

MahrMarWin
6.00-20 SP 1QE Contour
Task: "Contour"

12/2/2025 1

20:12:36

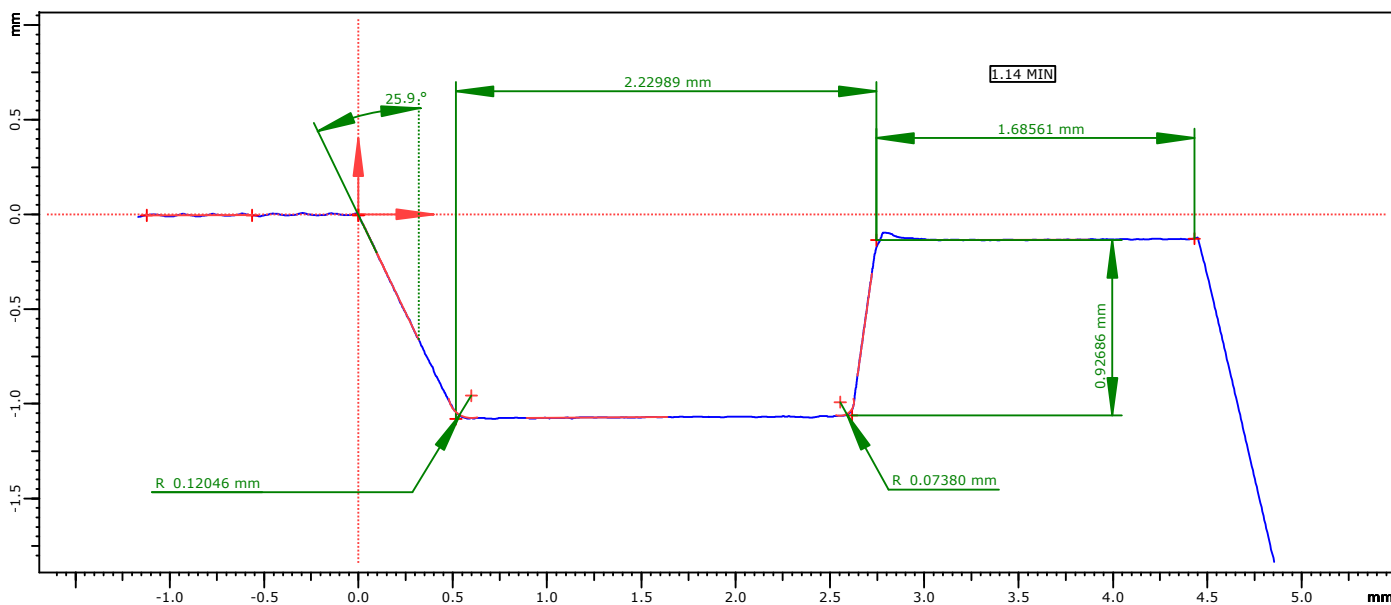
Inspector:

SHIV

Signature:

Part:
SYDrawing n°:
10015288Machining operation:
BORING & GROOVINGComment:
OK

Meas. instrument: MarTalk
Drive unit: DriveUnit.CD 120
Probe: PCV 175-M/8 mm 5343
Lt: 5.86 mm
Ls: -,--
VB: +/-13139.8 µm
Vt: 0.50 mm/s
Points: 5810

**Contour results**

a(M01)	25.9 °	0.0			30.0
dx(M02)	2.22989 mm	2.09000			2.49000
R(M04)	0.12046 mm	0.00000			0.13000
R(M05)	0.07380 mm	0.00000			0.13000
dx(M06)	1.68561 mm	0.00000			0.00000
dz(M07)	0.92686 mm	0.84000			0.97000