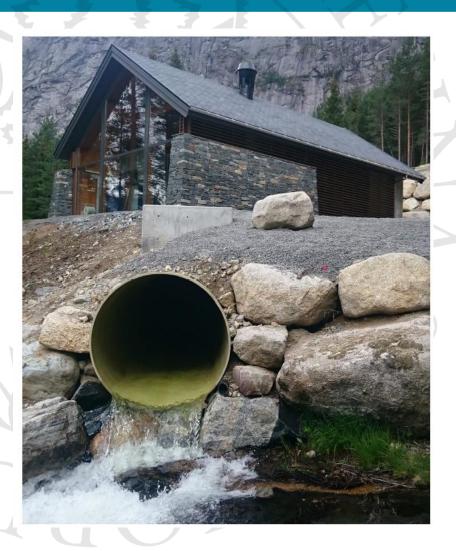


Outflow

- Impulse turbines (Pelton, Turgo, Crossflow)
 - Turbine installed above the tailrace
 - A certain distance is required between the turbine axis and the free water surface (gravity outflow)



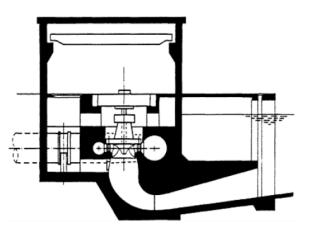




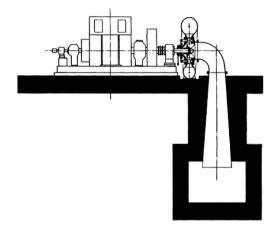


Outflow

- Reaction turbines (Francis, Kaplan)
 - Connected through a draft tube with expanding section to the tailrace (avoid cavitation)
 - Water needs a not-null velocity to flow out (inertial outflow)



Turbina Francis ad asse verticale



Turbina Francis ad asse orizzontale





End of the Lesson

