Cluster Dendrogram

Height
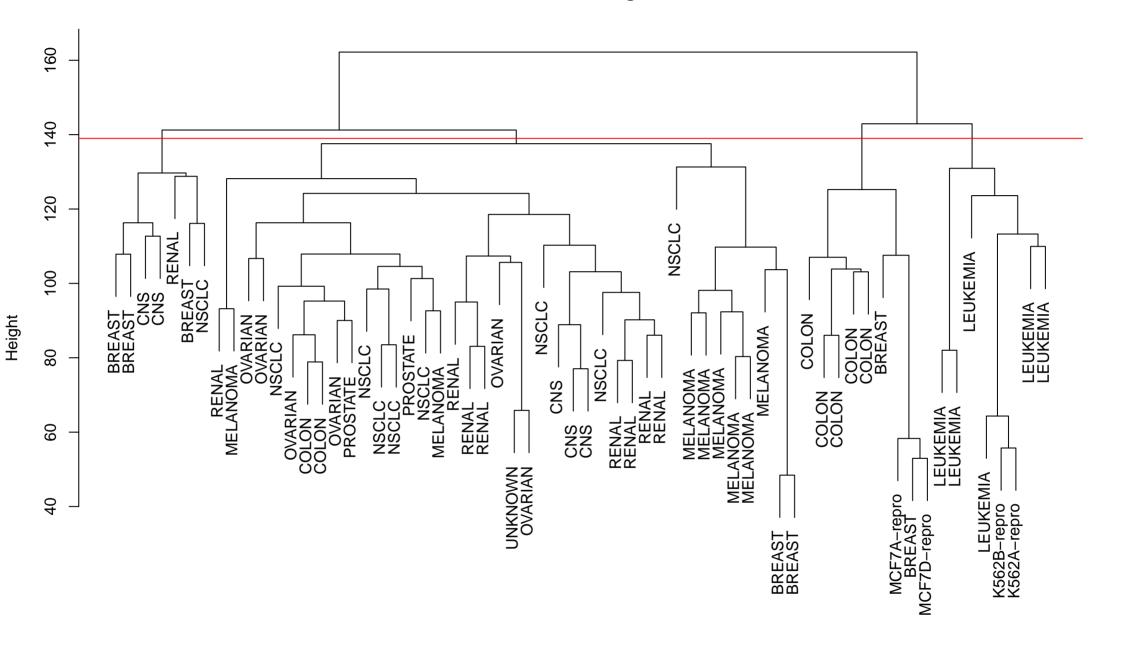
dist(sd.data)
hclust (*, "complete")