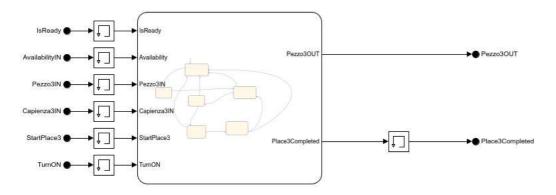
# Place3



#### scarcia

27-Mar-2020 10:04:06

#### Indice

Model - Place3

Machine - Place3

System - Place3

Chart - Chart

#### Appendix

#### Lista delle tabelle

- 1. Chart Block Properties
- Inport Block Properties
   Memory Block Properties
- 4. Outport Block Properties
- 5. Block Type Count 6. Count:Place3
- 7. Data Properties

## **Model - Place3**

#### Indice

Machine - Place3

#### Full Model Hierarchy

1. Place3

Simulation Parameter	Value
Solver	VariableStepAuto
RelTol	1e-3
Refine	1
MaxOrder	5
ZeroCross	on

#### [more info]

## Machine - Place3

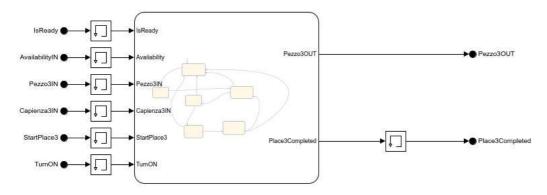
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1	Tachine	1 iaces
[	Charts	Chart

#### [more info]

## System - Place3

#### Indice

Chart - Chart



**Tabella 1. Chart Block Properties** 

[	Name	Chart
F	Chart	<u>Chart</u>

## **Tabella 2. Inport Block Properties**

Name	Port	Defined In Blk
Bus Element In1	1	Place3 (model)
Bus Element In2	6	Place3 (model)
Bus Element In3	2	Place3 (model)
Bus Element In4	3	Place3 (model)
Bus Element In5	4	Place3 (model)
Bus Element In6	5	Place3 (model)

## **Tabella 3. Memory Block Properties**

Name	Inherit Sample Time	Linearize Memory	Linearize As Delay	State Storage Class
Memory	off	off	off	Auto
Memory 1	off	off	off	Auto
Memory2	off	off	off	Auto
Memory3	off	off	off	Auto
Memory4	off	off	off	Auto
Memory5	off	off	off	Auto
Memory6	off	off	off	Auto

#### **Tabella 4. Outport Block Properties**

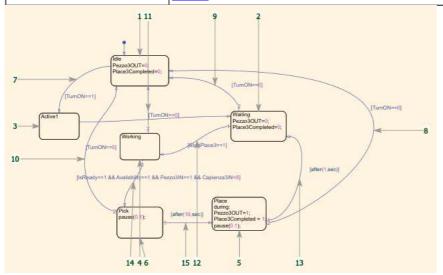
Name	Port	Port Name	Is Bus Element Port	Storage Class	Icon Display	Lock Scale	Unit	Var Size Sig	Signal Type	Ensure Outport Is Virtual	Initial	Output When Disabled	Must Resolve To Signal Object	Output	When Unconnected Value	Vector Params As 1DFor Out When Unconnected
Bus Element Out1	1	Pezzo3OUT	on	Auto	Port number	off	inherit	Inherit	auto	off	Dialog	held	off	off	0	off [
Bus Element Out2	2	Place3Completed	on	Auto	Port number	off	inherit	Inherit	auto	off	Dialog	held	off	off	0	off [

## **Chart - Chart**

Chart	Place3/Chart
	<u>Idle</u>
	Waiting
States	<u>Active1</u>
	Working
	<u>Place</u>
	<u>Pick</u>
	DefaultTransition24
	[TurnON==1]
	[TurnON==0]
	[TurnON==0]
	[TurnON==0]
Transitions	[TurnON==0]
	Transition27
	[StartPlace3==1]
	[after(1,sec)]
	[IsReady==1 && Availability==1 && Pezzo3IN==1 && Capienza3IN<6]
	[after(10,sec)]

IsReady
Availability
Pezzo3IN

Capienza3IN
StartPlace3
Pezzo3OUT
Place3Completed
TurnON



- (1) <u>Idle</u>
- (2) Waiting
- (3) Active1
- (4) Working
- (5) Place
- (6) <u>Pick</u>
- (7) [TurnON==1]
- (8) [TurnON==0]
- (9) [TurnON==0]
- (10) [TurnON==0]
- (11) [TurnON == 0]
- (12) [StartPlace3==1]
- (13) [after(1,sec)]
- (14) [IsReady==1 && Availability==1 && Pezzo3IN==1 && Capienza3IN<6]
- (15) [after(10,sec)]

#### Stateflow Hierarchy

# 1. Place3

#### **Chart**

- 1.1.1. Data: IsReady, Availability, Pezzo3IN, Capienza3IN, StartPlace3, Pezzo3OUT, Place3Completed, TurnON
- Transition: [TurnON==1], DefaultTransition24, [TurnON==0], [TurnON==0], [TurnON==0], [TurnON==0], Transition27, [StartPlace3==1], [after(1,sec)], [IsReady==1 && Availability==1 && Pezzo3IN==1 && Capienza3IN<6], [after(10,sec)]
- 1.1. 1.1.3. <u>Idle</u>
  - 1.1.4. Waiting
  - 1.1.5. Active1
  - 1.1.6. <u>Working</u>
  - 1.1.7. Place
  - 1.1.8. <u>Pick</u>

OR State	Place3/Chart/Idle
	Idle
Label	Pezzo3OUT=0;
	Place3Completed=0;

OR State	Place3/Chart/Waiting
	Waiting
Label	Pezzo3OUT=0;
	Place3Completed=0;

OR State	Place3/Chart/Active1
Label	Active1

OR State	Place3/Chart/Working

la a a	land and	
Label	Working	I
II abei	I W OLK HIS	I

OR State	Place3/Chart/Place
	Place
	during:
Label	Pezzo3OUT=1;
	Place3Completed = 1;
	pause(0.1);

OR State	Place3/Chart/Pick	
Label	Pick	
	pause(0.1);	

## **Appendix**

## Tabella 5. Block Type Count

BlockType	Count	Block Names
Memory	7	Memory, Memory1, Memory2, Memory3, Memory4, Memory5, Memory6
Inport	In .	Bus Element In1, Bus Element In2, Bus Element In3, Bus Element In4, Bus Element In5, Bus Element In6
Outport	2	Bus Element Out1, Bus Element Out2
Chart	1	<u>Chart</u>

## Tabella 6. Count: Place3

Count	Count	Objects
Transition	11	DefaultTransition24, [TurnON==1], [TurnON==0], [TurnON==0], [TurnON==0], [TurnON==0], [TurnON==0], [TurnON==0], [StartPlace3==1], [after(1,sec)], [IsReady==1 && Availability==1 && Pezzo3IN==1 && Capienza3IN<6], [after(10,sec)]
Data	IX	IsReady, Availability, Pezzo3IN, Capienza3IN, StartPlace3, Pezzo3OUT, Place3Completed, TurnON
State	6	Idle, Waiting, Active1, Working, Place, Pick
Target	1	<u>sfun</u>
Machine	1	Place3
Chart	1	<u>Chart</u>

## Tabella 7. Data Properties

Name	Parent	Data Type	
Availability	<u>Chart</u>	Inherit: Same as Simulink	
Capienza3IN	Chart	Inherit: Same as Simulink	
IsReady	<u>Chart</u>	Inherit: Same as Simulink	
Pezzo3IN	<u>Chart</u>	Inherit: Same as Simulink	
Pezzo3OUT	<u>Chart</u>	Inherit: Same as Simulink	
Place3Completed	<u>Chart</u>	Inherit: Same as Simulink	
StartPlace3	<u>Chart</u>	Inherit: Same as Simulink	
TurnON	<u>Chart</u>	Inherit: Same as Simulink	
Target	Place3/sfun		
Description [I	Default Simulink S-Function Target.		