SINRASU.M



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Contact Address:

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Pin:638314.

Personal Data:

DOB :10-06-1993.

Gender : Male.

Nationality: Indian.

Marital Status: Married

Computer skills:

➤ MSOffice(Word,Exce l,Outlook)

▶ Oracle,

≻SAP

Area of Interest:

- Machine shop
- Foundry
- Fabrication
- Press shop

Obiective

To use my technical expertise, with sincerity and enthusiasm for the development of the organization.

Professional summary

Bachelor Degree in Mechanical Engineering with 9**years** of experience as **Production engineer**.

- 1. Production supervising which includes Manpower Handling, document preparation related to Machine shop (cnc, conventional), Fettling (DPI, Grinding, Welding), Pressing machines&SPM (laser welding, Minayak, Robocnc) hands on experience.
- 2. Experienced knowledge in Sheet metal fabrication, pump assembly and follow-up knowledge in heat treatment, shot blasting &sand blasting.
- 3. Experienced in problem solving techniques (Machining, Fettling, Fabrication& Press shop). Attending MRM & PRM meeting.
- 4. I have experienced in drawing study, process tool selection, quality instrument handling & machine operating.
- 5. Preparing production report include ,operator log sheet entry, machine utilization report, insert consumption, tool breakages,5S,Kaizen.
- 6. Implementation knowledge and Adherence toQMSasperISO9001:2015&ISO45001:20 18 (OHSAS).
- 7. Raise purchase order for tools &consumable items to inventory as per monthly plan.
- 8. Maintaining of 5s activity, to ensure safety, discipline & Productivity in the shop floor.
- 9. Hands on experience in FMEA, SOP & Route card, Job card Process flow.
- 10. Rectification of process & machine related problems. Knowledge in customer complaints handling and customer interaction.
- 11.Hands on experienced in preparation of GRN & E-way bill.

PROFESSIONAL EXPERIENCES:

Ultimate Alloys pvt Ltd

Working Ultimate Alloys Pvt Ltd, Coimbatore as a production **Production supervisor** from Oct2020 to till now.

RESPONSIBILITES:

- Preparing day to day production planning for every machines
- Directly monitoring actual running time as per given target time and report top management.
- To submit production report to management on daily basis.
- Set up and programmed all assigned CNC machines, properly and correctly.
- Prepared, edited, and reviewed all CNC programs, in a timely manner.
- Experienced in problem solving techniques in cnc & fettling.
- To monitor the sustainability of the same train production line operators to get maximum output.
- Maintain in-house stock as per system stock for materials and tools.
- Managing and improving production processes to enhance product quality and maximize efficiency.
- To Suggest & Implement KAIZENs for Process Improvements
- To maintain 5s day to day as per iso standards
- Follow Route card process flow and every component.
- Preparing weekly shift plan for every workers and display at notice board
- To submit day to day extra working hours for operators to top management.
- Monitor and reduce process reworks & Rejections on day by day basis withproper action plans.

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L.G.Balakrishnan&bros Ltd

.Worked in L.G.Balakrishnan &bros Ltd, Coimbatore as **Assistant Engineer** from Jul 2019-Mar2020.

RESPONSIBILITES:

- To submit production report to management on daily basis.
- Managing and improving production processes to enhance product quality and maximize efficiency.
- Maintaining Process Verification Reports.
- Determining quality control standards.
- Maintaining quality standards for in-plant production, ensuring stringent adherence to quality
- Standards, norms & practices, identifying gaps and taking corrective action.
- Monitor and reduce process reworks & Rejections on day by day basis withproper action plans.
- To monitor the sustainability of the same train production line operators to get maximum output.

Cri pumps pvt ltd

- Worked in cri pumps pvt ltd, Coimbatore as **Production Engineer** from Apr2018 to Mar 2019.
- Worked in cri pumps pvt ltd, Coimbatore as **Technical engineer** from Dec2016 to Mar 2018.
- Worked in cri pumps pvt ltd, Coimbatore as a CNC Operator from 29-Oct-2014 to Dec 2016.

EDUCATIONAL PROFILE

COURSE	SCHOOL/UNIVERSITY	YEAR OF PASSING	PERCENTAGE OF MARKS
Bachelor In Mechanical Engineering	Mahendra engineering college,Mallasamudram, Namakkal.	April-2014	73.6 %
HSC	Govt Boys Higher Secondary School, Anthiyur, Erode Dist.	March-2010	85 %
SSLC	Govt Higher Secondary School, Alampalayam, Erode	March-2008	86.2 %

ACHIEVEMENTS

- I implemented the light weared vmc inserts are used to VTL machine roughing.(Cost saving).
- I suggested to remove extra process in old route card method in Ultimate alloys. (Cost and time saving).
- I control the machining rejection from 1.5% to 0.5 %.(cost saving).
- I give suggestion for control of water wastage in CRI pumps.
- I got 1lakhs scholarship in HSC& 10k scholarship in SSLC for class first mark.

COCURRICULAR ACTIVITIES

• I got training in "CNC Machining and Milling programme" at Sri Eswar College of Engineering organized by Entrepreneurship Development Institute (EDI), Government of Tamilnadu.

Duration: 25 days

Location: at Sri Eswar College of Engineering, Coimbatore.

- I got Appreciation certificate for my sincerity and involvement in this programme from Sri Eswar College of Engineering, Coimbatore.
- The following activities are specialized provided training at C.R.I pumps pvt ltd (Rotomag industries-1), Coimbatore.

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Industrial fire safety

- The following activities are specialized provided training at Ultimate Alloys pvt ltd, Coimbatore.
 - *GD&T*
 - ISO auditor training

DECLARATION

The above information about me is true and is best of my knowledge.

Place: Yours sincerely

Date: SINRASU.M



