BCMF

```
[1]: if 'google.colab' in str(get_ipython()):
    print("Running on Google Colab")
    from google.colab import drive
    drive.mount('/content/drive')

#==== FIX THIS PATH =====
%cd "/content/drive/My Drive/[PATH TO PROJECT FOLDER ON GDRIVE]"
#==== FIX THIS PATH =====
%pip install imblearn # Used for resampling dataset (not pre-installed on Colab)
else:
    print("Not running on Google Colab")
```

Not running on Google Colab

1 Utility code

```
[2]: import pandas as pd
import seaborn as sns
import os.path
import pickle
from sklearn.model_selection import StratifiedKFold, GridSearchCV
from sklearn.metrics import classification_report, confusion_matrix, ConfusionMatrixDisplay
from IPython.display import display, Image
```

```
import sklearn
import matplotlib.pyplot as plt
import numpy as np

print(f'The scikit-learn version is {sklearn.__version__}')
```

The scikit-learn version is 1.2.2

```
[3]: RANDOM_STATE = 69420
     sns.set_theme(font_scale=.7)
     pd.set_option("display.precision", 4)
     CACHE_DIR = "cache"
     # Create cache directory if not already present
     if not os.path.isdir(CACHE_DIR):
         os.makedirs(CACHE_DIR)
     def load_pickle(p):
         with open(p, "rb") as f:
             return pickle.load(f)
     def dump_pickle(obj, p):
         with open(p, "wb") as f:
             pickle.dump(obj, f)
     def grid_search(params, scores, base_model, Xtr, ytr, Xte, yte,
                     n_splits=3, n_jobs=None, random_state=RANDOM_STATE,
                     pickle_file="", overwrite_pickle=False, verbose=1):
         11 11 11
         Perform a grid search on a given model using the given parameters and scores
         Parameters
```

```
params : dict
    A dictionary containing the parameters to be tested in the grid search
scores : list or string
    A list of strings containing the scores to be used in the grid search
base_model : sklearn estimator
    The estimator object to optimize
Xtr: np.array
    The training data
ytr: np.array
    The training labels
Xte: np.array
    The testing data
yte: np.array
    The testing labels
n_splits : int (default: 3)
    The number of splits to be used in the cross validation
n_jobs : int or None (default: None)
    Number of threads to use. None means 1 and -1 means using all available
random_state : int
    The random seed to be used in the cross validation
pickle_file : str
    The path to the pickle file to be used to cache the grid search results
overwrite_pickle : bool
    Whether to overwrite the pickle file if it already exists
Returns
dict
    A dictionary containing the results of the grid search
11 11 11
# If no pickle file is given, use the model's name as the pickle file
if pickle_file.strip() == "":
```

```
pickle_file = base_model.__class__._name__ + "__gridsearch.pickle"
pickle_file = os.path.join(CACHE_DIR, pickle_file)
# If the pickle file already exists and we don't want to overwrite it, load the results from it and return
if os.path.isfile(pickle_file) and not overwrite_pickle:
    print(f"Grid search already cached in {pickle_file} - loading...")
    return load_pickle(pickle_file)
# Create a stratified k-fold object
skf = StratifiedKFold(n_splits=n_splits, random_state=random_state, shuffle=True)
results = {}
# If passed a single score as a string, wrap it in a list
if type(scores) == str:
    scores = [scores]
# GridSearchCV expects a list of dictionaries,
# so if passed a single dictionary, wrap it in a list
if not type(params) is list:
    params = [params]
for score in scores:
    print(f"Tuning hyperparameters for: {score}...")
    clf = GridSearchCV(estimator=base_model, #sklearn.base.clone(base_model),
                    param_grid=params,
                    scoring=score,
                    return_train_score=False,
                    n_jobs=n_jobs,
                    cv=skf, verbose=verbose)
    clf.fit(Xtr, ytr)
```

```
# Retrieve the best model from the grid search
        best_model = clf.best_estimator_
        classes = best_model.classes_
       y_pred = best_model.predict(Xte)
        # Generate classification report and confusion matrix
        report = classification_report(yte,y_pred, zero_division=0)
        cm = confusion_matrix(yte, y_pred, labels=classes, normalize="true")
        results[score] = {
            "model": best_model,
            "report": report,
            "matrix": cm
        }
        print("done")
    # Cache the results in a pickle file
    with open(pickle_file, "wb") as f:
        print(f"Caching grid search result in {pickle_file}...")
       pickle.dump(results, f)
    return results
def fit_and_predict(model, X_train, y_train, X_test, y_test):
   Fit a model and predict the test data
    Parameters
    model : sklearn BaseEstimator
        The model to be used
    X_{train} : np.array
```

```
The training data
    y_train : np.array
        The training labels
    X_{-}test : np.array
        The testing data
    y_test: np.array
        The testing labels
    Returns
    y_pred, rep, cm
       predicted labels, the classification report and the confusion matrix
    print("Fitting model...", end="")
    model.fit(X_train, y_train)
    print("done")
    print("Testing...", end="")
    y_pred = model.predict(X_test)
    print("done")
    rep = classification_report(y_test, y_pred)
    cm = confusion_matrix(y_test, y_pred, labels=model.classes_, normalize="true")
    return y_pred, rep, cm
def print_model_results(model, report, conf_matrix, conf_matrix_title = ""):
    11 11 11
    Print the results of a model
    Parameters
```

```
model : sklearn BaseEstimator
    The model of which to print the parameters
report : str
    The classification report
conf_matrix : np.array
    The confusion matrix
conf_matrix_title : str (default: "")
    The title of the confusion matrix plot. If empty, defaults to the class name of the model
print("Classification report:")
print(report)
print(f"Best parameters:")
print(*[f"\t{n}: {v}" for n, v in model.get_params().items()], sep="\n")
print()
# If the model has feature importances, print them
# (applies for tree-based models)
if hasattr(model, "feature_importances_"):
    names = model.feature_names_in_
   print("Feature importances:")
    for name, imp in zip(names, model.feature_importances_):
        print(f"\t{name}: {imp:.3f}")
disp = ConfusionMatrixDisplay(conf_matrix, display_labels=model.classes_)
disp.plot()
disp.ax_.get_images()[0].set_clim(0, 1)
if conf_matrix_title == "":
    conf_matrix_title = model.__class__.__name__
disp.ax_.set_title(conf_matrix_title)
```

```
disp.ax_.grid(False)
def print_gridsearch_results(results, cm_model_name="""):
    Print information about the best model for each score in the grid search results
    Parameters
    results : dict
        The results of calling grid_search
    features : list
        The features used in the model
   for score, res in results.items():
       print("-" * 20)
       print(f"Score: {score}")
        if cm_model_name == "":
            cm_title = res['model'].__class__.__name__
        cm_title = f"{cm_model_name} - Tuned for {score}"
       print_model_results(res["model"], res["report"], res["matrix"], conf_matrix_title=cm_title)
def pairplot_or_image(data, img_path, target, overwrite=False, diag_kind="auto", height=1.5, legend=True):
    Display a pairplot of the data. If the cached image already exists, display it instead
    Parameters
    data : pd.DataFrame
        The data to plot
    imq_path : str
```

```
The path to save the image
    target : str
        The target variable
    overwrite : bool (default: False)
        Whether to overwrite the image if it already exists
    diag_kind : str (default: "auto")
        The kind of plot to use on the diagonal
    height: float (default: 1.5)
        The height of the plot
    legend : bool (default: True)
        Whether to display the legend
    11 11 11
    img_path = os.path.join(CACHE_DIR, img_path)
    if os.path.isfile(img_path) and not overwrite:
        display(Image(filename=img_path))
    else:
       pplot = sns.pairplot(data, hue=target, diag_kind=diag_kind, height=height)
        if not legend:
            pplot._legend.remove()
        pplot.figure.savefig(img_path)
# Forgot to store the classification report as a dictionary
# so we need to parse the report string
def report_str_to_dict(rep, n_classes=2):
    11 11 11
    Convert a classification report string to a dictionary
    Parameters
    rep : str
```

```
The classification report string
n_classes : int (default: 2)
    The number of classes in the report
Returns
dict
    A dictionary containing the classification report, formatted as follows:
    {
        "class1": {
            "precision": float,
            "recall": float,
            "f1-score": float,
            "support": float
        },
        "class2": {...},
        "classN": {...},
        "accuracy": float,
        "macro_avg": {
            "precision": float,
            "recall": float,
            "f1-score": float
        },
        "weighted_avg": {
            "precision": float,
            "recall": float,
            "f1-score": float
        },
        "support": float
HHHH
```

```
rep = rep.strip()
    lines = rep.split("\n")
    class_lines = [1.split() for 1 in rep.split("\n")[2:2+n_classes]]
    classes_dict = {1[0]: {k: float(v) for k, v in zip(["precision", "recall", "f1-score", "support"], 1[1:])}__
 →for l in class_lines}
    global_lines = [l.replace(" avg", "_avg").split() for l in lines[-3:]]
    total_support = float(global_lines[0][-1])
    global_dict = {1[0]: 1[1:-1] for 1 in global_lines}
    global_dict["accuracy"] = float(global_dict["accuracy"][0])
    averages = ["macro_avg", "weighted_avg"]
   for avg in averages:
        global_dict[avg] = {k: float(v) for k, v in zip(["precision", "recall", "f1-score"], global_dict[avg])}
    global_dict["support"] = total_support
    # merge the two dictionaries
   rep_dict = {**classes_dict, **global_dict}
   return rep_dict
def plot_old_to_new(old_dict, new_dict,
                    xlabel="", ylabel="", title="",
                    show_values=True, x_padding=.05, ax=None,
                    color_direction=True, x_range=None, yticks=True):
    Plot a comparison between two dictionaries, assumed to have the same keys
    Parameters
```

```
old\_dict : dict
    Dictionary with the old values
new_dict : dict
    Dictionary with the new values
xlabel : str (default: "")
    The x-axis label
ylabel : str (default: "")
    The y-axis label
title : str (default: "")
    The title of the plot
show_values : bool (default: True)
    Whether to label each point with its value
x_padding : float (default: .05)
    The padding to add to the x-axis limits
ax : plt.Axes (default: None)
    The axes object to plot on. If None, a new figure is created
color_direction : bool (default: True)
    Whether to color the arrows based on the direction of change
x_range : tuple (default: None)
    The range of the x-axis. If None, the range is determined from the values
yticks : bool (default: True)
    Whether to show the y-ticks labels
11 11 11
names = list(old_dict.keys())
names.reverse()
old_values = [old_dict[n] for n in names]
new_values = [new_dict[n] for n in names]
# Number of objects
n = len(names)
```

```
# Positions for the objects on the y-axis
  y_positions = np.arange(n)
   # The changes in value
   delta_values = np.array(new_values) - np.array(old_values)
   # Create the plot
   if ax is None:
       _, ax = plt.subplots()
   ax.title.set_text(title)
  went_up = [delta > 0 for delta in delta_values]
   # Determine the colors based on the direction of change
   colors = ["black" for _ in names] if not color_direction else ['green' if went_up[i] else 'red' for i, _ in_u
→enumerate(names)]
   # Plot the arrows with colors
  for i in range(n):
       ax.quiver(old_values[i], y_positions[i], delta_values[i], 0,
                 angles='xy', scale_units='xy', scale=1, color=colors[i],
                 width=.005, headwidth=3, headlength=3)
   if show_values:
       # Label the points
       for i, _ in enumerate(names):
           ax.text(old_values[i], y_positions[i], f'{old_values[i]}', ha='right' if went_up[i] else "left", u
→va='center')
           ax.text(new_values[i], y_positions[i], f'{new_values[i]}', ha='left' if went_up[i] else "right", u
⇔va='center')
   # Set the y-ticks to the object names
```

```
ax.set_yticks(y_positions)
if yticks:
    ax.set_yticklabels(names)
else:
    ax.set_yticklabels([])
# Set labels
if xlabel != "":
    ax.set_xlabel(xlabel)
if ylabel != "":
    ax.set_ylabel(ylabel)
# Determine the x-axis limits
if x_range is not None:
    min_value, max_value = x_range
else:
    min_value = min(min(old_values), min(new_values))
    max_value = max(max(old_values), max(new_values))
# Set the x-axis limits with padding
ax.set_xlim(min_value - x_padding, max_value + x_padding)
# Show grid
ax.grid(True)
if ax is None:
    # Display the plot
   plt.show()
```

2 Data preparation

The dataset contains the following attributes:

ATTRIBUTE	DATATYPE	DESCRIPTION
id	Int	Device identifier
Product Id	String	Unique Id, combination of the Type attribute and a number identifier
Type	String	Type of product/device (possible values: "L","M","H")
Air Temperature	Float	Air temperature (Kelvin)
Process Temperature	Float	Production process temperature (Kelvin)
Rotational Speed	Int	Speed in RPM
Torque	Float	Torque in Nm (Newton Meter)
Tool Wear	Int	Time unit needed to wear down the product/tool
TWF	Int	Tool Wear Failure (binary)
HDF	Int	Heat Dissipation Failure (binary)
PWF	Int	Power Failure (binary)
OSF	Int	Overstrain Failure (binary)
RNF	Int	Random Failure (binary)
Machine Failure	Int	Failure binary feature (class attribute)

More domain knowledge details can be found here.

2.1 Preprocessing

```
[4]: data = pd.read_csv("BCMF_data.csv")
    data.set_index("id", inplace=True)

print(f"Total size: {len(data)}")
```

Total size: 136429

Here we see the main characteristic of this dataset, its *extreme imbalance*. This is dealt with in the following sections, first by oversampling the minority class, and by choosing the macro recall average as a metric for tuning.

```
[5]: target = "Machine failure"

data[target] = data[target].astype("category")
```

```
c0, c1 = data[target].value_counts()
ratio = c0 / c1

print(f"Class 0: {c0} ({c0 / len(data) * 100:.2f}%)")
print(f"Class 1: {c1} ({c1 / len(data) * 100:.2f}%)")
print(f"Ratio: {ratio:.2f}:1")
```

Class 0: 134281 (98.43%) Class 1: 2148 (1.57%) Ratio: 62.51:1

The "Product ID" attribute is irrelevant for this project

[6]: data.drop(columns=["Product ID"], inplace=True)

Converting the "type" attribute from categorical to numerical

```
[7]: data["Type"] = data["Type"].astype("category")

# We need to convert the type to an actual numerical value to perform

# resampling later

data["Type"] = data["Type"].cat.codes
```

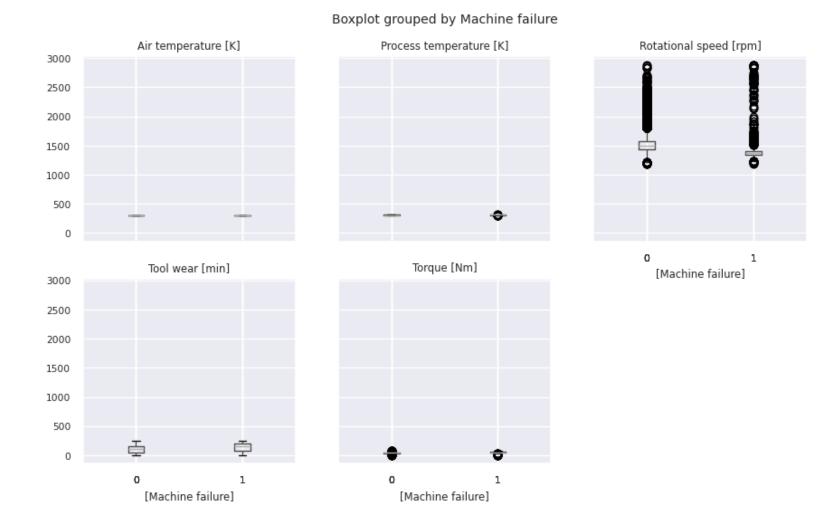
This dataset was artificially generated from another one, so there are (very) few inconsistencies. Namely, the TWF, HDF, PWF, OSF and RNF columns indicate the type of failure (see here) but we can find a small number of rows that have failure indicators set to a value different from the class attribute.

These inconsistent rows are removed since their whole data isn't considered reliable. We then also remove these failure indicators since they become redundant.

```
[8]: # Rows where the target is 0 and TWF, HDF, PWF, OSF, RNF are 1 are invalid
# Rows where the target is 1 and TWF, HDF, PWF, OSF, RNF are all 0 are invalid
data['tmp'] = data[['TWF', 'HDF', 'PWF', 'OSF', 'RNF']].sum(axis=1)

invalid = data[(data[target] == 0) & (data["tmp"] != 0)].index
invalid = invalid.append(data[(data[target] == 1) & (data["tmp"] == 0)].index)
```

```
print(f"{len(invalid)} invalid rows")
      # Remove rows
      data.drop(invalid, inplace=True)
      # Remove TWF, HDF, PWF, OSF, RNF columns
      data.drop(columns=["tmp", "TWF", "HDF", "PWF", "OSF", "RNF"], inplace=True)
     822 invalid rows
[9]: # The describe() method doesn't apply to categorical columns (like Type)
      data.drop(columns=["Type"]).describe()
 [9]:
             Air temperature [K]
                                  Process temperature [K]
                                                            Rotational speed [rpm]
      count
                     135607.0000
                                               135607.0000
                                                                       135607.0000
      mean
                        299.8605
                                                  309.9402
                                                                         1520.4675
                                                    1.3851
                          1.8613
                                                                          137.8523
      std
                                                  305.8000
      min
                        295.3000
                                                                         1181.0000
     25%
                                                  308.7000
                        298.3000
                                                                         1432.0000
      50%
                        300.0000
                                                  310.0000
                                                                         1493.0000
      75%
                        301.2000
                                                  310.9000
                                                                         1580.0000
                        304.4000
                                                  313.8000
                                                                         2886.0000
      max
             Torque [Nm]
                          Tool wear [min]
                              135607.0000
             135607.0000
      count
                 40.3192
                                 104.3506
      mean
                  8.4648
                                  63.9209
      std
                  3.8000
                                   0.0000
      min
      25%
                 34.6000
                                  48.0000
      50%
                 40.4000
                                 106.0000
     75%
                 46.0000
                                 159.0000
      max
                 76.6000
                                 253.0000
[10]: data.drop(columns=["Type"]).boxplot(figsize=(10, 6), by=target, layout=(2, 3));
```



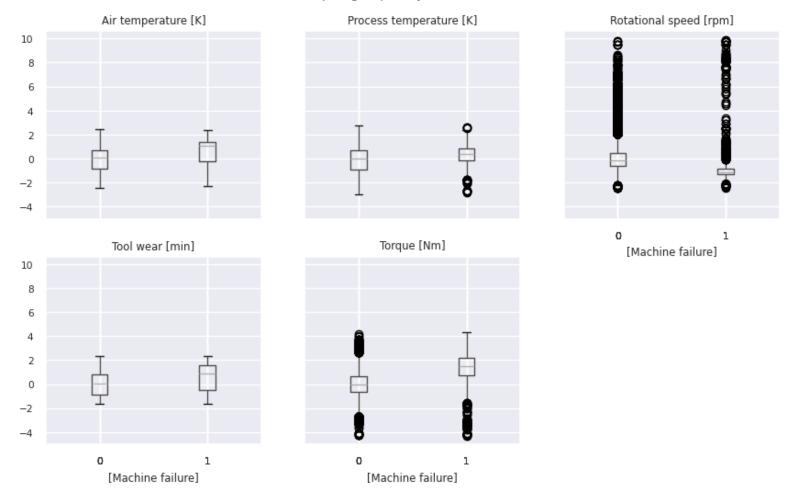
This boxplot (and the previous description) shows that the attributes have widely different scales, so we need to normalize them

```
[11]: for col in [c for c in data.columns if not c in [target, "Type"]]:
    data[col] = (data[col] - data[col].mean()) / data[col].std()
```

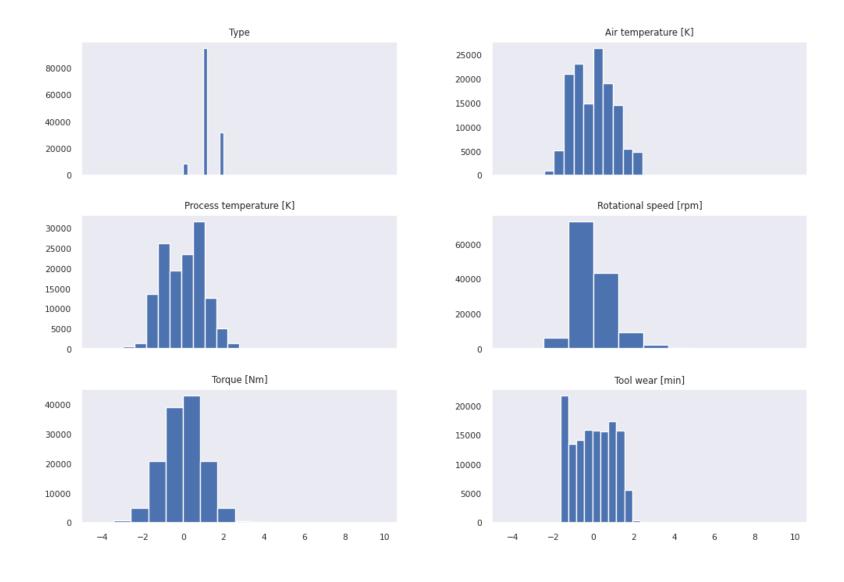
The following plots show the final distributions of the attributes. Due to the high imbalance, the pairplot had to be split between the classes so that the plots for the "Failed" class could be seen.

```
[12]: data.drop(columns=["Type"]).boxplot(figsize=(10, 6), by=target, layout=(2, 3));
```

Boxplot grouped by Machine failure

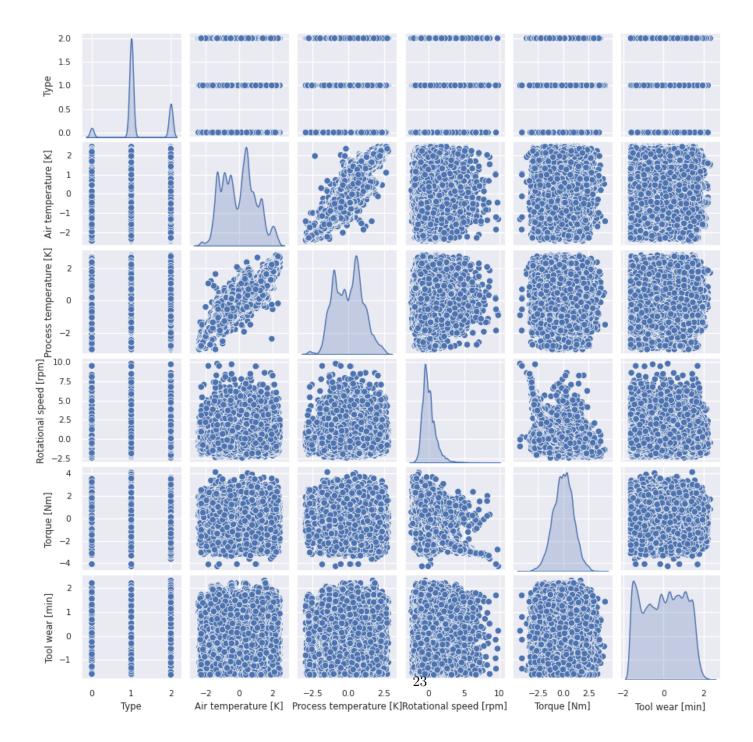


[13]: data.hist(grid=False, sharex=True, figsize=(12, 8));

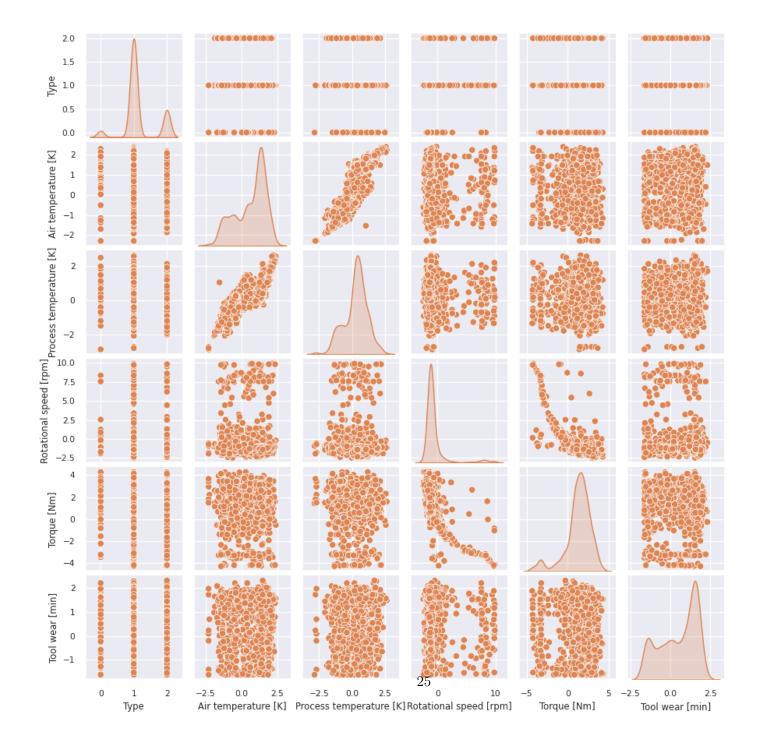


```
[14]: # Due to the high imbalance, the minority class ends up being barely noticable in this plot,
# hence the separation
#pairplot_or_image(data, "full_pairplot.png", target)
```

[15]: pairplot_or_image(data[data[target] == 0], "not_failed.png", target, overwrite=False, legend=False)



[16]: pairplot_or_image(data[data[target] == 1], "failed.png", target, overwrite=False, legend=False)



2.2 Resampling & train/test split

```
[17]: # Basic paramters
test_size = 0.2

X = data.drop(columns=[target], axis=1)
y = data[target]
```

Resampling allows us to change the minority-majority class ratio. This can be done by either: - over-sampling the minority, i.e. duplicating minority datapoints - under-sampling the majority, i.e. removing majority datapoints

The first option could lead to overfitting but doesn't remove any data. The second option, however, to achieve the desired ratio would have to remove a lot of data, for this particular dataset. We therefore choose the over-sampling method.

With the imblearn library, this is done using the SMOTE method.

```
[18]: from sklearn.model_selection import train_test_split
    from imblearn.over_sampling import SMOTE

Xtr_orig, Xte, ytr_orig, yte = train_test_split(X, y, test_size=test_size, random_state=RANDOM_STATE)

print(f"Test set size: {len(Xte)}")

# Resample to get a different ratio between minority and majority
    resampler = SMOTE(random_state=RANDOM_STATE, sampling_strategy=(1. / 10.))

Xtr, ytr = Xtr_orig, ytr_orig

if resampler is not None:
    Xtr, ytr = resampler.fit_resample(Xtr_orig, ytr_orig)

print(f"Initial train size: {len(Xtr_orig)}")
```

```
print(f"Resampled train size: {len(Xtr)}")
else:
   print(f"Train size: {len(Xtr)}")
```

Test set size: 27122

Initial train size: 108485 Resampled train size: 117901

3 Models

We test the following estimators, from the scikit-learn library: - Decision Tree - Random Forest - AdaBoost - k-Nearest Neighbors - Gaussian Naive Bayes - Perceptron - Support Vector Machine - SGD

For each model, we compute a baseline first and then we tune the hyperparameters using a grid search. The estimators are presented in the order in which they've been tested and (almost) all discussion of the results has been left for the "Conclusion" section at the end.

3.1 Decision Tree

[19]: from sklearn.tree import DecisionTreeClassifier

This model will be tested on both the original and resampled datasets.

3.1.1 Baseline

Original dataset

```
[20]: base_dt_orig = DecisionTreeClassifier(random_state=RANDOM_STATE)

y_pred, rep, cm = fit_and_predict(base_dt_orig, Xtr_orig, ytr_orig, Xte, yte)

Fitting model...done
Testing...done

[21]: print_model_results(base_dt_orig, rep, cm, "Baseline DecisionTree")
```

Classification report:

support	f1-score	recall	precision	
26783	0.99	0.99	0.99	0
339	0.38	0.39	0.37	1
07400	0.00			
27122	0.98			accuracy
27122	0.69	0.69	0.68	macro avg
27122	0.98	0.98	0.98	weighted avg

Best parameters:

ccp_alpha: 0.0
class_weight: None
criterion: gini
max_depth: None
max_features: None
max_leaf_nodes: None

min_impurity_decrease: 0.0

min_samples_leaf: 1
min_samples_split: 2

min_weight_fraction_leaf: 0.0

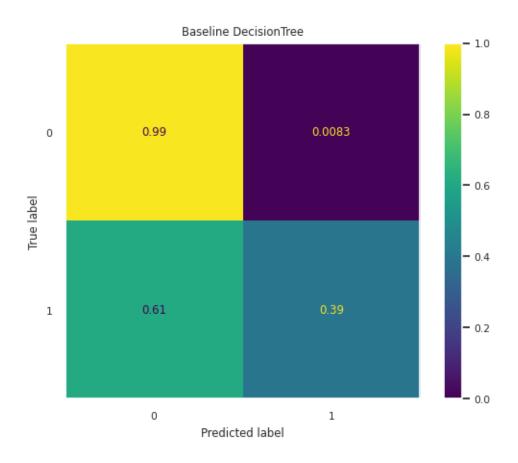
random_state: 69420
splitter: best

Feature importances:

Type: 0.031

Air temperature [K]: 0.179
Process temperature [K]: 0.146
Rotational speed [rpm]: 0.181

Torque [Nm]: 0.288
Tool wear [min]: 0.175





[23]: 3139

Oversampled dataset

```
[24]: base_dt_os = DecisionTreeClassifier(random_state=RANDOM_STATE)
     y_pred, rep, cm = fit_and_predict(base_dt_os, Xtr, ytr, Xte, yte)
     Fitting model...
     done
     Testing...done
[25]: print_model_results(base_dt_os, rep, cm, "Baseline DecisionTree (oversampled data)")
```

Classification report:

	precision	recall	f1-score	support
0	0.99	0.99	0.99	26783
1	0.27	0.44	0.34	339
accuracy			0.98	27122
macro avg	0.63	0.71	0.66	27122
weighted avg	0.98	0.98	0.98	27122

Best parameters:

ccp_alpha: 0.0 class_weight: None criterion: gini max_depth: None max_features: None max_leaf_nodes: None min_impurity_decrease: 0.0 min_samples_leaf: 1 min_samples_split: 2 min_weight_fraction_leaf: 0.0 random_state: 69420

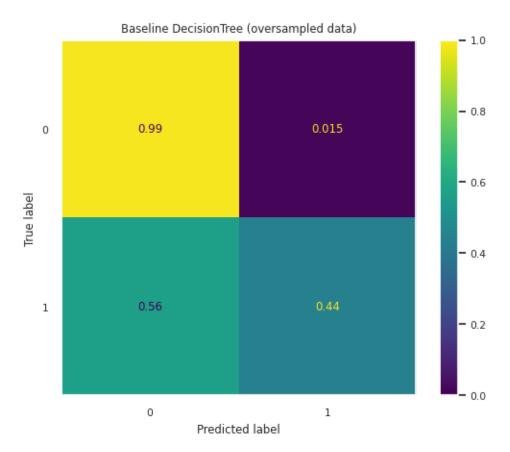
splitter: best

Feature importances:

Type: 0.013

Air temperature [K]: 0.219
Process temperature [K]: 0.109
Rotational speed [rpm]: 0.292

Torque [Nm]: 0.223
Tool wear [min]: 0.144



```
[26]: print(f"Tree depth: {base_dt_os.get_depth()}")
    Tree depth: 35
[27]: base_dt_os.tree_.node_count
```

[27]: 5865

As will be the case for all following models, the baseline(s) show an "alleged" accuracy around 98%, actually due to the high imbalance. The following gridsearch will show which alternative metric was chosen to optimize each estimator.

Finally, though the effect isn't too pronounced, the model performs better on the resampled dataset. This is expected, as the model is able to learn more from the minority class, and such data will be used for the following models.

```
[28]: base_rep_dt = rep
```

3.1.2 Grid search

Grid search already cached in cache/DecisionTreeClassifier__gridsearch.pickle - loading...

[30]: print_gridsearch_results(results_dt)

Score: precision_macro Classification report:

	precision	recall	f1-score	support
0	0.99	0.99	0.99	26783
1	0.34	0.49	0.40	339
accuracy			0.98	27122
macro avg	0.67	0.74	0.70	27122
weighted avg	0.99	0.98	0.98	27122

ccp_alpha: 0.0
class_weight: None
criterion: gini
max_depth: 14
max_features: None
max_leaf_nodes: None

min_impurity_decrease: 0.0

min_samples_leaf: 1
min_samples_split: 2

min_weight_fraction_leaf: 0.0

random_state: 69420
splitter: best

Feature importances:

Type: 0.012

Air temperature [K]: 0.218
Process temperature [K]: 0.091
Rotational speed [rpm]: 0.308

Torque [Nm]: 0.235
Tool wear [min]: 0.137

Como, mosall masma

Score: recall_macro
Classification report:

precision recall f1-score support

0	1.00	0.95	0.97	26783
1	0.16	0.71	0.27	339
accuracy.			0.95	27122
accuracy macro avg	0.58	0.83	0.93	27122
weighted avg	0.99	0.95	0.97	27122

ccp_alpha: 0.0

class_weight: balanced

criterion: gini
max_depth: 13
max_features: None

max_leaf_nodes: None

min_impurity_decrease: 0.0

min_samples_leaf: 1
min_samples_split: 2

 ${\tt min_weight_fraction_leaf:~0.0}$

random_state: 69420
splitter: best

Feature importances:

Type: 0.009

Air temperature [K]: 0.074 Process temperature [K]: 0.039 Rotational speed [rpm]: 0.464

Torque [Nm]: 0.229
Tool wear [min]: 0.184

Score: f1_macro

Classification report:

precision recall f1-score support

0	0.99	0.99	0.99	26783
1	0.28	0.44	0.34	339
accuracy			0.98	27122
macro avg	0.64	0.71	0.67	27122
weighted avg	0.98	0.98	0.98	27122

ccp_alpha: 0.0
class_weight: None
criterion: entropy
max_depth: 30
max_features: None
max_leaf_nodes: None

min_impurity_decrease: 0.0

min_samples_leaf: 1
min_samples_split: 2

min_weight_fraction_leaf: 0.0

random_state: 69420
splitter: best

Feature importances:

Type: 0.013

Air temperature [K]: 0.168

Process temperature [K]: 0.098

Rotational speed [rpm]: 0.333

Torque [Nm]: 0.226
Tool wear [min]: 0.162

Score: accuracy

 ${\tt Classification\ report:}$

precision recall f1-score support
0 0.99 0.99 0.99 26783

1	0.26	0.42	0.32	339
accuracy			0.98	27122
macro avg	0.63	0.70	0.66	27122
weighted avg	0.98	0.98	0.98	27122

ccp_alpha: 0.0

class_weight: balanced
criterion: entropy
max_depth: 32
max_features: None
max_leaf_nodes: None

min_impurity_decrease: 0.0

min_samples_leaf: 1
min_samples_split: 2

min_weight_fraction_leaf: 0.0

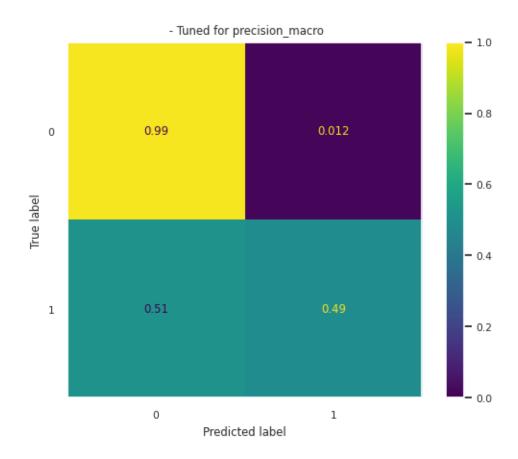
random_state: 69420
splitter: best

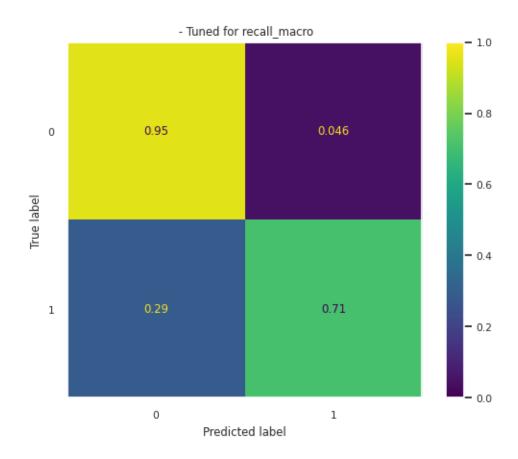
Feature importances:

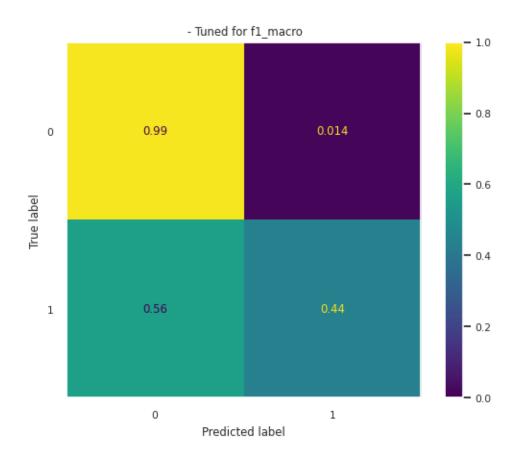
Type: 0.013

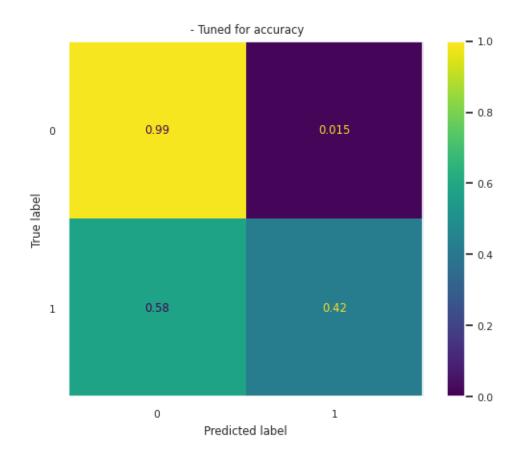
Air temperature [K]: 0.116
Process temperature [K]: 0.078
Rotational speed [rpm]: 0.365

Torque [Nm]: 0.243
Tool wear [min]: 0.185









We clearly see that targeting the recall_macro metric produces a far better estimator compared to those obtained for the other metrics, whose performance remains close to the baseline. This is expected, since it requires the model to classify correctly a higher percentage of datapoints for both classes. Due to this outstanding result, for all following models this will be the only metric used in the grid searches.

The optimized model uses the following hyperparameters (among those used for the grid search): - class_weight: "balanced" - criterion: "gini" - max_depth: 13

A balanced class weighting is a logical better choice since it "uses the values of y to automatically adjust weights inversely proportional to

class frequencies in the input data" (see the sklearn documentation) - this is another response to the imbalanced nature of the dataset.

3.2 Random Forest

[31]: from sklearn.ensemble import RandomForestClassifier

3.2.1 Baseline

```
[32]: base_rf = RandomForestClassifier(random_state=RANDOM_STATE)

y_pred, base_rep_rf, cm = fit_and_predict(base_rf, Xtr, ytr, Xte, yte)
```

Fitting model...done Testing...done

[33]: print_model_results(base_rf, base_rep_rf, cm)

Classification report:

	precision	recall	f1-score	support
0	0.99	0.99	0.99	26783
1	0.53	0.52	0.53	339
accuracy			0.99	27122
macro avg	0.76	0.76	0.76	27122
weighted avg	0.99	0.99	0.99	27122

Best parameters:

bootstrap: True
ccp_alpha: 0.0
class_weight: None
criterion: gini
max_depth: None
max_features: sqrt
max_leaf_nodes: None

max_samples: None

min_impurity_decrease: 0.0

min_samples_leaf: 1
min_samples_split: 2

min_weight_fraction_leaf: 0.0

n_estimators: 100
n_jobs: None
oob_score: False
random_state: 69420

verbose: 0

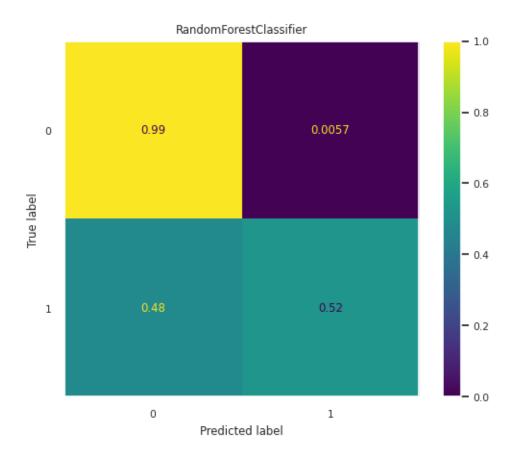
warm_start: False

Feature importances:

Type: 0.014

Air temperature [K]: 0.180
Process temperature [K]: 0.117
Rotational speed [rpm]: 0.260

Torque [Nm]: 0.283
Tool wear [min]: 0.146



```
[34]: max_rf_depth = max([estimator.get_depth() for estimator in base_rf.estimators_])
    print(f"Deepest tree: {max_rf_depth}")

Deepest tree: 41

[35]: max_rf_estimators = base_rf.n_estimators
    print(f"# of estimators: {max_rf_estimators}")
```

of estimators: 100

3.2.2 Grid Search

 $\label{lem:cache-RandomForestClassifier_gridsearch.pickle-loading...} Grid search already cached in cache/RandomForestClassifier_gridsearch.pickle-loading...$

[37]: print_gridsearch_results(results_rf)

Score: recall_macro Classification report:

support	f1-score	recall	precision	
26783	0.97	0.93	1.00	0
339	0.24	0.84	0.14	1
27122	0.93			accuracy
27122 27122	0.60 0.96	0.89 0.93	0.57 0.99	macro avg
				5 1 10

Best parameters:

bootstrap: True
ccp_alpha: 0.0

class_weight: balanced

criterion: gini

max_depth: 9

max_features: sqrt
max_leaf_nodes: None
max_samples: None

min_impurity_decrease: 0.0

min_samples_leaf: 1
min_samples_split: 2

min_weight_fraction_leaf: 0.0

n_estimators: 100

n_jobs: None
oob_score: False
random_state: 69420

verbose: 0

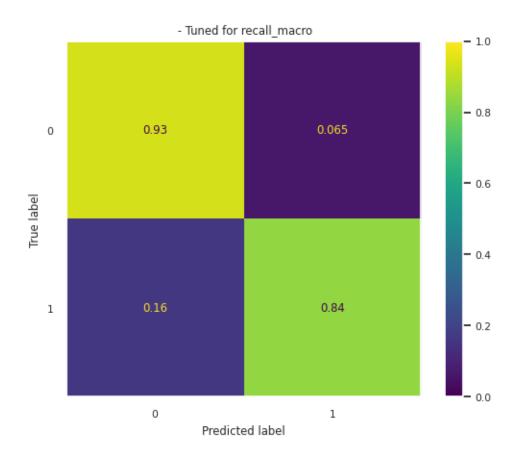
warm_start: False

Feature importances:

Type: 0.008

Air temperature [K]: 0.120 Process temperature [K]: 0.035 Rotational speed [rpm]: 0.344

Torque [Nm]: 0.326
Tool wear [min]: 0.166



3.3 AdaBoost

3.3.1 Baseline

[38]: from sklearn.ensemble import AdaBoostClassifier

[39]: ada = AdaBoostClassifier(random_state=RANDOM_STATE)

ypred, base_rep_ada, cm = fit_and_predict(ada, Xtr, ytr, Xte, yte)

Fitting model...done Testing...done

[40]: print_model_results(ada, base_rep_ada, cm)

Classification report:

	precision	recall	f1-score	support
0	0.99	0.99	0.99	26783
1	0.33	0.55	0.42	339
accuracy			0.98	27122
macro avg	0.66	0.77	0.70	27122
weighted avg	0.99	0.98	0.98	27122

Best parameters:

algorithm: SAMME.R

base_estimator: deprecated

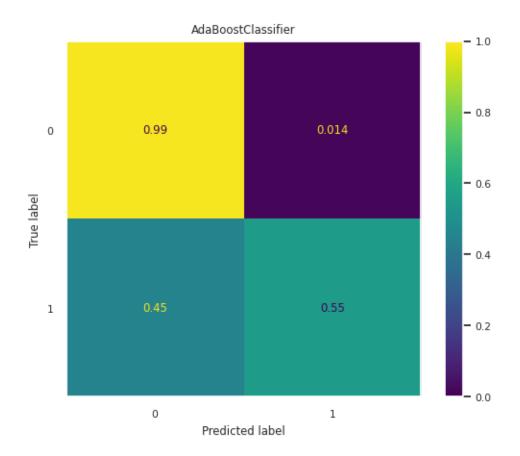
estimator: None learning_rate: 1.0 n_estimators: 50 random_state: 69420

Feature importances:

Type: 0.040

Air temperature [K]: 0.120 Process temperature [K]: 0.140 Rotational speed [rpm]: 0.240

Torque [Nm]: 0.240
Tool wear [min]: 0.220



3.3.2 Grid search

 $\label{lem:cache-AdaBoostClassifier_gridsearch.pickle-loading...} Grid search already cached in cache/AdaBoostClassifier_gridsearch.pickle-loading...$

[42]: print_gridsearch_results(results_ada)

Score: recall_macro Classification report:

	precision	recall	f1-score	support
0	0.99	0.99	0.99	26783
1	0.34	0.55	0.42	339
accuracy			0.98	27122
macro avg	0.67	0.77	0.70	27122
weighted avg	0.99	0.98	0.98	27122

Best parameters:

 ${\tt algorithm} \colon {\tt SAMME.R}$

base_estimator: deprecated

estimator: None

learning_rate: 1.4000000000000000

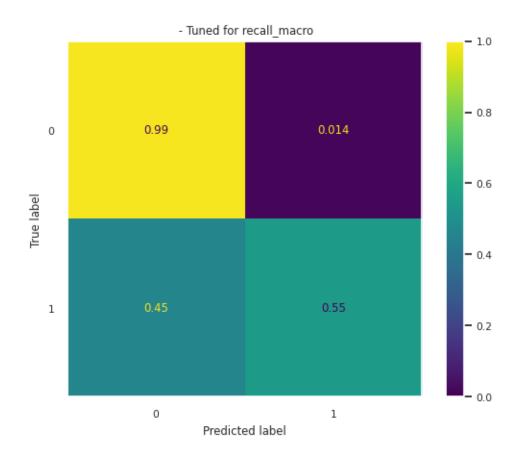
n_estimators: 100
random_state: 69420

${\tt Feature \ importances:}$

Type: 0.020

Air temperature [K]: 0.210 Process temperature [K]: 0.290 Rotational speed [rpm]: 0.170

Torque [Nm]: 0.210
Tool wear [min]: 0.100



3.4 K-Nearest Neighbor

3.4.1 Baseline

[43]: from sklearn.neighbors import KNeighborsClassifier

```
[79]: kn = KNeighborsClassifier()
    ypred, base_rep_knn, cm = fit_and_predict(kn, Xtr, ytr, Xte, yte)
```

Fitting model...done Testing...done

[80]: print_model_results(kn, base_rep_knn, cm)

Classification report:

	precision	recall	f1-score	support
0	0.99	0.98	0.99	26783
1	0.28	0.59	0.38	339
accuracy			0.98	27122
macro avg	0.64	0.78	0.68	27122
weighted avg	0.99	0.98	0.98	27122

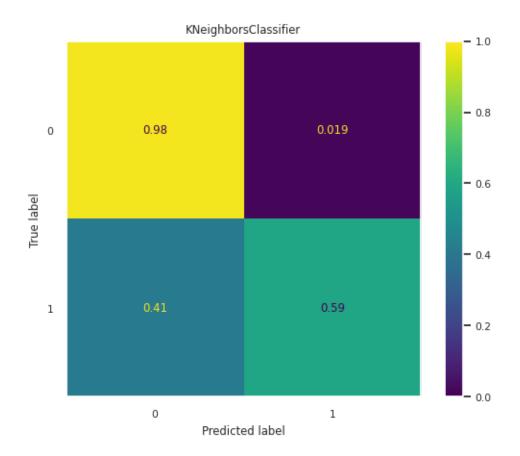
Best parameters:

algorithm: auto
leaf_size: 30
metric: minkowski
metric_params: None

n_jobs: None
n_neighbors: 5

p: 2

weights: uniform



3.4.2 Grid search

 $\label{lem:cache} \mbox{\tt Grid search already cached in cache/KNeighborsClassifier_gridsearch.pickle-loading...}$

[88]: print_gridsearch_results(results_knn)

Score: recall_macro
Classification report:

support	f1-score	recall	precision	
26783	0.99	0.98	0.99	0
339	0.34	0.45	0.27	1
27122	0.98			accuracy
27122	0.66	0.72	0.63	macro avg
27122	0.98	0.98	0.98	weighted avg

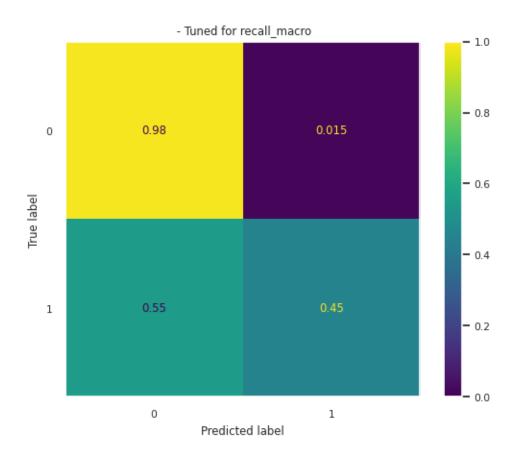
Best parameters:

algorithm: kd_tree leaf_size: 40 metric: manhattan metric_params: None

n_jobs: 2
n_neighbors: 1

p: 2

weights: uniform

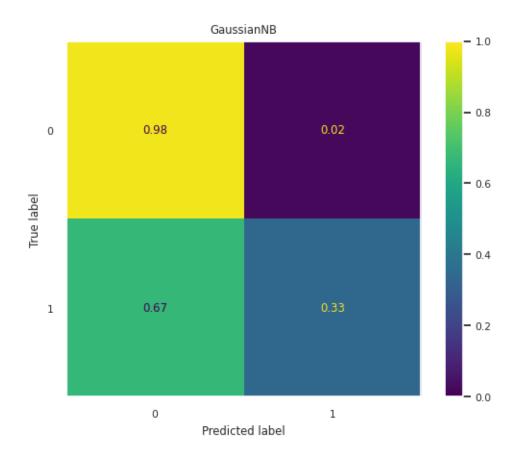


3.5 Gaussian Naive Bayes

var_smoothing: 1e-09

3.5.1 Baseline

```
[48]: from sklearn.naive_bayes import GaussianNB
[49]: gnb = GaussianNB()
     ypred, base_rep_gnb, cm = fit_and_predict(gnb, Xtr, ytr, Xte, yte)
     Fitting model...done
     Testing...done
[50]: print_model_results(gnb, base_rep_gnb, cm)
     Classification report:
                   precision
                                recall f1-score
                                                   support
                        0.99
                                  0.98
                                            0.99
                0
                                                     26783
                        0.18
                                  0.33
                                            0.23
                1
                                                       339
                                            0.97
                                                     27122
         accuracy
                                            0.61
                                                     27122
                        0.58
                                  0.66
        macro avg
     weighted avg
                        0.98
                                  0.97
                                            0.98
                                                     27122
     Best parameters:
             priors: None
```



3.5.2 Grid search

Grid search already cached in cache/GaussianNB_gridsearch.pickle - loading...

[52]: print_gridsearch_results(results_gnb)

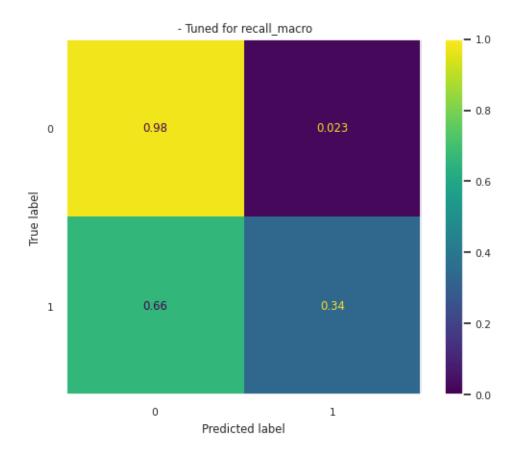
Score: recall_macro Classification report:

	precision	recall	f1-score	support
0	0.99	0.98	0.98	26841
1	0.17	0.34	0.23	382
accuracy			0.97	27223
macro avg	0.58	0.66	0.61	27223
weighted avg	0.98	0.97	0.97	27223

Best parameters:

priors: None

var_smoothing: 1e-08



3.6 Perceptron

3.6.1 Baseline

[53]: from sklearn.linear_model import Perceptron

[55]: print_model_results(lp, base_rep_lp, cm)

Classification report:

	precision	recall	f1-score	support
0	1.00	0.93	0.96	26783
1	0.10	0.63	0.18	339
accuracy			0.93	27122
macro avg	0.55	0.78	0.57	27122
weighted avg	0.98	0.93	0.95	27122

Best parameters:

alpha: 0.0001
class_weight: None
early_stopping: False

eta0: 1.0

fit_intercept: True
l1_ratio: 0.15
max_iter: 1000
n_iter_no_change: 5

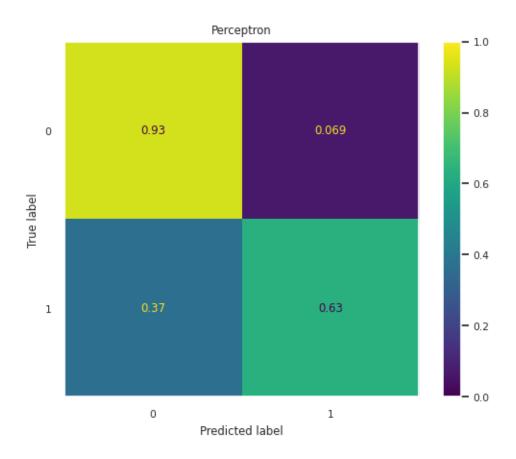
n_jobs: None
penalty: None

random_state: 69420

shuffle: True
tol: 0.001

validation_fraction: 0.1

verbose: 0



3.6.2 Grid search

Grid search already cached in cache/Perceptron_gridsearch.pickle - loading...

[57]: print_gridsearch_results(results_perc)

Score: recall_macro Classification report:

support	f1-score	recall	precision	
26783	0.92	0.85	1.00	0
339	0.11	0.72	0.06	1
27122	0.85			
27122	0.65	0.79	0.53	accuracy macro avg
27122	0.91	0.85	0.98	weighted avg

Best parameters:

alpha: 0.0001

class_weight: balanced
early_stopping: True

eta0: 1.0

fit_intercept: True
l1_ratio: 0.15
max_iter: 1000

n_iter_no_change: 5

n_jobs: None
penalty: None

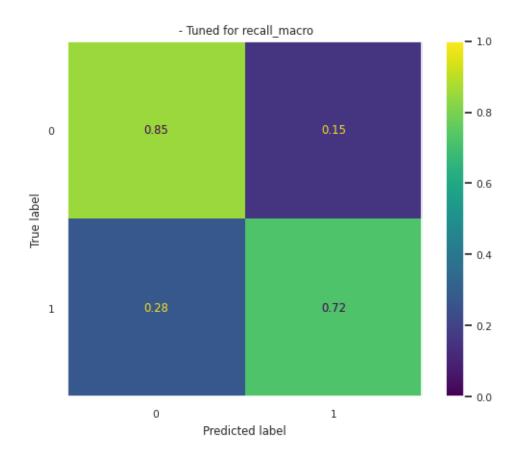
random_state: 69420

shuffle: True
tol: 0.001

validation_fraction: 0.1

verbose: 0

warm_start: False



3.7 Support Vector Machine

3.7.1 Baseline

[58]: from sklearn.svm import SVC

```
[59]: svc = SVC(random_state=RANDOM_STATE)
  overwrite = False
  pickle_path = f"{CACHE_DIR}/SVC__baseline.pickle"
  cached = os.path.isfile(pickle_path)

if cached and not overwrite:
    print(f"Baseline model already cached in {pickle_path} - loading...")
    tmp = load_pickle(pickle_path)
  else:
    if cached and overwrite:
        print(f"Overwriting cached model...")

    tmp = [svc, fit_and_predict(svc, Xtr, ytr, Xte, yte)]
    dump_pickle(tmp, pickle_path)

svc = tmp[0]
  y_pred, base_rep_svc, cm = tmp[1]
```

Baseline model already cached in cache/SVC_baseline.pickle - loading...

[60]: print_model_results(svc, base_rep_svc, cm)

Classification report:

support	f1-score	recall	precision	
26783	0.99	0.99	1.00	0
339	0.51	0.66	0.41	1
27122	0.98			accuracy
27122	0.75	0.82	0.70	macro avg
27122	0.99	0.98	0.99	weighted avg

Best parameters:

C: 1.0

break_ties: False

cache_size: 200
class_weight: None

coef0: 0.0

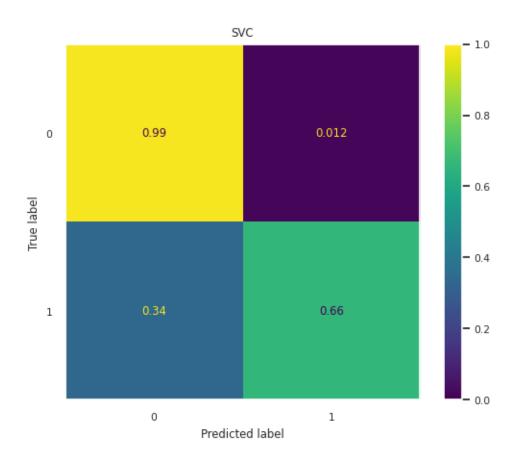
decision_function_shape: ovr

degree: 3
gamma: scale
kernel: rbf
max_iter: -1

probability: False
random_state: 69420
shrinking: True

tol: 0.001

verbose: False



3.7.2 Grid search

Due to the extremely long training time of this model, the tuning has been performed separately for the two kernels tested (rbf and poly).

```
[61]: # WARNING: using Colab, this took more than 1 hr
results_svc_rbf = grid_search({'kernel': ['rbf'],
```

```
'gamma': ["scale","auto",1e-3, 1e-4],
'C': [1, 10, 100],
"shrinking": [True, False],
'class_weight': [None, "balanced"]},
["recall_macro"], svc, Xtr, ytr, Xte, yte,
n_splits=2, n_jobs=10, overwrite_pickle=False, verbose=3,
pickle_file="SVC_gridsearch_rbf.pickle")
print_gridsearch_results(results_svc_rbf, cm_model_name="SVC (RBF kernel)")
```

Grid search already cached in cache/SVC_gridsearch_rbf.pickle - loading...

Score: recall_macro

Classification report:

	precision	recall	f1-score	support
0	1.00	0.93	0.96	26783
1	0.12	0.81	0.21	339
accuracy			0.92	27122
macro avg	0.56	0.87	0.59	27122
weighted avg	0.99	0.92	0.95	27122

Best parameters:

C: 100

break_ties: False
cache_size: 200

class_weight: balanced

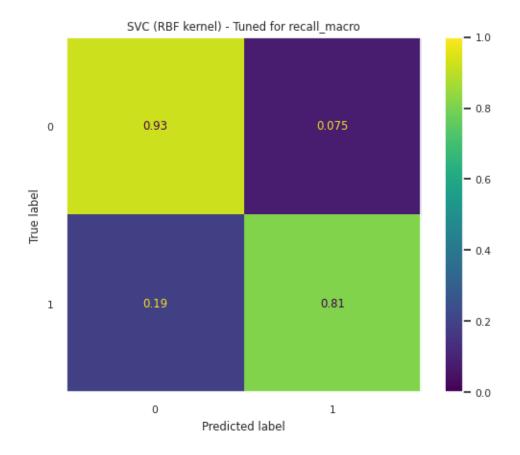
coef0: 0.0

decision_function_shape: ovr

degree: 3
gamma: auto
kernel: rbf
max_iter: -1

probability: False
random_state: 69420
shrinking: False

tol: 0.001
verbose: False



```
[62]: # WARNING: using Colab, this took more than 1 hr
     results_svc_poly = grid_search({'kernel': ['poly'],
                          'gamma': ["scale", "auto", 1e-3, 1e-4],
                          'C': [1, 10, 100],
                          'class_weight': [None, "balanced"]},
                          ["recall_macro"], svc, Xtr, ytr, Xte, yte,
                          n_splits=2, n_jobs=10, overwrite_pickle=False, verbose=3,
                          pickle_file="SVC_gridsearch_poly.pickle")
     print_gridsearch_results(results_svc_poly, cm_model_name="SVC (Polynomial kernel)")
     Grid search already cached in cache/SVC__gridsearch_poly.pickle - loading...
```

Score: recall_macro Classification report:

	precision	recall	f1-score	support
0	1.00	0.91	0.95	26783
1	0.10	0.85	0.18	339
accuracy			0.90	27122
macro avg	0.55	0.88	0.57	27122
weighted avg	0.99	0.90	0.94	27122

Best parameters:

C: 1.0

break_ties: False cache_size: 200

class_weight: balanced

coef0: 0.0

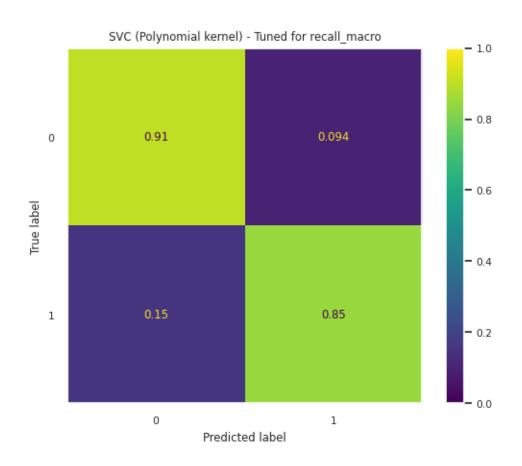
decision_function_shape: ovr

degree: 3 gamma: scale kernel: poly max_iter: -1

probability: False
random_state: 69420
chainling: True

shrinking: True

tol: 0.001
verbose: False



```
[63]: # We see that, although just slightly, the best model uses the poly kernel results_svc = results_svc_poly
```

3.8 Gradient descent

3.8.1 Baseline

```
[64]: from sklearn.linear_model import SGDClassifier
```

```
[65]: sgd = SGDClassifier(random_state=RANDOM_STATE)

y_pred, base_rep_sgd, cm = fit_and_predict(sgd, Xtr, ytr, Xte, yte)
```

Fitting model...done Testing...done

[66]: print_model_results(sgd, base_rep_sgd, cm)

Classification report:

	precision	recall	f1-score	support
0	0.99	1.00	0.99	26783
1	0.52	0.14	0.21	339
accuracy			0.99	27122
macro avg	0.75	0.57	0.60	27122
weighted avg	0.98	0.99	0.98	27122

Best parameters:

alpha: 0.0001
average: False
class_weight: None
early_stopping: False

epsilon: 0.1 eta0: 0.0

fit_intercept: True

11_ratio: 0.15

learning_rate: optimal

loss: hinge
max_iter: 1000

n_iter_no_change: 5

n_jobs: None
penalty: 12
power_t: 0.5

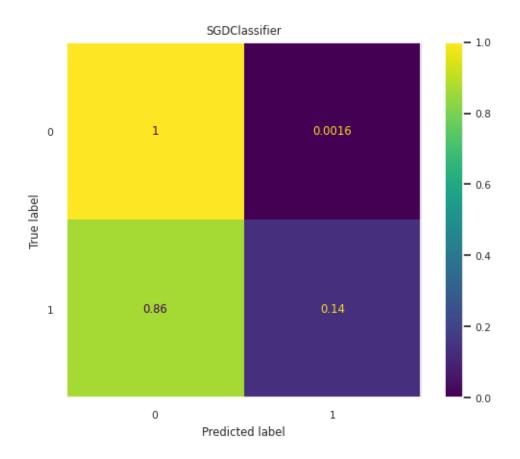
random_state: 69420

shuffle: True
tol: 0.001

validation_fraction: 0.1

verbose: 0

warm_start: False



3.8.2 Grid search

 $\label{lem:grid:search:grid:search:grid:search:grid:search:pickle-loading...$

[68]: print_gridsearch_results(results_sgd)

Score: recall_macro
Classification report:

		precision	recall	f1-score	support
	0	1.00	0.79	0.88	26783
	1	0.05	0.80	0.09	339
accur	acy			0.79	27122
macro	avg	0.52	0.80	0.48	27122
weighted	avg	0.98	0.79	0.87	27122

Best parameters:

alpha: 1

 ${\tt average} \colon \, {\tt False}$

class_weight: balanced
early_stopping: False

epsilon: 0.1

eta0: 0.1

fit_intercept: True

11_ratio: 0.15

learning_rate: invscaling

loss: hinge
max_iter: 1000
n_iter_no_change: 5

n_jobs: None

penalty: elasticnet

power_t: 0.5

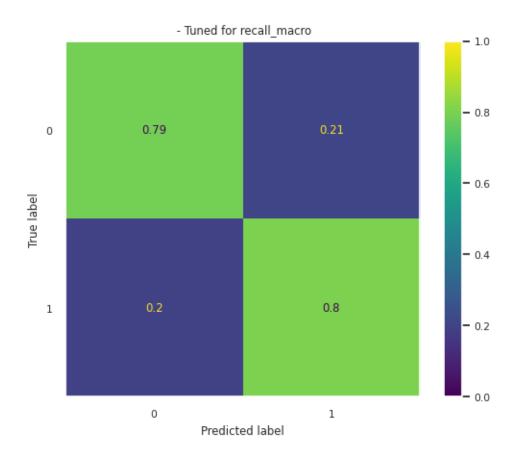
random_state: 69420

shuffle: True
tol: 0.001

validation_fraction: 0.1

verbose: 0

warm_start: False



The value for the loss parameter was selected to be "hinge". As stated in the documentation, this means that the model is actually fitting a *linear* support vector classifier. Indeed, using the LinearSVC class, which directly implements the same thing, we see basically the same results, both before and after tuning:

```
[69]: from sklearn.svm import LinearSVC

lsvm = LinearSVC(random_state=RANDOM_STATE, max_iter=6000, dual=False)
```

Fitting model...done Testing...done

 ${\tt Classification\ report:}$

		precision	recall	f1-score	support
	0	0.99	1.00	0.99	26783
	1	0.32	0.17	0.22	339
accur	acv			0.99	27122
macro	•	0.66	0.58	0.61	27122
weighted	avg	0.98	0.99	0.98	27122

Best parameters:

C: 1.0

class_weight: None

dual: False

fit_intercept: True
intercept_scaling: 1
loss: squared_hinge

max_iter: 6000
multi_class: ovr

penalty: 12

random_state: 69420

tol: 0.0001 verbose: 0

Grid search already cached in cache/SVC_linear.pickle - loading...

Score: recall_macro

Classification report:

	precision	recall	f1-score	support
0	1.00	0.81	0.89	26783
1	0.05	0.78	0.09	339
accuracy			0.81	27122
macro avg	0.52	0.79	0.49	27122
weighted avg	0.98	0.81	0.88	27122

Best parameters:

C: 1

class_weight: balanced

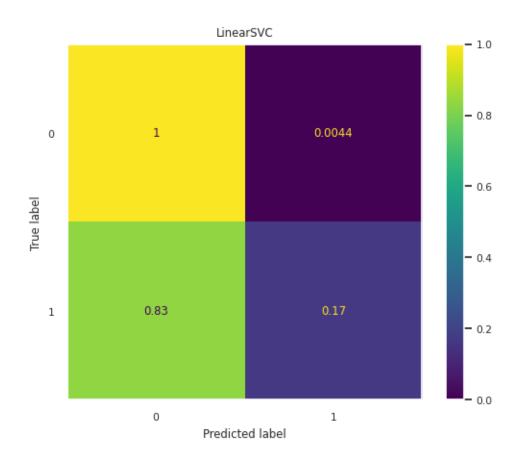
dual: False

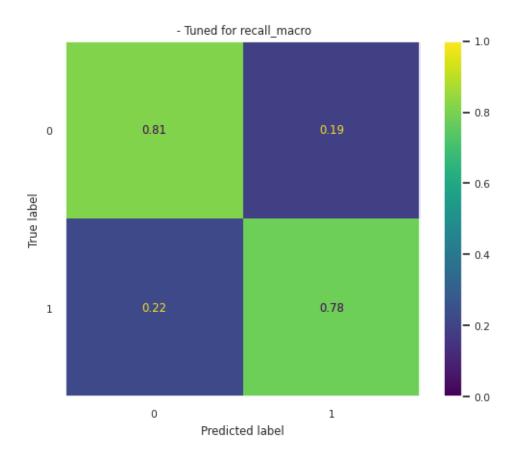
fit_intercept: True
intercept_scaling: 1
loss: squared_hinge
max_iter: 6000

multi_class: ovr
penalty: 12

random_state: 69420

tol: 0.0001 verbose: 0





4 Conclusions

```
[70]: reports = {
    "DecisionTree": [base_rep_dt, results_dt],
    "RandomForest": [base_rep_rf, results_rf],
    "AdaBoost": [base_rep_ada, results_ada],
```

```
reports_baseline = {k: v[0] for k, v in reports.items()}
reports_gscv = {k: v[1] for k, v in reports.items()}
```

```
[72]: recalls_gscv = {model: rep["macro_avg"]["recall"] for model, rep in reports_gscv.items()} recalls_baseline = {model: rep["macro_avg"]["recall"] for model, rep in reports_baseline.items()}
```

Firstly, this plot shows an overall comparison of each model's performance for each class before and after tuning, measured through the recall for each class. As already stated, this remains basically the only reliable metric to evalutate these models due to the extreme imbalance found in the dataset.

After tuning, the models are thus classified as follows:

	Class 1 recall	Recall (macro) average
Random Forest	84%	89%
\mathbf{SVM}	85%	88%
SGD	80%	80%
Perceptron	72%	79%
Decision Tree	71%	83%
AdaBoost	55%	77%
KNN	45%	72%
Gaussian NB	34%	66%

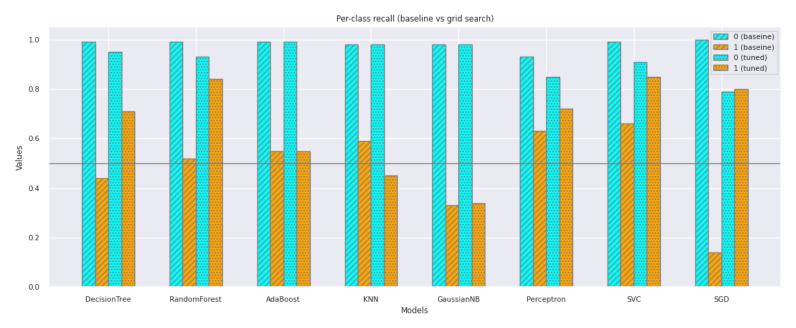
The tuned parameters of the two "winning" models are: - Random Forest - max_depth: 9 - criterion: "gini" - class_weight: "balanced"

- n_estimators: 100 - Support Vector Machine - kernel: "poly" - class_weight: "balanced" - shrinking: False - gamma: "auto" - C: 100 However, being a few orders of magnitude faster to train, the former may be considered more optimal.

The particularly bad performance of the KNN and Gaussian Naive Bayes classifiers was, to be fair, to be expected, though for different reasons: - For the KNN model, the pairplots at the beginning show that the two classes are mostly overlapping and to not form well distinct clusters - For the GNB model, its basic assumption of conditional independence between the attributes is clearly faulty in this context, since (for example) the rotational speed of a machine obviously influences its operating temperature

```
[73]: # Bar plot properties
      bar_width = 0.15 # Width of the bars
      # Number of objects
     n_objects = len(model_names)
      # Create a figure and axis
      _, ax = plt.subplots(figsize=(14, 5))
      # Y positions for groups of bars
     index = np.arange(n_objects)
      tmp = [
          [reports_baseline[m]["0"]["recall"] for m in model_names],
          [reports_baseline[m]["1"]["recall"] for m in model_names],
          [reports_gscv[m]["0"]["recall"] for m in model_names],
          [reports_gscv[m]["1"]["recall"] for m in model_names],
     ]
     for i, t in enumerate(tmp):
         ax.bar(index + bar_width*(i - 1.5), t, bar_width, edgecolor='grey',
                 color="cyan" if (i\%2) == 0 else "orange",
                 label=f''\{i\%2\} ({'baseine' if i < 2 else 'tuned'})",
                 hatch="///" if i < 2 else "....")
      ax.legend()
```

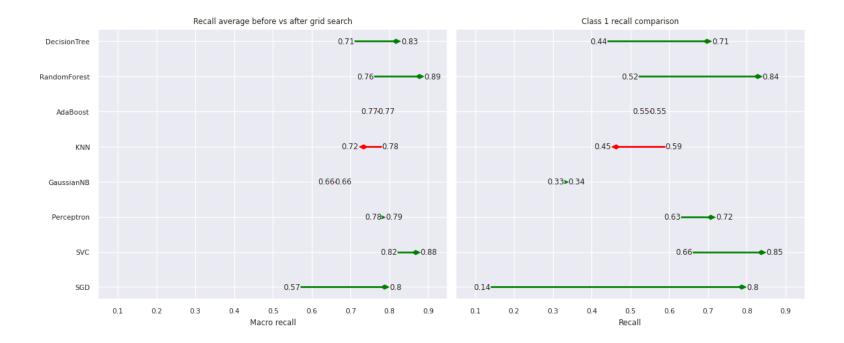
```
# Add labels and title
ax.set_xlabel('Models')
ax.set_ylabel('Values')
ax.set_xticks(index)
ax.set_xticklabels(model_names)
ax.set_title('Per-class recall (baseline vs grid search)')
# Horizontal line at y=.5
ax.axhline(.5, color='grey', lw=1)
# Show the plot
plt.show()
```



The following plots shows the changes in the recall metric, both for the macro average (left) and just for class 1 (right). It is noteworthy

how the SGD model went from a baseline of 57% up to 80%, by far the largest improvement.

The worst performing models either didn't improve (AdaBoost and Gaussian Naive Bayes) or became worse (K-Nearest Neighbor). This may have two reasons: - none of these have a "class weight" parameter, unlike the other five, and thus couldn't be tuned to "pay more attention" to one class than the other - cross-validation is performed on a *slice* of the training set (unlike the default model, which used all of it). This is especially damning for the KNN classifier because it doesn't really perform any analysis of the training data, instead simply using it "as-is".



The main focus of this project ended up being how to deal with severly imbalanced data, more than the classification task itself. This, at least for the given dataset, was achieved in three main ways: 1. using a per-class weighing of the datapoints, when supported 2. performing dataset resampling during preprocessing to make the minority class easier to learn 3. targeting the recall_macro scoring metric when tuning instead of accuracy or precision - this metric is an unweighted average of the recalls for each class, making thus sure that the result doesn't de facto only account for the majority datapoints - the majority class being so dominant, it is acceptable to be slightly less accurate in classifying it if it means being way more sensitive to the minority