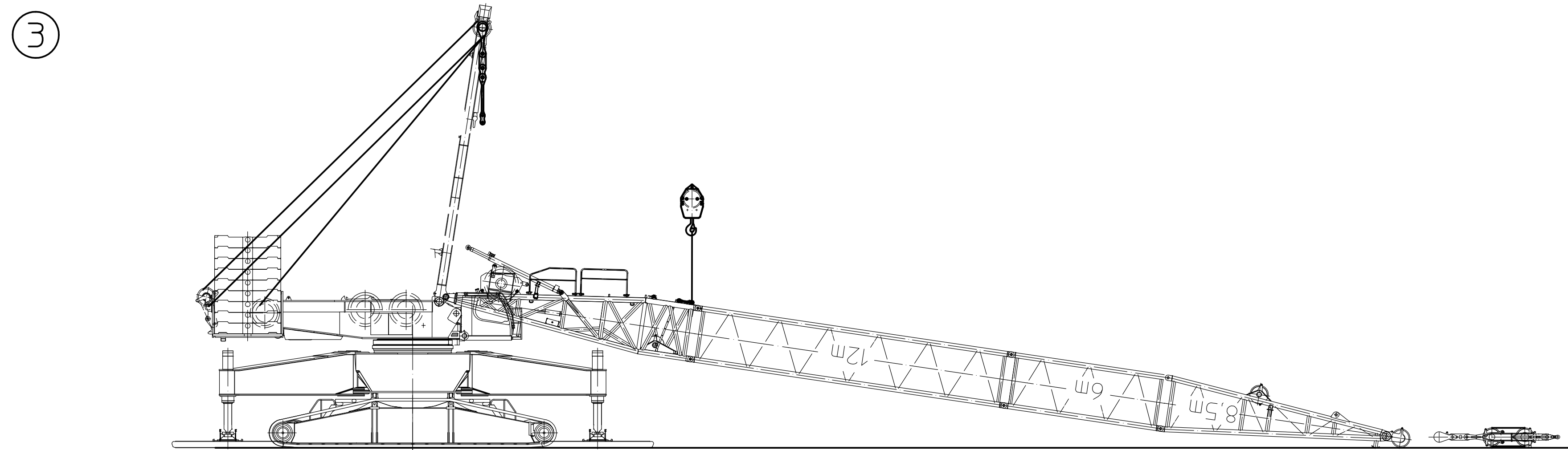
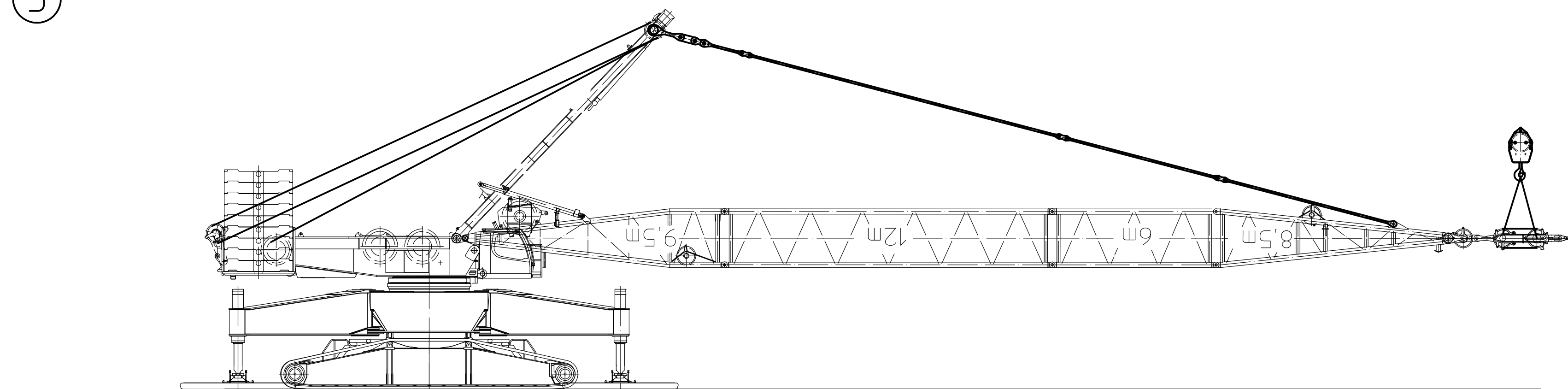


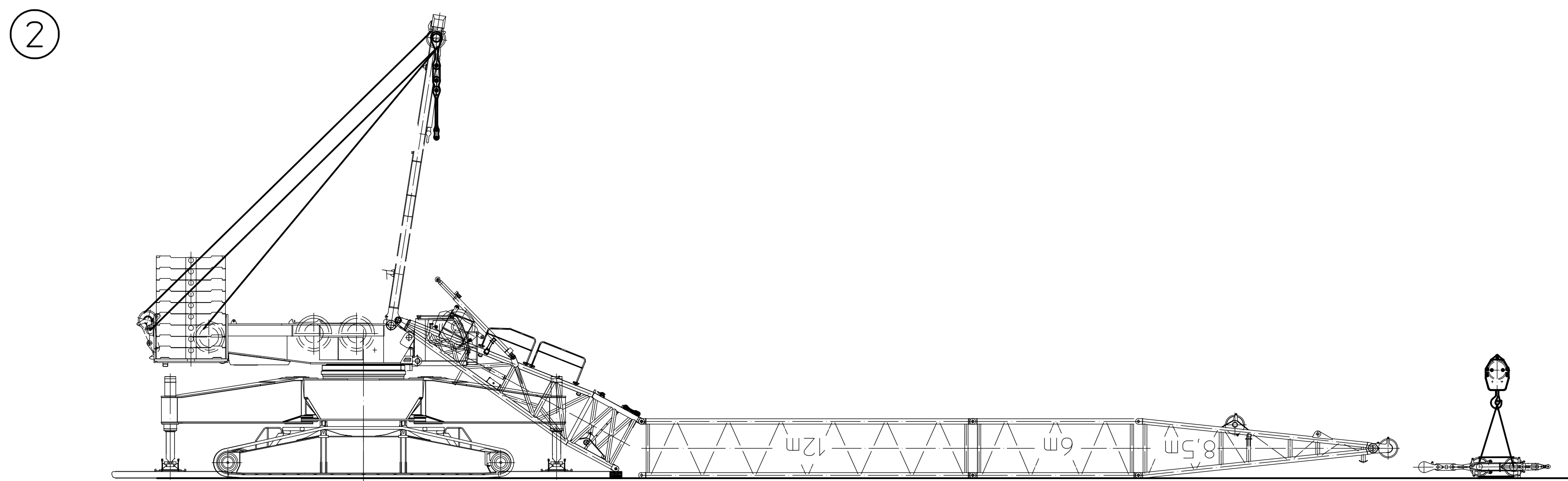
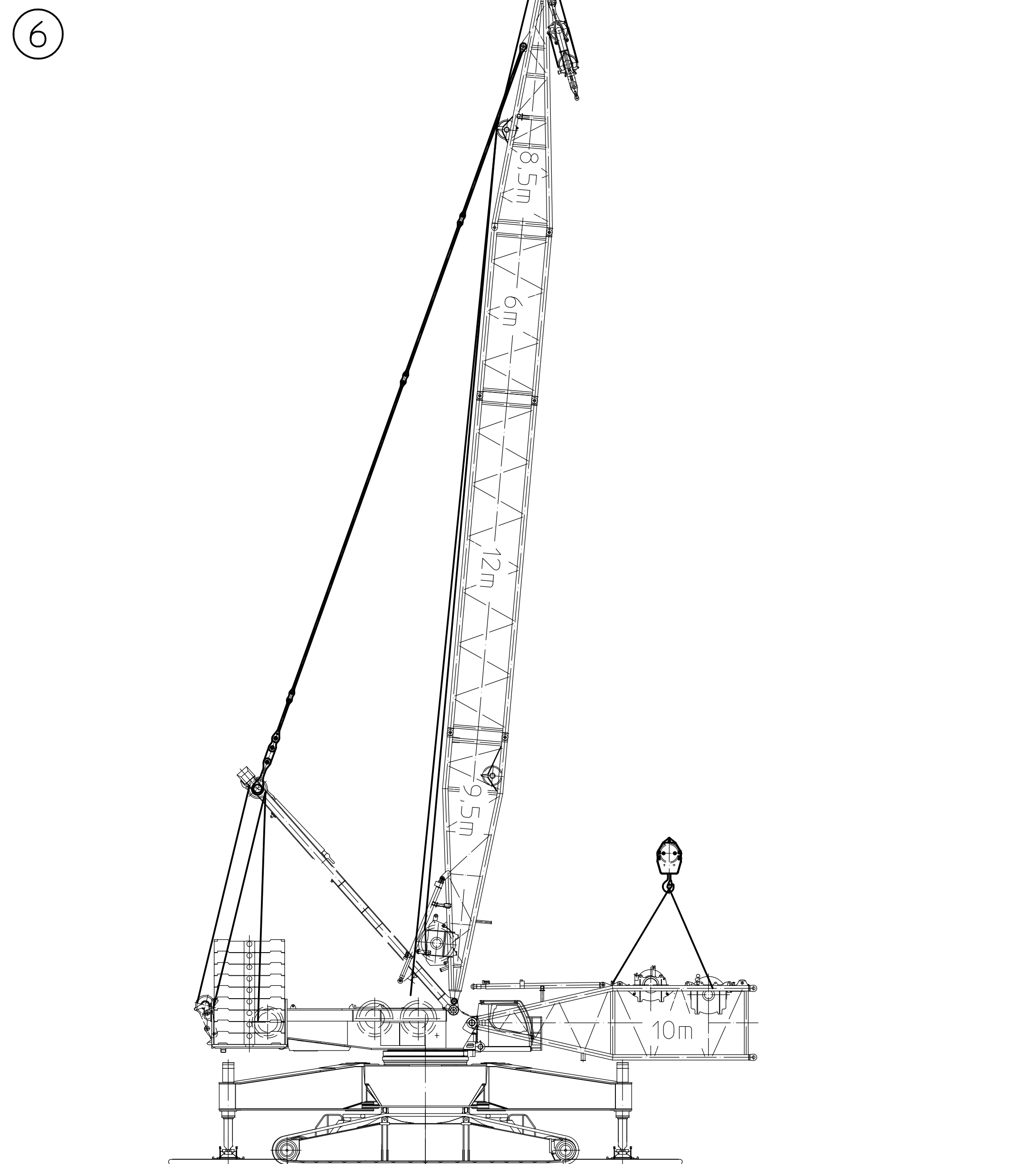
Install D-pivot section



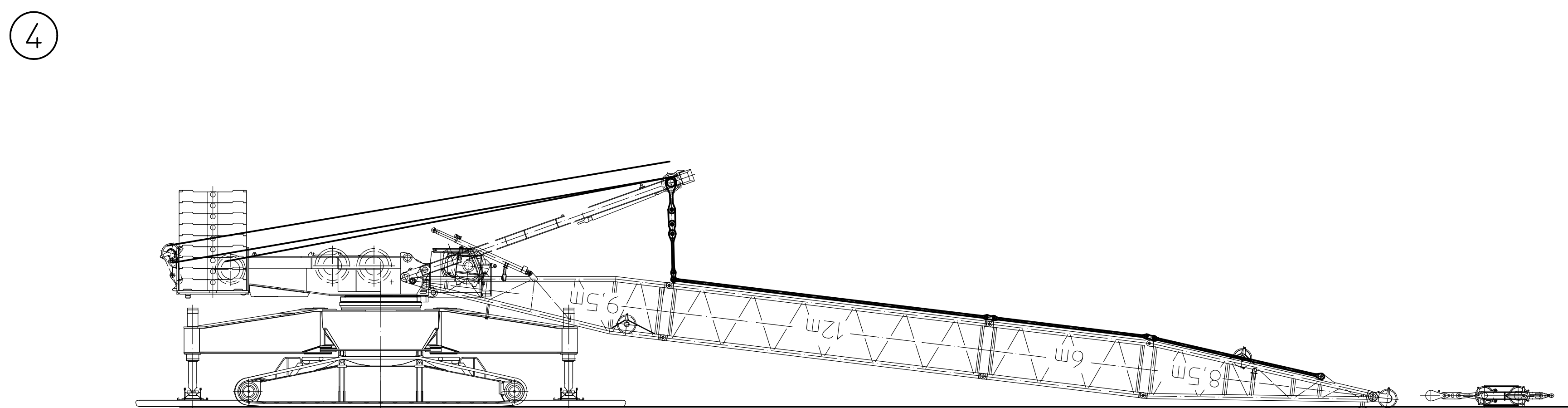
Close the derrick with the auxiliary crane.



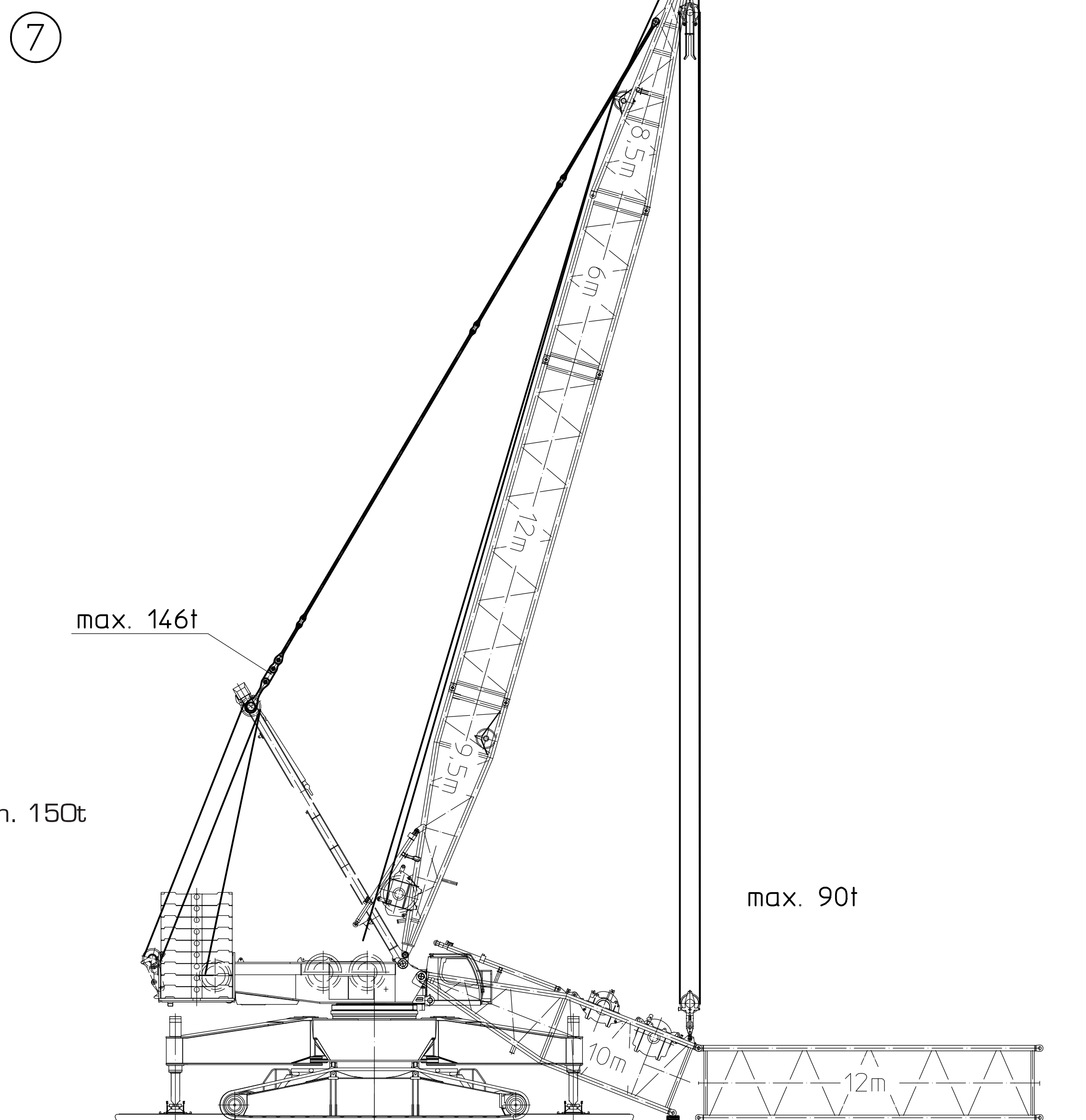
Pull derrick up
install pulley block



Install D-intermediate sections and D-end section
Place the pulley block with the auxiliary crane in front of D-end section.



Pin SA-frame rods with derrick rods.



Attaching the S-booms
Close S-boom with pulley block

Turntable ballast min. 150t

Statically checked:	Administrator	Date	Name
	Department manager		
	Comment: Change 001 Statically irrelevant		

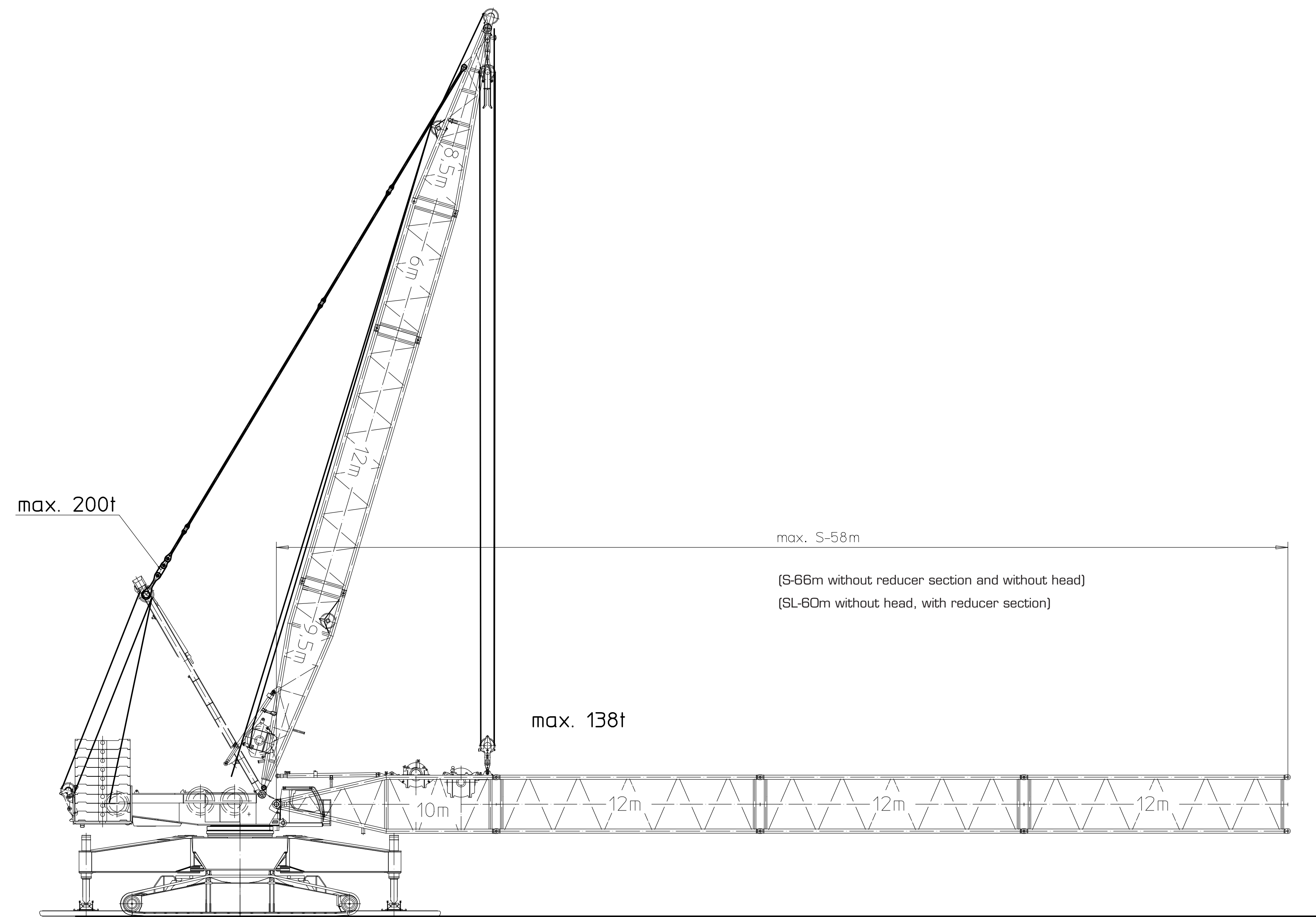
Page 01 of 02

LWE_CAD

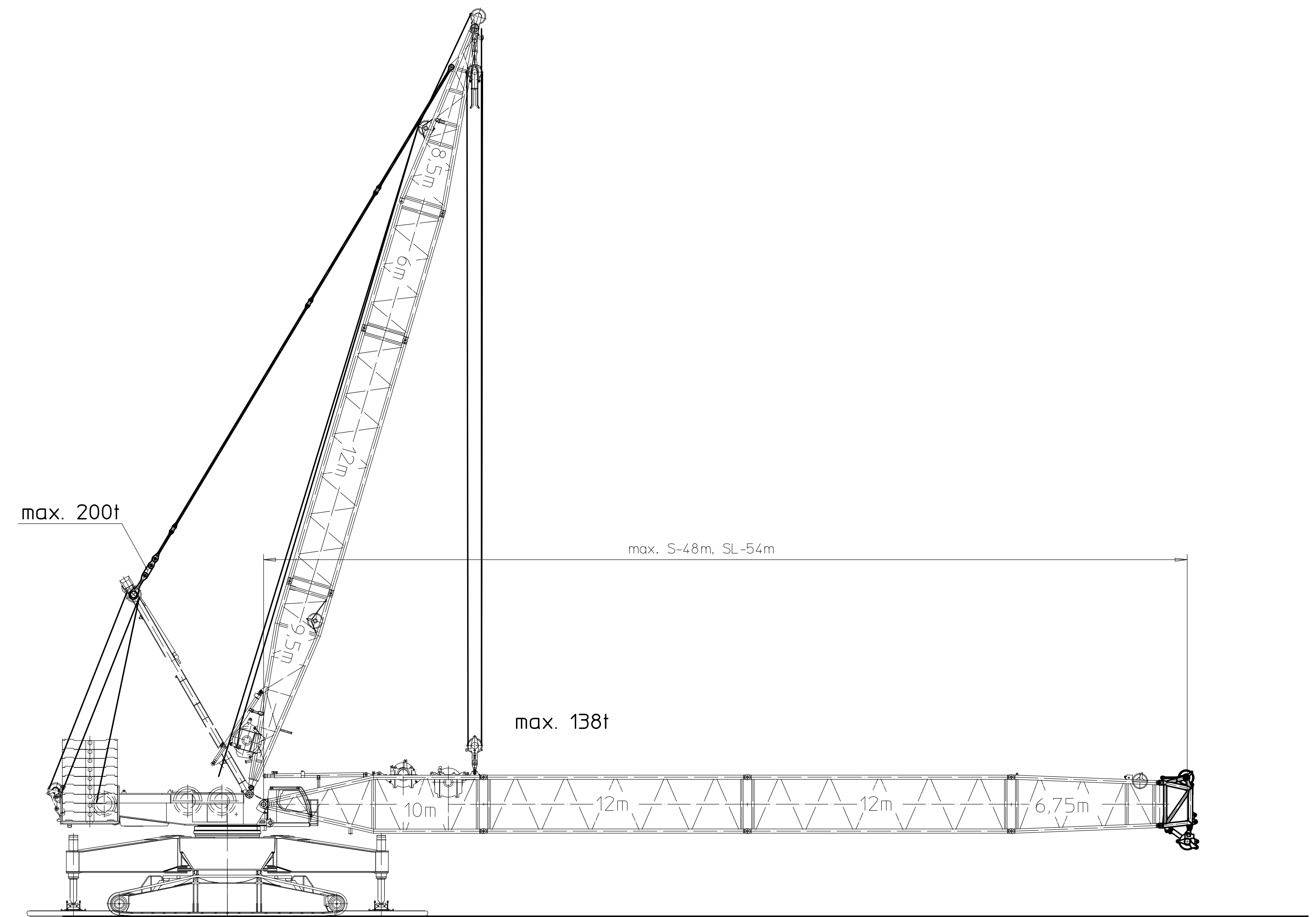
04.11.2009 SAR

D-ASSEMBLY
NARROW TRACK

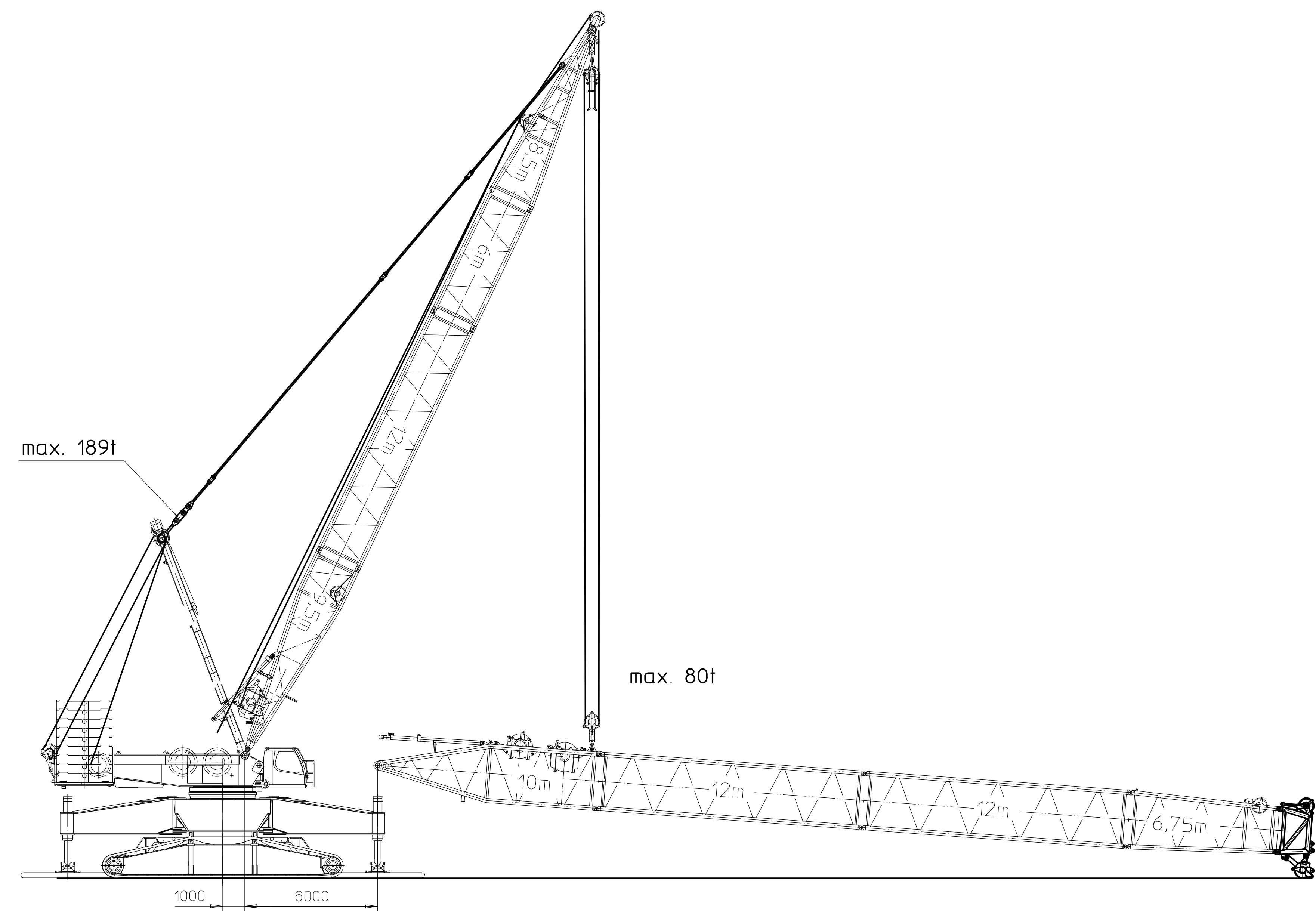
1666-720.00.03.012-001
9880 937 08



Turntable ballast min. 150t



Turntable ballast min. 150t



Turntable ballast min. 150t