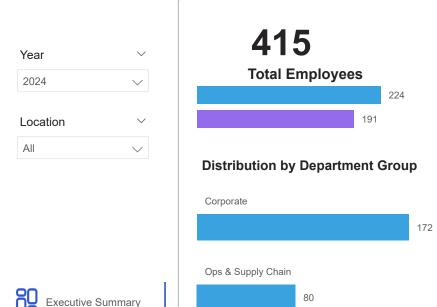
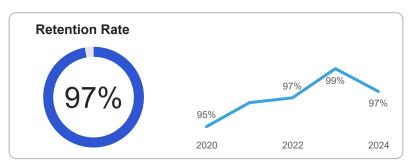
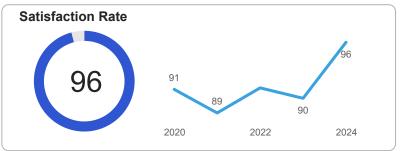
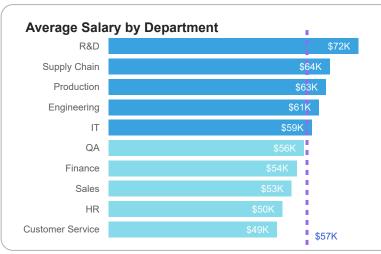
Executive Summary

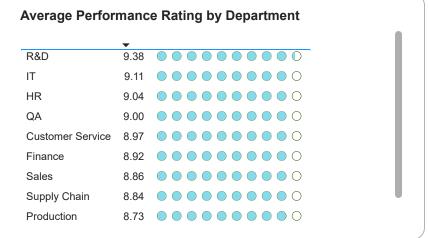


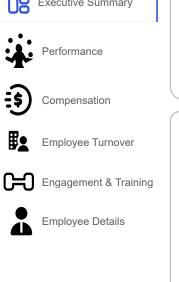
Product Dev & Manufacturing



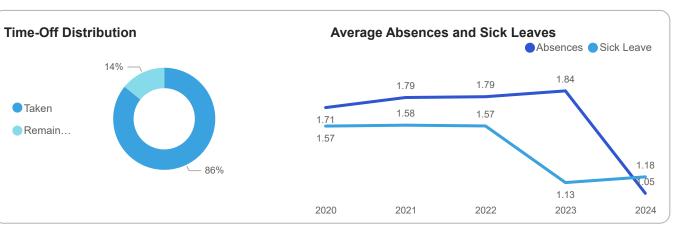




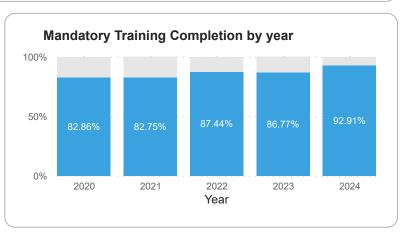




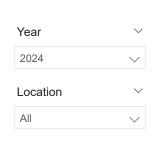
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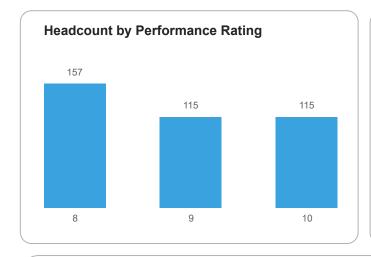


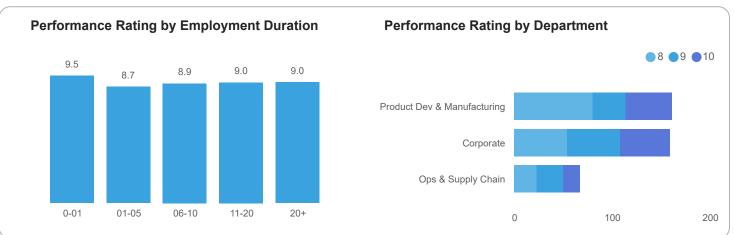
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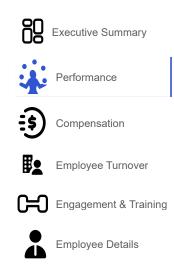


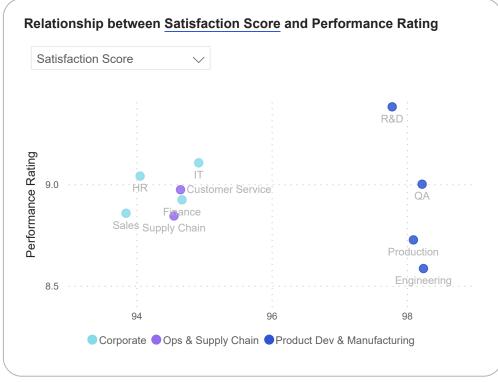
Performance

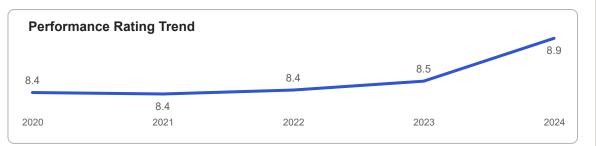






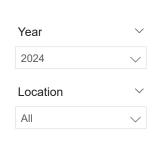


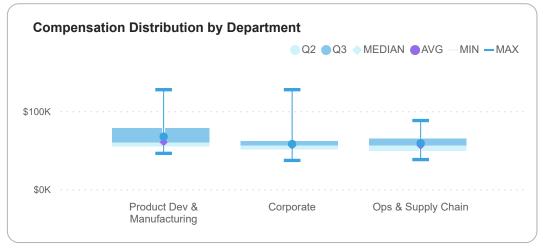


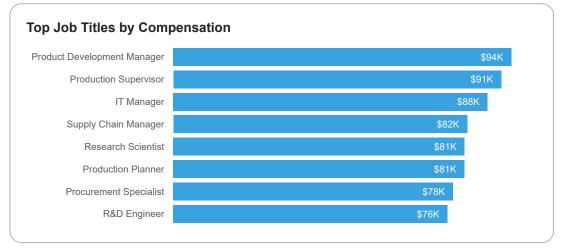


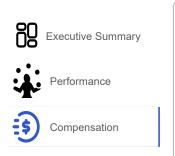


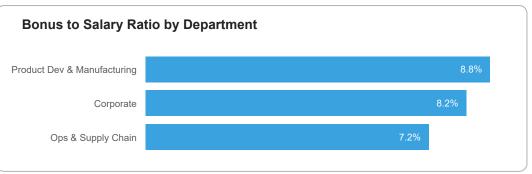
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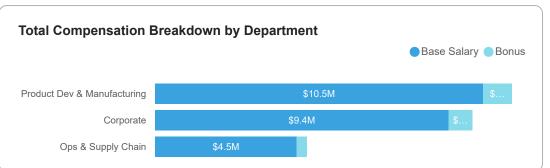












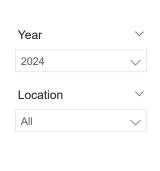


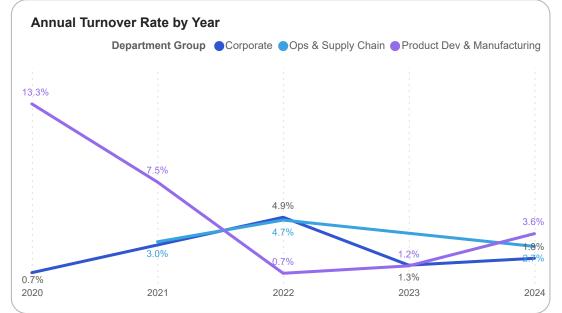


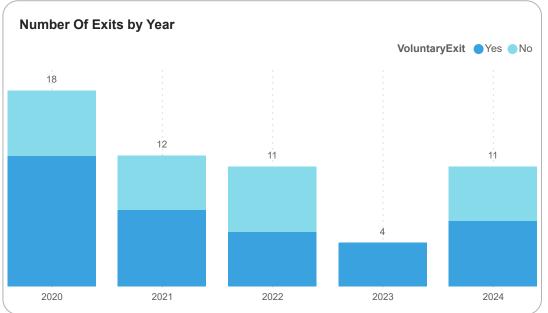
Average Cost Per Hire by Department		
Department	Avg Cost Per Hire	Retention Rate
Customer Service	\$2,959	100%
R&D	\$3,196	100%
Sales	\$2,982	100%
HR	\$3,280	98%
Finance	\$3,009	97%
IT	\$3,105	97%
Production	\$3,132	97%
Engineering	\$3,142	96%
Supply Chain	\$3,253	94%
QA	\$3,242	94%



Employee Turnover









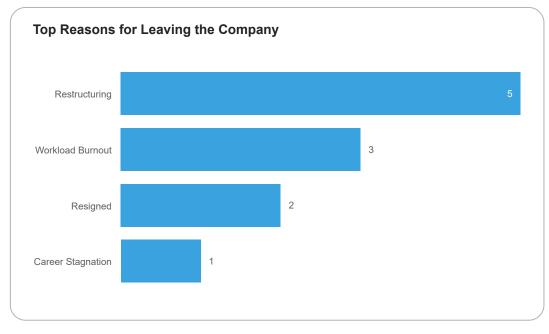


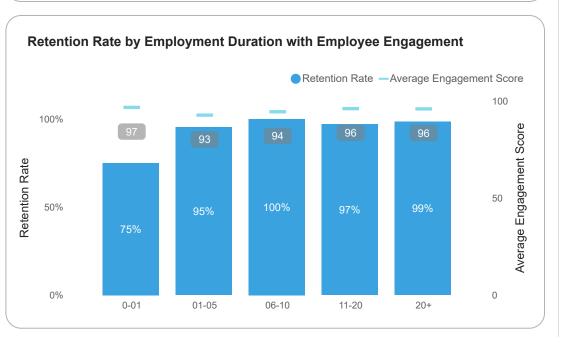




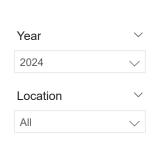


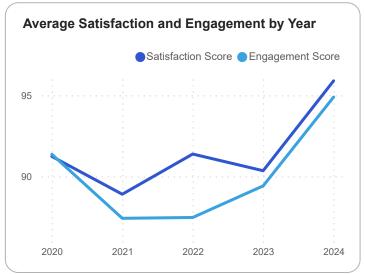


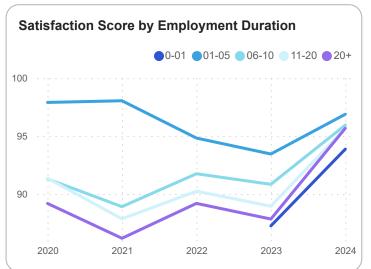




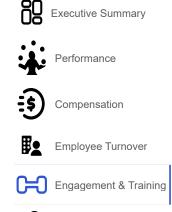
Engagement & Training





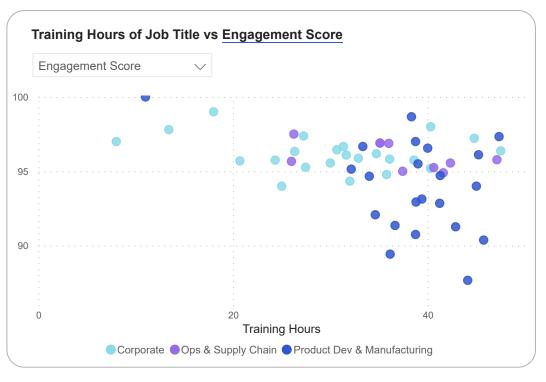




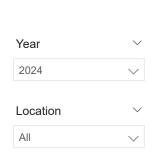


Employee Details





Employee Details



Executive Summary

