

Ø0.188 \pm 0.0194
(∇ 0.250 TO PT.)
2 PLACES

Ø0.213
1/4-28 UNF - 2B
THRU ONE WALL

R0.03

SECTION A-A
SCALE 1.50 : 1

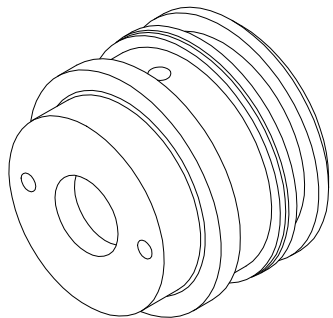
0.06 X 45° Chamfer

1 1/8-12 UNF - 2B
MINOR DIA. 1.053/1.035

0.13 X 45° Chamfer

0.500
0.515 \pm 0.005

* 0.284 \pm 0.002



ALL DIMENSIONS \pm 0.010" EXCEPT WHEN SPECIFIED
RADIUS ALL CORNERS 0.015"
GROOVES TO BE FREE OF TOOL CHATTER



THIRD ANGLE
PROJECTION

* DENOTES INSPECTION/SAMPLING FEATURE

COLUMBUS

a wipac hydraulics company

| | | | | | |
|--|----------------|---------------|-----------------------|---------------------------------------|---------------------------------|
| DATE: 10/10/2024 | DWN BY: SLR | CKD BY: AM | WEIGHT: 1.6 lbmass | MATERIAL: CONTINUOUS CAST 65-45-12 | CURRENT REVISION: 10/10/2024 |
| DESCRIPTION: 2 1/2" PISTON 1" SHAFT (PSP/WRG-T) | | | | | DRAWING NO.: PIS2.500-0508 |