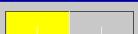
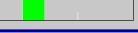


			PART NAME : Advanced Inspection Services				February 14, 2024	08:19	
			REV NUMBER: A		SER NUMBER: 2024	STATS COUNT: 1			
DIM_1-DATUM_D			MM	\emptyset 60 +0.05/-0.05 CIRCULAR ELEMENTS					
MODIFIER		MEAS	NOMINAL	+TOL	-TOL	DEV	OUTTOL		
UAME		59.951	60.000	0.050	0.050	-0.049	0.000		
Local Size		59.951	60.000	0.050	0.050	-0.049	0.000		
DIM_2 Size		MM	\emptyset 20 +0.2/-0.2			DEFAULT	ASME Y14.5		
Feature		MEAS	NOMINAL	+TOL	-TOL	DEV	OUTTOL		
DATUM_E		20.114	20.000	0.200	0.200	0.114	0.000		
DIM_2		MM	\oplus \emptyset 0.2 M D M			DEFAULT	ASME Y14.5		
Feature	AX	MEAS	NOMINAL	+TOL	-TOL	DEV	OUTTOL	BONUS	
DATUM_E	X	0.050	0.000			0.050			
(START PT)	Y	-0.002	0.000			-0.002			
	TP	0.100	0.000	0.200	0.000	0.100	0.000	0.314	
DIM_3		MM	D° 0.4 B			DEFAULT	ASME Y14.5		
Feature		MEAS	NOMINAL	+TOL	MAX	MIN	OUTTOL		
PLN_5		0.035	0.000	0.400	-0.018	-0.018	0.000		
DIM_4 Size		MM	\emptyset 20 +0.4/-0.4			DEFAULT	ASME Y14.5		
Feature		MEAS	NOMINAL	+TOL	-TOL	DEV	OUTTOL		
CYL_10		19.759	20.000	0.400	0.400	-0.241	0.000		
DIM_4		MM	\perp \emptyset 0.15 M E			DEFAULT	ASME Y14.5		
Feature		MEAS	NOMINAL	+TOL	-TOL	DEV	OUTTOL	BONUS	
CYL_10		0.292	0.000	0.150	0.000	0.292	0.000	0.159	
\oplus	MM	DIM_5 - CYL_16							
AX		MEAS	NOMINAL	+TOL	-TOL	DEV	OUTTOL		
X		80.002	80.000	0.010	0.010	0.002	0.000		
Y		100.899	101.000	0.150	0.150	-0.101	0.000		
D		16.405	16.400	0.020	0.020	0.005	0.000		
\leftrightarrow	MM	DIM_6 - CYL_16 TO CYL_15							
AX		MEAS	NOMINAL	+TOL	-TOL	DEV	OUTTOL		
M		81.888	82.000	0.010	0.010	-0.112	0.102	