RRAM Characterization Analysis Notebook

This notebook contains Python analyses of data collected on the 256x256 (64K) TCAM array developed at Stanford. The TCAM has 4 WLs that are addressed by a single WL addr, and 2 BLs that are addressed by a single SL addr.

Notebook setup

```
In [1]: # Import libraries
   import matplotlib.pyplot as plt
   import numpy as np
   import scipy
   import scipy.stats as stats
   import pandas as pd
   from matplotlib import scale as mscale
   from matplotlib import transforms as mtransforms
   from matplotlib.ticker import Formatter, FixedLocator
   from matplotlib.patches import Rectangle
```

```
# Set up PPF scale for CDF plots
class PPFScale (mscale.ScaleBase) :
   name = "ppf"
    def __init__(self, axis, **kwargs):
        mscale.ScaleBase. init (self, axis)
    def get transform(self):
        return self.PPFTransform()
    def set default locators and formatters(self, axis):
        class VarFormatter(Formatter):
            def call (self, x, pos=None):
                return f"{x}"[1:]
        axis.set_major_locator(FixedLocator(np.array([0,.0001,.001,.01,.1,.2,.3,
        axis.set major formatter(VarFormatter())
    def limit_range_for_scale(self, vmin, vmax, minpos):
        return max(vmin, 1e-6), min(vmax, 1-1e-6)
    class PPFTransform(mtransforms.Transform):
        input dims = output dims = 1
        def init (self, thresh):
            mtransforms.Transform.__init__(self)
        def transform non affine(self, a):
            return stats.norm.ppf(a)
        def inverted(self):
            return PPFScale.IPPFTransform()
    class IPPFTransform(mtransforms.Transform):
```

```
input_dims = output_dims = 1

def transform_non_affine(self, a):
    return stats.norm.cdf(a)

def inverted(self):
    return PPFScale.PPFTransform()

# Register PPF scale
mscale.register_scale(PPFScale)
```

Calibration

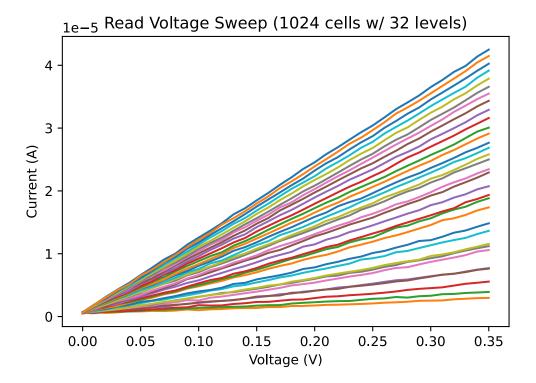
Read voltage sweep

Here, we sweep the READ voltage across different programmed conductances and measure average current to see how "linear" the RRAM is. At all conductances tested, the I-V curves appear to be very linear. This ohmic behavior may simplify sense amplifier design and improve accuracy.

We will operate at 0.2V READ voltage during the remainder of these experiments, but this data confirms that the resistances/conductances measured will look similar at other READ voltages.

```
In [3]:
# Load data and get bin values
names = ["addr", "v", "i"]
data = pd.read_csv("../data/read_voltage_sweep.tsv", sep="\t", names=names)
data["targbin"] = ((data["addr"] - data["addr"][0]) / 2) % 32

# Plot bin values
plt.title("Read Voltage Sweep (1024 cells w/ 32 levels)")
plt.xlabel("Voltage (V)")
plt.ylabel("Current (A)")
for targbin in range(32):
    gdata = data[data["targbin"] == targbin].groupby(["v"])
    plt.plot(gdata["v"].mean(), gdata["i"].mean())
plt.show()
```



FORMing

Load log file

The log file contains all the data from the dynamic FORM process. We need to parse it and look at some statistical properties of the FORMing process.

In this dataset, FORMing is done by dynamically incrementing VWL by 50mV starting from 1.3V until the cell resistance falls below 10kOhm. The VBL is fixed at 3.3V and the pulse width is 1ms.

```
In [4]: # Load log file
  names = ["chip", "time", "addr", "operation", "data0", "data1", "data2", "data3"
  data = pd.read_csv("../data/form2_log.csv", names=names)

# Get data from last FORM pulse and final resistance measurement only
  read_data = data[data["operation"] == "READ"].groupby("addr").nth(-1)
  form_data = data[data["operation"] == "SET"].groupby("addr").nth(-1)

# For SET operations: (data0, data1, data2, data3) = (VWL, VBL, VSL, PW)
  # For READ operations: (data0, data1, data2, data3) = (res, g, meas_i, meas_v)
  # res = resistance, g = conductance
  data
```

Out[4]:		chip	time	addr	operation	data0	data1	data2	data3
	0	C6	1.619165e+09	0	SET	1.300000e+00	3.300000e+00	0.000000e+00	0.001000
	1	C6	1.619165e+09	0	READ	9.533862e+03	1.048893e-04	1.981402e-05	0.011096
	2	C6	1.619165e+09	1	SET	1.300000e+00	3.300000e+00	0.000000e+00	0.001000
	3	C6	1.619165e+09	1	READ	2.021986e+06	4.945633e-07	9.888527e-08	0.000055

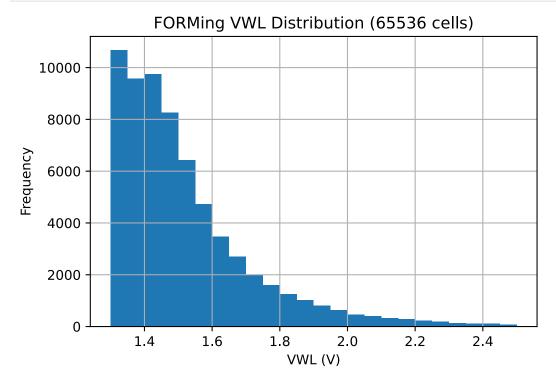
	chip	time	addr	operation	data0	data1	data2	data3
4	C6	1.619165e+09	1	SET	1.350000e+00	3.300000e+00	0.000000e+00	0.001000
•••			•••	•••				•••
785673	C6	1.619169e+09	65535	READ	1.005330e+04	9.946987e-05	1.884429e-05	0.010553
785674	C6	1.619169e+09	65535	SET	1.500000e+00	3.300000e+00	0.000000e+00	0.001000
785675	C6	1.619169e+09	65535	READ	1.023959e+04	9.766017e-05	1.851922e-05	0.010371
785676	C6	1.619169e+09	65535	SET	1.550000e+00	3.300000e+00	0.000000e+00	0.001000
785677	C6	1.619169e+09	65535	READ	9.480846e+03	1.054758e-04	1.991864e-05	0.011154

785678 rows × 8 columns

FORMing VWL Distribution

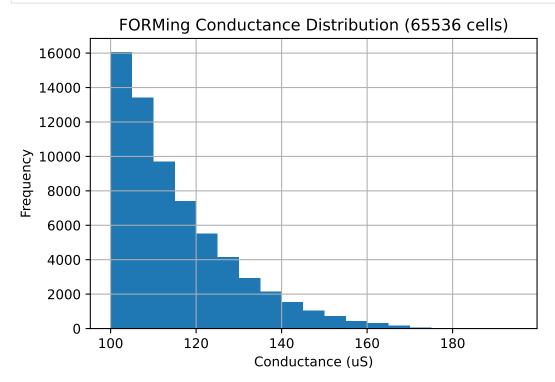
As shown by the distribution, most cells FORM with a single pulse as indicated by the large bar at 1.3V (first pulse). The rest of the cells appear to FORM in a manner that looks like the right half of a Gaussian distribution.

```
In [5]: # VWL Distribution
    form_data["data0"].hist(bins=np.arange(1.3, 2.51, 0.05001))
    plt.title("FORMing VWL Distribution (65536 cells)")
    plt.xlabel("VWL (V)")
    plt.ylabel("Frequency")
    plt.show()
```



FORMing Conductance Distribution

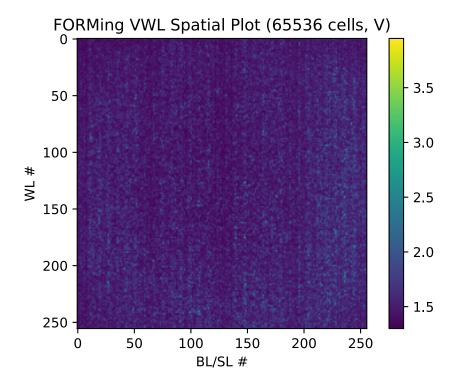
```
# Conductance Distribution
(read_data["data1"] * 1e6).hist(bins=np.arange(100, 200, 5))
plt.title("FORMing Conductance Distribution (65536 cells)")
plt.xlabel("Conductance (uS)")
plt.ylabel("Frequency")
plt.show()
```



FORMing VWL Spatial Distribution

There seems to be a pattern in the FORMing voltages, repeating every 8 columns. This is probably a layout-dependent effect, as there is segmentation in the wordlines. The FORMing voltage appears to be lower at the edges.

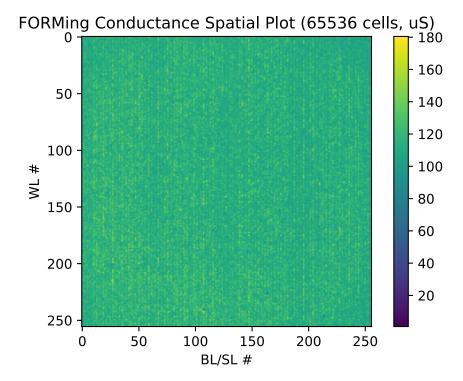
```
In [7]: # FORMing VWL
mat = plt.imshow(form_data["data0"].values.reshape(256,256), interpolation=None)
plt.colorbar(mat)
plt.title("FORMing VWL Spatial Plot (65536 cells, V)")
plt.xlabel("BL/SL #")
plt.ylabel("WL #")
plt.show()
```



FORMing Conductance Distribution

From the FORMing conductance distribution, we can infer that it is more difficult to bring the darker stripes of cells below 10kOhm, so the VWL is higher for those cells accordingly.

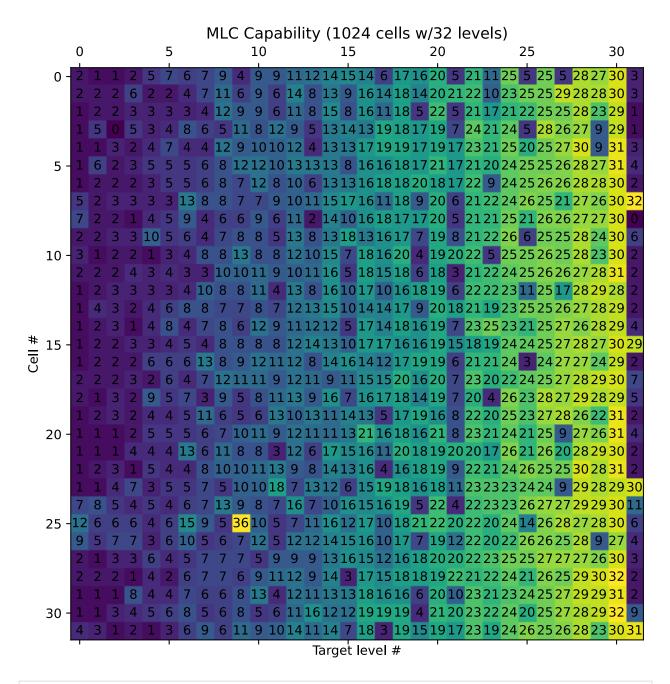
```
In [8]: # FORMing Conductance
mat = plt.imshow(read_data["data1"].values.reshape(256,256) * 1e6, interpolation
plt.colorbar(mat)
plt.title("FORMing Conductance Spatial Plot (65536 cells, uS)")
plt.xlabel("BL/SL #")
plt.ylabel("WL #")
plt.show()
```



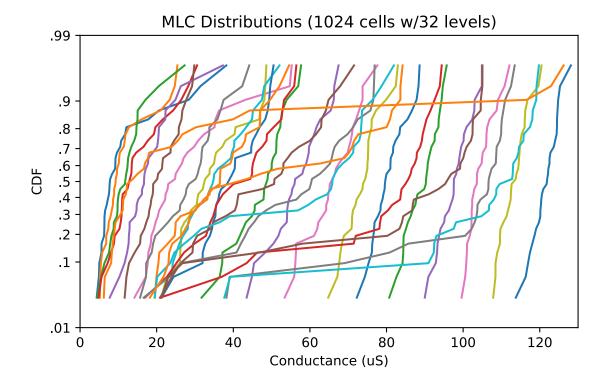
Multi-Bit Capability Evaluation

The first multi-bit test examines the post-programmed readout of 32 levels induced across the first 1024 cells of the array (32 cells/level * 32 levels). The programming method is DD-ISPP (dual-direction incremental step pulse programming), where the word line voltage is incremented until the cells fall into the target range. The main finding was that only the first bit line of the TCAM supports good multi-bit programming while the second bit line has huge relaxation problems. This may have something to do with the TCAM peripherals causing write disturbance. The data that led to this conclusion is presented below. All measurements are taken 15-30 minutes after programming. More information on the time-dependence of the distributions is given in the Retention section.

```
# Load data
names = ["addr", "r"]
data = pd.read csv("../data/read mlc bad.tsv", sep="\t", names=names)
data["g"] = 1/data["r"]
# Show multi-bit result
plt.rcParams["figure.figsize"] = (8,8)
data["bin"] = np.floor(data["g"] / 4e-6)
data["targbin"] = (data["addr"] - data["addr"][0]) % 32
matdata = data["bin"].values.reshape(32,32)
plt.matshow(matdata, vmin=0, vmax=32)
plt.title("MLC Capability (1024 cells w/32 levels)")
plt.xlabel("Target level #")
plt.ylabel("Cell #")
for i in range(len(matdata)):
    for j in range(len(matdata[0])):
        c = int(matdata[j,i])
        plt.text(i, j, str(c), va="center", ha="center")
plt.show()
```



```
In [10]: # Show distribution
   plt.rcParams["figure.figsize"] = [6, 4]
   plt.title("MLC Distributions (1024 cells w/32 levels)")
   for i in range(32):
        rdata = data[data["targbin"] == i]
        plt.plot(sorted(rdata["g"].values * 1e6), np.linspace(0, 1, len(rdata)))
   plt.xlabel("Conductance (uS)")
   plt.ylabel("CDF")
   plt.gca().set_yscale("ppf")
   plt.xlim(0, 130)
   plt.ylim(0.01, 0.99)
   plt.tight_layout()
   plt.show()
```

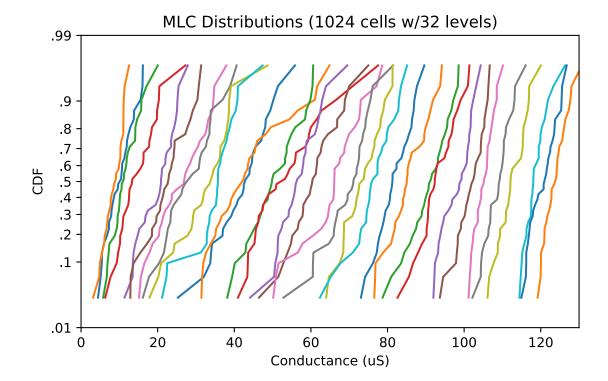


Note that every second cell (corresponding to the second bitline) above looks like it has deviated significantly from its programmed value. Next, we examine only cells on the first bitline to remove these outliers.

```
# Load data
names = ["addr", "r"]
data = pd.read csv("../data/read mlc good.tsv", sep="\t", names=names)
data["g"] = 1/data["r"]
# Show multi-bit result
plt.rcParams["figure.figsize"] = (8,8)
data["bin"] = np.floor(data["g"] / 4e-6)
data["targbin"] = ((data["addr"] - data["addr"][0]) / 2) % 32
matdata = data["bin"].values.reshape(32,32)
plt.matshow(matdata, vmin=0, vmax=32)
plt.title("MLC Capability (1024 cells w/32 levels)")
plt.xlabel("Target level #")
plt.ylabel("Cell #")
for i in range(len(matdata)):
    for j in range(len(matdata[0])):
       c = int(matdata[j,i])
       plt.text(i, j, str(c), va="center", ha="center")
plt.show()
```

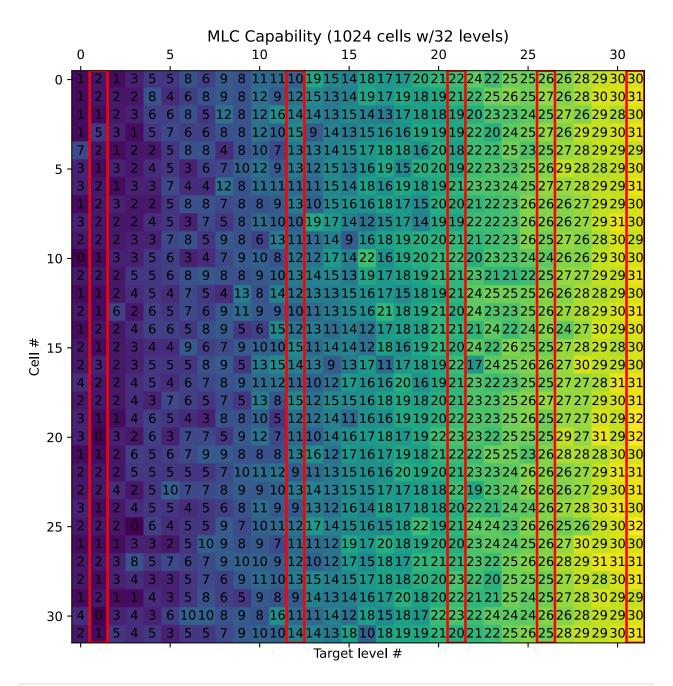
```
MLC Capability (1024 cells w/32 levels)
   0
              5
                        10
                                  15
                                             20
                                                       25
                                                                  30
                8 6 9 8 11111019151418171720212224222525262628293030
         2 8 4 6 8 9 8 12 9 1215131419171918192122252625272628303031
             6 8 5 12 8 12161414131514131718181920232324252726292830
                6 6 8 8 121015 9 141315161619191922202425272629293031
               8 8 4 8 10 7 131314151718181620182222<mark>2523252728292929</mark>
                  6 7 1012 9 1312151316191520201922232325262928282930
               4 4 12 8 11111111151418161918192123232425272728292931
               8  8  7  8  8  9  13101516161817152020212223<mark>26262627292930</mark>
                    5 8 11 10 10 19 17 14 12 15 17 14 19 19 22 22 23 26 26 26 27 29 31 30
                8 5 9 8 6 131111114 9 161819202021212223<mark>26252726283029</mark>
                3 4 7 9 10 8 1212171422161920212220232324242626293030
10 -
           5 6 8 9 8 8 9 101314151319171819212123212122<u>252727292931</u>
               6 5 7 6 9 11 9 9 1011131516211819212024232325262728293031
            6 6 5 8 9 5 6 151213111412171818212121242224262427302930
15 -
              4 9 6 7 9 10101511141412181619212024222625252728292830
                 8 9 5 13151413 9 13171117181922172425262627<mark>30292930</mark>
             4 6 7 8 9 11121110121716162016192123222325252727283131
                      5 13 8 1512151516181918202123232526272727293031
                  3 8 8 10 5 1212141116161919202223232526252727302932
20 -
                    5 9 12 7 11 10 14 16 17 18 17 19 22 23 23 22 25 25 25 29 27 31 29 32
                7 9 9 8 8 8 1316121716171918212222252523262828283030
                  5 7 101112 9 11131516162019202123232426262627293131
           5 10 7 7 8 9 9 101314131515171718182219232426262627293031
             5 4 5 6 8 11 9 9 13121614181718182022212424262728303130
               5 5 9 7 10111217141516151822192124242326262526293032
               3 8 5 7 6 7 9 1010 9 12101217151817212123222<mark>526262829313131</mark>
                5 7 6 9 11101315141517181820202322202525252729283031
                    6 5 9 8 9 14131416172018202221212524252728302929
           3 6 1010 8 9 8 161111141218151817222322242424262628292930
30 -
                      9 10101414131810181919212021222526252829293031
                               Target level #
```

```
In [12]: # Show distribution
   plt.rcParams["figure.figsize"] = [6, 4]
   plt.title("MLC Distributions (1024 cells w/32 levels)")
   for i in range(32):
        rdata = data[data["targbin"] == i]
        plt.plot(sorted(rdata["g"].values * 1e6), np.linspace(0, 1, len(rdata)))
   plt.xlabel("Conductance (uS)")
   plt.ylabel("CDF")
   plt.gca().set_yscale("ppf")
   plt.xlim(0, 130)
   plt.ylim(0.01, 0.99)
   plt.tight_layout()
   plt.show()
```

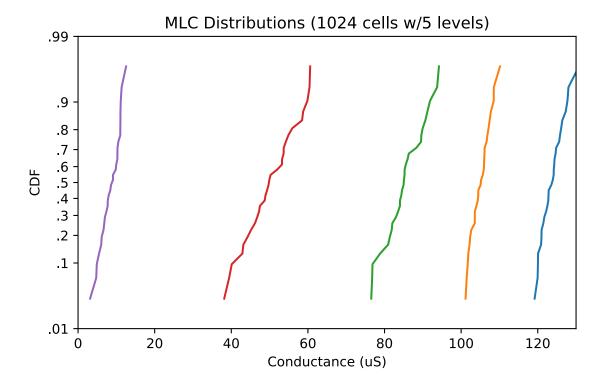


Now, we can try to pick out non-overlapping levels and examine them more carefully. We can get 5 non-overlapping levels here.

```
# Define the non-overlapping levels
          levels = [31, 26, 21, 12, 1]
In [14]:
          # Show multi-bit result
          plt.rcParams["figure.figsize"] = (8,8)
          data["bin"] = np.floor(data["g"] / 4e-6)
          data["targbin"] = ((data["addr"] - data["addr"][0]) / 2) % 32
          matdata = data["bin"].values.reshape(32,32)
          plt.matshow(matdata, vmin=0, vmax=32)
          plt.title("MLC Capability (1024 cells w/32 levels)")
          plt.xlabel("Target level #")
          plt.ylabel("Cell #")
          for i in range(len(matdata)):
              for j in range(len(matdata[0])):
                  c = int(matdata[j,i])
                  plt.text(i, j, str(c), va="center", ha="center")
          for level in levels:
              rect = Rectangle((level - 0.5, -0.5), 1, 32, linewidth=2, edgecolor="r", fac
              plt.gca().add patch(rect)
          plt.show()
```



```
In [15]: # Show distribution
   plt.rcParams["figure.figsize"] = [6, 4]
   plt.title("MLC Distributions (1024 cells w/5 levels)")
   for i in levels:
        rdata = data[data["targbin"] == i]
        plt.plot(sorted(rdata["g"].values * 1e6), np.linspace(0, 1, len(rdata)))
   plt.xlabel("Conductance (uS)")
   plt.ylabel("CDF")
   plt.gca().set_yscale("ppf")
   plt.xlim(0, 130)
   plt.ylim(0.01, 0.99)
   plt.tight_layout()
   plt.show()
```



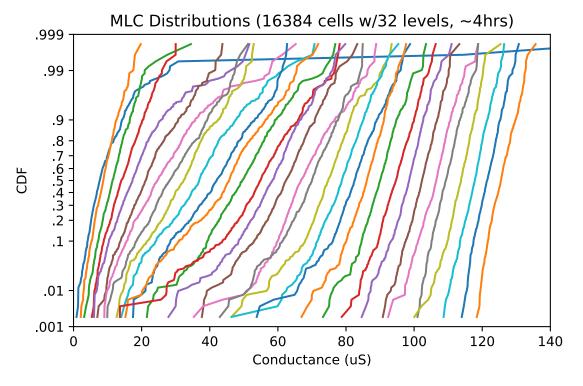
Let's examine the distributions with more data now (16378 cells):

```
In [16]: # Load data
  names = ["addr", "time", "r", "g"]
  data = pd.read_csv("../data/retention-many.tsv.gz", names=names, sep="\t")
  data["time"] = data["time"] - data.groupby("addr")["time"].transform("first")
  data["targbin"] = ((data["addr"] - data["addr"][0]) / 2) % 32
  data
```

Out[16]:	addr	time	r	g	targbin
0	0	0.000000	8984.367718	0.000111	0.0
1	2	0.000000	149959.884148	0.000007	1.0
2	4	0.000000	183820.407835	0.000005	2.0
3	6	0.000000	190713.034545	0.000005	3.0
4	8	0.000000	59833.865834	0.000017	4.0
3562179	13702	15578.781133	59588.511960	0.000017	3.0
3562180	13704	15578.780234	78803.267971	0.000013	4.0
3562181	13706	15578.781469	39429.608924	0.000025	5.0
3562182	13708	15578.782168	33700.227612	0.000030	6.0
3562183	13710	15578.782942	46932.410196	0.000021	7.0

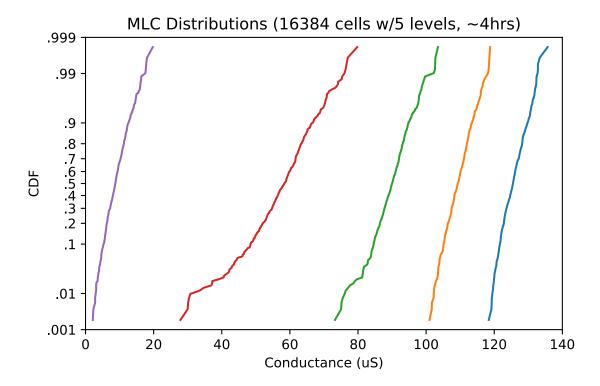
3562184 rows × 5 columns

```
# Show distribution
plt.rcParams["figure.figsize"] = [6, 4]
plt.title("MLC Distributions (16384 cells w/32 levels, ~4hrs)")
tdata = data.groupby("addr").nth(-1)
for i in range(32):
    rdata = tdata[tdata["targbin"] == i]
    plt.plot(sorted(rdata["g"].values * 1e6), np.linspace(0, 1, len(rdata)))
plt.xlabel("Conductance (uS)")
plt.ylabel("CDF")
plt.gca().set_yscale("ppf")
plt.xlim(0, 140)
plt.ylim(0.001, 0.999)
plt.tight_layout()
plt.show()
```



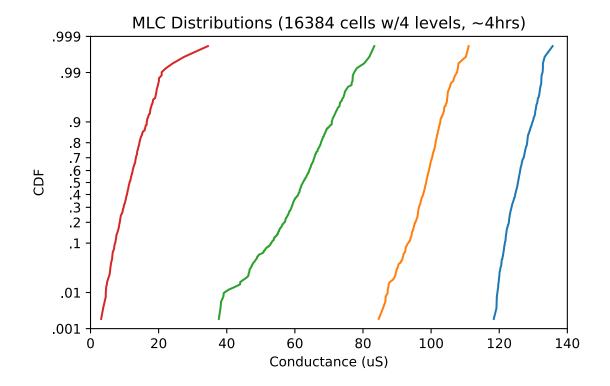
If we filter down to 5 levels:

```
# Define the non-overlapping levels
levels = [31, 27, 22, 14, 1]
# Show distribution
plt.rcParams["figure.figsize"] = [6, 4]
plt.title("MLC Distributions (16384 cells w/5 levels, ~4hrs)")
tdata = data.groupby("addr").nth(-1)
for i in levels:
    rdata = tdata[tdata["targbin"] == i]
    plt.plot(sorted(rdata["q"].values * 1e6), np.linspace(0, 1, len(rdata)))
plt.xlabel("Conductance (uS)")
plt.ylabel("CDF")
plt.gca().set yscale("ppf")
plt.xlim(0, 140)
plt.ylim(0.001, 0.999)
plt.tight layout()
plt.show()
```



If we filter down to 4 levels:

```
# Define the non-overlapping levels
levels = [31, 24, 15, 2]
# Show distribution
plt.rcParams["figure.figsize"] = [6, 4]
plt.title("MLC Distributions (16384 cells w/4 levels, ~4hrs)")
tdata = data.groupby("addr").nth(-1)
for i in levels:
    rdata = tdata[tdata["targbin"] == i]
    plt.plot(sorted(rdata["g"].values * 1e6), np.linspace(0, 1, len(rdata)))
plt.xlabel("Conductance (uS)")
plt.ylabel("CDF")
plt.gca().set_yscale("ppf")
plt.xlim(0, 140)
plt.ylim(0.001, 0.999)
plt.tight layout()
plt.show()
```



Retention and Read Noise

In this section, we evaluate how well the cells can maintain their conductance values after programming. We first program 1024 cells (using the first bitline). After each cell is programmed, we immediately measure the short-term relaxation by performing 1000 READs. After all cells are programmed, we measure the long-term relaxation by continuously reading all cells.

Room-Temperature Retention/Read Noise

```
In [20]: # Open read file
   names = ["addr", "time", "r", "g"]
   data = pd.read_csv("../data/retention.tsv.gz", names=names, sep="\t")
   data["time"] = data["time"] - data.groupby("addr")["time"].transform("first")
   data["dg"] = data["g"] - data.groupby("addr")["g"].transform("first")
   data["absdg"] = np.abs(data["dg"])
   data["targbin"] = ((data["addr"] - data["addr"][0]) / 2) % 32
   data
```

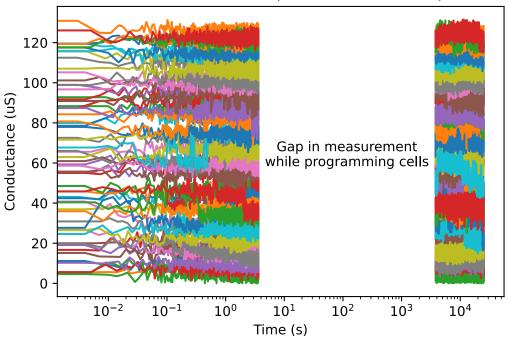
Out[20]:	addr		time r		g dg		absdg	targbin
	0	0	0.000000	104506.555016	0.000010	0.000000e+00	0.000000e+00	0.0
	1	0	0.004000	89717.187950	0.000011	1.577358e-06	1.577358e-06	0.0
	2	0	0.007996	105905.073584	0.000009	-1.263595e-07	1.263595e-07	0.0
	3	0	0.011993	113477.254385	0.000009	-7.564391e-07	7.564391e-07	0.0
	4	0	0.015990	126629.661971	0.000008	-1.671734e-06	1.671734e-06	0.0
	•••							
	5849319	462	24257.955601	22572.876611	0.000044	1.314708e-05	1.314708e-05	7.0

	addr	time	r	g	dg	absdg	targbin
5849320	464	24254.084537	20166.780035	0.000050	1.620586e-05	1.620586e-05	8.0
5849321	466	24250.099089	35920.176541	0.000028	-1.111323e-05	1.111323e-05	9.0
5849322	468	24246.142325	22084.324331	0.000045	-4.050034e-07	4.050034e-07	10.0
5849323	470	24242.198276	22992.548301	0.000043	-1.255452e-06	1.255452e-06	11.0

5849324 rows × 7 columns

```
In [21]: # Plot measured conductance vs. time
   plt.title("RT Retention/Noise (64 cells w/32 levels)")
   plt.xlabel("Time (s)")
   plt.ylabel("Conductance (uS)")
   for addr in range(0, 128, 2):
        adata = data[data["addr"] == addr]
        plt.plot(adata["time"], adata["g"]*le6)
   plt.xscale("log")
   rect = Rectangle((3.8, 0), 3600, 128, edgecolor=None, facecolor="white", zorder= plt.gca().add_patch(rect)
   plt.text(116.96, 64, "Gap in measurement\nwhile programming cells", zorder=20, h
   plt.show()
```

RT Retention/Noise (64 cells w/32 levels)



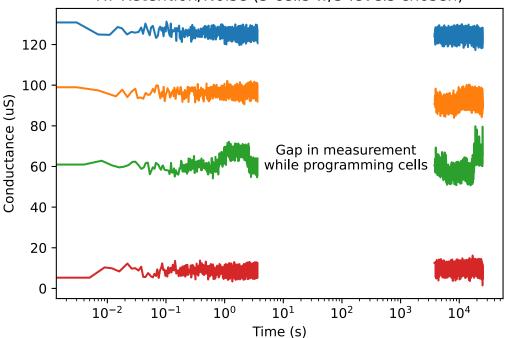
Let's look at the 5 levels we were considering before.

Example 1:

```
# Plot measured conductance vs. time
plt.title("RT Retention/Noise (5 cells w/5 levels chosen)")
plt.xlabel("Time (s)")
plt.ylabel("Conductance (uS)")
for addr in np.array(levels)*2:
```

```
adata = data[data["addr"] == addr]
  plt.plot(adata["time"], adata["g"]*1e6)
plt.xscale("log")
rect = Rectangle((3.8, 0), 3600, 128, edgecolor=None, facecolor="white", zorder=
plt.gca().add_patch(rect)
plt.text(116.96, 64, "Gap in measurement\nwhile programming cells", zorder=20, h
plt.show()
```

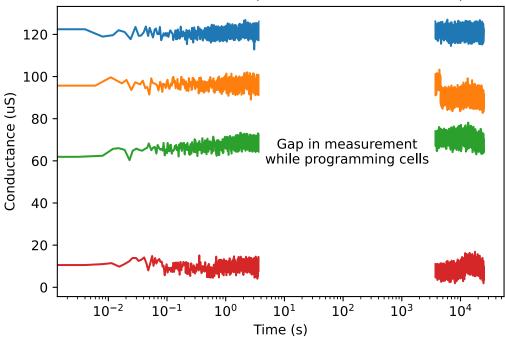
RT Retention/Noise (5 cells w/5 levels chosen)



Example 2:

```
In [23]: # Plot measured conductance vs. time
   plt.title("RT Retention/Noise (5 cells w/5 levels chosen)")
   plt.xlabel("Time (s)")
   plt.ylabel("Conductance (uS)")
   for addr in np.array(levels)*2 + 128:
      adata = data[data["addr"] == addr]
      plt.plot(adata["time"], adata["g"]*1e6)
   plt.xscale("log")
   rect = Rectangle((3.8, 0), 3600, 128, edgecolor=None, facecolor="white", zorder=plt.gca().add_patch(rect)
   plt.text(116.96, 64, "Gap in measurement\nwhile programming cells", zorder=20, h
   plt.show()
```

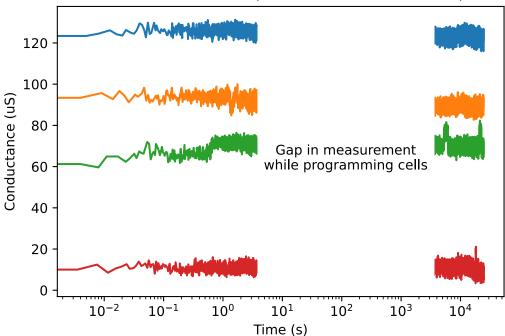
RT Retention/Noise (5 cells w/5 levels chosen)



Example 3:

```
In [24]: # Plot measured conductance vs. time
   plt.title("RT Retention/Noise (5 cells w/5 levels chosen)")
   plt.xlabel("Time (s)")
   plt.ylabel("Conductance (uS)")
   for addr in np.array(levels)*2 + 256:
        adata = data[data["addr"] == addr]
        plt.plot(adata["time"], adata["g"]*1e6)
   plt.xscale("log")
   rect = Rectangle((3.8, 0), 3600, 128, edgecolor=None, facecolor="white", zorder=plt.gca().add_patch(rect)
   plt.text(116.96, 64, "Gap in measurement\nwhile programming cells", zorder=20, h
   plt.show()
```

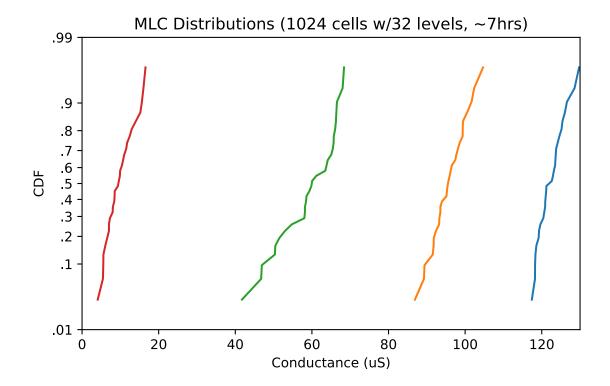
RT Retention/Noise (5 cells w/5 levels chosen)



The conclusion is that READ noise and drift may become an issue when you place levels too close together. If we remove the second (orange) level, we have 2 bits per cell and the READ noise does not appear to pose an issue after 7 hours.

Room-Temperature READ Distribution after ~7hrs

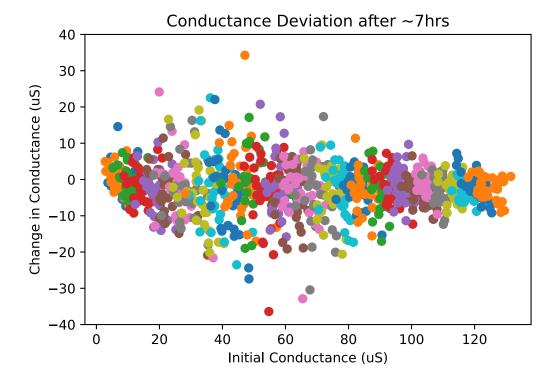
```
In [25]: # Show distribution
plt.rcParams["figure.figsize"] = [6, 4]
plt.title("MLC Distributions (1024 cells w/32 levels, ~7hrs)")
tdata = data.groupby("addr").nth(-1)
for i in levels:
    rdata = tdata[tdata["targbin"] == i]
    plt.plot(sorted(rdata["g"].values * 1e6), np.linspace(0, 1, len(rdata)))
plt.xlabel("Conductance (uS)")
plt.ylabel("CDF")
plt.gca().set_yscale("ppf")
plt.xlim(0, 130)
plt.ylim(0.01, 0.99)
plt.tight_layout()
plt.show()
```



Conductance Deviation vs. Initial Conductance

A good way to understand the stability of each conductance level is to look at the *conductance deviation plot* shown below. Intermediate conductances are less stable.

```
In [26]:
# Get first and last conductance values
firstdata = data.groupby("addr").nth(0)
lastdata = data.groupby("addr").nth(-1)
plt.title("Conductance Deviation after ~7hrs")
plt.xlabel("Initial Conductance (uS)")
plt.ylabel("Change in Conductance (uS)")
for i in range(32):
    fdata = firstdata[firstdata["targbin"] == i]["g"]*le6
    ldata = lastdata[lastdata["targbin"] == i]["dg"]*le6
    plt.plot(fdata, ldata, 'o')
    plt.ylim(-40, 40)
plt.show()
```

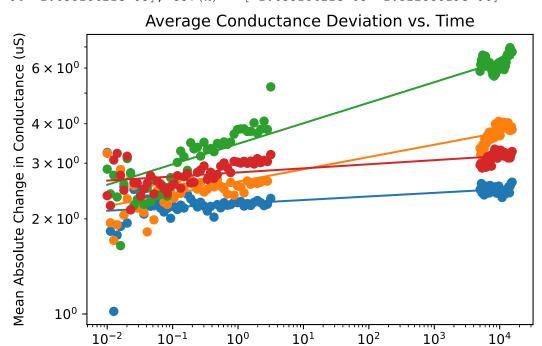


Average Absolute Conductance Deviation vs. Time

Average conductance deviation vs. time seems to increase in a power-law fashion. There seems to be a difference in the exponent based on the conductance level. Intermediate conductances deviate the fastest.

```
# Plot setup
plt.title("Average Conductance Deviation vs. Time")
plt.xlabel("Time (s)")
plt.ylabel("Mean Absolute Change in Conductance (uS)")
# Define time intervals to group together
time intervals = np.concatenate([np.logspace(-2, 0.5, 50), np.logspace(3.7, 4.2,
# Define fit function
fit fn = lambda x, a, k: a*x**k
# For each level
for i in levels:
    ldata = data[data["targbin"] == i]
    mean abs dg = ldata.groupby(pd.cut(ldata["time"], time intervals))["absdg"].
    xdata = [c.left for c in mean abs dg.index.values]
    ydata = mean_abs_dg.values
    popt, pcov = scipy.optimize.curve fit(fit fn, xdata, ydata)
    print(f"Level {i}: a = {popt[0]}, k = {popt[1]}, CoV(a) = {pcov[0]}, CoV(k)
    p = plt.plot([c.left for c in mean abs dg.index.values], mean abs dg, "o")
    fitx = np.logspace(-2, 4.2)
    fity = fit_fn(fitx, *popt)
    plt.plot(fitx, fity, color=p[-1].get_color())
plt.gca().set xscale("log")
plt.gca().set yscale("log")
plt.show()
```

Level 31: a = 2.2353000725185206, k = 0.011312999139868534, CoV(a) = [5.4509906]



High-Temperature Retention

To perform high-temperature retention measurements, the chips were programmed and measured, then placed on a hot plate for 1 hour. After 1 hour, the chip was remeasured. The results are presented at three temperatures below.

Time (s)

One interesting observation is that the pre-bake distributions keep getting worse and worse. This means that the post-programmed relaxation is somehow affected by the baking. **TODO: do retention/relaxation/noise measurements after baking**

85C for 1hr

At 85C, there appears to be little effect of the baking on the resistance distributions.

```
In [28]: # Load data
    names = ["addr", "r"]
    data = pd.read_csv("../data/prebake85.tsv", sep="\t", names=names)
    data = data[(data["addr"] // 2048) % 4 != 1]
    data = data[(data["addr"] // 2048) % 4 != 2]
    data["g"] = 1/data["r"]
    data["targbin"] = ((data["addr"] - data["addr"][0]) / 2) % 32

# Show distribution
    plt.rcParams["figure.figsize"] = [6, 4]
    plt.title("MLC Distributions (8192 cells w/32 levels, prebake)")
    for i in range(32):
```

```
rdata = data[data["targbin"] == i]
    plt.plot(sorted(rdata["g"].values * 1e6), np.linspace(0, 1, len(rdata)))
plt.xlabel("Conductance (uS)")
plt.ylabel("CDF")
plt.gca().set_yscale("ppf")
plt.xlim(0, 140)
plt.ylim(0.001, 0.999)
plt.tight layout()
plt.show()
# Load data
names = ["addr", "r"]
data = pd.read_csv("../data/postbake85.tsv", sep="\t", names=names)
data = data[(data["addr"] // 2048) % 4 != 1]
data = data[(data["addr"] // 2048) % 4 != 2]
data["g"] = 1/data["r"]
data["targbin"] = ((data["addr"] - data["addr"][0]) / 2) % 32
# Show distribution
plt.rcParams["figure.figsize"] = [6, 4]
plt.title("MLC Distributions (8192 cells w/32 levels, 1hr @ 85C)")
for i in range(32):
    rdata = data[data["targbin"] == i]
    plt.plot(sorted(rdata["g"].values * 1e6), np.linspace(0, 1, len(rdata)))
plt.xlabel("Conductance (uS)")
plt.ylabel("CDF")
plt.gca().set_yscale("ppf")
plt.xlim(0, 140)
plt.ylim(0.001, 0.999)
plt.tight layout()
plt.show()
```

