

Implementation of Real time data collection system

A set of legacy sensors are used to collect real time data (various parameters) of a machine in a pharmaceutical manufacturing plant. Due to some reason the company does not want to upgrade these machine and sensors but want to continue using it. A new requirement has come to integrate this with a real time monitoring and reporting solution. You are assigned to create a real time system to collect, validate and record the data from sensors.

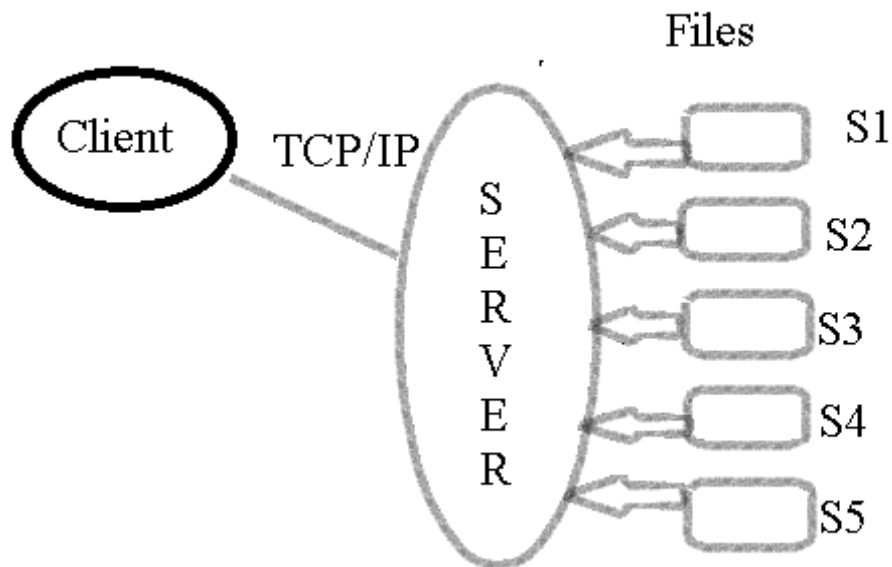
There are five sensors in the system each of them giving five separate parameters of the processing plant. Each of them are Temperature, humidity, concentration of three other gases in parts per million. Each of them are Methane, Carbon Monoxide and Propane. Objective is to keep a close watch on these parameters and study the quality of the products manufactured in the plant.

The problem with sensors are that they do not give any electrical signal and output (either as digital or analog) instead they write the current data into a file in a small SD card attached to them. However it is possible to read this data written into this file through a C Program which we can develop.

Each time when the sensor has data it writes into a particular file, next time when the data arrives it overwrites the file, so if we want to collect the data we need to read it before the next one arrives. There is a specific frequency at which sensor reads data and writes into the file.

You are asked to write a C program which will read the five files and send it to remote computer using TCP/IP. So we have two programs one is server which runs on the computer inside the plant and it has access to the file into which the sensor writes data periodically.

Then we have client program which runs on a laptop/Desktop which send periodic request to server to get data. the client program as soon as it gets write into a .csv file, which can be processed later to generate graphs and charts from the data stored.



At the server side, for some reason (legacy system) the clocks and timers are not very reliable hence all timings control has to be from client side.

Client has to fetch the data from the files, in parallel and then append it to a csv file. The csv file will have five columns. Each column is for a particular sensor. In short the .csv will look like a table with six columns. First column is from the time stamp, next five columns are for each sensor. Time stamp across each sensor has to match.

Once you have the data captured in .csv file you need to use the graphs in excel and display the data.