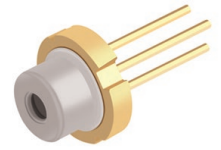


# PLT5 516 FA

## Metal Can® TO56

Green Laser Diode in TO56 Package



## Applications

- Architecture / Garden Lighting (LED & Laser)
- Area Lights
- Downlights/Spotlights
- Measurement Levelling
- Mood Lighting
- Projection Professional LED & Laser

## Features:

- Optical output power (continuous wave): 30 mW ( $T_c = 25^\circ\text{C}$ )
- Typical emission wavelength: 518 nm
- Efficient radiation source for cw and pulsed operation
- Single tranverse mode semiconductor laser
- High modulation bandwidth
- TO56 package
- Laser diode isolated against package
- non hermetic package

## Ordering Information

Type	Peak output power typ. $P_{opt}$	Ordering Code
PLT5 516FA	30 mW	Q65113A0346

## Maximum Ratings

 $T_c = 25\text{ °C}$ 

Parameter	Symbol		Values
Operating temperature	$T_{op}$	min. max.	-20 °C 60 °C
Storage temperature	$T_{stg}$	min. max.	-40 °C 85 °C
Junction temperature	$T_j$	max.	120 °C
Forward current <sup>1)</sup>	$I_F$	max.	200 mA
Reverse voltage <sup>2)</sup>	$V_R$	max.	2 V
Soldering temperature $t_{max} = 10\text{ s}$	$T_s$	max.	260 °C

Operation outside these conditions may damage the device. Operation at the maximum ratings influences lifetime.

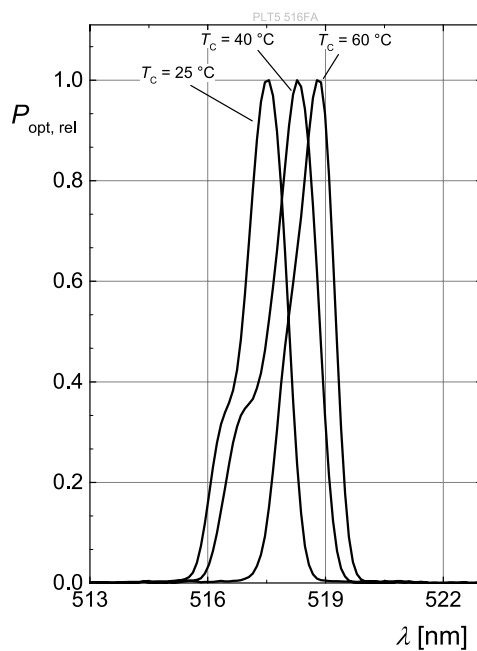
## Characteristics

$P_{\text{opt}} = 30 \text{ mW}$ ;  $T_c = 25 \text{ °C}$

Parameter	Symbol	Values	
Operating current <sup>1)</sup>	$I_{\text{op}}$	typ. max.	80 mA 105 mA
Peak wavelength <sup>3)</sup>	$\lambda_{\text{peak}}$	min. typ. max.	508 nm 518 nm 530 nm
Spectral bandwidth (FWHM)	$\Delta\lambda$	typ.	1 nm
Beam divergence (FWHM) parallel to pn-junction	$\Theta_{\parallel}$	min. typ. max.	6 ° 8 ° 10 °
Beam divergence (FWHM) perpendicular to pn-junction	$\Theta_{\perp}$	min. typ. max.	19 ° 22 ° 25 °
Threshold current	$I_{\text{th}}$	typ. max.	30 mA 50 mA
Forward voltage <sup>4)5)</sup>	$V_F$	typ. max.	5.6 V 6.5 V
TE polarization	$P_{\text{TE}}$	typ.	100:1
Modulation frequency	$f$	min.	100 MHz
Thermal resistance junction case real	$R_{\text{thJC}}$	typ.	34 K / W

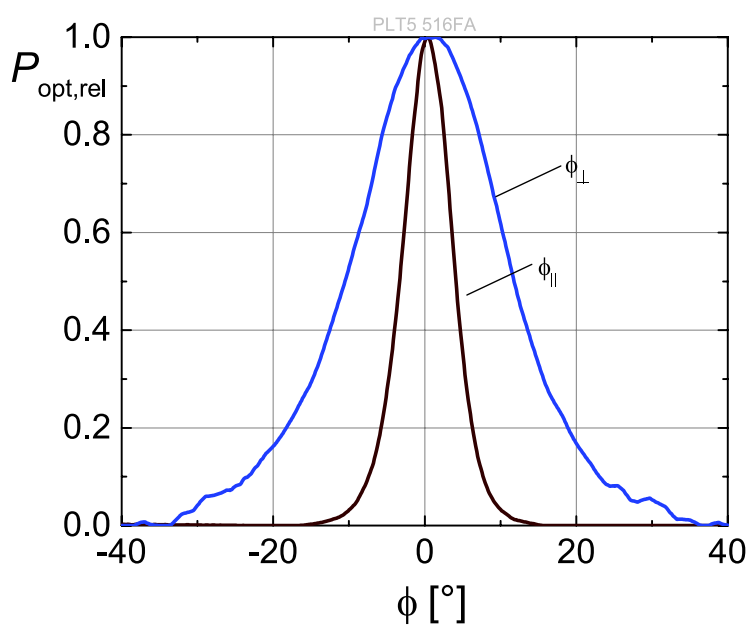
## Relative Spectral Emission <sup>6), 7)</sup>

$I_{e,rel} = f(\lambda)$ ;  $I_F = 60 \text{ mA}$ ;  $P_{opt} = 30 \text{ mW}$



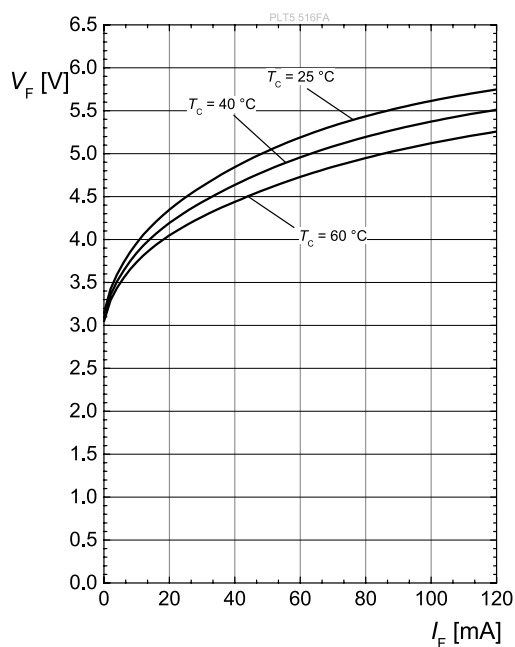
## Beam Divergence <sup>7)</sup>

$P_{opt} = 30 \text{ mW}$



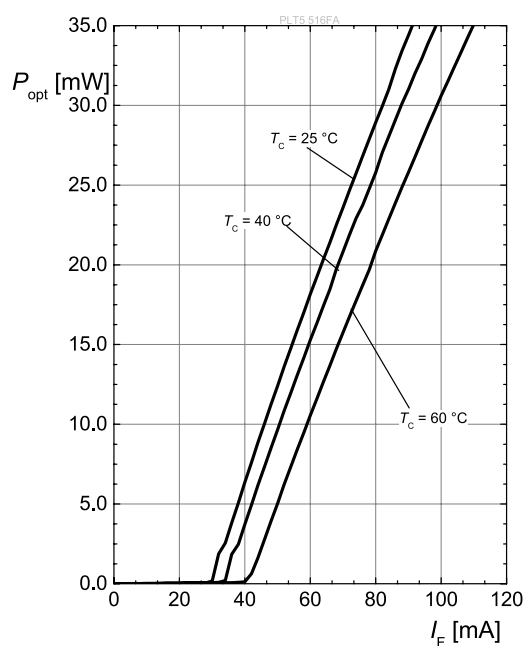
## Opt. Power / Forward Voltage <sup>6), 7)</sup>

$$I_{e,rel} = f(\Theta_{II}); P_{opt} = 30 \text{ mW}$$



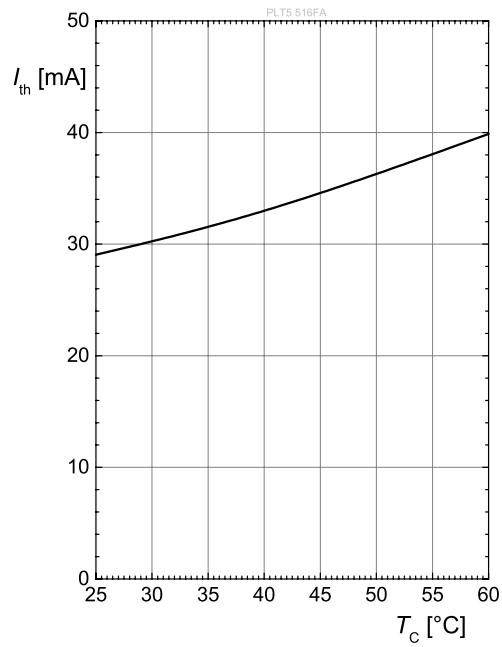
## Optical Output Power <sup>7)</sup>

$$P_{opt} = 30 \text{ mW}$$

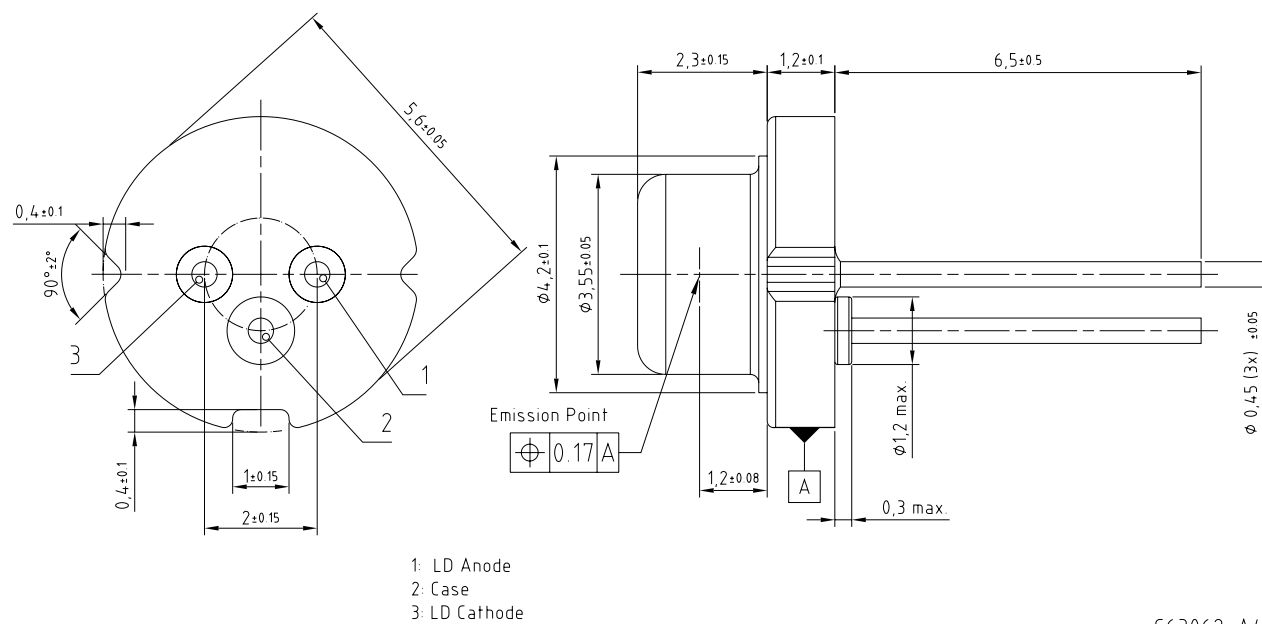


**Threshold Current** <sup>6), 7)</sup>

$$I_{e,rel} = f(\Theta_{\perp}); P_{opt} = 30 \text{ mW}$$



## Dimensional Drawing <sup>8)</sup>



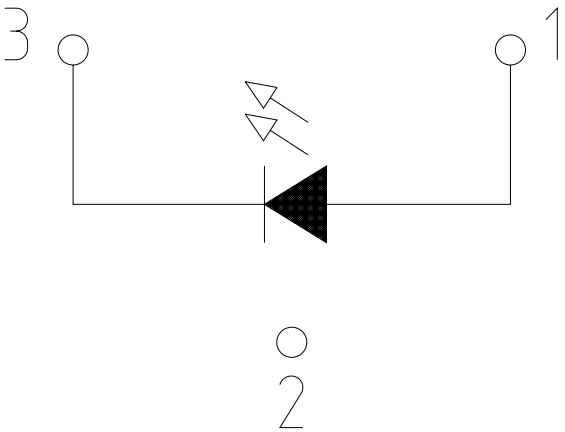
C63062-A4419-A1 -01

## Further Information:

Approximate Weight: 310.0 mg

Electrical Internal Circuit

Pin Connection



Pin	Description
PIN 1	LD Cathode
PIN 2	LD Anode
PIN 3	LD Anode

DRAFT – For reference only. Subject to change without notice.



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## Notes

Depending on the mode of operation, these devices emit highly concentrated visible and non visible light which can be hazardous to the human eye. Products which incorporate these devices have to follow the safety precautions given in IEC 60825-1.

Subcomponents of this device contain, in addition to other substances, metal filled materials including silver. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers minimize device exposure to aggressive substances during storage, production, and use. Devices that showed visible discoloration when tested using the described tests above did show no performance deviations within failure limits during the stated test duration. Respective failure limits are described in the IEC60810.

### Important notes of operation for laser diode

#### a) Electrical operation

OSRAMs laser diodes are designed for maximum performance and reliability. Operating the laser diode above the maximum rating even for very short periods of time can damage the laser diode or reduce its lifetime. The laser diode must be operated with a suitable power supply with minimized electrical noise. The laser diode is very sensitive to electrostatic discharge (ESD). Proper precautions must be taken.

#### b) Mounting instructions

In order to maintain the lifetime of the laser diode proper heat management is essential. Due to the design of the laser diode heat is dissipated only through the base plate of the diode's body. A proper heat conducting interconnection between the diodes base plate and the heat sink must be maintained.

#### Handling:

Solvents, water, liquids, non-conductive plastics and glues are not allowed near the device, because solvents and other liquids could emerge and damage the product.

#### Attention please:

OSRAM OS is not liable for any damage or contamination caused to the laser diode while operating, processing, storing or handling in other atmosphere than pure air. This includes organic materials in the atmosphere (e.g. oil, grease, silicone-based material), causticity gases, alkaline gases, acid gases or any other related atmosphere. Operation or storage in atmosphere with humidity, dewfall or temperatures outside the maximum ratings shall be avoided. Furthermore it has to be ensured that any particles or dust during storage, handling, assembly or operation are not contaminating the laser diode. The product shall be stored, processed and handled in clean rooms only and it shall be avoided to touch it with bare hands.

For further application related information please visit [www.osram-os.com/appnotes](http://www.osram-os.com/appnotes)

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## Glossary

- 1) **Operating/Forward current:** IF is measured with an internal reproducibility of  $\pm 7\%$  (acc. to GUM with a coverage factor of  $k = 3$ ).
- 2) **Reverse Operation:** Reverse Operation of 10 hours is permissible in total. Continuous reverse operation is not allowed.
- 3) **Wavelength:**  $\lambda_{\text{peak}}$  is measured with an internal reproducibility of  $\pm 0.3\text{ nm}$  (acc. to GUM with a coverage factor of  $k = 3$ ).
- 4) **Operating/Forward voltage:** VF is measured with an internal reproducibility of  $\pm 0.05\text{ V}$  (acc. to GUM with a coverage factor of  $k = 3$ ).
- 5) **Forward Voltage:** The forward voltages are measured with a tolerance of  $\pm 0.1\text{ V}$ .
- 6) **Typical Values:** Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- 7) **Testing temperature:**  $T_A = 25^\circ\text{C}$  (unless otherwise specified)
- 8) **Tolerance of Measure:** Unless otherwise noted in drawing, tolerances are specified with  $\pm 0.1$  and dimensions are specified in mm.

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## Revision History

Version	Date	Change
α.0	2020-03-05	Initial Version Electro - Optical Characteristics (Diagrams)

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