

Machine Learning and Data Science in Chemical Engineering



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Chemical engineering is a data-rich subject. Practitioners collect and analyze data for understanding flow patterns, developing empirical models, designing and optimizing chemical reactions, as well as monitoring and controlling chemical processes and systems. Because of the high data dependence, it seems natural that artificial intelligence and machine learning would play an important role in the field of chemical engineering. However, for a long time in the 20th century, because of the lack in computing power and infrastructure of data generation and storage, limited success was observed.^{1,2} Recent years have seen a surge in machine learning related research from the computer science discipline to many exciting interdisciplinary areas, including chemistry, chemical engineering, and biological engineering.^{3–11} This trend creates opportunities for a transformative paradigm in our chemical engineering community. Furthermore, this exciting development could be attributed to both rapid advancements in computer hardware and algorithms that enable the training of large and complex models, advanced simulation and experimentation tools, and systems that accelerate the accumulation of data as well as better practices for data documentation and management. Researchers are now equipped with powerful tools in data science and machine learning to tackle complex challenges and opportunities, both at macroscopic and microscopic levels, facing the disciplines of chemical and biomolecular engineering and the relevant industries.

One primary usage of machine learning methods is to approximate high complex and nonlinear relationships between input and output variables. This type of problem is ubiquitous in chemical engineering, including but not limited to the prediction of molecular properties from structures (especially for multicomponent systems), development of closure models for flow dynamics and transport, reconstruction and identification of flow patterns, quantification of uncertainty in physical models, prediction and optimization of reaction outcome and reactor performance based on the reaction conditions (e.g., reagents, catalysts, solvents, reactants, products, flow rate, temperature, and pressure), assistance in building better catalyst models, understanding catalytic mechanisms, prediction of process response to control actions, etc. The application of machine learning, especially deep learning methods, provides an effective solution to these problems, because of the large parameter space to account for complex functions. In addition, flexible model architectures can be designed to process complicated information. For example, convolutional neural networks capture local connections and can be used to process data with spatial structures, such as images and molecular graphs. Recurrent neural networks

account for sequential connections and are used for time series data. The physics-informed machine learning that embeds the prior physics, reaction mechanisms, or other types of constraints into its architectures can greatly boost interpretability and approximation ability of pure machine learning. These methods are increasingly helpful as more complex data are generated and used in chemical engineering developments, including images of flow patterns from high-speed cameras, flow field data from high-fidelity numerical simulations, images of molecular structures from electronic microscopes, time series data from process controllers, etc. Finally, machine learning frameworks such as active learning and reinforcement learning, can be used to aid decision making processes in chemical engineering, including iterative experimental design, process scheduling, control, and optimization.

This special issue of *Industrial & Engineering Chemistry Research* presents an excellent collection of articles from internationally renowned researchers from all around the world to showcase the application of machine learning and data science in the aforementioned chemical engineering problems.^{12–30} We truly appreciate the efforts from all contributing authors to make it happen. We hope these articles provide new insights and perspectives as to how machine learning can be used in a wide variety of chemical engineering problems, and stimulate more creative solutions to existing and future challenges.

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Notes

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