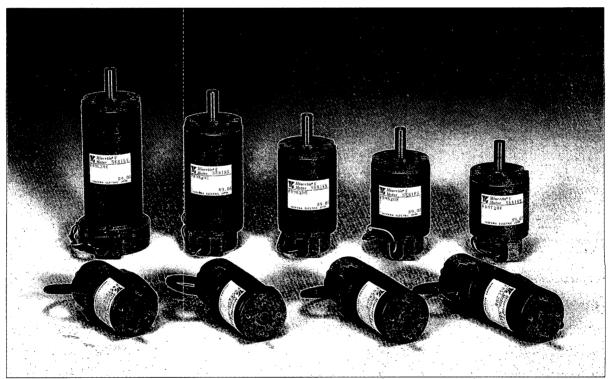


SMALL SIZE DC SERVOMOTORS

# Minertia Motor F Series B TYPE

Type FB5 20E 6.2 TO 17.4W Type FB9 20E 9.9 TO 30.8W

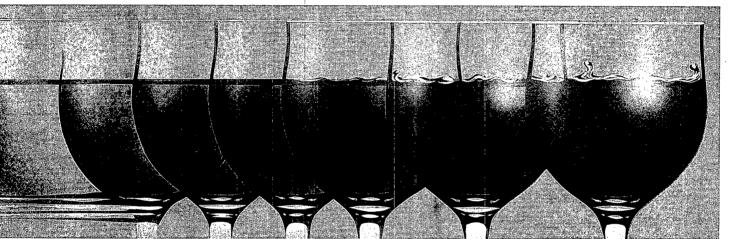


589-64



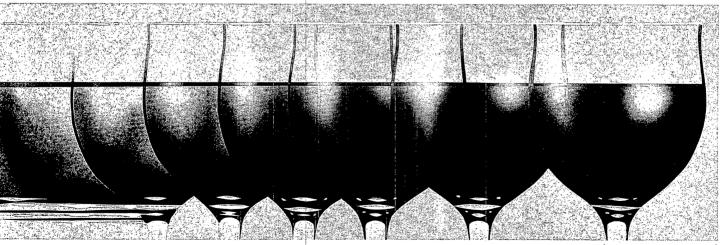
# A BREAKTHROUGH IN OFFICE AUTOMATION YASKAWA'S DC SERVOMOTORS WITH ENCODER

# FROM THIS ···



(BY STEPPING MOTORS)

# TO THIS...



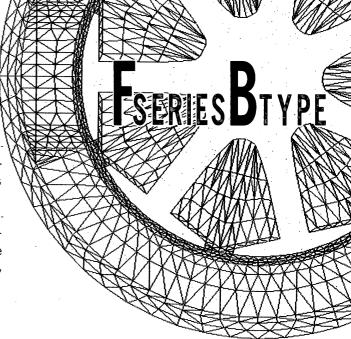
(BY DC SERVOMOTORS)

# **OPTIMUM SPECIAL DESIGN SMALL AND LIGHT**

Normally, stepping motors have been used for serial printers however, DC motors have been employed recently, following the development of multi-function printers. This is because DC servomotors can provide stable drive operation in a wider range of speed.

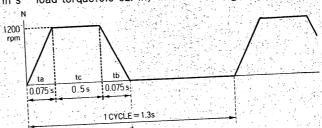
YASKAWA MINERTIA MOTORS F SERIES are small and light DC servomotors which have achieved reduction of torque ripple by optimum special design. F SERIES have been accepted for a large variety of applications, such as SERIAL PRINTERS, PLOTTERS, COPY MACHINES, etc.

13



### MOTOR SELECTION METHOD

When FB5M20E is used for printer carriage (load inertia:  $8.3 \times 10^{-3}$ oz. in s<sup>2</sup> load torque:9.0 oz. in) in the following duty.



Load torque: TL = 9.0 oz·in Load inertia:  $J_L = 8.3 \times 10^{-3} \text{ oz} \cdot \text{in} \cdot \text{s}^2$ 

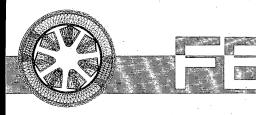
Motor inertia:  $J_M = 0.86 \times 10^{-3} \text{ oz} \cdot \text{in} \cdot \text{s}^2$ 

Acceleration torque Tpa 
$$= \frac{2\pi \times N(J_M + J_L)}{60 \times Ta} + T_L = \frac{2\pi \times 1200(0.86 + 8.3) \times 10^{-3}}{60 \times 0.075} + 9.0 = 24 \text{ oz·in}$$

Deceleration torque Tpb 
$$= \frac{2\pi \times N(J_M + J_L)}{60 \times T_D} - T_L = \frac{2\pi \times 1200(0.86 + 8.3) \times 10^{-3}}{60 \times 0.075} - 9.0 = 6.30 \text{ oz-in}$$

Actual torque = 
$$\sqrt{\frac{\text{Tpa}^2 \times \text{ta} + \text{TL}^2 \times \text{tc} + \text{Tpb}^2 \times \text{tb}}{\text{t}}} = \sqrt{\frac{24^2 \times 0.075 + 9.0^2 \times 0.5 + 6.3^2 \times 0.075}{1.3}}$$
Trms = 8.2 oz in

Since it is found from specifications and characteristic tables that FB5M20E rating torque is 8.3 oz in and peak torque is 38.90 oz in, this motor can be used.



### **TRATINGS AND SPECIFICATIONS**

Specifications Type	FB5T20E	FB5S20E	FB5M20E	FB5L20E
Peak Rated Torque	22.2	26.4	38.9	55.6
Rated Torque oz in	4.2	5.6	8.3	11.8
Torque Constant ozain/amp	5.1	10.3	13.1	8.38
Armature Winding Resistance Ω	6.2	12.5	11.2	3.1
Armature Inductance	2.4	6.0	6.2	1.9
Peak Current	4.4	2.6	3.0	6.7
Induced Voltage Constant V/1000r/min	3.8	7.6	9.7	6.2
Viscous Damping Coefficientoz_in/1000r/min	0.056	0.083	0.125	0.14
Friction Torque oz. in	0.56	0.69	0.83	0.97
Inertia (With Encoder) 02, in sect ×10 <sup>-32</sup>	0.42	0.63	0.86	1.1
Mechanical Time Constant millisec	14	10.5	8.4	6.9
Electrical Time Constant millisec	0.39	0.48	0.55	0.61
Power Rate kW/sec	0.29	0.35	0.57	0.90
Torque Inertia Ratio	10000	8880	9670	10760
Rated Speed r/min	2000	2000	2000	2000
Max. Safe Operating Speed	4000	4000	4000	4000
Rated Voltage V	16.1	26.0	30.0	19.4
Rated Current A	1.0	0.66	0.76	. 1.66
Constant Output	6.2	8.2	12.3	17.4

● Time Rating:

Continuous

• Dielectric Strength:

500VAC/1 min

● Applicable Environment:

Applicable Location:

Ambient Temperature:

Humidity:

Indoor

 $-10 \text{ to } + 40^{\circ}\text{C}$ 

80% RH Max.

• Direction of Rotation:

When (+) current is supplied to termi-

nals with red cap, it rotates

counterclockwise from the drive end.

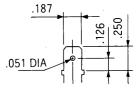
The values described above are those with HA type encoder.

With HS type encoder (200, 240 pulses), some values differ since the inertia is larger.

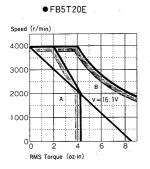
Inertia 200 pulses  $+ 0.11 \times 10^{-3}$  oz. in. sec<sup>2</sup>

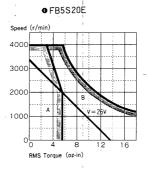
240 pulses +  $0.24 \times 10^{-3}$  oz. in. sec<sup>2</sup>

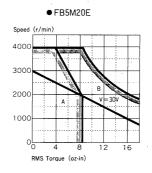
### FASTON 187 SERIES TAB or equivalent

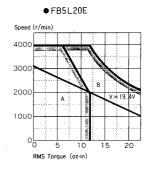


### ■SPEED-TORQUE-CURRENT CHARACTERISTICS









A: Area of safe continuous duty without air cooling.

B: Area of intermittent duty.

Environmental conditions: Temperature 25°C

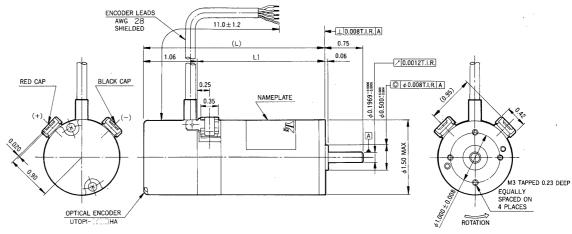
Humidity 80% max.

Curve data for an armature temp. of 100°C

# WITH HIGH ACCURACY ENCODER "HA"/TYPE

# 200 to 1000 pulses/rev

### **DIMENSIONS** in inches



TYPE	. L1	AL
FB5T20E	1.72	2.78
FB5S20E	2.15	3.21
FB5M20E	2.56	3.62
FB5L20E	2.96	4.02

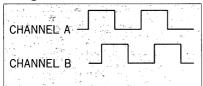


### **■OPTICAL ENCODER CHARACTERISTIC TABLES**

TYPE	P/rev
UTOPI-020 HA	200
UTOPI-025 HA	250
UTOPI-02BHA	288
UTOPI-040 HA	400
UTOPI-050 HA	500
UTOPI-060 HA	600
UTOPI-080 HA	800
UTOPI-100 HA	1000

Input Power Requirement	$\pm 5$ VDC $\pm 5\%$ 100mA Max.		
Waveform	Square Wave		
Output Circuit	TTL Compatible		
Flutter	360° ±18° (10%p-p Max.)		
Pulse Duty Cycle	180° ± 36° (50 ± 10%)		
Phase Offset	90° ± 40° (25 ± 11%)		
Frequency Range	50kHz		

### Signal Waveform



(CCW ROTATION WHEN VIEWED FROM SHAFT DRIVE END)

### ●Encoder Lead

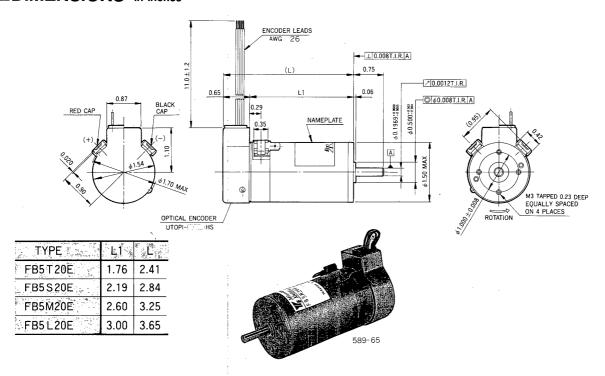
INDUT.	RED	+5VDC
INFUI	BLACK	OV
OUTDUT	WHITE	CHANNEL A
OUTPUT	GREEN	CHANNEL B
	SHIELD	_

- The relation of A and B channels to the motor rotating direction must correctly be set. If not so, overtravel may occur.
- · Avoid vibration or shock on the encoder or its output shaft.
- Do not perform the insulation test or measure the insulation resistance.

# WITH LOW COST ENCODER "HS" TYPE

## 72 to 144 pulses/rev

### **IDIMENSIONS** in inches

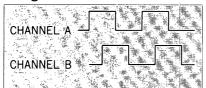


### ■OPTICAL ENCODER CHARACTERISTIC TABLES

TYPE	P/rev
UTOPI-007HS	72
UTOPI-010HS	100
ÚTOPÍ-012HS	120
UTOPI-014HS	144

Input Power Requirement	+5VDC±5% 100mA Max.
Waveform	Square Wave
Output Circuit	TTL Compatible
Flutter	360° ± 4.5° (2.5%p-p Max.)
Pulse Duty Cyele	180° ± 54° (50 ± 15%)
Phase Offset	90° ± 54° (25 ± 15%)
Frequency Range	10kHz

### Signal Waveform



(CCW ROTATION WHEN VIEWED FROM SHAFT DRIVE END)

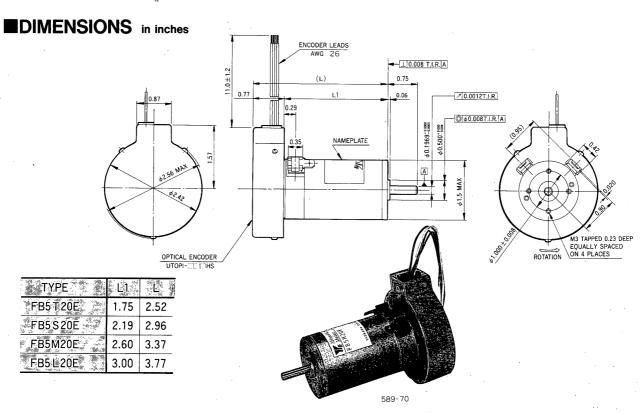
### ●Encoder Lead

INDUE	RED	+5VDC
IINFUI	BLACK	ov
QUEDLE	WHITE	CHANNEL A
OUTPUT	GREEN	CHANNEL B

- The relation of A and B channels to the motor rotating direction must correctly be set. If not so, overtravel may occur.
- · Avoid vibration or shock on the encoder or its output shaft.
- · Do not perform the insulation test or measure the insulation resistance.

# ·WITH/LOW/COST ENCODER "HS"/TYPE

# 200 to 240 pulses/rev

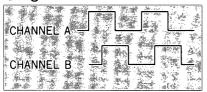


### ■OPTICAL ENCODER CHARACTERISTIC TABLES

TYPE	P/rev
UTOPI-020HS	200
UTOPI-024HS	240

Input Power Requirement	$+5$ VDC $\pm5\%$ 100mA Max.
Waveform	Square Wave
Output Circuit	TTL Compatible
Flutter	360° ± 4.5° (2.5%p-p Max.)
Pulse Duty Cyele	180° ± 54° (50 ± 15%)
Phase Offset	90° ± 54° (25 ± 15%)
Frequency Range	10kHz

### ●Signal Waveform



(CCW ROTATION WHEN VIEWED FROM SHAFT DRIVE END)

### ●Encoder Lead

OV
CHANNEL A
CHANNEL B

- The relation of A and B channels to the motor rotating direction must correctly be set. If not so, overtravel may occur.
- · Avoid vibration or shock on the encoder or its output shaft.
- · Do not perform the insulation test or measure the insulation resistance.



### **TRATINGS AND SPECIFICATIONS**

Specifications Type	FB9T20E	FB9S20E	FB9E20E	FB9M20E	FB9L20E
Peak Rated Torque oz. in	38.9	61.1	77.8	128	156
Rated Torque oz. in	11.1	16.7	22.2	29.2	34.7
Torque Constant oz. in/amp	7.0	10.8	14.5	15.3	16.5
Armature Winding Resistance Ω	4.1	5.3	6.4	4.2	3.9
Armature Inductance mH	1.9	2.8	3.6	2.6	2.6
Peak Current A	5.7	5.7	5.7	8.5	9.5
Induced Voltage Constant V/1000r/min	5.2	8.0	10.7	11.3	12.2
Viscous Damping Coefficient oz. in/1000r/min	0.43	0.50	0.58	1.86	0.85
Friction Torque oz. in	1.10	1.31	1.53	2.22	2.36
Inertia (With Encoder) oz. in. sec²×10 <sup>-3</sup>	1.94	2.64	3.13	4.61	5.69
Mechanical Time Constant millisec	22.8	16.9	14.0	11.7	11.5
Electrical Time Constant millisec	0.46	0.53	0.56	0.62	0.67
Power Rate KW/sec	0.45	0.74	1.10	1.30	1.50
Torque Inertia Ratio rad/sec²	5710	6320	7110	6330	6100
Rated Speed r/min	1200	1200	1200	1200	1200
Max. Safety Operating speed r/min	3500	3500	3500	3500	3500
Rated Voltage V	18.1	23.7	30.0	27.0	28.1
Rated Current A	2.0	1.90	1.95	2.33	2.54
Constant Output W	9.9	14.8	19.7	25.9	30.8

• Time Rating:

Continuous

Dielectric Strength:

500VAC/1 min

Applicable Environment

Applicable Location: Ambient Temperature:

ıre: —

Ambient Temperate Humidity:

-10 to +40°C 80% Max.

Indoor

Direction of Rotation:

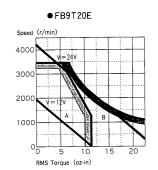
When (+) current is supplied to the red lead it rotates counterclockwise viewed from drive end.

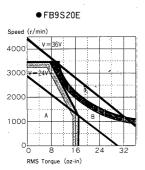
The values described above are those with HA type encoder.

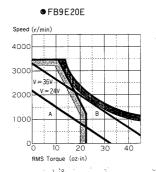
With HS type encoder (200, 240 pulses), some values differ since the inertia is larger.

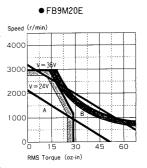
Inertia 200 pulses  $+ 0.11 \times 10^{-3}$  oz. in. sec<sup>2</sup> 240 pulses  $+ 0.24 \times 10^{-3}$  oz. in. sec<sup>2</sup>

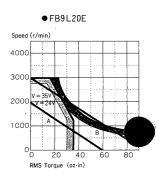
### **INSPEED-TORQUE CURRENT CHARACTERISTICS**











A: Area of safe continuous duty without air cooling.

B: Area of intermittent duty.

Environmental conditions:

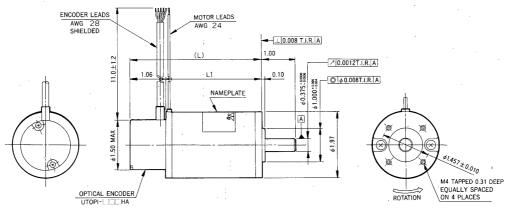
Math. Temperature 25°C

Humidity 80% max.

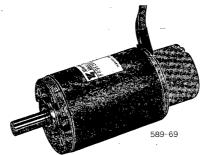
# WITH HIGH ACCURACY ENCODER "HA" TYPE

# 200 to 1000 pulses/rev

### **DIMENSIONS** in inches



TYPE	L1	L
FB9T20E	2.11	3.17
FB9S20E	2.50	3.56
FB9E20E	2.90	3.96
FB9M20E	3.69	4.75
FB9L20E	4.28	5.34



### **MOPTICAL ENCODER CHARACTERISTIC TABLES**

TYPE	P/rev
UTOPI-020 HA	200
UTOPI 025 HA	250
UTOPI-02BHA	288
UTOPI-040 HA	400
UTOPI-050 HA	500
ÚTOPI-060 HA	600
UTOPI-080 HA	800
UTOPI-100 HA	1000

Input Power Requirement	$+5$ VDC $\pm5\%$ 100mA Max.
Waveform	Square Wave
Output Circuit	TTL Compatible
Flutter	360°±18°(10%p-p Max.)
Pulse Duty Cyele	180° ± 36° (50 ± 10%)
Phase Offset	90° ± 40° (25 ± 11%)
Frequency Range	50kHz

### ●Signal Waveform

_			
	Name and Addition	Service Description	
		Section 1	
CHANNEL A -	حسا د ك		
CHAINTE			
CITA NINIEL D			
CHANNEL B		48.904.0	A Committee of
k to a second contract of			
Project Control Control of the Contr	STATE OF THE PARTY	Petrockers of the Second	Manager And Advanced

(CCW ROTATION WHEN VIEWED FROM SHAFT DRIVE END)

### ●Encoder Lead

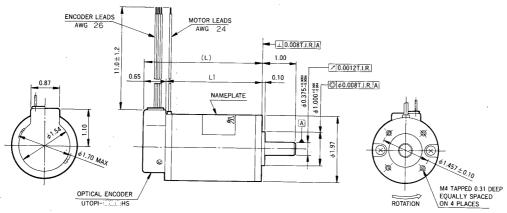
(NID) IT	RED	+5VDC
INPUT	BLACK	OV .
OUTDUT	WHITE	CHANNEL A
OUTPUT	GREEN	CHANNEL B
	SHIELD	. –

- The relation of A and B channels to the motor rotating direction must correctly be set. If not so, overtravel may occur.
- · Avoid vibration or shock on the encoder or its output shaft.
- · Do not perform the insulation test or measure the insulation resistance.

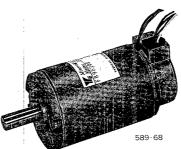
# WITH LOW COST ENCODER "HS" TYPE

# 72 to 144 pulses/rev

### **EDIMENSIONS** in inches



TYPE	L1	L
FB9T20E	2.11	2.76
FB9S20E	2.50	3.15
FB9E20E	2.90	3.55
FB9M20E	3.69	4.34
FB9L20E	4.28	4.93

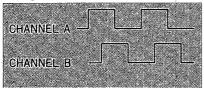


### **■OPTICAL ENCODER CHARACTERISTIC TABLES**

TYPE	P/rev
UTOPI-007HS	72
UTOPI-012HS	120
UTOPI-014HS	144

Input Power Requirement	+5VDC±5% 100mA Max.	
Waveform	Square Wave	
Output Circuit	TTL Compatible	
Flutter	360° ± 4.5° (2.5%p-p Max.)	
Pulse Duty Cyele	180° ±54° (50±15%)	
Phase Offset	90° ± 54° (25 ± 15%)	
Frequency Range	10kHz	

### Signal Waveform



(CCW ROTATION WHEN VIEWED FROM SHAFT DRIVE END)

### ●Encoder Lead

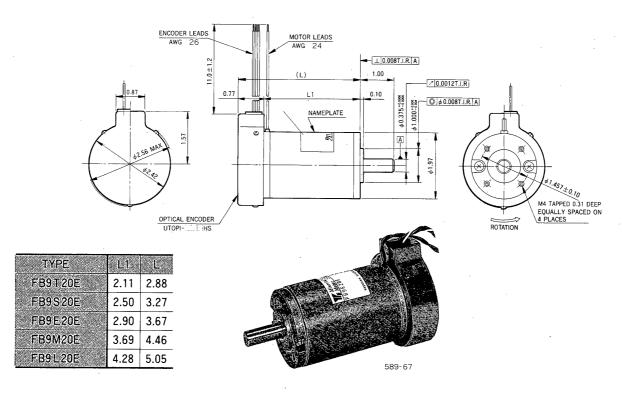
INPUT	RED	+5VDC
HVFUI	BLACK	ov
OUTBUT	WHITE	CHANNEL A
OUTPUT	GREEN	CHANNEL B

- The relation of A and B channels to the motor rotating direction must correctly be set. If not so, overtravel may occur.
- $\bullet$  Avoid vibration or shock on the encoder or its output shaft.
- · Do not perform the insulation test or measure the insulation resistance.

# WITH LOW COST ENCODER "HS" TYPE

# 200 to 240 pulses/rev

### **DIMENSIONS** in inches

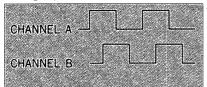


### ■OPTICAL ENCODER CHARACTERISTIC TABLES

TYPE	P/rev
UTOPI-020HS	200
UTOPI-024HS	240

	1 5VDQ 1 50/ 100 A M	
Input Power Requirement	$+5$ VDC $\pm5\%$ 100mA Max.	
Waveform	Square Wave	
Output Circuit	TTL Compatible	
Flutter	$360^{\circ}\pm4.5^{\circ}$ (2.5%p-p Max)	
Pulse Duty Cyele	180° ±54° (50 ± 15%)	
Phase Offset	90° ±54° (25 ± 15%)	
Frequency Range	10kHz	

### Signal Waveform



(CCW ROTATION WHEN VIEWED FROM SHAFT DRIVE END)

### ●Encoder Lead

INPUT	RED	+5VDC
INFUI	BLACK	OV
OUTPUT	WHITE	CHANNEL A
001701	GREEN	CHANNEL B

- The relation of A and B channels to the motor rotating direction must correctly be set. If not so, overtravel may occur.
- · Avoid vibration or shock on the encoder or its output shaft.
- Do not perform the insulation test or measure the insulation resistance.

A Better Tomorrow for Industry through Automation

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Due to ongoing product modification/improvement, data subject to change without notice