

# Maintenance Guide: WindSync ControlMaster X-982

Part Type: controller card #2

EAN: 41227053

Compatible Turbine: Stratus T900 Variable Pitch Turbine

Location in Turbine: Internal Nacelle Compartment - Slot 2B

Involved Sensors: sensor\_B, sensor\_E, sensor\_D

Part Code: WSX982-CTRL

Weight: 16665g

Dimensions: 443mm x 227mm

Stock Location: America/Los\_Angeles

## Typical Symptoms & Diagnostic Indicators

- Red LED blinking in a 2-blink pattern followed by pause.
- Nacelle pitch control fails to respond in high winds.
- Diagnostic interface shows intermittent connection to sensor\_B and sensor\_E.
- Error logs contain CMX-prefixed faults.
- Occasional SCADA 'heartbeat lost' messages for this controller slot.

## Detailed Error Code Descriptions

### CMX-101:

Description: The system has detected an unstable voltage input on the main board. This can cause frequent rebooting or erratic turbine blade responses during gusts.

How to Fix: Check the main bus power connectors for corrosion. Replace fuse F4 on the board and verify voltage stability using a multimeter set to 20V DC.

### CMX-234:

Description: Internal watchdog timer failed to reset the firmware sequence. This can result in partial

initialization or non-responsive controller behavior.

How to Fix: Connect via USB Debug Port and reflash the firmware using the provided OEM toolkit. If error persists, consider replacing the EEPROM module.

### **CMX-503:**

Description: Communication timeout between the blade pitch actuator module and the main controller card. Wind pitch adjustments may lag or fail.

How to Fix: Inspect the actuator signal cable for wear. Reconnect or replace the cable. If issue remains, replace the card and recalibrate with ActuatorSync.

## **Replacement & Maintenance Timing**

Recommended replacement after 12,000 operational hours or when showing symptoms of signal instability.

Maintenance check every 1,500 hours to verify firmware stability and connection integrity.

## **Step-by-Step Maintenance Instructions**

1. Ensure the turbine is fully powered down and isolated from the electrical grid. Confirm lock-out tag is applied at the master circuit breaker.
2. Use a grounding strap to prevent electrostatic discharge before accessing internal components.
3. Open the main nacelle housing and locate the controller tray marked CC2-TRAY. This is typically beneath the SCADA interface block.
4. Unplug all sensor connectors (labelled S-A through S-F) from the controller. Mark each with color-coded tape for easy reconnection.
5. Use a T25 screwdriver to unscrew all mounting screws along the perimeter of the controller card.
6. Gently slide the card out of its PCI-style connector. Examine edge connectors for black marks or corrosion.
7. Use a brush and isopropyl alcohol to clean the connector interface and fan blades within the tray.
8. Insert the new 'WindSync ControlMaster X-982' card into the CC2-TRAY, aligning pins perfectly

before applying any force.

9. Secure with original mounting screws and reconnect all labeled sensor inputs.

10. Re-seal the housing and remove any tools or debris from the nacelle workspace.

11. Power on the turbine and initiate diagnostic mode. Observe LED codes on the controller (expect solid green).

12. Launch the WindTurbineConfig utility and run full diagnostic sync, verifying all sensor readings.

13. Update the asset management system with the new controller's serial number.