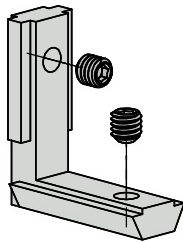


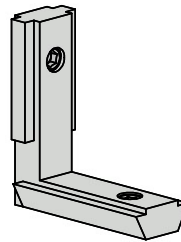
Pre-install two set screws into all 56 inside-corner brackets.

If these screws came bundled with the brackets, check that the set screws are either **cone** or **cup point** style so that they bite into the frame and form a solid electrical connection for grounding in a later step.

Keep these brackets handy, since they will use these brackets on-demand in later steps.

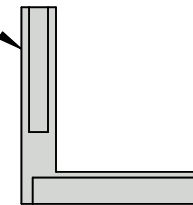


Exploded View



Assembled View


Screws should not stick out past the bottom.



Assembled Side View

Make 56 Assemblies

ITEM NO.	DESCRIPTION	QTY.
1	Interior Inside Corner Bracket	56
2	M4 Set Screw (Cup Point), 4mm long	112

Part Prep		
	Created by: Joshua Vasquez	last edited: 3/15/2021
	SCALE: 1:1	SHEET 1 OF 1