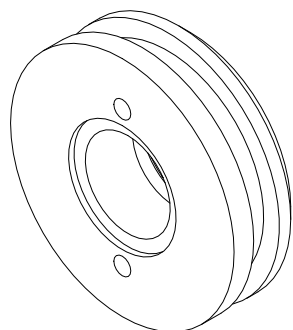
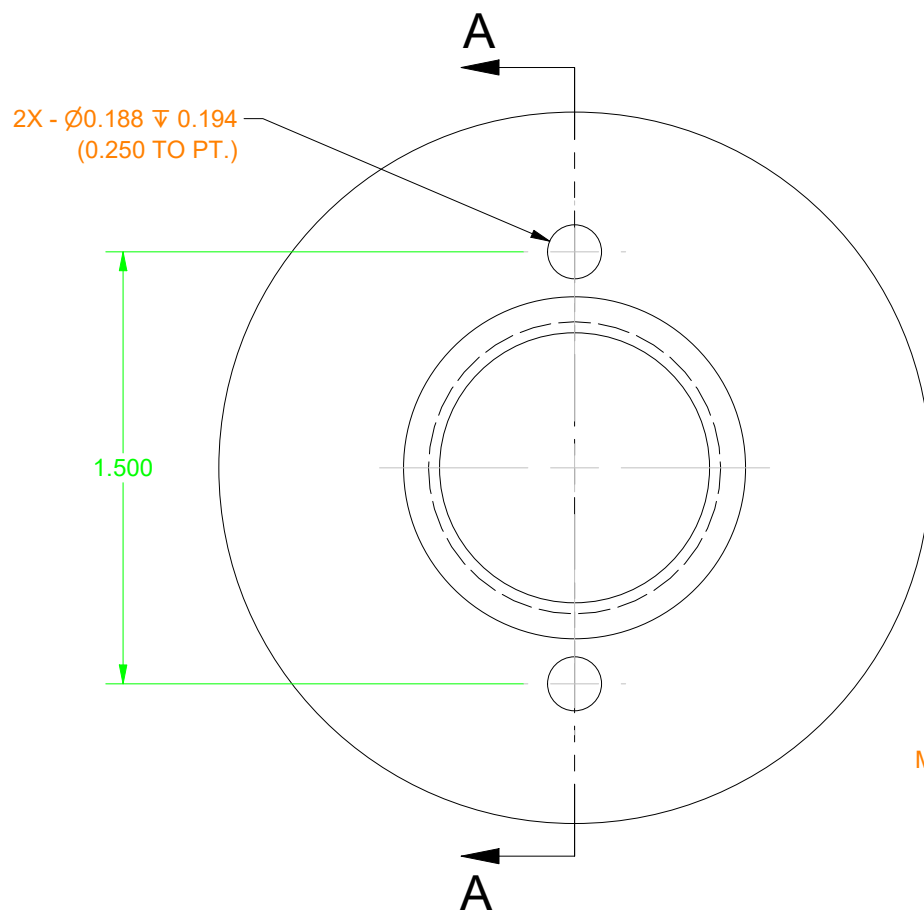
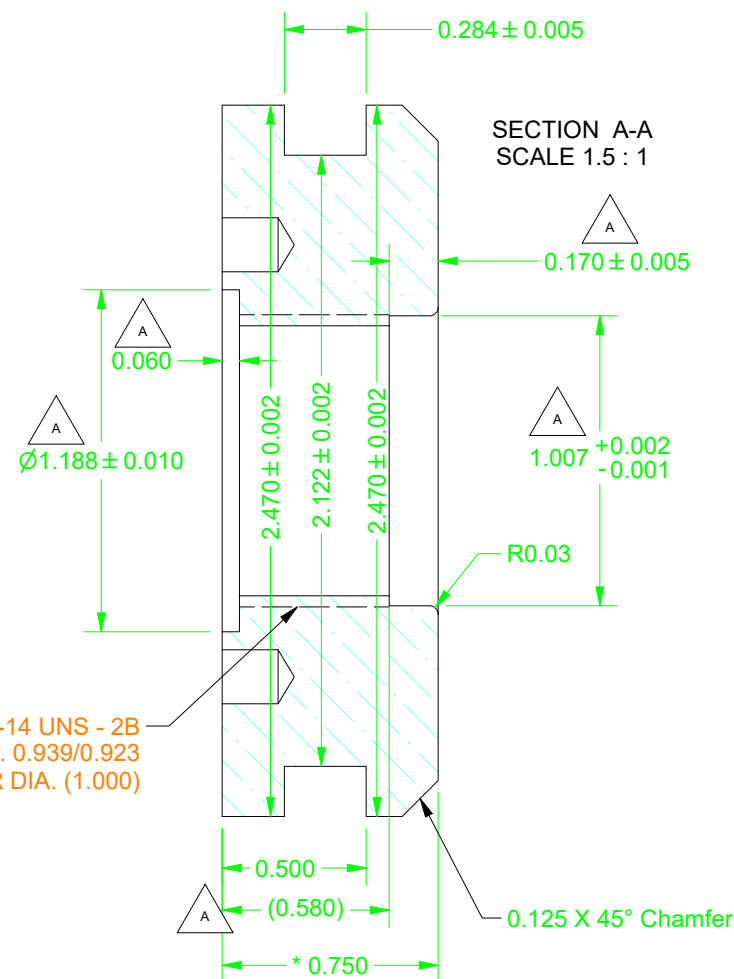


REVISION HISTORY			
REV	DESCRIPTION	DATE	BY
A	ADD COUNTER BORE; 1.007 WAS 1.003; 0.170 WAS 0.280	1/20/2025	SLR



1-14 UNS - 2B
MINOR DIA. 0.939/0.923
MAJOR DIA. (1.000)



ALL DIMENSIONS ±0.010" EXCEPT WHEN SPECIFIED
RADIUS ALL CORNERS 0.015"
GROOVES TO BE FREE OF TOOL CHATTER



* DENOTES INSPECTION/SAMPLING FEATURE

COLUMBUS
a wipac hydraulics company

DATE: 9/18/2024	DWN BY: SLR	CKD BY: JR	WEIGHT: 0.7 lbmass	MATERIAL: CONTINUOUS CAST 65-45-12	CURRENT REVISION: 1/20/2025 / A
DESCRIPTION: 2 1/2" PISTON 1" SHAFT (BPS)					DRAWING NO.: PIS2.500-0507