7375)

			FINISHE	FINISHED GOOD - PRE DISPATCH INSPECTION (PDI) REPORT	EPORT		TI (I) TO TO THE TOTAL OF THE T	Document No CGCEL/COA/QF/001/PDI	-
			Name of the Unit			NO	KAR ENGINE & GENERAL ON 17 12	monday, 101/09.0	1
-			Address of the Unit				D-316 NOIDA	Version No. Revision No. Late	00
010	Crompton					LOT SIZE:	UGO Batch Code / Serial Number	A COCO COCO	
uct Category el / Type /Ordi	Product Category SWH (Norder I Type (Ordering code (number)	SOLA	28	10CTR (AKKONOBEL)	E C	TDS Ref No:	OU 9 . CO Shirt (Tick in relevant box)	68.0.1	
and and and and	DHOHS.	96		Heater	CGCEL	CGCEL PO No & Date:	N. C.	2	
Date of Inspection		0	18 12 2021		Vendor	rendor PDI report No :	0N/POT-12/25	ACTUAL TEST VALUES	
Vaccount	PARAMETER DESCRIPTION	PARAMETER (Variable/	REFERENCE STANDARD / DOCUMENT	SPECIFICATION VALUES / DESCRIPTION	MOU	AQL 6C	6940 6911 Units Units	6962 6939 6957 6964 6976 Unite Units Units (A)C	PK.L
AIEGORI		Attribute)		1.5kv for 5 sec.	κv	59'0	S MIS MIS	WIS WILL WILL 29 22 24	DAS
H	High Voltage Test	Variable	lest plan	210micro Amp. Max.	eri	59.0	32 41 29	99 66 12 00	SKA
97	Leakage Current Line to Earth	Variable	lest bion	210micro Amp. Max.	EM.	0.65	24 33	35 40 Z	3
3	eakage Current Neutral to Earth	Variable	maid (Ca)	ZWD ZWD	OW	0.65	0012 0012 0012 0012	10 00 all 0.026	DAK.
c.	nsulation Resistance	Variable	(est plan	Max. 0.10 at 25A	a	0.65	0.031 0.039 0.04 0.036 0.02	- 1	1000
CRITICAL E	Earthling contact resistance	Variable	Test pian	1 me officering	mtr	0.65	m to Indo mak mick mich	I MULE I MUCK I THE WINDS	2000
-	Main cord	Variable	108	THE PERSON NAMED IN COLUMN	NA	59'0			20
12	Loose parts inside water heater	Atribute	As per Ref master sample	NO INOSE PRESE SERVICES	NA	0.65	OK OK OK OK OK	OK OK OK OK OK	1
	Loose connection	Atribute	Test plan	No loose connection	NA	-			432
1 -	ive parts/Wires exposed outside water heater	Atribute	Test plan	No Live parts/ wires exposed	100	-		4	ST.
	ED glow	Atribute	As per Ref master sample	Should glow.	¥ 3		3291 1987 1990 1930 1956	1962 1970 1990 1963 1976 1	ž
	appart of the contract of the	Variable	TDS	2000(-10+5%) of rated wattage		1)(TX.
MAJOR	Infort Waters	Visual	As per Ref master sample	No leakage	NA	4			B
	Put.	Archute	As per Ref master sample	As per reference sample	NA	-	0	1	3
	Thermal insulation	Atrihite	As per Ref master sample	MRP as per list	NA	1.5	01		25
	MRP Sticker on outer carton missing outuated	Asselvator	As nor Ref master sample	As per reference sample	NA	1.5			786
	Warranty manual inside water heater		As per Ref master sample	Should match	NA	1,5		9	7885
	Serial number matering (serial policy)	-	TUS	As per model/capacity & defined list	NA	1.5	0.		2
	Star rating sticker on Product/outer carton/manual	Attitions	As nor Ref master sample	Should be match with serial number	NA	1.5		W	Paci
	Date of manufacturing	Authori	al man not manufact complete	No Smudging, printing straightness, ok color, no	o NA	1.5	70	NO.	0
domes	Screen Printing defects	Atribute	As per ner moscon area.	Scrathes IAS per reti Samples	AN	1.5		And the second s	00
NO.	Make of cutout /Heating Element	Atribute		Supplied to be dead to consider a	NA	1.5			3
	Printing /finishinf of carton	Atribute	-	A constitution and work	NA	1.5			200
	Sticker pasting	Atribute		alumin management	NA	1.5		96	3
	Acessories	Atribute	As per Ref master sample	and the state of t	N.N.	1.5	7) \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	3
	Fitment	Atribute	Test plan	No loose nument	NA.	1.5		OK-	3
	pesthetics	Atribute	Test plan	Free From Scratches, Oil mark, black sporting		· Promise	וף פער		K
	Mounting Capacity in liter of WH*	Variable	TDS	> Rated Capacity	Dei	1 Sample	12 Det		2
	Western language from MFV for class-1 WH	Variable	TDS	120 psi		· Committee	10.0		1
	verses seem Thermostal cuts*	Variable	SOT	70-80 °C		audinos r			Ž
		Variable	SOT	84-96"C		1 Sallipin	305		Ž,
		Variable	As per Ref master sample	Actual	ů	1 Sample	30 %		PX.
SPECIAL TEST	-	of lateral and a		Actual	Minute	I Sample	Bmin		-
	Time taken for thermostat Tripping	T T T T T T T T T T T T T T T T T T T	-	PCM: DFT 35-45 micron.	micron	2 sample			1.
	Powder Coating	Variable	e TDS	CRC; DFT 60-120 micron.		_			MY
				Section of the second	California and		2 sample 0 0 1 0		

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Sample Size: Sample Size:	ABLE):									
permates of any more asymptomic representation in presentation of the Cartier of the Section of the Cartier of the Section of the Cartier of the Section of the Cartier of the Cartier of the Section of the Cartier of	pling size mention is \$4 and \$3 le	wei and random san	ople abservation to be-	mentioned in observation ca	soumn and if any dscrope	Extract Systems for the rest of a second control of the rest of th			ě	Note: If
					INSPECTI	INSPECTION SUMMARY	6	/al		823
TESTED 8Y	Name	RAS	НАМТ	RASHAWT MISHRA		Signature	A STATE OF THE STA	Val. B.		e
APPROVED BY	Name					Signature				
SERIAL NO : OF SHEETS TO BE REFERRED :	:0:									
DECISION ON THE LOT	Direct Pass			Rejected		Passed under deviation with Rework	Passed under deviation without rework	Incase of	Deviation Note Number	
Tick in the relevant Box	Mr. s							Ć.	Deviation approval authority (Name & Signature)	

				FINISHED	FINISHED GOOD - PRE DISPATCH INSPECTION (PDI) REPORT			CALVAD ENGINE & GENERATOR (P) LTD.	Document No	Monday, July 27, 2020	2020
				Name of the Unit					ate	6	121
I O L	Crompton			Address of the Unit			LOT SIZE:	D-316 NOIDA Barch Code / Serial Numbe	LORNIULS	16900 to	377299
					1			105-69-5WH	B A A	ú	
Product Category Model / Type /Or	Product Category Model / Type /Ordering code (number)	SwH AUTO	OLA,	NUM QUBE 10 LA	THE (AKKONIDBEL)	Re	TDS Ref No: Route Card No:	1	03	-	mighay.
Product Reference	a)	ADDITION S		1.0/000		CGCI	CGCEL PO No & Date: Vendor PDI report No .	No: OM/PBT-12-125		DOBHAL	
Date of Inspection	no		~	8/14/2021					ACTUAL TEST VALUES	01000	
CATEGORY	PARAME	PARAMETER DESCRIPTION	PARAMETER (Variable/	REFERENCE STANDARD / DOCUMENT	SPECIFICATION VALUES / DESCRIPTION	MOU		7011 70347039 7	706/ Unite	E IN	P.P.S.
			Attribute	Test plan	1.5kv for 5 sec.	K.V	59'0	S MIS MIS MIS	110 29 91		JAX.
	High Voltage Test		Variable	Test plan	210micro Amp. Max.	red m	0.65		46 30 19	2.5	PASS
	Leakage Current Line to Earth	o Earth	of the state of th	Test nian	210micro Amp. Max.	ьщ	9.65	A8 51 55	Silv Will	2014	PASS
	Leakage Current Neutral to Earth	ral to Earth	Variable	Test plan	Min. 2MG	OW		100 2 000 2 000	A.030 0.027	60.028	PRS
	Insulation Resistance		VOI TELE	Tect plan	Max. 0.10 at 25A	a	0.65	0.031 0.03	Inot,	Many	8
CRITICAL	Earthling contact resistance	stance	Variable	Tipe	1 mtr effective	mtr	9.65	Inth Inth Inth Inth Inth Inth	Dograd	1	PASS
	Main.cord		Variable	in a ferromental	No loose parts allowed	NA	0.65	NO COUS	THE CALL OF THE CALL	OK	PASS
	Loose parts inside water heater	ter heater	Atribute	As per nes moster agree	No loose connection	NA	0.65	OK OK OK OK O			3
	Loose connection		Atribute	mold stat	pasodixa south William and Lore	NA	0.65		ON		0
	Live parts/Wires expos	Live parts/Wires exposed outside water heater	Atribute	Test plan	Should plow.	NA	1) A		9
	LED glow		Atribute	As per Ref master sample	agettern harry to the second	3	1	1998 1990 (887			000
	Input wattage *		Variable	TDS	Zugori-Toursal or Transport	NA	1	- 96			5
MAJOR	buf		Visual	As per Ref master sample	No leakage	NA	1	100			200
	The second formulation		Atribute	As per Ref master sample	As per reference sample		4 .	1			0
	A A DO C Sichor on Diffor	mering management	Arribute	As per Ref master sample	MRP as per list	NA	7	2000			7
	The Court of the C		Atribute	As per Ref master sample	As per reference sample		1	200			1
	Carial number matching (warranty can	Warranty manual inside water most.	Atribute	As per Ref master sample	Should match	NA	2 :	200			200
	19100	College Colleg	-	SQT	As per model/capacity & defined list	NA	2	10000			4
	Star rating sticker on	h road the control of	Atribute	As per Ref master sample	Should be match with serial number	NA	1.5	A A DA			7
	Date of manufacturing	801	Arribute		No Smudging, printing straightness, ok color, no control of contro	,no NA	1.5	- ok			9
MINOR	-	ects	-	Annua Bof macter camble	As Per BOM	AN	1.5	555			9
		ating Element	Atribute	As per ner manual and as a second as a sec	Printing to be clear and no smudging	NA	1.5)io			2
	Printing /finishinf of carton	d carton	Atribute	Some mercen lead of	As mentioned in art work	AN	1.5				2
	Sticker pasting		Atribute	As per ner moster semple	As per reference sample	NA	1.5)O			3
	Acessories		Atribute	As per Ker master sample	tuentili esool on	NA	1.5	- DIC			0
	Fitment		Atribute	Test plan	- r. r. r. remember Oil mark Black spot esc.	AN AN	1.5	OK-			0
	Aesthetics		Atribute	Test plan	THE TOTAL PROPERTY.	41	1 Sample	" 10.180 1TR			9
	Mounting Capacity in liter of WH*	vin liter of WH*	Variable		> Rated Capacity	Pei		-			0000
	Transfer leaders from	Without believed from MFV for class-1 WH	Variable	TDS	170 px		1	181			20
	Mater temp when	Manage towns when Thermostat cuts*	Variable	TDS	70:80°C	3 30	1	000			9
	10000	a Cillan dansatan	Variable	SOT .	84-96 °C			-			13
	Water temp. when colours	diameter and the second	Variable	As per Ref master sample	Actual	9	-				78.5
SPECIALT	SPECIAL TEST Cold water temp		of the state of the		Actual	Minute	te 1 Sample	the Marin			1
	Time taken for thermostat Trippling	ermostat Tripping	Management		PCM: DFT 35-45 micron.	micron	on 2 sample				1
	Powder Coating		Variable	e TDS	CRC: DFT 60-120 micron.						PASS
							The second				

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