

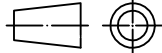
SLD-boom with SW-head
without WABII-rods
with SW-head with 1 pulley set

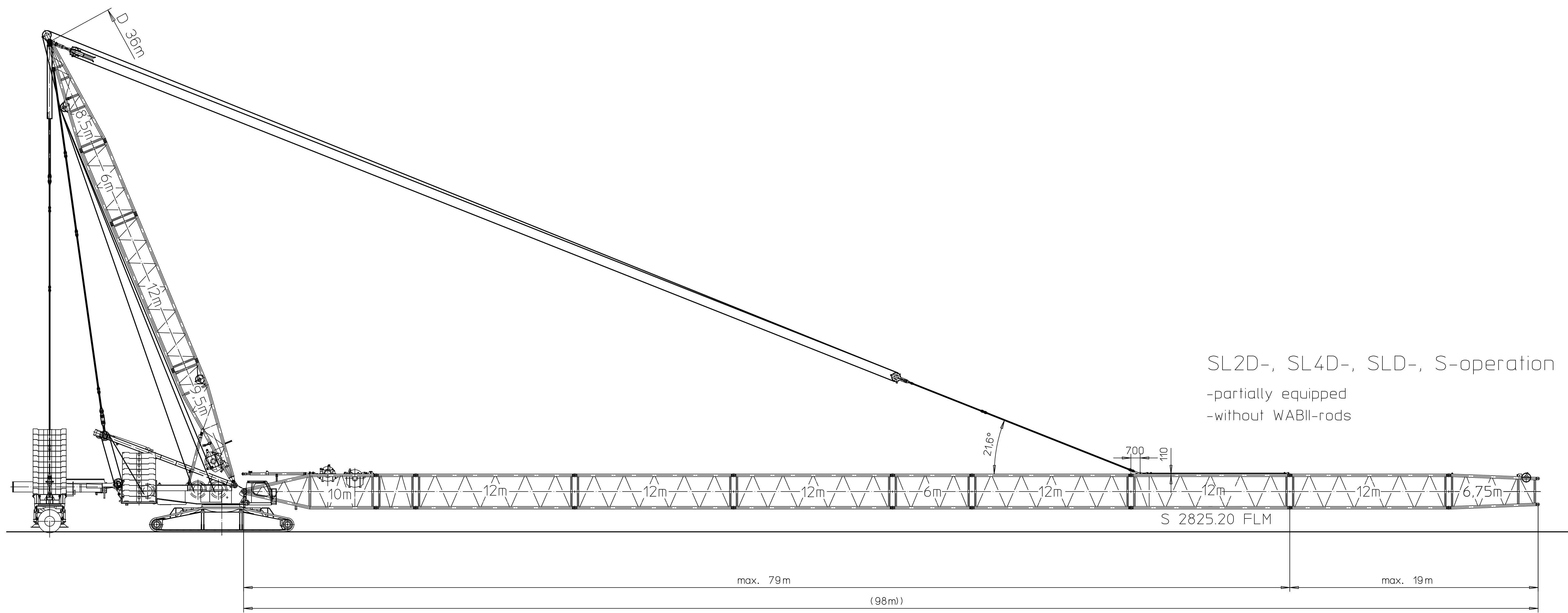
Ballast according to erection chart
according to boom length

Assembly without hook block

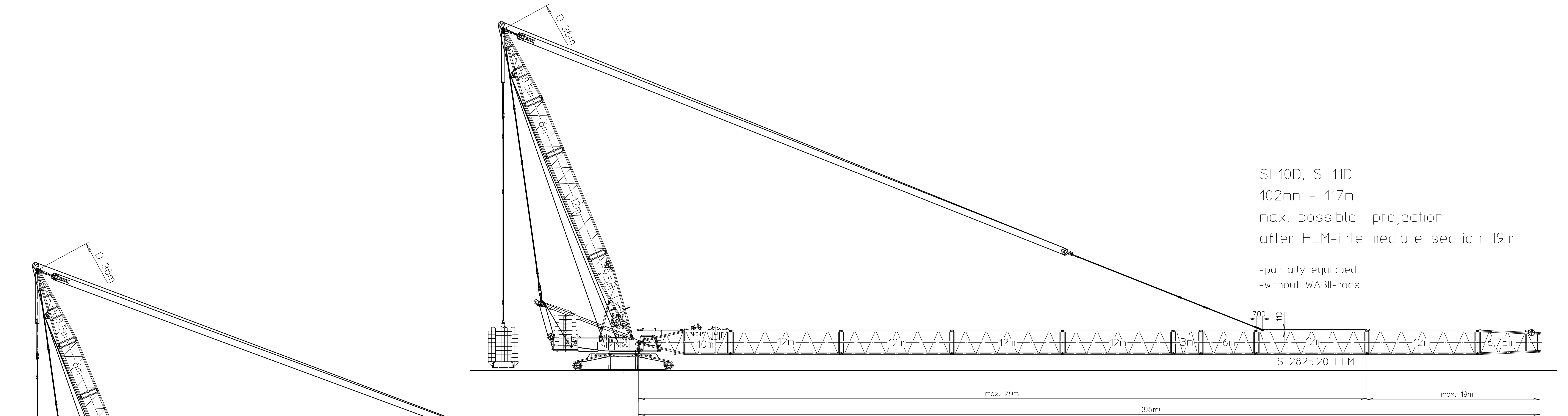
SL2D-, SL4D-, SD-boom with head
without WABII-rods
with SW-head and 2 pulley sets for S-boom
with SW-head and 1 pulley set for SL2-boom
with F-adapter for SL4-boom

Static inspected:	Administrator	Date	Name
	Dep. manager		J. Wehrstedt
Comment:	Change 004 statically irrelevant		

Fertiggewicht/Weight/Poids		Tolerierung Tolerance tolérance	ISO 8015	Weitere Anforderungen siehe Teileskizze further specifications see parts master record autres applications et nomenclature
Bearbeitung/Finish/Usinage		Hechtbearbeitung machining usinage mécanique	ISO 2768-mk	
Schweißkonstruktionen welded structure Constructions soudées		ISO 13920 BF	Für die Herstellung der Liefergegenstände gönnen die skizzierten Fertigungsanforderungen for the delivery of all items the master documents apply	
Brennschneiden thermal cutting coupage thermique		ISO 9013-442	Les documents de fabrication appliqués à tous les réflecteurs de l'usine de fabrication	
Projektion E 		Datum Date/Date	Name Name/Non	120
Bezeichnung/Description/Dénomination		10.02.2009	WJ/L	
Zeichnungs-Nr./Drawing No./N° de dessin		AO		A
LIEBHERR LIEBHERR-WERK EHINGEN GMBH		Zeichnungs N./Drawing No./N°de dessin 1666-720.00.03.010-004		
Maßstab Scale Echelle		Ident Nr./Ident No./N°d'ident 9874 923 08		
1:20		S-SL-ASSEMBLY FLYING WITH DERRICK		

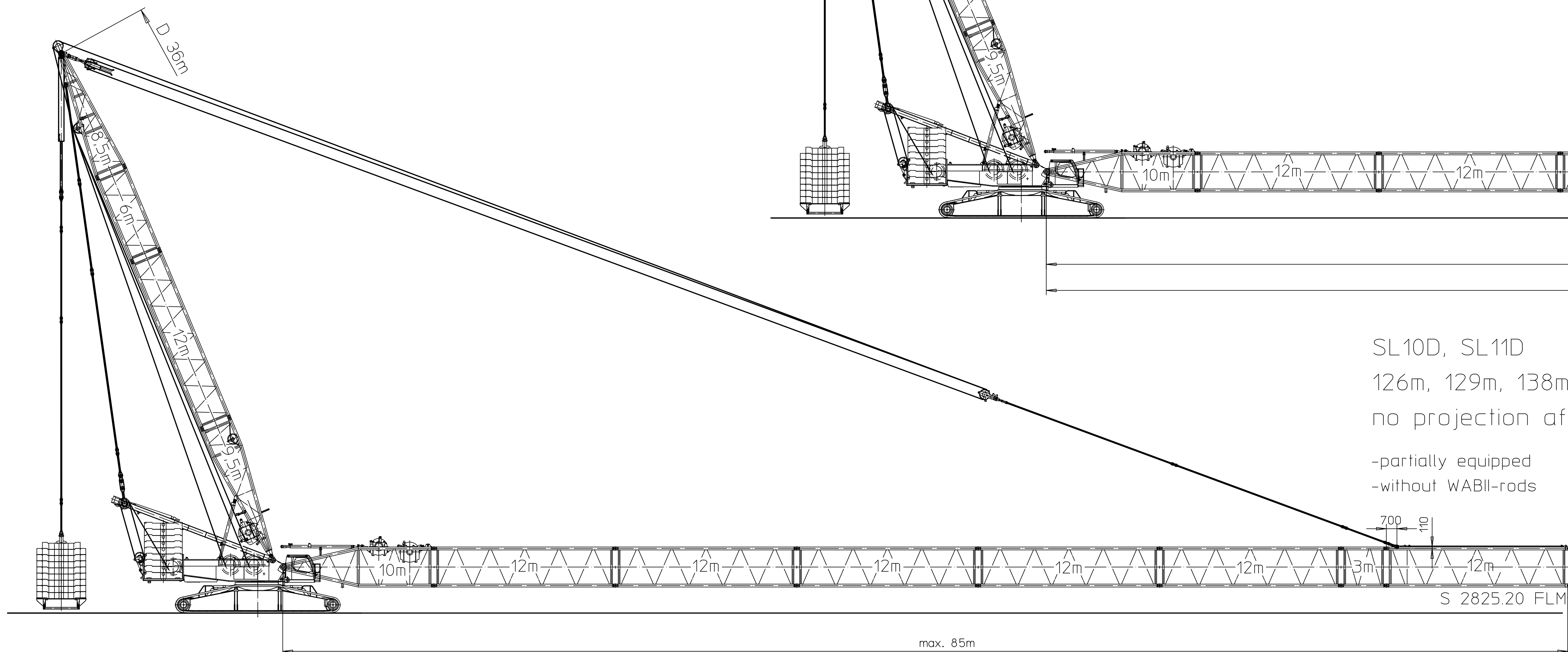


SL2D-, SL4D-, SLD-, S-operation
-partially equipped
-without WABII-rods



SL10D, SL11D
102m - 117m
max. possible projection
after FLM-intermediate section 19m

-partially equipped
-without WABII-rods



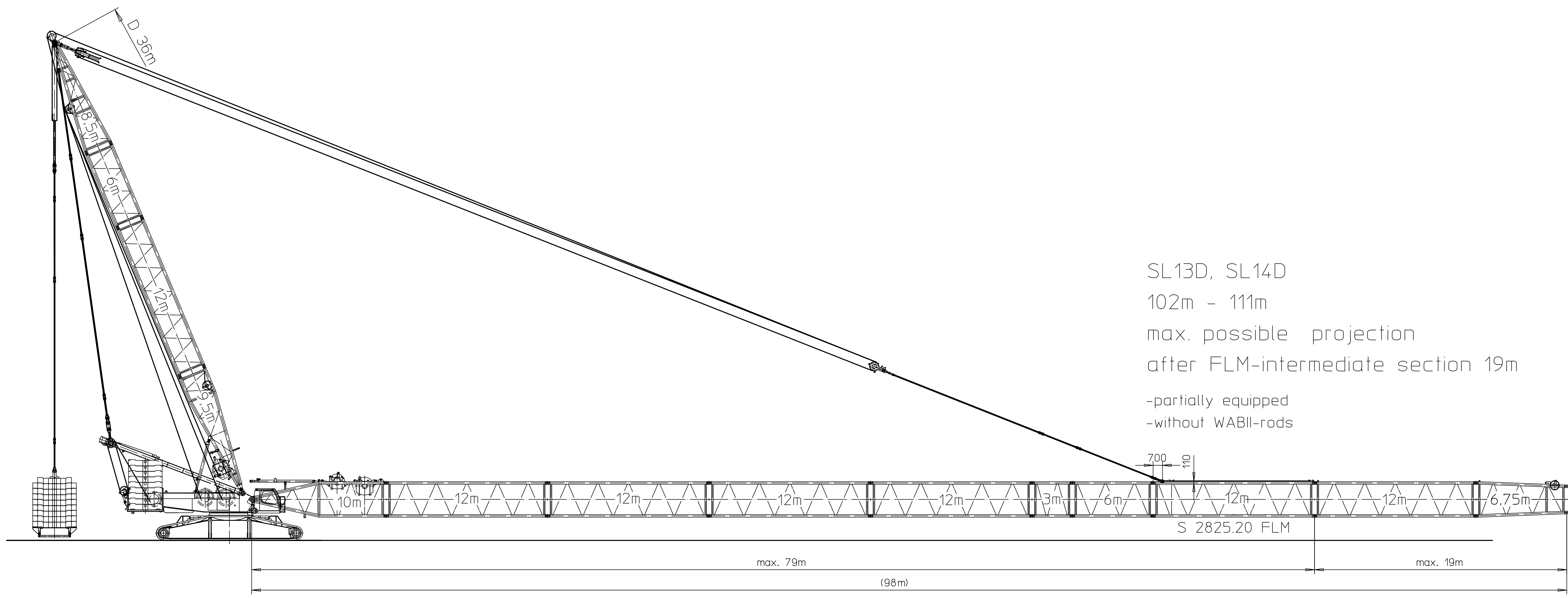
SL10D, SL11D
126m, 129m, 138m, 141m, 150m, 153m
no projection after FLM-intermediate section possible
-partially equipped
-without WABII-rods

The missing lengths SL10 and 11,
120m, 123m, 132m, 135m, 144m, 147m
cannot be lifted in flying mode.

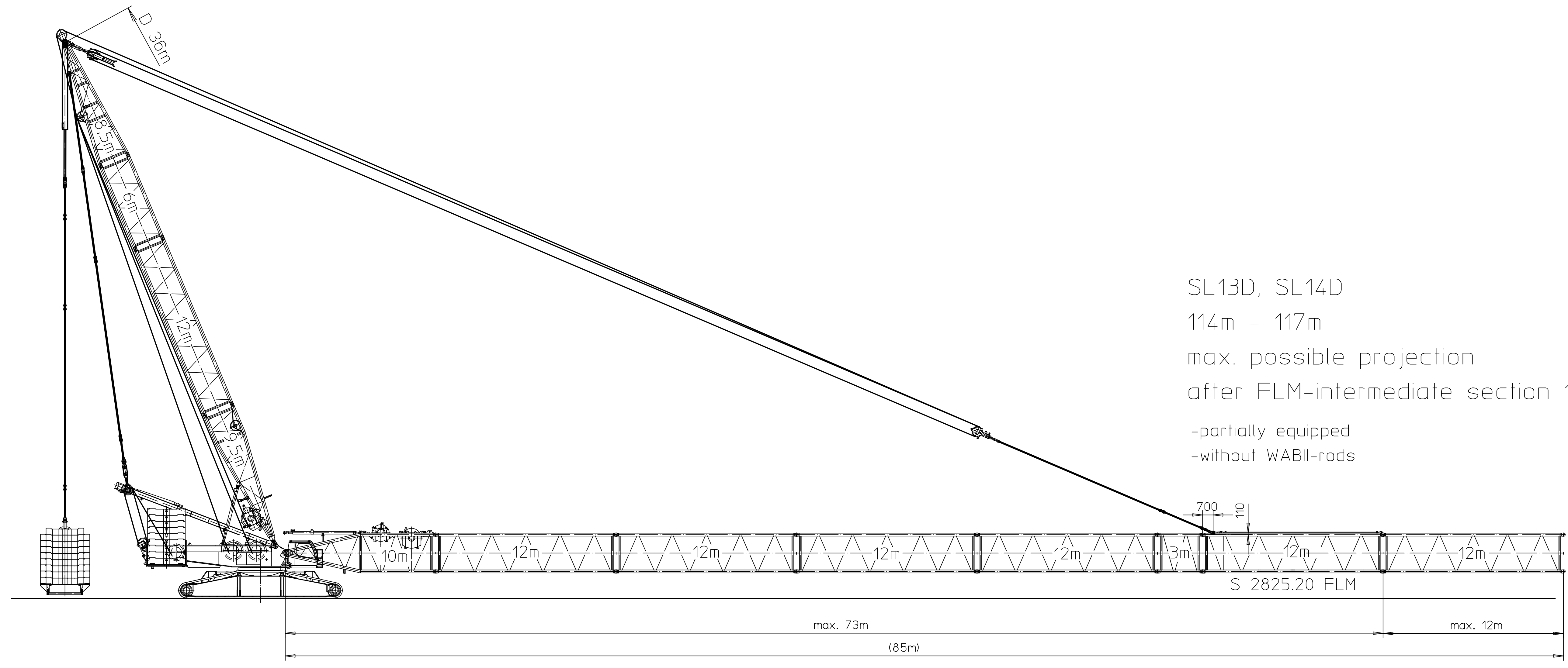
Ballast corresponding to erection chart
according to specified
boom length

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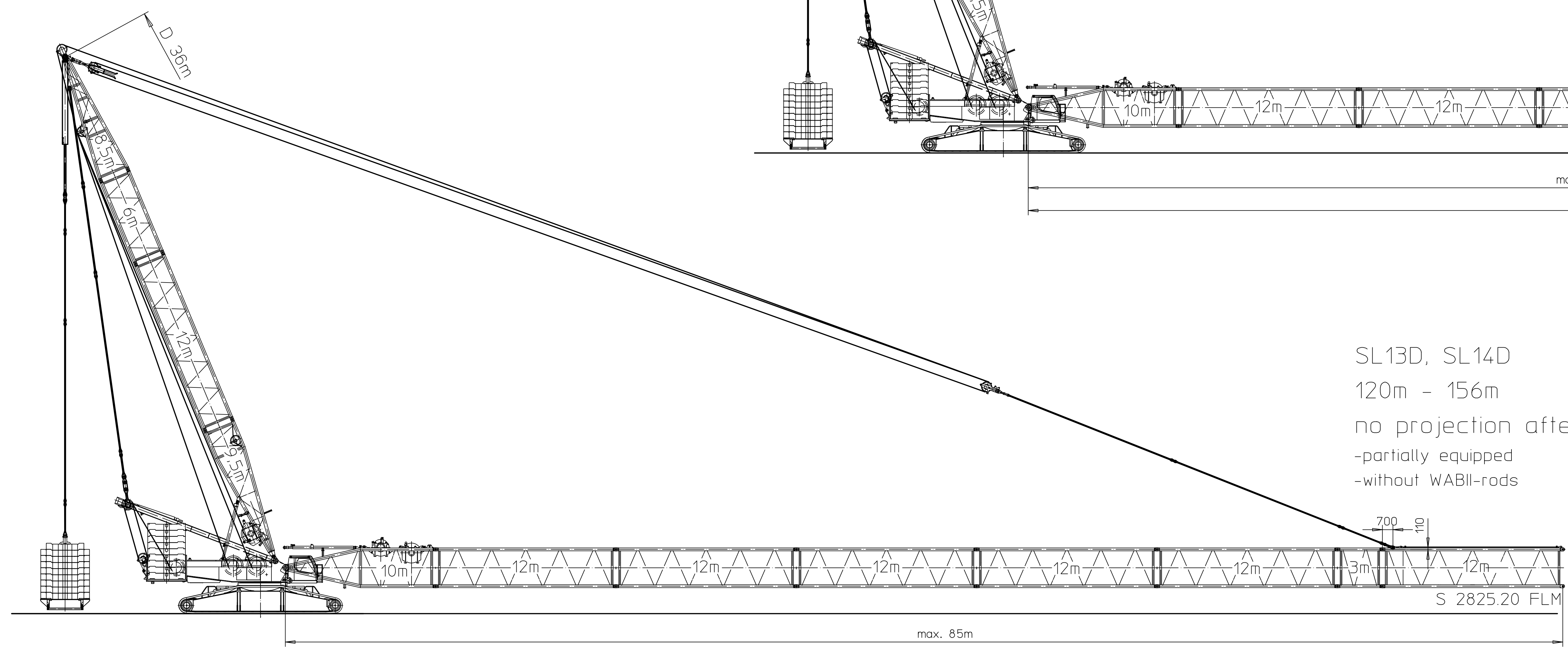
Fertiggewicht/Weight/Poids		Toleranz Tolerance tolérance	ISO 8015	Weitere Anforderungen siehe Teileskizze further specifications see parts master record autres spécifications cf. nomenclature
Dokumentation Distribution Documentation		Rechtbearbeitung rectifying rectage technique	ISO 2768-nk	
Bearbeitung/Finish/Usinage		Schweißkonstruktionen welded structure Constructions soudées	ISO 13920 BF	
Projektion E Echelle 1:20		Datum Date/Date 10.02.2009	Name Name/Non WU	Für die Herstellung der Liefergegenstände göhen die aktuellen Fertigungsunterlagen for the delivery of all items the newest documents apply Les documents de fabrication actuels à disposition s'y lient
Bezeichnung/Description/Dénomination S-SL-ASSEMBLY FLYING WITH DERRICK		Zahlstab Scale Echelle		Ident. Nr./Ident. No./N°d'ident 1666-720.00.03.010-004 9874 923 08



SL13D, SL14D
102m - 111m
max. possible projection
after FLM-intermediate section 19m
-partially equipped
-without WABII-rods



SL13D, SL14D
114m - 117m
max. possible projection
after FLM-intermediate section 12m
-partially equipped
-without WABII-rods



SL13D, SL14D
120m - 156m
no projection after FLM-intermediate section possible
-partially equipped
-without WABII-rods

Ballast corresponding to erection chart
according to specified
boom length

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Fertiggegewicht/Weight/Poids		Tolerierung Tolerance tolérance	ISO 8015	Weitere Anforderungen siehe Teileskizze further specifications see parts master record autres spécifications cf. nomenclature
Dokumentation Distribution Documentation	Bearbeitung/Finish/Usinage	Rechtzeichnung rechteng venage technique	ISO 2768-mk	
		Schweißkonstruktionen welded structure Constructions soudées	ISO 13920 BF	
		Brandschneiden thermal cutting coupage thermique	ISO 9013-442	
Projektion E 	Datum Date/Date	Name Name/Non	AO	LIEBHERR LIEBHERR-WERK EHINGEN GMBH
Gezeichnet/Drawn Dessiné	10.02.2009	SAR		
Bezeichnung/Description/Dénomination				
S-SL-ASSEMBLY FLYING WITH DERRICK				
Zeichnungs Nr./Drawing No./N° de dessin				
Maßstab Scale Echelle	1:20			1666-720.00.03.010-004
Ident. Nr./Ident. No./N° d'ident.				9874 923 08