Cacel

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-				Name of the Unit			NO	ONKAR ENGINE & GENERATOR (P) LTD.	R (P) LTD.		Docum	Document No	93	FL/COA/OF/00	I/PDI
	Compton			Address of the Unit				D-316 NOIDA			Version No. / R	Issue Date/ Month/ Year	2	Monday, July 27, 2020	020
Product Category							LOT SIZE 43	+1572200		Batch Code / Serial Number	OY	LOPAINK U	411918	110	40 41760 209 MIL
Andel / Type	Model / Type / Ordering code (number)	8 /28 HM8	8	UM BUBE SELTK	28 LTK LAKZONINBELL		TDS Ref No:	TDS-CA-SUCIT		Shift ( Tick in relevant hox)	3	4	8	0	417703 tours
Product Reference	Yence	S+0,40	000	water Hearter			Route Card No:	AIN	Line No.		03.0	.0.			
Date of Inspection	ection		0	00		90	CGCEL PO No & Date			ar ID / Name		Hashan	+	mishra.	
				TR [   K   OCOK	الم	Ven	Vendor PDI report No :		12/2			MANANK		DOBHAL	
CATEGORY	PARAMETER DESCRIPTION	1.505	(Variable)	REFERENCE STANDARD / DOCUMENT	SPECIFICATION VALUES /DESCRIPTION	MOD	AQL 1820	1241 1234	34 1240	1264 1	1267 1252	2 1880	1876 11	1395	
	High Voltage Test		Variable	Text plan	L5kv for 5 sec.	KV	0.65	Unitz	1 5	-		9			Remarks
	Leakage Current Line to Earth		Variable	Test plan	210micro Amp. Max.	lia.	T	9 0	^		25 SE	SCI SCI	506		FS FS
	Leakage Current Neutral to Earth		Variable	Test plan	210micro Amp. Max.	рна	0.65 92	200			T	۲	+	-	250
	Insulation Resistance		Variable	Test plan	Min. 2MD	GM	0.65	2/100	1	6	6	1000	67.5	9	CAN CONTRACT
CRITICAL	Earthling contact resistance		Variable	Test plan	Max. 0.10 at 25A	α	0.65	M. 1136		0.024 0.091		+	0.02	-	(AX)
	Main cord		Variable	TDS	1 mtr effective	mtr	0.65			mte Imte		mt mt lant lant		0	N N
	Loose parts inside water heater		Atribute	As per Ref master sample	No loose parts allowed	NA	0.65		10	I OUSE PAG	-	Chian Chian	TOS I	10	2 3
	Loose connection		Atribute	Test plan	No loase connection	NA	0.65	K OK	OK OK	-	-	2	70	24	200
	Live parts/Wires exposed outside water higher	water hagier	Atribute	Test plan	No Live parts/Wires exposed	NA	0.65			6	2			,	Con I
	LED glow		Atribute	As per Ref master sample	Should glow.	NA.	-			0	20			0	Sex Sex
MAJOR	Input wattage *		Variable	TDS	2000(-10+5%) of rated wattage	×	1 10	1941 1003 19UN 1962	UN 1902	1920 1982	192 1000	11 10 92	10 92 1081 9020	-0	200
	Puf		Visual	As per Ref master sample	No leakage	NA	1		00100	100		2		-	27.0
	Thermal insulation		Atribute	As per Ref master sample	As per reference sample	NA	-			30				0	8 3
	MRP Sticker on outer carton missing/outdated	ng/outdated	Atribute	As per Ref master sample	MRP as per list	NA	1.5			- Parciro	1		1/	0	200
	Warranty manual inside water heater	ater	Atribute	As per Ref master sample	As per reference sample	NA	1.5			10				0	8
	Setial number matching (warranty cards & water heater)	cards & water heater)	Atribute	As per Ref master sample	Should match	NA	1.5			100				0	A.S.
	Star rating sticker on Product/outer carton/manual	er carton/manual	Atribute	SOT	As per model/capacity & defined list	NA	1.5			100				0	MYS.
	Date of manufacturing		Atribute	As per Ref master sample	Should be match with serial number	NA	1.5			11 9001	010			0	TAY I
MINOR	Screen Printing defects		Atribute	As per Ref master sample	No Smudging, printing straightness, ok color, no	NA	1.5			36	7			0	2 3
	Make of cutout /Heating Element		Atribute	As per Ref master sample	As Per BOM	NA	1.5			500				0	27
	Printing /finishinf of carton		Atribute	As per Ref master sample	Printing to be clear and no smedging	NA	1.5			36				00	W.
	Sticker pasting		Atribute	As per Ref master sample	As mentioned in art work	NA	1.5			100				0	The state of the s
	Acessories		Atribute	As per Ref master sample	As per reference sample	NA	1.5			700				100	200
	Fitment		Atribute	Test plan	No loose fitment	NA	1.5			1/10				00	(34)
	Aesthetics		Atribute	Test plan	Free From Scratches, Oil mark, Black spot etc.	NA	1.5			- VC				0	NAV.
	Mounting Capacity in liter of WH*		Variable	TDS	> Rated Capacity	, II	1 Sample 2 S	\$8.200 LTR						0	Con I
	Water leakage from MFV for class-1 WH	1 WH	Variable	ZOT	120 psi	Psi	1 Sample 120	180 PS1						Da	000
	Water temp, when Thermostat cuts*	*2	Variable	TDS	70.80°C	3,	1 Sample 73 %	يا						0.0	201
	Water temp, when cutout trip*		Variable	TDS	84-96 °C	ņ	1 Sample 89 Y	يو						0	O de s
SPECIAL TEST	Cold water temp		Variable	As per Ref master sample	Actual	Ų	1 Sample 29 2	12						00	
	Time taken for thermostat Tripping	36	Variable	As per Ref master sample	Actual	Minute	1 Sample 8S	35 min						3	02
	Powder Coating		Variable	TDS	PCM: DFT 35-45 micron.	mirron	olumes C	1			-			4	
					CRC ; DFT 60-120 micron.		t die	1							

DETAILS OF SPECIAL TESTS (AS APPLICABLE): Sample Size: DETAILS OF ANY NON - STANDARD FEATURES (AS APPLICABLE)	ABLE): TURES (AS APPLICABLE)						ž,	Note: if
semarks/Commenty if kny: nspectim to be carried out as per sompling size mention i obserance is nor specified then general rolerance is # 10%	polong size mention in 54 and 53 level an Holerance is # 40%	id random sample observation to be m	Remark Comment if any: superported by and 58 level and ordinar sample observation to be relationed in observation and if any discipencies mention on retract columns, included to be carried out as print in decrease in \$105.	repoles mention on rumark column.				
			INSPECT	INSPECTION SUMMARY				
TESTED BY	Name	PROMANT	MISHRA	Signature	Chilles A. M.		2	
APPROVED BY	Name			Signature				
SERIAL NO : OF SHEETS TO BE REFERRED ;	ED:							
DECISION ON THE LOT	Direct Pass		Rejected	Passed under deviation with Rework	Passed under deviation without rework	Deviati Deviation	Deviation Note Number	
Tick in the relevant Box			the relevant Box				Deviation approval authority ( Name & Signature)	

Comparison   Com			-			FINISHED GOOD - PRE DISPATCH INSPECTION (PDI) REPORT	N) REPORT							1			S.No	100	
Composition	Ú	omoton			Name of the Unit				ONKAR ENG	SINE & GENERATE	OR (P) LTD.			Docum	ent No		CGCEL/CQ/	1/QF/001/F	PDI
	1				Address of the Unit		3			D. 316 MOIDA				Issue Date/	Month/ Year		Monday,	July 27, 202	020
Control to the cont	Product Ca		МН					LOT SIZE	43+15	72 200	Bate	th Code / Serie	(4)	O7	EALUK	411218	10/00	260,	1117907
10   10   10   10   10   10   10   10	Model		8	LARIU	QUBE			TDK Rof No	13	T05-CA-2				3		8	0	1	1178
	Product Re	eference	SPONG	e ac	rates Hear			Route Card	70:	MA		No.	Evant box)	•				2	0
Marche   M	Date of Ins	pection		0	12 2021		Ven	dor PDI repo		I-IOd/M	2/27 PDI	Inspector (D /	/ Name			Shan	3	ensh.	9
Notice   Particular	CATEGO	19.0	L DESCRIPTION	(Variable/		SPECIFICATION VALUES /DESCRIPTION	MON			1711 7117	# =	77 0%		30 MT			1000		
1, time tearmy   1, t		High Voltage Test		Variable	Test plan	2. Sky for 5 sec.	K.V				-		1/2					0	Remarks
Value   Valu		Leakage Current Line to Eart	th	Variable	Testplan	210micro Amp. Max.	ria i	0.65	-	4	-	-	0	4	200	5	- 1		8
Windle   W		Leakage Current Neutral to E	Earth	Variable	Test plan	210micro Amp. Max.	R	0.65		T	+						9 0	200	×:
Visible   Tricy plane   Tric				Variable	Test plan	Min. 2MO	QM						-			-	200	200	2 :
Vinitible   Authority   Vinitible   Authority   Auth	CRITICA		224	Variable	Test plan	Max. 0.10 at 25A	a			-					_		_	00	χ,
Author		Main cord		Variable	TDS	1 mtr effective	mtr		-		nte In	. Le In						-	1
Attitude		Loose parts inside water hea	ater	Atribute	As per Ref master sample	No loose parts allowed	NA	0.65			110	IONOF	0		-	7 1	11	200	Z Z
Authorse		Loose connection		Atribute	Test plan	No loose connection	NA	0.65		-		JK J	×		OK		NE	000	2 4
A control of the co		Live parts/Wires exposed out	tside water heater	Atribute	Test plan	No live parts/Wires exposed	W	0.65	-				) W					DA	3
Variable		LED glow	4.187	Atribute	As per Ref master sample	Should glow.	NA	1					- AK					1000	7
Vision   A pare left mounter sample   No beakage   No   1   1   1   1   1   1   1   1   1	MAJOR			Variable	TDS	2000(-10+5%) of rated wattage	W				90	-	-	-				Pro	0 7
Authorities		Puf		Wsual	As per Ref master sample	No leakage	NA											000	
Authorise   Auth		Thermal insulation		Atribute	As per Ref master sample	As per reference sample	NA	1		O.F.								ON	8 3
Michine   Authorie		MRP Sticker on outer carton n	missing/outdated	Atribute	As per Ref master sample	MRP as per list	NA	1.5	1.7	Carry				10				000	
Activate		Warranty manual inside wate	er heater	Atribute	As per Ref master sample	As per reference sample	NA	1.5		000	1							200	2 2
Activate		Serial number matching (wan	manty cards & water heater)	Atribute	As per Ref master sample	Should match	NA	1.5		OK	1						İ	200	2 3
Activities   Act		Star rating sticker on Product,	t/outer carton/manual	Atribute	TDS	As per model/capacity & defined list	NA	1.5		20						Á		0	2
Authorie		Date of manufacturing		Atribute	As per Ref master sample	Should be match with serial number	NA	1.5	1.9	18081	1							A C	2
Maribute   Apper field muster sample   Apper field muste	MINOR			Atribute	As per Ref master sample	No Smudging, printing straightness, ok color, no	NA	1.5		200								£0	×
Artiblue   As per field muster sample   Previoue to be clear and no smoothing   NA   1.5   O   C     Artiblue   As per field muster sample   As orienticoced in sar work   NA   1.5   O   C     Artiblue   As per field muster sample   As orienticoced in sar work   NA   1.5   O   C     Artiblue   As per field muster sample   As per felterece cample   NA   1.5   O   C     Artiblue   Artiblue   Tops		Make of cutout /Heating Elemi	vent	Atribute	As per Ref master sample	As Per BOM	NA	3.5		5								Ť	2
Authorie		Printing /finishinf of carton		Atribute	As per Ref master sample	Printing to be clear and no smudging	NA	1.5		200								Ž.	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
Anthorise As per reference sample		Sticker pasting		Atribute	As per Ref master sample	As mentioned in art work.	NA	1.5										4	χ,
Attribute         Tract plan         Free From Structures, Cit cand, Block gog etc.         NA         1.5         — Oil C           In Variable         Tract plan         Free From Structures, Cit cand, Block gog etc.         VA         1.5         — Oil C           In Min Ver class I With Ver class I Wardels         Tract plan         Tract plan         Pal 1 Sample         \$\$\frac{2}{3} \tract C \tr		Acessories		Atribute	As per Ref master sample	As per reference sample	NA	1.5	1		1							2	
Artible         Tost plin         Free Sona Soration, Offends poet etc.         NA         1.5         Offends           min NV for dates 1 WH         Variable         TDS         120 paid         Fr         1.5 simple         \$6.5 O CD         CF           m Thermostation of Variable         TDS         120 paid         Fr         1.5 simple         \$6.5 O CD         CF           m Thermostation of Variable         TDS         1.5 simple         TDS         CF         1.5 simple         TDS           variable         As per Ref master sample         Actual         C         1.5 simple         \$3 Prout           variable         As per Ref master sample         Actual         C         1.5 simple         \$3 Prout           variable         As per Ref master sample         Actual         C         1.5 simple         \$3 Prout           variable         As per Ref master sample         Actual         C         1.5 simple         \$3 Prout		Fitment		Atribute	Test plan	No loose fitment	NA	1.5		16	1							1000	
12   12   12   12   13   14   15   15   15   15   15   15   15		Aesthetics		Atribute	Test plan	Free From Scratches, Oil mark, Black spot etc.	NA	1.5		16								200	
120 psi   120		Mounting Capacity in liter of V	WH*	Variable	TDS	> Rated Capacity		-	95.20D	150								1001	
In Thermostan Cutch*         Variable         TDS         70-80°C         "C         1 Sample         FTQ*C           Wariable         As per led master sample         Actual         "C         1 Sample         Q1°C           Wariable         As per led master sample         Actual         "C         1 Sample         30°C           Wariable         As per led master sample         Actual         "C         1 Sample         30°C           Wariable         As per led master sample         Actual         "C         1 Sample         30°C           Wariable         As per led master sample         Actual         "C         1 Sample         30°C           Wariable         As per led master sample         Actual         "C         1 Sample         30°C		Water leakage from MFV for c	class-1 WH	Variable	ZOT	120 psi	$\vdash$	-	100	4								8	
Watable   As per field master sample   Actual   C   15ample   Q   C		Water temp, when Thermostal	at cuts*	Variable	105	70-80°C			1								ĺ	200	4:
Watable As per led master sample Actual "C I Sample \$0°C.  Variable As per led master sample Actual I Sample \$5°C.  Variable TDS CRC: 0PT 35.45 micron.  Variable As per led master sample Actual Minute I Sample \$5°C.		Water temp, when cutout trip		Variable	TDS	S4-96°C	0 1		31.16										
Wantable As per Ref master sample Actual Minister 1 Sample 3.3 mm. Variable TDS CRC: EPT 56-45 micron 2 sample TDS CRC: EPT 56-45 micron 2 sample TDS CRC: EPT 56-320 micro 2 sample T	ECIAL TES	T Cold water temp		Variable	As per Ref master sample	Actual		-	30,0									130	0.5
Variable TDS FCA: EPT 35-45 micron 2 sample (CR: EPT 56-45 micron 2 sample (CR: EPT 56-320 micro 2 sample (CR: EPT 56-320 micro 2 sample (CR: EPT 56-320 micro		Time taken for thermostat Trip	Buidd	Variable	As per Ref master sample		-		13 min									000	(2)
CRC: DFT 60-120 micron.		Powder Coating		Variable	TDS		_		l	(	_		L	-		L		-	81
		Took continue		0.000	0000				4	l								1,	

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Mose: H					
	*		=		
·		=	Deviation Note Number	Deviation approval authority   Name & Signature	
	Talla Bulland			Deviation,	
	Amsterday.		Passed under deviation without rework		
DETAIL OF SPECIAL TESTS (AS APPLICABLE): STRANGE SHEE. STRANGE OF ANY VOR. STRANGED FATURES (AS APPLICABLE) BEANANG/COMMONINE (I SHE): BEANANG/COMMONINE (I	INSPECTION SUMMARY	Signature	Passed under deviation with Rework		
in and it any decres	INSPECT				
nentioned in observation calaus	MISHRA		Pejecied		
m sample observation to be m	RASHANT				
d Si level and rando			Pass		
BLE): URES (AS APPLICABLE) Hog size mention in 54 an	Name	Name	Direct Pass		
S OF SPECIAL TESTS (AS APPLICA Size: S OF ANY NON - STANDARD FEATT Comments If any: ion table carried out as per some sixe is not specified these general it	TESTED 8W	APPROVED BY	SERIAL NO : OF SHEETS TO BE REFERRED : DECISION ON THE LOT	Tick in the relevant Box	