

## PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 175180-1 00 CURRENT

UM PC ORG CODE FJA0 PROD CDE M017

SUPPLIER MFG DATE 01/06/11

COUNTRY CODE MX

TRADEMARK NM

STANDARD QUANTITY - 20000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040 MULTILOCK REC CONT PRE-TIN

MARKING NONE

PRODUCT &amp; APPROVAL LAST CHANGED: 01/23/07 REASON FOR CHG

SPEC/PKG CODE INFO LAST CHANGED: 01/06/11 PACKAGING REV V

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for

UNIT PACKAGING DESCRIBED BELOW:

PLC 200

LAST CHANGED: 01/06/11

PACKAGE QUANTITY 5000

INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL
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	999102-1
	999385-1
	999287-1

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995575-2	TAPE, PACKAGING, TRANSPARENT	1.8500000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999585-1	LABEL STOCK	1.8500000	PC

OPERATION DESCRIPTION

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APPLY REQUIRED LABEL USING CARE TO NOT DESTROY OR COVER  
ANY CRITICAL MFG DATA/INFO.  
RE-SECURE ANY NOTED LOOSE TAPE SECUREMENTS WITH TAPE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 01/06/11

PACKAGE QUANTITY 20000

INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL
=====	=====	=====

	999102-1
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UM PC ORG CODE FJA0 PROD CDE M017

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COUNTRY CODE MX

TRADEMARK NM

STANDARD QUANTITY - 20000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040 MULTILOCK REC CONT PRE-TIN

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 01/06/11

PACKAGE QUANTITY 20000

PKG MTL  
REQUIREDPKG MTL  
DESCRIPTIONPKG MTL  
QUANTITYPKG MTL  
U/M

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995575-2	TAPE, PACKAGING, TRANSPARENT	1.8500000	MR
999077-1	STOCK, LABEL	1.0000000	PC

OPERATION DESCRIPTION

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\*\*\*\*\* ATTENTION \*\*\*\*\*

APPLY REQUIRED LABELS USING CARE TO NOT DESTROY OR  
COVER ANY CRITICAL MFG DATA/INFO. LABEL PLACEMENT SHALL  
ALLOW VIEWING OF LABEL DATA WHEN BOXES ARE PALLETIZED  
PER 107-142-5 SPECIFICATION. RE-SECURE ANY NOTED LOOSE  
TAPE SECUREMENTS WITH TAPE...

\*\*\*\*\* ATTENTION \*\*\*\*\*

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 01/06/11

PACKAGE QUANTITY AS REQD

INSTRUCTION  
SHEET REQD.LBL FORMATS  
REQUIREDCOMP PN DATA  
USED FOR LBL

INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL
	999102-1	

PKG MTL  
REQUIREDPKG MTL  
DESCRIPTIONPKG MTL  
QUANTITYPKG MTL  
U/M

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-1	FILM, STRETCH	1.8500000	FT
999077-1	STOCK, LABEL	1.8500000	PC
999689-1	PALLET, 4 WAY ENTRY, 30 X 32	1.8500000	PC
999691-1	PALLET, FOUR WAY, 48 X 45	1.8500000	PC
999692-1	PALLET, TWO WAY ENTRY, 48 x 48	1.8500000	PC

OPERATION DESCRIPTION

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PALLETIZE BOXES PER 107-142-5 SPECIFICATION. OPERATOR  
SHALL CHOOSE THE PALLET SIZE THAT PROVIDES THE BEST  
PALLET TO BOX UTILIZATION. SECURE PALLETIZED LOAD TO  
PALLET WITH STRETCH-FILM APPLIED PER 107-205 SPEC.  
APPLY REQUIRED LABELS TO EXTERIOR LAYERS OF THE  
APPLIED STRETCH-FILM...