

Note : Attempt any *five* questions. All questions carry equal marks,

1. (a) Define "CIM". Explain main elements of CIM. 12
- (b) Write the importance of batch and job shop production. 8

*Or*

2. Explain the following terms : 20

- (i) MRP
- (ii) MPS
- (iii) CAPP
- (iv) CAM

3. (a) Describe the following transformation of geometry : 10

- (i) Translation
- (ii) Scaling
- (iii) Rotation

- (b) Explain different co-ordinate system for modeling and display of an object. 10

*Or*

4. (a) What is 'EDM' ? Write the important features of EDM. 10

- (b) Define the following drawing data exchange formats : 10

- (i) GKS
- (ii) IGES

5. (a).. What are the design techniques using Bezier curve ?

Draw the Bezier curve with the following control points : 10

(1,2), (3,4), (6, -6), (10,8)

- (b) Define the following : 10

- (i) NURBS
- (ii) Wire-frame model

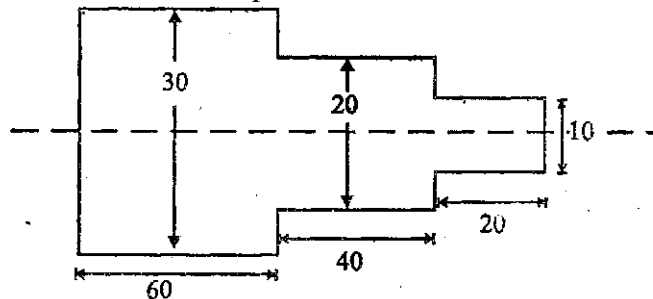
*Or*

6. (a) Define rapid prototyping. State its advantages and limitations. 10

- (b) Explain in details the Constructive Solid Geometry (CSG) approach for the creation of solid models. 10

7. (a) Write the NC part programming using G, M and N codes for the following turning operation : Work material = aluminium, blank length = 125 mm,

dia. = 32 mm and depth of cut = 0 - 5 mm. 10



(All dimensions are in mm)

- (b) Define NC, CNC and DNC. Write the classification of CNC machine. 10

*Or*

8. (a) Define manual part programming. Write its limitations. Also write the preparatory codes (G) for the following : 10

- (i) Dwell
- (ii) Co-ordinate
- (iii) Cutter compensation

(b) Define adaptive control system. Discuss its types and advantages. 10

9. (a) What are the different material handling systems used in industry ? Discuss in details. 10 (b) Define the following : 10

- (i) FMS
- (ii) AGV
- (iii) OPITZ coding

*Or*

10. (a) What is Group Technology ? Explain part classification and write various coding system. Why is group technology developed ? 10

(b) What is "Robot" ? Discuss applications of robots in industry. What are the various robot programming methods ? 10