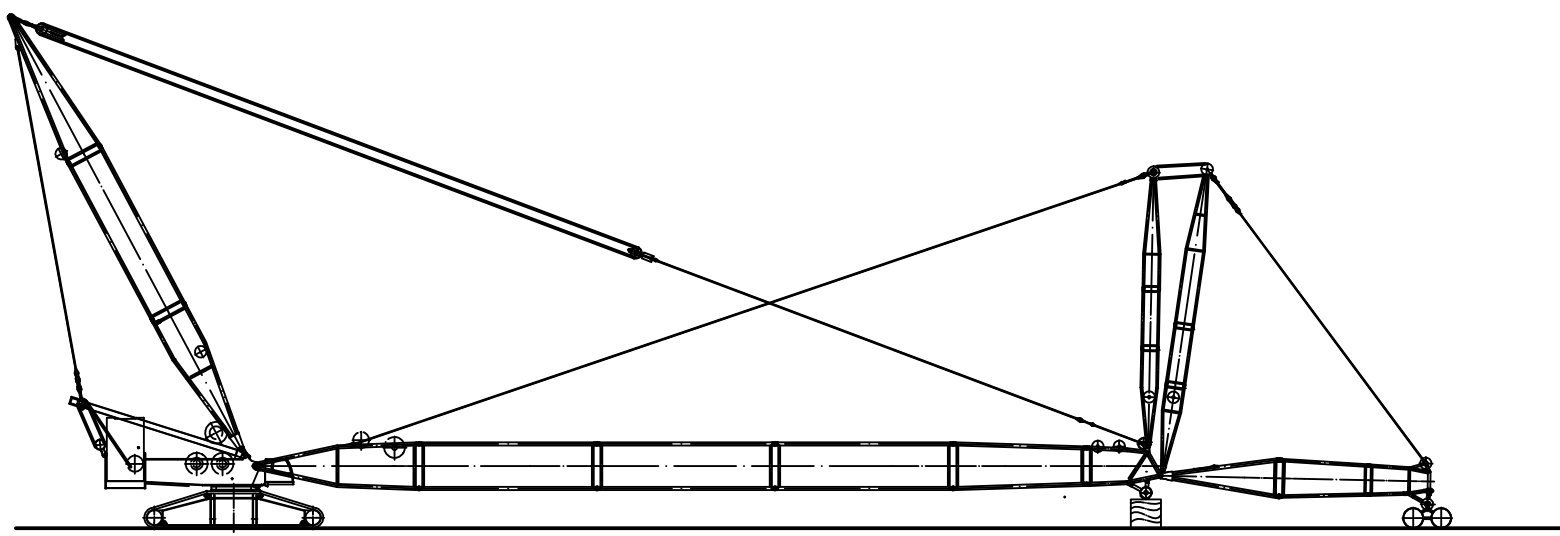
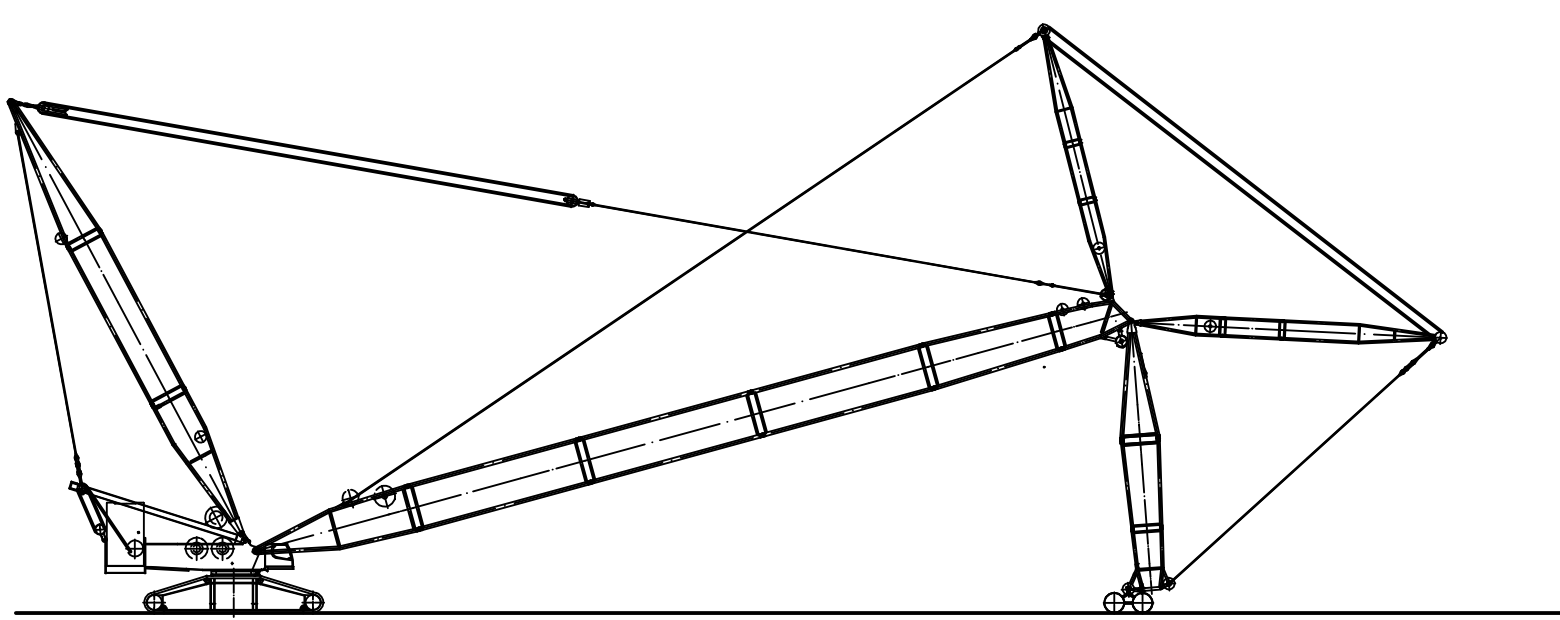


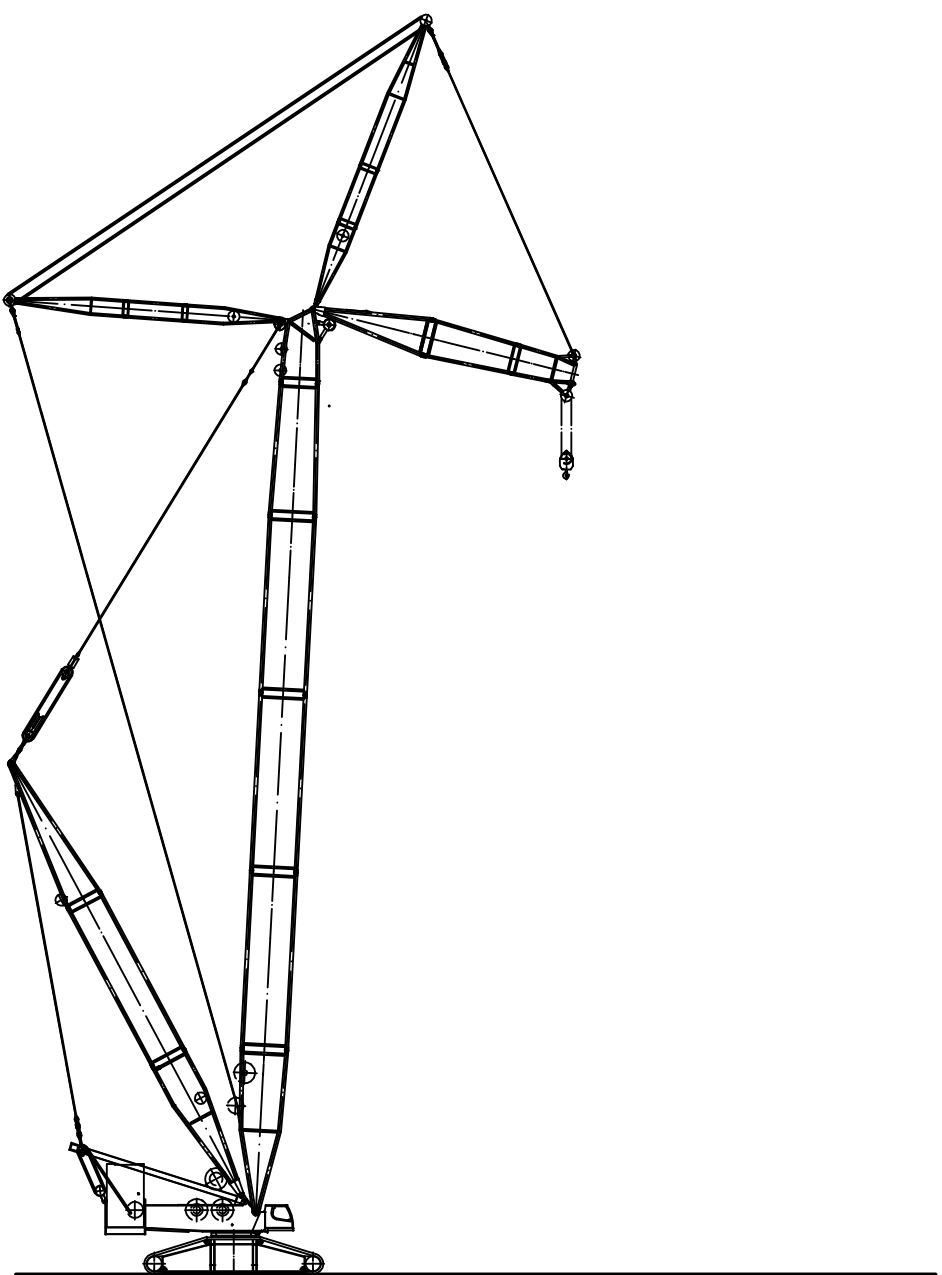
1. Main boom long  
W-boom short



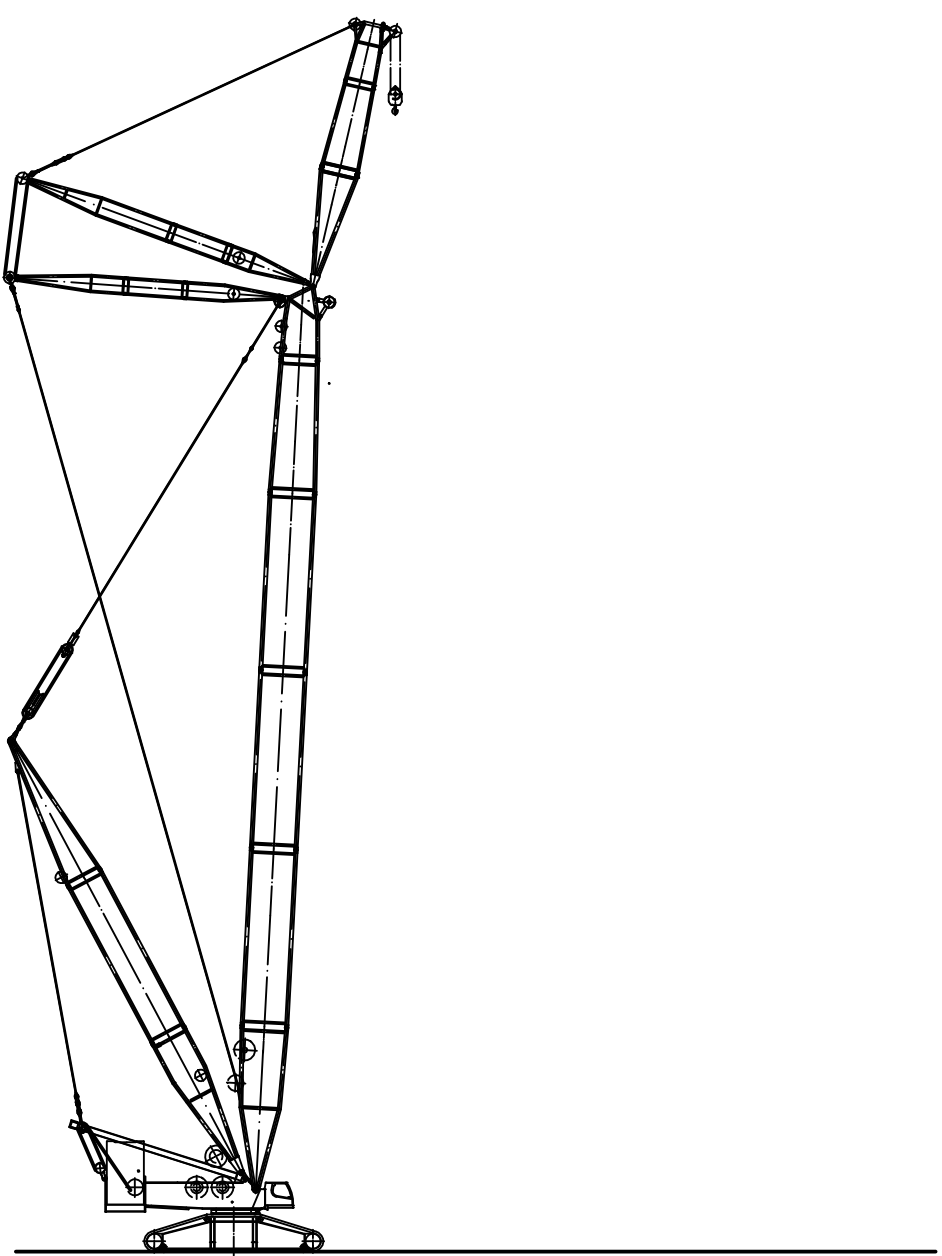
1.1 Assemble the crane on the ground



1.2 Luff the main boom up simultaneously  
Luff the rocker down until the rocker is almost vertical.

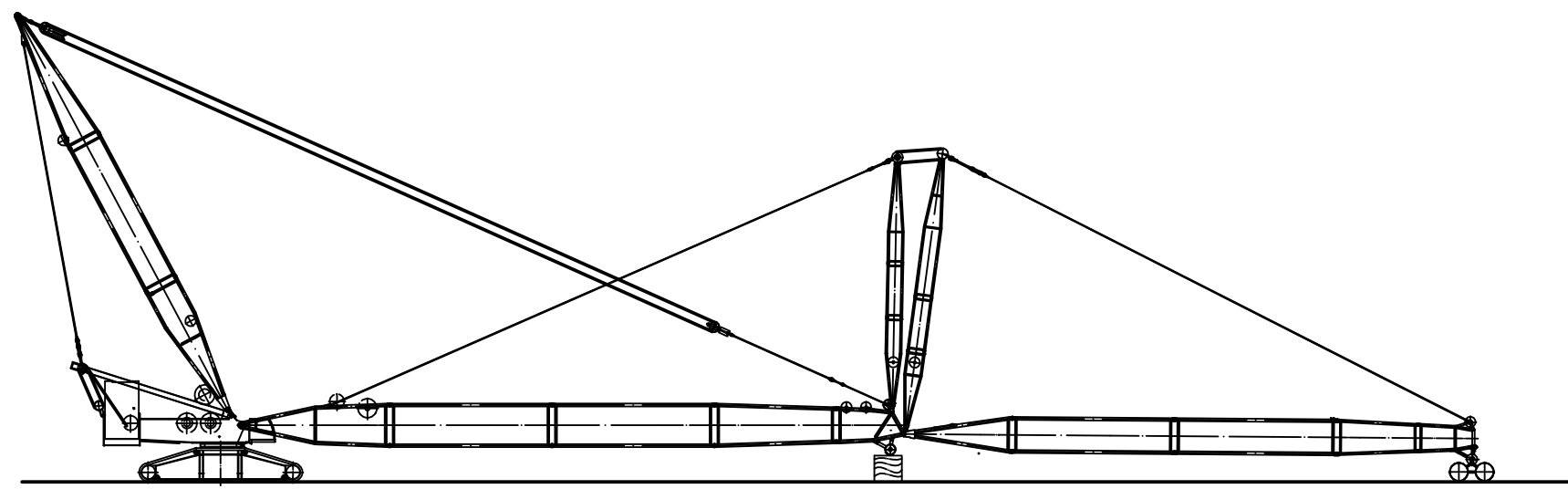


1.3 Luff the main boom up until the steepest  
operating position of the main boom is  
reached

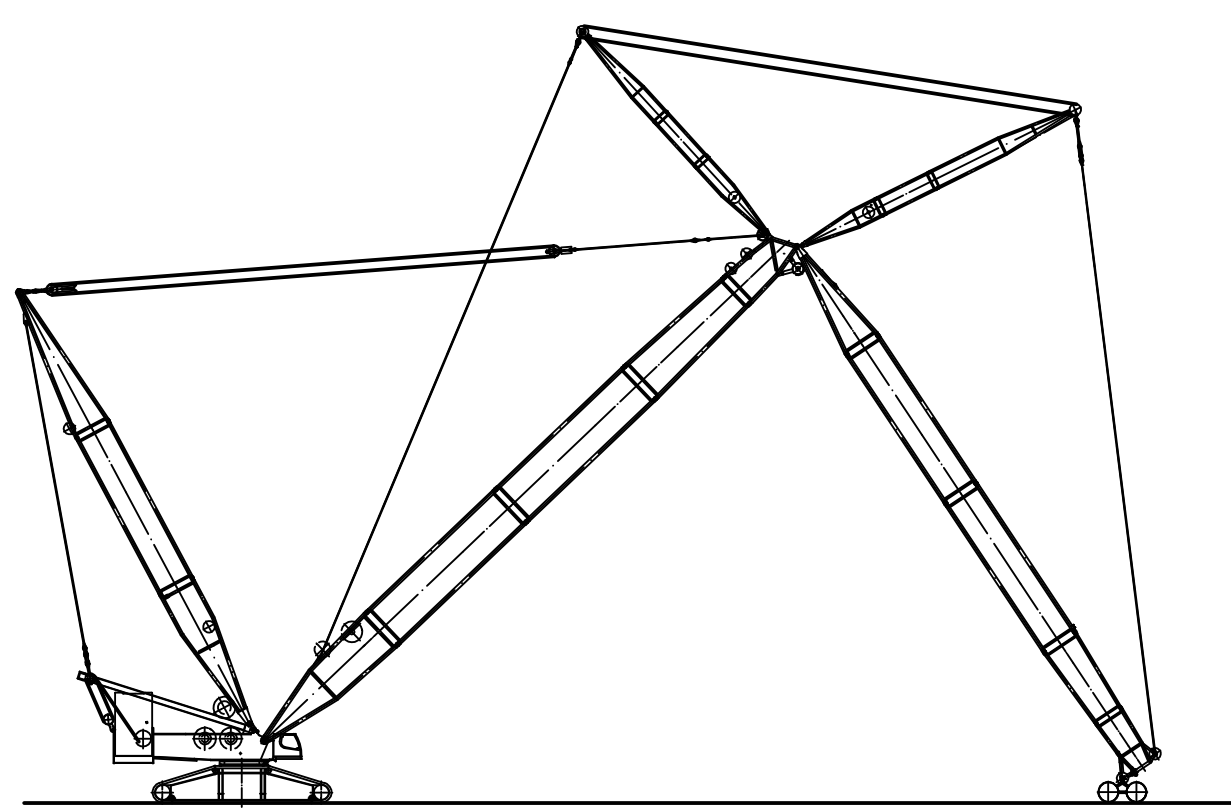


1.4 Luff the rocker up to the operating position

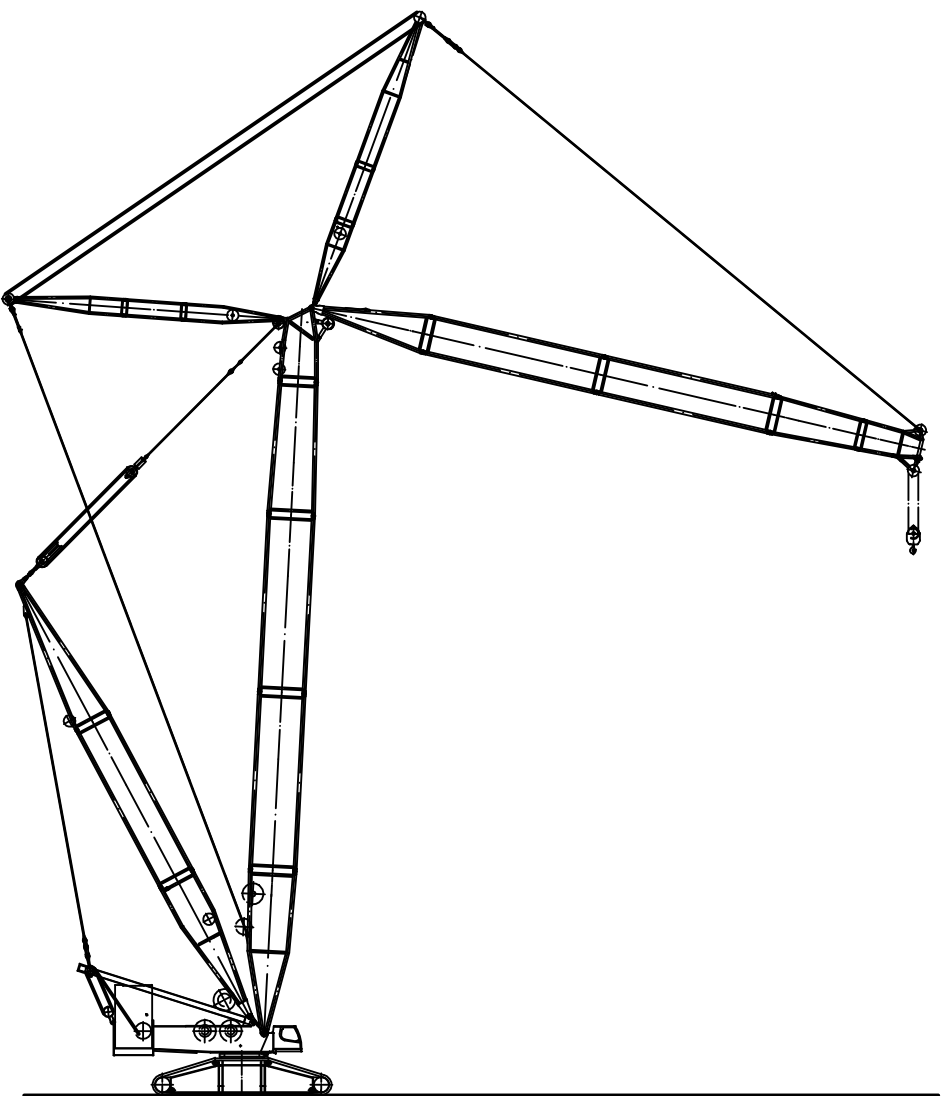
2. Main boom and W-boom  
almost the same length  
with roller set



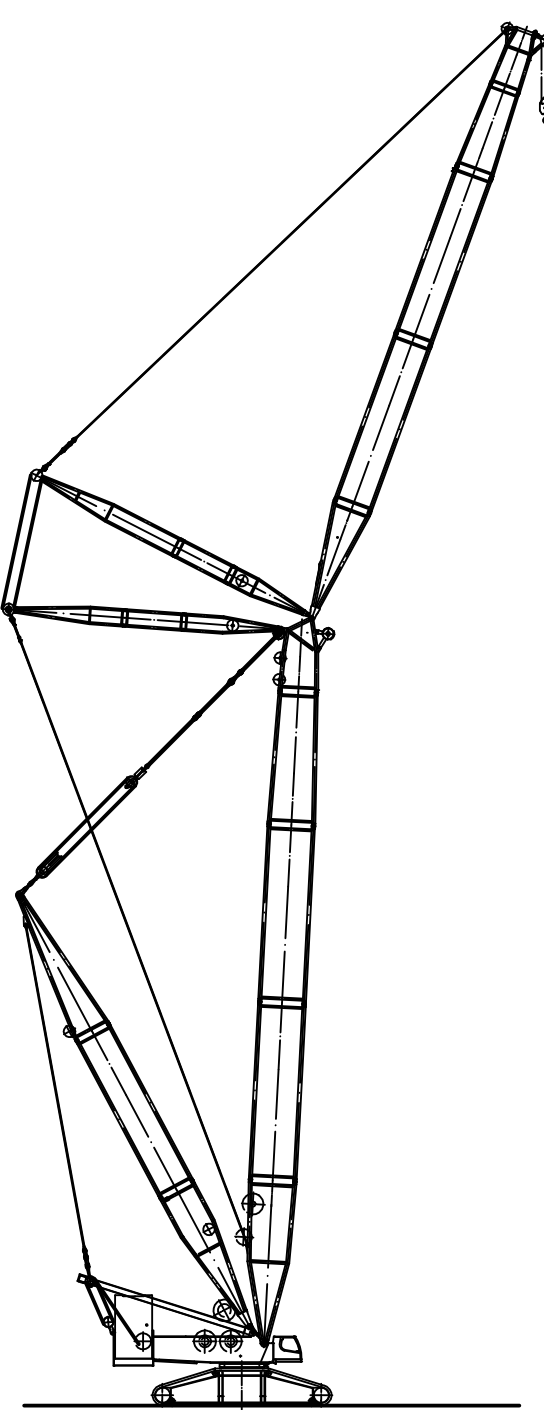
2.1 Assemble the crane on the ground



2.2 Luff the main boom up simultaneously  
Luff the rocker down until the "Jib down" limit switch  
switches

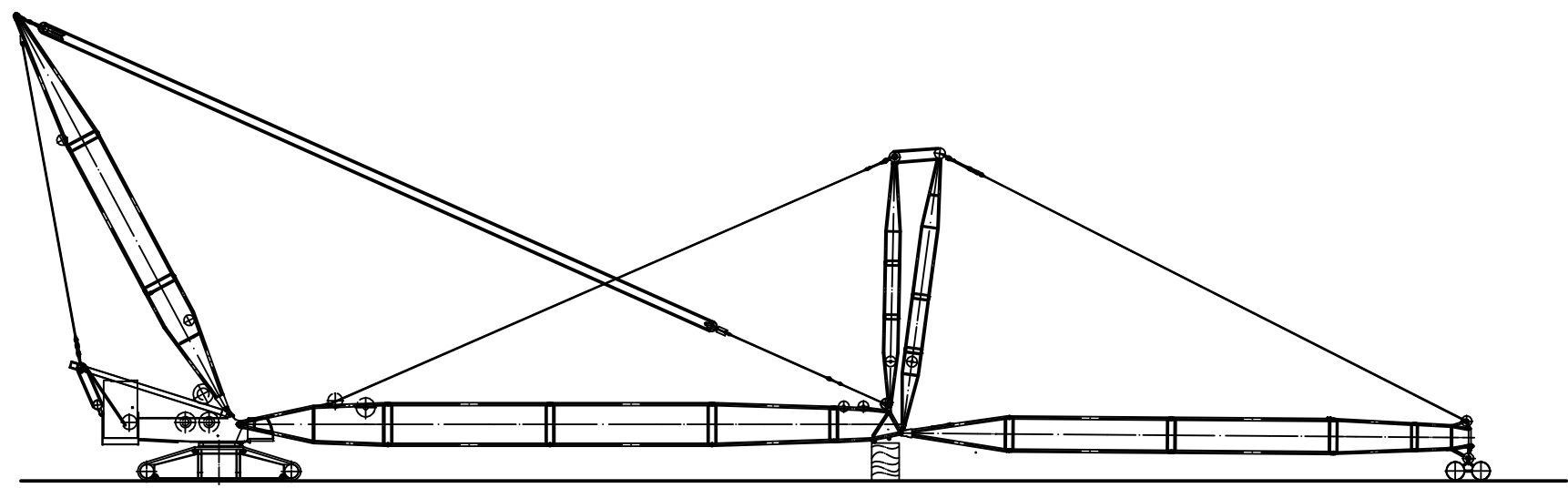


2.3 Luff the main boom up until the steepest  
operating position of the main boom is  
reached

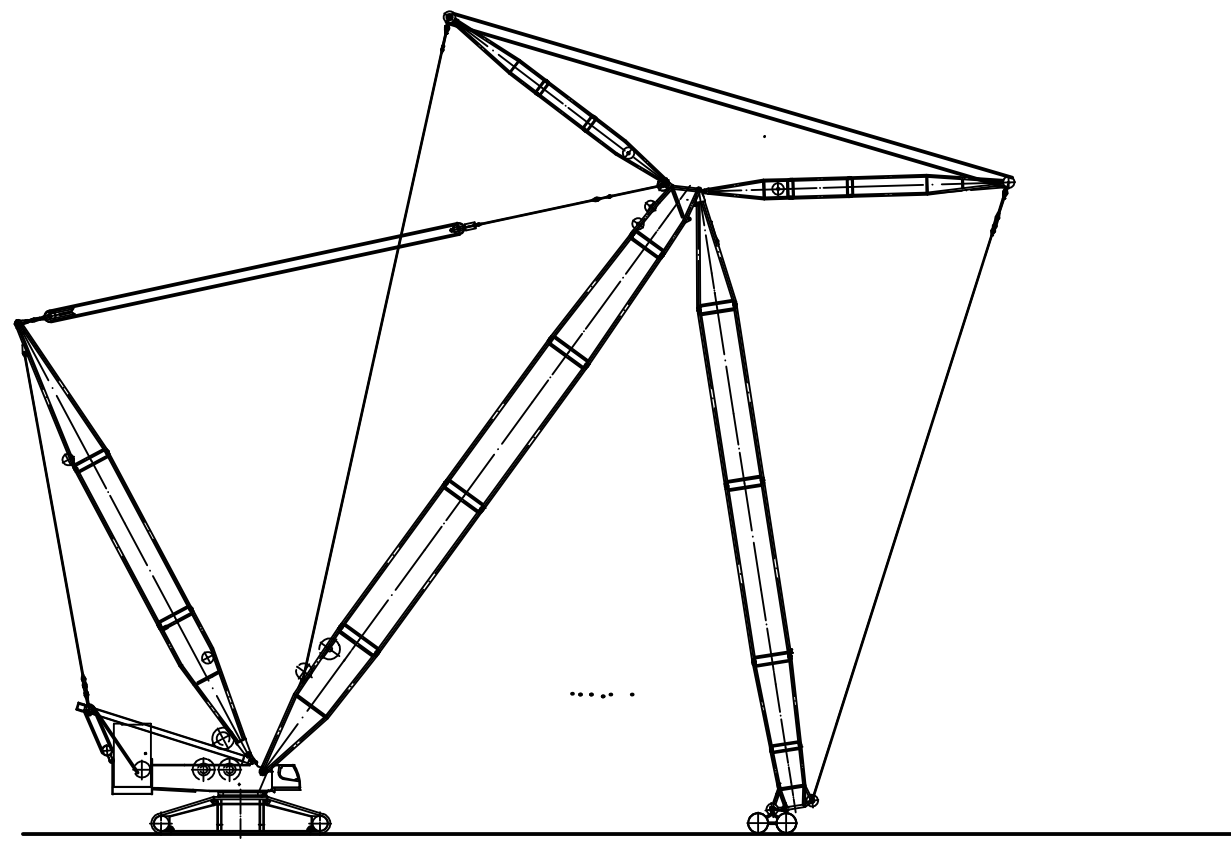


2.4 Luff the rocker up to the operating position

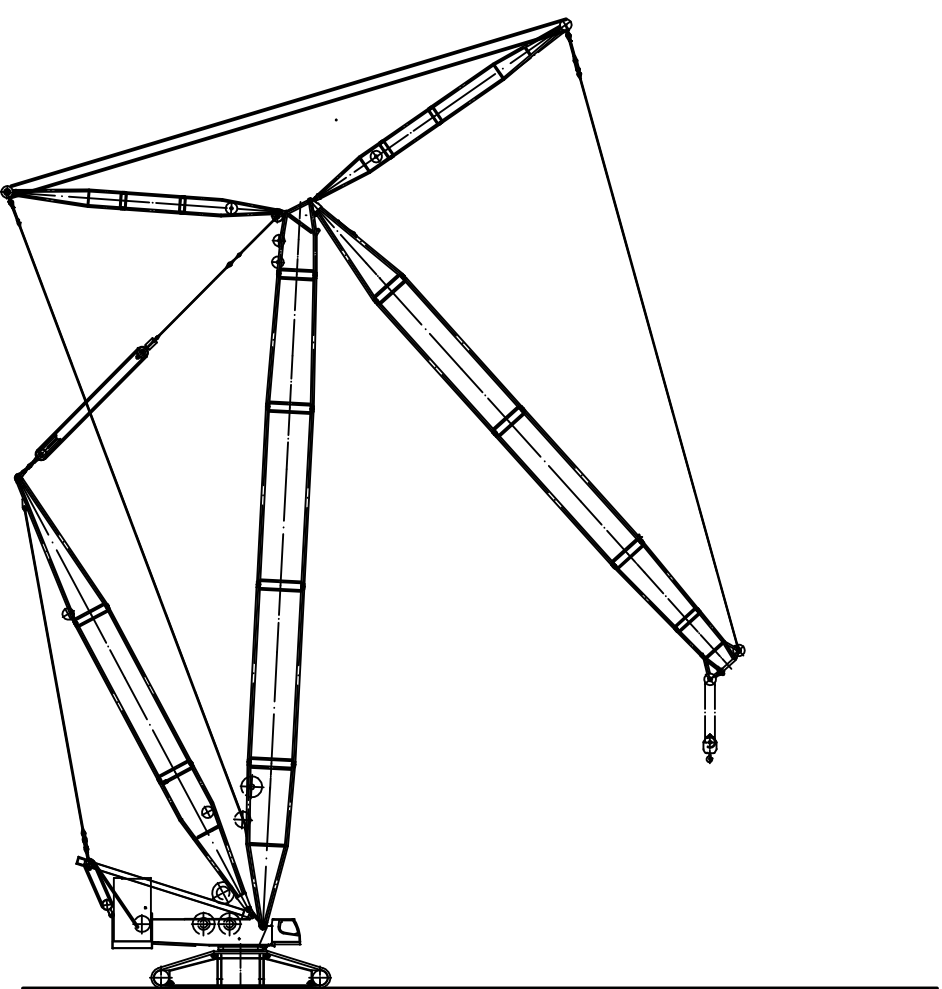
3. Main boom and W-boom  
almost the same length  
without roller set



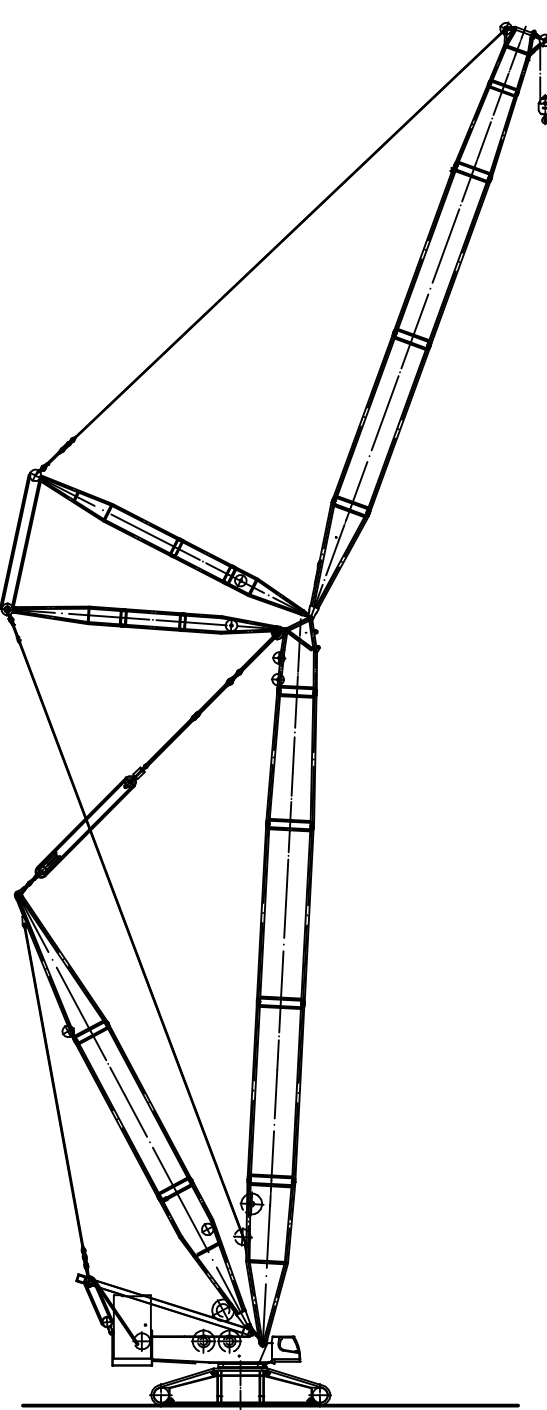
3.1 Assemble the crane on the ground



3.2 Luff the main boom up simultaneously  
Luff the rocker down until the "Jib down" limit switch  
switches

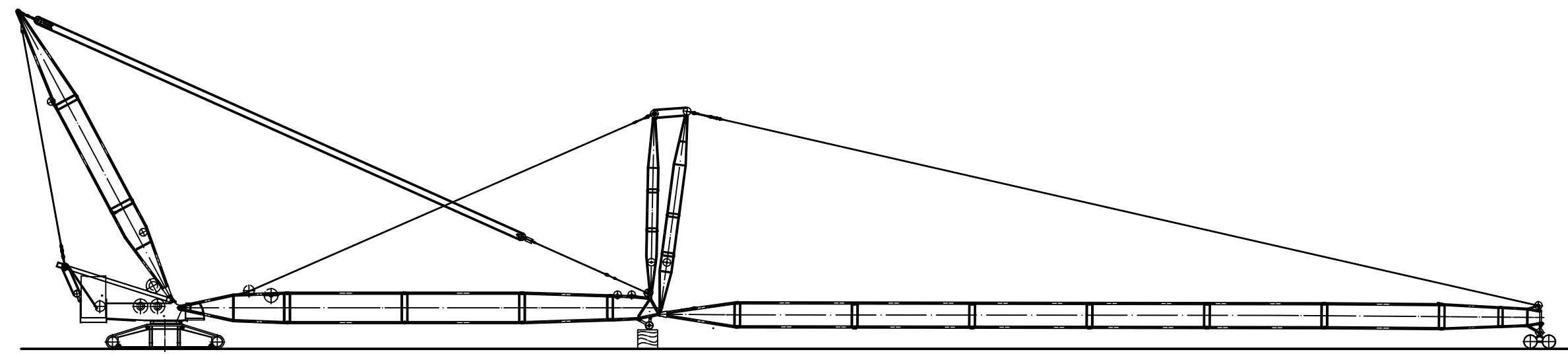


3.3 Luff the main boom up until the steepest  
operating position of the main boom is  
reached

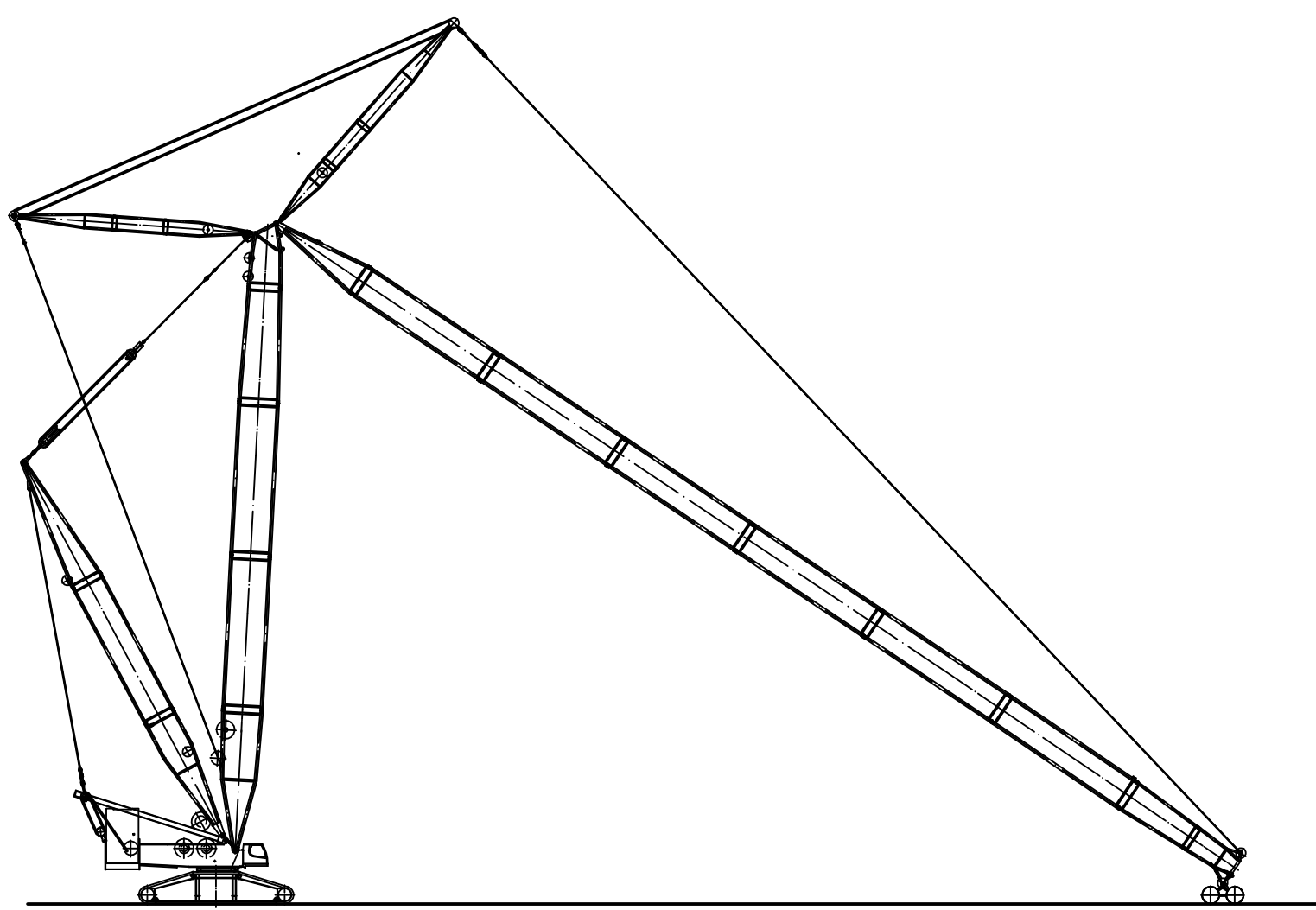


3.4 Luff the rocker up to the operating position

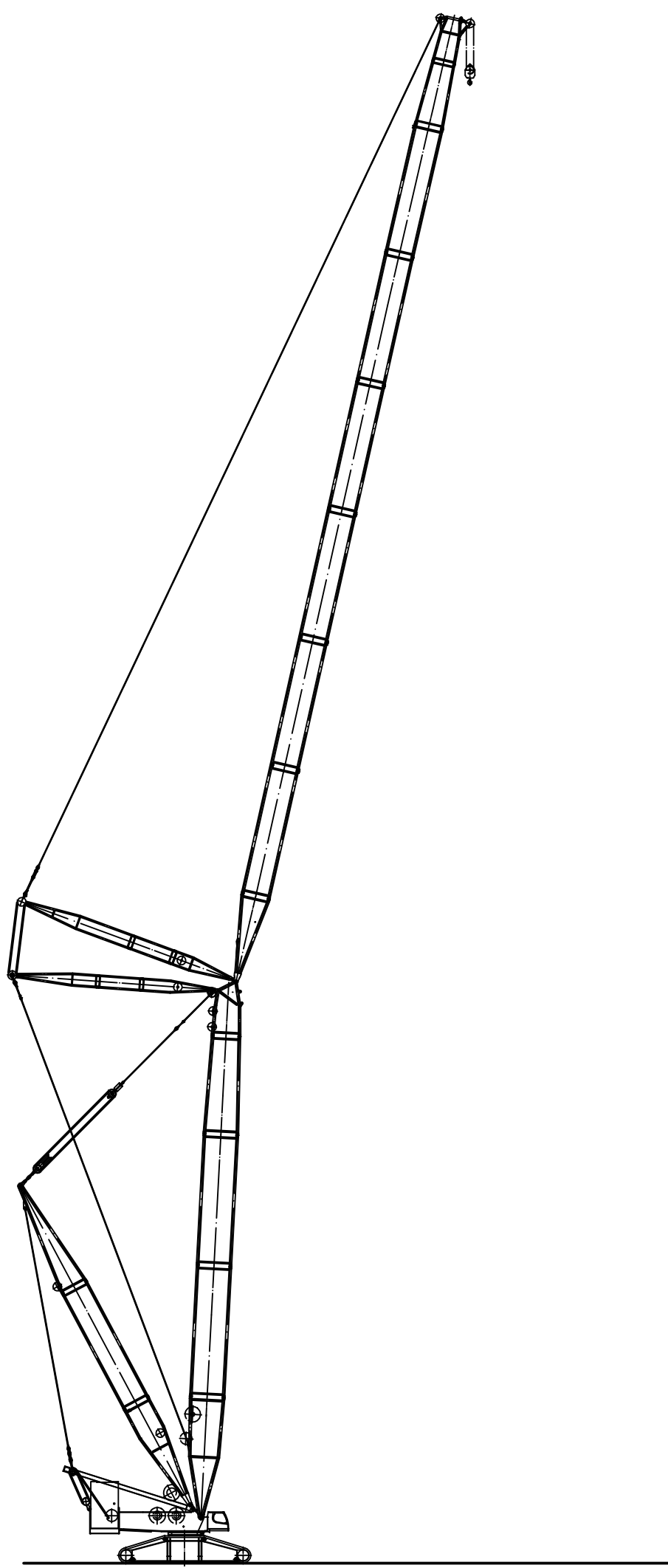
4. Short main boom  
Long W-boom



4.1 Assemble the crane on the ground



4.2 Luff the main boom up, simultaneously  
luff the rocker down until the steepest  
operating position of the main boom is  
reached



4.3 Luff the rocker up to the operating position

The drawing is an example for the  
erection procedure.  
In addition, observe the instructions in the  
erection chart.

The drawing does not represent  
a specific crane.

Erection W assembly

Static inspected:	Administrator	Date	Name	Signature
	Team leader		Klaber	
	Dep. manager		Herkei	
Comment:				
Control technology checked:	Administrator	Date	Name	
	Dep. manager			
Comment:				

Fertiggewicht/Weight/Poids		Tolerierung Tolerance tolérance	ISO 8015	Werte Anforderungen siehe Teilekennsatz Value specifications see parts master record valeur spécifications cf. nomenclature
Nachbearbeitung machining		ISO 2768-mk		
Schweißkonstruktion welded structure Constructions soudées		ISO 13920 BF		Für die Herstellung der Liefergegenstände gilt das aktuelle Fertigungsanforderungen For the delivery of all items the relevant documents apply
Brennschneiden thermal cutting coupage thermique		ISO 9013-442		Les documents de fabrication sont les plus récents et s'appliquent Fabrication de l'acier de l'acier
Projektion E Scale Echelle		Datum Date/Date	Name Name/Non	
1:500 W		14.01.2019	SAR	
Bezeichnung/Description/Dénomination		Erection ASSEMBLY		
Zeichnungs-Nr./Drawing No./No. dessin		1683-720.00.03.009-000		
Ident-Nr./Ident No./No. ident		9804 4616		