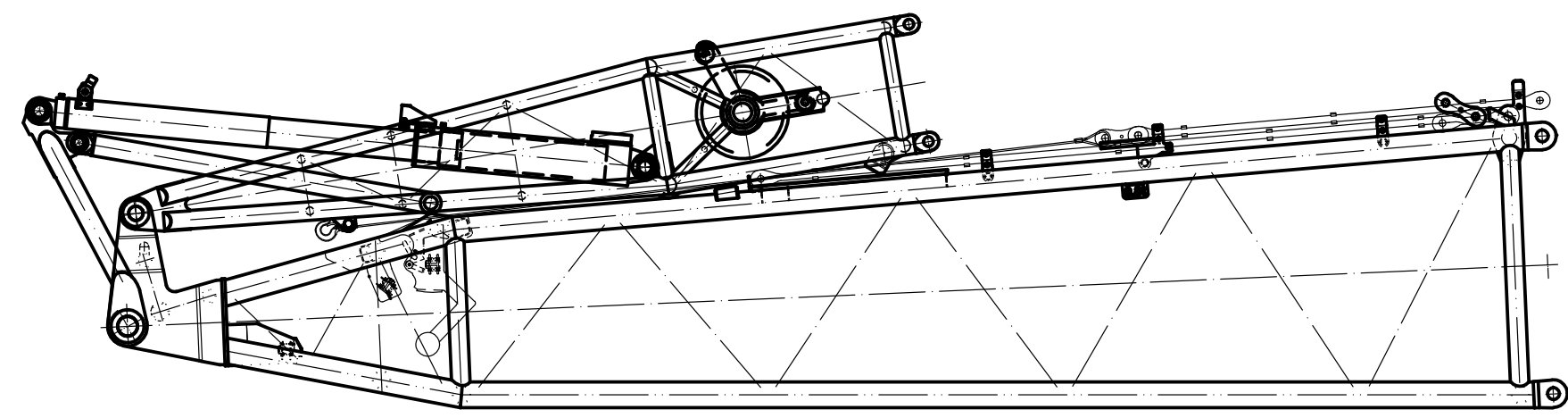


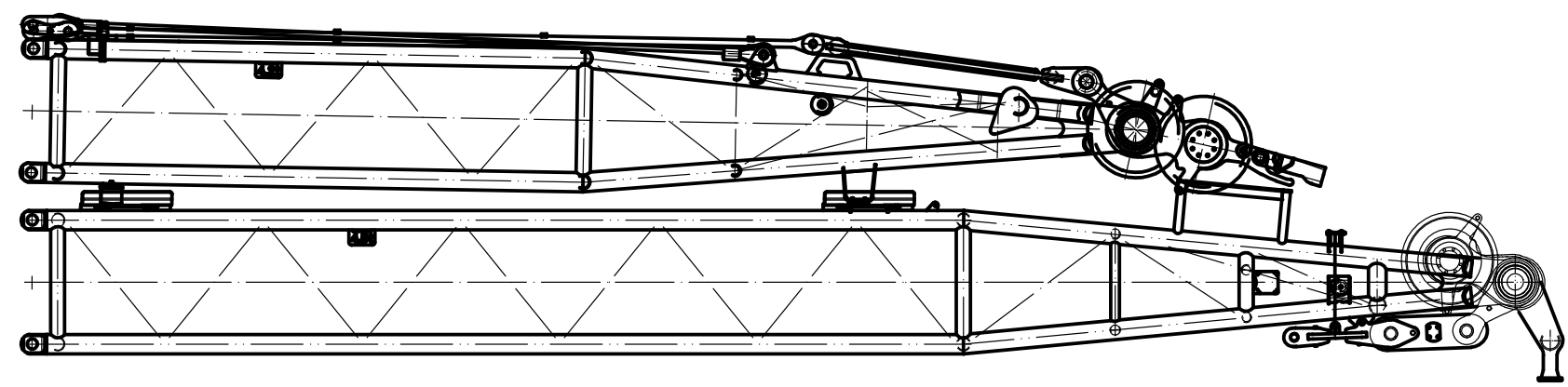
Transport unit 1 approx. 10t

W-pivot section
WA-frame 1, pivot section
W-relapse retainer



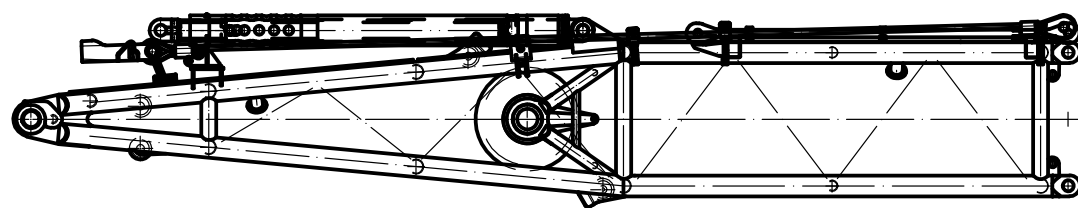
Transport unit 2 approx. 9t

WA-frame 1, end section
WA-frame 2, end section

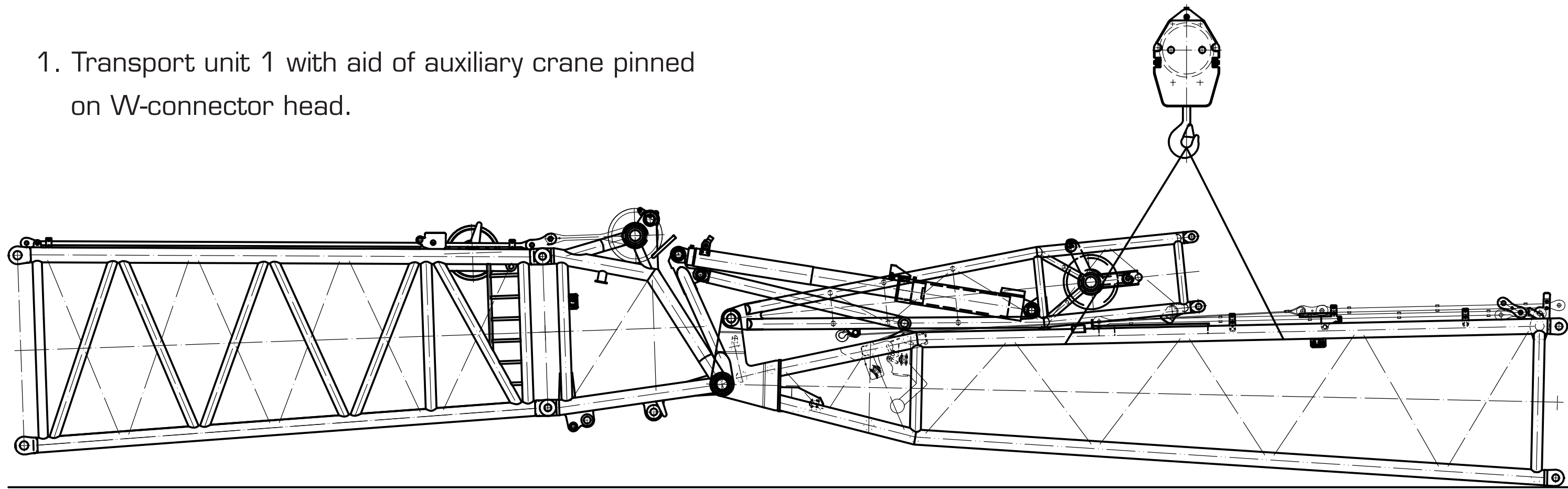


Transport unit 3 approx. 4t

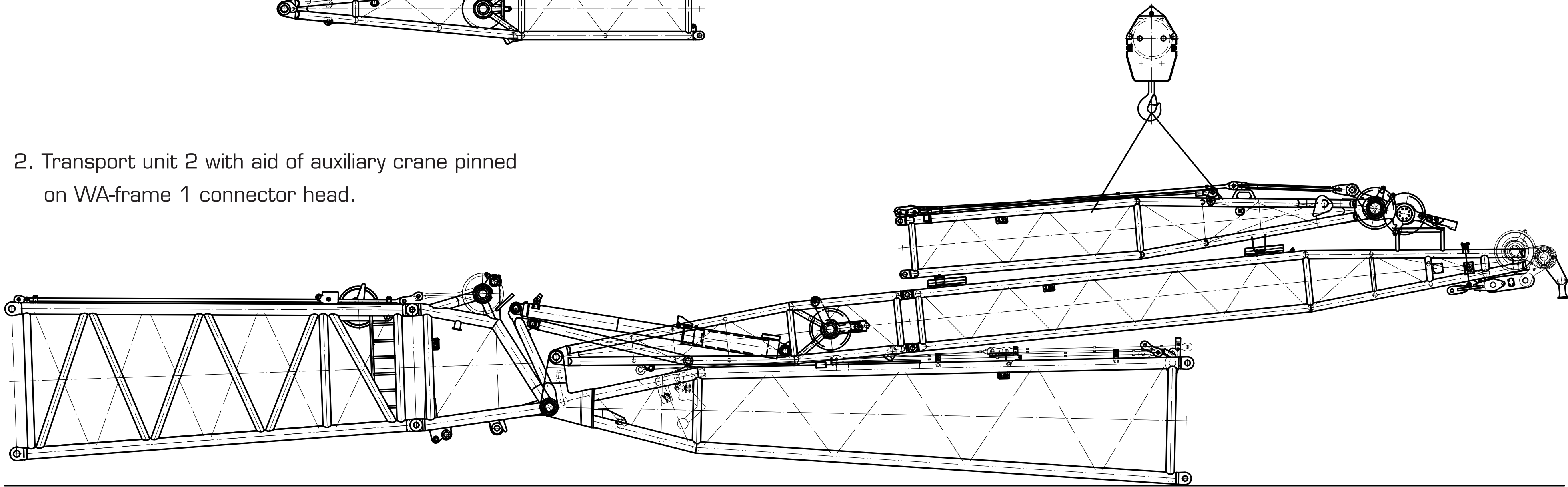
WA-frame 2, pivot section



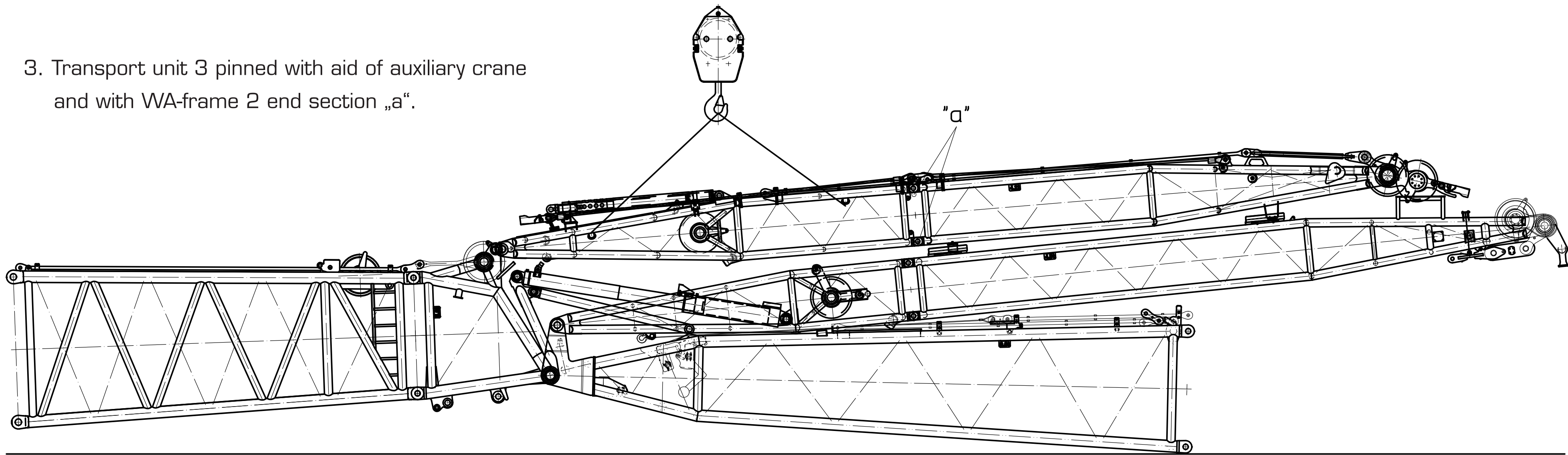
1. Transport unit 1 with aid of auxiliary crane pinned on W-connector head.



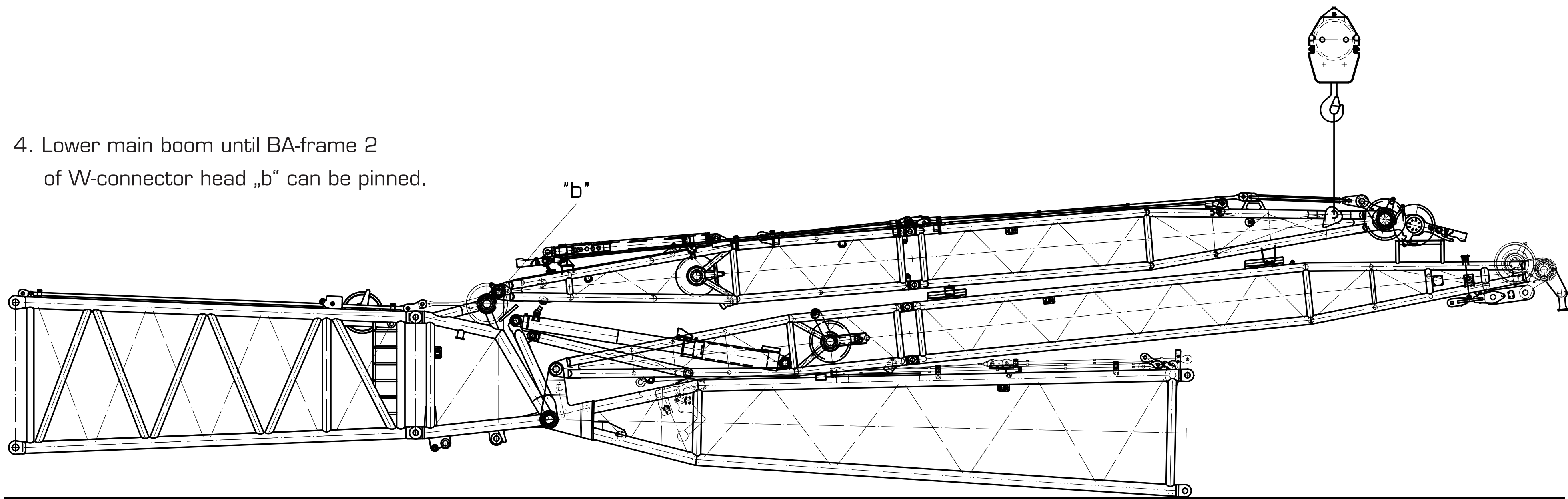
2. Transport unit 2 with aid of auxiliary crane pinned on WA-frame 1 connector head.



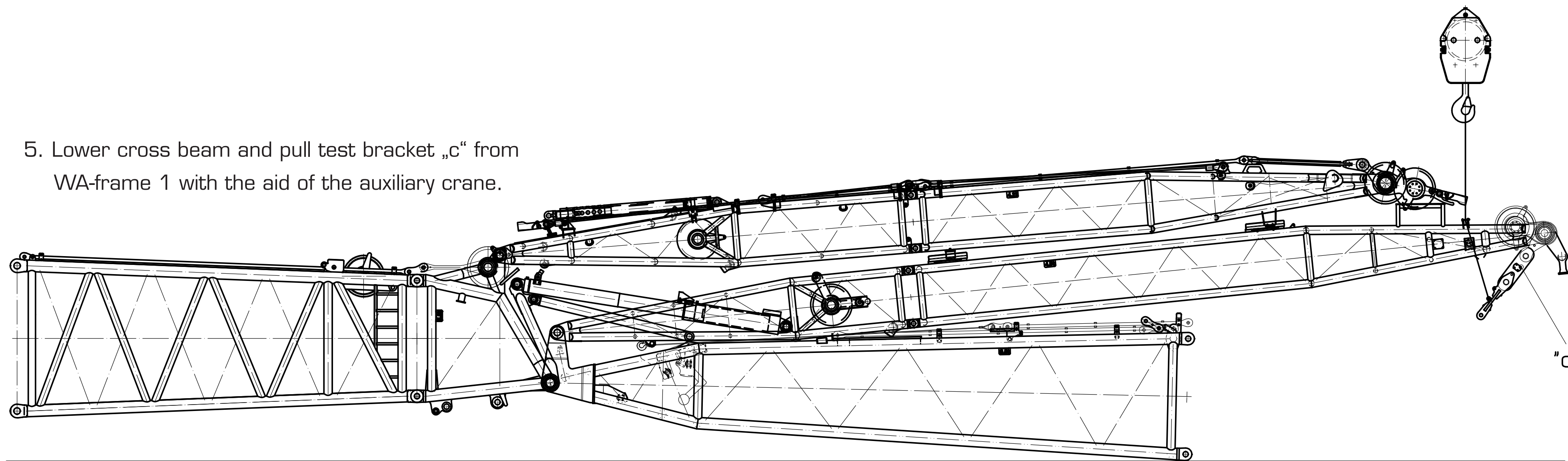
3. Transport unit 3 pinned with aid of auxiliary crane and with WA-frame 2 end section „a“.



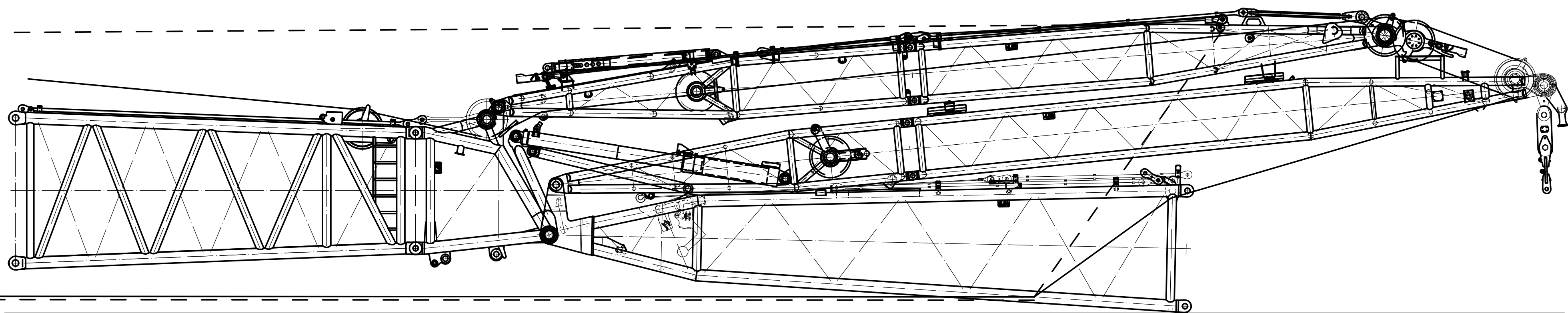
4. Lower main boom until BA-frame 2 of W-connector head „b“ can be pinned.



5. Lower cross beam and pull test bracket „c“ from WA-frame 1 with the aid of the auxiliary crane.

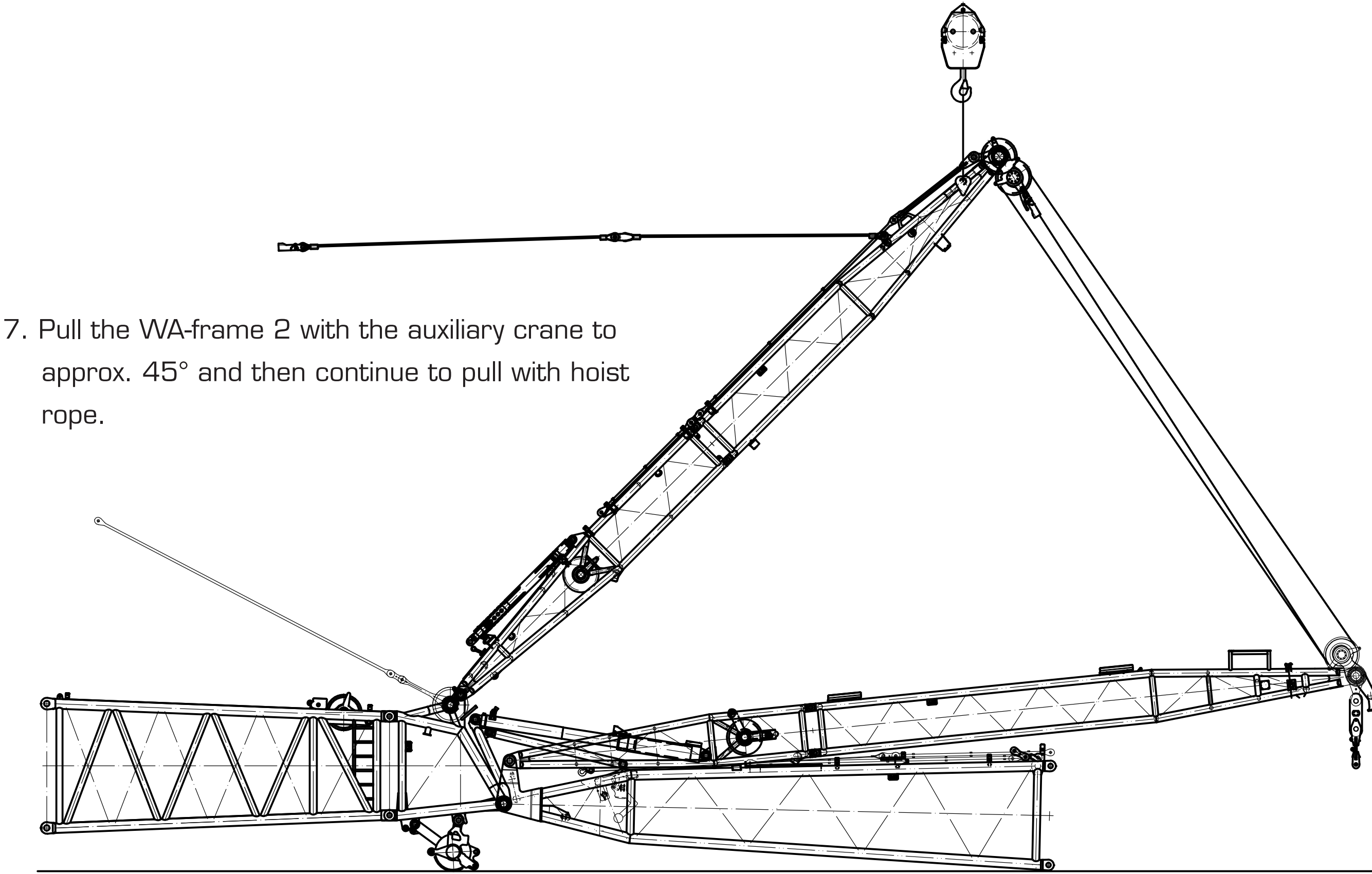


6. Pull in W-control rope.

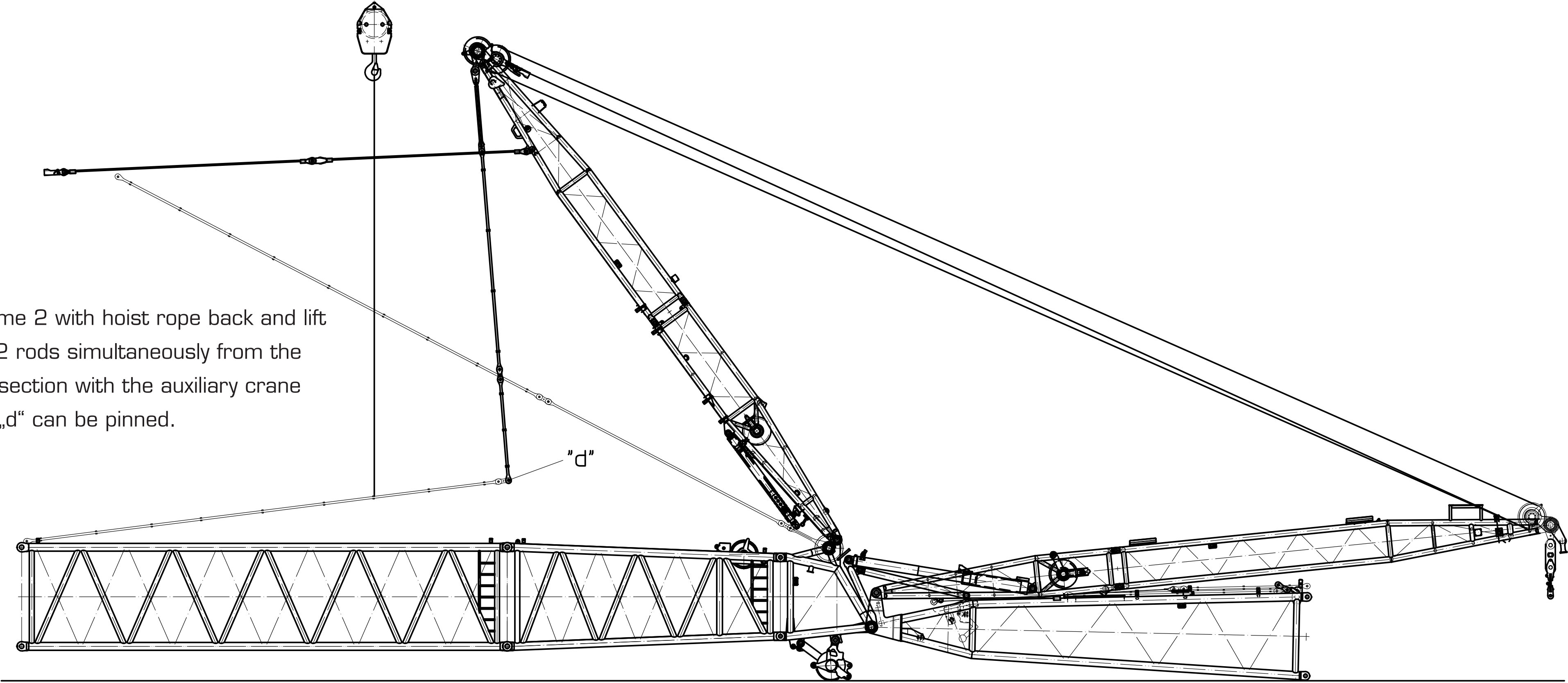


--- Rope run for getting the W-control rope
— Rope run for pulling in the W-control rope

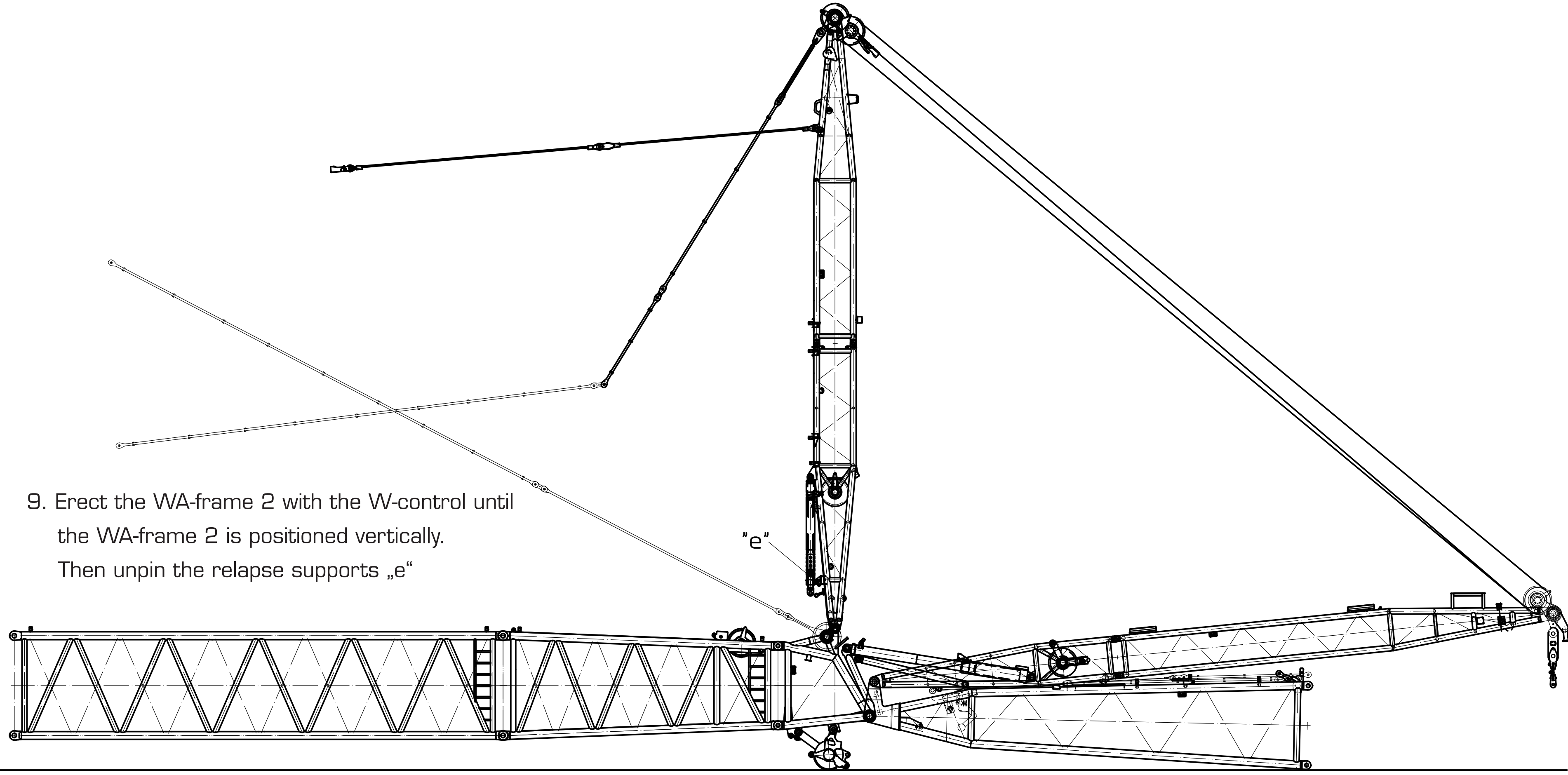
Statically checked:	Administrator	Date	Name
	Department manager		
Comment:			



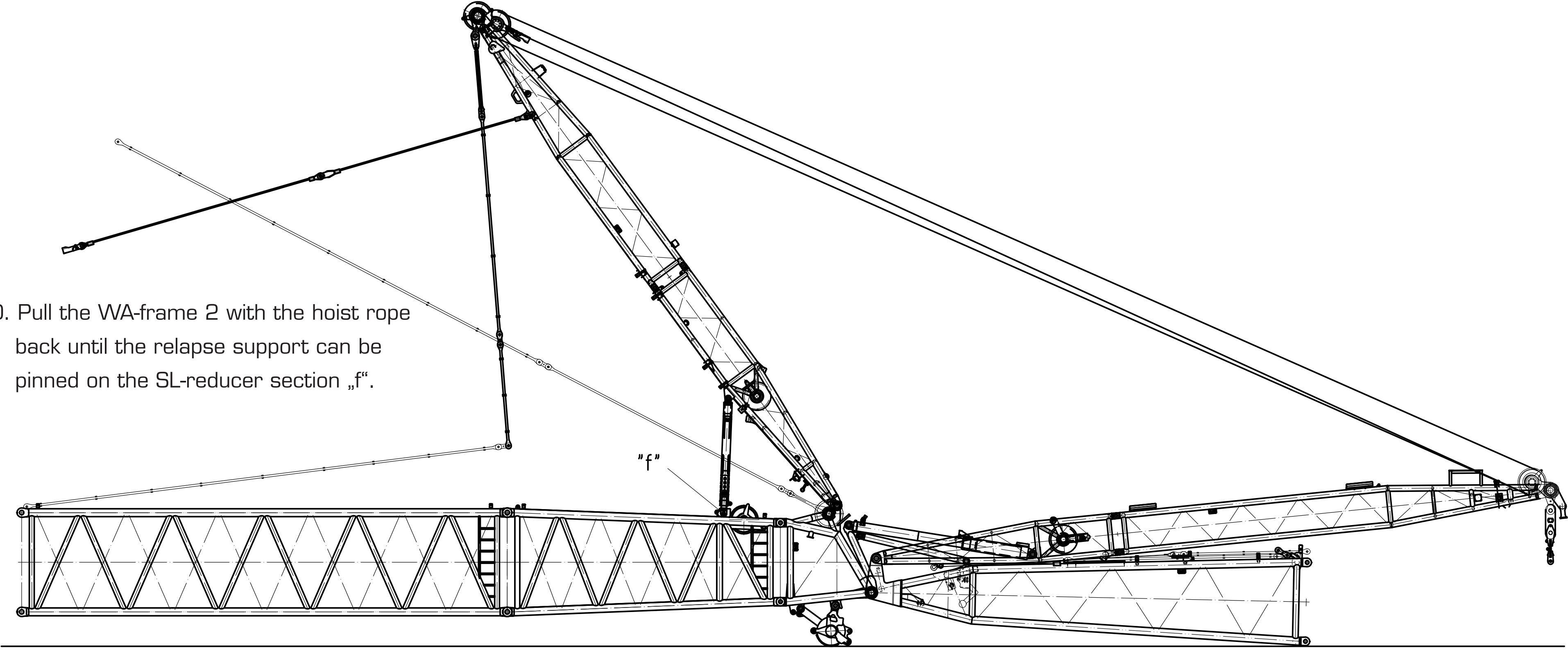
7. Pull the WA-frame 2 with the auxiliary crane to approx. 45° and then continue to pull with hoist rope.



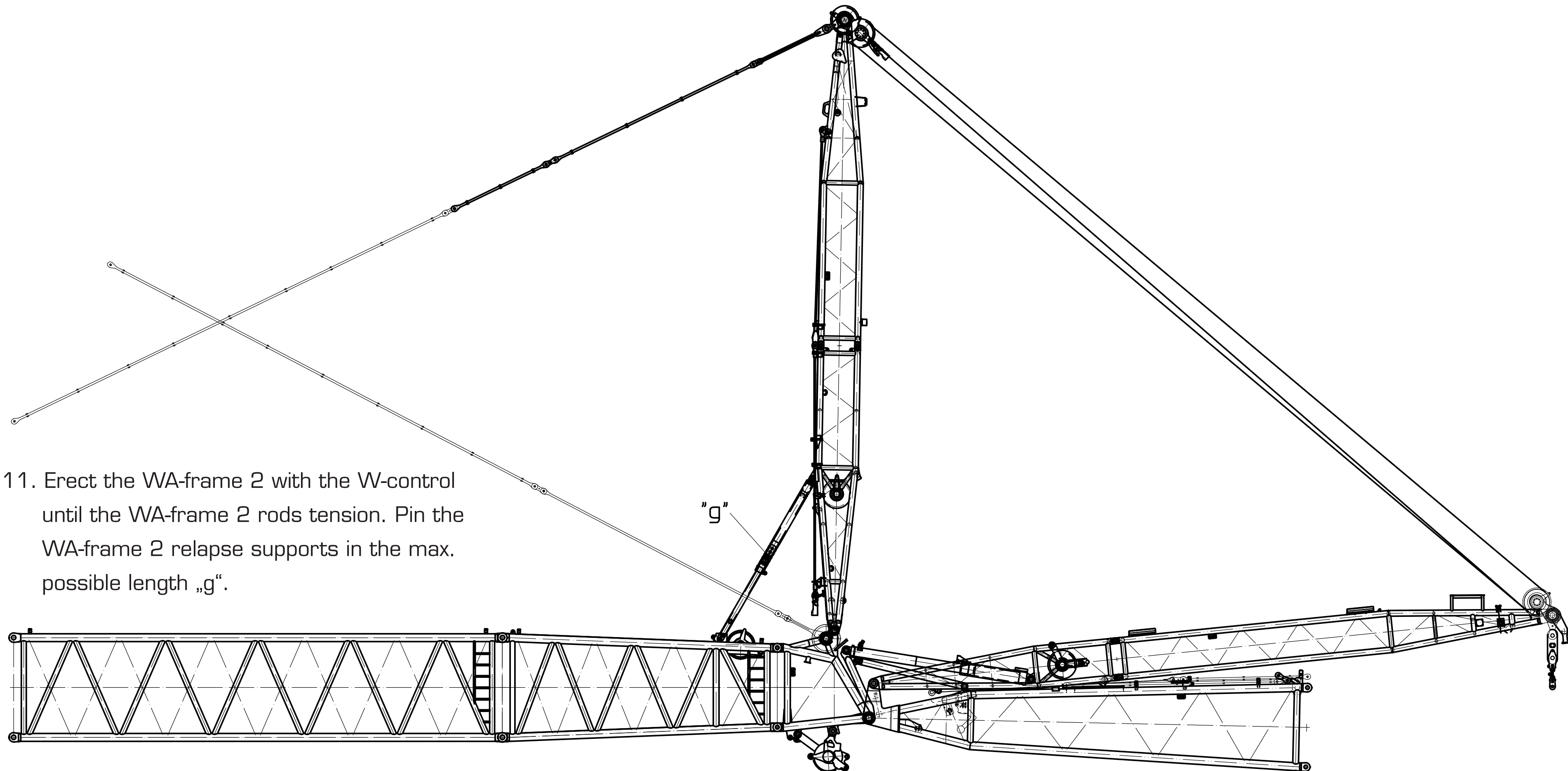
8. Pull the WA-frame 2 with hoist rope back and lift the WA-frame 2 rods simultaneously from the S-intermediate section with the auxiliary crane until the roads „d” can be pinned.



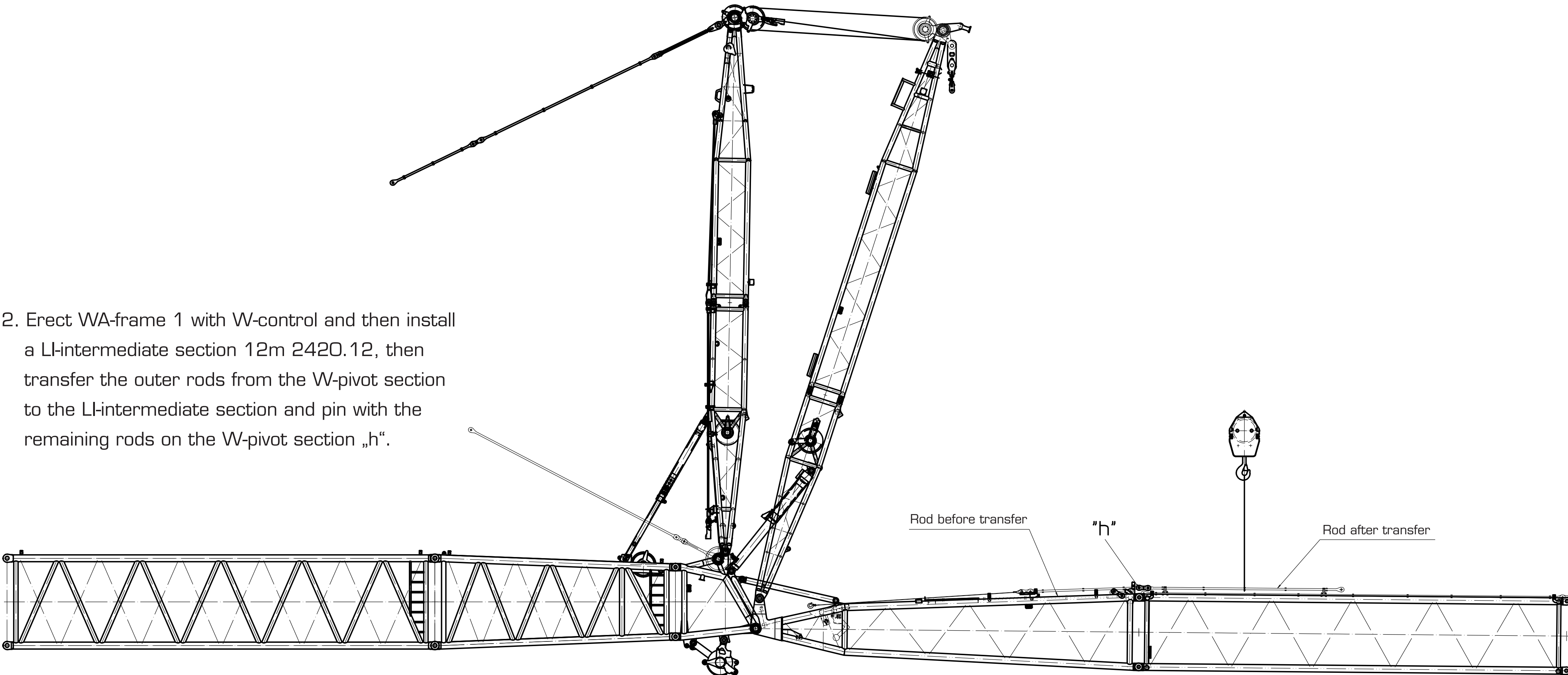
9. Erect the WA-frame 2 with the W-control until the WA-frame 2 is positioned vertically. Then unpin the relapse supports „e”



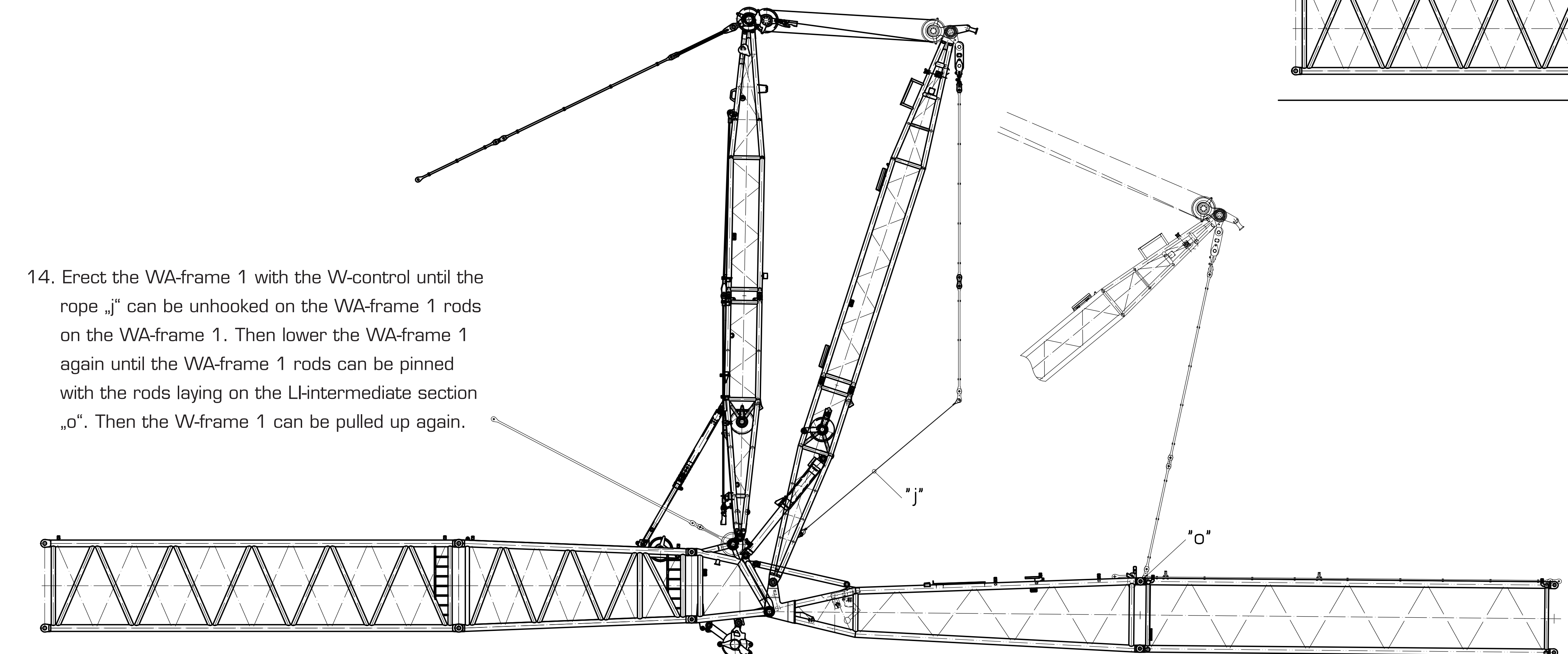
10. Pull the WA-frame 2 with the hoist rope back until the relapse support can be pinned on the SL-reducer section „f”.



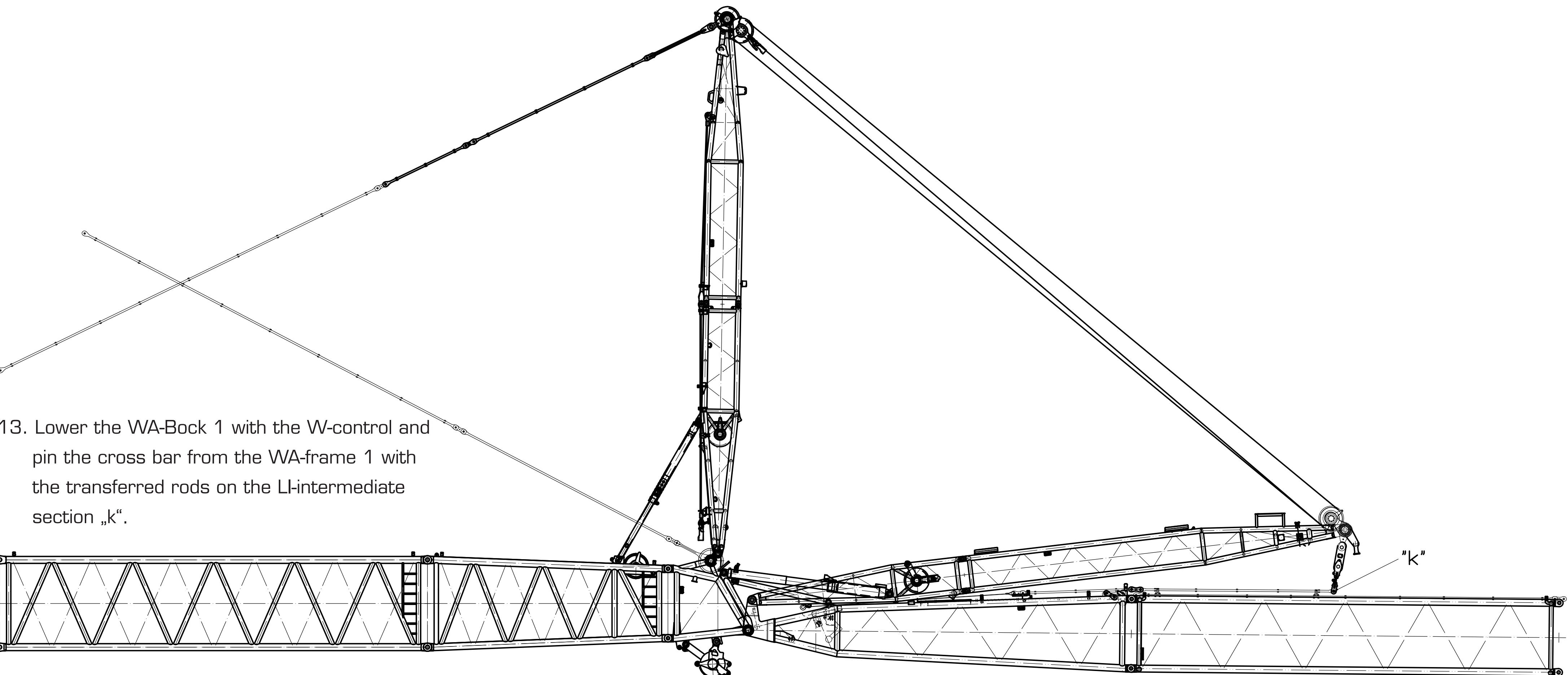
11. Erect the WA-frame 2 with the W-control until the WA-frame 2 rods tension. Pin the WA-frame 2 relapse supports in the max. possible length „g“.



12. Erect WA-frame 1 with W-control and then install a LI-intermediate section 12m 2420.12, then transfer the outer rods from the W-pivot section to the LI-intermediate section and pin with the remaining rods on the W-pivot section „h“.



14. Erect the WA-frame 1 with the W-control until the rope „j“ can be unhooked on the WA-frame 1 rods on the WA-frame 1. Then lower the WA-frame 1 again until the WA-frame 1 rods can be pinned with the rods laying on the LI-intermediate section „o“. Then the W-frame 1 can be pulled up again.



13. Lower the WA-Bock 1 with the W-control and pin the cross bar from the WA-frame 1 with the transferred rods on the LI-intermediate section „k“.