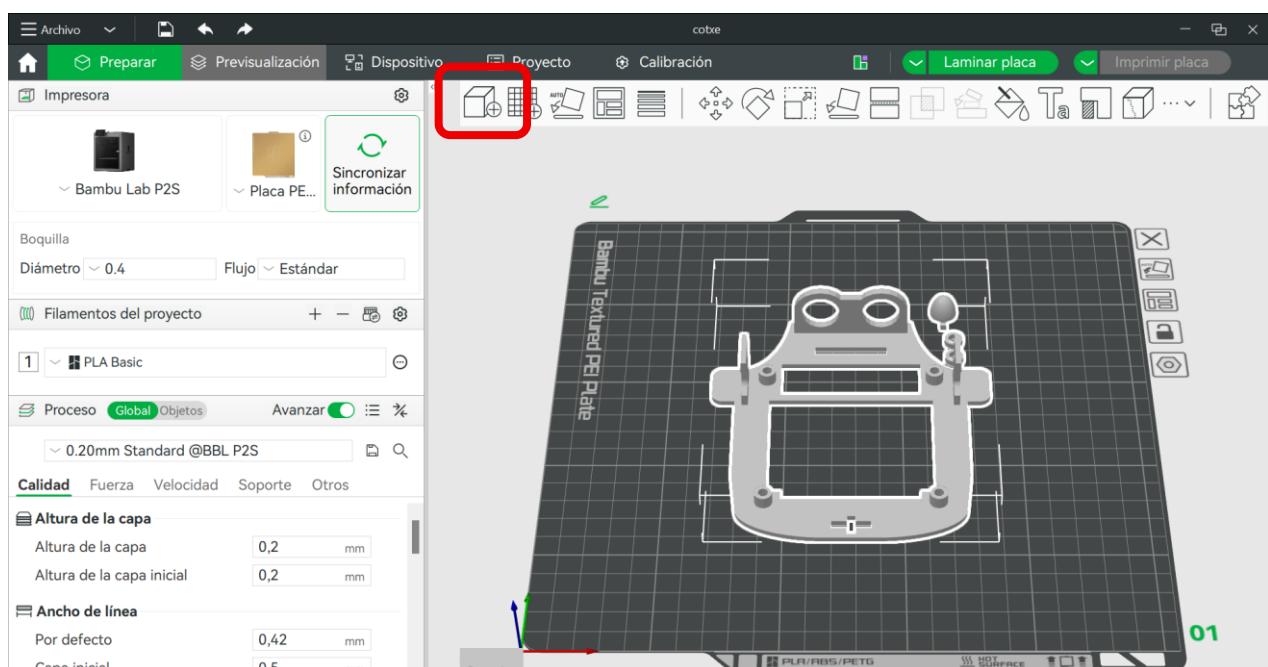


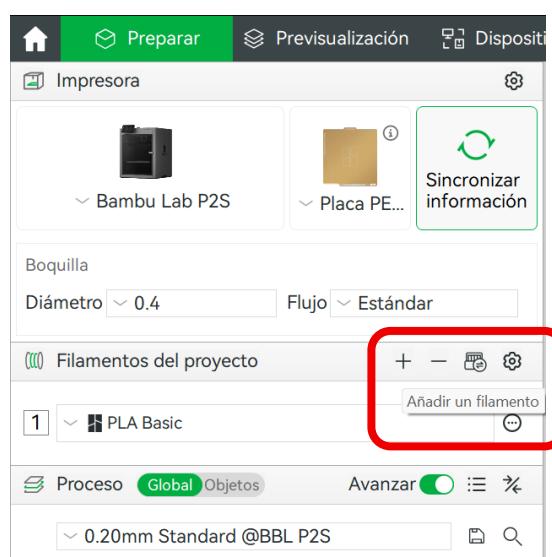


IMPRIMIR AMB MULTICOLOR

Iniciem el programa i carreguem l'objecte que volem imprimir en diferents colors,



Hem d'afegir els diferents plàstics al programa,





I editar el tipus de plàstic i color,

The screenshot shows the Cura software interface with two main windows side-by-side.

Left Window:

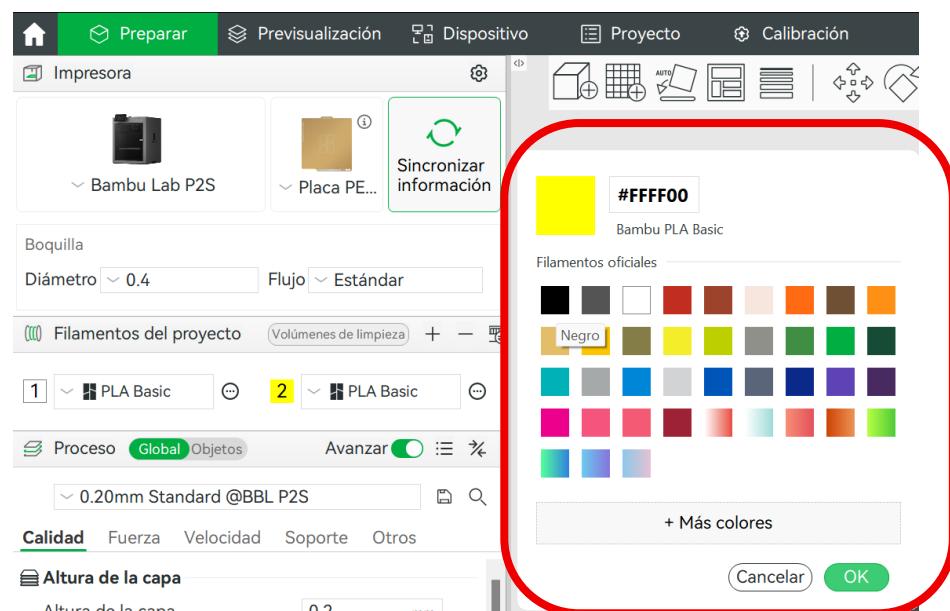
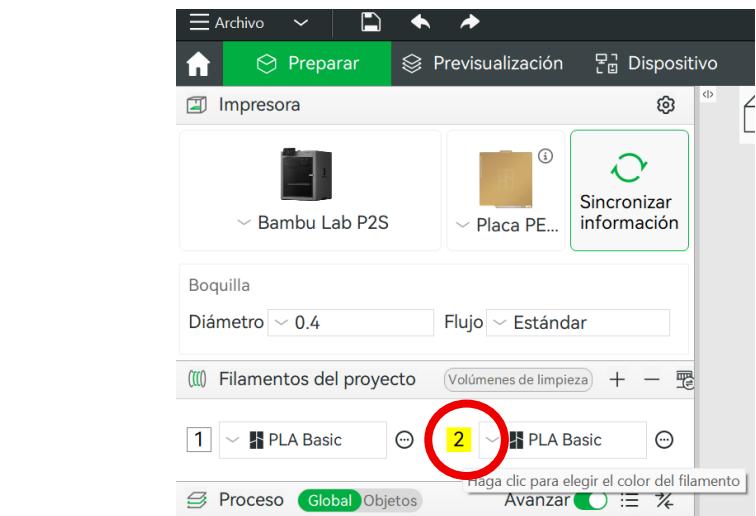
- Printer:** Bambu Lab P2S
- Nozzle:** Diámetro 0.4, Flujo Estándar
- Project Filaments:** PLA Basic (selected, highlighted with a red circle)
- Process Tab:** Global, Avanzar button

Right Window:

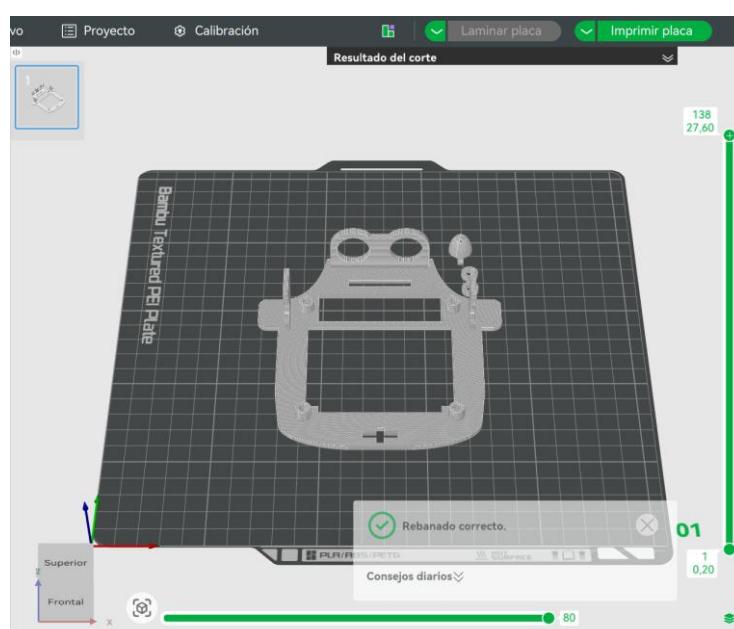
- Printer:** Bambu Lab P2S
- Nozzle:** Diámetro 0.4, Flujo Estándar
- Project Filaments:** PLA Basic (highlighted with a red circle)
- Contextual Menu:** Editar, Borrar, Fusionar con...

Bottom Panel (Ajustes del filamento):

- Selected Filament:** Bambu PLA Basic @BBL P2S (highlighted with a red circle)
- Basic Information:**
 - Tipo: PLA
 - Proveedor: Bambu Lab
 - Color predeterminado: (color swatch)
 - Diámetro: 1,75 mm
 - Proporción de flujo: 0,98
 - Densidad: 1,26 g/cm³
 - Contracción: 100 %
 - Factor de adaptación de velocidad: 1
 - Precio: 24,99 dinero/kg
 - Temperatura de ablandamiento: 45
 - Volumen principal del filamento: Cambio de filamento 30 mm³, Cambio del Hotend 60 mm³
 - Longitud de embestida del filamento: Cambio de extrusor 5 mm, Cambio del Hotend 10 mm
- Filament List:** Bambu PLA Basic @BBL P2S (selected, highlighted with a red circle)
- Advanced Settings:**
 - Ajustes del sistema: Bambu ABS @BBL P2S, Bambu PC @BBL P2S 0.4 nozzle, Bambu PLA Basic @BBL P2S (selected)
 - Densidad: 1,26 g/cm³
 - Contracción: 100 %
 - Factor de adaptación de velocidad: 1
 - Precio: 24,99 dinero/kg
 - Temperatura de ablandamiento: 45
 - Volumen principal del filamento: Cambio de filamento 30 mm³, Cambio del Hotend 60 mm³
 - Longitud de embestida del filamento: Cambio de extrusor 5 mm, Cambio del Hotend 10 mm

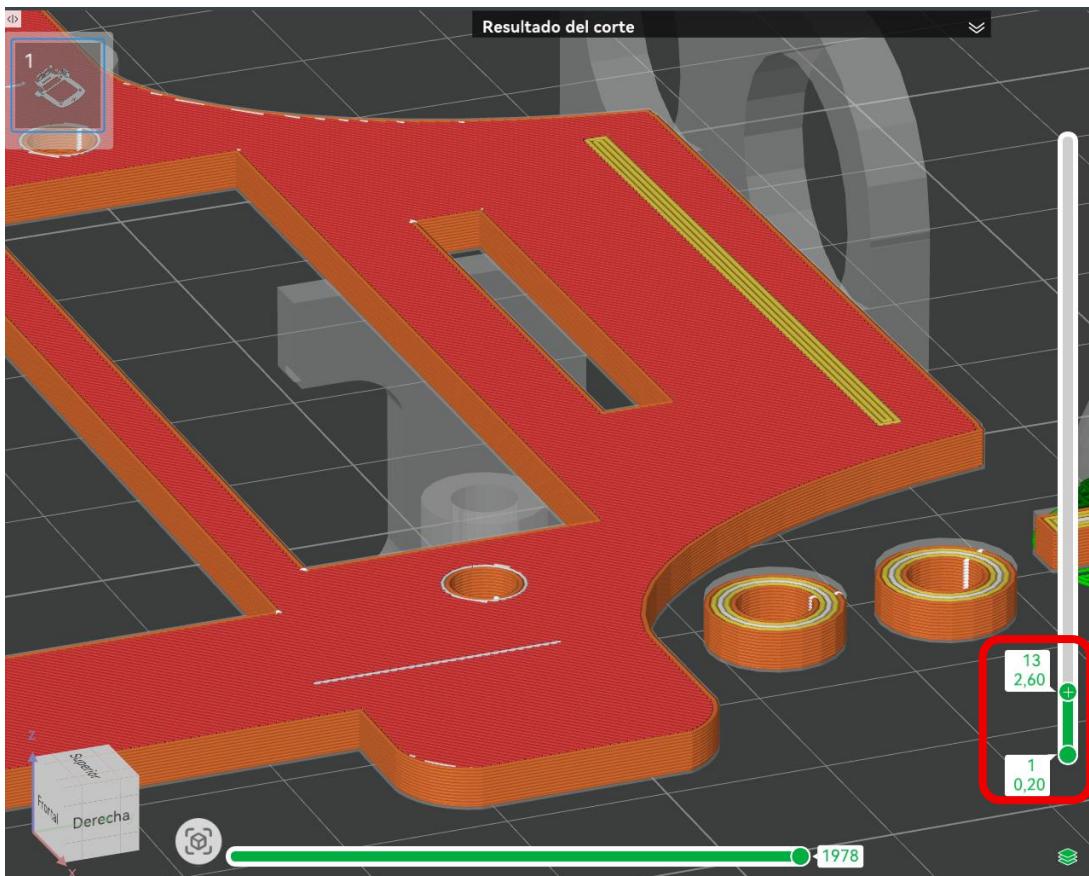


Si hem de canviar de color a partir d'una capa determinada, primer laminarem l'objecte,

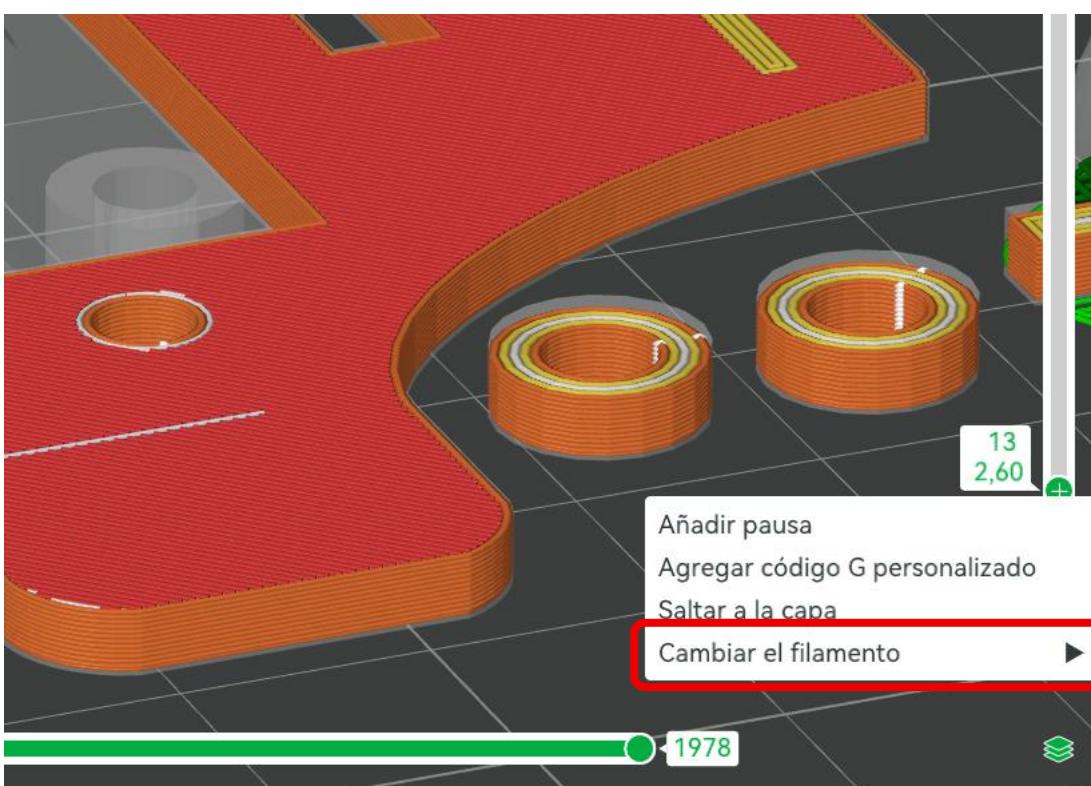


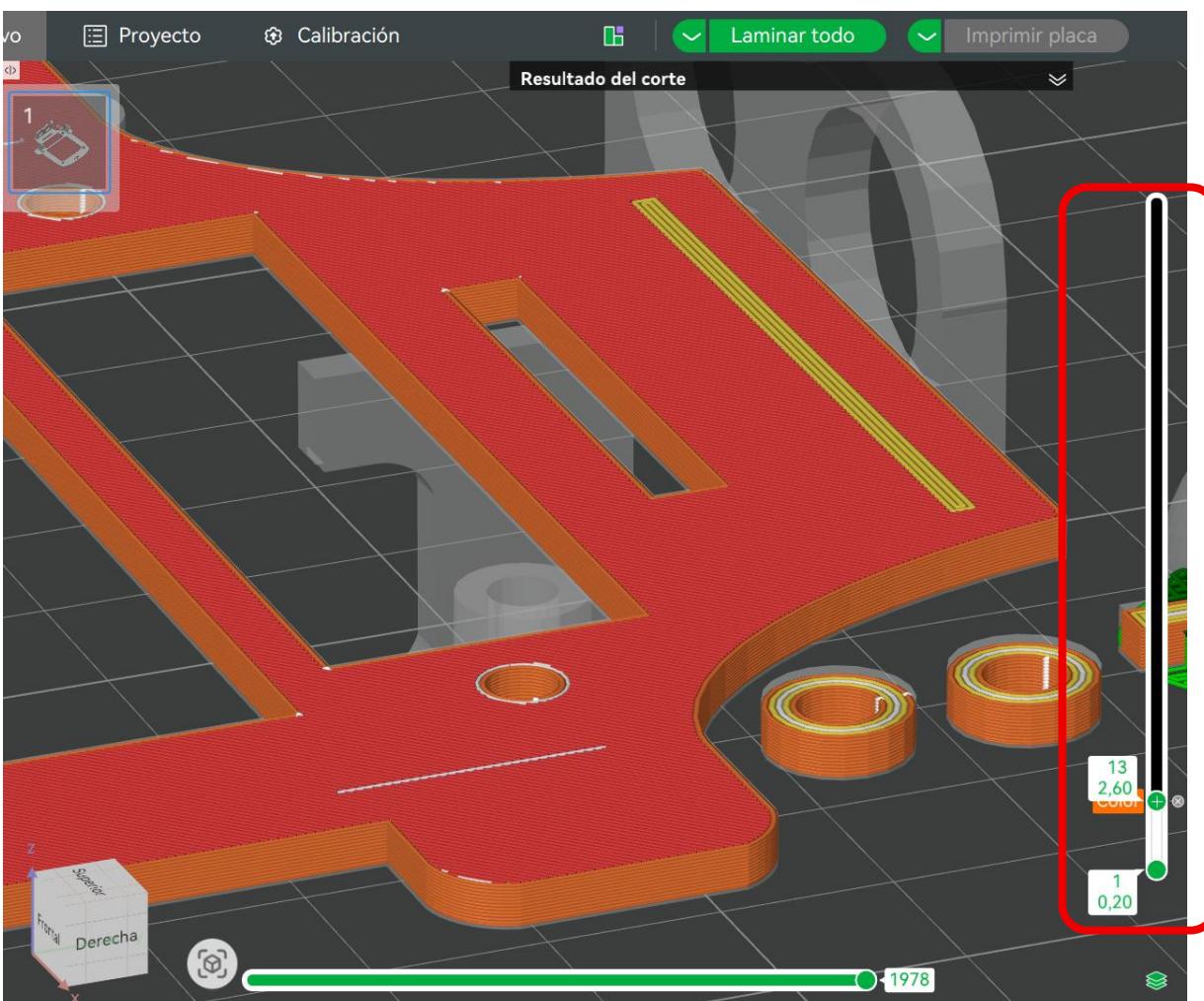
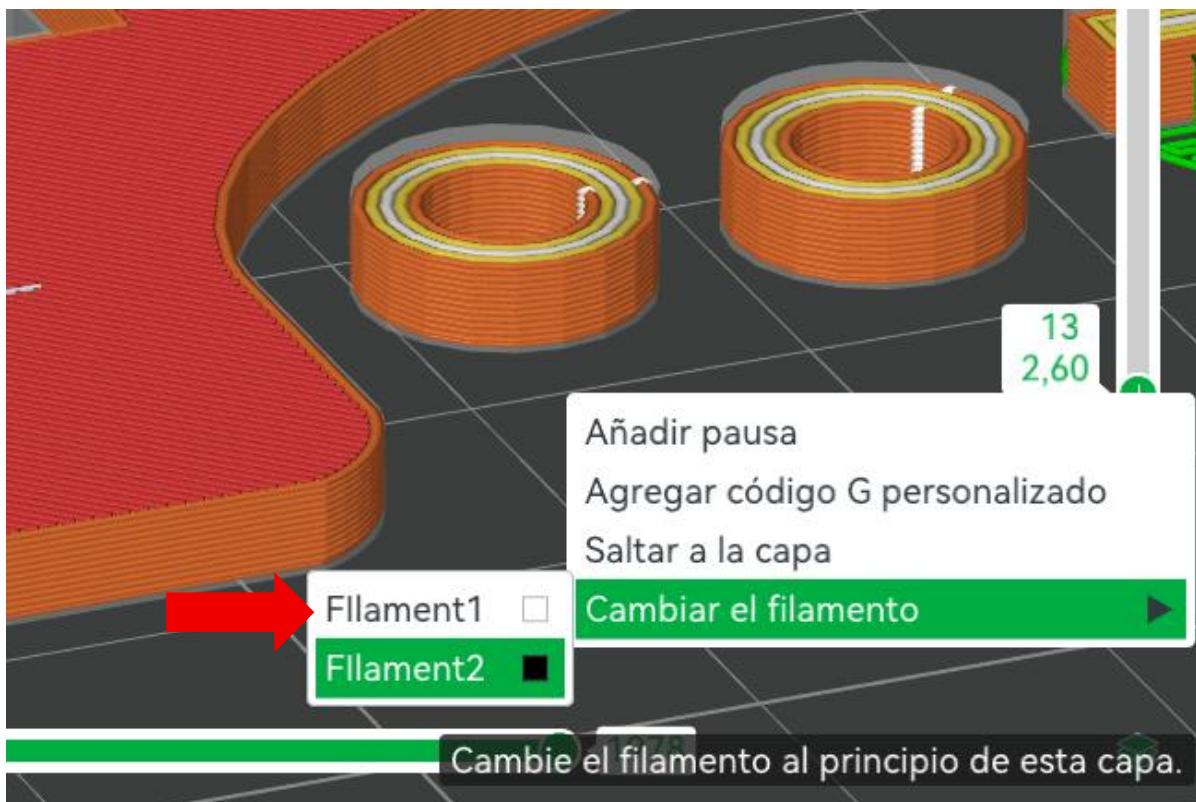


En la barra que indica el nombre de la capa ens situarem a la capa on volem que faci el canvi,



I triarem el canvi de color, amb el botó dret del ratolí,

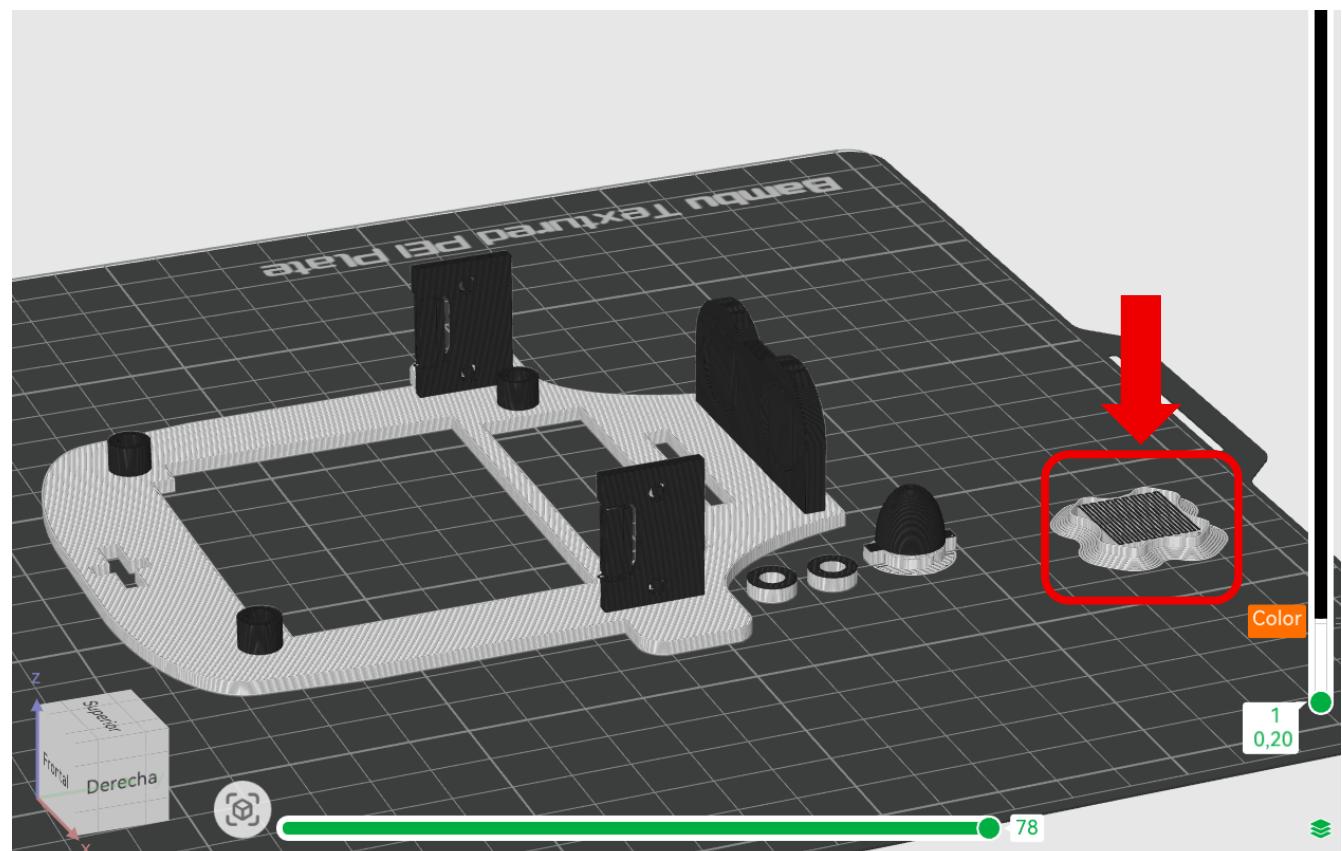






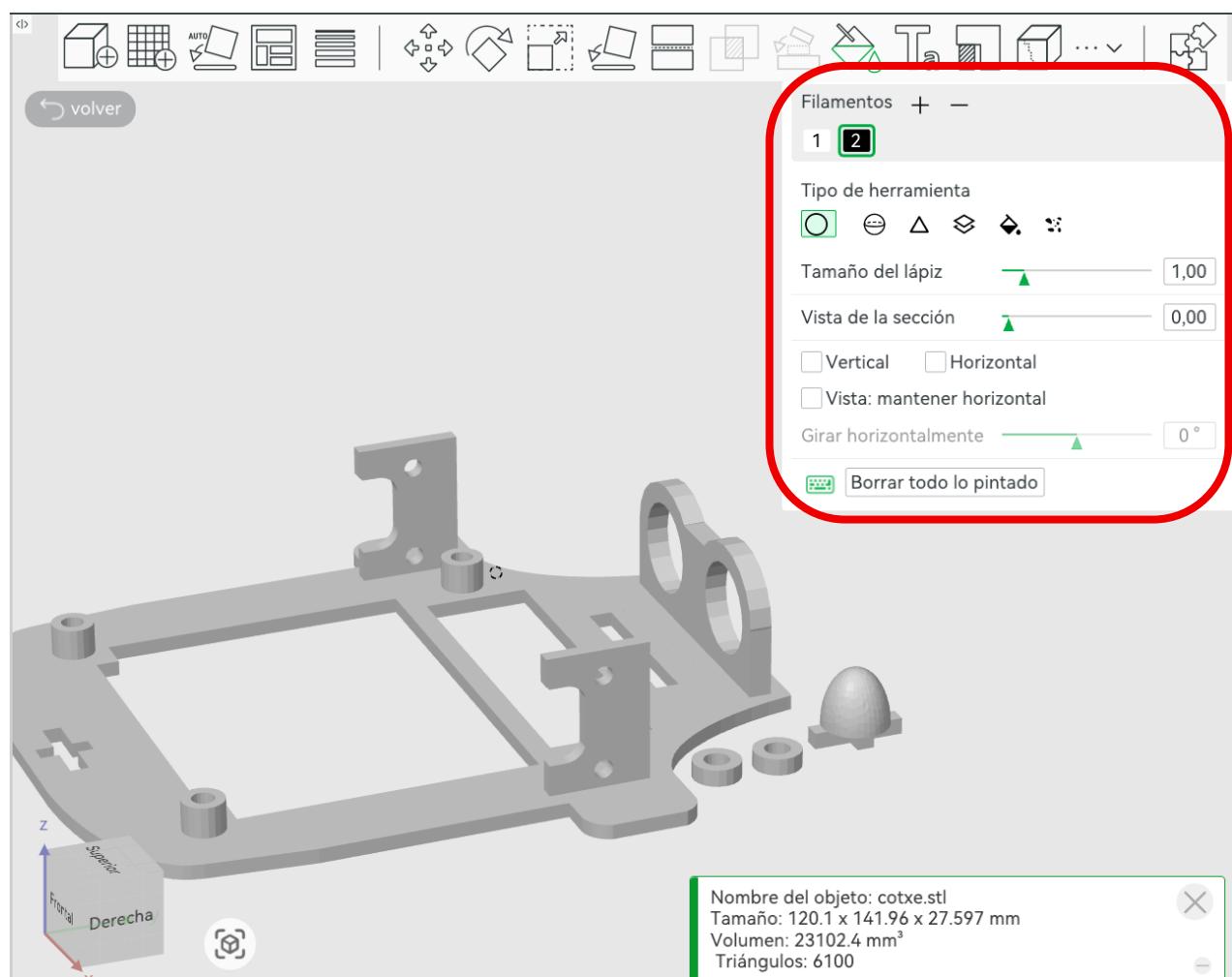
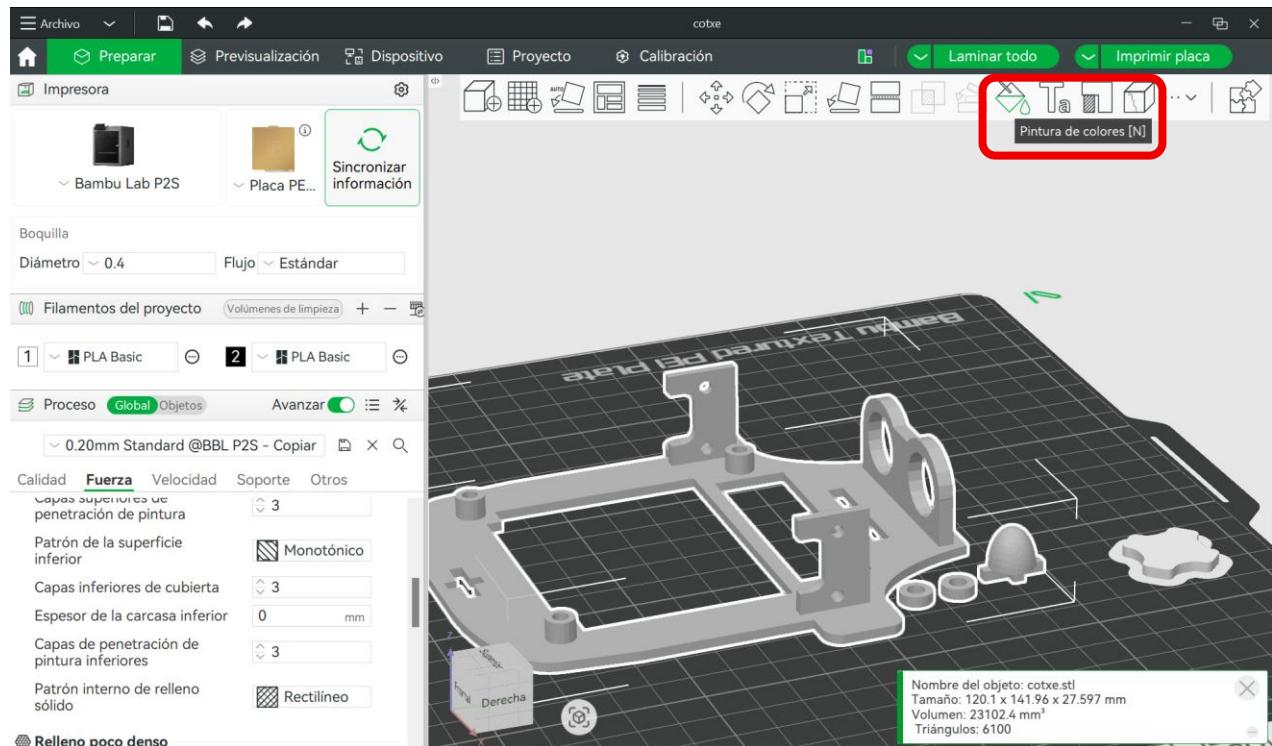
Tornem a laminar i dintre de les opcions de visualització, canvien a l'opció de "Filament", per veure el resultat.

The screenshot shows a 3D model of a rectangular part with internal features. A blue rectangular selection box highlights a specific area on the top surface. To the right, a detailed status window titled "Resultado del corte" (Cut Result) is displayed. The "Esquema de colores" (Color scheme) section is expanded, showing a color key for "Filamento". Below it is a table for "Filamento" (Filament) with columns: Modelo (Model), Soporte (Support), Expulsado (Extruded), Torre (Tower), and Total. The table lists two models: Model 1 and Model 2, along with their respective totals. At the bottom of the window, it says "Tiempo de cambio en el filamento: 2" (Change time for filament: 2) and "Coste: 0,61" (Cost: 0,61).



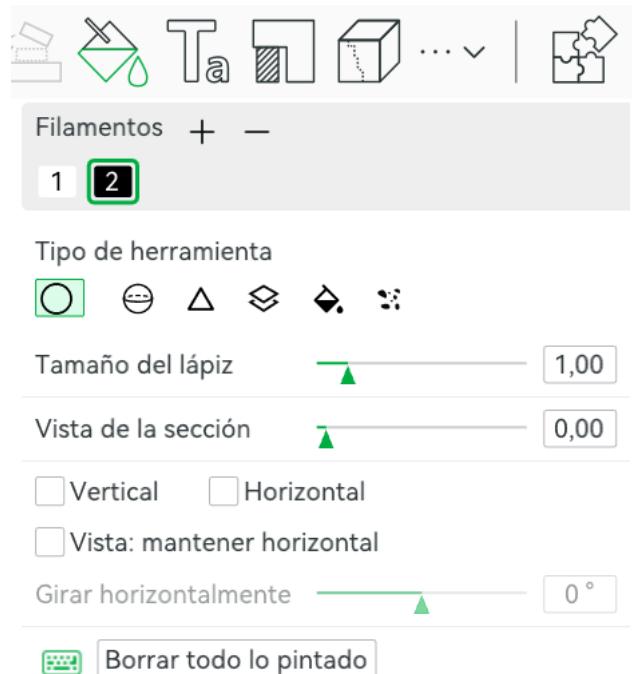


Si hem de retocar el resultat o el canvi de color no és a partir d'una capa, farem servir l'eina de pintura de colors,

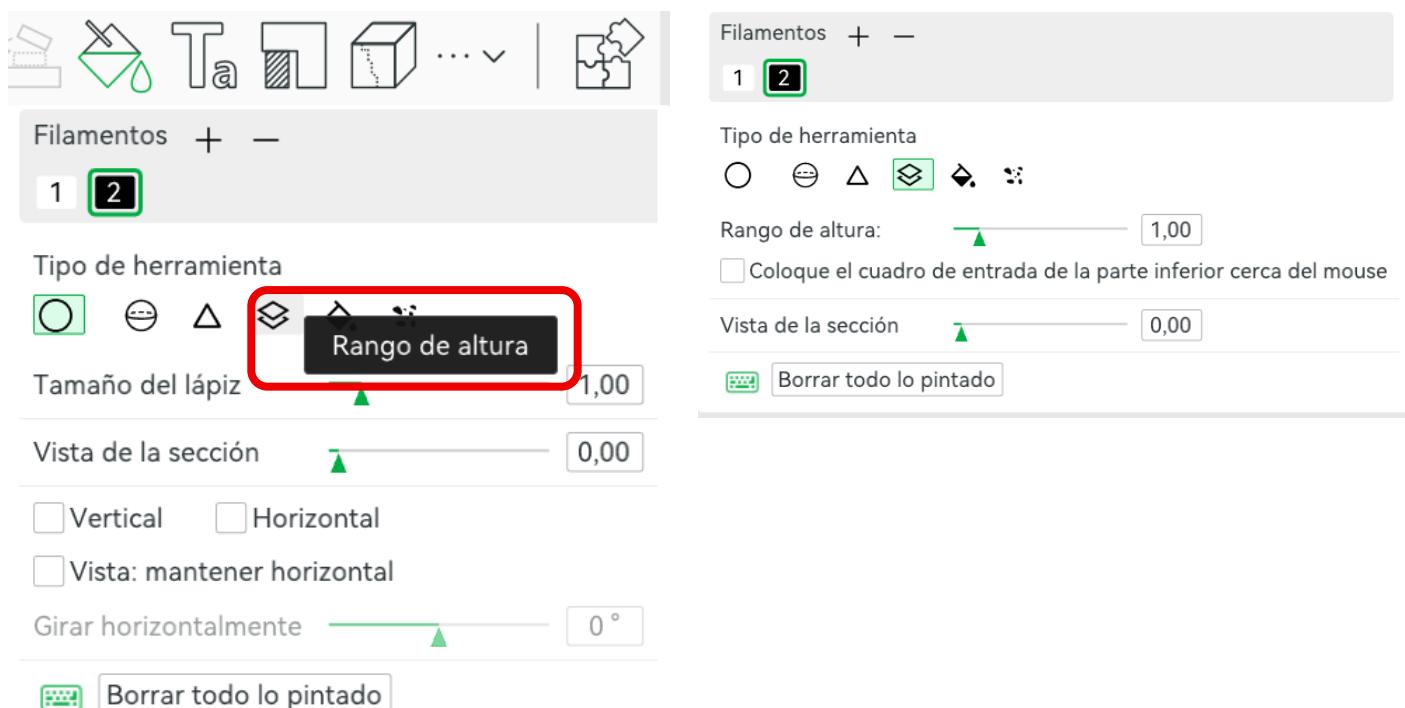


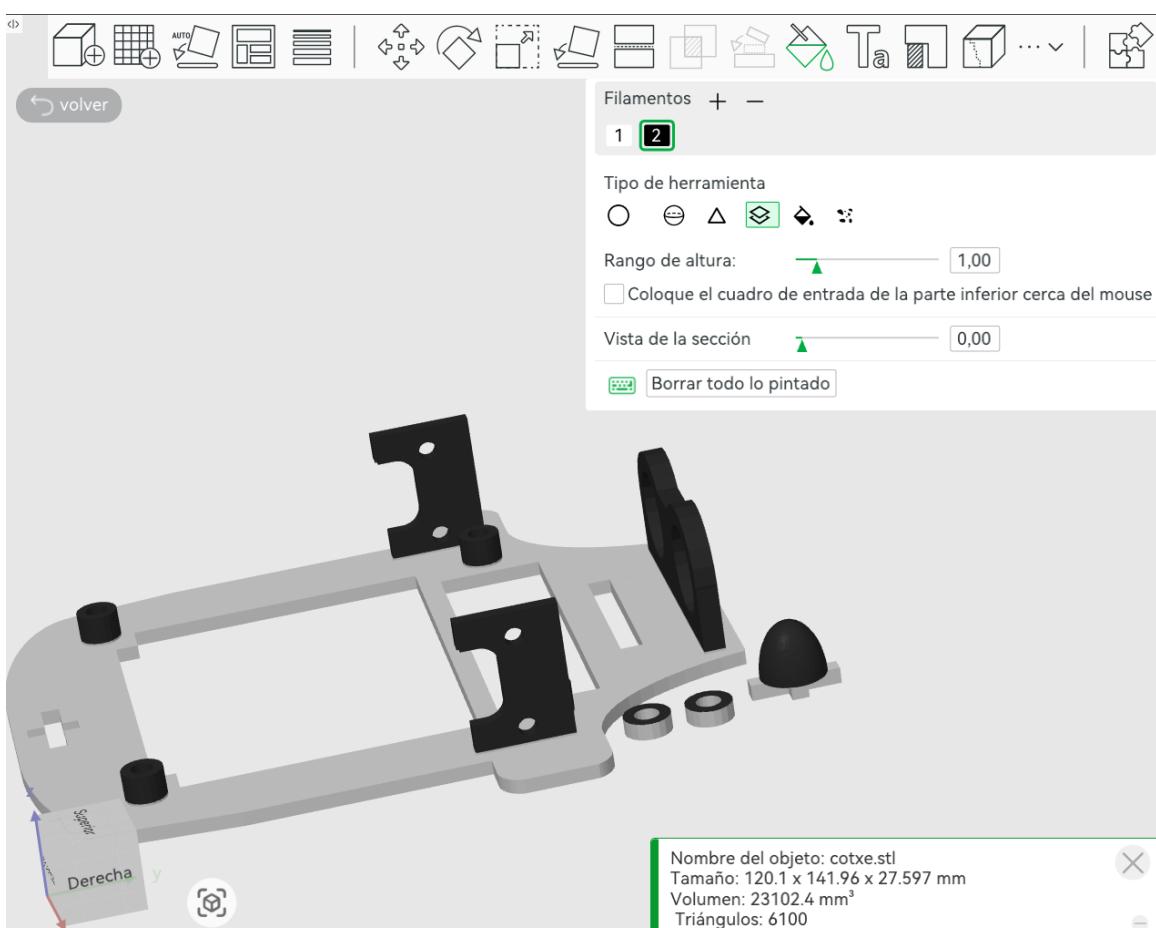
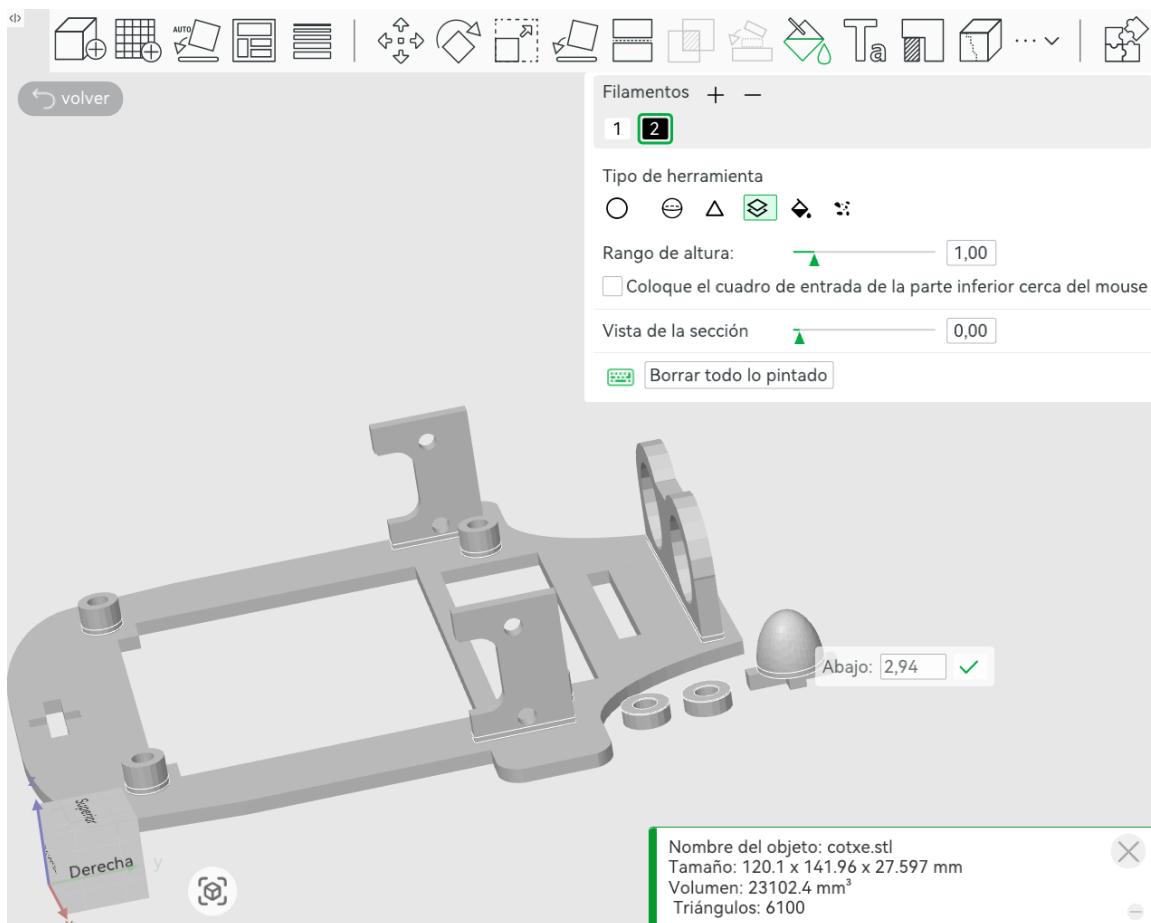


Aquí tenim les opcions de triar el color, el tipus d'eina i els paràmetres de l'eina,



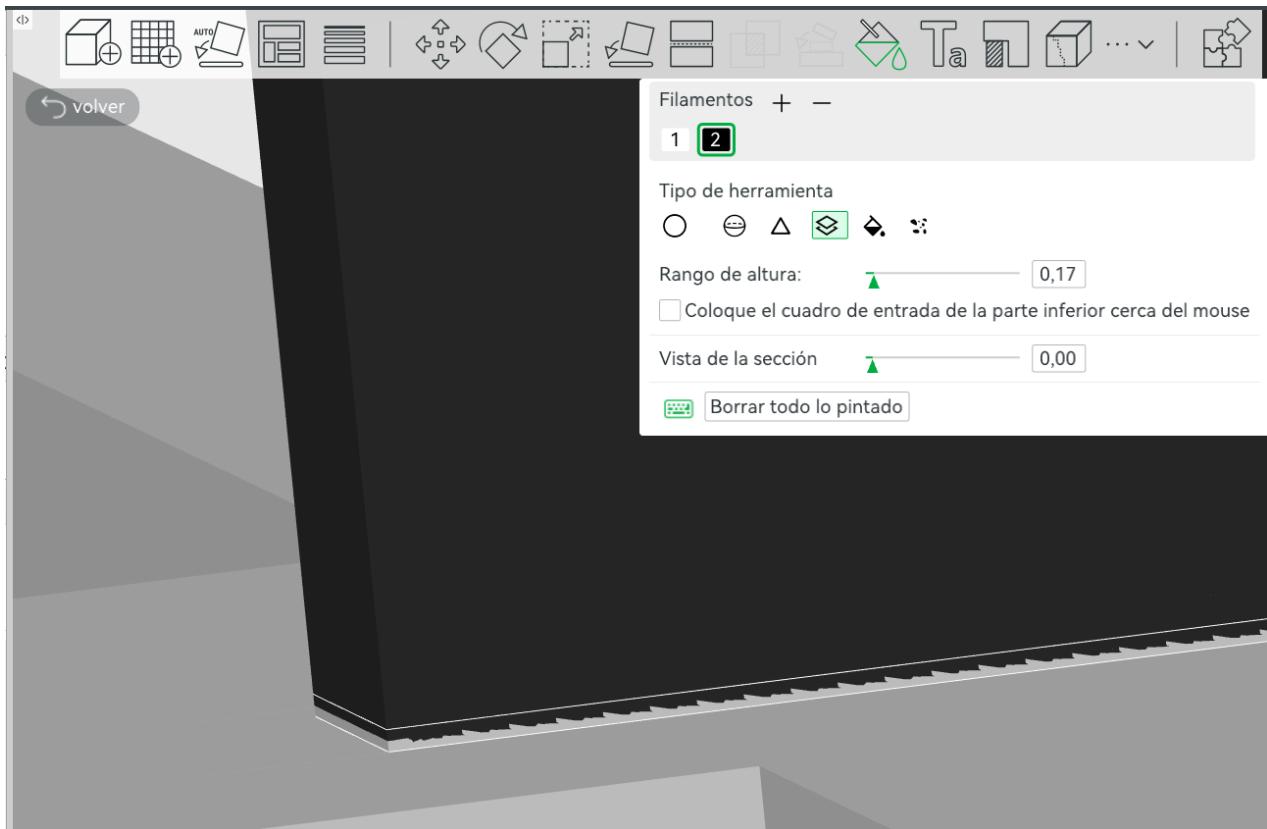
Podem triar un rang d'alçada de capa,



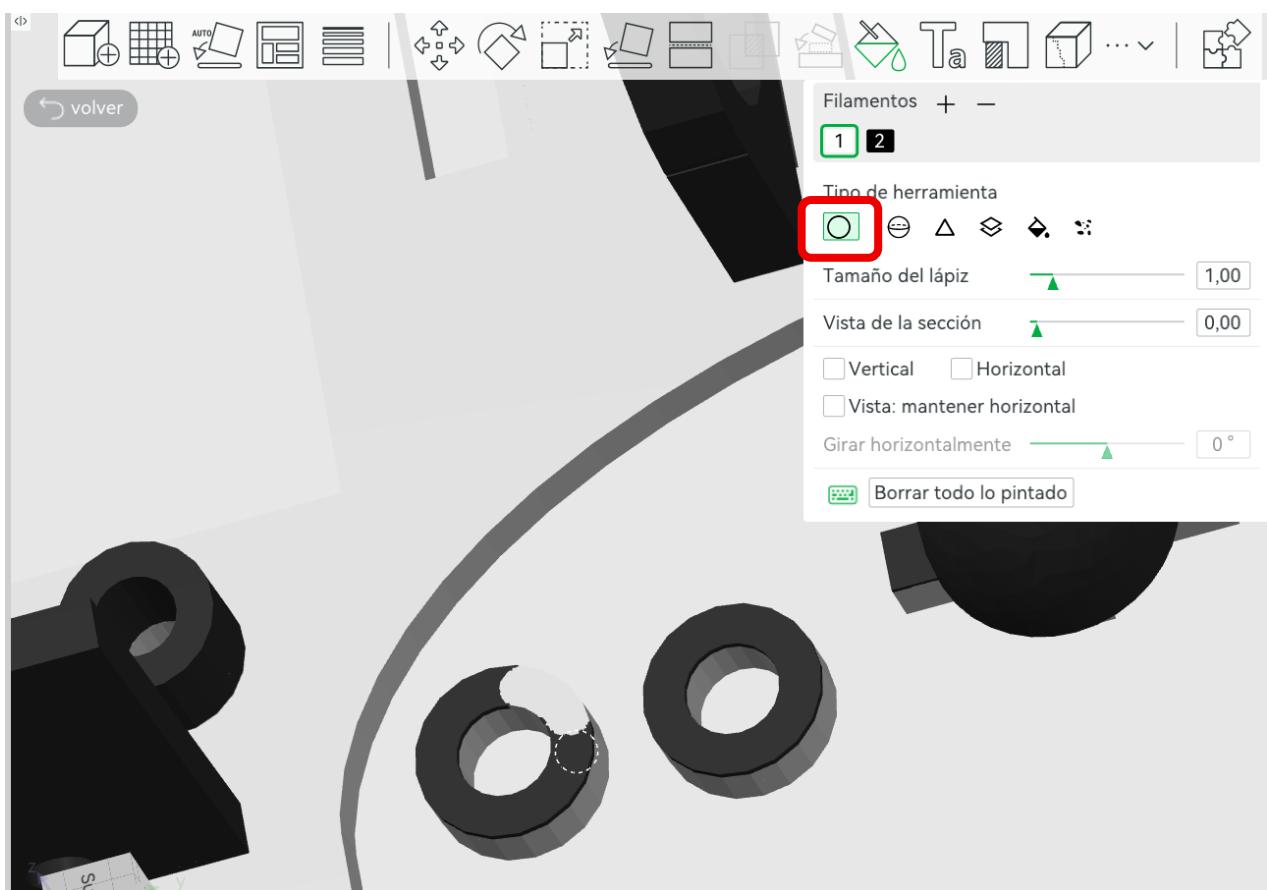




I ara editar,

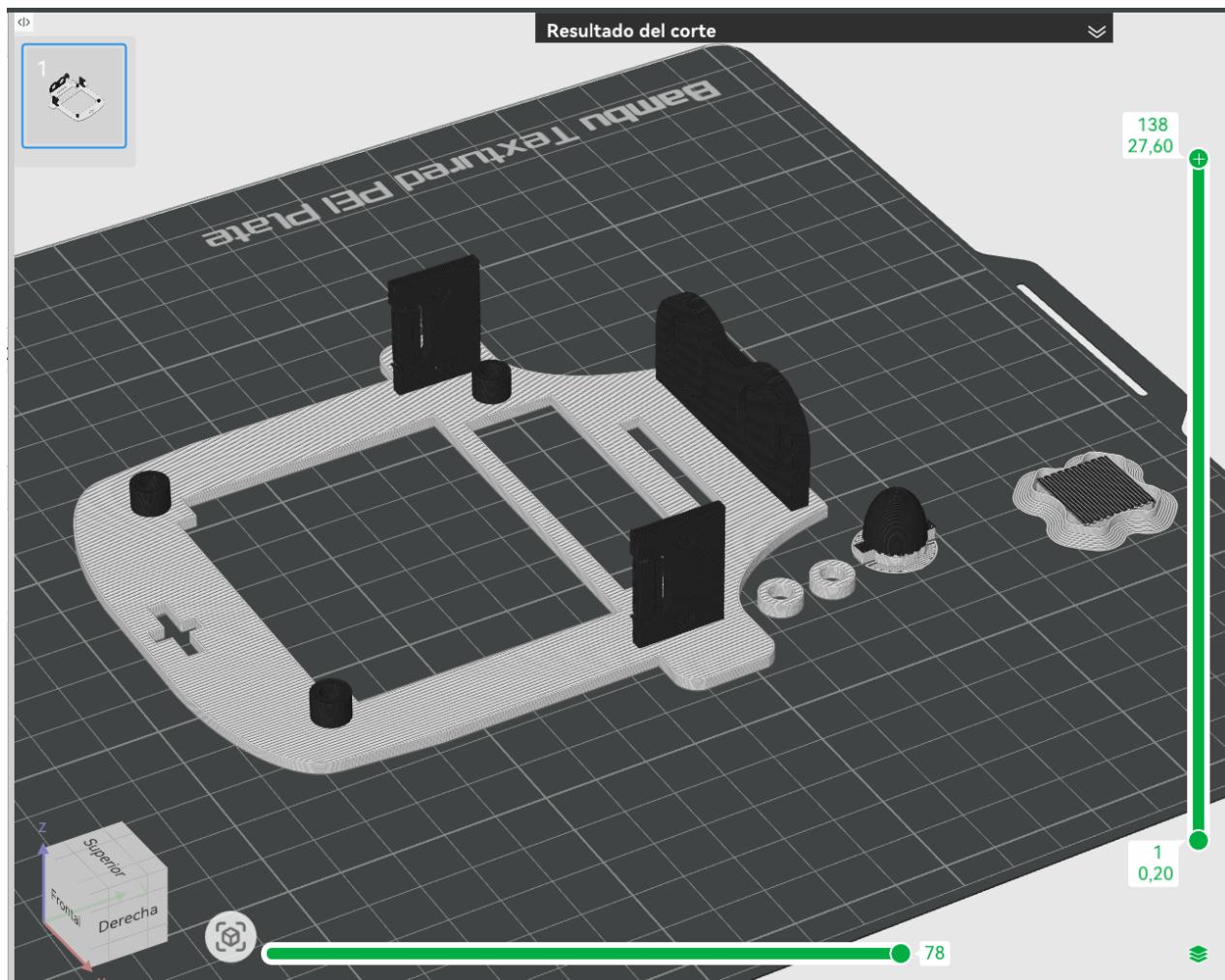


amb el pinzell,





Una vegada acabat, ja podem laminar,



I guardar, imprimir o exportar el projecte.