

Probuse Consulting Service Pvt Ltd  
 SAKAR IX, Beside Old Reserve Bank India,  
 Near City Gold, Ashram Rd  
 Ahmedabad 380009  
 Gujarat GJ  
 India

## Work Estimate # - EST/0003

Estimate	Date
\$ 4,640.00	08/14/2019

Azure Interior, Nicole Ford  
 3404 Edgewood Road  
 Jonesboro AR 72401  
 United States

<b>Your Reference</b>	<b>Payment Terms</b>	End of Following Month
<b>Sales Person</b>	Nicole Ford	<b>Sales Team</b>
<b>Machine Repair Request</b>	RO-00002	

## Estimation Lines

Product	Description	Quantity	Unit of Measure	Unit Price	Discount	Sub Total
Carriage	Used for mounting and moving the cutting tools, a carriage moves the tool horizontally and vertically on the bed for a smooth cutting process.	2.000	Unit(s)	\$ 20.00	0.0	\$ 40.00
Chuck	A chuck is responsible for holding the workpiece. This component is attached to the spindle that rotates both the chuck and workpiece.	3.000	Unit(s)	\$ 10.00	0.0	\$ 30.00

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Product	Description	Quantity	Unit of Measure	Unit Price	Discount	Sub Total
CNC Control Panel	The storage center of the machine, CNC control panel stores all the CNC programs and instructions. The CNC expert operates the machine by controlling the keys on the panel, instructing the machine to produce the desired results.	1.000	Unit(s)	\$ 300.00	0.0	\$ 300.00
Main Drive Motor	The drive motor helps rotate the chuck, thus driving the entire machine.	2.000	Unit(s)	\$ 200.00	0.0	\$ 400.00
Tailstock	A tailstock is usually used to conduct drilling operations and support the system.	5.000	Unit(s)	\$ 60.00	0.0	\$ 300.00
Tool Turret	A tool turret is used a tool carrier for the machine. The shape and the size of the turret are determined by the number of tools that'll be mounted on them.	1.000	Unit(s)	\$ 70.00	0.0	\$ 70.00
Remove Excess Metal	Remove all the excess metal by moving the carriage to get the finished product.	1.000	Unit(s)	\$ 100.00	0.0	\$ 100.00
Set Spindle	Now set the spindle on the desired speed, thus rotating the chuck and the workpiece. Major attention needs to be paid on the spindle speed as any discrepancy can cause cutting errors. Check if the workpiece is turning properly.	1.000	Unit(s)	\$ 400.00	0.0	\$ 400.00

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Product	Description	Quantity	Unit of Measure	Unit Price	Discount	Sub Total
Gap Bed CNC Lathe Repair Labour Service	Gap Bed CNC Lathe Repair Labour Service	3.000	Unit(s)	\$ 1,000.00	0.0	\$ 3,000.00
Thank you for your business		Total Estimate				\$ 4,640.00