

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 174051-2 00 CURRENT

UM PC ORG CODE FJA0 PRD CDE M181

SUPPLIER

MFG DATE 09/01/00

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 896

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040 MULTILOCK I/O CONN 12PASSY

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 01/23/07 REASON FOR CHG

SPEC/PKG CODE INFO LAST CHANGED: 09/01/00 PACKAGING REV M

SPEC. TO REF. REV. DESCRIPTION

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102-00060 K CAGE Codes and Date Coding

107-00142-5 D PALLET REQUIREMENTS

107-00205 C Stretch Wrapping, Procedure for

107-00216-0000 M AIAG Packaging Requirements

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UNIT PACKAGING DESCRIBED BELOW:

PLC 200

LAST CHANGED: 02/17/11

PACKAGE QUANTITY 64

PKG MTL

PKG MTL

PKG MTL

PKG MTL

REQUIRED

DESCRIPTION

QUANTITY

U/M

=====

115893-4 ROD CLOSURE - .188" X 6.5"

1.0000000

PC

294009-1 GOT- STD 040 HOR MLC CAP ASSY

1.0000000

PC

OPERATION DESCRIPTION

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VERIFY CORRECT QUANTITY OF PARTS PER TUBE.

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SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 02/17/11

PACKAGE QUANTITY 896

INSTRUCTION

LBL FORMATS

COMP PN DATA

SHEET REQD.

REQUIRED

USED FOR LBL

=====

999102-1

PKG MTL

PKG MTL

PKG MTL

PKG MTL

REQUIRED

DESCRIPTION

QUANTITY

U/M

=====

995575-1 TAPE, PACKAGING, TRANSPARENT

AS REQD

MR

999077-5 LABEL STOCK

1.0000000

PC

999152-1 BOX, CORR, RSC

1.0000000

PC

OPERATION DESCRIPTION

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SEAL BOX WITH TAPE.

PLACE A TOTAL OF (14) 4-GANG TUBES PER BOX.

APPLY LABEL PER BOX GRAPHICS.

PLACE (2) 4-GANG TUBES PER LAYER.

PLACE 7 LAYERS PER BOX.

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COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 896

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040 MULTILOCK I/O CONN 12PASSY

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 02/17/11

PACKAGE QUANTITY AS REQD

INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL
=====	=====	=====

999102-1
=====

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
698313-4	FILM, STRETCH	AS REQD	FT
999077-5	LABEL STOCK	1.0000000	PC
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

698313-4	FILM, STRETCH	AS REQD	FT
999077-5	LABEL STOCK	1.0000000	PC
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 6 BOXES PER LAYER ON PALLET.

PLACE 5 LAYERS PER PALLET.

MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 30.

SECURE PRODUCT TO PALLET WITH STRETCH WRAP.

APPLY LABEL TO OUTSIDE OF STRETCHWRAP.