REQUEST FOR QUOTATIONS		THIS RFQ IS IS NOT A SMALL BUSINESS SET-ASIDE		PAGE OF	PAGES 18			
1. REQUEST NO. SPE4A7-15-T-3529	2. DATE ISSUED 2014 DEC 02	3. REQUISITION/PURCHASE REQUEST NO. 0056151782 4. CERT.FOR NAT. DEF. UNDER BDSA REG. 2 AND/OR DMS REG. 1			RATING DO-A1			
5. ISSUED BY DLA AVIATION				6. DELIVER BY (Date) 165 DAYS ADO				
ASC SUPPLIER OPER AE AND AF DIV 8000 JEFFERSON DAVIS HWY RICHMOND VA 23297				7. DELIVERY TOB DESTINATION OTHER (See Schedule)				
USA Name: GARLAND PEAY Buyer Code:PARDAA3 Tel: 804-279-2508 Fax: 804-279-6157 Email: ROY.PEAY@DLA.MIL				9. DESTINATION a. NAME OF CONSIGNEE				
8. TO:				See Schedule				
				b. STREET ADDRESS				
				c. CITY				
				d. STATE	e. ZIP CODE			
10. PLEASE FURNISH QUOTATIONS T ISSUING OFFICE IN BLOCK 5 ON C BEFORE CLOSE OF BUSINESS (De	indicate on the incurred in origin unless	NT: This is a request for information, and quotations furnished are not offers. If you are unable to quote, please so this form and return it to the address in Block 5. This request does not commit the Government to pay any costs the preparation of the submission of this quotation or to contract for supplies or services. Supplies are of domestic so otherwise indicated by quoter. Any representations and/or certifications attached to this Request for Quotations must			y any costs of domestic			
2014 DEC 12 be completed by the quoter.								
	-	11. SCHEDULE (See Con-	tinuation Sheets)					

POC INFORMATION:

WHEN TECHNICAL DATA IS PROVIDED IT MUST BE OBTAINED AThttps://pcf1.bsm.dla.mil/cfolders. DISCREPANCIES FOUND IN TECHNICAL DATAPROVIDED, SUBMIT REQUEST TO THE DLA CUSTOMER SERVICE WEBSITE:https://www.pdmd.dla.mil/cs/

ALL OTHER QUESTIONS (SOLICITATION REQUIREMENTS, ITEM DESCRIPTION, AWARD CHOICE, ETC.), PLEASE CONTACT THE BUYER SHOWN ABOVE.

QUESTIONS REGARDING OPERATION OF THE DLA-BSM INTERNET BID BOARD SYSTEM SHOULD BE E-MAILED to DibbsBSM@dla.mil

FOR IMMEDIATE ASSISTANCE, PLEASE REFER TO THE FREQUENTLY ASKED QUESTIONS (FAQS) ON BSM DIBBS AT: https://www.dibbs.bsm.dla.mil/Refs/help/DIBBSHelp.htm OR PHONE 1-855-DLA-0001 (1-855-352-0001).

MASTER SOLICITATION

THIS SOLICITATION INCORPORATES THE TERMS AND CONDITIONS SET FORTH IN THE DLA MASTER SOLICITATION FOR EPROCUREMENT AUTOMATED SIMPLIFIED ACQUISITIONS (PART 13) REVISION 25 (OCTOBER 14, 2014) WHICH CAN BE FOUND ON THE WEB AT: http://www.dla.mil/Acquisition/Documents/EProcurement_DLA_Automated_Master_Solicitation_REV25OCT2014.docx

a. 10 CALENDAR DAYS (%)			b. 20 CALENDAR DAYS (%) c. 30 CALENDAR DAYS (%)		d. CALENDAR DAYS			
12. DISCOUNT FOR PROMPT PAYMENT							NUMBER	PERCENTAGE
NOTE: Additional provisions and representations are are not			are not	t attached.				
13. NAME AND ADDRESS OF QUOTER			14. SIGNATURE OF PERSON AUTHORIZED TO SIGN		15. Date of Quotation			
a. NAME OF QUOTER CA	GE				QUOTATION			
b. STREET ADDRESS				16. SIGNER				
			a. NAME (Type or Print)		b. TELEPHONE			
c. COUNTY					AREA CODE			DE
d. CITY	e. STATE	f. ZIP COI	DE		c. TITLE (Type or Print) NUMBER			

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SECTION A

THIS BUY MAY BE A CANDIDATE FOR AUTOMATED AWARD. HOWEVER, AUTOMATED SOLICITATIONS CONTAINING FIRST ARTICLE TEST REQUIREMENTS ARE NOT CANDIDATES FOR AN AUTOMATED AWARD. ALL QUOTES MUST BE SUBMITTED VIA THE DLA INTERNET BID BOARD SYSTEM (DIBBS) AT https://www.dibbs.bsm.dla.mil.MICRO-PURCHASE QUOTES MAY BE AWARDED PRIOR TO RETURN DATE.

FAR 52.219-6 NOTICE OF TOTAL SMALL BUSINESS SET-ASIDE

NORTH AMERICAN INDUSTRY CLASSIFICATION SYSTEM 336413 SEE http://www.sba.gov/content/table-small-business-size-standards FOR THE CORRESPONDING SMALL BUSINESS SIZE STANDARD.

DFARS 252.225-7001, BUY AMERICAN AND BALANCE OF PAYMENTS PROGRAM, APPLIES TO ALL QUOTES ABOVE THE MICRO-PURCHASE THRESHOLD.

ORIGIN INSPECTION REQUIRED - FAR 52.246-2 APPLIES

THE CONTRACTOR SHALL COMPLY WITH THE ISO 9001 HIGHER-LEVEL QUALITY STANDARD. FAR 52.246-11 HIGHER-LEVEL CONTRACT QUALITY REQUIREMENT and DLAD 52.246-9043 HIGHER-LEVEL CONTRACT QUALITY REQUIREMENT (NON-MANUFACTURERS) APPLY.

MEASUREMENT AND TEST EQUIPMENT (M/TE) APPLIES (DLAD 52.246-9003).

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SECTION A

THIS BUY IS NOT FAST PAY

Offerors are encouraged to submit price break information with their quotes. Solicitations which are manually evaluated and awarded at increased quantities may be awarded based on the price break information submitted with the offeror's original quotation without further solicitation or discussion.

If you anticipate quoting on a solicitation after the closing date, please submit a DIBBS quote with a bid type of "No Bid" and place an anticipated quote date or the reason you are not willing to quote. This does not prevent you from submitting an actual quote on DIBBS at a later date. It will overlay your previous no quote. This informs buyers of your intention to quote and prevents multiple calls for updates and cancelling of requirements assumed to be non-procurable due to no quotes/sources. The submission of an anticipated quote date does not preclude DLA from making an award to another acceptable timely offer.

Procurement History for NSN/FSC:007786787/1560

CAGE	Contract Number	Quantity	Unit Cost	AWD Date
99115	SPE4A714MA473	2.000	8500.00000	20140701
99115	SPE4A714MA142	2.000	8500.00000	20140620
99115	SPM41206D0105002501	4.000	3350.00000	20100301
99115	SPM41206D0105002302	5.000	3350.00000	20091228
99115	SPM41206D0105001902	3.000	3350.00000	20090921
99115	SPM41206D0105001702	4.000	3350.00000	20090605
1V8G8	SP047503C2329	12.000	2920.50000	20030422
58985	SP047501MMB69	13.000	2500.00000	20010302
99115	SP047598M3346	12.000	2638.33333	19980107
99115	F0960394G0047TYG4	25.000	2100.00000	19970827
1N454	F3460186C3864	53.000	1375.00000	19860806
99115	F3460185C3697	19.000	1554.00000	19851002

This solicitation is being issued under the First Destination Transportation (FDT) program. If this acquisition is for Foreign Military Sales (FMS) or has an APO/FPO ship-to address, FDT will not apply and normal procedures should be followed. For FDT program transportation requirements, see DLAD clauses 52.247-9059 F.O.B. Origin, Government Arranged Transportation and 52.247-9058, First Destination Transportation (FDT) Program - Shipments Originating Outside the

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contiguous United States (OCONUS). Additional information about FDT can be found on the FDT website (http://www.dla.mil/FDTPI/).

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SECTION B

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PR: 0056151782
NSN/MATERIAL:1560007786787
ITEM DESCRIPTION
PANEL, WING SECTION
PANEL, WING SECTION
BOEING CO, CAGE: 81205
DWG:34-1262, REV"E", E.O. # 97C0064 APPLIES
P/N:34-1262-507
DWG:34-1262(-507),NOTES:1-35,& 48-52
DWG:35-3937, NO NOTES
DWG:29-9763(-2),NOTES:36-42,& 48-51
DWG:29-4641(-502), NOTES:22,27,29,44,& 48-51
DWG:90-3964(-502),NOTES:25,& 48-51
DWG:90-6214(-3),NOTES:7,10,29,& 48-51
DWG:90-4610(-1),NOTES:29,& 45-51
1.,, CONTRACT AWARD MANUFACTURER MUST OBTAIN BONDING FROM AN APPROVED
SOURCE LISTED ON AIR FORCE DRAWING NUMBER 9485265, ATTACHED TO THIS
TECHNICAL DATA PACKAGE. QUALIFICATION OF BONDING SOURCES/FACILITIES ARE
CONTROLLED BY THE B-52 ENGINEERING SYSTEM OFFICE (SPO).
2.,, FINISH CALL OUT: CHEMICAL TREAT ACCORDING TO MIL-DTL-5541, CLASS 3.
AND MIL-DTL-81706, CLASS 3, FORM I OR II, METHOD A OR B. APPLY TWO COATS
OF MIL-PRF-23377, TYPE I, CLASS C2 PRIMER ACCORDING TO THE MANUFACTURERS
APPLICATION INSTRUCTIONS AND MIL-F-18264.
3.,, PART TO BE FURNISHED WITHOUT FASTENER HOLES EXCEPT THOSE REQUIRED
FOR ASSEMBLY.
4.,,ADD 0.50-INCH EXCESS TRIM ALLOWANCE TO ALL EXTERIOR EDGES OF PANEL
(EXCEPT TRAILING EDGE ASSEMBLIES).
5.,,ALL BONDED ASSEMBLIES SHALL BE INSPECTED FOR INTERNAL FLAWS SUCH AS
VOIDS, BLISTERS, AND DELAMINATIONS WITH THE AIDE OF NDI INSTRUMENTS IN
ACCORDANCE WITH BAC 5968, TYPE I, II, OR III.
6.,,USE BAC 5514, BAC 5514-5137 AND BMS 5-137 IN LIEU OF BAC 5514-542
AND BMS 5-42 OR BAC 5425 AND BMS 5-15
7.,, FOR STRUCTURAL ADHESIVE BONDING PHOSPHORIC ACID ANODIZE ACCORDING TO
BAC 5555, OPTIONAL ARP 1524 AND IN LIEU OF FINISH CODE F-2.20
8.,,OPTIONAL TO USE ASTM D4376 IN LIEU OF AMS-T-81533 TRICHLOROETHANE 1
,1,1
9.,,OPTIONAL TO USE AMS-C-7438 IN LIEU OF BMS 4-4 (ALL HONEYCOMB TO BE
NON-PERFORATED)
10.,, USE D-16122 IN LIEU OF D-17318.
11.,,USE BMS 5-17 AND BAC 5450 IN LIEU OF BMS 5-20
12.,,APPLY HT-424F ADHESIVE PRIMER TO ALL SURFACES TO BE BONDED WITH
HT-424 ADHESIVE PER BMS 5-17
13.,,USE BMS 5-137 IN LIEU OF BMS 5-15, BMS 5-40, BMS 5-70 AND BMS 5-71
14.,, USE BMS 5-95 IN LIEU OF BMS 5-19 AND BMS 5-44
15.,, USE AMS 3374 AND AMS 3374/1 IN LIEU OF BMS 5-22 AND/OR MIL-S-38249
16.,,USE BAC 5514, BAC 5514-590 AND BMS 5-90, TYPE III OR TYPE IV IN
LIEU OF BAC 5452, BAC 5457 AND BMS 8-30, TYPE II (BAC FOAM 307 TYPE II)
17.,, USE NAPHTHA PER TT-N-95 IN LIEU OF BMS 3-2
18.,, USE BMS 5-95 PER D3-1453 AND D-16122 IN LIEU OF EPON 815 PER
D-17318
19.,,USE BMS 5-95 PER D3-1453 AND D-16122 IN LIEU OF PRO SEAL 700 PER
20.,,USE BMS 5-95 AND D3-1453 IN LIEU OF BMS 5-12, (TYPE B) PER BAC 5000
21.,, USE BMS 5-95 AND D3-1453 IN LIEU OF BMS 5-13 (TYPE A) PER BAC 5030
22.,, HEAT TREAT ALUMINUM ALLOY PER AMS 2770 AND AMS 2772 IN LIEU OF
MIL-H-6088 AND/OR BAC 5602.
23.,,HEAT TREAT ALUMINUM ALLOY 2024 PLATE/SHEET TO T42 TEMPER IN LIEU OF
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- 24.,,USE AMS-QQ-A-250 AND AMS-QQ-250/4 BARE ALUMINUM ALLOY 2024 SHEET IN LIEU OF 2024 CLAD SHEET PER QQ-A-362.
- 25.,,USE AMS-QQ-A-250 AND AMS-QQ-A-250/4 BARE ALUMINUM ALLOY 2024-T3 SHEET IN LIEU OF 2024-T3 CLAD SHEET PER QQ-A-362.
- 26.,,USE AMS-QQ-A-250 AND AMS-QQ-A-250/4 BARE ALUMINUM ALLOY 2024-T3 SHEET IN LIEU OF QQ-M-44, COND H.
- 27.,,USE AMS-QQ-A-250 AND AMS-QQ-A-250/12 BARE ALUMINUM ALLOY 7075-T6 SHEET IN LIEU OF 7075-T6 CLAD SHEET PER QQ-A-287 OR BMS 7-42
- 28.,,USE NOTE 2, FINISH CALL OUT IN LIEU OF FINISH CODES F-3.30, F-3.80, AND F-12.95.
- 29.,, FINISH CODE F-2.10 DEFINED: APPLY NO FINISH, EXCEPT THAT TEMPORARY PROTECTION MAY BE APPLIED FOR TRANSPORTATION, HANDLING, AND STORAGE.
 30.,, USE MS20604B3W1 UNIVERSAL HEAD BLIND RIVETS PER AIA/NAS NASM20604 IN LIEU OF BACR15K-127-3-2.
- 31.,,USE MS20470 UNIVERSAL HEAD RIVETS PER AIA/NAS NASM20470 IN LIEU OF AN470.
- 32.,,USE MS20426 COUNTERSUNK RIVETS PER AIA/NAS NASM20426 IN LIEU OF AN426.
- 33., USE BACS40R LAMINATED SHIMS IN LIEU OF BACS40A, SEE TABLE FOR DASH NUMBER CONVERSION.
- $34.,, \mathtt{USE}$ BAC B30FM-6A6 BOLT AND BAC C30M-6 COLLAR IN LIEU OF BAC B30AR-6-6 BOLT AND 6LC-C6 COLLAR.
- 35.,,DELETE REFERENCE TO DRAWING 35-4529 (MARKING REQUIREMENTS)
- 36.,,USE FORGING STEEL PER AMS-F-7190 GRADE A IN LIEU OF MIL-F-7190 GRADE A.
- 37.,,USE 4140 STEEL BAR//FORGING PER AMS 6349 (NORMALIZED) OR AMS 6382 (ANNEALED) IN LIEU OF MIL-S-5626.
- 38.,,USE 4130 STEEL BAR & REFORGING STOCK PER AMS-S-6758 IN LIEU OF MIL-S-6758.
- 39., , HEAT TREAT 4130 AND 4140 STEEL PER AMS-H-6875, CLASS A, AMS 2759 AND AMS 2759/1 IN LIEU OF MIL-H-6875, BAC 5601 AND BAC 5617.
- 40.,,MAGNETIC PARTICLE INSPECT PER ASTM E1444 IN LIEU OF MIL-I-6868 WITH THE FOLLOWING ADDITIONAL REQUIREMENT: THE INTENSITY OF VISIBLE LIGHT REFERRED TO IN PARAGRAPH 5.7.1 IS TO BE A MINIMUM OF 200FC.
- 41.,, FINISH CODE F-1.10 DEFINED: APPLY NO FINISH, EXCEPT THAT TEMPORARY PROTECTION MAY BE APPLIED FOR HANDLING, TRANSPORTATION AND STORAGE.
- 42.,,FINISH CODE F-1.108 DEFINED: CADMIUM PLATE ACCORDING TO`
- AMS-QQ-P-416, TYPE II, CLASS 2. APPLY MIL-PRF-23377, TYPE I, CLASS C2 PRIMER TO A DRY FILM THICKNESS OF 0.0006 TO 0.001 INCH ACCORDING TO THE MANUFACTURERS APPLICATION INSTRUCTIONS AND MIL-F-18264. 43.,,NOTE DELETED.
- $44., {\tt, OPTIONAL}$ TO USE ULTRASONIC INSPECTION PER SAE AMS-STD-2154 IN LIEU OF BAC 5439 AND BAC 5439-3.
- 45.,, USE ALUMINUM ALLOY FORGINGS PER AMS-QQ-A-367 IN LIEU QQ-A-357.
- $46., {\tt,DIMENSIONAL}$ CONTROL OF CASTINGS AND FORGINGS PER BSS 7015 IN LIEU OF BAC 5405
- 47.,,INSPECT FOR MECHANICAL PROPERTIES PER BMS 7-186 IN LIEU OF BAC D-10875.
- 48.,,PART MARKING PER MIL-STD-130, METHOD PER THE DRAWING REQUIREMENTS AND BAC 5307. MARKING MUST INCLUDE NATIONAL STOCK NUMBER, PART NUMBER, CURRENT DESIGN AUTHORITY CODE (98748), ACTUAL MANUFACTURER'S CAGE CODE (----), DATE OF MANUFACTURE, AND "FOR MILITARY USE ONLY". PARTS WILL NOT BE MARKED WITH THE ORIGINAL DESIGN AUTHORITY (BOEING) CAGE CODE 49.,,DELETE REFERENCE TO 2-5000 OR D2-5000, BAC 5005 AND 520-13566.
- 50.,,SURFACE TEXTURE PER ASME B46.1 IN LIEU OF BACD 2097.
- 51.,,DIMENSIONS AND TOLERANCES PER ASME Y14.5 IN LIEU OF MIL-STD-8.
- 52.,,WHEN X'ED BELOW OR LISTED IN THESE NOTES, DEFINITIONS APPLICABLE TO THIS PRODUCT ARE OR HAVE:
- (A) ENGINEERING CRITICAL IN APPLICATION: An item, which requires special

government personnel.

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manufacturing processes, controls, and testing of material or end items. Because of its use or application, failure to maintain the highest reliability of such an item could be catastrophic resulting in loss of life or serious injury, loss of a weapon system or extensive secondary damage, with direct impact on the capability to respond to a national emergency or to achieve wartime sustainability. (B) CRITICAL CHARACTERISTICS: Characteristics which, when defective, are likely to result in hazardous or unsafe conditions for individuals using, maintaining or depending upon the product; or, are likely to prevent performance of the tactical function of a major end item such as an aircraft, missile, space vehicle, engine or a major part thereof. (Derived from MIL-STD-1916). (C) MAJOR CHARACTERISTICS: Characteristics (other than critical or minor), which, when defective, are likely to result in failure or to reduce the usability of the product or a major end item for its intended purpose. (Derived from MIL-STD-1916). (D) MINOR CHARACTERISTICS: All characteristics not designated as critical or major but for which full conformity is required (E) COMPLEX: Items having quality characteristics not wholly visible (hidden characteristics), in the end product for which contractual conformance must be established progressively through precise measurements, tests or controls applied during purchasing, manufacturing, performance, assembly and functional operation either as an individual item or in conjunction with other items [FAR SUBPART (F). COMMERCIAL: Described in commercial catalogs, drawings or industrial standards [FAR SUBPART 46.203(a), (1)]. THIS PRODUCT HAS BEEN DETERMINED TO BE OR CONTAINS (AS X'ED BELOW): _ Engineering critical in application Critical characteristics __X_ Major characteristics _X_ Minor characteristics, all except critical and major __ Complex _ Available as a commercial product When materials, processes or components are to be obtained from directed sources as indicated herein or in the specifications, the contracting officer of this procuring activity may only utilize alternate sources as a deviation upon prior approval. ,,Bidders shall notify this procuring activity at the time of quotation of any drawing, specification or standard which is of more current data revision than those shown on the data listing or in these engineering notes. The responsible engineering office of this procuring activity will make determination of acceptability of the more currently dated data. ,,Lower tier specifications listed in or referenced by first tier specifications may not be shown on the data lists or engineering notes accompanying this contract but are nonetheless required by this contract for compliance. Exceptions would occur only when such lower tier requirements have been specifically waived or substitute specifications/requirements are designated herein. Reports, process sheets, inspection methods sheets and all other documents required by specifications imposed by this contract for contractor compliance which were previously required to be submitted to a prime design contractor shall be held at that facility for review by

When prime design source specifications require or provide for

participation by that prime source quality, manufacturing, laboratory or engineering support services, these requirements or provisions do not apply when the contract was issued by this procuring activity. For these

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services or direction pertaining thereto, contact the cognizant government contract administration office or this procuring activity for assistance.

, The contractor is responsible for assuring that all dimensions, conditions, tests and test results identified in these engineering notes, applicable drawings, specifications and contract quality requirements are met by themselves and their suppliers. This requirement applies to all characteristics whether those characteristics have been specifically designed as being critical, major or are those minor characteristics not specifically designated as such.

PROCESS DATA REQUIREMENTS (X'ED WHEN APPLICABLE)

______, Prior to beginning of manufacture, the contractor will notify the engineering office of this procuring activity of all manufacturing process and processing procedures intended for use in production of this product. Once these processes are established, no changes shall be made without prior approval of the engineering office of this procuring activity.

SERIALIZATION OF PARTS (X'ED WHEN APPLICABLE)

_____ Serialization of each part/assembly (contract end item) is required.

.
STABLE BASE DRAWINGS: (X'ED WHEN APPLICABLE)
___X__ When the use of stable base drawings is required, the following shall apply:

- A. Stabilize by allowing the stable base drawing to rest flat and unrestrained on a flat surface overnight at room temperature prior to use.
- B. Do not stretch or otherwise apply stress.
- C. Check the dimensional accuracy of the grid lines. The dimension between adjacent grid lines must be within +/- .005 inch. The grid lines shall be measured vertically, horizontally and diagonally, to insure that the grids are within a tolerance of +/- .005 inch. The tolerance is accumulated over the length and width of the stable base drawing.
- D. Trammel points shall be measured to within centerline,, .010
- E. When rolling stable base drawings, do not roll less than 3 inches in diameter.
- F. If the above tolerance points prove to be inaccurate, record the discrepancies immediately and notify in writing OC-ALC/PKXDA and the Administrative Contracting Officer (ACO).

APPROVED SOURCES:

CYNTHIA GARCIA, DBA AERO SPACE COMPOSITES, CAGE:0JWH9 BONDED TECHNOLOGY INC, CAGE:015P0 PRATT & WHITNEY, HAC INC, CAGE:1N454

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HEXCEL CORP, CAGE:12794
LIMCO AIRREPAIR INC, CAGE:16630
NORDAM GROUP INC, CAGE:29957
TRIUMPH FABRICATIONS-FT WORTH, CAGE:32818
FLEET CANADA INC, CAGE:35356
ROHR INC, CAGE:51563
AIRBORNE SUPPLY, CAGE:65088
MAGELLAN AEROSPACE, MIDDLETOWN INC, CAGE:80512
KAMAN AEROSPACE-WICHITA INC, CAGE:96145
HONEYCOMB CO OF AMERICA INC, CAGE:99115
HELICOMB INT'L INC, CAGE:6W159
.
GOV'T FURNISHED MYLAR APPLIES(DIGITAL):

DIGITAL MYLAR DATA EXISTS FOR THIS NSN, AND WILL BE INCLUDED IN THE TECHNICAL DATA PACKAGE PROVIDED BY DLA. IF UNABLE TO USE THE DATA IN THE DIGITAL FORMAT PROVIDED, THE CONTRACTOR WILL BE RESPONSIBLE FOR HAVING THE DATA CONVERTED TO THE NECESSARY FORMAT (I.E. MYLAR FILM), THROUGH A THIRD PARTY AND BEAR THE ASSOCIATED COSTS WHEN CONVERTING FROM DIGITAL TO STABLE BASED FORMAT, THE DIGITAL MYLAR SHALL BE PLOTTED ON STABLE BASE MATERIAL, WHILE MAINTAINING THE DIMENSIONAL ACCURACY DEMANDS OF THE UNDIMENSIONED DRAWING.

THIS INCLUDES BUT IS NOT LIMITED TO: VERIFY THE PLOT OF THE MYLAR(S) FOR DIMENSIONAL ACCURACY AS OUTLINED IN ASME Y14.31. ACCURACY SHALL BE DETERMINED VERTICALLY, HORIZONTALLY AND DIAGONALLY. ENSURE THAT THE INDIVIDUAL GRID UNITS ARE WITHIN THE TOLERANCE OF (+,-) 0.005 INCHES AND (+,-) 0.007 INCHES DIAGONALLY. TOTAL GRID TOLERANCE SHALL BE (+,-) 0.010 INCHES AND (+,-) 0.014 INCHES DIAGONALLY. DRAWINGS WITH DIMENSIONAL ACCURACY POINTS SUCH AS TRAMMEL POINTS SHALL BE MEASURED TO WITHIN CENTERLINE (+,-) 0.010 INCHES AND (+,-) 0.014 INCHES DIAGONALLY. REGISTRATION MARKS SUCH AS THOSE USED ON CIRCUIT CARDS SHALL BE MEASURED TO WITHIN (+,-) 0.005 INCHES AND (+,-) 0.007 INCHES DIAGONALLY.

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MARK IAW MIL-STD-130N(1), DATED 16 NOV 2012. CONFIGURATION CONTROL APPLIES

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52.246-11 Higher Level Contract Quality Requirement (Manufacturers)

FAR CLAUSE 52.246-11 APPLIES. A QUALITY MANAGEMENT PROGRAM MEETING THE REQUIREMENTS OF ISO 9001:2008; A PROGRAM COMPARABLE TO ISO 9001:2008 (EXAMPLE SAE AS 9100), THE FOLLOWING TAILORED VERSION OF ISO 9001:2008; OR A PROGRAM COMPARABLE TO THE TAILORED VERSION OF ISO 9001:2008 (EXAMPLE SAE AS 9003) IS REQUIRED. MIL-I-45208 AND MIL-Q-9858 ARE OBSOLETE AND NO LONGER CONSIDERED SUITABLE WHEN HIGHER LEVEL QUALITY IS REQUIRED. IN THE TAILORED VERSION OF THE ISO 9001:2008, ANY REFERENCES WHICH CITE THE ENTIRE INTERNATIONAL STANDARD ARE INTERPRETED AS EXCLUSIONS TO THIS DOCUMENT.

DLA TAILORED HIGHER LEVEL QUALITY CLAUSE FROM ISO 9001:2008

- 4.1 General requirements, [excluding reference to 1.2 and excluding NOTE 3 c)]
- 4.2.1 General, [excluding subparagraph a)]
- 4.2.2 Quality manual, [excluding subparagraph a)]
- 4.2.3 Control of documents
- 4.2.4 Control of records
- 5.1 Management commitment

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SECTION B

- 5.3 Quality policy
- 6.2.2 Competence, training and awareness
- 6.4 Work environment
- 7.1 Planning of product realization, [excluding NOTE 2]
- 7.2.1 Determination of requirements related to the product
- 7.2.2 Review of requirements related to the product
- 7.2.3 Customer communication
- 7.3.7 Control of design and development changes
- 7.4.1 Purchasing process
- 7.4.3 Verification of purchased product
- 7.5.1 Control of production and service provision
- 7.5.3 Identification and traceability
- 7.5.4 Customer property
- 7.5.5 Preservation of product
- 7.6 Control of monitoring and measuring equipment
- 8.1 General, [excluding subparagraph b) and subparagraph c)]
- 8.2.2 Internal audit
- 8.2.4 Monitoring and measurement of product
- 8.3 Control of nonconforming product
- 8.5.2 Corrective action
- 8.5.3 Preventive action

A COMPLETE TECH DATA PKG/BIDSET EXISTS, BUT IS EXPORT CONTROLLED

THIS ITEM HAS TECHNICAL DATA SOME OR ALL OF WHICH IS SUBJECT TO EXPORT-CONTROL REGULATIONS. DISTRIBUTION OF THE TECHNICAL DATA AND ELIGIBILITY FOR AWARD ARE LIMITED TO THOSE SUPPLIERS QUALIFIED THROUGH JCP CERTIFICATION, OR TO THOSE LICENSED BY EITHER THE DEPARTMENTS OF STATE OR COMMERCE; OR TO FOREIGN SUPPLIERS PURSUANT TO INTERNATIONAL AGREEMENTS.

TO APPLY FOR JCP CERTIFICATION, COMPLETE DD FORM 2345, "MILITARY CRITICAL TECHNICAL DATA AGREEMENT," FORM IS AVAILABLE AT THE WORLD WIDE WEB ADDRESS HTTP://WWW.DLIS.DLA.MIL/JCP OR BY WRITING TO:

DLA LOGISTICS INFORMATION SERVICE FEDERAL CENTER 74 WASHINGTON AVE., NORTH BATTLE CREEK, MI 49037-3084

TO MANUFACTURE THIS ITEM, NON-JCP CERTIFIED SUPPLIERS MUST SUBMIT A CURRENT MANUFACTURING LICENSE AGREEMENT, TECHNICAL ASSISTANCE AGREEMENT, DISTRIBUTION AGREEMENT OR OFF-SHORE PROCUREMENT AGREEMENT APPROVED BY THE DIRECTORATE OF DEFENSE TRADE CONTROLS WITH THE OFFER, UNLESS AN EXEMPTION UNDER THE PROVISIONS OF ITAR SECTION, 125.4 "EXEMPTIONS OF GENERAL APPLICABILITY," AND/OR EAR PART 740 ARE APPLICABLE.

NON-JCP CERTIFIED SUPPLIERS SEEKING EXPORT CONTROLLED TECHNICAL DATA ARE REQUIRED TO PROVIDE THE CONTRACTING OFFICER WITH AN APPLICABLE AGREEMENT OR IDENTIFY WHICH ITAR/EAR EXEMPTION APPLIES TO RECEIVE A COPY OF THE EXPORT CONTROLLED TECHNICAL DATA.

NOTE: JCP CERTIFIED CONTRACTORS WHO RECEIVE TECHNICAL DATA PURSUANT TO THEIR DD FORM 2345 CERTIFICATION MAY NOT FURTHER DISSEMINATE SUCH DATA UNLESS FURTHER DISSEMINATION OF THE TECHNICAL DATA IS EXPRESSLY PERMITTED BY DODD 5230.25."

SAMPLING:

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- 1. SAMPLING FOR INSPECTION AND TESTING SHALL BE IAW ANSI/ASQ Z1.4-2003 (R2013). ANY ALTERNATE PLAN MUST BE APPROVED BY THE PCO. A SAMPLING PLAN THAT ACCEPTS ON ZERO DEFECTS IS REQUIRED
- 2. ANY DEFECTIVE ITEM DISCOVERED DURING INSPECTION MAY BE CAUSE FOR REJECTION OF THE ENTIRE CONTRACT QUANTITY.

NO SHELF LIFE

CRITICAL APPLICATION ITEM

NORDAM GROUP, INC., THE DBA 29957 P/N 34-1262-507 THE BOEING COMPANY DBA BOEING 81205 P/N 34-1262-507 ROHR, INC DBA GOODRICH 51563 P/N 34-1262-507 CYNTHIA GARCIA DBA AERO SPACE OJWH9 P/N 34-1262-507 PRATT & WHITNEY H A C INC 1N454 P/N 34-1262-507 AIRBORNE SUPPLY 65088 P/N 34-1262-507 LIMCO AIREPAIR INC. DBA 16630 P/N 34-1262-507 TRIUMPH FABRICATIONS - FORT WORTH, 32818 P/N 34-1262-507 HEXCEL CORPORATION DBA 12794 P/N 34-1262-507 KAMAN AEROSTRUCTURES - WICHITA, 96145 P/N 34-1262-507 HONEYCOMB COMPANY OF AMERICA, INC. 99115 P/N 34-1262-507 MAGELLAN AEROSPACE, MIDDLETOWN, INC. 80512 P/N 34-1262-507 HELICOMB INTERNATIONAL, INC. DBA 6W159 P/N 34-1262-507

IAW REFERENCE DRAWING NR 81205 BMS7-335L REVISION NR L DTD 10/22/2012 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5968 REVISION NR C DTD 07/27/2013 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 34-1262 REVISION NR E DTD 08/21/1997 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 34-1262 REVISION NR E DTD 09/19/1960 PART PIECE NUMBER: 34-1262-507

IAW REFERENCE DRAWING NR 81205 35-3937 REVISION NR E DTD 10/05/1962 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 98748 9485265 REVISION NR A DTD 05/22/2001 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS7-335L REVISION NR DTD 10/22/2012 PART PIECE NUMBER:

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IAW REFERENCE DRAWING NR 81205 BAC5004 REVISION NR L DTD 08/08/2007 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5004 REVISION NR L DTD 01/17/2007 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5010 REVISION NR W DTD 06/30/2004 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5010 REVISION NR W DTD 10/30/1998 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5049 REVISION NR H DTD 05/24/1999 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5423 REVISION NR W DTD 09/15/2005 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5424 REVISION NR U DTD 03/07/2003 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5424 REVISION NR U DTD 09/02/1999 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5439 REVISION NR J DTD 08/14/2000 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5439 REVISION NR J DTD 07/26/2013 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5514 REVISION NR AP DTD 05/01/1995 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5514 REVISION NR AP DTD 09/10/1999 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5514-590 REVISION NR P DTD 07/03/2003 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5555 REVISION NR T DTD 02/16/2011 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BACC30M REVISION NR AF DTD 04/22/2014 PART PIECE NUMBER:

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IAW REFERENCE DRAWING NR 81205 BMS4-4Y REVISION NR Y DTD 05/07/2010 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS5-17G REVISION NR G DTD 09/28/2001 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS5-25D REVISION NR D DTD 09/20/1991 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5430 REVISION NR L DTD 04/29/1993 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5439-3 REVISION NR A DTD 07/07/2000 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS4-4Y REVISION NR B DTD 06/04/2012 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 82918 D3-1453 REVISION NR AL DTD 10/21/2010 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 D-16925 REVISION NR BF DTD 03/24/1999 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 90-4610 REVISION NR G DTD 04/26/2010 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 90-6214 REVISION NR E DTD 06/16/2010 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5049 REVISION NR H DTD 05/20/1996 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5439-3 REVISION NR A DTD 01/24/1996 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS5-95R REVISION NR A DTD 01/17/2014 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5555 REVISION NR T DTD 04/20/2006 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5004-3 REVISION NR J DTD 01/13/2013 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5450

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REVISION NR D DTD 03/15/1989 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS5-17G REVISION NR DTD 09/28/2001 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BACB30CC REVISION NR AB DTD 11/30/2004 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5004-2 REVISION NR AE DTD 08/30/2005 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5004-2 REVISION NR AE DTD 03/05/2012 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BACB30FM REVISION NR AY DTD 04/13/2006 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS5-25D REVISION NR E DTD 07/07/2005 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 D-16122 REVISION NR G DTD 06/04/2014 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC1534 REVISION NR T DTD 08/30/2010 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5450 REVISION NR C DTD 12/09/1974 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5514-5137 REVISION NR K DTD 02/15/1996 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5514-5137 REVISION NR K DTD 11/03/2004 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5514-590 REVISION NR P DTD 01/16/1997 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BACS40R REVISION NR AL DTD 05/11/2011 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS7-186M REVISION NR M DTD 05/16/2013 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BSS7015 REVISION NR DTD 01/31/2000

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PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BSS7015 REVISION NR DTD 10/25/1989 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5300 REVISION NR M DTD 09/09/2011 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5423 REVISION NR W DTD 09/02/1999 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC1517 REVISION NR BL DTD 04/27/2000 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5300 REVISION NR M DTD 10/13/1999 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5300-1 REVISION NR F DTD 04/09/2013 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5300-2 REVISION NR G DTD 10/09/2013 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS5-90V REVISION NR V DTD 12/20/2005 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS5-90V REVISION NR DTD 12/20/2005 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5968 REVISION NR C DTD 07/01/1998 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5307 REVISION NR U DTD 11/27/2013 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5004-1 REVISION NR R DTD 05/15/2008 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5004-1 REVISION NR R DTD 03/04/2004 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 34-1262/2 REVISION NR D DTD 04/09/1968 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5300-1 REVISION NR F DTD 09/01/2006 PART PIECE NUMBER:

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IAW REFERENCE DRAWING NR 81205 BAC5300-2 REVISION NR G DTD 09/01/2006 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 D-16925 REVISION NR BF DTD 11/06/2008 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 29-9763 REVISION NR C DTD 02/18/2010 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 29-4641 REVISION NR B DTD 03/01/2010 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 29-4641 REVISION NR B DTD 03/02/2010 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 90-3964 REVISION NR F DTD 05/07/2009 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 29-9763 REVISION NR C DTD 03/02/2010 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 90-3964 REVISION NR F DTD 03/02/2010 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC1510 REVISION NR AY DTD 04/27/2000 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BAC5004-3 REVISION NR J DTD 05/12/2006 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS5-137L REVISION NR L DTD 05/12/2011 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS5-137L REVISION NR DTD 05/12/2011 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 90-4610 REVISION NR G DTD 06/17/2010 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 90-6214 REVISION NR E DTD 06/17/2010 PART PIECE NUMBER:

IAW REFERENCE DRAWING NR 81205 BMS5-95R REVISION NR R DTD 06/20/2013 PART PIECE NUMBER:

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IAW REFERENCE DRAWING NR 81205 BAC5430 REVISION NR M DTD 01/08/2014 PART PIECE NUMBER:

<u>CLIN PR PRLI UI QUANTITY UNIT PRICE TOTAL PRICE</u> 0001 0056151782 0001 EA 2.000

NSN/MATERIAL:1560007786787

DELIVERY (IN DAYS):0165

DELIVER FOB: ORIGIN

QTY VARIANCE: PLUS 0% MINUS 0%

INSPECTION POINT: ORIGIN

ACCEPTANCE POINT: ORIGIN

PREP FOR DELIVERY:

PKGING DATA-QUP:001

SHALL BE PACKAGED IN ACCORDANCE WITH HAZARDOUS MATERIALS PACKAGING REQUIREMENTS.

PACKAGING: PACKAGING FOR HAZARDOUS MATERIALS SHALL COMPLY WITH APPLICABLE REGULATIONS, I.E., TITLE 49 CODE OF FEDERAL REGULATIONS, INTERNATIONAL CIVIL AVIATION ORGANIZATION (ICAO) TECHNICAL INSTUCTIONS (EXCLUDING PARAGRAPH 1.4 OF CHAPTERS 1 AND 3), AND INTERNATIONAL MARITIME DANGEROUS GOODS CODE (IMDG). BOTH ICAO AND IMDG COMPLY WITH UNITED NATIONS (UN) RECOMMENDATIONS ON TRANSPORT OF DANGEROUS GOODS. WHEN A); CONTRACT/ORDER FOR HAZARDOUS MATERIALS REQUIRES SHIPMENT THROUGH A MILITARY AERIAL PORT FOR TRANSPORT VIA MILITARY AIRCRAFT, PACKAGING SHALL COMPLY WITH DLAI 4145.3, PREPARING HAZARDOUS MATERIALS FOR MILITARY AIR SHIPMENT.

LABELING AND MARKING: ALL INTERIOR AND EXTERIOR CONTAINERS SHALL BE LABELED AND MARKED AS SPECIFIED IN THE REFERENCED PRODUCT SPECIFICATION, AND/OR AS SPECIFIED IN SECTION D OF THE CONTRACT OR ORDER. IN ADDITION, ALL LABELING AND MARKING SHALL COMPLY WITH THE REQUIREMENTS OF MIL-STD-129, 49 CFR, 29 CFR, AND, AS APPLICABLE, ICAO TECHNICAL INSTRUCTIONS, IMDG ANNEX 1, AND/OR DLAI 4145.3.

CERTIFICATION: ALL PACKAGING PERFORMANCE TEST REQUIREMENTS SHALL BE SUPPORTED BY CERTIFICATES AND REPORTS ATTESTING TO DATE OF TESTING AND DATA RESULTS OBTAINED FROM TESTING. THE CONTRACTOR'S SIGNED CERTIFICATION THAT PACKAGE CONFIGURATION MEETS 49 CFR, AND, AS APPLICABLE, ICAO, IMDG AND/OR DLAI 4145.3 REQUIREMENTS,

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PR: 0056151782 PRLI: 0001 CONT'D

SHALL BE INCLUDED ON THE DD FORM 250 (MATERIAL INSPECTION AND RECEIVING REPORT), OR ANY SUITABLE ALTERNATE COMMERCIAL PACKING LIST. ALL CERTIFICATES/REPORTS SHALL BE AVAILABLE FOR INSPECTION BY AUTHORIZED U. S. GOVERNMENT REPRESENTATIVES FOR A PERIOD OF NOT LESS THAN 3 YEARS FROM THE DATE OF SHIPMENT.

IF THE MATERIAL IS NOT CONSIDERED HAZARDOUS, IN ACCORDANCE WITH FED-STD-313, THE MATERIAL SHALL BE COMMERCIALLY PACKAGED IN ACCORDANCE WITH "ASTM D3951."

Markings Paragraph

When ASTM D3951, Commercial Packaging is specified, the following apply: •,,All Section "D" Packaging and Marking Clauses take precedence over ASTM D3951.

- •,,In addition to requirements in MIL-STD-129, when Commercial Packaging is used, the Method of Preservation for all MIL-STD-129 marking and labeling shall be "CP" Commercial Pack.
- $\, \cdot \,$,,The Unit of Issue (U/I) and Quantity per Unit Pack (QUP) as specified in the contract take precedence over QUP in ASTM D3951.

PARCEL POST ADDRESS:

SW3211
DLA DISTRIBUTION DEPOT OKLAHOMA
3301 F AVE CEN REC BLDG 506 DR 22
TINKER AFB OK 73145-8000
US

FOR TRANSPORTATION ASSISTANCE SEE DLAD 52.247-9034. FOR FIRST DESTINATION TRANSPORTATION (FDT) AWARDS SEE DLAD 52.247-9059 AND CONTRACT INSTRUCTIONS INSTEAD.

FREIGHT SHIPPING ADDRESS:

SW3211 DLA DISTRIBUTION DEPOT OKLAHOMA 3301 F AVE CEN REC BLDG 506 DR 22 TINKER AFB OK 73145-8000 US