

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 174045-2 00 CURRENT

UM PC ORG CODE FJA0 PROD CDE M129

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE MX

TRADEMARK NM

STANDARD QUANTITY - 800

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040 MULTILOCK PLUG 12P

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 06/14/10 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 08/16/11 PACKAGING REV AN

SPEC. TO REF. REV. DESCRIPTION

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102-00060 K CAGE Codes and Date Coding

107-00115-0000 AF Packaging and Marking Requirements
for Global Tyco Electronics Compani

107-00142-5 D PALLET REQUIREMENTS

107-00205-0000 C Stretch Wrapping, Procedure for

107-00216 M AIAG Packaging Requirements

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SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 08/16/11

PACKAGE QUANTITY 800

INSTRUCTION

LBL FORMATS

COMP PN DATA

SHEET REQD.

REQUIRED

USED FOR LBL

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999102-1

PKG MTL

PKG MTL

PKG MTL

PKG MTL

REQUIRED

DESCRIPTION

QUANTITY

U/M

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115687-1 CUSHIONING, POLYCAP

1.8500000

FT

1- 995265-2 BAG, GUSSETED

1.0000000

PC

995359-1 STOCK, LABEL

1.8500000

PC

995575-1 TAPE, PACKAGING, TRANSPARENT

1.8500000

MR

999754-2 BOX, CORR, RSC

1.0000000

PC

OPERATION DESCRIPTION

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PLACE ONE LAYER OF BUBBLE PACK (TWO SHEETS) ON THE

... BOTTOM OF THE BOX.

PLACE BAG IN BOX.

PLACE SPECIFIED QUANTITY OF PARTS IN BAG.

FOLD BAG OVER SO THAT PARTS WILL NOT SPILL OUT OF BAG.

PLACE ONE LAYER OF BUBBLE PACK (ONE SHEET) ON TOP OF

... THE CLOSED BAG OF PARTS.

SEAL BOX WITH TAPE AND APPLY LABEL TO THE "PRODUCT

... I.D." TARGET AREA LOCATED ON THE SIDE PANEL OF THE

... BOX.

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SUPPLIER

MFG DATE 10/19/06

COUNTRY CODE MX

TRADEMARK NM

STANDARD QUANTITY - 800

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040 MULTILOCK PLUG 12P

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 08/16/11

PACKAGE QUANTITY AS REQD

INSTRUCTION

LBL FORMATS

COMP PN DATA

SHEET REQD.

REQUIRED

USED FOR LBL

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999102-1

PKG MTL

PKG MTL

PKG MTL

PKG MTL

REQUIRED

DESCRIPTION

QUANTITY

U/M

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698313-4

FILM, STRETCH

68.0000000

FT

999077-1

STOCK, LABEL

1.0000000

PC

999691-1

PALLET, FOUR WAY, 48 X 45

1.0000000

PC

OPERATION DESCRIPTION

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PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON BOX
TOP PANELS ALONG WITH 107-142-5 TE SPECIFICATION...

SECURE PALLET LOAD WITH STRETCHFILM PER 107-205 TE SPEC

APPLY REQUIRED LABELS TO EXTERIOR SURFACE OF APPLIED

STRETCHFILM...