

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 175180-1 00 CURRENT

UM PC ORG CODE FJA0 PROD CDE M017

SUPPLIER MFG DATE 01/06/11

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 20000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040 MULTILOCK REC CONT PRE-TIN

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 01/23/07 REASON FOR CHG

SPEC/PKG CODE INFO LAST CHANGED: 01/06/11 PACKAGING REV V

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216-0000	M	AIAG Packaging Requirements

REEL SPECS. TO REF. REV. DESCRIPTION

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STRT	107-00007-21	AC	Fastening Ends of Strip Products, T
			aping, Gluing and Marking of Reels
END	107-00007-8	AC	Fastening Ends of Strip Products, T
			aping, Gluing and Marking of Reels
FLNG	107-00007-14	AC	Fastening Ends of Strip Products, T
			aping, Gluing and Marking of Reels

UNIT PACKAGING DESCRIBED BELOW:

PLC 200

LAST CHANGED: 09/14/11

PACKAGE QUANTITY 5000

INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL

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999385-1

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
10040-2	PAPER, INTERLEAVING, .875 WIDE	1.0000000	LB
10182-3	TENSILIZED POLYPROPYLENE TAPE	AS REQD	FT
28447-8	STAPLE	8.0000000	PC
28786-1	WIRE TIE	AS REQD	PC
999077-5	LABEL STOCK	1.0000000	PC
999445-5	CORE, REEL	1.0000000	PC
1621140-1	FLANGE, CORRUGATED	2.0000000	PC

OPERATION DESCRIPTION

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REEL SPECIFIED QUANTITY OF PRODUCT ON REEL.

**** PRODUCT MUST BE TIED OFF TO FLANGE ****

WRAP CARRIER STRIP WITH WIRE TIE 28786-1 AND FASTEN TO
THE NEAREST HOLE PROVIDED IN REEL FLANGE. REFER TO
FIG 7 IN 107-7 SPECIFICATION. SECURE PAPER PER 107-7-8

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COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 20000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040 MULTILOCK REC CONT PRE-TIN

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 01/06/11

PACKAGE QUANTITY 20000

INSTRUCTION

LBL FORMATS

COMP PN DATA

SHEET REQD.

REQUIRED

USED FOR LBL

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999102-1

PKG MTL

PKG MTL

PKG MTL

PKG MTL

REQUIRED

DESCRIPTION

QUANTITY

U/M

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10182-3

TENSILIZED POLYPROPYLENE TAPE

AS REQD

FT

999077-5

LABEL STOCK

1.0000000

PC

999350-1

PAD, CORRUGATED

AS REQD

PC

1501304-3

BOX, CORR, FOL, AIAG

1.0000000

PC

OPERATION DESCRIPTION

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PLACE SPECIFIED QUANTITY OF REELS IN BOX.

APPLY PRODUCT ID LABEL ON MATCHING BOX GRAPHIC ON SIDE
OF BOX.

INSERT 999350-1 SPACER PAD IF VOID SPACE EXCEEDS 1/4"