

MODIFICATION No. 20998/P01376

ATA SYSTEM : 21

TITLE : AIR CONDITIONING - AVIONICS VENTILATION - IMPROVE SIGNIFICANT
SIGNALLING DEFINITION.

This page transmits Revision No. 1 of Service Bulletin A320-21-1010.
No additional work is required by this Revision.

REASON

MANPOWER and Access modified further to accomplishment of SB A320-21-1010
on aircraft

SERVICE BULLETIN SUMMARY

Page 1 of 2 : ACTION - Paragraph modified
Page 2 : MANPOWER - Paragraph modified :
- manhours : read 45 instead of 38
- elapsed time (hours) : read 15 instead of 22.

SERVICE BULLETIN

Page 2 : Para. 1.C. - Modified Description
Page 2 : Para. 1.E. - Modified Manhours
Page 4 : Para. 1.I. - Added AMM 35-11-41
Page 5 : Para. 2.A.(1)(g) - Added :
(1) Oxygen storage cylinder (5750 HM) - Removal for access.
(Ref. AMM 35-11-41, P. Block 401).
Page 9 : Para. 2.C. - Added :
(1) Oxygen storage cylinder (5750 HM) - Installation (Ref.
AMM 35-11-41, P. Block 401).
(2) Leak test (Ref. AMM 35-11-41, P. Block 401).
Page 18 : Para. 3.C. - Added : Mat. No. 05-003 and Mat. No. 05-004.

FILING INSTRUCTIONS

Replace pages SUMMARY 1 of 2 and 2
SERVICE BULLETIN pages 1 of 18, 2, 4, 5, 9 and 18.

File this Revision Transmittal Sheet in front of the Service Bulletin.

REVISION SEQUENCES

ORIGINAL : Feb 13/89
REVISION : No. 1 - Apr 24/89

5 DATE : Feb 13/89

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This summary is for information only and is not DGAC approved for modification of the aircraft.

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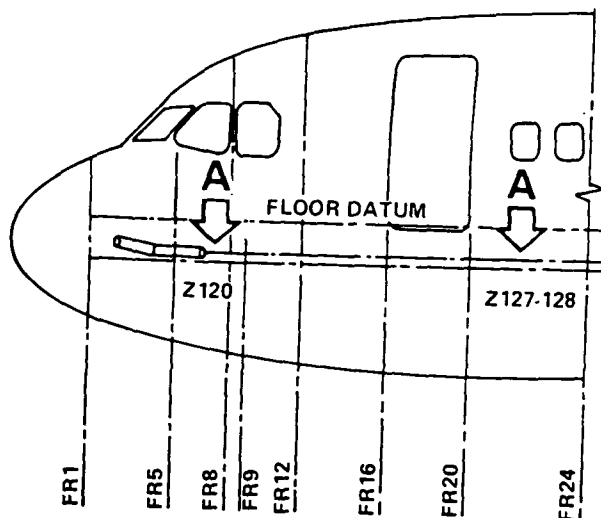
ATA SYSTEM : 21

TITLE : AIR CONDITIONING - AVIONICS VENTILATION - IMPROVE SIGNIFICANT SIGNALLING DEFINITION.

REASON

Several BLOWER FAULT untimely warnings have been reported by the operators ; these warnings are activated on ground as well as in flight.

In order to prevent recurrence of such problems, this Service Bulletin proposes to modify and add balancing diaphragms and to relocate tapping for pressure switches in the blowing system so that Delta P seen by the pressure switches is increased without altering the flow through the equipment.



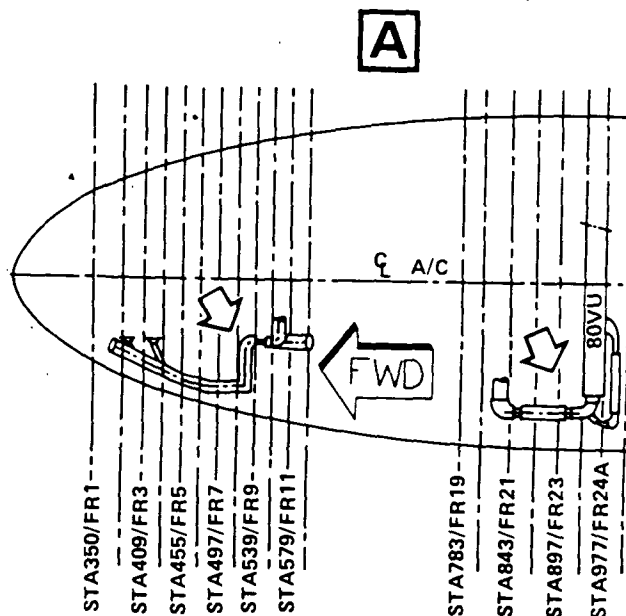
ACTION

On air conditioning system, between FR21 and FR24 and between FR3 and FR11, forward cargo compartment, left side :

- (1) Remove ducts.
- (2) Add and replace diaphragms.
- (3) Install ducts.

EFFECTIVITY

This Service Bulletin is applicable to the following operators :
 AAA, AFR, BAW, CYP, ITF.



SERVICE BULLETIN SUMMARY

COMPLIANCE

Desirable.

MANPOWER

Manhours : 45

Elapsed Time (Hours) : 15

MATERIAL INFORMATION

Quantity per A/C :

5 diaphragms

1 duct

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SERVICE BULLETIN

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ATA SYSTEM : 21

TITLE : AIR CONDITIONING - AVIONICS VENTILATION - IMPROVE SIGNIFICANT
SIGNALLING DEFINITION.

1. PLANNING INFORMATION

A. EFFECTIVITY

(1) Aircraft Models : 320-111, 320-211, 320-231.*

NOTE : Aircraft with asterisk are not certified at the issue
date of this Service Bulletin.

(2) Aircraft

Customer and Fleet No.	MSN	Qty of Kits A320211010A01
AAA 001-008	022-027, 029, 030	8
AFR 001,002	005, 007	6
004-007	014, 019-021	
BCA 001-005	006, 008, 011, 017, 018	5
CYP 001	028	1
ITF 001-005	010, 012, 013, 015, 016	5

This modification is embodied prior to delivery on A/C MSN 003,
004, 031 and subsequent.

(3) Spares

Duct D2121065900100

B. REASON

Several BLOWER FAULT untimely warnings have been reported by the operators ; these warnings are activated on ground as well as in flight.

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C. DESCRIPTION

Accomplishment of this Service Bulletin consists in carrying out the following jobs on the aircraft :

On air conditioning system, between FR21 and FR24 and between FR3 and FR11, fwd cargo compartment, left side.

- (1) Remove ducts.
- (2) Add and replace diaphragms.
- (3) Install ducts.

D. APPROVAL

This Service Bulletin is approved by Direction Générale de l'Aviation Civile - FRANCE (D.G.A.C.).

E. MANPOWER

	<u>Manhours</u>
Gain access	2
Remove duct in zone 127-128	9
Remove duct in zone 120	9
Add and replace diaphragms	8
Install duct in zone 127-128	7
Install duct in zone 120	7
Tests	1
Close-up	2
	<hr/>
TOTAL MANHOURS	45
ELAPSED TIME (HOURS)	15

NOTE : This Service Bulletin assumes that the aircraft has been placed in a maintenance status. The manhour/elapsed time estimates do not include preparation for the modification, non-productive elapsed time or administrative functions.

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F. MATERIAL - COST AND AVAILABILITY**(1) Material**

Operators with aircraft listed under paragraph 1.A.(2) above should submit a purchase order quoting this Service Bulletin to :

AIRBUS INDUSTRIE
SPARES SUPPORT CENTER
WEG BEIM JAEGER 150
D2000 HAMBURG 63
GERMANY

(2) Cost and availability

Kit	Cost (US Dollars)	Availability *
A320211010A01	533	120

* Calendar days from receipt of order.

NOTE : Sales terms (cost and availability) are evaluated with respect to economic conditions at the issue date of this Service Bulletin.

A discount of ten (10) per cent will be accorded to all orders received within a period of 120 days from the original issue date of this Service Bulletin.

G. TOOLING - PRICE AND AVAILABILITY

None.

H. WEIGHT AND BALANCE

M.E.W. : + 0.100 Kg (+ 0.220 lb.)

Effect on Balance : + 0.638 m.Kg (+ 4.614 lb.ft.)

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I. REFERENCES

Aircraft Maintenance Manual : 06-41-53, 12-34-24, 20-31-00,
24-41-00, 35-11-41, 51-23-11,
52-10-00, 52-30-00, 52-41-00.

J. PUBLICATIONS AFFECTED

Aircraft Maintenance Manual : 21-26-00, 21-26-11.

Illustrated Parts Catalog : 21-26-01.

2. ACCOMPLISHMENT INSTRUCTIONS**A. GENERAL**

Accomplishment of this Service bulletin includes the following operations :

(1) Job Set-Up

- (a) De-energize the aircraft electrical network (Ref. AMM 24-41-00, P. Block 201) and electrically ground the aircraft (Ref. AMM 12-34-24, P. Block 201).
- (b) Put the access platforms in position.
- (c) Open forward passenger/crew door 841 (Ref. AMM 52-10-00, P. Block 201).
- (d) Open cargo compartment door 825 (Ref. AMM 52-30-00, P. Block 201).
- (e) Open door 811, 812, 824 (Ref. AMM 52-41-00).
- (f) In fwd cargo compartment, remove panels 131BW, 131DW and 131GW (Ref. AMM 06-41-53).
- (g) Oxygen storage cylinder (5750 HM)
Removal for access (Ref. AMM 35-11-41, P. Block 401).

(2) Standard Practices

- (a) Apply sealant Mat. No. 09-005 (Ref. AMM 20-31-00).
- (b) Touch-up protective finish (Ref. AMM 51-23-11) with Mat. No. 13-002, 16-002, 16-006 (Ref. AMM 20-31-00).

B. MODIFICATION

Kit No. A320211010A01

Ref. Fig. 1 Sheet 1 of 2 and 2

In forward cargo compartment and in zone 120 (80VU) between FR21 and FR24, left side, in air conditioning system, add and replace diaphragms.

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NOTE : Before removing sleeves, identify their location by an identification sign on each duct and on 26HQ, and disconnect connector 26HQA.

(1) Remove ducts

Remove :

8	Clamps	Item (16)	(re-used)
2	Sleeves	Item (2)	(re-used)
18	Crews	Item (15)	(re-used)
18	Washers	Item (14)	(re-used)
1	Duct	Item (10)	(re-used and re-identified)
1	Clamp	Item (17)	(re-used)
1	Duct	Item (9)	(re-used)
1	Duct	Item (13)	(re-used)
8	Clamps	Item (20)	(re-used)
1	Sleeve	Item (4)	(re-used)
1	Duct	Item (8)	(re-used)
1	Clamp	Item (21)	(re-used)
1	Sleeve	Item (1)	(re-used)
1	Duct	Item (7)	(re-used and re-identified)

(2) Replacement of diaphragms

(a) On duct Item (7) (Ref. Fig. 1, Sheet 1 of 2 Details C and D)

Remove :

1 Diaphragm Item (12) (not re-used)

(b) Install :

1 Diaphragm D2121033421000 Item 3
with
3 rivet L21217024008DCJ Item 11

Re-identify duct
D2121019800300 becomes D2121019800400

(c) On duct Item (8) (Ref. Fig. 1, Sheet 1 of 2, Detail E)

Install using bonding compound Mat. No. 09-005 (Ref. AMM 20-31-00).

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1 Diaphragm D2121104720000 Item 6 and install :

1 Duct	Item (8) (retained at removal)
8 Screws	Item (15) (retained at removal)
8 Washers	Item (14) (retained at removal)

(d) Install :

1 Duct	Item (7) (re-used and re-identified)
with	
1 Sleeve	Item (4) (retained at removal)
4 Clamps	Item (20) (retained at removal)
1 Clamp	Item (21) (retained at removal)
1 Sleeve	Item (1) (retained at removal)
4 Clamps	Item (20) (retained at removal)
1 Duct	Item (13) (retained at removal)

NOTE : Connect connector 26HQA to equipment 26HQ.

(e) On duct Item (10) (Ref. Fig. 1, Sheet 1 of 2 and 2, Detail G and H).

Install :

1 Diaphragm D2121054520200 Item 4
with
3 Rivets L21217024008DCJ Item 11

Re-identify duct
D2121022700000 becomes D2121022700200

Install :

1 Duct	Item (10) (re-used and re-identified)
10 Screws	Item (15) (retained at removal)
10 Washers	Item (14) (retained at removal)

(f) Install :

1 Duct	Item (9) (retained at removal)
with	
2 Sleeves	Item (2) (retained at removal)
8 Clamps	Item (16) (retained at removal)
1 Clamp	Item (17) (retained at removal)

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Ref. Fig. 2

In cargo compartment, zone 120 STA495 (90VU) and zone 120 STA655 (106VU) between FR3 and FR11, left side, air conditioning system, replacement of diaphragms and installation of duct.

NOTE : Before removing duct fasteners, disconnect hoses.

(3) Remove :

9	Clamps	Item (18)	(re-used)
2	Sleeves	Item (3)	(re-used)
1	Clamp	Item (19)	(re-used)
1	Duct	Item (5)	(re-used and re-identified)
	or		
1	Duct	Item (6)	(re-used and re-identified)

(4) Replacement of diaphragms

(a) On duct Item (5) or (6) (Ref. Fig. 2, Detail C and E),

Remove :

1	Diaphragm	Item (11)	(not re-used)
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(b) Install :

1	Diaphragm D2121033121000	Item 2
	with	
3	Rivet L21217024008DCJ	Item 11

(c) On duct (5) or (6) (Ref. Fig. 2, Detail D and M),

Install :

1	Diaphragm D2121033120800	Item 1
	With	
3	Rivet L21217024008DCJ	Item 11

Re-identify ducts

D2121017600000	becomes	D2121017600400
D2121017600200	becomes	D2121017600500

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(d) Install :

1 Duct	Item (5) or (6) (re-used and re-identified)
with	
2 Sleeves	Item (3) (retained at removal)
9 Clamps	Item (18) (retained at removal)
1 Clamp	Item (19) (retained at removal)

NOTE : Connect hoses.

(e) Remove form tapping point 2103 :

1 Blanking plug	Item (22) (not re-used)
1 O-ring	Item (23) (not re-used)

(f) Install on tapping point 2103 :

1 Coupling MS21902D4	Item 9
1 O-ring NSA8202-5	Item 8

(g) Remove between tapping point 2104 and pressure switch :

1 Duct	Item (24) (not re-used)
--------	-------------------------

(h) Blank off tapping point 2104 with :

1 Seal NSA8202-4	Item 7
1 Blanking plug MS21913D4	Item 10

(j) Connect on duct (5) or (6), tapping point 2103, and pressure switch :

1 Duct D2121065900300	Item 5
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C. TESTS

- (1) Oxygen storage cylinder (5750 HM)
Installation (Ref. AMM 35-11-41, P. Block 401).
- (2) Leak test (Ref. AMM 35-11-41, P. Block 401).

D. CLOSE-UP

- (1) Install panels 131BW, 131DW, 131GW (Ref. AMM 06-41-53)

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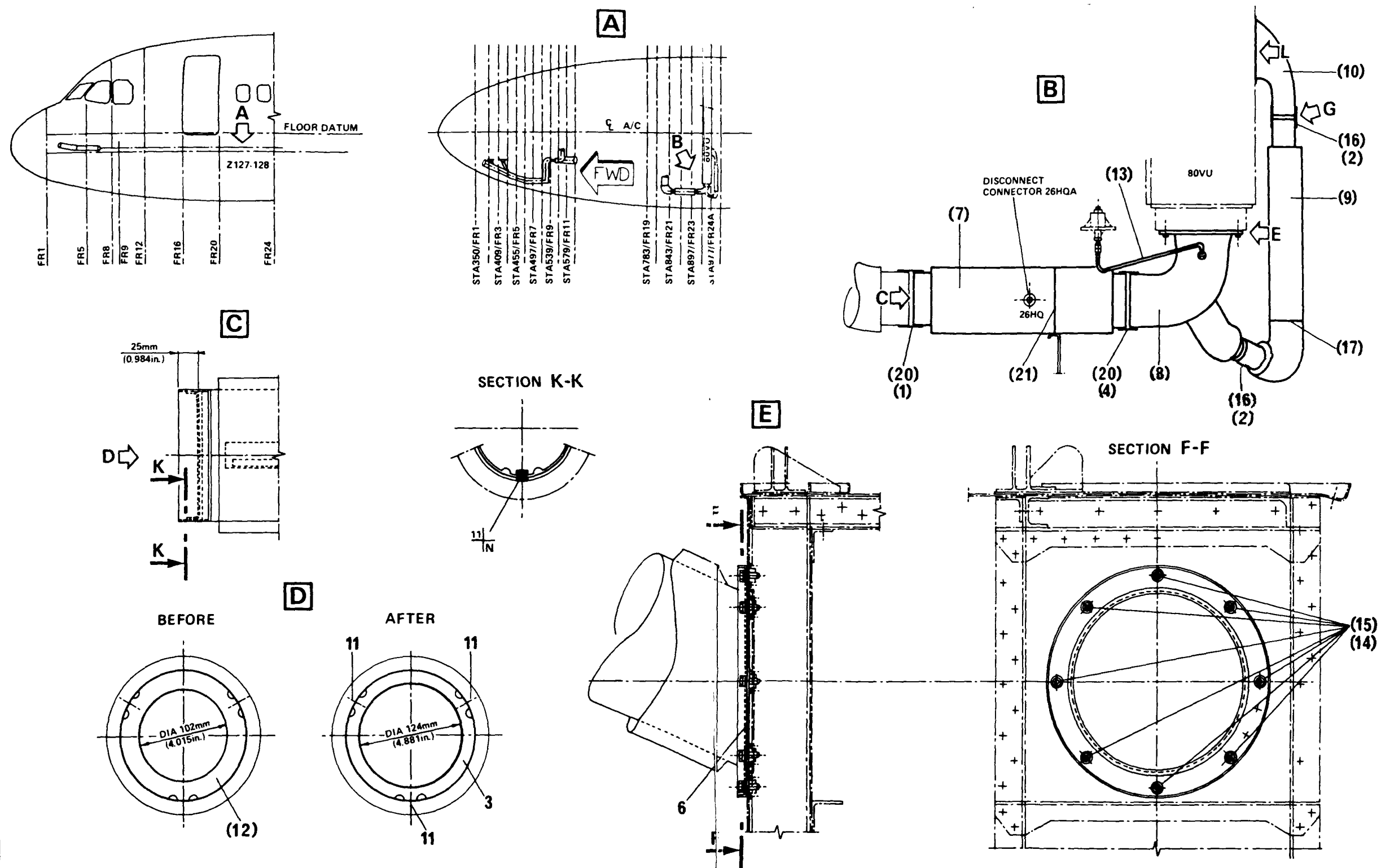
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- (2) Close cargo compartment door 825
(Ref. AMM 52-30-00, P. Block 201).
- (3) Close doors 811, 812, 814 (Ref. AMM 52-41-00).
- (4) Close forward passenger/crew door 841 (Ref. AMM 52-10-00,
P. Block 201).
- (5) Remove access platforms.
- (6) Disconnect aircraft from ground
(Ref. AMM 12-34-24, P. Block 201).



Installation of Diaphragms on Air Conditioning Ducts Between FR21 and FR24.
Figure 1, Sheet 1 of 2

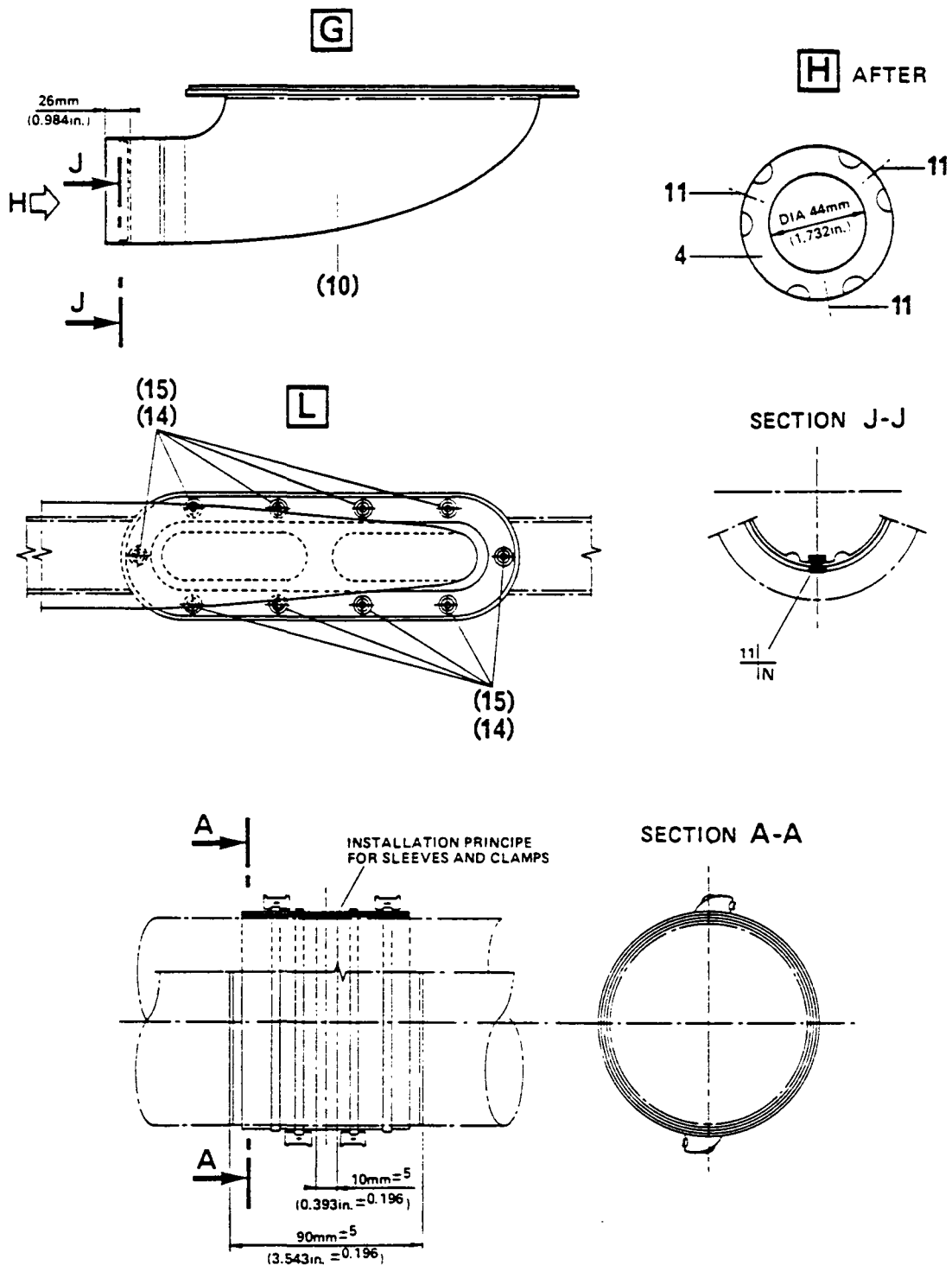
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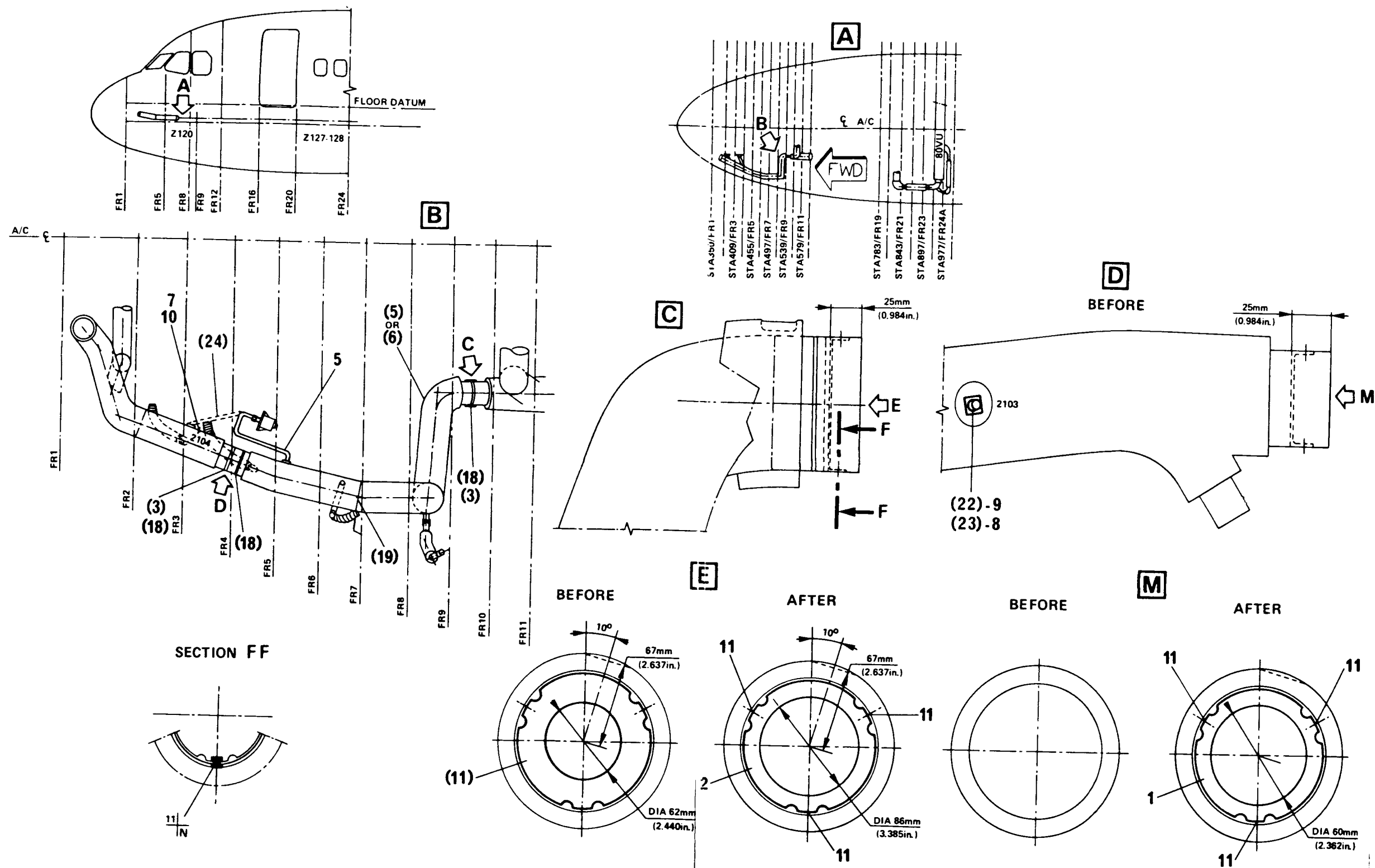
Installation of Diaphragms and Installation Principle of Sleeves
Figure 1, Sheet 2

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Installation of Diaphragms on Air Conditioning system Between FR3 and FR11
Figure 2

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3. MATERIAL INFORMATION

A. LIST OF COMPONENTS

I T E M	NEW PART No.	QTY	DESCRIPTION	I T E M	OLD PART No.	I N T	INSTRUCTIONS / DISPOSITION
<u>Kit No. A320211010</u>			<u>A01</u>				
1	D2121033120800	1	Diaphragm				
2	D2121033121000	1	Diaphragm	(11)	D2121033120400	*	*
3	D2121033421000	1	Diaphragm	(12)	D2121033420400	*	*
4	D2121054520200	1	Diaphragm				
5	D2121065900300	1	Duct	(24)	D2121065900100	*	*
6	D2121104720000	1	Diaphragm				
7	NSA8202-4	1	O-ring	(23)	NSA8202-4	*	*
8	NSA8202-5	1	O-ring				
9	MS21902D4	1	Union				
10	MS21913D4	1	Plug	(22)	MS21913D4	*	*
11	L21217024008DCJ	12	Rivet				
		1	Sleeve	(1)	D2101001300000	*	
		1	Sleeve	(2)	D2101001500200	*	
		2	Sleeve	(3)	D2101001600200	*	
		1	Sleeve	(4)	D2101001600300	*	
		1	Duct	(8)	D2121019900000	*	
		1	Duct	(9)	D2121022600000	*	
		1	Duct	(13)	D2121065900000	*	
		18	Washer	(14)	AN960-10L	*	
		18	Screw	(15)	NAS1096-3-10	*	
		8	Clamp	(16)	NSA5528-070	*	
		1	Clamp	(17)	NSA5528-080	*	
		9	Clamp	(18)	NSA5528-115	*	
		1	Clamp	(19)	NSA5528-130	*	
		8	Clamp	(20)	NSA5528-160	*	
		1	Clamp	(21)	NSA5528-180	*	

* re-used

* * not re-used

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B. SPECIAL TOOLS

None.

C. LIST OF MATERIALS - OPERATOR SUPPLIED

DESCRIPTION	REFERENCE AMM 20-31-00	QTY PER A/C
RECTORSEAL 15	Mat. No. 05-003	As required
GC1 and GC2 SOLUTION	Mat. No. 05-004	As required
PR1431G	Mat. No. 09-005	As required
Alodine 1200	Mat. No. 13-002	As required
Epoxy primer	Mat. No. 16-006	As required
Polyurethane Top Coat	Mat. No. 16-002	As required

D. PARTS TO BE RE-IDENTIFIED BY OPERATOR

I T E M	NEW PART No.	QTY	DESCRIPTION	I T E M	OLD PART No.	I N T	INSTRUCTIONS/ DISPOSITION
	D2121017600400	1	Duct	(5)	D2121017600000		
	D2121017600500	1	Duct	(6)	D2121017600200		
	D2121019800400	1	Duct	(7)	D2121019800300		
	D2121022700200	1	Duct	(10)	D2121022700000		

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