

# Stress evaluation at the ILC positron source

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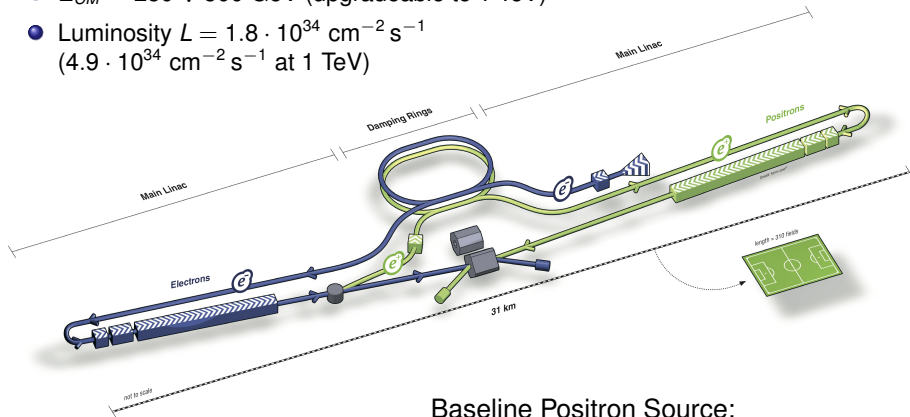


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# International Linear Collider. $e^+$ Source

## International Linear Collider (ILC):

- $E_{CM} = 250 \div 500$  GeV (upgradeable to 1 TeV)
- Luminosity  $L = 1.8 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$   
( $4.9 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$  at 1 TeV)

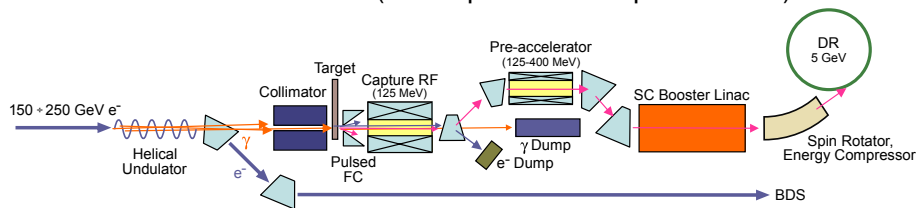


## Baseline Positron Source:

- $N_{e^+} = 3 \cdot 10^{10} e^+/\text{bunch}$  at DR
- 1312 bunches in 0.727 ms pulse, 5 Hz

# Scheme of ILC $e^+$ source

ILC undulator-based source (30% up to 60%  $e^+$  polarization)



**$e^-$  Beam Energy:**  $150 \div 250$  GeV

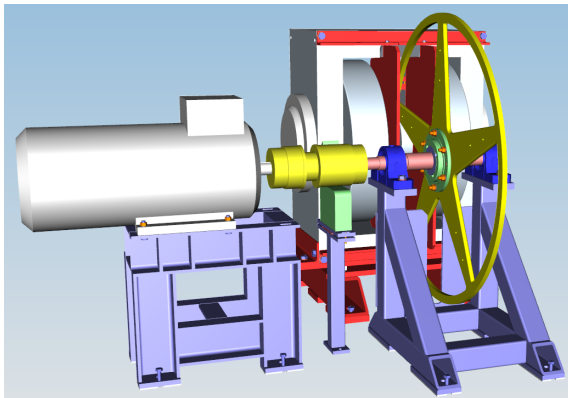
**231 m SC Helical Undulator:** 11.5 mm period,  $B_{max} = 0.86$  T  
( $K_{max} = 0.92$ )

**Target:** solid Ti6Al4V, 1.4 cm thickness ( $0.4 X_0$ )

# Source Parameters at $E_{CM} = 500$ GeV

e <sup>-</sup> Energy [GeV]	250
Number e <sup>-</sup> per Bunch	$2 \cdot 10^{10}$
Number of Bunches per Pulse	1312
Bunch Spacing [ns]	554
Pulse Repetition Rate [Hz]	5
Undulator Field [T]	0.42
Average Photon Energy [MeV]	26.8
Required Undulator Length [m]	147
Average Photon Power [kW]	43
Relative Energy Deposition in Target [%]	5.3
Average Deposited Power in Target [kW]	2.3
Photon rms spot size on target [mm]	0.8

# Prototype of Target (Cockcroft Institute, UK)



- Target diameter: 1 m
- Tangential speed: 100 m/s at rim (2000 rpm)
- 0.727 ms pulse  $\Rightarrow$  7.27 cm beam path

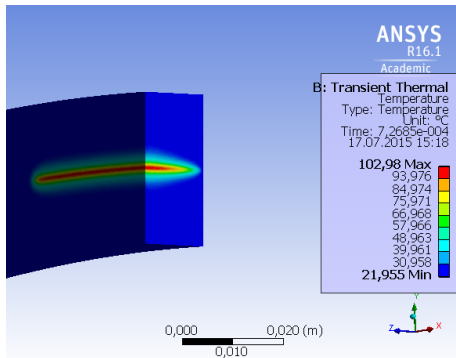
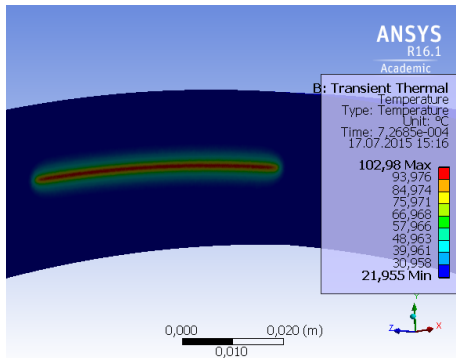
# Temperature Distribution in Rotated (100 m/s) Target

after 1st Pulse and Nominal Source Parameters ( $E_{CM} = 500$  GeV,  $P_{e^+} = 30\%$ )

Average Deposited Power in Target during  $727 \mu\text{s}$  Pulse = 627 kW

Absorbed Energy = 456 J

Peak Power Density =  $190 \text{ kW/cm}^3$

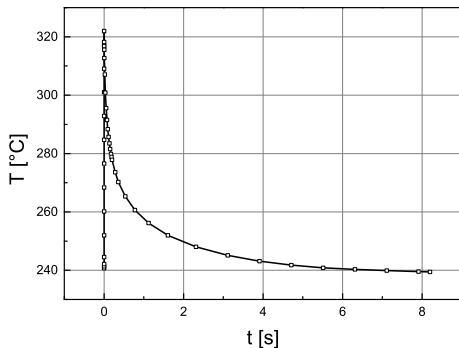


$$\Delta T_{max} \approx 81 \text{ }^{\circ}\text{C}$$

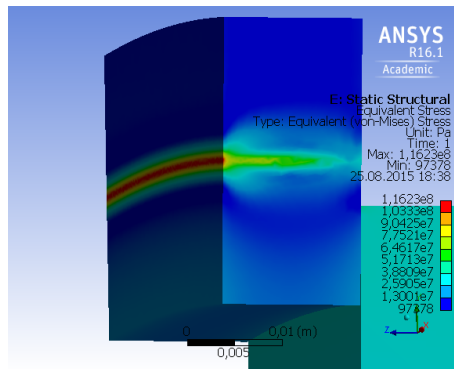
Peak Energy Deposition Density (PEDD) =  $42 \text{ J/g}$

# Temperature and Stress in Radiative Cooled Target

$T_{max}$  vs Time



Equivalent Stress at Pulse End  
( $T_{max} \approx 320$  °C)



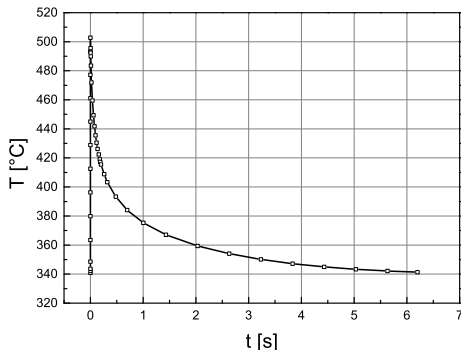
$$\sigma_{max}(T_{max} = 320^{\circ}C) = 116 \text{ MPa}$$

# Temperature and Stress for High Luminosity Case

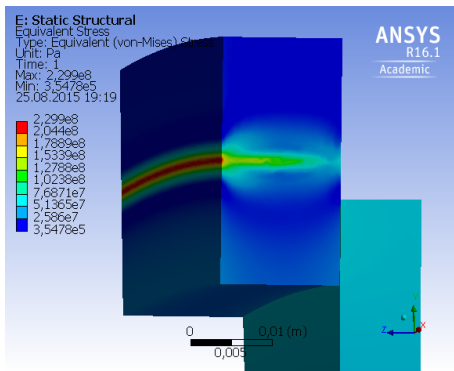
High luminosity operation mode with 250 GeV  $e^-$  beam:

Beam time structure: 2625 bunches; 366 ns bunch spacing; 961  $\mu$ s pulse;  
Average heat power  $\approx 4.6$  kW

$T_{max}$  vs Time



Equivalent Stress at Pulse End



$$\Delta T_{max} \approx 165^{\circ}\text{C}; \quad \sigma_{max}(T_{max} = 500^{\circ}\text{C}) = 230 \text{ MPa}$$



# Summary on Heat Load of ILC Positron Source Target and Material Tests with MAMI $e^-$ Beam

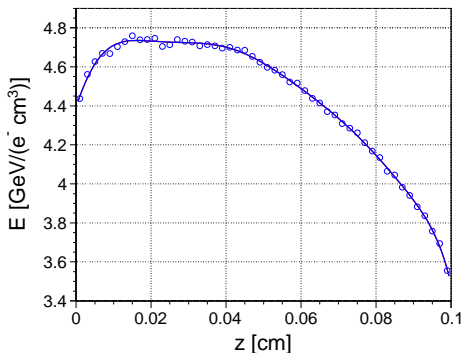
- Temperature rise per  $\sim 1$  ms pulse of ILC  $e^+$  source:  $\approx 80 \div 200$  °C. This corresponds to a peak energy deposition densities of about  $\approx 40 \div 100$  J/g.
- The average temperature depends on cooling design. For the target cooled by radiation, the expected average target temperature is about  $\approx 250 \div 350$  °C.
- Tensile yield strength for Ti6Al4V material is 565 MPa at 370°C. Fatigue strength after  $10^7$  cycles is about 50% of yield strength. These limits do not include material degradation under irradiation.
- Material tests at typical for ILC target thermal load conditions are needed.
- Material tests using 3.5 MeV and/or 14 MeV MAMI (Mainzer Mikrotron)  $e^-$  beam are started.

# MAMI: Energy Deposition and $\Delta T$ per 1 ms Pulse

100  $\mu\text{A}$  @ 14 MeV  $e^-$ , 0.4 ns bunch spacing,  $2.45 \cdot 10^6$  bunches/pulse (1 ms)

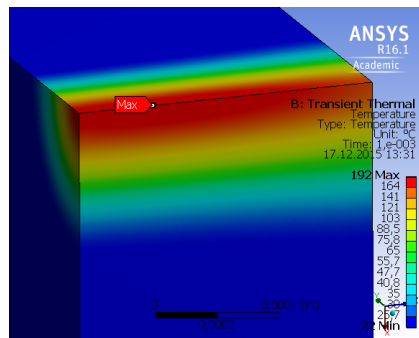
Beam spot size on target: 200  $\mu\text{m}$  rms radius

## Energy Deposition along Beam Axis



$$4.7 \text{ GeV}/(e^- \text{ cm}^3) \Rightarrow \Delta T_{\text{pulse}} = 200^\circ \text{C}$$

## Temperature Distribution

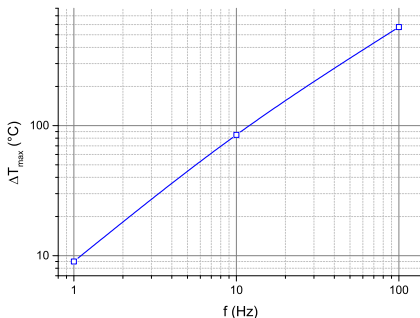


$$\Delta T_{\text{max}} = 170^\circ \text{C}^*$$

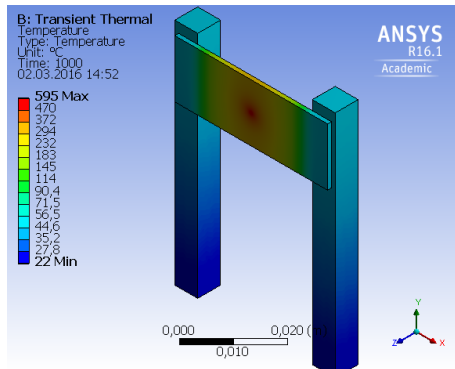
\*Thermal conductivity was taken into account

# Average (Background) Temperature

## Max. Temperature vs Rep. Rate



## Temperature Distribution for 100 Hz



$$\Delta T_{\max} \simeq 300 \text{ }^{\circ}\text{C at } 50 \text{ Hz rep. rate}$$

- 100  $\mu\text{A}$  MAMI  $e^-$  beam (with 1 ms pulses and  $\sim 10 \div 60$  Hz repetition rates) allows to achieve same **peak** and **average** temperatures as in ILC positron source target.
- Material aging can be investigated too.
- Same area of ILC target is heated again after  $\sim 7$  seconds, that corresponds to  $2.5 \cdot 10^6$  thermal cycles per year.  
This number of cycles can be reached after 2–3 days of irradiation with MAMI beam.