# ABHISEK DAS

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## **EDUCATION**

Bachelor of Technology (Computer Science), West Bengal University of Technology

2010 - 2014

#### **SKILLS**

AI Skills Machine Learning, Deep Learning, NLP, LLM, Time Series Analytics, EDA

Languages Python, C, C++, Java

Libraries Numpy, Scipy, Pandas, Matplotlib, Scikit-learn, Seaborn, Keras, Tensorflow, LangChain

Cloud Technologies AWS

## **EXPERIENCE**

Data Scientist

Oct 2019 - Present

Tata Consultancy Services (Innovation Labs)

Kolkata, India

- Unsupervised Remaining Useful Life (RUL) Prediction of engines
  - Training data is divided into healthy and non-healthy parts and used to train an LSTM Encoder-Decoder model for a machine's life-cycle.
  - The model is then applied to the full dataset, generating high error values for unhealthy parts and low error values for healthy parts. These errors are reverse-normalized to assign a Health-Index (HI) between 0 and 1. Comparing the error of a new test instance with previous HI values estimates the Remaining Useful Life (RUL), leading to 25 % reduction in operational expenses.
- Estimation & Causal Analysis of Engine Failure of leading US Manufacturer
  - Used **Fuzzy based approach** for augmenting the existing dataset
  - Applied Deep Learning and machine learning techniques such as LSTM and RFC to estimate actual failure dates of engines with  $\sim 80$  % accuracy
  - Used Explainable AI (XAI) library such as Lime on the datasets to find out leading causes of failure.
  - Collaborated with on-site client team members to collect, process and present the data to all the stakeholders.
     Received appreciation from CIO of client.

# Jr. Data Scientist

Tata Consultancy Services (Innovation Labs)

Sept 2015 - Oct 2019

Kolkata, India

- Unsupervised Clustering of sensors based on time series data similarity for leading hardware manufacturing giant
  - Delivered a working PoC solution for unsupervised clustering of 700+ sensors based on time series data to remove redundancy.
  - Applied Pattern Recognition techniques like SAX is used to encode the time series data.
  - Dynamic Programming based **Longest Common Subsequence (LCS)** approach is then used based on some threshold to identify the similar sensors and put them into respective clusters.
- Unsupervised identification of loops in flight paths of aerial vehicle engine by UK manufacturing giant
  - Loops in flight paths create operational overheads for airline operators. Thus, a need to identify loops in flight paths was required by customer to increase fuel efficiency.
  - Used SAX encoding on derived features to encode the input data consisting of 5000+ source-destination pair of airports. Used Google Maps API for validating the output of our approach and presenting our results. Our analysis helped reduce client's operational expenditures by 30 %. Received appreciation from all stakeholders of the project.
- Building analytics capability to existing IoT platform.
- Contributed towards writing wrapper classes for different analytics algorithm like SVM, RFC, LSTM Encoder-Decoder, etc. and packaged it into libraries.
- Built unit test cases with sample codes and documentation of the libraries. Followed best practices while writing the codes and documentation.