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Ventilated Flow Hood Requirements

Authorisation

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Change Log

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01 Introduction

This document shall describe the requirements for an actively ventilated hood for medical professionals. It also shall define the document naming convention used so far.

The document List is part of this document too, also any further requirements known at each stage of the project.

The „Ventilated Hood“ is a spin off of project #103 „How to get local and reusable masks“. There are already commercial solutions on the market, but availability, cost, lead time, spare parts and only one filter cartridge manufacturer is sub-optimal for the situation we all are in.

01.1 Why?

- Because we can
- Because we must protect our medical professionals from SARS-CoV-2
- Because the more medical professionals we loose, the heavier the strain on resources
- Because the patients that don't make it are alone. They die alone, without their relatives. The only people who can hold their hand in their last moments are the nurses and doctors working in the hospitals - but they must have the time to do that..
- Because the hood can be used in future epidemics and pandemics
- Because all the parts except the filters are re-usable
- Because the whole system shall be protected against water
- Because the users can shower or be wiped down with wet-wipes to decontaminate them, when they leave the red-zone
- Because our personal protective equipment is not sufficient for SARS-CoV-2, which is handled in biosafety 3 and higher classed laboratories - **what the users wear today is defined by availability, not by what would be realistic requirements**
- Because handling simple hygienic masks and FFPx-protective equipment is a risk of infection
- Because a hood with full face protects eyes, nose and mouth due to the slight overpressure in it - SARS-CoV-2's main entry points
- Because a custom-designed system can be open-sourced, and with adapters use nearly any filter that is available on the local market
- Because finally I, a high-risk-group-member with a chronic condition and chronic pain could make a lasting change. Channel all the fear, despair, anger - all the negative emotions in to something good

02 Definitions

02.1 Conventions

02.1-1 VERSION CONTROL:

Versions are integer numbers. No additional characters or floating point versions

02.1-2 FILE NAMING:

Final version: Ventilated_Hood-Document-Revision

Draft version: JJJJMMDD_Ventilated_Hood-Document-Future revision

02.1-3 CHAPTERS/FOOTNOTES

All documents must have a list of chapters, the conventions found in this document must be followed.

All tables and figures must have a footnote.

02.1-4 PAGE NUMBERING/DATES

Pages must be numbered as follows: „Page *n* of Page *total pages*“

02.2 *Review & approval*

Every document is either an attachment to a main document or a single document. All documents, except for presentations and others where this is not possible, must have the cover page analog to this document.

Files that can not contain this information must be accompanied by a cover sheet. The cover sheet has the same cover page as this document has and an absolute reference to the following document.

All documents must be reviewed by a second person.

GDP, Good Documentation Practice, must be followed strictly.

03 Brief mode of operation

03.1 Complete overview

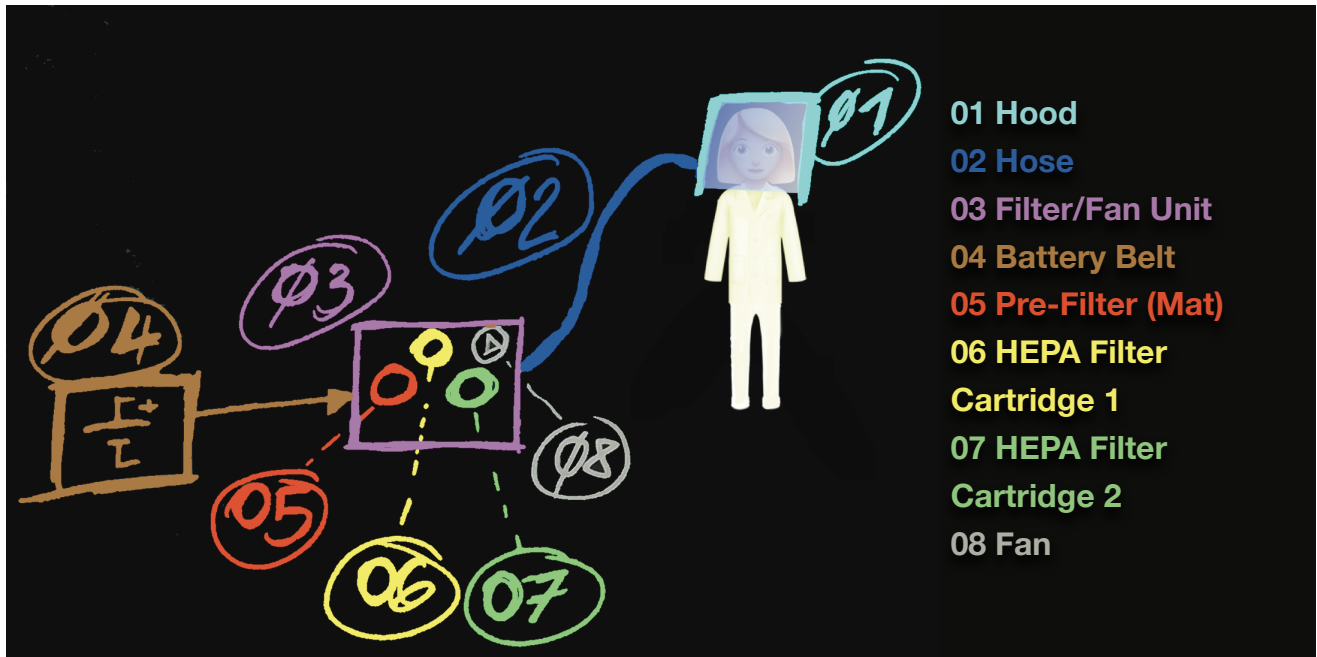


Figure 01: Unit overview

The Hood is placed over a single-use textile/plastic hood that covers hair and neck.

The hose is connected to the fan and filter unit. This unit, either mounted on a belt or in a light rucksack supplies the hood with a constant flow of filtered air. The air is sucked through a pre-filter (very simple mat, only dust-protection), then through two HEPA filters (these can be of different sizes, ideally small box-filters. An integrated muffler part reduces the noise of the fan.

The air must be sucked in on the lower side of the box, the dust filter shall be clamped to it with stainless steel mesh or some other simple solution. The HEPA-Filters can be of different makes and sizes thanks to the use of adapters. The filter and fan unit (FFU) is compact and can only be opened with tools. It must be easily serviceable nonetheless. There may be additional sensors in it (differential pressure measurement, flow rate, etc). Two filters shall be installed in the unit, DEHS sampling (verification of aerosol retention) shall be prepared and used

No display is required, but there shall be a well audible alarm if a measured value of these optional sensors breaches the alarm limit. There shall be one RGBW-LED and one switch as user interface. The switch is for on an off, the RGBW-LED displays in a very simple manner if the unit is operational.

The hose must be light-weight and flexible. Couplings must be sturdy, but not heavy and with a safety latch or equal precaution.

The battery belt shall consist of multiple groups of standard 18650 or 21700 cells in water-tight housing. The electrical connection to the FFU must be at least IP65 and easy to handle, with safety latch.

The battery packs can be charged as they are OR the cells can be removed and charged in commercially available chargers.

KISS must be the general principle followed in this project - nothing else. Note this was a rushed project, hence there are definitely details I have missed, rocks in the way (don't ask me about patents: We are fighting a war and someone very close is in the front line in the trenches).

04 Unit breakdown & Requirements

04.1 01 Hood and Hose

No	Category	Requirement	Traceability/ Check
H-1	Business	The hood shall be re-useable	
H-2	Business	The hood shall be durable	
H-3	Ergonomy	The hood shall be lightweight	
H-4	Ergonomy	The see-through shield shall be as wide and high as possible	
H-5	Hygiene	The material must withstand water, soap water, Cl-based disinfectants, optionally peroxide resistant	
H-6	Ergonomy	Doesn't impair hearing too much	
H-7	Ergonomy	The users voice is audible	
H-8	Ergonomy	No strain on shoulders or neck	
H-9	Hygiene	The airflow shall be controlled, no draft	
H-10	Ergonomy Safety	The hose shall not constrain movement or be a risk	
H-11	Hygiene	Food-grade or better material, re-useable, lightweight, withstands alkaline/acidic washing media	
H-12	Safety	Do not use washing media containing peroxides in silicone tubing as it can accumulate in the silicone	
H-13	Ergonomy Hygiene	Airways in the mask shall distribute air evenly. No draughts, verification of this is to be executed with vaporised vegetable glycerine. These channels must be easy to clean.	

Table 01: Hood Requirements

04.2 01 Filter and Fan Unit

No	Category	Requirement	Traceability/ Check
F-1	Safety Business	Two HEPA Filters in Series is optional IF certified capsule filters can be used.	
F-2	Business	Preferred filter type: HEPA boxed AND/OR HEPA capsule filters	
F-3	Safety Hygiene	The pre-filter is a simple mat filter, cut to size	
F-4	Hygiene Safety	Air-intake must be from the bottom of the device so that a decontamination shower from the top is possible	
F-5	Ergonomy	The device must be as quiet as possible, with internal muffling.	
F-6	Ergonomy	It must be light-weight (think small ruck-sack) and not restrict a users radius of action	
F-7	Business	First devices shall only have an alarm for low battery	
F-8	Safety	Off-line DEHS-testing of each unit must be performed before use (this may enable the use of HEPA-filters for vacuum cleaners to be safely utilised)	
F-9	Business	Future models shall have delta-P switches to detect clogged filters/ closed airway to hood	
F-10	Business	Future models shall have a constant flow control and also a high and low flow switch alarm	
F-11	Hygiene Safety	Air intake must be easy to wipe and closely fitting plug (with seal) must be available for all units	
F-12	Hygiene	There must be plugs with a seal available for the outlet	
F-13	Hygiene	Silicone seals must be used internally, all food-grade	
F-14	Hygiene Safety	An optional plastic cover shall be considered	
F-15	Business	Self-test could be implemented in later models	
F-16	Hygiene Safety	Either IP67 capacitive switch or magnetic switch to enable/disable the unit	
F-17	Safety Business	The units must have one RGBW-LED (preferably inside with POF-fibre sealed in casing) to show operational status	
F-18	Business	Future models may have a terminal for diagnostics	
F-19	Safety	No WLAN, no Bluetooth. Must be tested for electrical interference (motor)	
F-20	Safety	The power consumption of the fan must be monitored, if it is too high, an alarm must be activated	

F-21	Safety	Alarms can only be de-activated outside the red zone by means defined in F-16	
F-22	Ergonomy Hygiene	Textile carrier bands should not be used, They must be adjustable to the user and the unit could be detachable from the harness or belt	
F-23	Business	Future models may have a cumulating timer function to monitor how long the filters have been in use	
F-24	Business	Future models may log measurement data.	
F-25	Safety Hygiene	Off-line integrity testing (leak rate of whole unit, etc) must be implemented	

Table 02: Filter and Fan Unit Requirements

04.2 01 Battery Belt/Pack

No	Category	Requirement	Traceability/ Check
B-1	Business	18650 or better 21700 rechargeable cells are to be used	
B-2	Safety	The batteries must be encapsulated so that a pack can be dropped from 2m without damages	
B-3	Safety	For the first devices: Cells with internal over/undercharge and over temperature protection shall be used - these cells can be removed from the pack and charged in a standard charger	
B-4	Safety	Only genuine Samsung OR Panasonic cells are to be used (or equal quality)	
B-5	Safety	The batteries used in one pack must be of the same lot	
B-6	Business	The batteries could be integrated in to the Filter and Fan Unit	
B-7	Business	Future models shall have a safe charging circuit built in	
B-8	Safety Hygiene	Connectors and wiring is to be reduced to the absolute minimum. Every electrical plug must have a safety mechanism to prevent accidental unplugging	
B-9	Safety Hygiene	The battery packs must be, if not integrated in to the „FFU“, graded IP65 or better and withstand decontamination procedures (shower)	

Table 03: Battery Belt/Pack requirements

06 Document List

- This document, a list of requirements and an explanation of how it works and why we need it (Ventilated_Hood-Requirements-01)
- The presentation Ventilated_Hood-Presentation-01

07 Next steps/Conclusion

Well, this is how far we got in the few hours.

From here I propose an analysis of the requirements and especially accepting the need for ventilated hoods to protect the medical staff. This is a crucial point!

The system as it is can be engineered, designed, prototyped and manufactured in Switzerland. It has only few moving parts, and for the first version it must be kept as simple as possible and reach the staff as soon as possible. I invested my time, I cut down on sleep, I had my dog walked by others just to compile the requirements and the presentation.

Others can do so too, the way one could work in a decentralised manner as has been done during the versusvirus.ch Hackathon has proven, that the end product you have found laid out to you in the past pages can be developed rapidly in a modular manner.

Future uses of a system like the one described in this document and the presentation are nearly ubiquitous - removing asbestos, working in cellars and as archeologists (aspergillosis killed one of my favourite TV-stars, look up Time Team).

This was more or less a one man show. From here I hand it over to the next person, as I am not fit enough to complete this project. I would certainly help with PLA or PETG prototypes as I have a 3D-printer. It took less than 48h, I am sure it is visible as lacking quality, precision and detail in this document and the presentation.

There may be further possibilities to reduce the material use and cost by using single-use hoods with adequate connections, but I haven't had the time to look in to this.

The value added is that this is at least a rough stepping stone for a basic design. I haven't left anything out, I could have gone in to a lot of detail if it wouldn't be of such urgency.

This document was kept in english, I am considering publishing it under GPL or a similar licence as from a global perspective there will be someone willing to protect their staff adequately.

If you're asking yourself who would be an end-user - please look at the presentation again, or the first page of this document.

She will look you straight in the eyes.