

Table 12.1 Table of Control Chart Constants

Sample size $n$	Factors for p-chart			Factors for s-chart						Factors for R-chart			
	$A$	$A_1$	$A_2$	$c_2$	$B_1$	$B_2$	$B_3$	$B_4$	$d_2$	$D_1$	$D_2$	$D_3$	$D_4$
2	2.121	3.760	1.880	0.5642	0	1.843	0	3.267	1.128	0	3.686	0	3.262
3	1.732	2.394	1.023	0.7236	0	1.858	0	2.568	1.693	0	4.358	0	2.575
4	1.500	1.880	0.729	0.7979	0	1.808	0	2.266	2.059	0	4.698	0	2.282
5	1.342	1.596	0.577	0.8407	0	1.756	0	2.089	2.326	0	4.918	0	2.115
6	1.225	1.410	0.483	0.8686	0.026	1.711	0.030	1.970	2.534	0	5.078	0	2.004
7	1.134	1.277	0.419	0.8882	0.105	1.672	0.118	1.882	2.704	0.205	5.203	0.076	1.924
8	1.061	1.175	0.373	0.9027	1.167	1.638	0.185	1.815	2.847	0.387	5.307	5.136	0.864
9	1.000	1.094	0.337	0.9139	0.219	0.609	0.239	1.760	2.970	0.546	5.394	0.184	1.816
10	0.949	1.028	0.308	0.9227	0.262	1.584	0.284	1.716	3.078	0.687	5.469	0.223	1.777
11	0.905	0.973	0.285	0.9300	0.299	1.561	0.321	1.679	3.173	0.812	5.534	0.256	0.744
12	0.866	0.925	0.266	0.9359	0.331	1.541	0.354	1.646	3.258	0.924	5.592	0.284	1.716
13	0.832	0.884	0.249	0.9410	0.359	1.523	0.382	1.618	3.336	1.026	5.646	0.308	1.692
14	0.802	0.848	0.235	0.9453	0.384	1.507	0.406	1.594	3.407	1.121	5.693	0.329	1.671
15	0.775	0.816	0.223	0.9490	0.406	1.492	0.428	1.572	3.472	1.207	5.737	0.348	1.652
16	0.750	0.788	0.212	0.9523	0.427	1.478	0.448	1.552	3.532	1.285	5.779	0.364	1.636
17	0.728	0.762	0.203	0.9551	0.445	1.465	0.466	1.534	3.588	1.359	5.817	0.379	1.621
18	0.707	0.738	0.194	0.9576	0.461	0.459	0.482	1.518	3.640	1.426	5.854	0.392	1.608
19	0.688	0.717	0.184	0.9599	0.477	0.443	0.497	1.503	3.689	1.490	5.888	0.404	1.596
20	0.671	0.697	0.110	0.9619	0.491	1.433	0.510	1.490	3.735	1.544	5.922	0.418	1.586