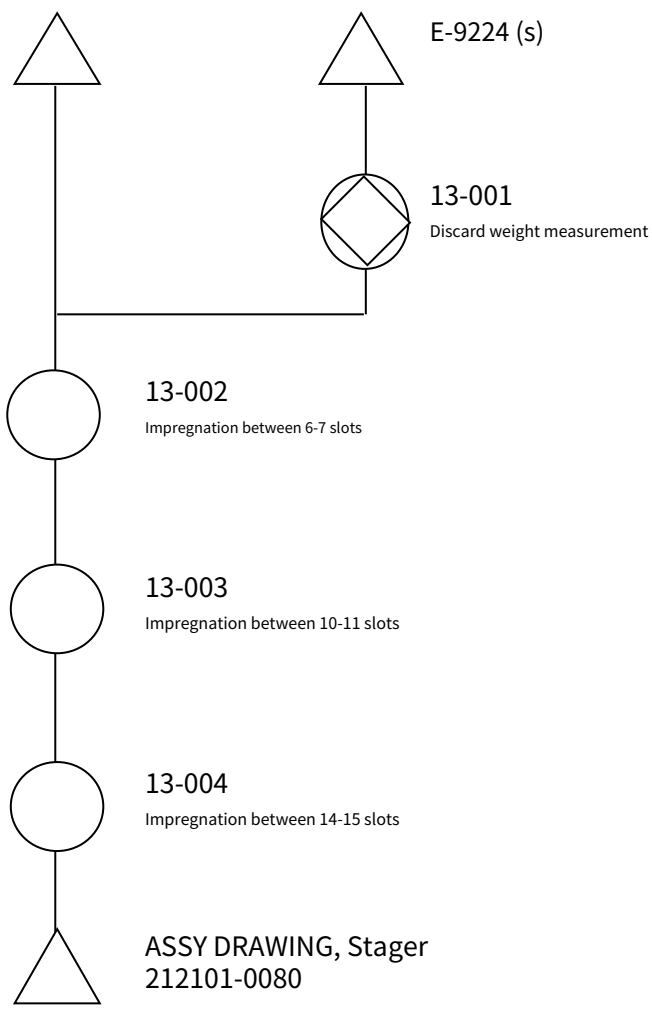


Structure system diagram	issuing section Electric manufacturing department 2 production engineering room 4	Approval 吉田 16/02/08	examination 小山 16/02/08	examination 山地 16/02/08			Distribution cloth Ahead					
	date of creation 2/8/2016											
Line name 690A MG Stereoline	Assembly part number, part name 212100-0080 Stater S / A, Mo Tar				name For quantity confirmation							
System No. 13 High viscosity varnish impregnation	Model Product Name 212101-0080 ASSY DRAWING, statuser				Priority management designation S13 C1 C2 1117							
				Delivery destination, reserved vehicle type Toyota 690A								



No.	Revision Date	Revision item	Reason for revision	Revised person

品質と安全のデンソー

Structure system diagram	issuing section	Electric manufacturing department 2 production engineering room 4	Approval	吉田	小山	山田	Distribution	cloth	Ahead							
	date of creation	2/8/2016	16/02/08	16/02/08	16/02/08											
Line name	690A MG Stereoline					Assembly part number, part name		212100-0080 Stater S / A, Mo Tar								
System No.	13					Model Product Name		212101-0080 ASSY DRAWING, statuser								
High viscosity varnish impregnation							name		For initial flow							
							Priority management designation		S13 C1 C2 1717							
							Delivery destination, reserved vehicle type		Toyota 690A							

● Measurement site and frequency

Measurement site	interval	Rotation number
U phase (slot 10) Between 2-3T	1 / W	①
Phase V (slot 14) Between 2-3T	1 / W	②
W phase (slot 6) 2-4T	1 / W	③

● Evaluation items

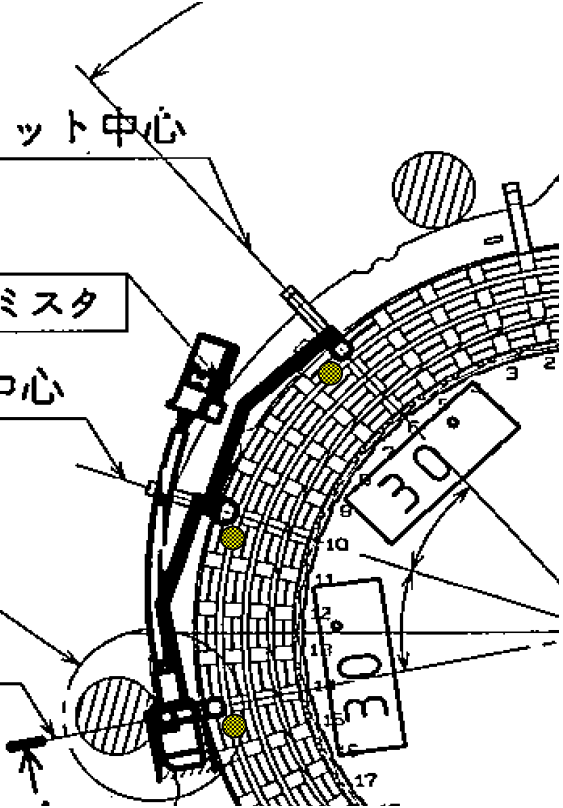
Base material area 4.8mm² or more

G110B-47010

コンダクタSUB-ASSY W/サーミスタ

No. 10スロット中心

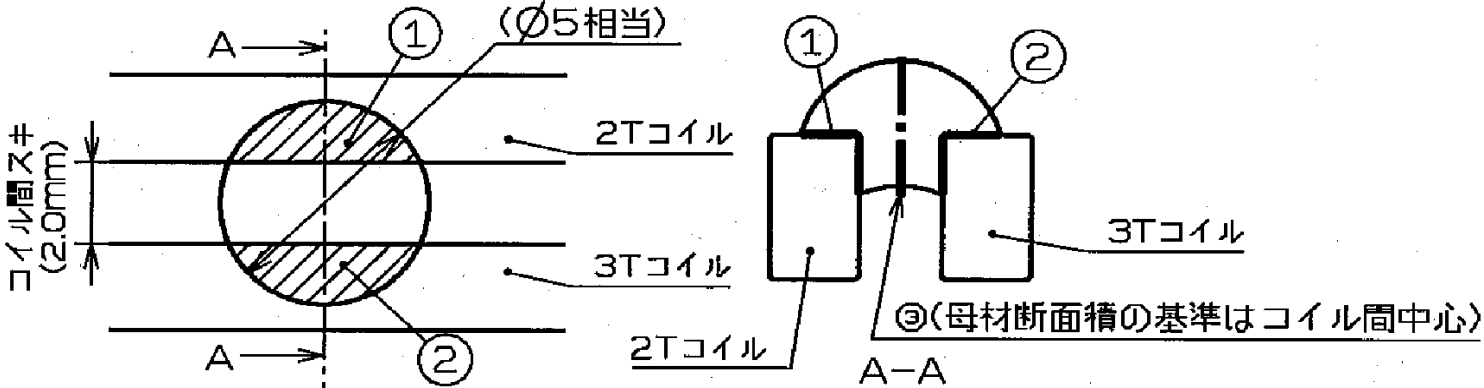
No. 14スロット中心



■ 規格

表10-2 高粘度ワニス固着力判定基準

項目	規格
必要固着面積	4.8mm ² 以上/箇所(下図①)
	4.8mm ² 以上/箇所(下図②)
必要母材断面積	4.8mm ² 以上/箇所(下図③)



No.	Revision Date	Revision item	Reason for revision	Revised person