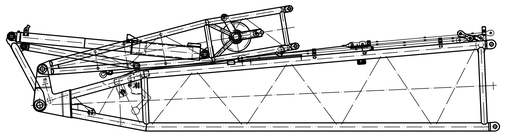
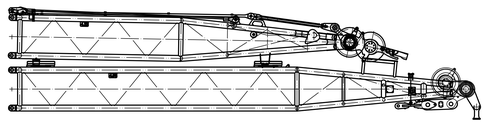
Transport unit 1 approx.10t

W-pivot section
WA-frame 1 pivot section
W-relapse retainer



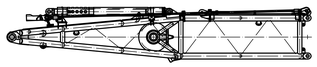
Transport unit 2 approx.9t

WA-frame 1 end section
WA-frame 2 end section

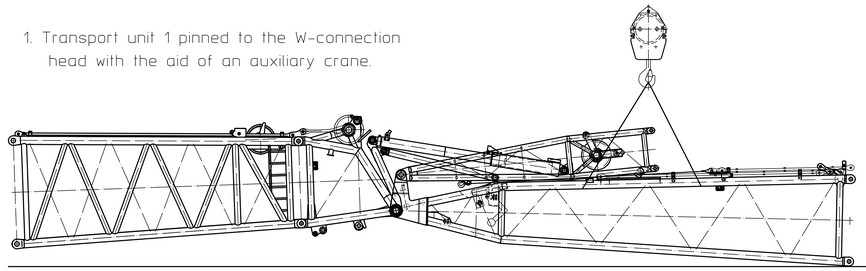


Transport unit 3 approx.4t

WA-frame 2 pivot section

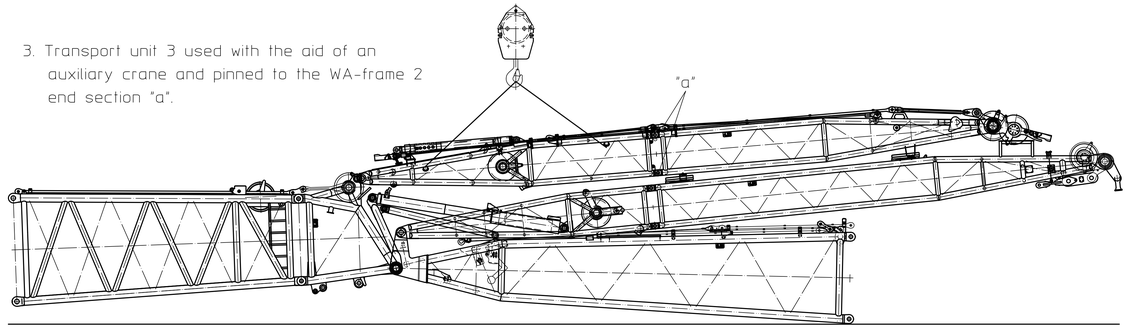


1. Transport unit 1 pinned to the W-connection head with the aid of an auxiliary crane.

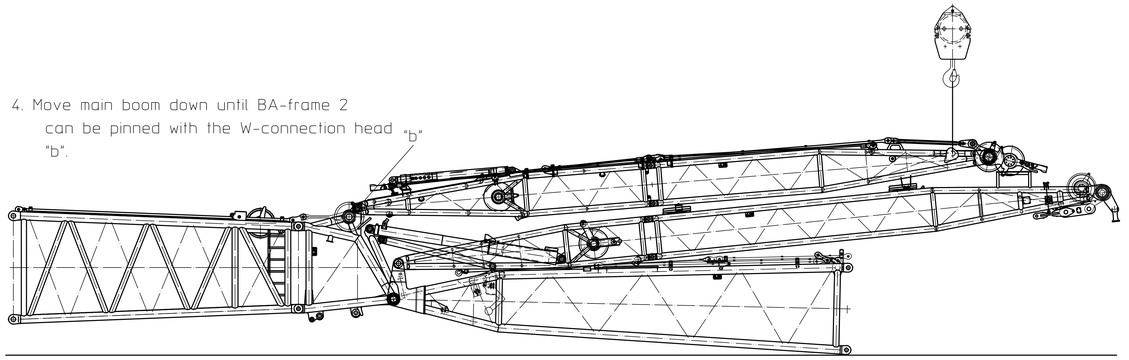


2. Transport unit 2 with the aid of an auxiliary crane pinned to the WA-frame 1 pivot section.

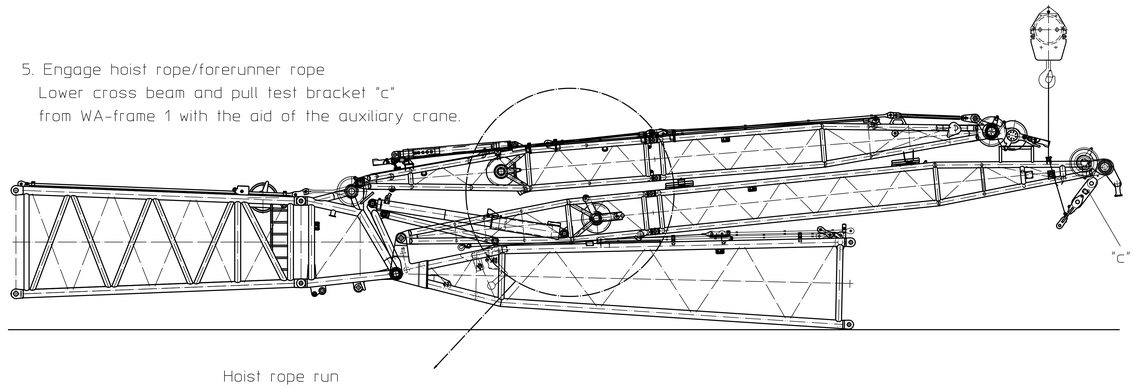
3. Transport unit 3 used with the aid of an auxiliary crane and pinned to the WA-frame 2 end section "a".



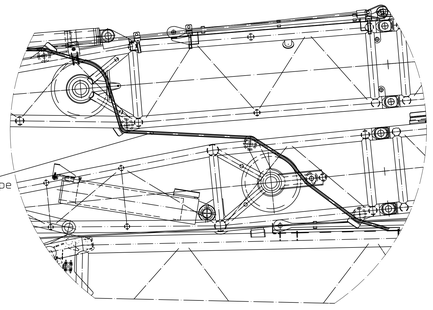
4. Move main boom down until BA-frame 2 can be pinned with the W-connection head "b".



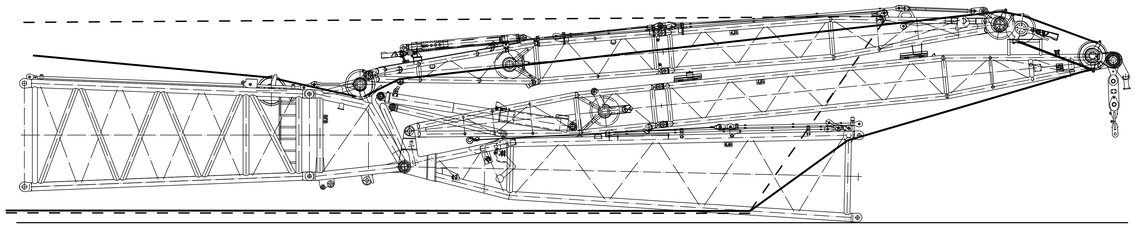
5. Engage hoist rope/forerunner rope
Lower cross beam and pull test bracket "c"
from WA-frame 1 with the aid of the auxiliary crane.



Hoist rope run



6. Pull the W-control rope in.



Rope run for getting the W-control rope
Rope run for pulling in the N-control rope

Static inspected:		Date	Name
	Administrator		
	Dep. manager		
Comment:	Change 003 statically irrelevant.		

Fertiggewicht/Weight/Poids

Toleranz / Tolerance / tolérance — ISO 8015
Blechbearbeitung / usinage mécanique — ISO 2768-mk
Schweißkonstruktionen / welded structure / Constructions soudées — ISO 13920 BF
Brennschneiden / thermal cutting / coupage thermique — ISO 9013-442

Weitere Anforderungen siehe Teilestammsatz
further specifications see parts master record
autres spécifications cf. nomenclature

Für die Herstellung der Liefergegenstände gelten die aktuellen Fertigungsunterlagen
For the delivery of all items the newest documents apply
Les documents de fabrication en vigueur sont valables pour l'élaboration de l'objet de livraison

Dokumentation / Distribution / Documentation

Bearbeitung/Finish/Usinage

Projektion E

	Datum / Date / Date	Name / Name / Nom
gesichtet/verantwortlich	15.02.2008	SAR

A0

LIEBHERR
LIEBHERR-WERK EHINGEN GMBH

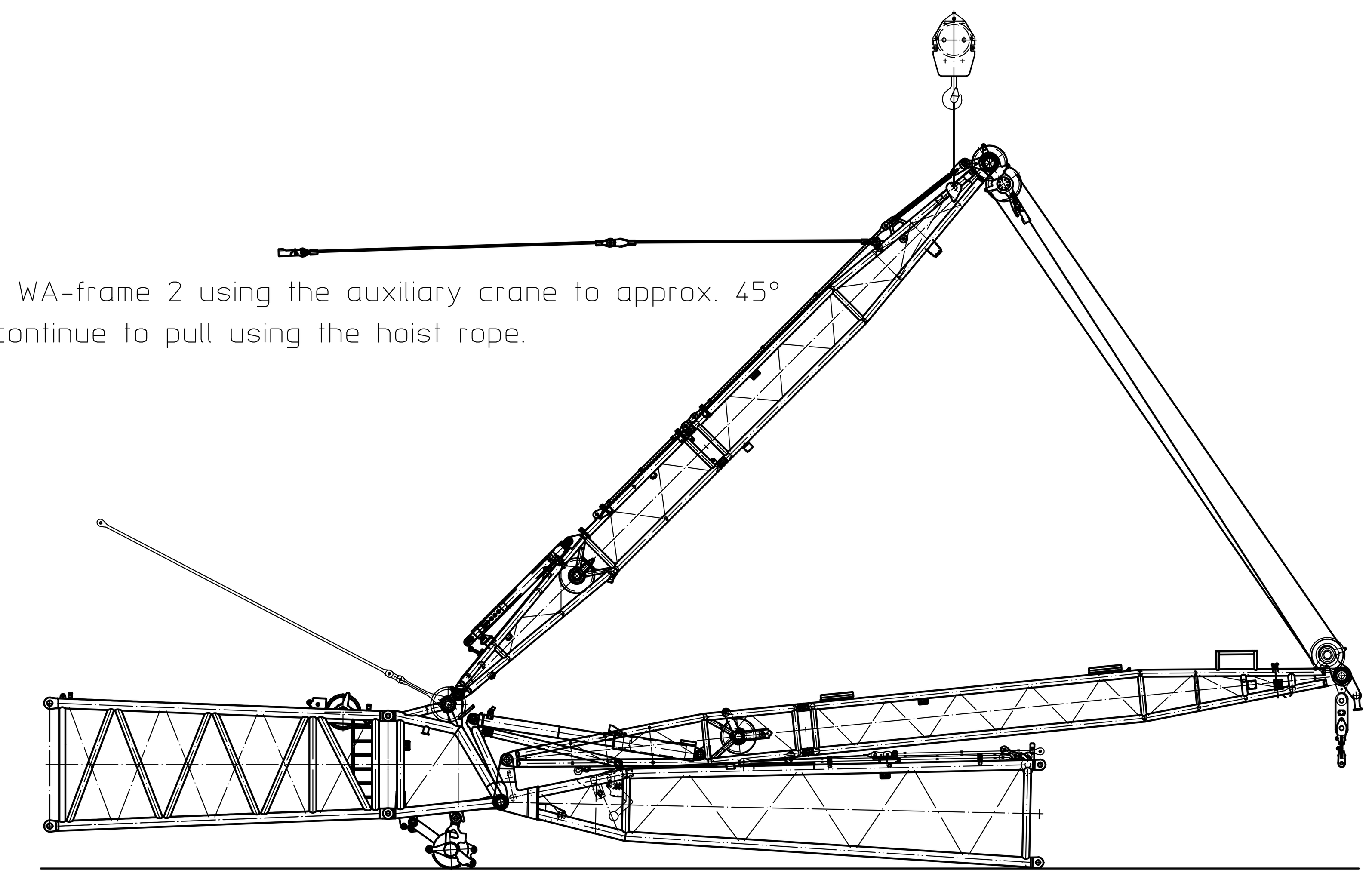
Maßstab / Scale / Echelle: 1:50

Bezeichnung/Description/Dénomination: W-ASSEMBLY

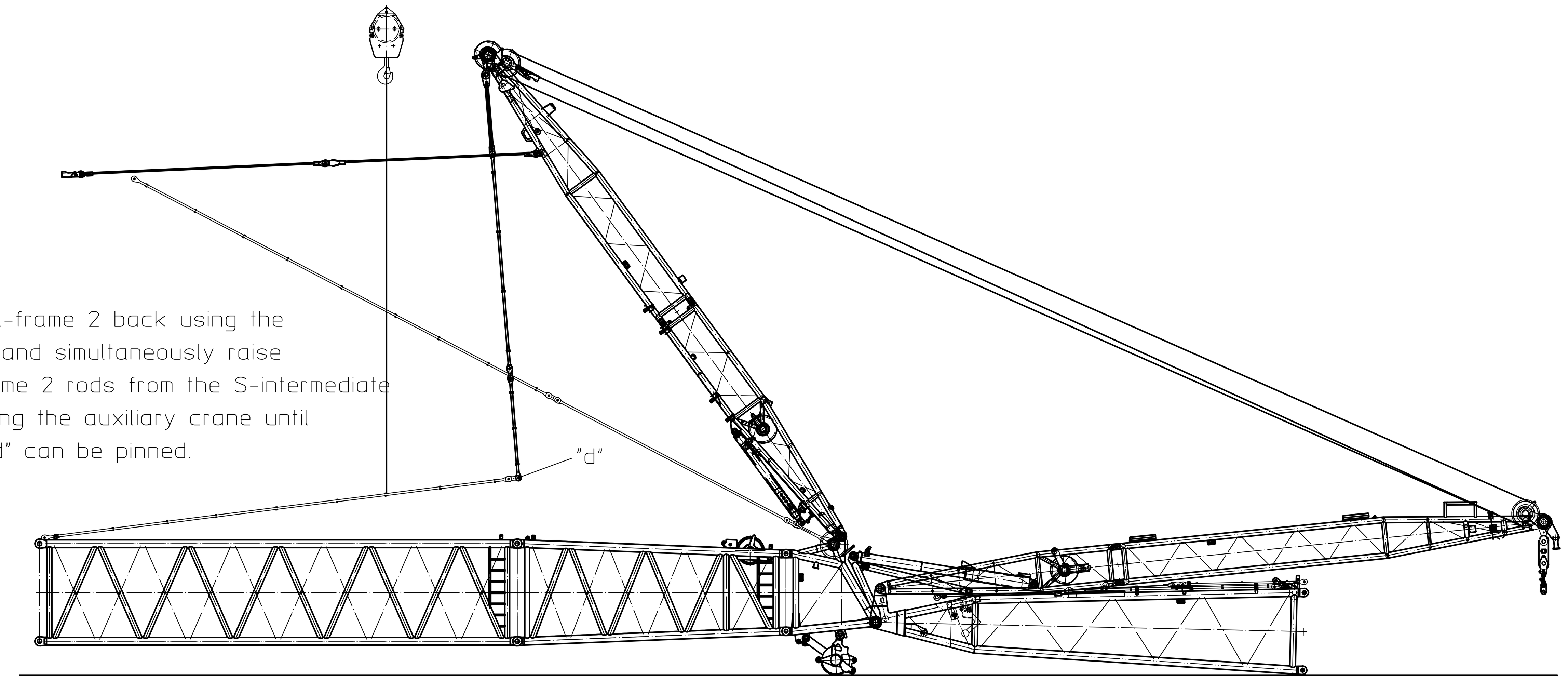
Zeichnungs Nr./Drawing No./N°de dessin: 1666-720.00.03.002-003

Ident Nr./ident No./N°d´ident: 9866 563 08

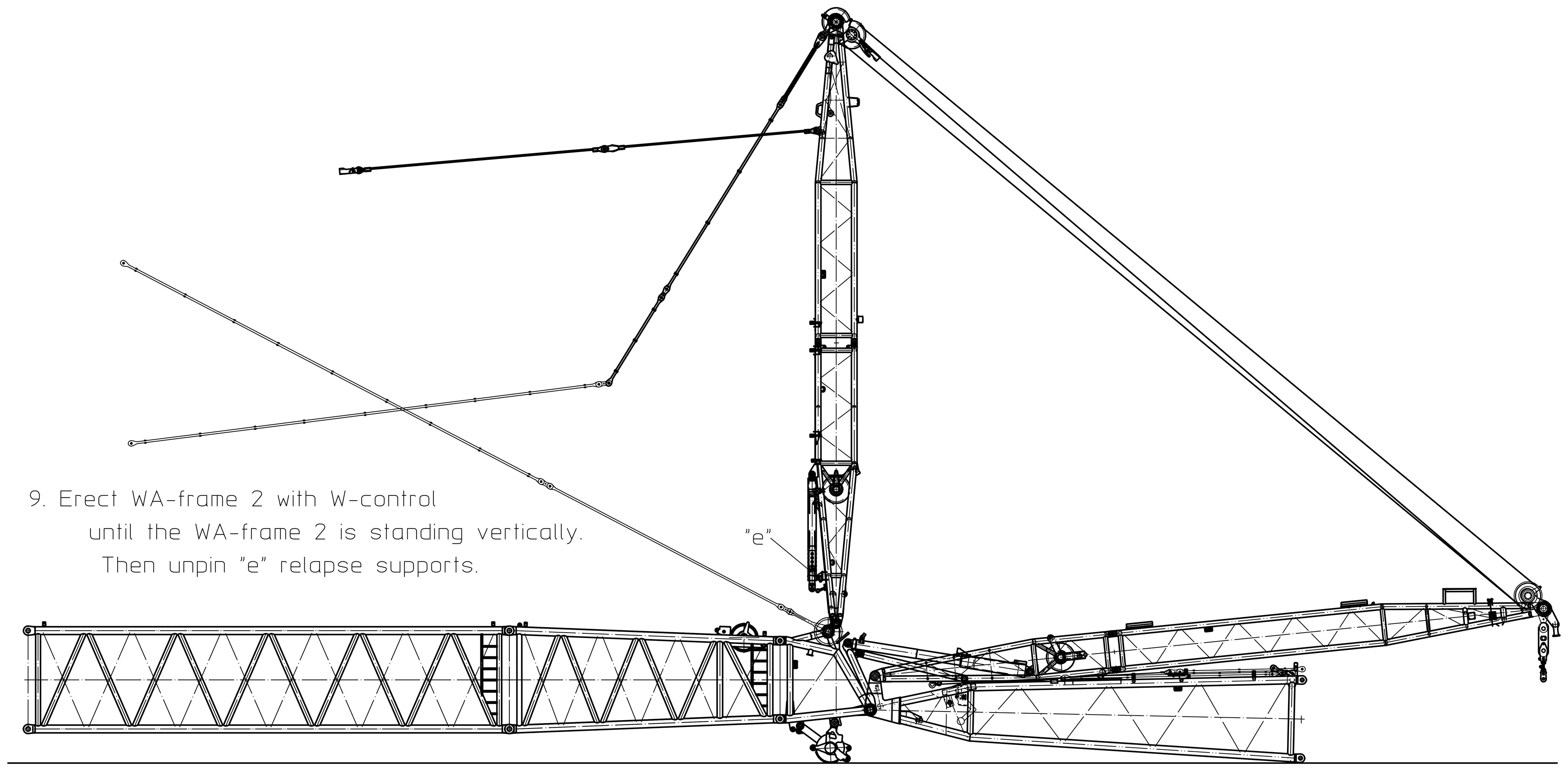
7. Pull the WA-frame 2 using the auxiliary crane to approx. 45°
then continue to pull using the hoist rope.



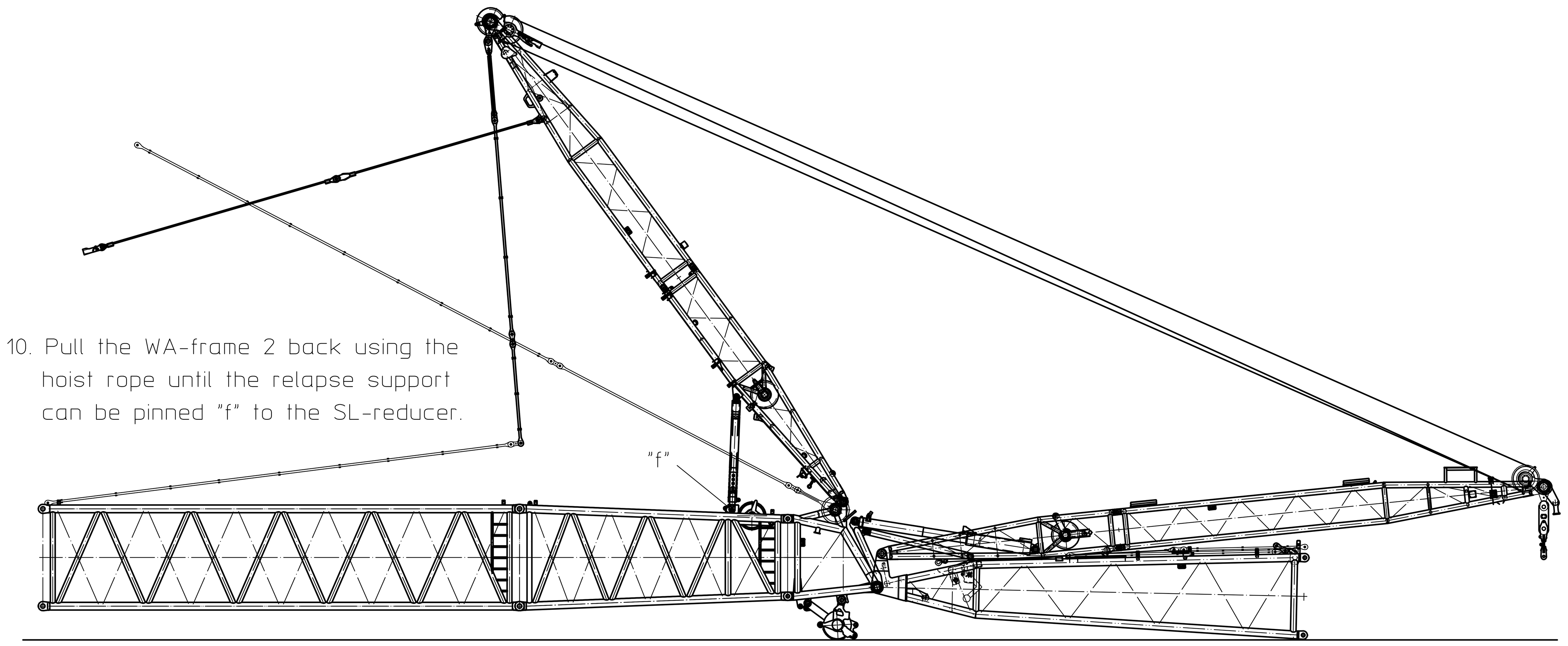
8. Pull the WA-frame 2 back using the hoist rope and simultaneously raise the WA-frame 2 rods from the S-intermediate section using the auxiliary crane until the rods "d" can be pinned.



9. Erect WA-frame 2 with W-control until the WA-frame 2 is standing vertically. Then unpin "e" relapse supports.



10. Pull the WA-frame 2 back using the hoist rope until the relapse support can be pinned "f" to the SL-reducer.

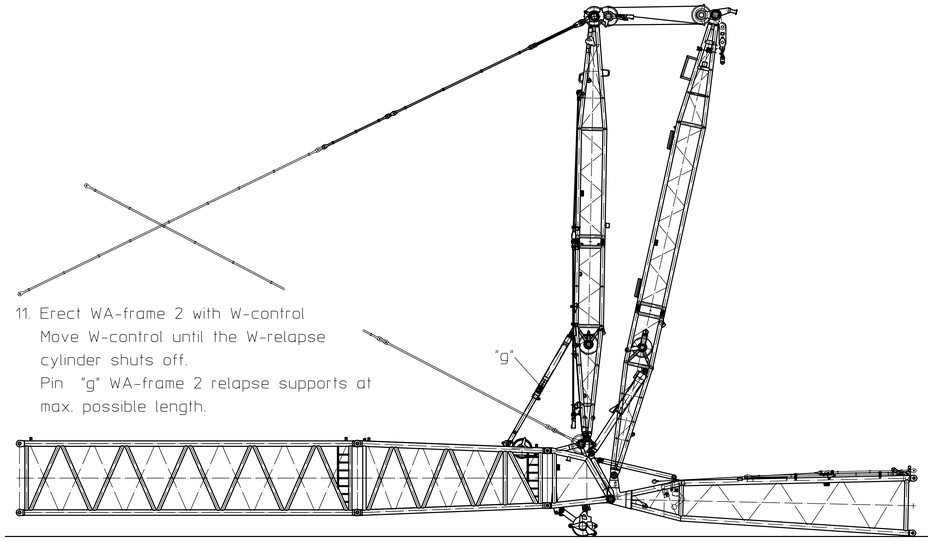


	Fertiggewicht/Weight/Poids	Tolerierung Tolerance tolérance	ISO 8015	Weitere Anforderungen siehe Teilestammsatz further specifications see parts master record autres spécifications cf. nomenclature
Dokumentation Distribution Documentation	Bearbeitung/Finish/Usinage	Mech.Bearbeitung machining usinage mechanique	ISO 2768-mk	
		Schweißkonstruktionen welded structure Constructions soudées	ISO 13920 BF	Für die Herstellung der Liefergegenstände gelten die aktuellen Fertigungsunterlagen For the delivery of all items the newest documents apply
		Brennschneiden thermal cutting coupage thermique	ISO 9013-442	Les documents de fabrication actuels s´appliquent à la réalisation de l´objet de livraison

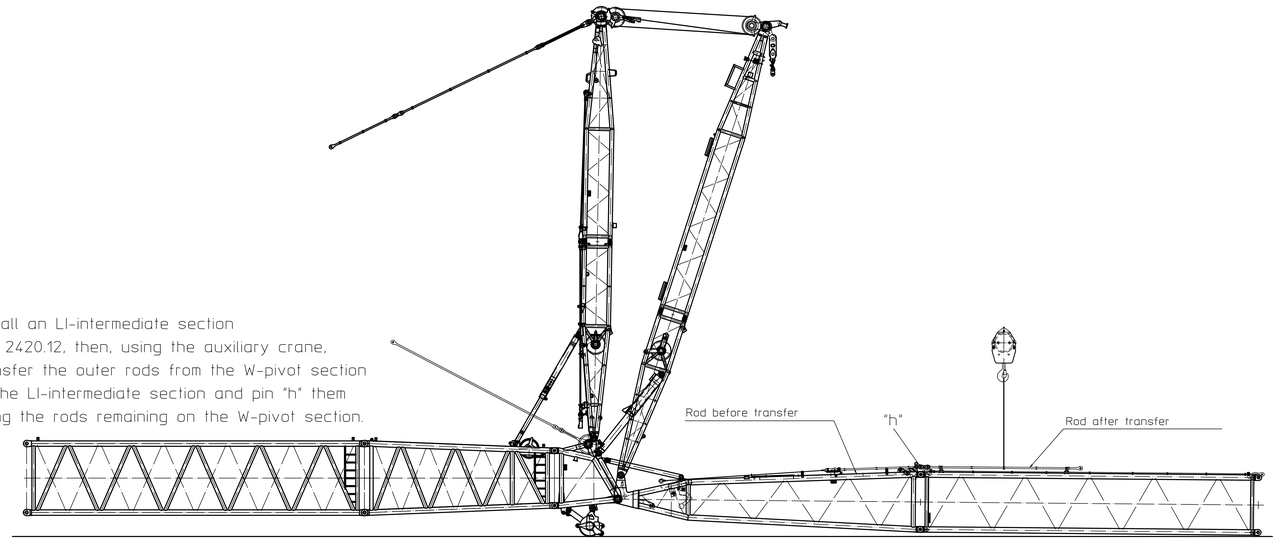
Projektion E	Datum Date/Date	Name Name/Nom	A0	LIEBHERR LIEBHERR-WERK EHINGEN GMBH
gezeichnet/drawn/dessiné	15.02.2008	SAR		
Modulverantwortlicher/Subdomain officer/responsible section				
Gruppenleiter/team leader/chef de groupe				
Abteilungsleiter/head/chef de section				

Maßstab Scale Echelle	Bezeichnung/Description/Dénomination	Zeichnungs Nr./Drawing No./N°de dessin
1:75	W-ASSEMBLY	1666-720.00.03.002-003
		Ident Nr./Ident No./N°d´ident 9866 563 08

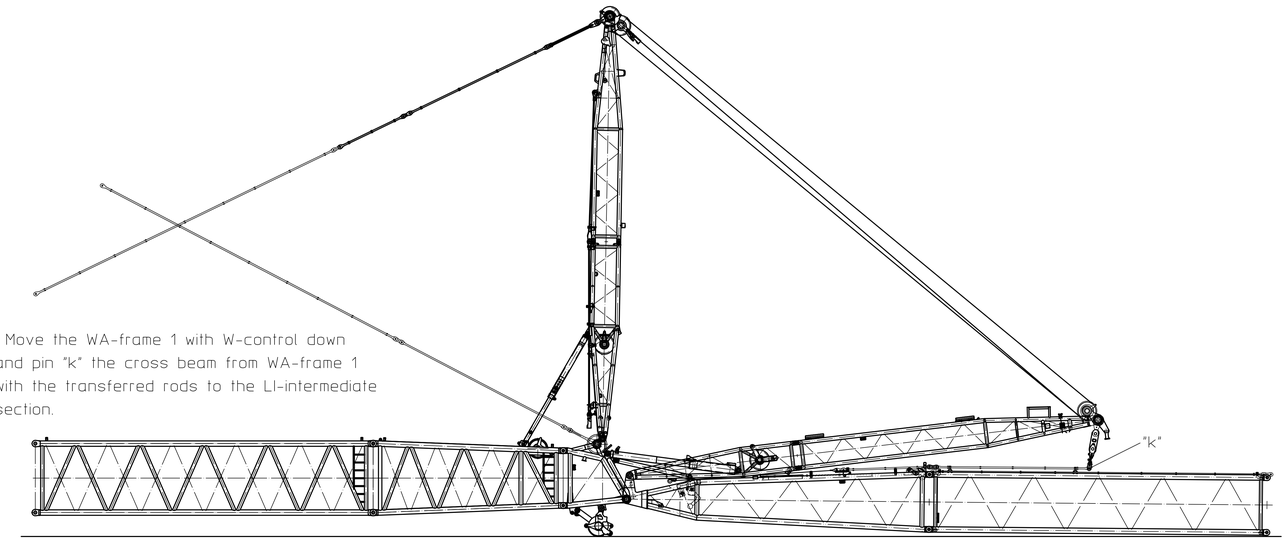
11. Erect WA-frame 2 with W-control
Move W-control until the W-relapse cylinder shuts off.
Pin "g" WA-frame 2 relapse supports at max. possible length.



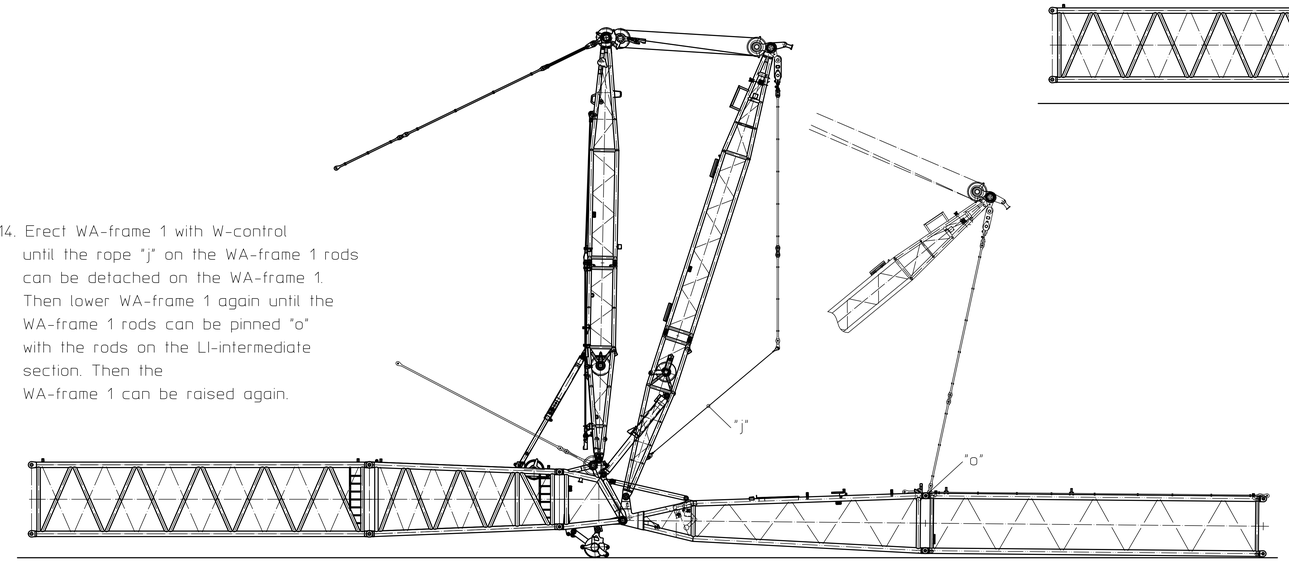
12. Install an LI-intermediate section 12m 2420.12, then, using the auxiliary crane, transfer the outer rods from the W-pivot section to the LI-intermediate section and pin "h" them using the rods remaining on the W-pivot section.



13. Move the WA-frame 1 with W-control down and pin "k" the cross beam from WA-frame 1 with the transferred rods to the LI-intermediate section.



14. Erect WA-frame 1 with W-control until the rope "j" on the WA-frame 1 rods can be detached on the WA-frame 1. Then lower WA-frame 1 again until the WA-frame 1 rods can be pinned "o" with the rods on the LI-intermediate section. Then the WA-frame 1 can be raised again.



	Fertiggewicht/Weight/Poids	Toleranz / Tolerance / tolérance ISO 8015	Weitere Anforderungen siehe Teilestamsatz / further specifications see parts master record / autres spécifications cf. nomenclature
		Techn.Bearbeitung / machining / usinage mechanique ISO 2768-mk	
Dokumentation / Distribution / Documentation	Bearbeitung/Finish/Usinage	Schweißkonstruktionen / welded structure / Constructions soudées ISO 13920 BF	Für die Herstellung der Liefergegenstände gelten die aktuellen Fertigungsunterlagen / For the delivery of all items the newest documents apply / Les documents de fabrication valables sont applicables à la réalisation de l'objet de livraison
		Brennschneiden / thermal cutting / coupage thermique ISO 9013-442	

Projektion E	Datum / Date	Name / Name/Nom	A0
	15.02.2008	SAR	

LIEBHERR
LIEBHERR-WERK EHINGEN GMBH

Maßstab / Scale / Echelle 1:75	Bezeichnung/Description/Dénomination: W-ASSEMBLY	Zeichnungs Nr./Drawing No./N°de dessin: 1666-720.00.03.002-003
		Ident Nr./ident No./N°d'ident: 9866 563 08