

Power Plant

Gate
 Gas turbine
 Rankine cycle
 Reci- compressor
 centr- compressor
 Axial flow comp.

+

IES
 Actual Gas turbine
 Binary vap. cycle
 Impulse Turbine
 Reaction
 Boiler & its component
 condenser
 cooling tower.

Gas Turbine

► Engine

* It is a mechanical device which converts one form of energy into another useful form.

IC Engine

* In IC Engine the products of combustion transfer their heat directly in the engine or fuel is the working fluid or combustion & expansion takes place at same location.

EC Engine

* In this type the products of combustion are transferred their heat to the other working fluid which is utilised for producing some output or combustion & expansion takes place at different locations.

$$\eta = 1 - \frac{T_L}{T_H} \quad \text{To (sink)}$$

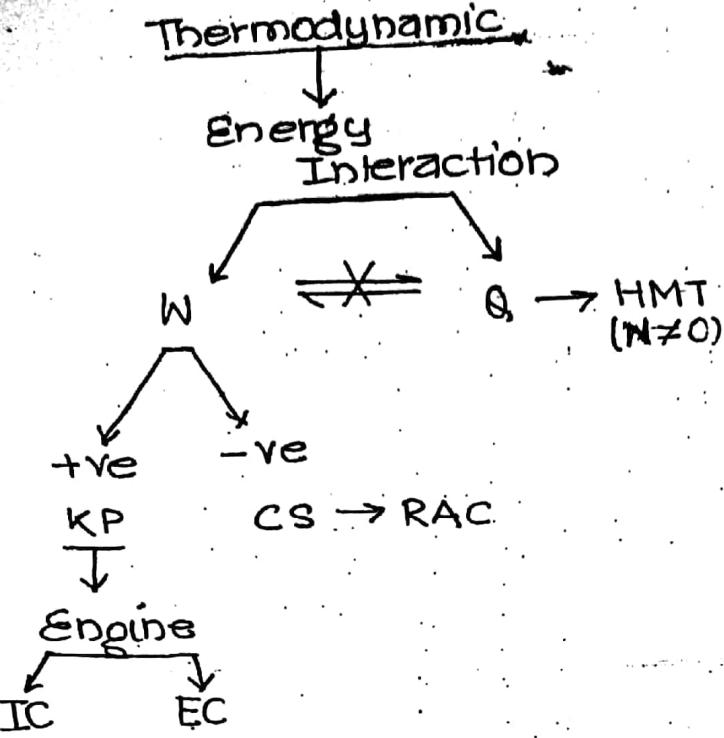
if $T_b \uparrow - T_L = \text{constant} \rightarrow \eta \uparrow$

if $T_b = \text{const} \rightarrow T_L \downarrow \rightarrow \eta \uparrow$

~~Max. Blade efficiency~~, $\eta_B = C_{\text{av}}^2 \alpha_{\text{max}}$

~~Nozzle angle~~

$\eta \uparrow \rightarrow$ In most of the cases bcoz of \uparrow in mean temp. of heat addition



> Advantage of Gas turbine over IC engine

- * High speeds can be developed due to rotary engine
- * Easy Balancing.
- * Compact i.e weight to power ratio is less
- * Simple mechanism.

> Disadvantages

- * As the compressor is handling the gaseous phase of the working fluid which is not negligible in comparison to the turbine work. Therefore the net work output is having lower value. & it results a decrease in efficiency.

$$\downarrow \eta = \frac{W_{net}}{Q_s}$$

$$\downarrow W_{net} = W_T - W_C$$

$$\downarrow \quad \quad \quad \downarrow$$

$$\int v_g dp \cdot \int v_g dp$$

- * High heat resistant material are required in the gas turbine as these are subjected to higher temp continuously.

* High speed reduction gears are required as the value of centrifugal forces are high.

$$F_c = m \varrho \omega^2$$

$$F_c = m \varrho \left(\frac{2\pi N}{60} \right)^2$$

$$F_c \propto N$$

> Types of Gas Turbine

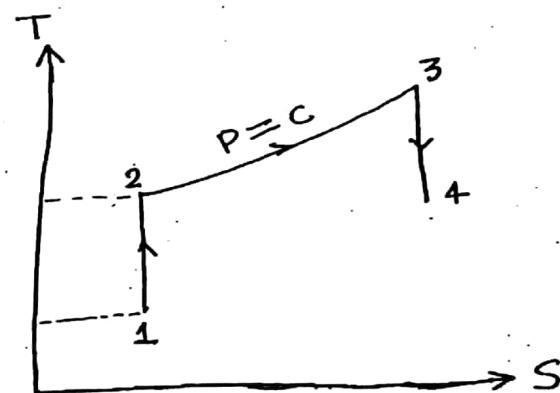
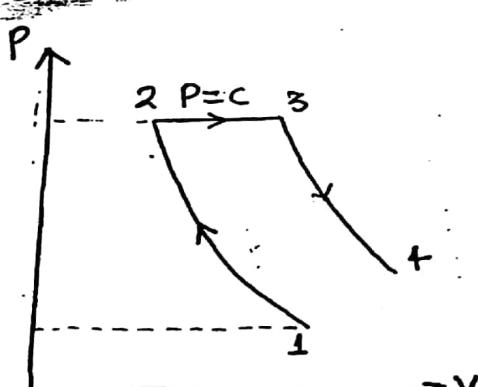
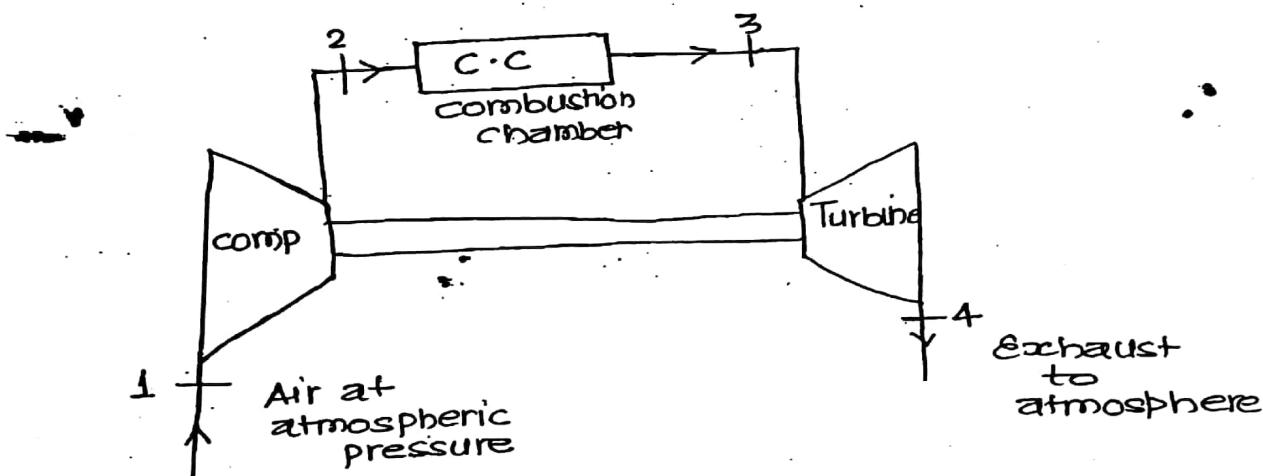
1. open cycled gas Turbine

* In the case of open cycle gas turbine in every cycle fresh charge is introduced.

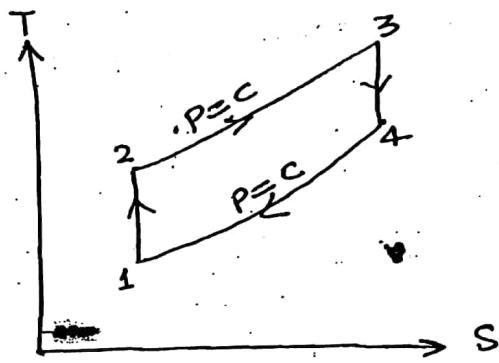
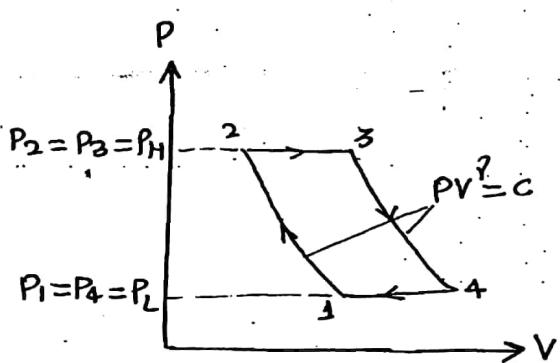
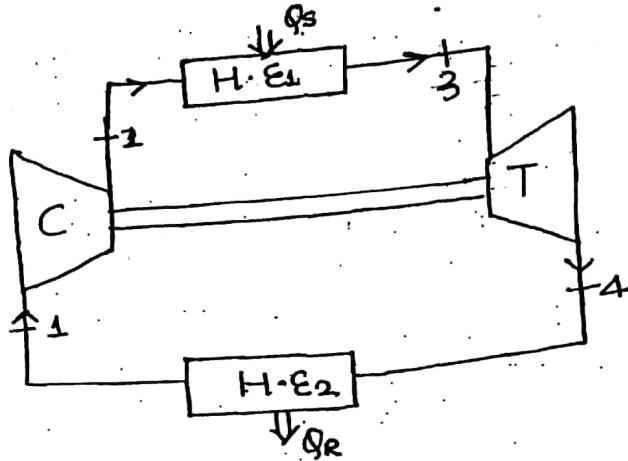
* process 1-2 \rightarrow Isentropic compression

2-3 \rightarrow const. pressure heat addition

3-4 \rightarrow isentropic Expansion.



2. Closed cycle gas turbine
 * In this cycle same working fluid is recirculated



$$\text{Let } r_p = \frac{P_H}{P_L}$$

- Advantage of close cycle gas turbine cycle over open cycle.
- * Wide variety of fuel can be used because the product of combustion does not enter the turbine.
- * Better working fluids can be used like Argon & Helium having the value of index 1.67.
- * It can operate even below atmospheric pressure.
- * Having more efficiency b/w the same Max & Min temp limits.

$$\eta_{\text{Otto}} = 1 - \frac{1}{(r_p)^{\frac{K-1}{K}}}$$

$$\eta_{\text{Ray}} = 1 - \frac{1}{(r_p)^{\frac{K-1}{K}} \cdot P}$$

- Disadvantage of close cycle gas turbine
- * A coolant is required to cool down the turbine exhaust before entering the compressor whereas in open cycle gas turbine atmosphere is acting as a sink.
- * Absolute leak proofing is very difficult to achieve.
- * System is complicated, costly, & bulky therefore these are not preferred in air-craft applications.

- Back work ratio (r_{bW})

$$r_{bW} = \frac{-ve\ work}{+ve\ work}$$

Rankine cycle

$$* r_{bW} = \frac{W_P - \int V_f dP}{W_T}$$

* 1% to 2%

* $r_W = 98\% \text{ to } 99\%$

Brayton cycle

$$* r_{bW} = \frac{W_C}{W_T} \int V_g dP$$

* 40 to 60%

$r_W = 60\% \text{ to } 40\%$

-

- work ratio (r_W)

$$r_W = \frac{\text{Net work}}{+ve\ work}$$

$$= \frac{W_T - W_C}{W_T} = 1 - \frac{W_C}{W_T}$$

$$r_W = 1 - r_{bW}$$

- Efficiency of Brayton cycle

$$\eta = \frac{O/P}{I/P}$$

$$\boxed{\eta = \frac{W_{net}}{Q_s}}$$

$$\eta = \frac{Q_{net}}{Q_s}$$

$$\begin{aligned} Q_{net} &= Q_{1-2}^0 + Q_{2-3}^0 + Q_{3-4}^0 + Q_{4-1}^0 \\ &= Q_{2-3} + Q_{4-1} \\ &= Q_s - Q_R \end{aligned}$$

$$\therefore \eta = \frac{Q_s - Q_R}{Q_s}$$

$$\boxed{\eta = 1 - \frac{Q_R}{Q_s}}$$

$$\text{Air, } PV = mRT$$

$$h = cPT$$

$$\eta = 1 - \frac{T_4 - T_1}{T_3 - T_2}$$

$$\eta = 1 - \frac{T_1 \left(\frac{T_4 - 1}{T_1} \right)}{T_2 \left(\frac{T_3 - 1}{T_2} \right)} - ①$$

Process (1-2) :- $PV^{\gamma} = C$

$$\frac{T_2}{T_1} = \left(\frac{P_2}{P_1} \right)^x = \left(\frac{P_H}{P_L} \right)^x = (r_p)^x - ② \quad \therefore x = \frac{\gamma - 1}{\gamma}$$

Process (3-4) : $PV^{\gamma} = C$

$$\frac{T_3}{T_4} = \left(\frac{P_3}{P_4} \right)^x = \left(\frac{P_2}{P_1} \right)^x = (r_p)^x - ③$$

Compare eqn ② & ③.

$$\frac{T_2}{T_1} = \frac{T_3}{T_4}$$

$$\boxed{T_2 T_4 = T_1 T_3} - 4$$

use eqn ④ & 1

$$\frac{T_4}{T_1} = \frac{T_3}{T_2}$$

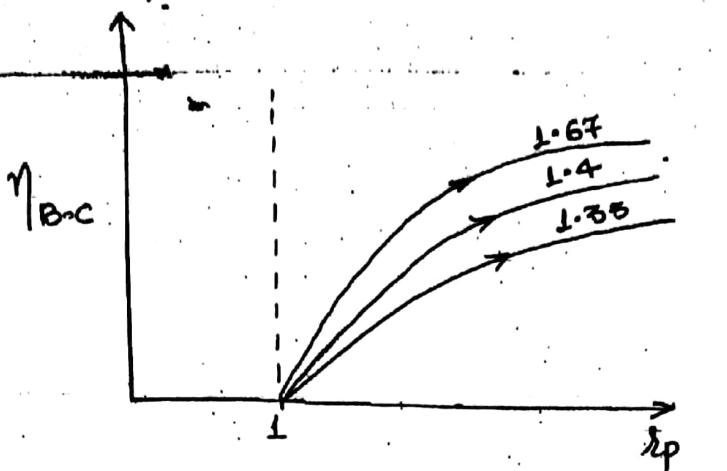
$$\therefore \eta = 1 - \frac{T_1}{T_2}$$

$$\eta = 1 - \frac{1}{T_2/T_1}$$

$$\boxed{\eta = 1 - \frac{1}{(r_p)^{\frac{\gamma-1}{\gamma}}}} - 5$$

* The efficiency of Brayton cycle is a function of pressure ratio & Index.

$$\uparrow \eta = 1 - \left[\frac{1}{\frac{1}{r_p^{\frac{\gamma-1}{\gamma}}} \rightarrow 1 - \frac{1}{r_p^{\frac{1}{\gamma}}}} \right] \downarrow$$



$$\begin{array}{l} \gamma \uparrow \rightarrow \eta \uparrow \\ \text{or} \\ P_2 \uparrow \rightarrow \eta \uparrow \end{array}$$

Note above

- * The expression of efficiency of Brayton cycle is applicable when both compression & expansion are isentropic.

→ Assumptions of Air-standard cycle:

- * Air is the working fluid treated as ideal gas.
- * The value of c_p , c_v , & γ are assumed as constant w.r.t temp.
- * Both compression & expansion are assumed to be isentropic
- * Should be a close system analysis.
- * All process are internally reversible.
- * Neglecting K-E & P-E changes
- * Neglecting pressure loss.

→ Actually

$$\begin{array}{ll} * \text{As } T \uparrow & c_p \uparrow \quad c_p - c_v = R \rightarrow c_p/c_v \\ & c_v \uparrow \quad 3-2 = 1 \rightarrow 1.5 \\ & \gamma \downarrow \quad 4-3 = 1 \rightarrow 1.55 \end{array}$$

$$* ds_i = \underset{\text{rev. ideal}}{S_{\text{gen}}} + \frac{dq}{T}$$

$$* \text{Isentropic, } \eta_c \neq 100\% \\ \eta_T \neq 100\%$$

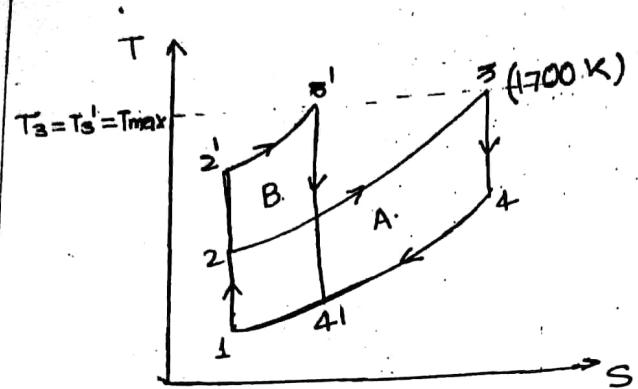
$$* \Delta P \neq 0$$

$$* h_1 + k\epsilon_1 + P\epsilon_1 + \textcircled{Q} = h_2 + k\epsilon_2 + P\epsilon_2 + W$$

→ Effect of pressure ratio on efficiency & net work output.

There is an upper limit of 1700 K imposed due to the metallurgical limit condition of the turbine blades. With the increase in pressure ratio the efficiency increases, but for the same power output the mass flow rate increases.

??



$$A \rightarrow 1-2-3-4-1 \rightarrow (r_p)_A = b$$

$$B \rightarrow 1-2'-3'-4'-1 \rightarrow (r_p)_B = \frac{P_2'}{P_1}$$

$$P_2' > P_2$$

$$\frac{P_2'}{P_1} > \frac{P_2}{P_1}$$

$$(r_p)_B > (r_p)_A$$

$$\eta_B > \eta_A$$

$$\text{Power output} = \dot{m} \times W_{\text{Net}}$$

$$(W_{\text{Net}})_A > (W_{\text{Net}})_B$$

$$(\dot{m})_A < (\dot{m})_B$$

> optimum pressure ratio for maximum work output

$$W_{\text{Net}} = W_T - W_C$$

$$= (h_3 - h_4) - (h_2 - h_1)$$

$$= h_3 - h_4 - h_2 + h_1$$

$$W_{\text{Net}} = C_P (T_3 - T_4 - T_2 + T_1) \quad \text{--- (1)}$$

$$T_1 = T_{\min}, \quad T_2 T_4 = T_1 T_3$$

$$T_3 = T_{\max}, \quad T_2 = \frac{T_1 T_3}{T_4} \quad \text{--- (2)}$$

use (2) in (1)

$$W_{\text{Net}} = C_P \left[T_3 - \frac{T_1 T_3}{T_4} - T_4 + T_1 \right]$$

$$\frac{dW}{dT_4} = 0 \quad T_4^{-1} = -1 T_4^{-2} \Rightarrow -\frac{1}{T_4^2}$$

$$+ \frac{T_1 T_3}{T_4^2} - 1 = 0$$

$$\frac{T_1 T_3}{T_4^2} = 1$$

$$T_4^2 = T_1 T_3$$

$$T_2 = \frac{T_1 T_3}{T_4} = \frac{T_1 T_3}{\sqrt{T_1 T_3}} = \sqrt{T_1 T_3} = T_4$$

$T_2 = T_4 = \sqrt{T_1 T_3}$

use in eqn 1.

$$W_{net} = CP [T_3 - T_4 - T_2 + T_1]$$

$$= CP [T_3 - \sqrt{T_1 T_3} - \sqrt{T_1 T_3} + T_1]$$

$$= CP [T_3 + T_1 - 2\sqrt{T_1 T_3}]$$

$$W_{max} = CP [(\sqrt{T_3})^2 + (\sqrt{T_1})^2 - 2\sqrt{T_1 T_3}]$$

$$W_{max} = CP [\sqrt{3} - \sqrt{1}]^2$$

$$W_{max} = CP [\sqrt{T_H} - \sqrt{T_L}]^2$$

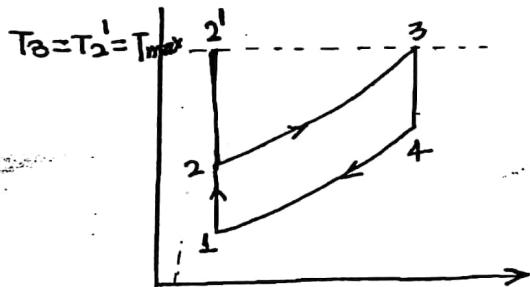
$$\frac{T_2}{T_1} = \left(\frac{P_2}{P_1} \right)^{\frac{\gamma-1}{\gamma}}$$

$$\frac{P_2}{P_1} = \left(\frac{T_2}{T_1} \right)^{\frac{1}{\gamma-1}}$$

$$(r_p)_{opt} = \left(\frac{\sqrt{T_1 \cdot T_3}}{T_1} \right)^{\frac{1}{\gamma-1}} = \left(\frac{\sqrt{T_3}}{T_1} \right)^{\frac{1}{\gamma-1}} = \left(\frac{T_3}{T_1} \right)^{\frac{1}{2(\gamma-1)}}$$

$$(r_p)_{opt} = \left(\frac{T_{max}}{T_{min}} \right)^{\frac{1}{2(\gamma-1)}}$$

Prove that $(r_p)_{max} = (r_p)_{opt}^2$



$$\frac{T_2'}{T_1} = \left(\frac{P_2'}{P_1} \right)^{\frac{\gamma-1}{\gamma}}$$

$$(r_p)_{max} = \frac{P_2'}{P_1} = \left(\frac{T_2'}{T_1} \right)^{\frac{1}{\gamma-1}} = \left(\frac{T_3}{T_1} \right)^{\frac{1}{\gamma-1}}$$

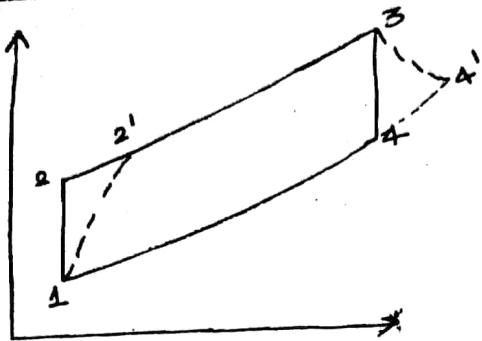
$$= \left(\frac{T_{max}}{T_{min}} \right)^{\frac{1}{\gamma-1}}$$

$$(r_p)_{max} = (r_p)_{opt}^2$$

ISENTROPIC efficiency of compressor & Turbine.

Isentropic efficiency of compressor is defined as the ratio of ideal temp rise to that of actual temp rise.

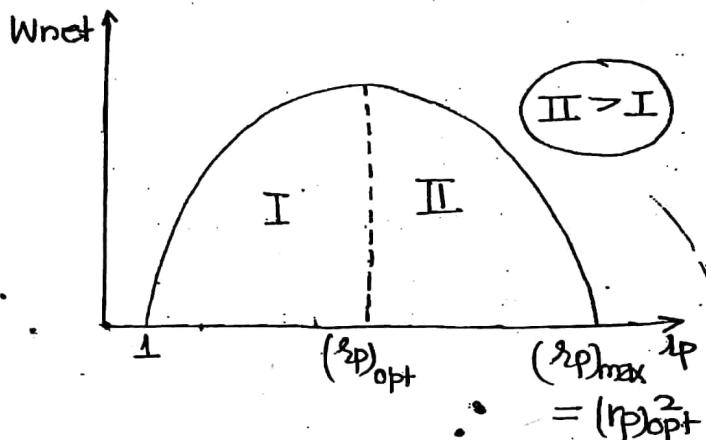
Isentropic efficiency of turbine is defined as the ratio of actual temp drop to that of ideal temp drop.



Isentropic \rightarrow Rev adiabatic
Irrev Adiabatic
 $ds = S_{gen} + \frac{dT}{T}$

$$(\eta_{is})_C = \frac{T_2 - T_1}{T_2 - T_1}$$

$$(\eta_{is})_T = \frac{T_3 - T_4'}{T_3 - T_4}$$



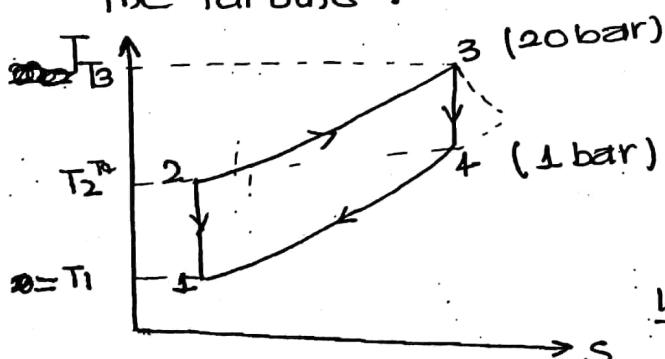
$$\eta = 1 - \frac{1}{(r_p)^{\frac{2-1}{\gamma}}}$$

$$\Rightarrow r_p = 1 \rightarrow \eta = 0 = W_{net}$$

$$(r_p) \rightarrow (r_p)_{max}$$

$$W_{net} = 0$$

Pb In a gas turbine hot combustion product having a value of C_p & C_v is 0.98 & 0.7538 kJ/kg K resp. enters the turbine at a pressure of 20 bar, 1500 K & then exit the turbine at a pressure of 1 bar. Assuming the value of Index 1.3 & the Isentropic efficiency of the turbine is 94%. Then find the actual work done o/p of the turbine.



$$\eta_{is} = \frac{T_3 - T_4'}{T_3 - T_4}$$

$$0.94 = \frac{1500 - T_4'}{1500 - T_4}$$

$$\frac{1500}{T_4} = \frac{T_3}{T_4} = \left(\frac{P_3}{P_4}\right)^{\frac{P-1}{\gamma}} = \left(\frac{20}{1}\right)^{\frac{1.3-1}{1.3}}$$

$$W_T = h_3 - h_4'$$

$$= C_p(T_3 - T_4')$$

$$= 0.98(1500 - T_4')$$

$$= 689.5 \frac{\text{kJ}}{\text{kg}}$$

$$T_4 = 750$$

$$= 751 \text{ K}$$

$$0.94 = \frac{1500 - T_4'}{1500 - 751}$$

$$T_4' = 796 \text{ K}$$

150
c/f
o/c
F/e

Pb An ideal Brayton cycle having a net work o/p of 150 kJ/kg & the work ratio is 0.4. If the isentropic efficiency of both comp & turbine are 84% then find out the actual net work o/p.

For ideal cycle.

$$\gamma = 1.4$$

$$W_{o/p} = 150 \text{ kJ/kg}$$

$$r_w = 0.4 = 1 - \frac{w_c}{w_t}$$

$$= \frac{w_t - w_c}{w_t} = \frac{w_{net}}{w_t}$$

$$0.4 = \frac{150}{w_t}$$

$$w_t = \frac{75}{4^2} = 37.5 \text{ kJ/kg}$$

or,

$$\text{Actual } w_c = \frac{\text{Ideal } w_c}{\eta_T}$$

$$\text{Actual } w_t = \text{Ideal } w_t \times \eta_T$$

$$(w_{net}) = \left(\frac{w_t}{4} \right) - (w_c)$$

$$= w_t \cdot \eta_T - \frac{w_c}{\eta_c}$$

$$= 0.85 \cdot w_t - \frac{w_c}{0.85}$$

$$w_{net} = 54 \text{ kJ/kg}$$

$$\eta = 0.84 = \frac{T_2 - T_1}{T_2 - T_1} = \frac{T_3 - T_4}{T_3 - T_4}$$

$$r_w = 1 - \eta_{bw} = 0.4$$

$$= \eta_{bw} = 0.6 = \frac{w_c}{w_t}$$

$$w_c = 0.6 w_t$$

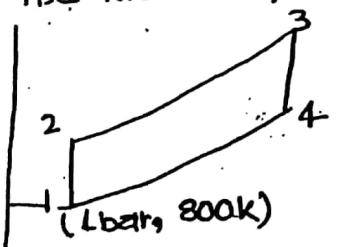
$$w_t - w_c = 150$$

$$0.4 w_t = 150$$

$$w_t = 375 \text{ kJ/kg}$$

$$w_c = 225 \text{ kJ/kg}$$

Pb Air enters the compressor at a pressure of 1 bar & temp of 27°C operating on Brayton cycle. Having a pressure ratio of 6 if the turbine work is 2.5 times compressor work then find out the max temp in the cycle & efficiency of the cycle.



$$\frac{T_2}{T_1} = \frac{P_2}{P_1} = (r_p)^{\frac{1}{1-\gamma}}$$

$$\eta_c = 1 - \frac{1}{(6)^{\frac{1}{1-\gamma}}} \\ = 40\%$$

$$(r_p) = 6 = \left(\frac{P_2}{P_1} \right)^{\frac{1}{1-\gamma}} = \left(\frac{P_2}{P_1} \right)^{\frac{1}{1-\gamma}}$$

$$w_t = 2.5 w_c$$

$$(T_3 - T_4) = 2.5 (T_2 - T_1)$$

$$T_3 \left(1 - \frac{T_4}{T_3} \right) = 2.5 T_1 \left(\frac{T_2}{T_1} - 1 \right)$$

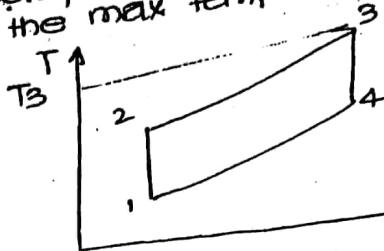
$$T_3 \left(1 - \frac{1}{(r_p)^{\frac{1}{1-\gamma}}} \right) = 2.5 T_1 \left(r_p^{\frac{1}{1-\gamma}} - 1 \right)$$

$$\frac{T_3 (r_p^{\frac{1}{1-\gamma}} - 1)}{r_p^{\frac{1}{1-\gamma}}} = 2.5 T_1 (r_p^{\frac{1}{1-\gamma}} - 1)$$

$$T_3 = 2.5 T_1 (r_p) = 1251 \text{ K}$$

Pb Air enters the comp of a gas turbine having a pressure ratio of 5. Find the max temp in the sec

$P_1 = 1 \text{ bar}$
 $T_1 = 300 \text{ K}$
 $r_{dp} = 5$
 $r_{bw} = 0.4$



$$\frac{W_c}{W_T} = 0.4$$

$$\frac{T_2 - T_1}{T_3 - T_4} = 0.4$$

$$\eta = 1 - \frac{1}{(5) \frac{r_p^x}{r_p^x - 1}} = 98\%$$

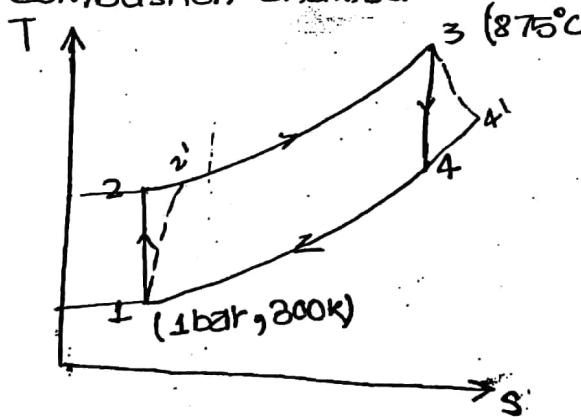
$$\Rightarrow \frac{T_2 - T_1}{T_3 - T_4} = \frac{T_1 \left(\frac{T_2}{T_1} - 1 \right)}{T_3 \left(1 - \frac{T_4}{T_3} \right)} = \frac{T_1 \left(r_p^x - 1 \right)}{T_3 \left(1 - \frac{1}{r_p^x} \right)}$$

$$= \frac{T_1 \left(r_p^x - 1 \right)}{T_3 \left(r_p^x - 1 \right)} = 0.4$$

$$0.4 = \frac{(r_p)^x}{T_3}$$

$$T_3 = 1187 \text{ K}$$

Qb Find the required air fuel ratio in a gas turbine having 80% efficiency of compressor & 85% of turbine. The max temp in the cycle is 875°C having specific heat of air is 1 kJ/kg K and the value of γ is 1.4 and air enters the compressor at a pressure of 1 bar & temp of 27°C having pressure ratio of 4 & the calorific value of fuel is 42 MJ/kg & there is the loss of 10% of the calorific value in the combustion chamber.



$$\eta_c = 80\% = \frac{\text{Ideal } W_c}{\text{Actual } W_c}$$

$$\eta_T = 85\% = \frac{\text{Actual}}{\text{Ideal}}$$

$$r_p = 4 = \left(\frac{P_2}{P_1} \right)^{\frac{1}{\gamma}} = \left(\frac{T_2}{T_1} \right)^{\frac{1}{\gamma}}$$

$$4 = \left(\frac{P_2}{P_1} \right)^{0.285}$$

$$12.8 = P_2$$

$$\left(\frac{T_2}{T_1} \right)^{\frac{1}{\gamma}} = 4 \cdot \frac{0.4}{1.4}$$

$$T_2 = 445.79 \text{ K}$$

$$\eta_c = \frac{T_2 - T_1}{T_2^{\gamma} - T_1}$$

0.80

$$T_2^{\gamma} = 482.24 \text{ K}$$

E3

(ma)

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$$E_3 = E_2' + (Q_s)_{Actual}$$

$$\frac{(m_a + m_f) C_p a T_3}{m_f} = \frac{m_a C_p a T_2'}{m_f} + \frac{m_f C_p a \eta_{CC}}{m_f}$$

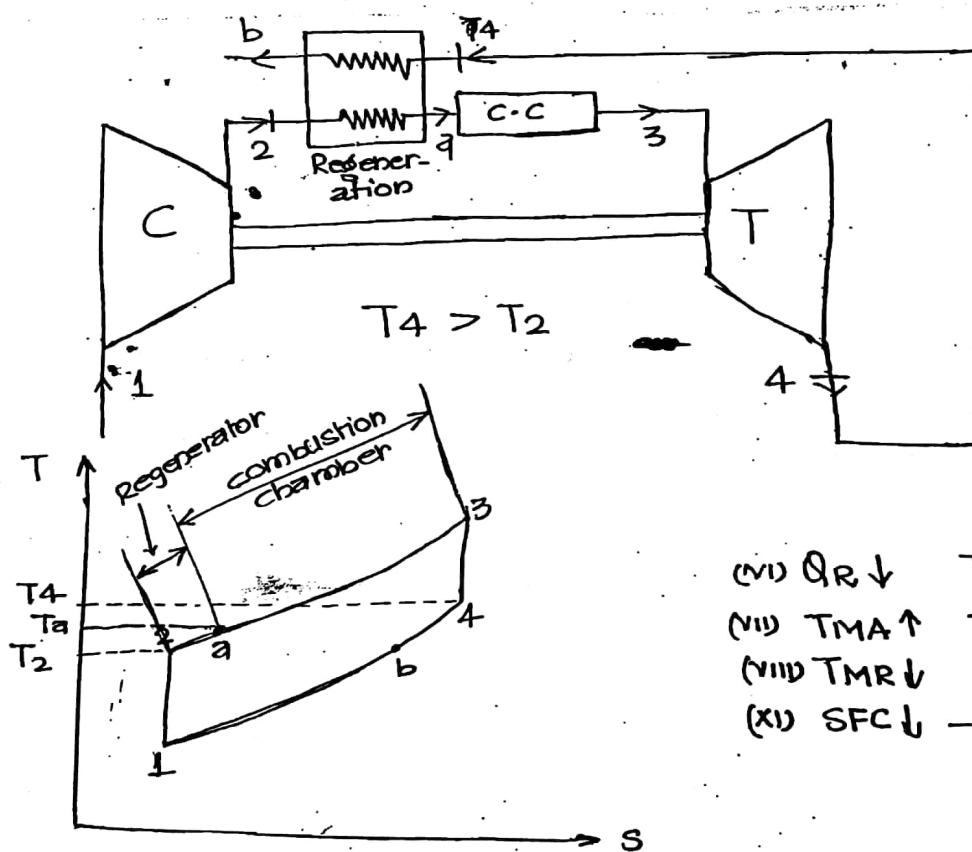
$$\left(\frac{A}{F} + 1\right) 1 \times 1148 = \frac{1}{F} \times 1 \times 482.24 + 42000 \times 0.90$$

$$\frac{A}{F} = 56.7$$

Method of improving the performance of Gas Turbine.

case 1: Regeneration in Gas Turbine

* It is a process in which turbine exhaust are utilised to increase the temp of compressed air before entering the combustion chamber.



- (vi) $Q_R \downarrow$ TMA - mean temp of heat add
- (vii) $T_{MA} \uparrow$ TMR - mean temp of heat rej.
- (viii) $T_{MR} \downarrow$
- (ix) $SFC \downarrow$ - specific fuel consumption

- 1-2-3-4-1

$$(2) W_C = h_2 - h_1, \text{ const}$$

$$(3) W_T = h_3 - h_4, \text{ const}$$

$$(4) W_{bet} = W_T - W_C, \text{ const}$$

$$(5) Q_s = h_3 - h_2$$

$$(6) \eta = \frac{W_{net}}{Q_s}$$

- 1-2-a-3-4-b-1

$$W_C = h_2 - h_1, \text{ const}$$

$$W_T = h_3 - h_4, \text{ const}$$

$$W_{net} = W_T - W_C, \text{ const}$$

$$\downarrow Q_s = h_3 - h_2$$

$$\eta = \frac{W_{net}}{Q_s}$$

- > Effectiveness of Regenerator / Thermometer
- * It is defined as the ratio of actual temp rise in the regenerator to the max possible temp rise in the regenerator.

$$\epsilon = \frac{T_a - T_2}{T_4 - T_2}$$

- * Generally the value of effectiveness is varies from 70% to 80%.

Note

- * In the case of Ideal regenerative cycle

$$\epsilon = 100\% = 1 = \frac{T_a - T_2}{T_4 - T_2}$$

$$T_a - T_2 = T_4 - T_2$$

$$T_a = T_4$$

$$T_b = T_2$$

- > Efficiency of Ideal regenerative cycle

$$\eta = \frac{O/P}{I/P} = \frac{W_{net}}{Q_s} = \frac{Q_s - Q_R}{Q_s} = 1 - \frac{Q_R}{Q_s}$$

$$\eta_{\text{simple Brayton cycle}} = 1 - \frac{h_4 - h_1}{h_8 - T_2} = 1 - \frac{T_4 - T_1}{T_8 - T_2}$$

→ Air, $pV = mRT$
 $h = c_p T$

$$\eta_{\text{regenerative cycle}} = 1 - \frac{T_b - T_1}{T_8 - T_a}$$

$$\eta_{\text{ideal Reg. cycle}} = 1 - \frac{T_2 - T_1}{T_8 - T_4} \quad \because T_b = T_2 \quad T_a = T_4$$

$$\eta_{\text{ideal reg}} = 1 - \frac{\pi_1 \left(\frac{T_2}{T_1} - 1 \right)}{T_8 \left(1 - \frac{T_4}{T_8} \right)}$$

$$\eta_{\text{ideal reg}} = 1 - \frac{T_1}{T_8} \left(\frac{r_p^x - 1}{1 - \frac{1}{(r_p)^x}} \right)$$

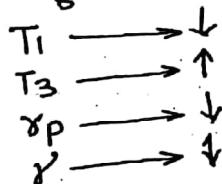
$$\boxed{\eta_{\text{ideal reg}} = 1 - \frac{T_1}{T_8} (r_p)^{\frac{x-1}{x}}}$$

$$x = \frac{P_1 - 1}{P}$$

* Observation

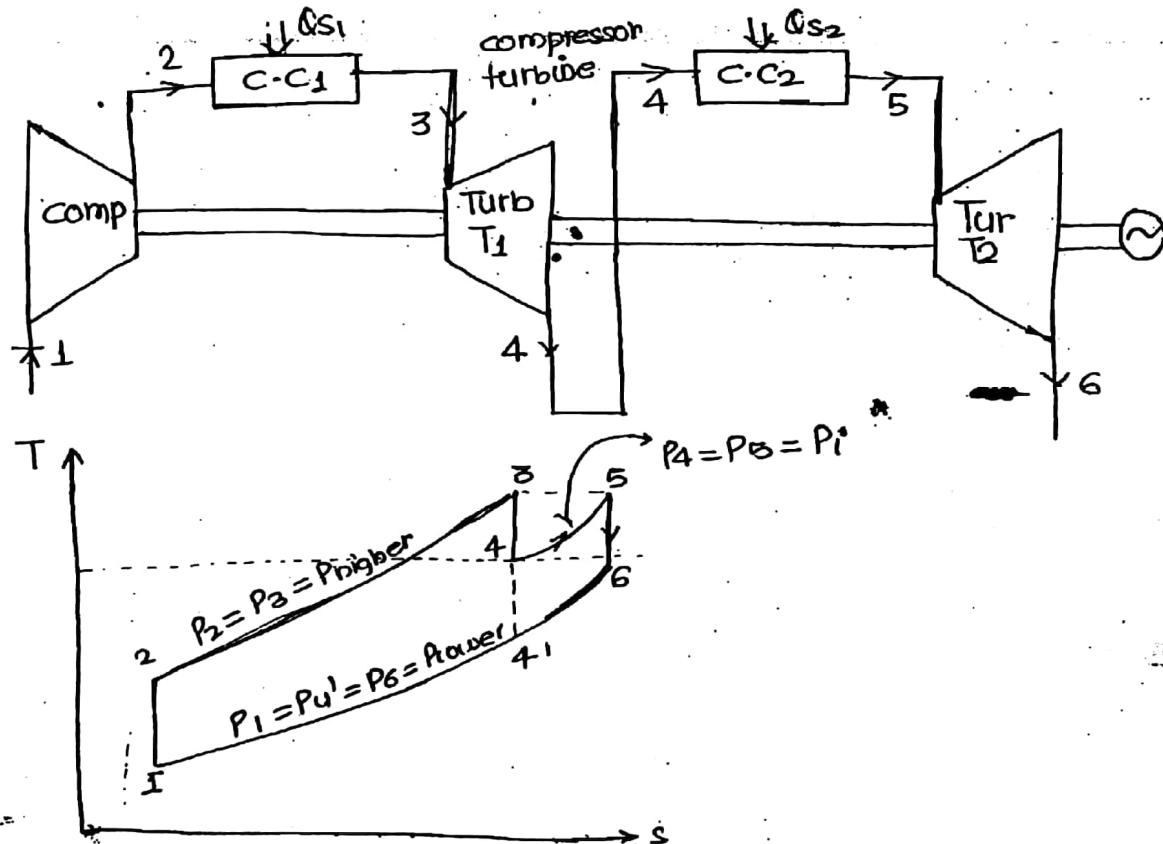
* Beyond a certain value of pressure ratio the use of regenerator becomes ineffective as the compressor outlet temp exceeds the turbine outlet temp.

η_{ideal}
Reg



case II : Reheating in gas turbine

* The main purpose of reheating is to improve the net work output by increasing the turbine work.



1-2-3-4'-1

- * $N_c = h_2 - h_1$
- * $W_T = (h_3 - h_4')$
- * $W_{net} = W_T - N_c$
- * $Q_s = h_3 - h_2$

* $QR \uparrow$

* $TMA \uparrow$

* $TNR \uparrow$

* $D_m \downarrow$

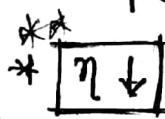
R-H-1-2-3-4-5-6-1

$$N_c = h_2 - h_1$$

$$W_T = (h_3 - h_4') + (h_5 - h_6)$$

$$\boxed{W_{net}} = W_T - N_c$$

$$Q_s = (h_3 - h_2) + (h_5 - h_4)$$

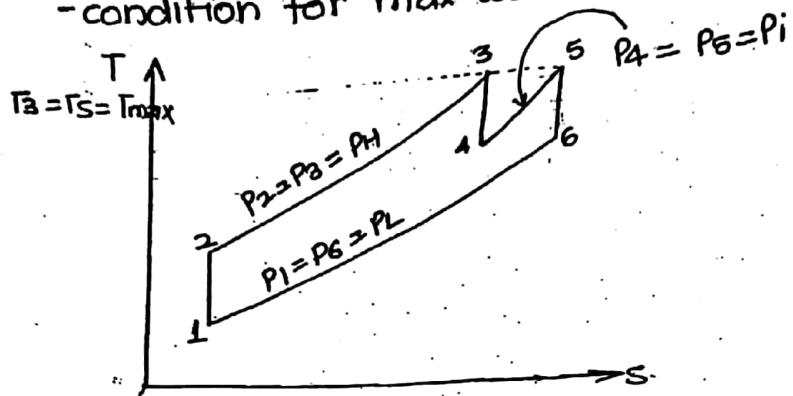


* $T_6 > T_4'$

Note

* With the use of reheating, the scope of regeneration increases because the turbine outlet temp increases ($T_6 > T_4$) therefore reheating is generally coupled with regeneration.

- condition for max work output with perfect reheatting



Perfect reheatting $\Rightarrow T_3 = T_5$

$$\uparrow W_{net} = \uparrow W_r - W_c$$

$$W_T = W_{T_1} + W_{T_2}$$

$$W_T = (h_3 - h_4) + (h_5 - h_6)$$

$$W_T = CP(T_3 - T_4) + CP(T_5 - T_6)$$

$$W_T = CP T_3 \left(1 - \frac{T_4}{T_3}\right) + CP T_5 \left(1 - \frac{T_6}{T_5}\right) - A.$$

$$\frac{T_4}{T_3} = \left(\frac{P_4}{P_3}\right)^x = \left(\frac{P_i}{P_H}\right)^x$$

$$x = \frac{8-1}{8}$$

$$\frac{T_6}{T_5} = \left(\frac{P_6}{P_5}\right)^x = \left(\frac{P_L}{P_i}\right)^x \quad B.$$

use B in A.

$$W_T = CP T_3 \left[1 - \left(\frac{P_i}{P_H}\right)^x\right] + CP T_5 \left[1 - \left(\frac{P_L}{P_i}\right)^x\right]$$

$$W_T = CP T_3 \left[2 - \left(\frac{P_i}{P_H}\right)^x - \left(\frac{P_L}{P_i}\right)^x\right] - C$$

$$\frac{dW_T}{dP_i} = 0 \quad -x \frac{P_i^{x-1}}{P_H^x} + \frac{x P_L^{x-1}}{P_i^{x+1}} = 0$$

$$\frac{-x P_i^{x-1}}{P_H^x} = \frac{x P_L^x}{P_i^{x+1}}$$

$$P_i^{2x} = (P_H \cdot P_L)^x$$

$$P_L = \sqrt{P_H \cdot P_L}$$

- observation

$$W_{T_1} = h_3 - h_4 = C_p(T_3 - T_4) = C_p T_3 \left(1 - \frac{T_4}{T_3}\right) = C_p T_3 \left(1 - \left(\frac{P_4}{P_3}\right)^x\right)$$

$$= C_p T_3 \left[1 - \left(\frac{P_i}{P_H}\right)^x\right]$$

$$= C_p T_3 \left[1 - \left(\frac{\sqrt{P_H \cdot P_L}}{P_H}\right)^x\right]$$

$$= C_p T_3 \left[1 - \left(\sqrt{\frac{P_L}{P_H}}\right)^x\right]$$

$$= C_p T_3 \left[1 - \left(\frac{P_L}{P_H}\right)^{x/2}\right]$$

$$W_{T_2} = h_5 - h_6 = C_p(T_5 - T_6) = C_p T_5 \left(1 - \frac{T_6}{T_5}\right) = C_p T_5 \left[1 - \left(\frac{P_6}{P_5}\right)^x\right]$$

$$= C_p T_5 \left[1 - \left(\frac{P_L}{P_i}\right)^x\right]$$

$$= C_p T_5 \left[1 - \left(\frac{P_L}{\sqrt{P_H \cdot P_L}}\right)^x\right]$$

$$= C_p T_5 \left[1 - \left(\frac{P_L}{P_H}\right)^{x/2}\right] - B$$

Perfect reheatting s - b

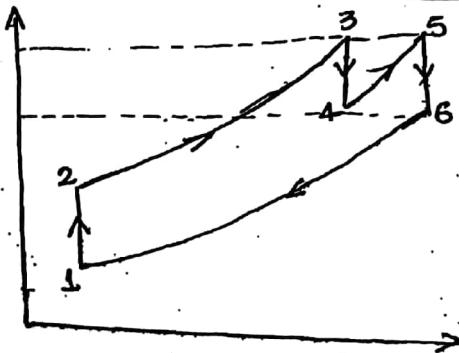
$$T_3 = T_5$$

compare equation A & B)

$$\boxed{W_{T_1} = W_{T_2}} \rightarrow \text{In perfect reheatting:}$$

Note :

* condition for maximum work of p in perfect reheatting



$$\boxed{T_3 = T_5}$$

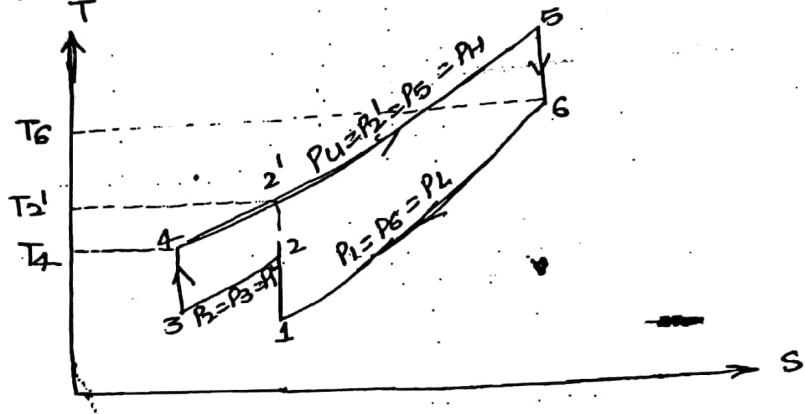
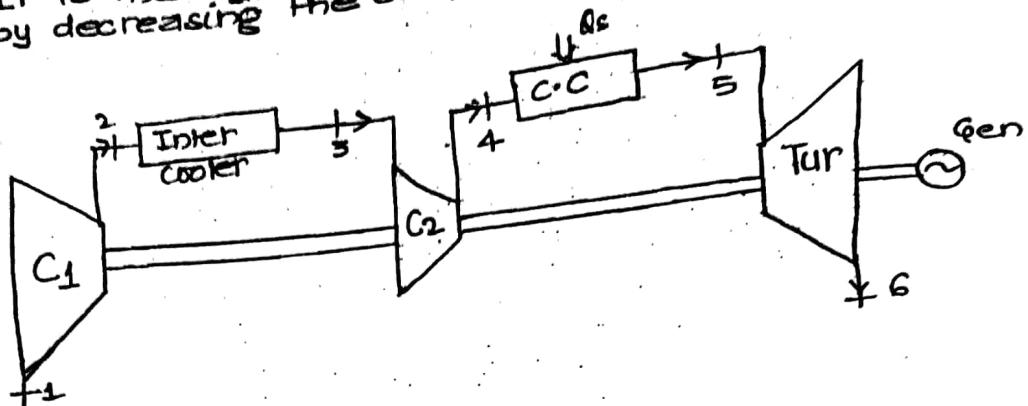
$$P_i = \sqrt{P_L \cdot P_H}$$

$$W_{T_1} = W_{T_2}$$

$$T_4 = T_6$$

case III : Intercooling in Gas Turbine

* It is the another way of improving a net work output by decreasing the compressor work.



1-2'-5-6-1

$$W_T = h_5 - h_6$$

$$W_C = h_2 - h_1$$

$$W_{net} = W_T - W_C$$

$$Q_s = h_5 - h_2'$$

1-2-3-4-5-6-1

$$W_T = h_5 - h_6 \text{ const}$$

$$\downarrow W_C = (h_2 - h_1) + (h_u - h_3)$$

$$\uparrow W_{net} = W_T - W_C \downarrow$$

$$\uparrow Q_s = h_5 - h_4$$

$W_C \downarrow$

$W_T = \text{const}$

$\boxed{W_{net} \uparrow}$

$Q_s \uparrow$

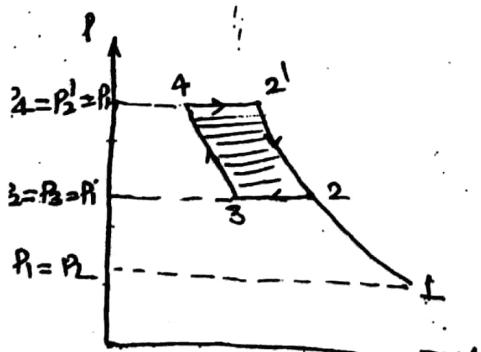
$Q_R \uparrow$

$T_M A \downarrow$

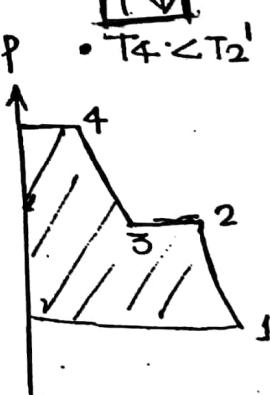
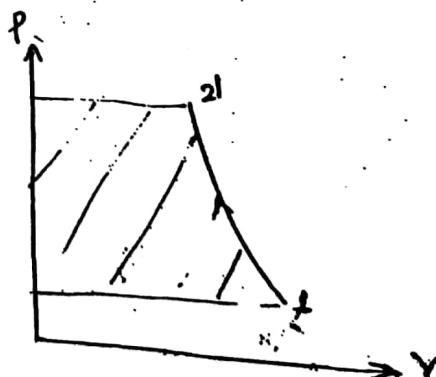
$P_m \downarrow$

$n \downarrow$

$T_4 < T_2'$



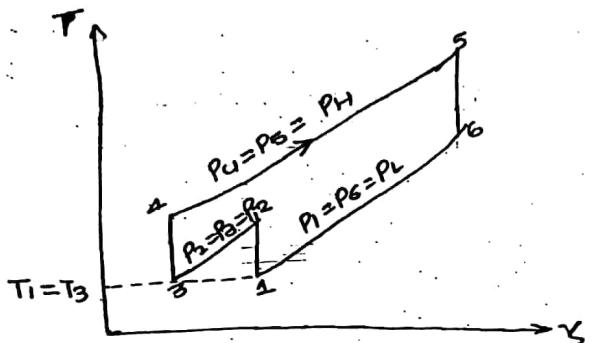
Saving in
work due to
intercooling



6 Oct, 17

Note:
* With the use of intercooling, the scope of regeneration is increased as the compressor outlet temp decreased ($T_4 < T_2'$)
Therefore intercooling is generally coupled with regeneration.

→ condition for minimum work input with perfect intercooling



$$\uparrow W_{net} = W_T - W_c \downarrow$$

$$\begin{aligned} W_c &= W_{c1} + W_{c2} \\ &= (h_2 - h_1) + (h_u - h_3) \\ &= C_p(T_2 - T_1) + C_p(T_u - T_3) \\ &= C_p T_1 \left(\frac{T_2}{T_1} - 1 \right) + C_p T_3 \left(\frac{T_u}{T_3} - 1 \right) \\ &= C_p T_1 \left[\left(\frac{P_2}{P_1} \right)^x - 1 \right] + C_p T_3 \left[\left(\frac{P_u}{P_3} \right)^x - 1 \right] \\ &= C_p T_1 \left[\left(\frac{P_i}{P_1} \right)^x - 1 \right] + C_p T_3 \left[\left(\frac{P_h}{P_3} \right)^x - 1 \right] \end{aligned}$$

For perfect intercooling

$$W = C_p T_1 \left[\left(\frac{P_h}{P_i} \right)^x + \left(\frac{P_i}{P_L} \right)^x - 2 \right]$$

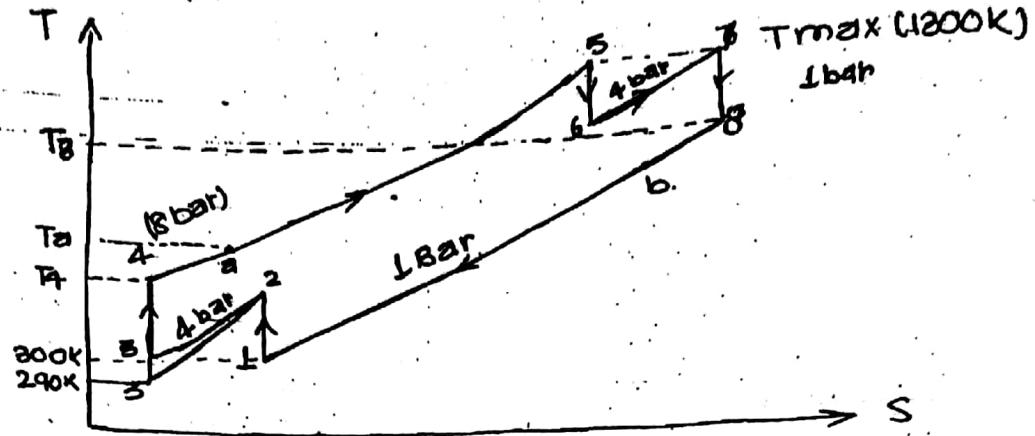
$$\frac{dW}{dt} = 0 \quad \boxed{P_i = \sqrt{P_h \cdot P_L}}$$

Note

* condition for maximum work output with perfect intercooling

$T_1 = T_3$
$P_i = \sqrt{P_h \cdot P_L}$
$W_{ci} = W_{c2}$
$T_2 = T_4$

A regenerative, reheat cycle has air entering at 1 bar & 300K into compressor having intercooling b/w the 2 stage of compression. Air leaving first stage of compressor is cooled upto 290 K & 4 bar press. in inter cooler & subsequently comp to 8 bar. compressed air leaving 2 compressor passed through regenerator having a effective mass of 80%. Subsequently combustion produces 1300 K at the inlet of turbine having expansion upto 4 bar & then reheated upto 1300 K before being expanded upto 1 bar exhaust from turbine passes through regenerator consider compression & expansion to be isentropic & calculate over all efficiency.



$$\frac{T_2}{T_1} = \left(\frac{P_2}{P_1}\right)^{\alpha}$$

$$\frac{T_2}{300} = \left(\frac{4}{1}\right)^{\frac{0.4}{1.4}} \quad \therefore T_2 = 445\text{K}$$

$$\frac{T_4}{290} = \left(\frac{8}{4}\right)^{\frac{0.4}{1.4}} \quad \therefore T_4 = 355\text{K}$$

$$\frac{1200}{T_6} = \left(\frac{8}{6}\right)^{\frac{0.4}{1.4}} \quad \therefore T_6 = 1066\text{K}$$

$$\frac{1200}{T_8} = \left(\frac{4}{1}\right)^{\frac{0.4}{1.4}} \quad \therefore T_8 = 874\text{K}$$

-

$$\epsilon = \frac{T_5 - T_4}{T_8 - T_4}$$

$$T_5 = 270\text{K}$$

$$\eta = \frac{W_T + W_C}{Q_S}$$

$$= \frac{[(T_5 - T_6) + (T_7 - T_8)]}{(T_5 - T_A) + (T_7 - T_6)}$$

$$= \frac{[(T_2 - T_1) + (T_4 - T_3)]}{(T_5 - T_A) + (T_7 - T_6)} \\ = 58.9\%$$

Rankine Cycle

(steam vapour cycle)

- Reason for using water as a working fluid
 - * It is chemically stable & harmless substance.
 - * Available in large quantity.
 - * Cheaper & economic.
- specific steam consumption
 - * It is the amount of steam consumed to produce one kW power output

$$SSC = \frac{3600}{W_{net}} \frac{\text{kg}}{\text{kWhr}}$$

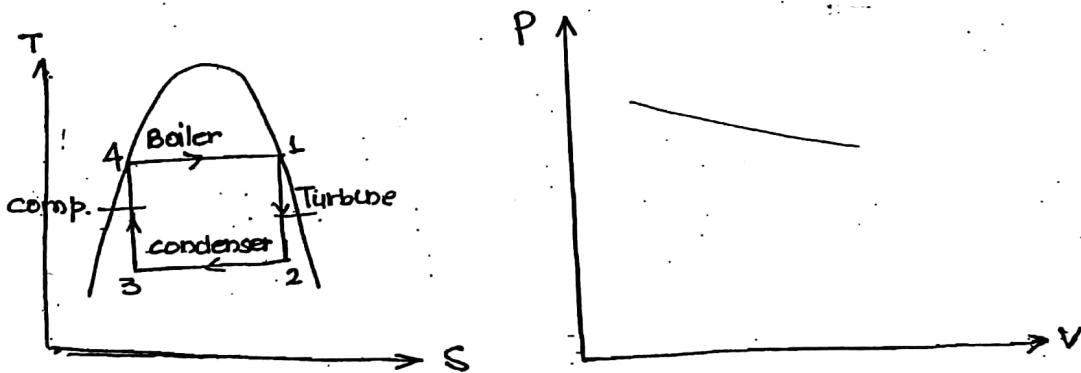
- Heat Rate
 - * It is the "rate" of heat input required to produce one "kW power" output.

$$HR = \frac{m \times Q_s}{m \times W_{net}} = \frac{Q_s}{W_{net}} = \frac{1}{\eta} = \frac{1}{\eta}$$

$$HR = \frac{1}{\eta}$$

- Carnot vapour cycle

- Process 1-2 → Isentropic expansion
- 2-3 → Isothermal heat rejection
- 3-4 → Isentropic compression
- 4-1 → Isothermal heat addition



* Drawbacks

- The state of the working fluid at the entry of turbine is vapour & at the exit of turbine is wet mixture which increases the chances of erosion of turbine blades.

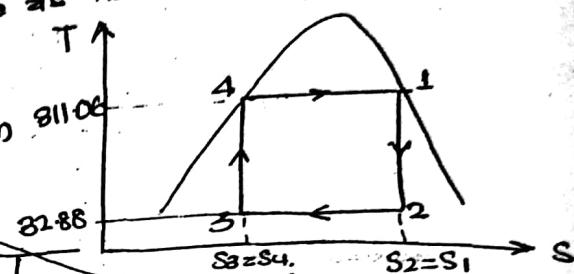
- Design and control of partial condenser is not possible
- It is very difficult to design a compressor handling a mixture of liquid & vapour.
- The compression work is having higher value for the Carnot cycle which reduces the net work output of the cycle.

Pb : Carnot cycle operates between a source temp 811.06°C & 10 MPa where ad the sink temp is 32.88°C & 5 kPa then determine.

(i) Work ratio

(ii) Specific steam consumption

(iii) Efficiency of the cycle.



P_r	$t^\circ\text{C}$	h_f	h_g	S_f	$S_g \text{ (kg/kg-K)}$
10 MPa	811.06	1407.56	2724.7	3.3596	5.6141
5 kPa	32.88	137.88	2561.42	0.4764	8.3951

$$\eta = 1 - \frac{T_L}{T_H}$$

$$= 1 - \frac{32.88 + 2}{311.06 + 2} \\ = 47\%$$

~~$h_3 = h_4 + x_2 h_{fg}$~~

~~$h_B = h_f$~~ $h_1 = h_{g1} = 2724.7 \text{ kJ/kg}$

~~$h_D = h_g$~~ $h_2 = h_{f4} = 1407.56 \text{ kJ/kg}$

~~$h_c = h_f + x_2 h_{fg}$~~ $h_2 = h_f + x_2 (h_{fg}) = 137.88 + x_2 (2561.42 - 137.88) \\ = 1710 \text{ kJ/kg}$

~~h_E~~ $h_3 = h_f + x_3 (h_{fg}) = 137.88 + x_3 (2561.42 - 137.88) \\ = 1020 \text{ kJ/kg}$

$$S_1 = S_2$$

$$S_{g1} = S_{f2} + x_2 (S_{g2} - S_{f2})$$

$$5.6141 = 0.4764 + x_2 (8.3951 - 0.4764)$$

$$x_2 = 0.648$$

$$S_3 = S_4$$

$$S_{f3} + x_3 (S_{g3} - S_{f3}) = S_{f4}$$

$$0.4764 + x_3 (8.3951 - 0.4764) = 3.3596$$

$$x_3 = 0.864$$

$$\bullet \text{SSC} = \frac{3600}{WT - WC} \times \frac{P_w}{P_l} \\ = 5.74 \text{ kg/kWhr}$$

$$WR = 1 - \lambda_{bw}$$

$$= 1 - \frac{WC}{WT}$$

$$= 0.6182$$

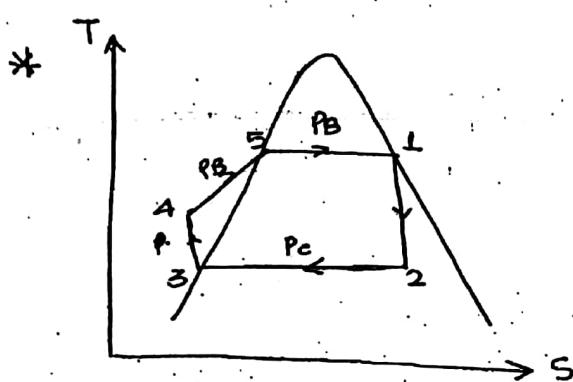
Simple Rankine Cycle.

* Process 1-2 → Isentropic exp.

2-3 → const pressure HR

3-4 → pump work

4-5-1 → const pressure heat addition



~~Isentropic off. of Pump = Actual work~~

~~Actual work = Ideal work~~

~~Actual work = $\frac{V_f 3(P_4 - P_3)}{m_{ise}}$~~

1-2 → Turbine $\rightarrow W_T = h_1 - h_2$

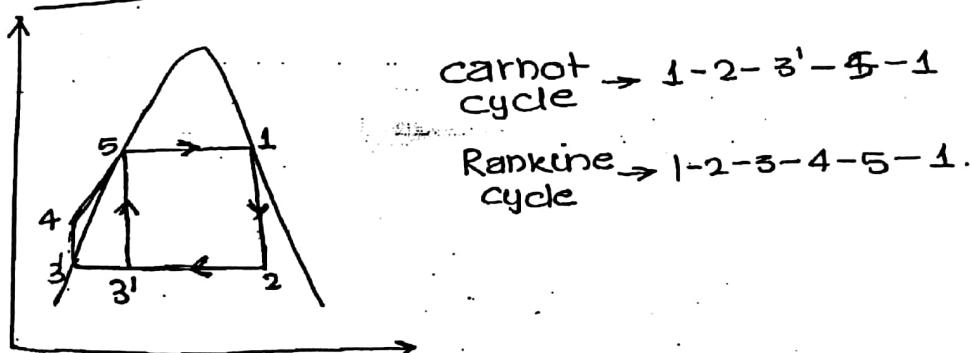
2-3 → condenser $\rightarrow Q_C = h_2 - h_3$

3-4 → pump $\rightarrow W_p = h_4 - h_3 = vdp = V_f \text{entry} (P_{high} - P_{low})$

4-5-1 → Boiler $\rightarrow Q_B = h_1 - h_4 = V_f 3 (P_B - P_C) = V_f 3 (P_4 - P_3)$

- Reason for lower efficiency of Rankine cycle w.r.t Carnot cycle

~~The net work output of the rankine cycle is more than the Carnot cycle but it does not mean that its efficiency is higher than the Carnot because the mean temp of heat addition for Carnot cycle is higher value.~~

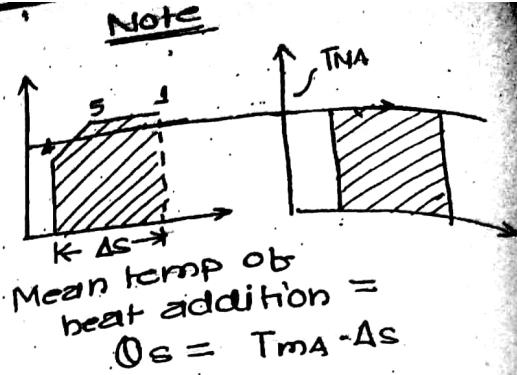


$$\eta = \frac{\eta_{IP}}{I/P} = \frac{W_{net}}{Q_S} = \frac{\eta_{net}}{Q_S} = \frac{Q_S - Q_R}{Q_S} = 1 - \frac{Q_R}{Q_S}$$

$$\eta = 1 - \frac{T_L \Delta S}{Q_S} \rightarrow (i)$$

$$\eta = 1 - \frac{T_L \Delta S}{T_{MA} \cdot \Delta S} = \eta = 1 - \frac{T_L}{T_{MA}}$$

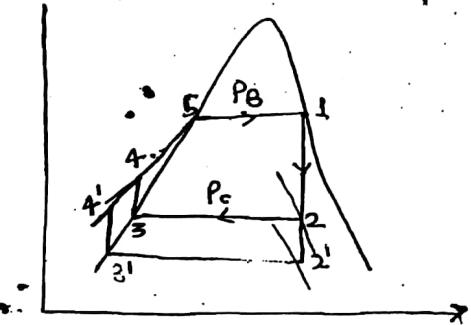
$$\begin{aligned} (TMA)_{CC} &> (TMA)_{RC} \\ \eta_{CC} &> \eta_{RC} \\ (W_{net})_{RC} &> (W_{net})_{CC} \end{aligned}$$



→ Methods of Improving the ~~efficiency~~ performance of Rankine cycle.

- * The efficiency of the cycle is increased by increasing the mean temp of heat addition or decreasing the mean temp of heat rejection.

1. case I : Decrease in condenser pressure .



$$- P_{C1} \rightarrow 1-2-3-4-5-1$$

$$- P_{C2} \rightarrow 1-2'-3'-4'-5-1$$

- $WT \uparrow$
- $WP \uparrow = \int v dp$
- $W_{net} = WT - WP \uparrow$
- $Q_s \uparrow$
- $OR \text{ can't say}$
- $TMA \downarrow$
- $TMR \downarrow$

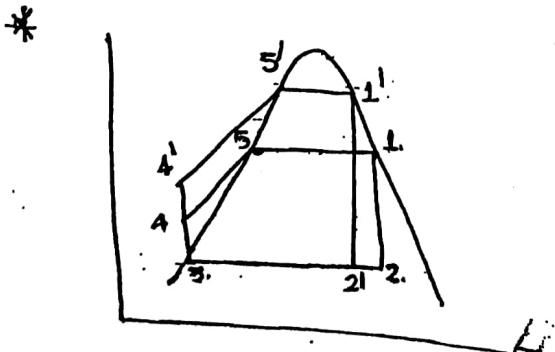
$$x \text{ (Dryness fraction)} = \frac{mv}{m_v + m_L}$$

$$x_2' < x_2$$

$\downarrow x \rightarrow \downarrow \text{vapour} \rightarrow \uparrow \text{liquid} \rightarrow$ erosion of Turbine Blade. $\uparrow \eta$

(\leftarrow ve way to increase eff)

2. case II : Increase in Boiler pressure .



$$P_{B1} \rightarrow 1-2-3-4-5-1$$

$$P_{B2} \rightarrow 1'-2'-3'-4'-5'-1'$$

Pr

2 M

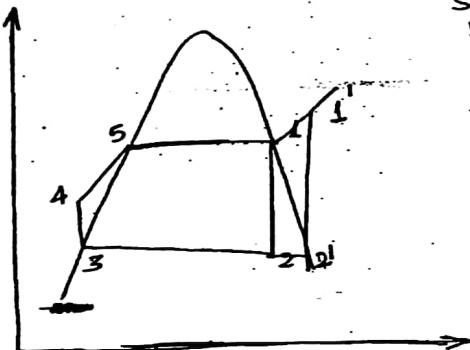
10K

- $WT \uparrow$
- $WP \uparrow$
- $W_{net} \uparrow \rightarrow WT - WP \uparrow$
- Q_s - can't say
- $OR \uparrow$
- $TMA \uparrow$

$\eta \uparrow$
 $x (dryness fraction) = \frac{mv}{mv+ml}$
 $x_2 < x_2'$
 $x \downarrow \rightarrow \text{Vapour} \downarrow \rightarrow \text{Liquid} \uparrow \rightarrow$ Erosion of
Turbine Blade
 $TMR \rightarrow \text{const}$

3. Case III : Super heating

* It is a process of increasing the temp at constant pressure above saturated vapour.



Super heating → 1-2-3-4-5-1
→ 1'-2'-5-4-5-1'

- $WT \uparrow$
- $WP \rightarrow \text{const}$
- $W_{net} \uparrow = WT - WP$
- $Q_s \uparrow$
- $OR \uparrow$
- $TMA \uparrow$

• x (Dryness fraction)

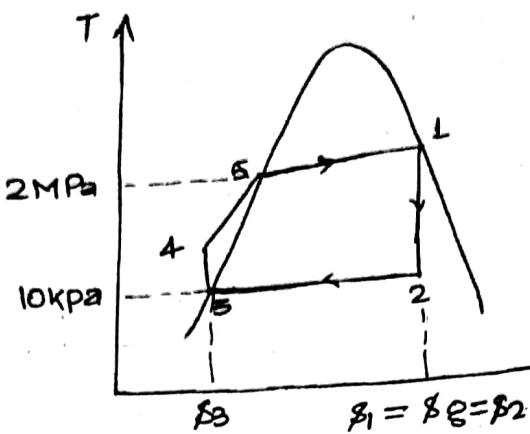
$$= \frac{mv}{mv+ml}$$

$$x_2' > x_2$$

$x \uparrow \rightarrow \text{vapour} \rightarrow \text{liquid} \rightarrow$ Erosion of
Turbine Blade

Pb Water is the working fluid in the rankine cycle. Sat. vapour enters the turbine at 2 MPa & condenser pressure is 10 kpa. Pump work is negligible then determine efficiency of the cycle.

P_r	$t^{\circ}\text{C}$	v_f	v_g	h_f	h_g	s_f	s_g
2 MPa	32.42	0.00177	0.00063	905.77	2749.6	2.4073	6.3468
10 kPa	45.81	0.011	0.00635	191.81	2584.63	0.6492	2.15

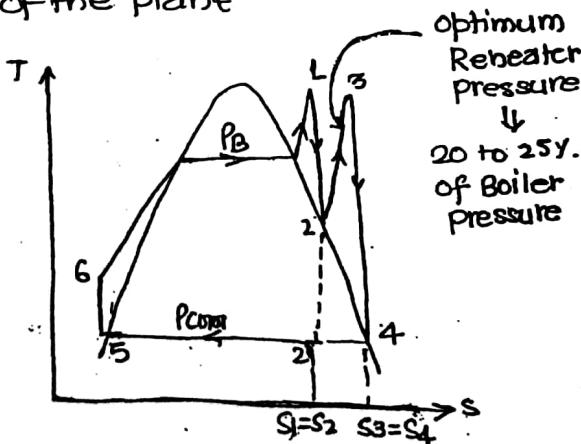


$$\begin{aligned}
 h_g &= h_1 = 2199.5 \text{ kJ/kg} \\
 h_f &= h_5 = 908.77 \text{ kJ/kg} \\
 h_2 &= h_{f2} + x(h_g - h_f) \\
 &= 191.81 + x_2(2584.63 - 191.81) \\
 h_2 &= 2009 \text{ kJ/kg} \\
 s_1 &= s_2 = s_g \\
 s_g &= s_{f2} + x_2(s_{g2} - s_{f2}) \\
 s_6 - s_{f6} &= 0.6492 + x_2(8.15 - 0.6492) \\
 x_2 &= 0.7595
 \end{aligned}$$

$$\begin{aligned}
 \eta &= \frac{W_T - W_p}{Q_s} \xrightarrow{\text{Neglecting pump work}} \\
 &= \frac{h_1 - h_2}{h_1 - h_4} \\
 &= \frac{h_1 - h_2}{h_4 - h_3} = 0.87
 \end{aligned}$$

Case IV : Reheating.

- * The main purpose of re-heating is to improve the quality of the working fluid at the exit of turbines which results in a decrease in erosion of turbine blades.
- * It is used to improve the net work output therefore specific steam consumption reduces which reduce the size of the plant.



- $W_T \uparrow$
- $W_p \text{ const}$
- $W_{net} \uparrow = W_T - W_p$
- $\downarrow \text{SSC} = \frac{3600}{W_{net}}$
- $Q_s \uparrow$
- $QR \uparrow$
- $T_{MA} \downarrow$
- $\eta \uparrow$

$$x_c = \frac{m_v}{m_v + m_L}$$

$$x_4 > x_2$$

$\uparrow x_c \rightarrow \text{vapour} \rightarrow \text{liquid} \rightarrow$ erosion of turbine blades

Pb steam is the working fluid in the cycle, the superheated & reheated steam enters the first stage of turbine in super heated state at 8 MPa, 480°C having $h = 334.8 \text{ kJ/kg}$, $s = 6.6586 \text{ kJ/kgK}$ then expanded to a state of 0.7 MPa at which $sf = 1.9922 \text{ kJ/kgK}$, $hf = 697.22 \text{ kJ/kg}$. It is then reheated to 440 kg $h_{fg} = 6.708 \text{ kJ/kg}$, $h_{fg} = 2066.3 \text{ kJ/kg}$ reheated to 440 °C.

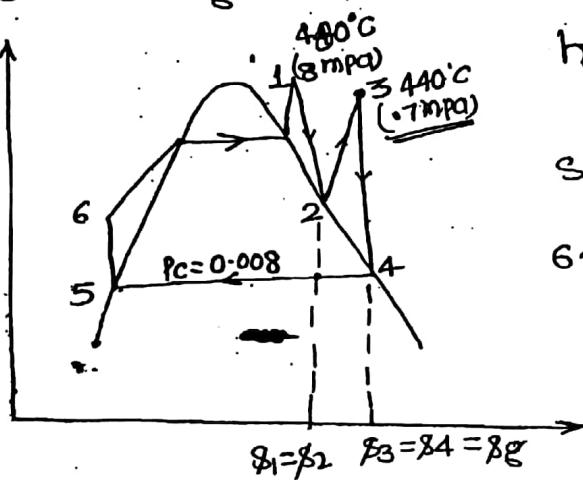
(c) Super heated state before entering second stage turbine having $h = 3353.3 \text{ kJ/kg}$, $s = 7.7571 \text{ kJ/kgK}$ where it expands to a pressure of 0.008 MPa (condenser) having $hf = 173.88 \text{ kJ/kg}$, $sf = 0.5926$. Assuming that the specific volume of saturated liquid at 0.008 MPa is $1.0085 \times 10^{-3} \text{ m}^3/\text{kg}$ cycle generates 100mW power output then determine.

(ii) efficiency.

(iii) Mass flow rate of the steam in kg/s .

(iv) rate of heat transfer from the condensing steam as it passes through condenser in mw .

Sol'n 8-



$$h_2 = (h_f + x_2 h_{fg}) \quad h_1 = 334.8 \text{ kJ/kg} \\ = \quad h_3 = 3353.3 \text{ kJ/kg} \\ h_5 = 173.88 \text{ kJ/kg}$$

$$s_1 = s_2$$

$$= s_{f2} + x_2 s_{fg2}$$

$$6.6586 = 1.9922 + x_2 \times 6.708$$

$$x_2 = 0.69$$

$$h_2 = h_f + x_2(h_g - h_f)$$

$$= 697.22 + 0.69(2066.3 - 697.22)$$

$$h_2 = 1649 \text{ kJ/kg}$$

$$s_3 = s_4$$

$$s_3 = s_{f4} + x_4 s_{fg4}$$

$$7.7571 = 0.5926 + x_4 \times 8.2287$$

$$x_4 = 0.987$$

$$h_4 = h_f + x_4 h_{fg}$$

$$= 173.88 + 0.987 \times 2403$$

$$= 2428 \text{ kJ/kg}$$

$$h_6 = h_5 + v_{f5}(P_6 - P_5)$$

$$= 173.88 + 1.0085 \times 10^{-3} (8 - 0.008) \times 10^6$$

$$= 182 \frac{\text{kJ}}{\text{kg}}$$

$$\eta = \frac{W_T - W_C}{Q_S} \leftarrow \begin{matrix} \text{cycles} \\ \text{that} \\ \text{pump work} \end{matrix}$$

$$W_T = (h_2 - h_1) + (h_3 - h_4)$$

$$W_P = (h_6 - h_5) + (h_3 - h_2)$$

$$= 53.5\%$$

$$(ii) P = m(W_T - W_P)$$

$$100 \times 10^3 = m [(h_1 - h_2) + (h_3 - h_4)] \\ \text{W/sec} \qquad \qquad \qquad -(h_6 - h_5)$$

$$m = 38.10 \text{ kg/sec}$$

$$\therefore Q_C = \frac{(h_4 - h_5) \times m}{1000}$$

$$= 85.8 \text{ MW}$$

case 2 :- Regeneration

- * In the ideal regeneration cycle the efficiency is increased by exchanging the heat internally b/w the expanding steam in the turbine and the feed water entering the boiler.
- * Ideal regenerative cycle is not practically possible because the heat exchanger can not be installed inside the turbine as there more chances of erosion of turbine blades (last stage).
- * In the practical power plant high temp steam is extracted from the intermediate stages of the turbine which is utilised to increase the temp of feed water before entering the boiler.

Types

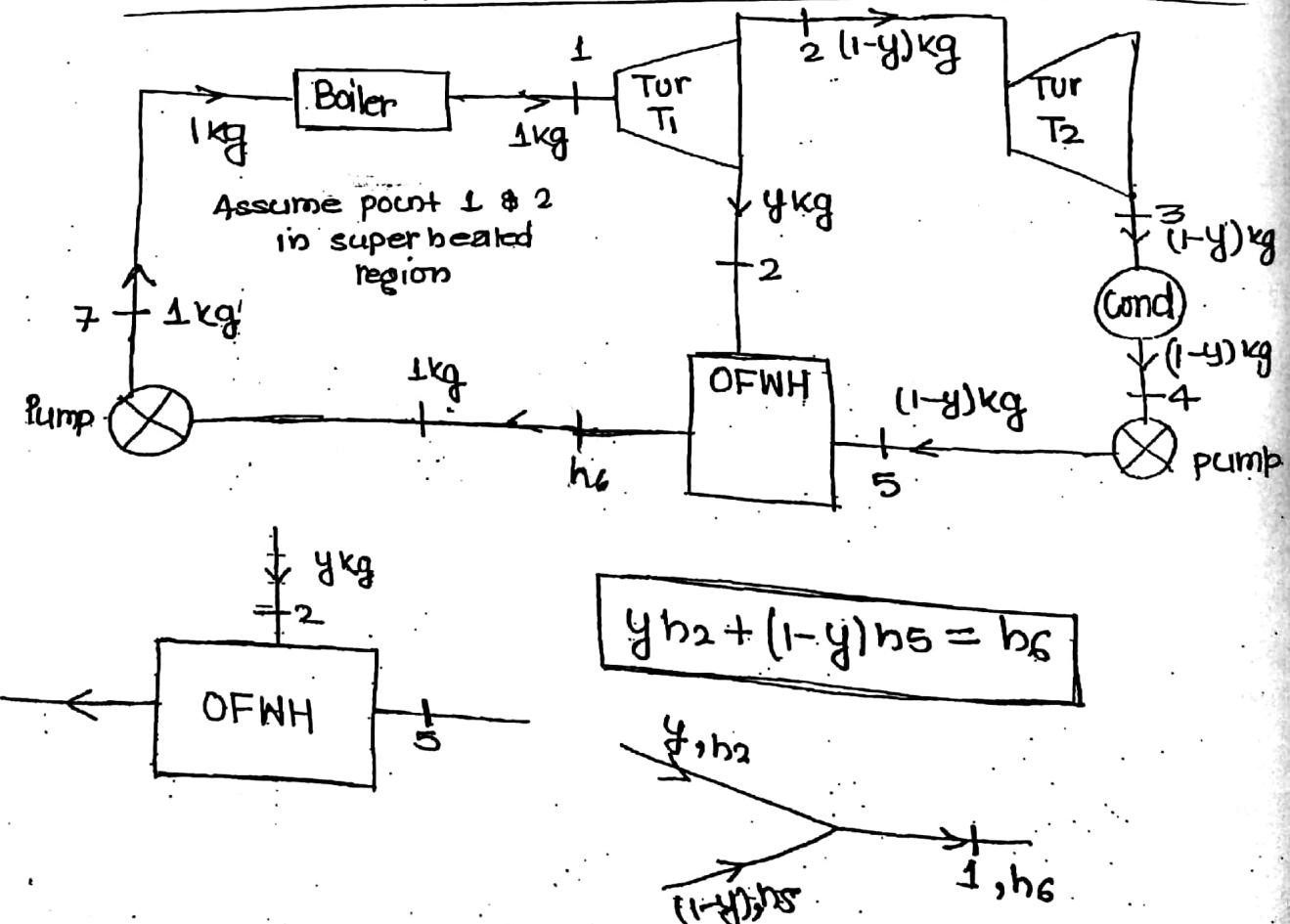
(i) open feed water heater

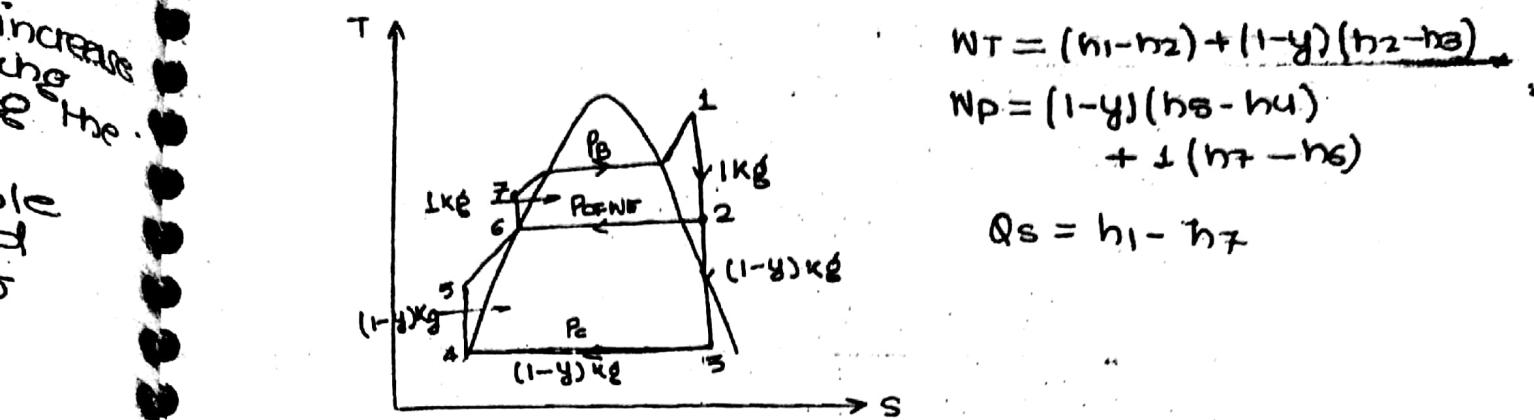
- * It is a mixing chamber where the high temp steam is extracted from turbine is utilised to increase the temp of feed water. The pressure of working fluid should be same to minimise the loss of energy.

- * Therefore more no of pumps are required.

e.g :- Deaerator

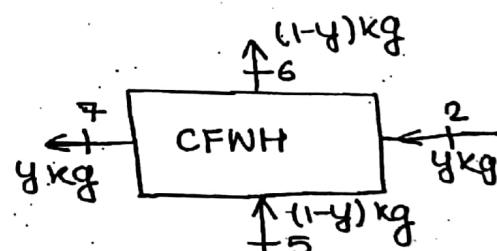
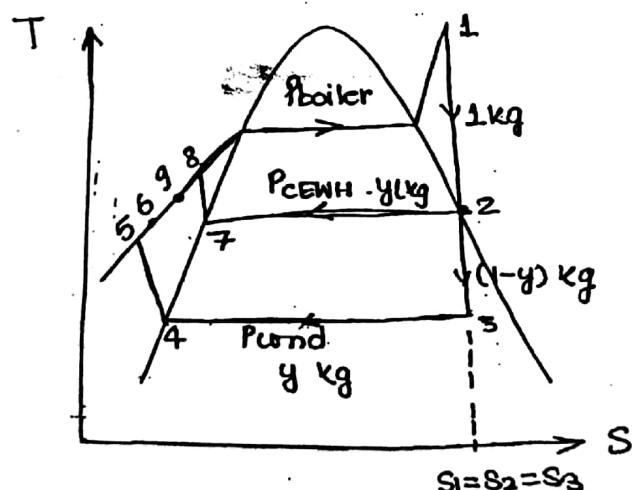
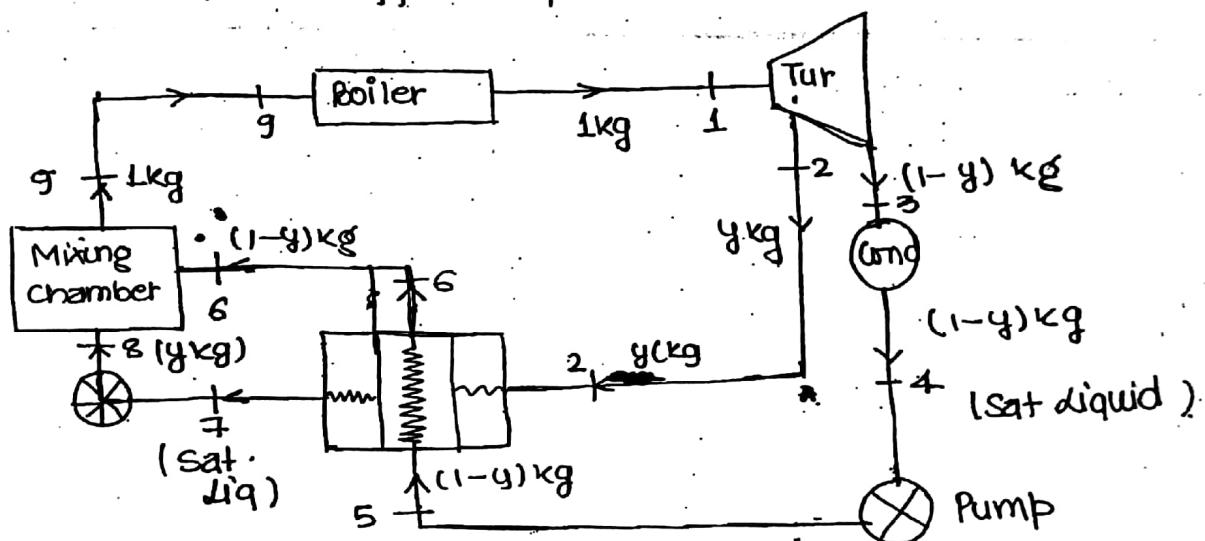
- * The purpose of deaerator to remove the air mixed with the feed water before entering the boiler.





(ii) Closed feed water heater

* In this type the high temp steam rejects its heat energy to the feed water without mixing so these can be kept at different pressure.

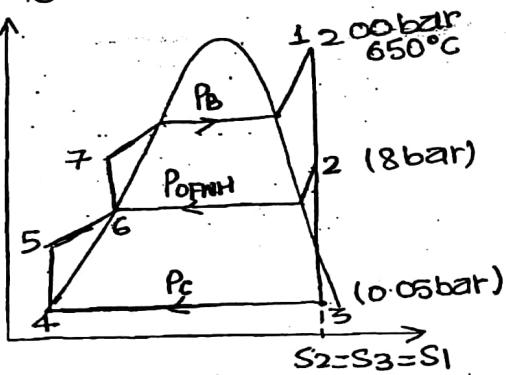


$$yh_2 + (1-y)h_5 = (1-y)h_6 + yh_7$$

Effects of Regeneration

- * cycle efficiency increases at heat rate decreases.
- * For the same mass flow rate turbine work decreases.
- * condenser size decreases as the mass flow rate decreases.
- * It provides convenient method of removing the air from the condenser.
- * For the same power o/p steam flow rate decreases therefore it requires large size boiler.

Pb A regenerative Rankine cycle having steam entry at 200 bar, 650°C & leaving at 0.05 bar considered the feed water heater to be open type & calculate the efficiency of the plant when the feed water heater is operating at 8 bar



$$h_1 = h_g = 3675.3 \text{ kJ/kg} \quad h = 3675.3 \quad s_1 = 6.6582$$

$$h_2 = h_{fg1} = h_{fg} = h_g - h_f \\ h_g = h_{fg} + h_f \\ h_g = 2048 + 721.11 \\ = 2769.11 \text{ kJ/kg}$$

$$h_3 = h_{f3} + x_3 h_{fg3} \\ = 137.89 + 0.78 \times 2423.7 \\ = 2029 \frac{\text{kJ}}{\text{kg}}$$

$$h_4 = h_{f4} = 137.89$$

$$h_5 = h_4 + v_{f4}(P_5 - P_4)$$

$$= 137.89 + 0.001005 (8 - 0.05) \times 100 \\ = 138.67 \text{ kJ/kg}$$

$$h_7 = h_6 + v_{f6}(P_7 - P_6) \times 100 \\ = 721.11 + 0.001005 (200 - 8) \times 100$$

$$h_f = 137.89 \quad \text{kJ/kg} \\ h_{fg} = 2423.7 \\ s_f = 0.4764 \quad \text{kJ/kg K} \\ s_{fg} = 0.79187 \\ v_f = 0.001005 \text{ m}^3/\text{kg}$$

$$\text{at } 8 \text{ bar} \\ h_f = 721.11 \quad \text{kJ/kg} \\ h_{fg} = 2048 \\ s_f = 2.0462 \quad \text{kJ/kg K} \\ s_{fg} = 4.6166 \\ v_f = 0.00115 \text{ m}^3/\text{kg}$$

$$s_1 = s_2 \\ s_1 = s_{f2} + x_2 s_{fg2} \\ 6.6582 = 2.0462 + x_2 (4.616) \\ x_2 = 0.998 \approx 1$$

$$s_2 = s_3 \\ s_1 = s_{f3} + x_3 (s_{fg})$$

$$6.6582 = 0.4764 + x_3 (0.79187) \\ x_3 = 0.78$$

For regeneration.

$$h_6 + y_1 h_2 \\ \leftarrow \boxed{\quad} \leftarrow (1-y) h_5 \\ y h_2 + (1-y) h_5 = 1 \times h_6 \\ y = 0.221$$

$$W_T = W_{T1} + W_{T2}$$

$$= 1 \times (h_1 - h_2) + (h_2 - h_3)(1-y)$$

$$W_P = (1-y)(h_5 - h_4) + 1 \times (h_7 - h_6)$$

$$Q_S = h_1 - h_7$$

$$\eta = \frac{W_T - W_P}{Q_S} = 49.8\%$$

Compressor

- Compressor

* Compressor is used to increase the pressure of the gases or vapour

- classification of

1. On the basis of principle of operation

a. positive displacement compressor

* In this type of compressor the pressure of the gas is increased by decreasing the volume in a confined cylinder. i.e. rise in pressure is obtained by displacing the working fluid to a lower volume

e.g. - Reciprocating compressor

b. rotary or dynamic

* In this a high kinetic energy is imparted to the working fluid by the means of rotating element called as rotor & this high K.E. is converted into pressure energy in the diffuser

* e.g. - centrifugal comp., Axial flow compressor

2. On the basis of pressure developed

a. low pressure - upto 10 bar

Medium pressure - 10 to 80 bar

High pressure - above 80 bar

3. On the basis of volume handling capacity.

a. small handling capacity - upto 9 m³/min

medium

large

: 9 to 3000 m³/min

more than 3000 m³/min