

Data Details - (onkar 21)	
PaintView	
Company	AKZONOBEL
Department	POWDER COATINGS
Operator	BKUMAR
Customer	ONKAR
Item	25 LTR GYSER
Test No	1
Track Speed	N/A
Certified by	
Run Description	UnKnown
Logger Type	610 Series
Serial Number	KR1336002 V2.2
Trigger mode	N/A
Start Time	12/13/2021 14:29:06
Logging Interval	00:00:02

## User Notes

SET TEMP-290 DEG  
LINE SPEED- STOP AND GO

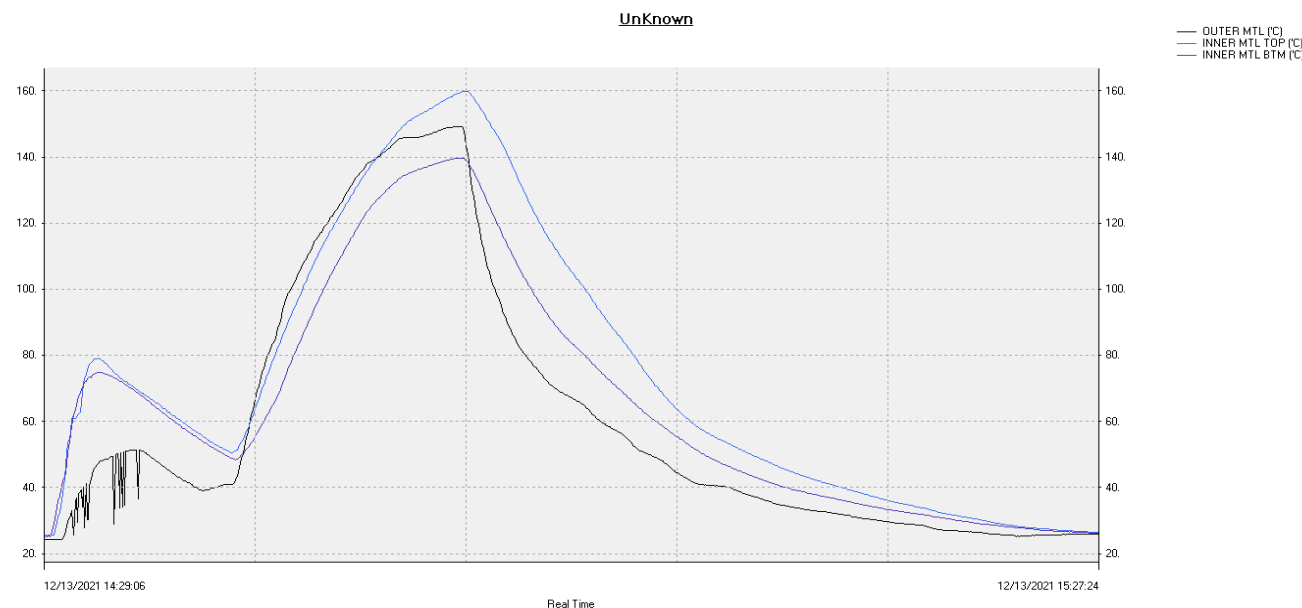
THE ABOVE TEMPERTURE IS NOT OPTIMIUM FOR  
POWDER CURING FOR GYSER COATING.

## Cure Calculation

Produced by Grant's



		Cure Algorithm	Cure Index				
		Manufacturer	AKZONOBEL				
		Type	PP				
		T1	T2	T3	T4		
Temp		180°C	200°C	210°C			
Time		00:15:00	00:10:00	00:08:00			
		T1	T2	T3	T4	Total	Max Temp
OUTER MTL	BCT	00:00:00	00:00:00	00:00:00			
	ACT	00:00:00	00:00:00	00:00:00		0%	149.2°C
INNER MTL TOP	BCT	00:00:00	00:00:00	00:00:00			
	ACT	00:00:00	00:00:00	00:00:00		0%	159.9°C
INNER MTL BTM	BCT	00:00:00	00:00:00	00:00:00			
	ACT	00:00:00	00:00:00	00:00:00		0%	139.7°C



BAKING OVEN