CACEL

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(Name of the Unit			10	ONKAR ENGINE & GENERATOR (P) LTD	SENERATOR (P)	LTD.		Document No	No.	CGCEL/O	CGCEL/CQA/QF/001/PDI
0	Crompton			Address of the Unit				D- 316	NOIDA			Issue Date/ Month/ Year Version No. / Revision No./C	h/ Year in No./Date	Monda 00/00	Monday, July 27, 2020 00/01/09.07.2021
roduct Category							LOT SIZE :	2	946	Batch Code	/ Serial Number	108/	LOENIUK 408455	8455 40	dochoop o
fodel / Type	Model / Type /Ordering code (number)	Stul 2025 /	AMIC	25 LTR	(AKKOKIOBEL)		rDS Ref No:	200	1000-600 000-600		Shift (Tick in relevant box)	4	۷,	B C	
Product Reference		Stayaa			Heater	Rc	Route Card No:	ili	NA	Line No.		0	0	_	
Date of Inspection		0	200	12/12/2021		CGCE	CGCEL PO No & Date: Vendor PDI report No		ONIPOT-12/26 PDI Inspector ID / Name	PDI Inspect	r ID / Name		MAYAMK	4	MIShya.
CATEGORY	PARAMETER DESCRIPTION	ESCRIPTION	PARAMETER (Variable/ Attribute)	REFERENCE STANDARD / DOCUMENT	SPECIFICATION VALUES / DESCRIPTION	MON	AQL S	Sur Sub		3749 Suga Suga		Sud 3 Sudo	Suga Solo	5520 SS11) Remarks
	High Voltage Test		Variable	Test plan	1.5kv for 5 sec.	KV	0.65	INI SINI	V	MIS	100	SIMI SIM		MIS MIS	T
	Leakage Current Line to Earth		Variable	Test plan	210micro Amp. Max.	eri	\$ 59.0	31 88	29		36			_	-
	Leakage Current Neutral to Earth	th	Variable	Testplan	210micro Amp. Max.	еп	9.65		24	38	29 19	34	00	31 26	
	Insulation Resistance		Variable	Test plan	Min. 2Mg	OW	0.65	NED YES	2017	2100	V 0012	7100 7100	252	01/00/100	0
CRITICAL	Earthling contact resistance		Variable	Test plan	Max. 0,10 at 25A	0	0.65		4 0.03	0.033	0.03	0.0270.036	0.009	0.034 0.02	0
	Main cord		Variable	705	1 mtr effective	mtr	0.65	met mex		Int K In	Imte	-	mix mix mix	max my	0
	Loose parts inside water heater		Atribute	As per Ref master sample	No loose parts allowed	NA	59.0		ш	ND LOGSE		1	anno		-
	Loose connection		Atribute	Test plan	No loose connection	NA	9 69 0	K OK	OK	OK) V		0K	014 014	- dept
	Live parts/Wires exposed outside water heater	de water heater	Atribute	Test plan	No Live parts/Wires exposed	NA	99.0				70 -	in			PASS
	LED glow	e.1887	Atribute	As per Ref master sample	Should glow.	NA	-				NO-				1
	Input wattage *		Variable	TDS.	2000(-10+5%) of rated wattage	W	1	1976 1930	189	1891 1992	760	1661 6		1980 2040 2020	
MAJOR	Puf		Visual	As per Ref master sample	No leakage	AN	-				NO -				-
	Thermal insulation		Atribute	As per Ref master sample	As per reference sample	NA	1				10				28
	MRP Sticker on outer carton missing/outdated	ssing/outdated	Atribute	As per Ref master sample	MRP as per list	NA	1.5				- 12,500-	10			PAC
	Warranty manual inside water heater	heater	Atribute	As per Ref master sample	As per reference sample	NA	1.5				70				PACC
	Serial number matching (warranty cards & water heater)	nty cards & water heater)	Atribute	As per Ref master sample	Should match	NA	1.5				00				1
	Star rating sticker on Product/outer carton/manual	suter carton/manual	Atribute	TDS	As per model/capacity & defined list	NA	22				000				196
	Date of manufacturing		Atribute	As per Ref master sample	Should be match with serial number	NA	1.5				11 2021	521			1 PASS
	Screen Printing defects		Atribute	As per Ref master sample	No Smudging, printing straightness, ok color, no	NA	1.5				NO.	ł			PARK
20	Make of cutout /Heating Element	nt	Atribute	As per Ref master sample	As Per BOM	NA	15				S	1			186
	Printing /finishinf of carton		Atribute	As per Ref master sample	Printing to be clear and no smudging	NA	1.5				NO -				750
	Sticker pasting		Atribute	As per Ref master sample	As mentioned in art work	NA	1.5				ž				18
	Acessories		Atribute	As per Ref master sample	As per reference sample	NA	151				-07				TASS
	Fitment		Atribute	Test plan	No loose fitment	NA	1.5				OK	,			PACK
	Aesthetics		Atribute	Test plan	Free From Scratches, Oil mark, Black spot etc.	NA	15				00				78
	Mounting Capacity in liter of WH*	H.	Variable	TDS	> Rated Capacity	Ltr 1	1 Sample 9	6.200 L	TR					*	P\$2
	Water leakage from MFV for class-1 WH	ass-1 WH	Variable	TOS	120 psi	Psi 3	1 Sample 2	120 PSI							PASS
	Water temp, when Thermostat cuts	cuts*	Variable	TOS	70-80°C	۵,	1 Sample	71.5							PASS
	Water temp, when cutout trip*		Variable	SOT	84-96°C	3,0	1 Sample	0,0							PASS
PECIAL TEST	SPECIAL TEST Cold water temp		Variable	As per Ref master sample.	Actual	0.	1 Sample	28.0							PAS
	Time taken for thermostat Tripping	Buid	Variable	As per Ref master sample	Actual	Minute 1	1 Sample 8	82 min							PASS
	Powder Coating		Variable	TDS	PCM : DFT 35-45 micron.	micron 2	2 sample	T	1						10
					CRC : DFT 60-120 micron.	_		16 18							25

CF OF 19 PD					NIA	INISHED GOOD - PRE DISPATCH INSPECTION (PDI) REPORT	REPORT										S.No		
The control of the	U	amoton			Name of the Unit				ONKAR ENG	INE & GENE	RATOR (P) LI	TD.		Janssi Sane C	ate/ Month/ Y	ear	W CGC	TL/COA/QF onday, July	/001/PDI 27, 2020
The contraction The contra	1		Carto		Address of the Unit			LOT SIZE :		D-316 NOIL	NO S	Batter Code	Coriot Museban	(3)	Revision N	200	DANG	00/01/09.0	UNGU
STOTAGE STOT	Model / Type	egory e /Ordering code (number)	Den 113030	Amick	9 25 LTR	(AKYDIIOREII		TIPE Buf NO		Des C	H SEWH		almont box		9		2 6	2 0	100
Page 12 2 2 2 2 2 2 2 2	Product Refe		STONE	96	water			Soute Card N	:0;	N	4		The same of the sa		01.	0		-	
Province	Date of Inspe	ection		0	18/12/2021		Vend	for PDI repor		Indivo	-12/26	PDI Inspector	ID / Name			MAYAN	UK DE	MISH	96
Vivide V	CATEGORY		ER DESCRIPTION	PARAMETER (Variable/ Attribute)	REFERENCE STANDARD / DOCUMENT	SPECIFICATION VALUES / DESCRIPTION	MOU		SS21	553 Units	SSUG	S 560		S S 93	S S S S S S S S S S S S S S S S S S S		670 S	692 Unit 10	O Remark
1		High Voltage Test		Variable	Test plan	L.Sky for 5 sec.	K.V		KIR	MINC	MIS	MIS	-	11/18	MIS		IN S	NR	198
Minister Street		Leakage Current Line to Ex	Earth	Variable	Test plan	210micro Amp. Max.	en	59'0	18	35	-	9		50	0h	16		30	PAK
1975 1970		Leakage Current Neutral b	to Earth	Variable	Test plan	210micro Amp. Max.	en	59:0		37	42			33	94	-		50	1485
1 1 1 1 1 1 1 1 1 1		Insulation Resistance		Variable	Test plan	Min. 2MO	OW	1		2012	>ieo				7100	1000	20	00)	0485
Windle W	CRITICAL		ace	Variable	Test plan	Max, 0.10 at 25A	o		0.037	40.0	0.028	0.0%	1ho-o		DOUD C	1.03 O	036 6	1.034	250
Adultion Adultion Treat plant in the total part training with the total and the total plant in the total plant in the total part training whether the total in the total part training whether the total in the total part training whether the total in the total part training whether training with the total in the total part training whether traini		Main cord		Variable	TDS	1 mtr effective	mtr		Imt		met	mtx	Int	mx	mk	myk 1		myk	PARS
Authors Auth		Loose parts inside water h	heater	Atribute	As per Ref master sample	No loose parts allowed	NA		1 1		- MD	207	SE	PARTS	00	rON			PAS
Author A		Epose connection		Atribute	Test plan	No loose connection	NA	0.65	210	OK		OK	N O	0	OK	7		NO NO	1988
Authors Author Authors Author Authors Author		Live parts/Wires exposed o	outside water heater	Atribute	Test plan	No Live parts/Wires exposed	NA	99'0					0	1					PASK
on this control of the contr		LED grow	4.287	Atribute	As per Ref master sample	Should glow.	NA	1					7	1					PASK
Windle Authors Autho	MAIOR	Input wattage *		Variable	ZGT	2000(-10+5%) of rated wattage	×			1661									PARS
Authorise Auth		Puf		Visual	As per Ref mäster sample	No leakage	NA	1		PK									PASK
Authority outside Authority Authorit		Thermal insulation		Atribute	As per Ref master sample	As per reference sample	NA	1		* X+		-							1950
Intidity water belators		MRP Sticker on outer carto	ton missing/outdated	Atribute	As per Ref master sample	MRP as per list	NA	1.5	100	Sood +	1								PASS
Authorie		Warranty manual inside w	water heater	Atribute	As per Ref master sample	As per reference sample	NA	1.5	-	20	-								PASS
Authorie As per field muster sample As		Serial number matching (s	(warranty cards & water heater)	Atribute	As per Ref master sample	Should match	NA	1.5		Yo	1								PARI
Authors		Star rating sticker on Prod	duct/outer carton/manual	Atribute	TDS	As per model/capacity & defined list	NA	1.5		OK -									PRK
Authorie		Date of manufacturing		Atribute	As per Ref master sample	Should be match with serial number	NA	1.5		1 209									Pex
Authors	OCINIDA			Atribute	As per Ref master sample	No Smudging, printing straightness,ok color,no scrathes (As per ref sample)	-	1.5		20									P#
Authore Auth			Element	Atribute	As per Ref master sample	As Per BOM	NA	1.5		S									EX.
Activities As per reference sample NA 1.5 O.K. Activities Activities As per reference sample NA 1.5 O.K. Activities Test plan Free finance condex, Glorack East seet etc. NA 1.5 O.K. Activities Total plan Free finance condex, Glorack East Seet etc. NA 1.5 O.K. Activities Total plan Free finance condex, Glorack East Seet etc. NA 1.5 O.K. Activities Total plan Free finance condex, Glorack East Seet etc. Page 1 Sample 1 2.0 C.K. Activities Total plan Activities		Printing /finishinf of carto	no	Atribute	As per Ref master sample	Printing to be clear and no smudging	AN	1.5		DIC	1								250
Authore At per reference sample NA 1.5 O.L. Authore Test plan No loose filterent NA 1.5 O.L. Authore Test plan The found filterent In Sample \$ 1.5 O.L. Numble Total plan Total plan Total search capacity La 1.5 O.L. Numble Total plan Total search capacity La 1.5 O.C. Sample P.L. In termostat cuts** Variable Total muster cample Actual C 1.5 O.C. In constat Tripping Variable As per fed mater sample Actual Actu		Sticker pasting		Atribute	As per Ref master sample	As mentioned in art work	NA	1.5		OK		1							PASS
At librate Test plan five brone filtrenet NA 1.5 O/L At librate Test plan free From Southbas, Ollowsk Black sets etc. NA 1.5 O/L A Marbie Total plan From Market started Total Sample 1.20 2.5 P.A. 1.5 mmple 1.20 2.5 A Marbie Total plan Total Sample 1.20 2.5 P.A. 1.5 mmple 1.20 2.5 A Marbie Total plan Total Sample 1.20 2.5 P.A. P.A. A Marbie Total plan Total Sample 1.20 2.5 P.A. A Marbie Total plan P.A. 1.5 mmple 2.0 2.5 A Marbie As per field master sample Actual Minner S. A. A Marbie As per field master sample Actual Minner S. A. A Marbie As per field master sample Actual Minner S. A. A Marbie As per field master sample Actual Minner S. A. A Marbie A Marbie Actual Minner S. A. A Marbie A Marbie		Acessories		Atribute	As per Ref master sample	As per reference sample	NA	1.5		OK		-							K.
Authorie Total plan Free Foun Standbles, Coll mark Back start of Application Total plan		Fitment		Atribute	Test plan	No loose fitment	NA	1.5		OK									7
Total Black of Workshot TOS > Rated Capacity Lt 1.5 sample \$\$\lambda_{\infty}\$ \range \lambda_{\infty}\$ \rangle \lambda_{\infty}\$ \rangle \lambda_{\infty}\$ \range \lambda_{\infty}\$ \rangle \lambda_{\infty}\$ \rangle \lambda_{\infty}\$ \rangle \lambda_{\infty}\$ \rangle \lambda_{\infty}\$ \range \lambda_{\infty}\$ \rangle \lam		Aesthetics		Atribute	Test plan	Free From Scratches, Oil mark, Black spot etc.	NA	1.5		DIC				3				-	Z-X-X
Manual Wandale TOS		Mounting Capacity in liter	at of WH*	Variable	ZOT	> Rated Capacity	Ltr		25.191	3 LTR	100						*		PASS
Variable TDS Variable TDS TO SO TO I Sample TI TI TI TI TI TI TI T		Water leakage from MFV .	for dass-1 WH	Variable	SQL	120 psi	Psi	1 Sample	20 8	-									Z.
Anable TDS 84-96 °C C 1 Sample Q °C Avaible As per field master sample Actual C 1 Sample Q R °C Avaible As per field master sample Actual Affinite 1 Sample Q R °C Variable As per field master sample Actual Affinite 1 Sample Aff multi-life Variable TDS CRC LDFT 48-320 micron. micron 2 sample Affinite		Water temp. when Therm	nostat cuts*	Variable	3GT	70-80 °C	٥,		2,11										Ž
Watable As per field master sample Actual C 1 Sample 2 8 C 1 Sampl		Water temp, when cutout	trip*	Variable	TDS	84-96 °C	٥.	_	2,06										8
thermosast Trapping Vanable As per Red master sample FICAN IDFT 38-45 micron. Total Control of Con	SPECIAL TES	ST Cold water temp		Variable	As per Ref master sample	Actual	J.		28,0		=								88
16 Vaniable TDS FCM.DF134-5 micron. micron 2 sample		Time taken for thermostal	at Tripping	Variable	As per Ref master sample	Actual	Minute	\rightarrow	84 mg	6							-		£ 2
CR. CP (63.12) princip. (64 U		Powder Coating		Variable	SQL	PCM : DFT 35-45 micron.	micron	2 sample		100							1	T	2
				A CANADA CANADA		CRC : DFT 60-120 micron.		8		0							i		W 23

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