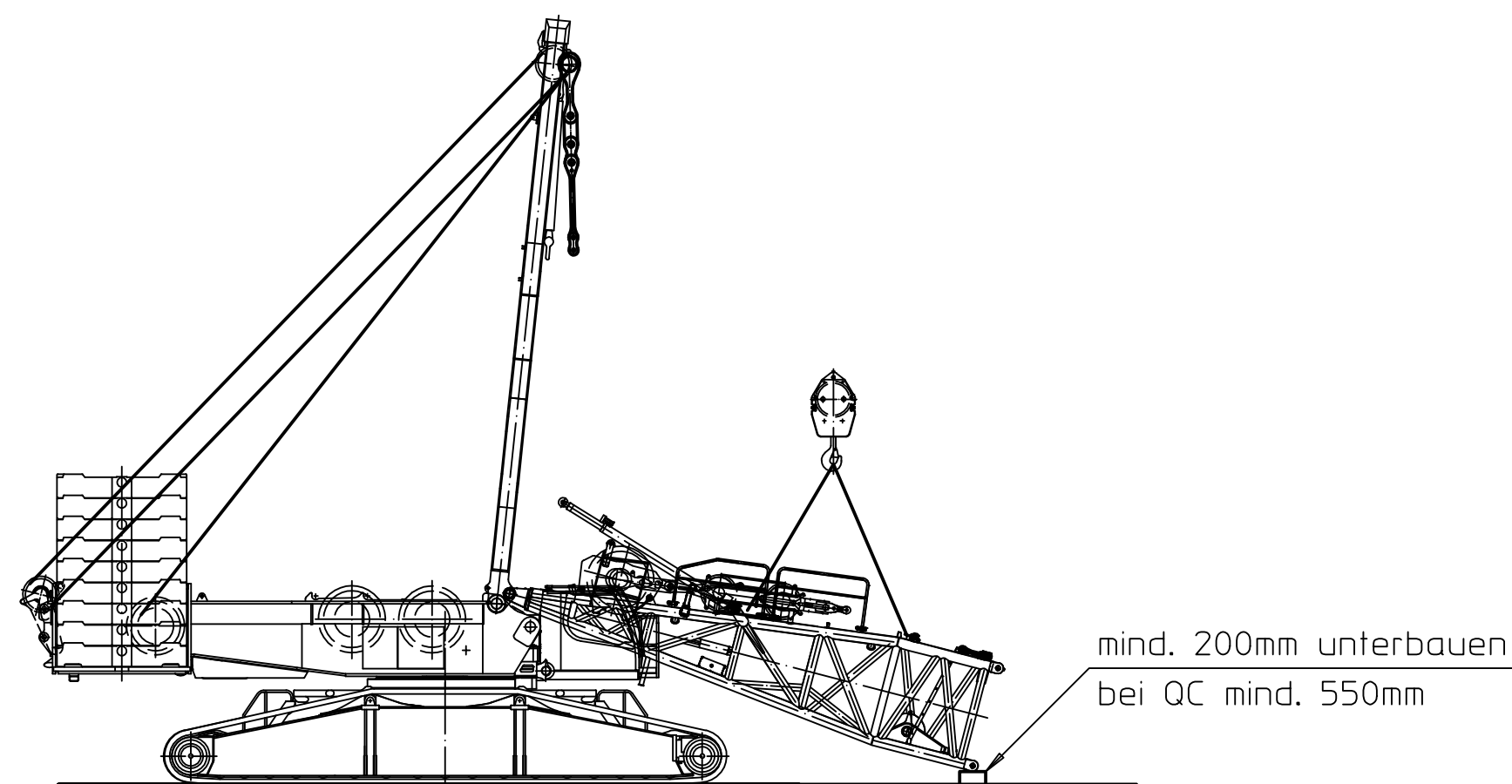
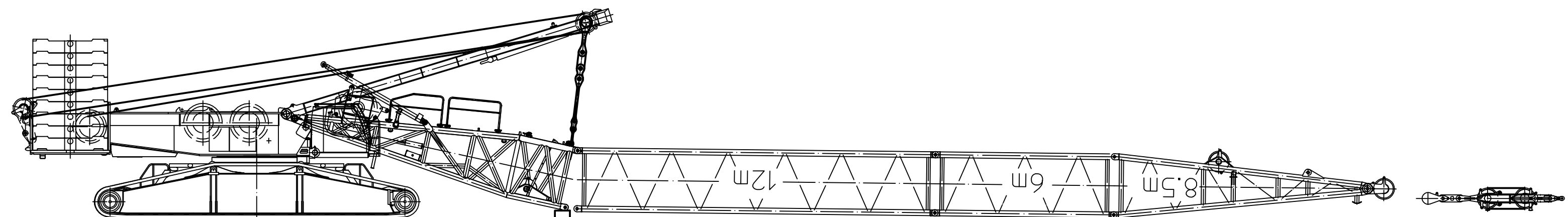


1



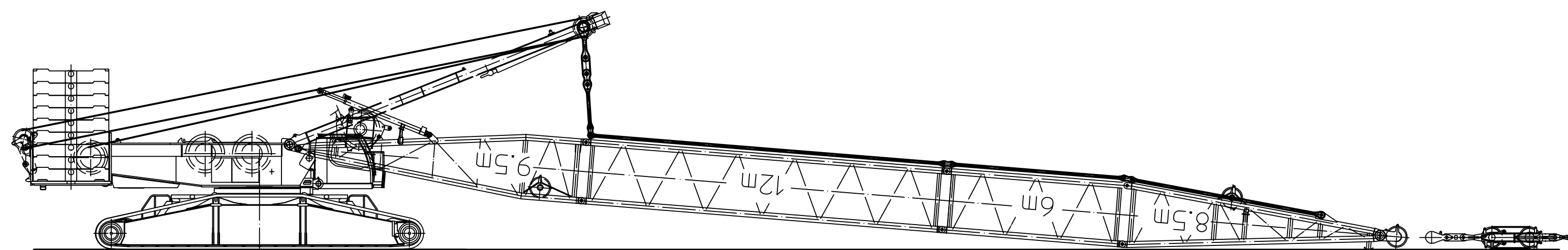
Install D-pivot section

3



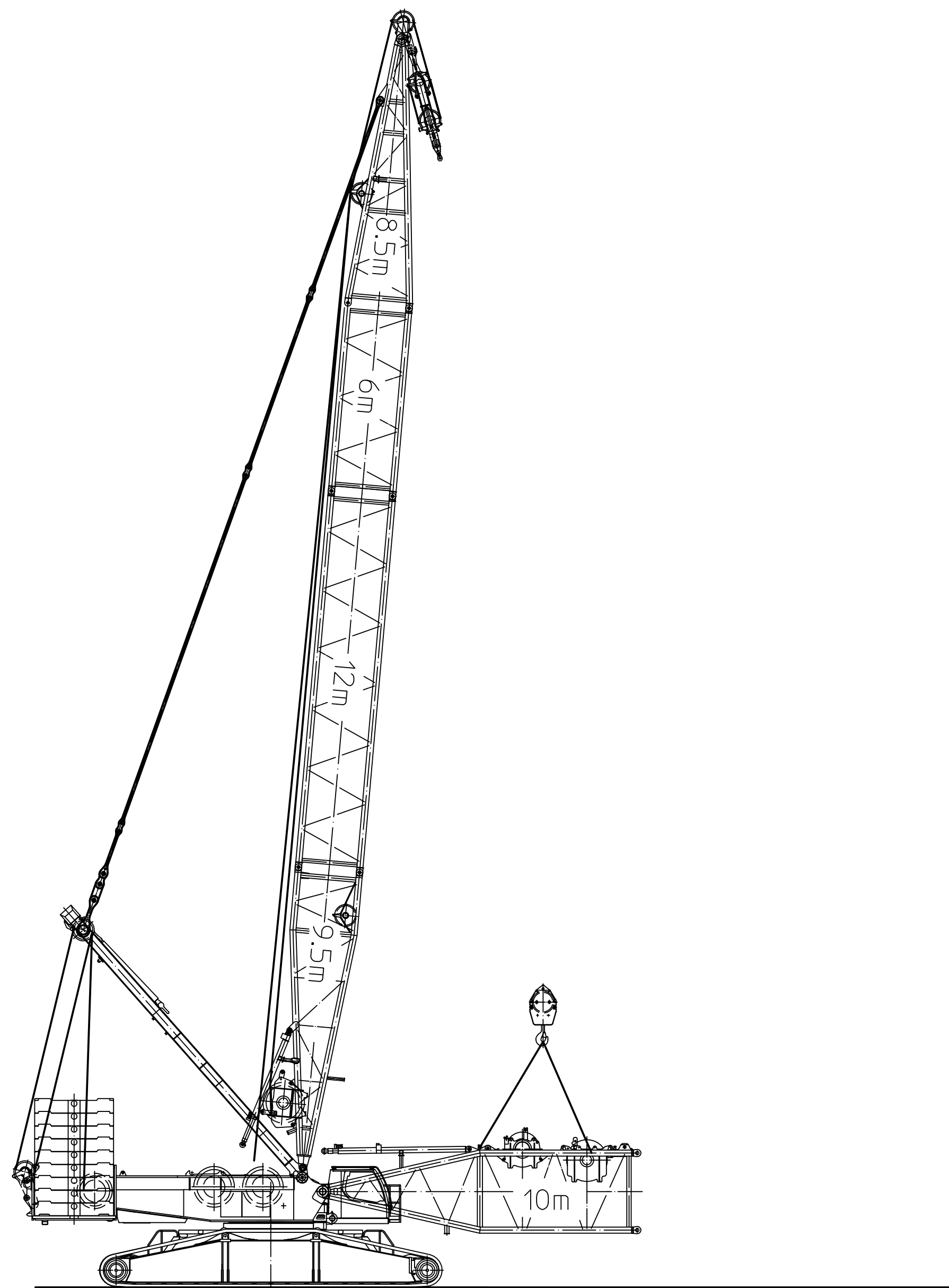
Close derrick boom with SA-frame

5



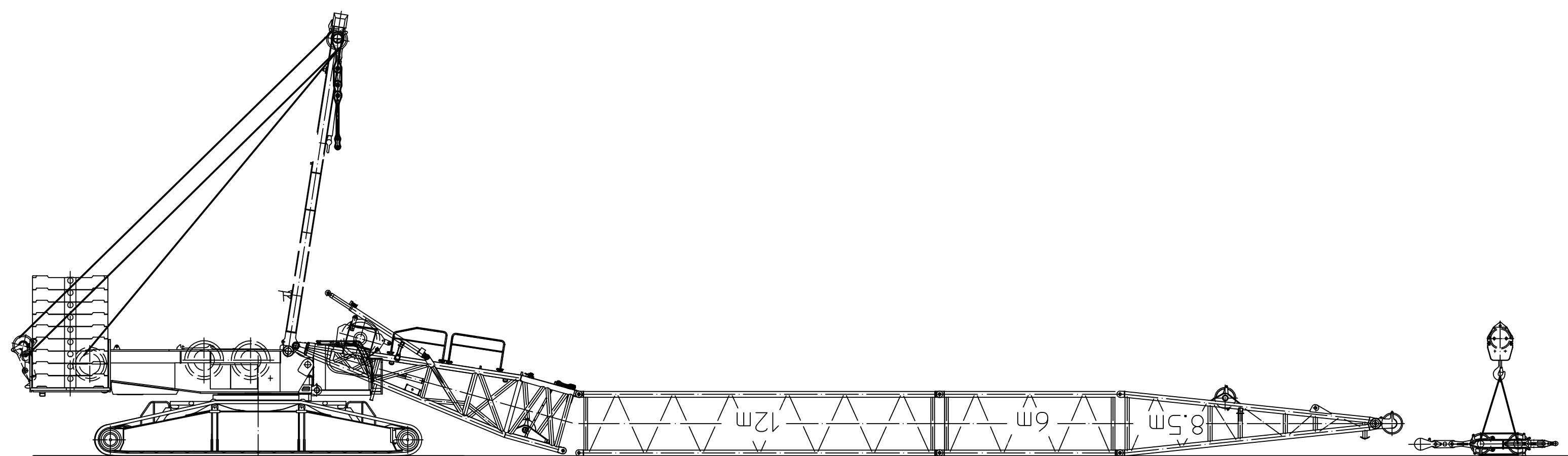
Pin SA-frame rods with derrick rods

7



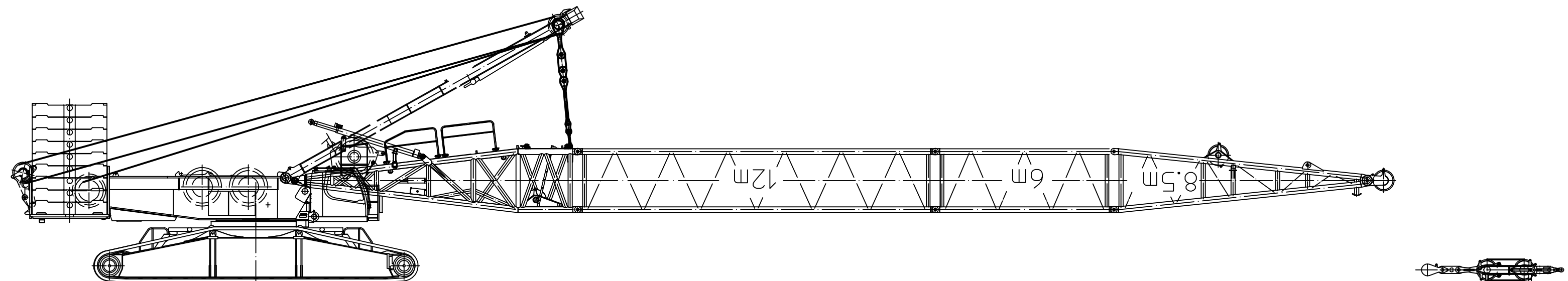
Install S-pivot section

2



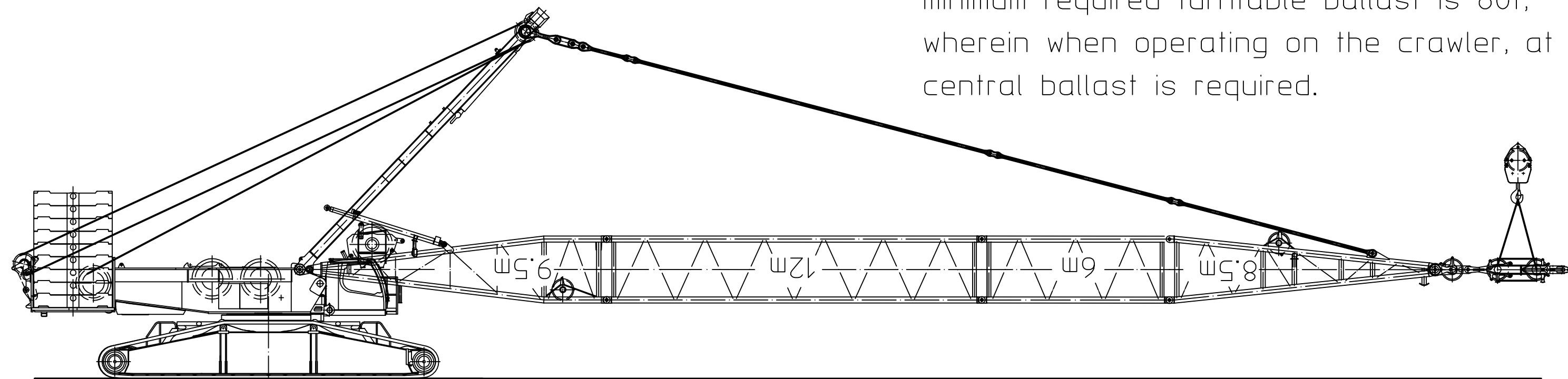
Install D-intermediate section and D-end section  
Take down pulley block with auxiliary crane before the D-pivot section.

4



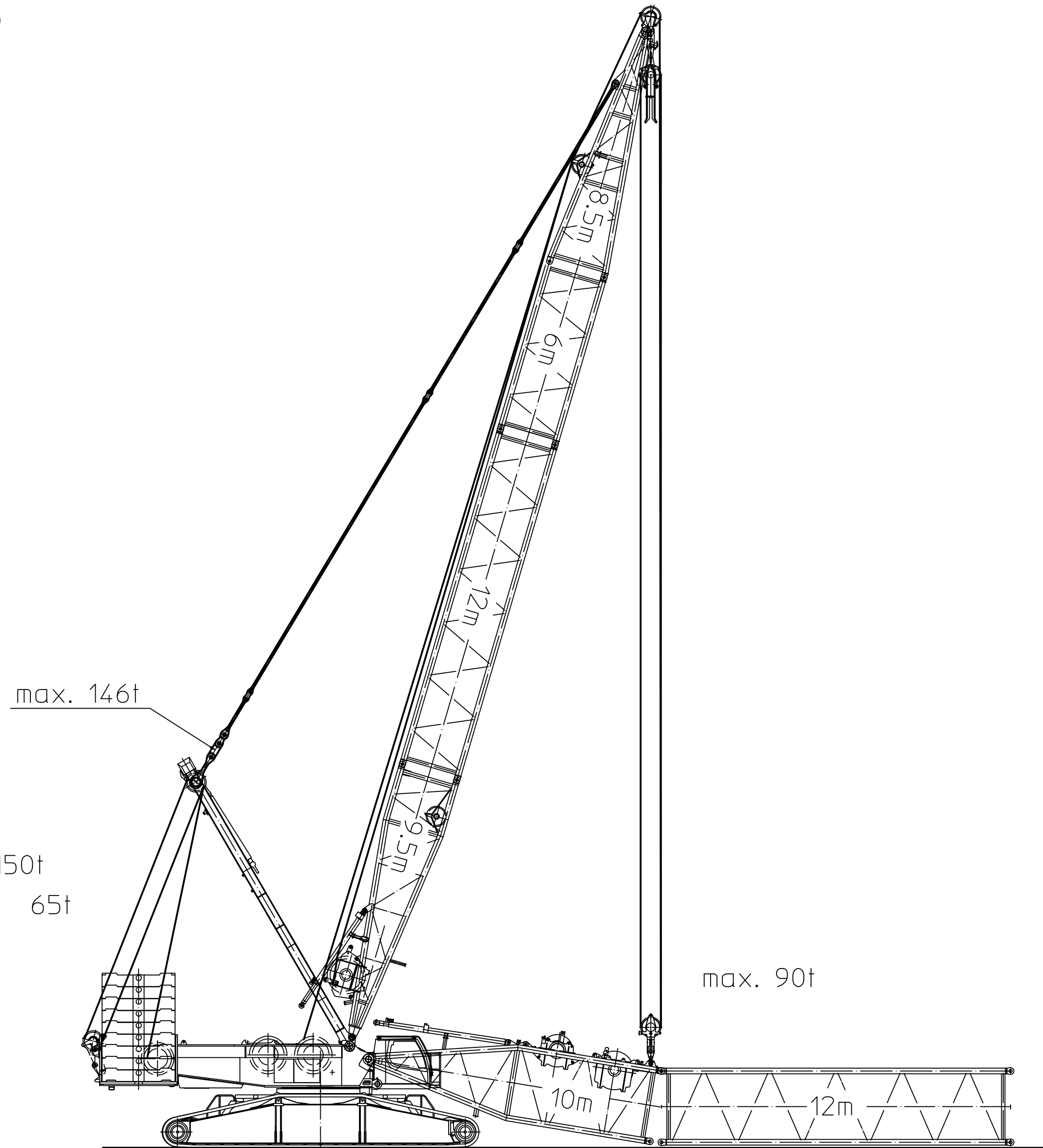
Flying assembly with SA-frame

6



Pull up derrick  
Install pulley block

8



Install S-boom  
Close S-boom with pulley block

Turntable ballast 150t  
Central ballast 65t

Static inspected:	Administrator	Date	Name
	Dep. manager		Mohr
Comment:			

9652 221 08

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Dokumentation Distribution Documentation	Fertiggewicht/Weight/Poids	Tolerierung Tolerance tolérance	ISO 8015	Weitere Anforderungen siehe Teilleistungs- weiter specifications see parts master record autres specifications ct. nomenclature
Dokumentation Distribution Documentation	Bearbeitung/Finish/Usinage	Nachbearbeitung reworking usinage mécanique	ISO 2768-mk	Für die Herstellung der Liefergegenstände gönnen die erhalten Fertigungsunterlagen for the delivery of all items the master documents apply
Dokumentation Distribution Documentation	Schweißkonstruktionen welded structure Constructions soudées	Brannschneiden thermal cutting coupage thermique	ISO 13920 BF	Les documents de fabrication appliqués à tous les détails de la construction
Dokumentation Distribution Documentation	Projektion E Scale Echelle	Datum Date/Date	Name Name/Non	1:125
Dokumentation Distribution Documentation	Bezeichnung/Description/Dénomination	D-ASSEMBLY	Zeichnungs Nr./Drawing No./N°de dessin	1666-720.00.03.004-003
Dokumentation Distribution Documentation	Ident Nr./Ident No./N°d'ident	9867 362 08		

