Bruce A Skin Fix	Nov. 22, 1996	Page J-1
File No. NK21-LOG-33115-975 055 ERM	Computed by:	E.H. Mileta
·	Checked by:	W.W. Teper

Appendix J

Test Case - Preload - Material B

This appendix contains:

Item	Description	Page
J-02	Table: Summary of Preload Achieved	J-02
J-03	Table: Volume History Output	J-03
J-05	Table: Node 15873 Out of Plane Displacement over Time	J-04
J-06	Table: Bolt Axial Stress History	J-05
J-08	Table: Bolt Plastic Strain History	J-08
J-11	Figure: Bolt Plastic Strain History Plots	J-11
J-17	Figure: Model Displacement and Sealing Skin Mises Contour Plots	J-17
J-18	Figure: Clamp Plate and Divider Plate Plastic Strain Contour Plots	J-18
J-19	Figure: Clamp Dogs and Seat Bar Plastic Strain Contour Plots	J-19
J-20	Figure:: Bolt Plastic Strain Contour Plots	J-20

Bruce A Skin Fix	Nov. 22, 1996	Page J-2
Calculation Log NK21-33115-97 xxx-ERM	Computed by:	E.H. Mileta
	Checked by:	W.W. Teper

Summary of Preload Achieved

Bolt	Axial Stress	<u>Bolt</u>	Axial Stress
Q (Bolt 14)	17.30 ksi	13 (Bolt 48)	42.10 ksi
₹ 3 02 (Bolt 15)	15.58 ksi	14 (Bolt 49)	25.13 ksi
03 (Bolt 16)	9.23 ksi	15 (Bolt 50)	38.83 ksi
04 (Bolt 17)	8.15 ksi	16 (Bolt 51)	31.76 ksi
05 (Bolt 34)	47.48 ksi	17 (Bolt 55)	32.30 ksi
06 (Bolt 35)	50.15 ksi	18 (Bolt 56)	26.06 ksi
07 (Bolt 36)	44.73 ksi		
08 (Bolt 37)	1.35 ksi		
09 (Bolt 41)	6.12 ksi		
10 (Bolt 42)	2.45 ksi		
11 (Bolt 43)	10.46 ksi	•	
12 (Bolt 44)	22.94 ksi		

163.0

209.1

235.4

284.6

383.8

489.9

556.5

0.5304

0.4956

0.5332

0.5350

0.5048 0.5342

0.5365

0.6803

0.8727

0.9829

1.188

1,602

2.045

2.323

* FIRST BOLT FAILURE

230.0

240.0

250.0

260.0

270.0

280.0

284.3

86.43

103.6

125.5

152.3

193.7

261.7 298.5

6.6000E-02

6.8000E-02

7.0000E-02

7.4000E-02

7,6000E-02

7.6860E-02

x → 7.2000E-02

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$6$DRB5:[BASKIN.TEST.CUT.PRELOAD B]U3.RPT;1
                                                   11-NOV-1997 11:31
                                                                          Page 1
**
**
**
   XY REPORT :
**
   =========
**
                     U3 15873
**
      TIME
                   Variāble U3
**---
    1.0000E-02
                    4.6598E-06
    2.0000E-02
                   -7.9848E-04
    2.4000E-02
                    1.0088E-02
                    6.0971E-02
    2.8000E-02
    3.2000E-02
                    8.2081E-02
    3.6000E-02
                      0.1166
    4.0000E-02
                      0.1528
    4.2000E-02
                      0.1677
    4.4000E-02
                      0.1849
    4.6000E-02
                      0.2043
    4.8000E-02
                      0.2239
    5.0000E-02
                      0.2434
    5.2000E-02
                      0.2644
    5.4000E-02
                      0.2899
    5.6000E-02
                      0.3209
    5.8000E-02
                      0.3581
    6.0000E-02
                      0.4016
    6.2000E-02
                      0.4549
    6.4000E-02
                      0.5253
    6.6000E-02
                      0.6226
    6.8000E-02
                      0.7546
    7.0000E-02
                      0.9230
    7.2000E-02
                      1.131
                      1.445
    7.4000E-02
```

7.6000E-02

7.6855E-02

1.968

2.253

STRESS::BASKIN

JOB 911

BS.APT OUT;1

File:

_\$6\$DRB5:[BASKIN.TEST.CUT.PRELOAD_B]BS.RPT_OUT;1

Last Modified: 11-NOV-1997 12:49

Owner UIC:

[G42,BASKIN]

Length:

58 blocks

Longest record:

59 bytes

Priority:

100

Submit queue:

SYS\$PRINT

Submitted: Printer queue: 11-NOV-1997 12:49

SYS\$PRINT

Printer device:

POSTMO::

Digital Equipment Corporation OpenVMS AXP V6.2

PrintServer 20 POSTMO **DECprint Supervisor V1.2**

Item J-06: Table: Bolt Axial Stress History

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		Page 1	
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STRESS::BASKIN

JOB 911

BP.RPT_OUT;1

File:

_\$6\$DRB5:[BASKIN.TEST.CUT.PRELOAD_B]BP.RPT_OUT;1

Last Modified: 11-NOV-1997 12:49

Owner UIC:

[G42,BASKIN]

Length:

54 blocks 56 bytes

Longest record: Priority:

100

Submit queue:

SYS\$PRINT

Submitted:

11-NOV-1997 12:49

Printer queue:

SYS\$PRINT

Printer device:

POSTMO::

Digital Equipment Corporation

OpenVMS AXP V6.2

PrintServer 20 POSTMO

DECprint Supervisor V1.2

Item J-08: Table: Bolt Plastic Strain History

\$6\$0885 (Baskin Test Out Design blos Det Out.)	11_NOV_1997 12:49 Page 1	SCORDES, IBROYTM THOM CHO DEPLOSE BIRD DRY CHE. 1 1-NOV-1442 12:44	Page 2
### S\$50R35: [BASKIN.TEST.CUT.PRELOAD B] BP.RPT_OUT;1 OUTPUT BOLT COUNT: 00 OUTPUT BOLT COUNT: 01 Time: 0.010 PEEQ MAX %: 0.00 Avg. %: Time: 0.020 PEEQ MAX %: 0.00 Avg. %: Time: 0.024 PEEQ MAX %: 0.00 Avg. %: Time: 0.022 PEEQ MAX %: 0.00 Avg. %: Time: 0.032 PEEQ MAX %: 0.00 Avg. %: Time: 0.032 PEEQ MAX %: 0.00 Avg. %: Time: 0.040 PEEQ MAX %: 0.00 Avg. %: Time: 0.044 PEEQ MAX %: 0.00 Avg. %: Time: 0.054 PEEQ MAX %: 0.05 Avg. %: Time: 0.055 PEEQ MAX %: 0.12 Avg. %: Time: 0.055 PEEQ MAX %: 0.27 Avg. %: Time: 0.056 PEEQ MAX %: 0.36 Avg. %: Time: 0.056 PEEQ MAX %: 0.45 Avg. %: Time: 0.056 PEEQ MAX %: 0.45 Avg. %: Time: 0.056 PEEQ MAX %: 0.55 Avg. %: Time: 0.060 PEEQ MAX %: 0.54 Avg. %: Time: 0.060 PEEQ MAX %: 0.54 Avg. %: Time: 0.066 PEEQ MAX %: 0.55 Avg. %: Time: 0.068 PEEQ MAX %: 0.54 Avg. %: Time: 0.068 PEEQ MAX %: 0.54 Avg. %: Time: 0.068 PEEQ MAX %: 0.54 Avg. %: Time: 0.068 PEEQ MAX %: 0.94 Avg. %: Time: 0.069 PEEQ MAX %: 0.94 Avg. %: Time: 0.072 PEEQ MAX %: 0.94 Avg. %: Time: 0.077 PEEQ MAX %: 0.94 Avg. %: Time: 0.078 PEEQ MAX %: 0.94 Avg. %: Time: 0.079 PEEQ MAX %: 0.00 Avg. %: Time: 0	11-NOV-1997 12:49 Page 1 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0	\$6\$DR95: [BASKIN. TEST.CUT.PRELOAD B]BP.RPT OUT;1 11-NOV-1997 12:49 Time: 0.066 PEED MAX %: 2.82 Avg. %: 1.82 Time: 0.066 PEED MAX %: 4.06 Avg. %: 2.22 Time: 0.070 PEED MAX %: 4.06 Avg. %: 2.69 Time: 0.070 PEED MAX %: 4.78 Avg. %: 2.69 Time: 0.071 PEED MAX %: 4.78 Avg. %: 2.69 Time: 0.072 PEED MAX %: 7.97 Avg. %: 5.16 Time: 0.074 PEED MAX %: 7.97 Avg. %: 5.16 Time: 0.077 PEED MAX %: 7.97 Avg. %: 5.16 Time: 0.070 PEED MAX %: 7.97 Avg. %: 6.70 Time: 0.010 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.010 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.022 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.024 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.032 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.032 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.032 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.032 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.034 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.035 PEED MAX %: 0.03 Avg. %: 0.13 Time: 0.042 PEED MAX %: 0.23 Avg. %: 0.13 Time: 0.042 PEED MAX %: 0.23 Avg. %: 0.13 Time: 0.042 PEED MAX %: 0.23 Avg. %: 0.13 Time: 0.042 PEED MAX %: 0.23 Avg. %: 0.13 Time: 0.044 PEED MAX %: 0.23 Avg. %: 0.36 Time: 0.045 PEED MAX %: 0.23 Avg. %: 0.36 Time: 0.046 PEED MAX %: 0.23 Avg. %: 0.36 Time: 0.056 PEED MAX %: 0.73 Avg. %: 0.36 Time: 0.056 PEED MAX %: 0.73 Avg. %: 0.35 Time: 0.056 PEED MAX %: 0.73 Avg. %: 0.35 Time: 0.056 PEED MAX %: 0.73 Avg. %: 0.35 Time: 0.056 PEED MAX %: 1.27 Avg. %: 0.44 Time: 0.056 PEED MAX %: 1.27 Avg. %: 0.44 Time: 0.056 PEED MAX %: 1.27 Avg. %: 0.43 Time: 0.056 PEED MAX %: 1.27 Avg. %: 0.44 Time: 0.056 PEED MAX %: 1.27 Avg. %: 0.44 Time: 0.056 PEED MAX %: 1.27 Avg. %: 0.45 Time: 0.056 PEED MAX %: 1.27 Avg. %: 0.45 Time: 0.056 PEED MAX %: 1.27 Avg. %: 0.45 Time: 0.056 PEED MAX %: 1.27 Avg. %: 0.56 Time: 0.058 PEED MAX %: 1.27 Avg. %: 0.56 Time: 0.059 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.050 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.050 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.066 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.077 PEED MAX %: 0.00 Avg. %: 0.00 Time: 0.074 PEED MAX %: 0.00 Avg. %: 0.00	Page 3
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STRESS::BASKIN

JOB 914

BP_PLOT.PS;1

File:

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[G42,BASKIN]

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Longest record:

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Priority:

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11-NOV-1997 12:50

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Printer device:

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Digital Equipment Corporation

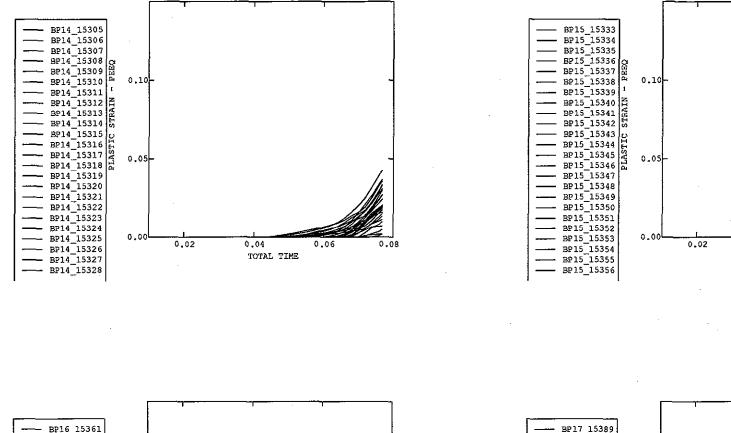
OpenVMS AXP V6.2

PrintServer 20 POSTMO

DECprint Supervisor V1.2

Item J-11: Figure: Bolt Plastic Strain History Plots





—— BP16_15362

--- BP16 15363

---- BP16 15366

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-- BP16 15368 E —— BP16_15369 🙎 —— BP16_15370 E

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—— BP16_15384

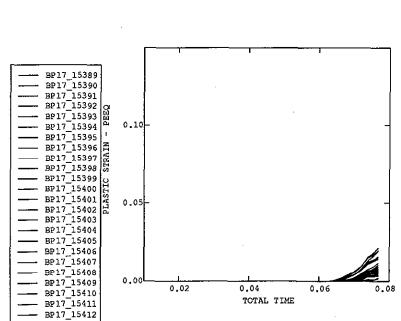
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0.04

TOTAL TIME

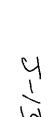
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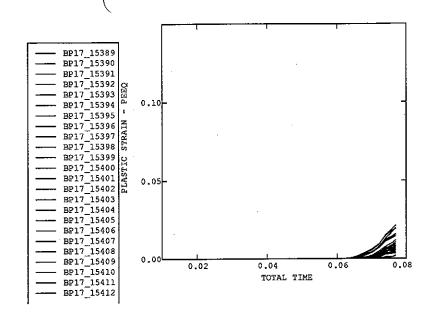
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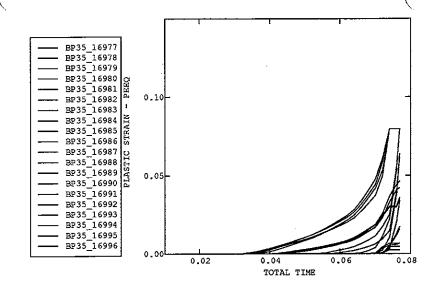


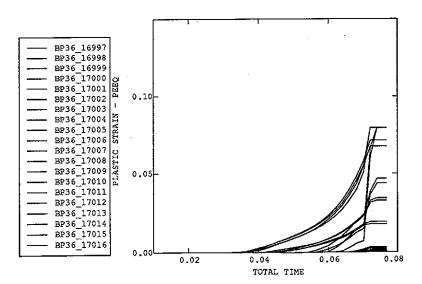
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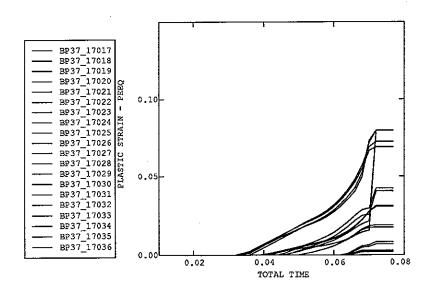
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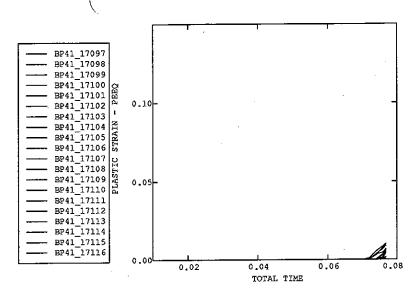


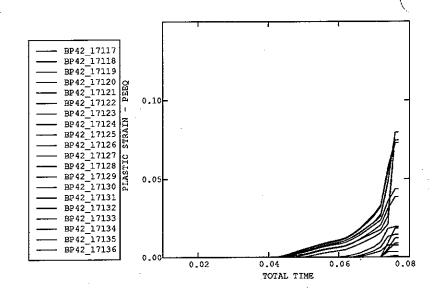


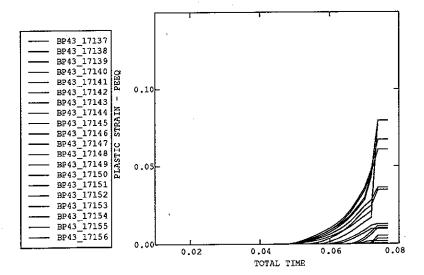


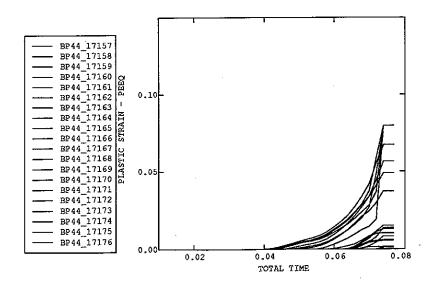




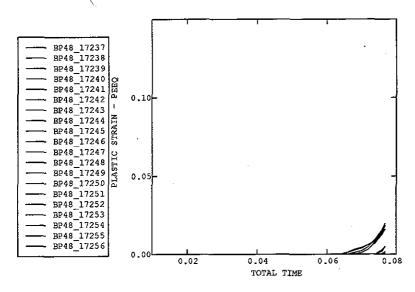


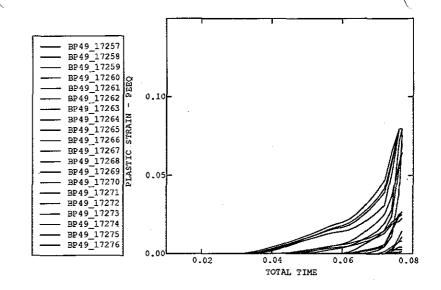


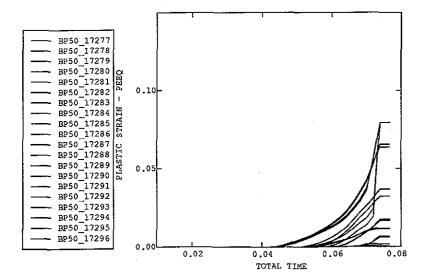


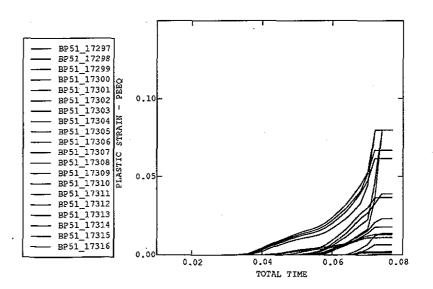


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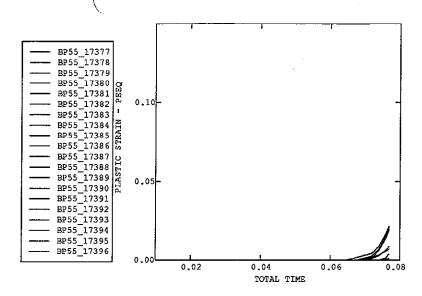


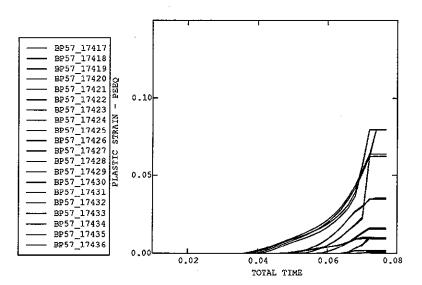


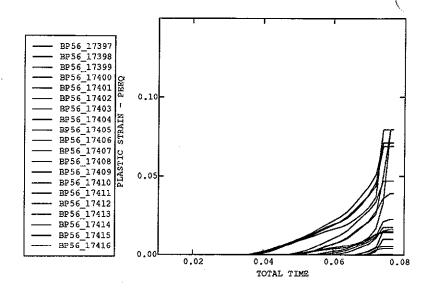




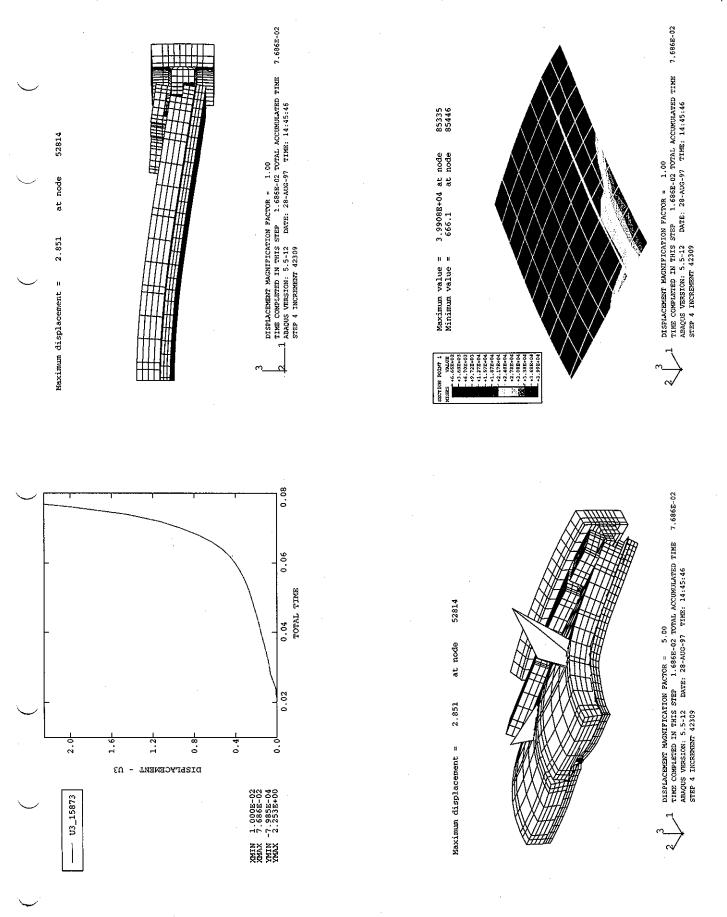
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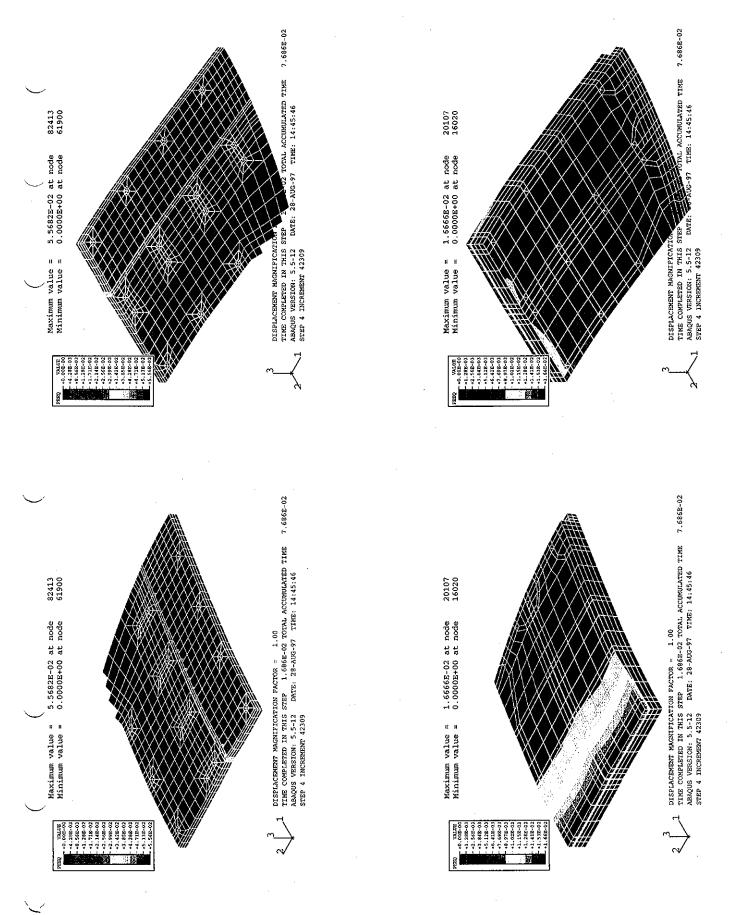




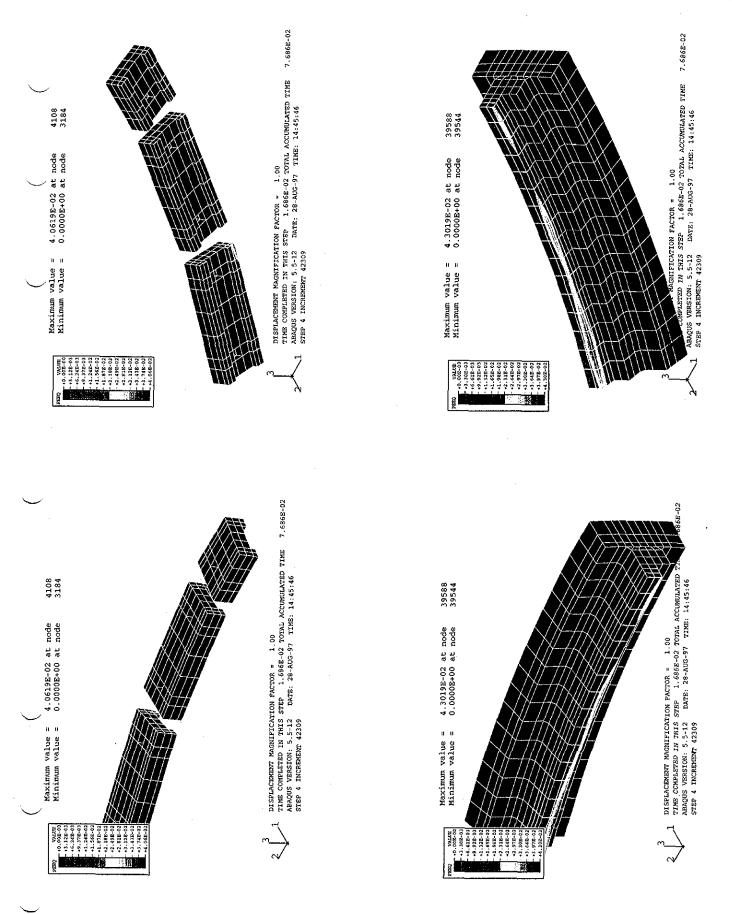
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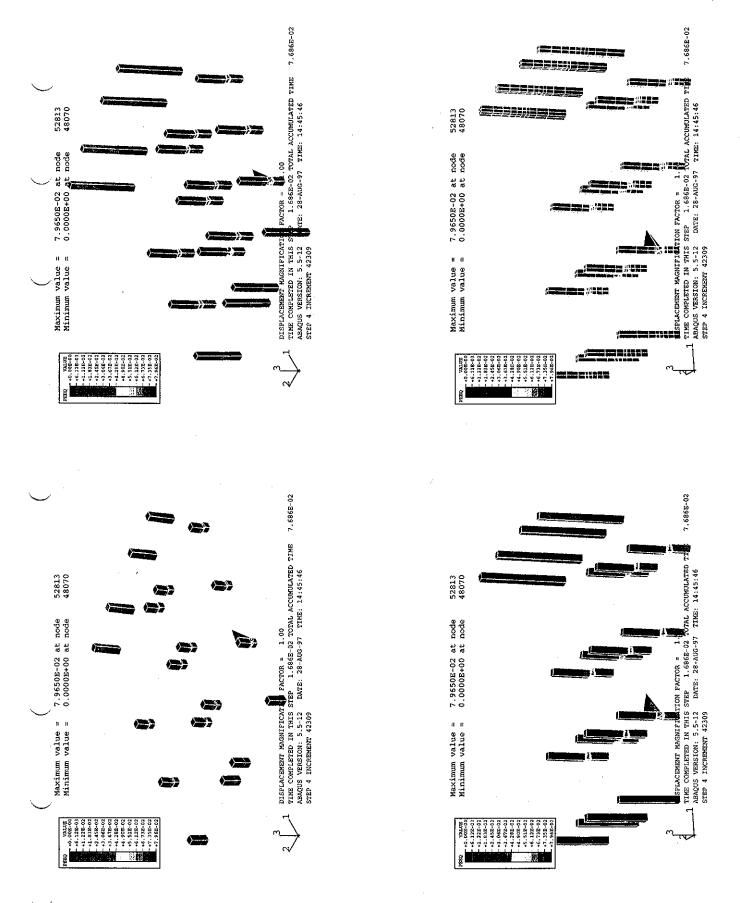
Item J-17: Figure: Model Displacement and Sealing Skin Mises Contour Plots



Item J-18: Figure: Clamp Plate and Divider Plate Plastic Strain Contour Plots



Item J-19: Figure: Clamp Dogs and Seat Bar Plastic Strain Contour Plots



Item J-20: Figure:: Bolt Plastic Strain Contour Plots

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