PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 174045-2 00 CURRENT

UM PC ORG CODE FJA0 PROD CDE M129 SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US TRADEMARK NM STANDARD QUANTITY - 800 DESCRIPTION

STANDARD LEVEL - 400 PRODUCT DESC 040 MULTILOCK PLUG 12P

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 06/14/10 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 08/16/11 PACKAGING REV AN

SPEC. TO REF. REV. DESCRIPTION

102-00060 K CAGE Codes and Date Coding

107-00115-0000 AF Packaging and Marking Requirements

for Global Tyco Electronics Compani

107-00142-5 D PALLET REQUIREMENTS

107-00205-0000 C Stretch Wrapping, Procedure for

107-00216 M AIAG Packaging Requirements

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 08/16/11

_		· · · · · · · · · · · · · · · · · · ·		
PKG MTL		PKG MTL	PKG MTL	PKG MTL
REQUIRED		DESCRIPTION	QUANTITY	U/M
===	======	=======================================	=========	======
	115687-1	CUSHIONING, POLYCAP	AS REQD	FT
1 -	995265-2	BAG, GUSSETTED	1.0000000	PC
	995359-1	STOCK, LABEL	AS REQD	PC
	995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
	999754-2	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

PLACE ONE LAYER OF BUBBLE PACK (TWO SHEETS) ON THE

... BOTTOM OF THE BOX.

PLACE BAG IN BOX.

PLACE SPECIFIED QUANTITY OF PARTS IN BAG.

FOLD BAG OVER SO THAT PARTS WILL NOT SPILL OUT OF BAG.

PLACE ONE LAYER OF BUBBLE PACK (ONE SHEET) ON TOP OF

... THE CLOSED BAG OF PARTS.

SEAL BOX WITH TAPE AND APPLY LABEL TO THE "PRODUCT

 \dots I.D." TARGET AREA LOCATED ON THE SIDE PANEL OF THE

... BOX.

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 174045-2 00 CURRENT

UM PC ORG CODE FJA0 PROD CDE M129

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US TRADEMARK NM

800 DESCRIPTION 400 PRODUCT DESC 040 MULTILOCK PLUG 12P STANDARD QUANTITY - 800 STANDARD LEVEL -

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 08/16/11

PACKAGE QUANTITY AS REQD

INSTRUCTION | LBL FORMATS COMP PN DATA SHEET REQD. | REQUIRED USED FOR LBL

999102-1

PKG MTL	PKG MTL	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
========	=======================================	=========	======
698313-4	FILM, STRETCH	68.0000000	FT
999077-1	STOCK, LABEL	1.0000000	PC
999691 - 1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC
OPERATION DES	CRIPTION		

PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON BOX TOP PANELS ALONG WITH 107-142-5 TE SPECIFICATION... SECURE PALLET LOAD WITH STRETCHFILM PER 107-205 TE SPEC APPLY REQUIRED LABELS TO EXTERIOR SURFACE OF APPLIED STRETCHFILM...