



SECTION A-A
SCALE 1 / 1.25

ALL DIMENSIONS $\pm 0.010"$ EXCEPT WHEN SPECIFIED
RADIUS ALL CORNERS $0.015"$
GROOVES TO BE FREE OF TOOL CHATTER



THIRD ANGLE
PROJECTION

* DENOTES INSPECTION/SAMPLING FEATURE

COLUMBUS

a wipac hydraulics company

DATE: 6/19/2018	DWN BY: SLR	CKD BY: JRM	WEIGHT: 6.2 lbmass	MATERIAL: CONTINUOUS CAST 65-45-12	CURRENT REVISION: 6/19/2018
DESCRIPTION: 5" PISTON 1 1/4" SHAFT (SLP/WRG)					DRAWING NO.: PIS5.000-0135