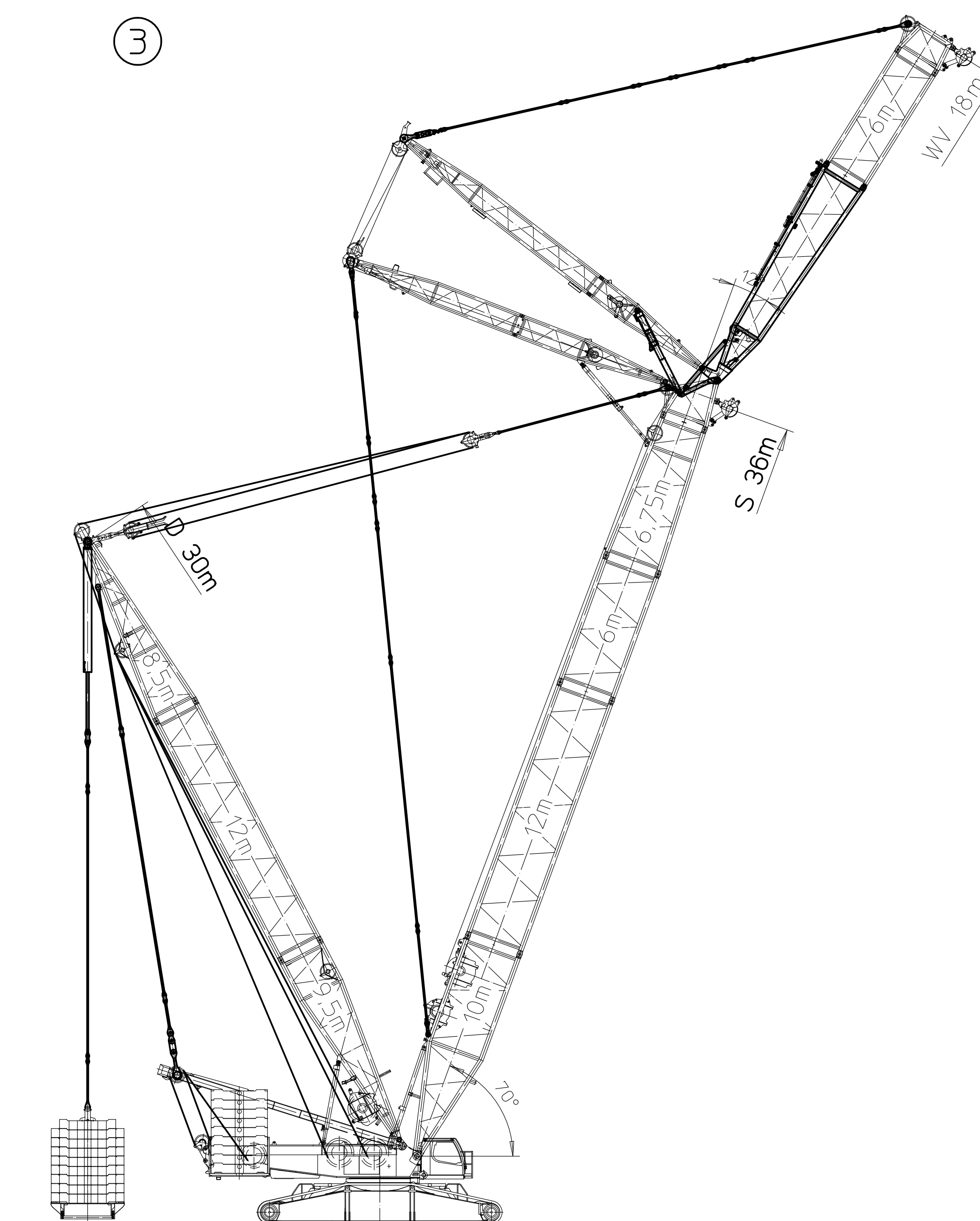
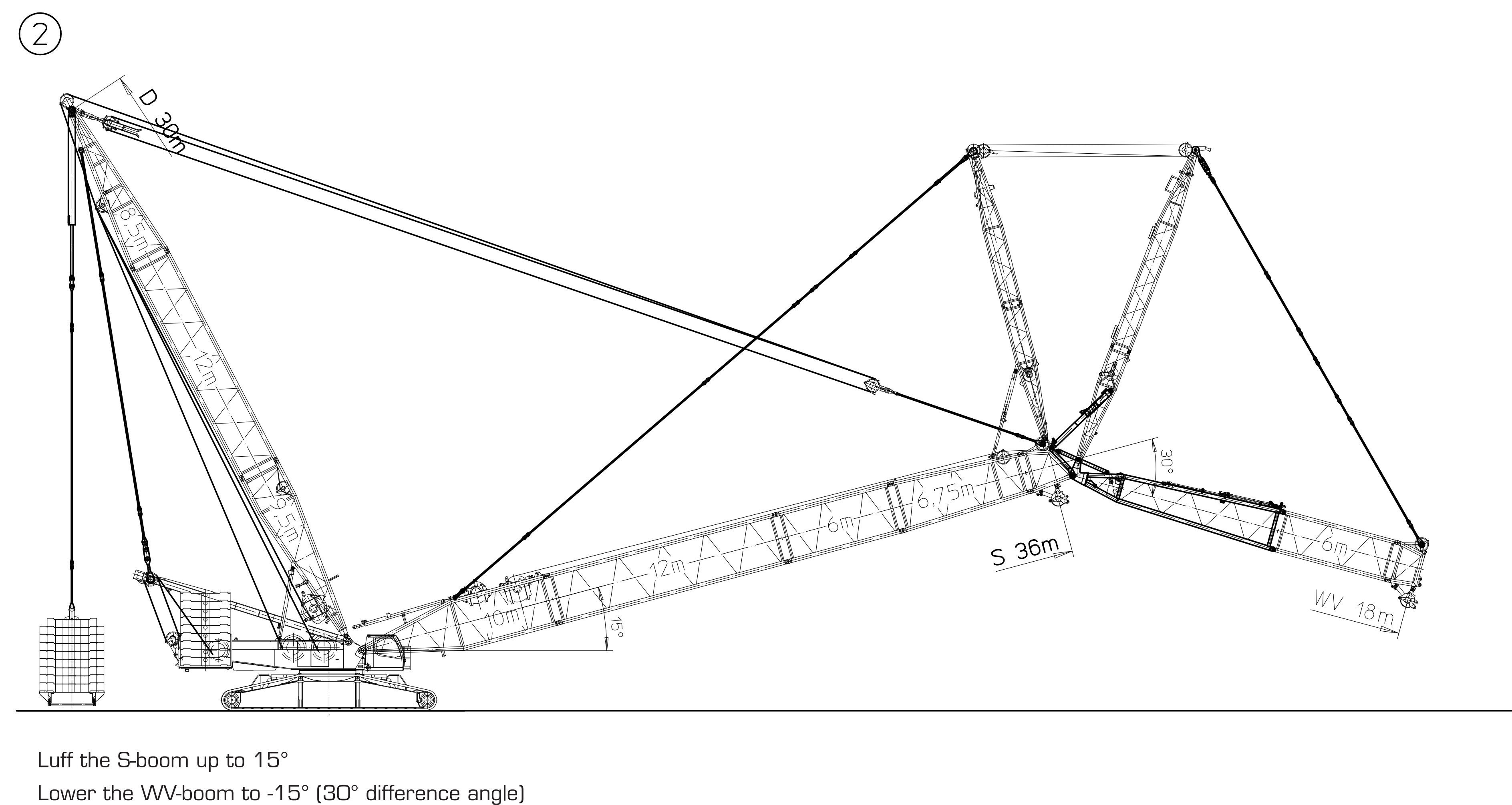
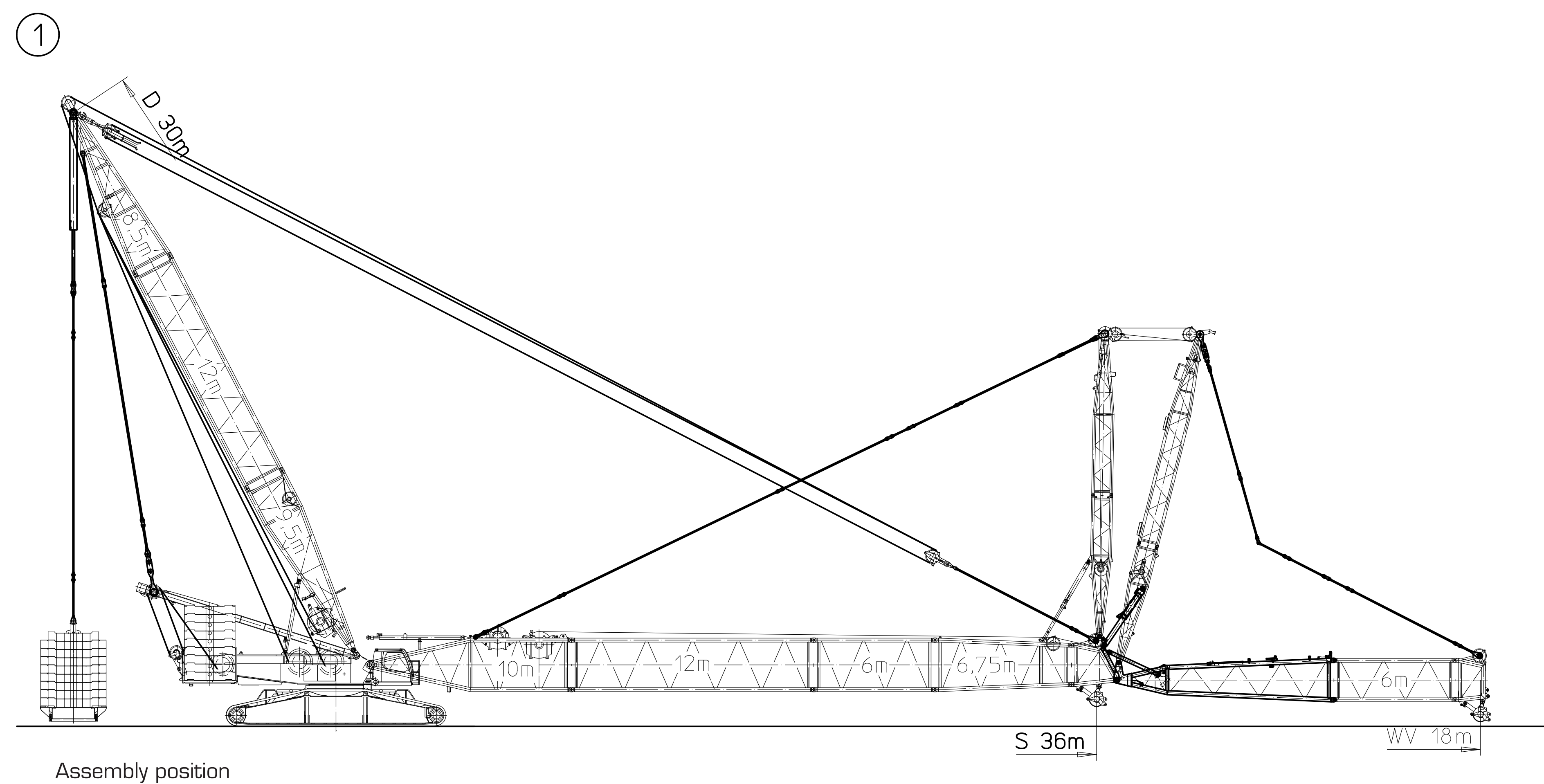
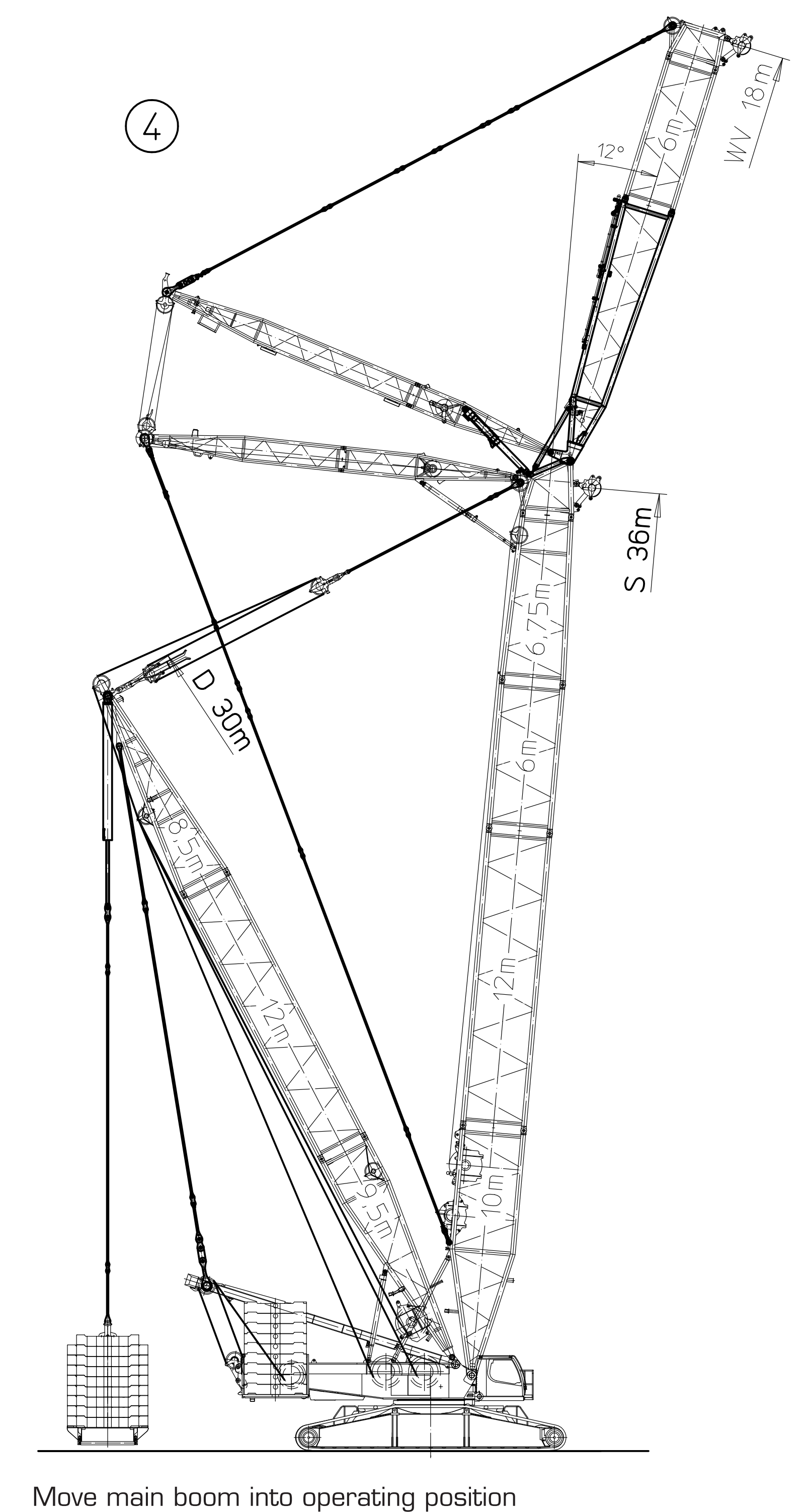


The displayed erection procedure is valid for the luffing jibs W12 and W18,
for the erection procedure of the luffing jibs W24 and larger, see SDW-assembly



Erect to main boom 70°
then move luffing jib into operating position 12° or 20°



Statically checked:		Date	Name
	Administrator		
	Department manager		
Comment:			