SERVICE BULLETIN REVISION TRANSMITTAL SHEET

AIRBUS

CUSTOMER SERVICES DIRECTORATE1 Rond Point Maurice Bellonte

31707 BLAGNAC CEDEX FRANCE

Tel: (33) 5 61 93 33 33 Telex: AIRBU 530526F Fax: (33) 5 61 93 42 51

ATA SYSTEM: 21

TITLE: AIR CONDITIONING - GENERAL - REPLACE NSA8206 SEALS BY ABS5800 PTFE SEALS IN

SEVERAL ATA 21/36 SUB-SYSTEMS

MODIFICATION No.: 36635K10832, 36636K10833, 36637K10834

This page transmits Revision No. 01 of Service Bulletin No. A320-21-1165

ADDITIONAL WORK

No additional work is required by this revision for aircraft modified by any previous issue.

REASON

This revision has been issued to update the modification.

CHANGES

- REFERENCES/REPERCUSSIONS
 - . SIL 21-039 added.

PLANNING INFORMATION:

- EFFECTIVITY
- . 1.A. MSN 3015 changed from Config. 14 to Config.15.
- INTERCHANGEABILITY/MIXABILITY
 - . 1.L. Notes added.

ACCOMPLISHMENT INSTRUCTIONS:

- GENERAL
- Preparation
 - . 3.A.(1)(d) Note added.
 - . 3.A.(1)(e) Note added.
 - . 3.A.(1)(f) Note added.

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SERVICE BULLETIN REVISION TRANSMITTAL SHEET

- . 3.A.(1)(g) Note added.
- MODIFICATION
- . 3.B.(4)(g) Note added.
- . 3.B.(5)(h) Note added.
- . 3.B.(6)(g) Note added.
- . 3.B.(7)(h) Note added.

FILING INSTRUCTIONS

This Service Bulletin has been generated electronically and is reissued as a complete document. Replace the complete document.

Put this Revision Transmittal Sheet in front of the Service Bulletin.

HISTORY OF PREVIOUS REVISIONS

No previous revisions.

REVISION SEQUENCE

ORIGINAL: Mar 14/07

REVISION No. : 01 - May 05/09

DATE: Mar 14/07 SERVICE BULLETIN No.: A320-21-1165

SERVICE BULLETIN SUMMARY

AIRBUS
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1 Rond Point Maurice Bellonte
31707 BLAGNAC CEDEX FRANCE

Tel : (33) 5 61 93 33 33 Telex : AIRBU 530526F Fax : (33) 5 61 93 42 51

This summary is for information only and is not approved for modification of the aircraft

ATA SYSTEM: 21

TITLE: AIR CONDITIONING - GENERAL - REPLACE NSA8206 SEALS BY ABS5800 PTFE SEALS IN

SEVERAL ATA 21/36 SUB-SYSTEMS

MODIFICATION No.: 36635K10832, 36636K10833, 36637K10834

REASON/DESCRIPTION/OPERATIONAL CONSEQUENCES

Investigations have shown that the present standard of diverse hot air duct seals made of silicone (NSA8206) can loose their sealing capabilities after some time in service. This can cause air leakages and subsequent equipment wear. To improve the equipment reliability, the silicone seals have to be replaced by seals made of PTFE (ABS5800).

This Service Bulletin describes the replacement of the silicone seals in the air conditioning system.

Accomplishment of this Service bulletin will improve the air conditioning equipment reliability.

EVALUATION TABLE				
COMPLIANCE	DESIRABLE	CANCELS INSPECTION SB	No	
POTENTIAL AD	No	A/C OPERATION AFFECTED	No	
RELIABILITY AFFECTED	No	PAX COMFORT AFFECTED	No	
COST SAVING	No	ETOPS AFFECTED	No	
STRUCTURAL LIFE EXTN	No	VENDOR SB INVOLVED	No	
KIT PRICE (USD)	SEE SB			

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SERVICE BULLETIN SUMMARY

MODIFICATION CLASSIFICATION		
MAJOR	None	
MINOR	36635K10832 36636K10833 36636K10834	

As per EASA IR 21, a minor change is one that has no appreciable effect on the mass, balance, structural strength, reliability, operational characteristics affecting the airworthiness of the product. All other changes are major changes.

EFFECTIVITY

This Service Bulletin is applicable to this (these) operator(s):

03X 06Y 31V 31X 39Z 47W 53Z 57W 80X 86Z 91X 93V 95W AAF AAN AAR ABQ ABY ACA ACI ADH ADR AFL AFR AHY AIJ AJM ALK AMC AMU ANA ANZ ART ATC AUA AUH AXM AZA BAB BAW BEL BER BGH BIE BKP BMA BMM BRS BST BTV BWG C9G CCA CCM CEB CEF CES CIB CLI CQH CQN CSA CSC CSN CSZ CTN CYP D2F DCS DGA DKH DLH DNJ DRA DRK DXH EDW EEZ EIN ETD EZY F2I FFT FHY FIN G2X G4I G8E GFA GOW GWI GWY HDA HEJ HMS HVN I2L IAC IBE IGO IRA IRM ISR ISS IWD IZM JAV JBU JCS JET JKK JSA JST JZR KAC KBR KFR KKK KNE KYV KZR LAN LBT LFO LMJ LMU LTE LTU LVG LZB MAU MDL MEA MHS MLD MLM MNJ MON MPD MSC MSR MXA MYW NKS NLY NVR NWA OHY ORF P2G PAL PIC PTI QAF QTR R1T RBA RIT RJA RKM RNV ROT RYW RZO SAA SAS SBI SDM SFJ SHJ SHR SHY SLK SOR SSV SVR SVW SWR SYR TAE TAI TAM TAP TAR TAS TCW TCX TGW THY TNA TOM TWJ UAL UDC UEA USA VBW VIM VKG VLG VLK VLU VOI VRD VUN WGT WHT WVL WZZ XLF

CONCURRENT REQUIREMENTS

None

REFERENCES/REPERCUSSIONS

TFU : None

OEB : None

AOT : None

SIL : 21-039

LIFE LIMIT : None

LINE MAINTENANCE AFFECTED: MPD task 215200-07-1

OTHERS : None

NATURE OF THE WORK

AIRCRAFT: Yes

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SERVICE BULLETIN SUMMARY

 ${\sf EQUIPMENT}: {\sf No}$

HARD: No

SOFT: No

OBRM: No

MANPOWER

Config. 01 Config. 03

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· ·				
	TOTAL MANHOURS	10.50		
	ELAPSED TIME (HOURS)	8.00		
Config. 02 Con	nfig. 04			
	TOTAL MANHOURS	11.25		
	ELAPSED TIME (HOURS)	8.75		
Config. 05				
	TOTAL MANHOURS	10.75		
	ELAPSED TIME (HOURS)	8.25		
Config. 06 Con	fig. 10 Config. 14			
	TOTAL MANHOURS	10.75		
	ELAPSED TIME (HOURS)	8.50		
Config. 07 Con	fig. 11 Config. 15			
	TOTAL MANHOURS	11.50		
	ELAPSED TIME (HOURS)	9.00		
Config. 08 Config. 12 Config. 16				
	TOTAL MANHOURS	11.00		
	ELAPSED TIME (HOURS)	8.50		
Config. 09 Con	fig. 13 Config. 17			

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SERVICE BULLETIN SUMMARY

TOTAL MANHOURS 11.75 ELAPSED TIME (HOURS) 9.50

MATERIAL INFORMATION

AIRCRAFT DATA

Config. 01 Config. 03

Kit 211165D01R01

Seals, screws, washers, nuts.

Config. 02 Config. 04

Kit 211165D11R00

Kit 211165D02R00

Seals, screws, washers, nuts.

Config. 05

Kit 211165D11R00

Kit 211165D03R00

Seals, screws, washers, nuts.

Config. 06 Config. 10 Config. 14

Kit 211165D01R01

Kit 211165D04R00

Seals, screws, washers, nuts.

Config. 07 Config. 11 Config. 15

Kit 211165D11R00

Kit 211165D02R00

Kit 211165D04R00

Seals, screws, washers, nuts.

Config. 08 Config. 12 Config. 16

Kit 211165D11R00

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SERVICE BULLETIN SUMMARY

Kit 211165D03R00

Kit 211165D04R00

Seals, screws, washers, nuts.

Config. 09 Config. 13 Config. 17

Kit 211165D21R00

Kit 211165D02R00

Kit 211165D03R00

Kit 211165D04R00

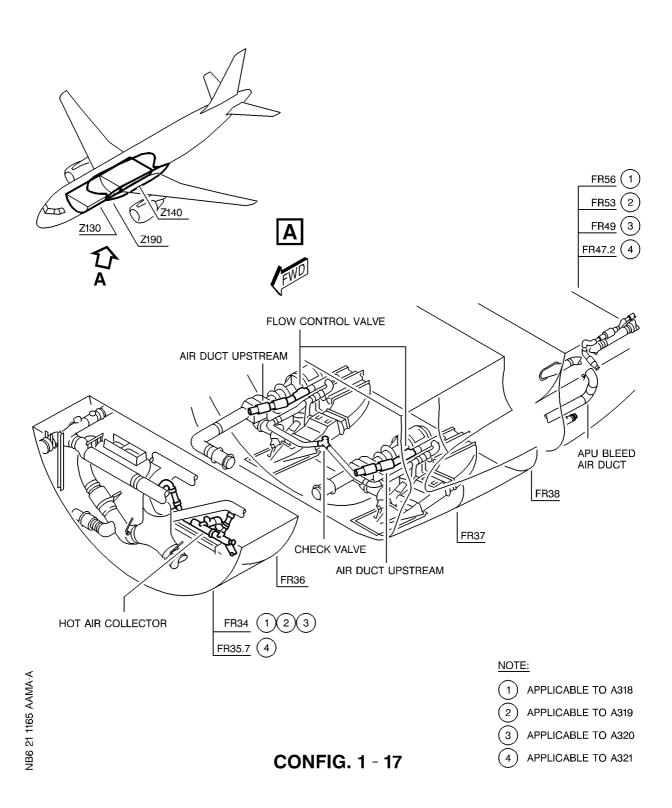
Seals, screws, washers, nuts.

APPENDICES

None

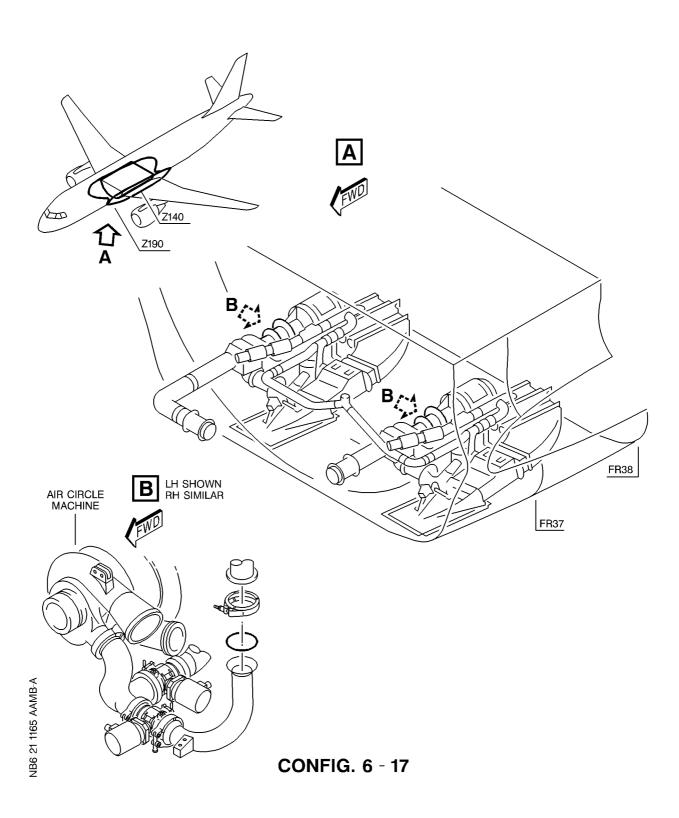
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SERVICE BULLETIN SUMMARY



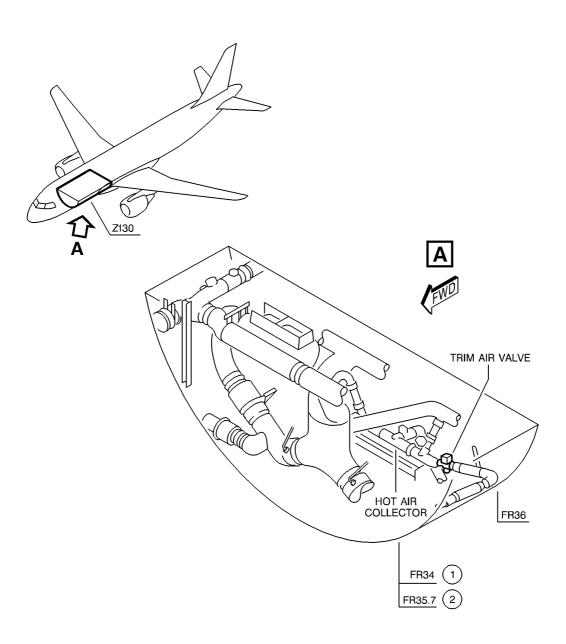
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SERVICE BULLETIN SUMMARY



NB6 21 1165 AAMC-A

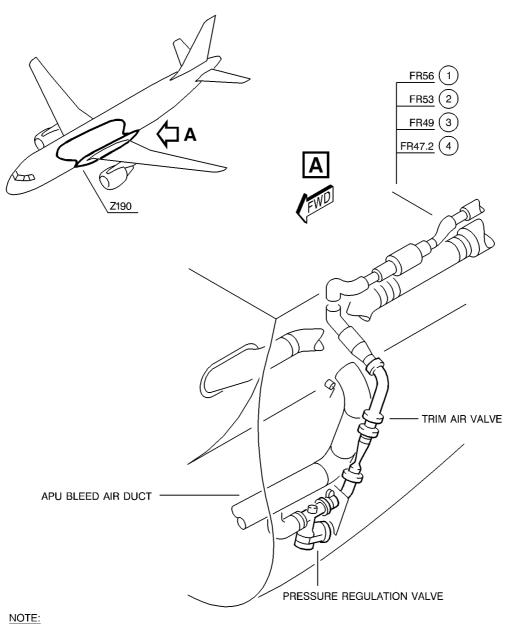
NOTE:

- 1) APPLICABLE TO A319, A320
- (2) APPLICABLE TO A321

CONFIG. 5, 8, 9, 12, 13, 16, 17

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SERVICE BULLETIN **SUMMARY**



NB6 21 1165 AAMD-A APPLICABLE TO A318 APPLICABLE TO A319

APPLICABLE TO A320

APPLICABLE TO A321

CONFIG. 2, 4, 7, 9, 11, 13, 15, 17

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AIRBUS
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ATA SYSTEM: 21

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1. PLANNING INFORMATION

A. **EFFECTIVITY**

(1) Models

318-111 318-112 318-121 319-111 319-112 319-113 319-114 319-115 319-131 319-132 319-133 320-111 320-211 320-212 320-214 320-216 320-231 320-232 320-233 321-111 321-112 321-131 321-212 321-231 321-232

- (2) Aircraft
 - (a) Effectivity by MSN

This Service Bulletin is applicable to aircraft MSN:

0002 0003 0005 0007 0008 0010 0012-0014 0016 0019-0021 0029 0031 0034 0035 0037-0059 0061-0078 0080-0090 0093-0104 0108-0130 0132-0237 0239-0260 0262-0270 0272-0303 0305-0337 0339-0373 0375-0396 0398-0432 0434-0480 0482-0535 0537-0546 0548-0601 0603-0631 0633-0707 0709-0752 0754-0788 0790-1043 1045-1185 1187-1277 1279-1373 1375-1812 1814-1821 1823-1829 1831-1918 1920-1929 1931-1984 1986-1991 1993-2024 2026-2110 2112-2499 2501-2721 2723-3009 3011 3013 3015 3017 3019 3020 3022 3024 3026 3028 3030 3032 3036 3041 3043 3045

(b) Effectivity by Operator

The Operator/MSN relationship is provided for information only and is correct at the time of issue in accordance with the information available to AIRBUS. Any future

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changes resulting from transfer of an aircraft from one operator to another will not be reflected in this list unless the Service Bulletin is revised for another reason.

OPERATOR	MSN
03X	2421
06Y	0313
31V	0031 0034 0040 0041
31X	2192
39Z	0956
47W	0764 1494
53Z	1468
57W	1999
80X	2748
86Z	0164 0406 0580
91X	2837
93V	1589
95W	2949
AAF	0244 0558 0561 0639 0808 0823 0888 1006 1451 1846 2296
AAN	0430 0527 0565
AAR	0802 1227 1356 1511 1636 1670 1734 2041 2045 2110 2226 2247 2290 2397 2459 2808 2840 2943
ABQ	0394 0443 0760 1008 1199 1218
ABY	2158 2166 2278 2349 2678 2712 2764 2930 2964
ACA	0059 0068 0073 0084 0122 0126 0127 0141 0149 0150 0154 0159 0174 0175 0183 0210 0231 0232 0233 0242 0248 0253 0254 0255 0265 0277 0284 0290 0309 0324 0330 0341 0378 0403 0404 0546 0572 0634 0656 0670 0672 0682 0688 0691 0693 0695 0697 0711 0719 0721 0728 0732 0736 0740 0742 0752 0757 0769 0773 0779 0785 0800 0813 0817 0829 0831 0840 0845 1562 1577 1602 1611 1623 1632 1638 1719 1726 1748 1772 1783 1811 1853 1864 1874 1940 2018 2145
ACI	2152

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OPERATOR MSN

ADH 2869 2932 2995

ADR 0043 0113 0114

AFL 2052 2069 2072 2091 2093 2106 2116 2133 2144 2151 2163

2179 2222 2233 2243 2330 2337 2342 2875 2903 2912 2920

2947 2957 2965

AFR 0002 0005 0007 0010 0012 0013 0014 0016 0019 0020 0021 0044

0061 0062 0063 0100 0101 0102 0108 0115 0128 0129 0130 0133 0144 0145 0155 0156 0184 0186 0187 0188 0214 0226 0227 0228 0235 0236 0237 0239 0270 0278 0285 0286 0287 0337 0352 0377 0491 0498 0509 0521 0529 0544 0598 0600 0608 0618 0625 0637 0777 0796 0938 0985 0998 1000 1020 1025 1036 1133 1151 1169 1176 1190 1201 1216 1267 1271 1299 1344 1404 1415 1444 1449 1471 1476 1502 1505 1524 1616 1622 1640 1645 1658 1677 1691 1699 1733 1859 1873 1879 1885 1894 1900 1924 1938 1949 2035 2059 2071 2081 2100 2109 2140 2213 2228 2279 2317 2344 2350

2456 2582 2601 2686 2705 2716 2721 2750 2918 2938 2951

2961 2967 2972 3008 3009

AHY 0331 2487 2516 2588 2788

AIJ 1132 1162 1179 1244 1259 1308 1322

AJM 0624 0626 0628 0666 0775 1213 1390 1503 1747 1905 1966

1988 2048

ALK 0169 0315 2908 2914

AMC 2113 2122 2142 2186 2189 2291 2332 2382 2665 2768

AMU 0557 0597 0620 0631 0805 0908 0928 1758 1790 1850 1893

1912 1926 1962

ANA 0139 0151 0167 0170 0196 0212 0219 0245 0300 0328 0365

0383 0413 0482 0501 0507 0531 0534 0549 0554 0658 0669

0685 1973 2061 2998

ANZ 2085 2090 2112 2130 2148 2153 2173 2257 2297 2533 2594 2663

ART 0142 0310 0359 0446 0726

ATC 0630

AUA 0552 0570 0581 0768 0776 0797 0920 0935 1137 1150 1189 1387

1458 1478 2131 2174 2262 2416 2494 2547 2652

AUH 2403

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SERVICE BULLETIN

OPERATOR MSN

AXM 2612 2633 2656 2683 2699 2760 2816 2826 2842 2881 2885

2926 2944 2956 2989 3000

AZA 0434 0477 0488 0494 0495 0513 0514 0515 0516 0524 0526 0532

0576 0583 0586 0593 0599 0765 0819 0848 0940 0951 0959 0999 1138 1168 1217 1220 1226 1448 1457 1473 1480 1489 1722 1740

1745 1770 1779 2033 2057 2074 2083 2086 2101 2127

BAB 0579 0645 2700 2763

BAW 0039 0042 0103 0109 0120 1082 1115 1118 1142 1193 1197 1222

1225 1232 1236 1239 1258 1261 1279 1295 1329 1338 1380 1384 1423 1440 1445 1466 1510 1513 1529 1537 1558 1574 1590 1594 1604 1606 1661 1665 1687 1689 1696 1708 1760 1782 1814 1829 1871 1883 1899 1907 1910 1958 2038 2040 2305 2320

2323 2324 2351 2363 2536

BEL 0644 1160 1336 1388

BER 1629 1994 2005 2335 2383 2467 2468 2685 2696 2820 2835 2846

2853 2865 2968 2991 3006

BGH 0221 0294 0305 0349

BIE 0293 0517 0519 0535 0642 0827 0891 2707

BKP 2254 2310 2509

BMA 0835 1014 1174 1177 1194 1418 1424 1690 1697 1711 1732

1922 1987 2098 2188 2190 2194 2389 2429 2441 2466 2653

2694 2697 2720 2799 2981

BMM 2064 2076 2726

BRS 2263

BST 0604 0614

BTV 0168 0441 0449 1676 2648 2660

BWG 0916 1240 1257 1464 1546 1557 1650 1785 1823 1896

C9G 1727 2596

CCA 0707 0724 0876 0921 1296 1654 1679 1753 2000 2007 2015 2172

2202 2205 2237 2269 2285 2293 2298 2454 2499 2508 2525 2532

2545 2551 2559 2614 2643 2805 2819 2839 2847 2890

CCM 0533 0548 1068 1145

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OPERATOR MSN

CEB 2419 2439 2556 2586 2625 2638 2786 2790 2821 2831 2852

2876 2994

CEF 2801

CES 0665 0754 0772 0799 0828 0838 0854 0883 0897 0909 0914 0925

0939 0967 0984 0986 1005 1028 1030 1041 1070 1072 1093 1108 1285 1303 1312 1316 1330 1345 1357 1361 1377 1386 1532 1541 1542 1551 1601 1603 1639 1778 1786 1906 1911 1964 1981 2022 2034 2036 2049 2056 2068 2155 2171 2182 2199 2212 2219 2221 2235 2239 2244 2274 2309 2315 2437 2451 2478 2493 2498 2543

2549 2562 2591 2606 2627 2693 2757 2825 2882 2895

CIB 0774 0809 0884 0894 0905 0957 0971 1381 1402 1416 1437 1968

CLI 0134 0136 0143 0146 0177 0199 0240 0241 0264 0992 1221

1396 1430 1461 1550

CQH 0879 0978 1286 1372 1686 1769 1852 2939

CQN 0696 0698 0704 0705

CSA 0674 0684 1439 1450 2719 2758 2789 3043

CSC 0540 0550 0551 0556 0573 0582 0591 0872 0874 0878 0902

0912 0915 0919 1007 1013 1060 1293 1500 2313 2348 2396

2431 2510 2534 2597 2639

CSN 0709 0710 0712 0718 0720 0722 0849 0859 0881 0895 0900 0950

0966 1035 1039 1057 1596 1614 1776 1788 1971 1974 1986 1995 2004 2008 2067 2080 2200 2203 2232 2273 2275 2334 2343 2345 2354 2361 2371 2408 2426 2435 2484 2505 2506 2511 2519 2521 2530 2541 2546 2554 2555 2558 2574 2579 2637 2667 2680 2689 2701 2708 2713 2714 2741 2743 2759 2767 2770 2772 2796 2809 2815 2824 2834 2855 2861 2877 2899 2901 2915 2936 2940 2948

2950 2960 2969 2971 2986 3020

CSZ 0994 2672 2684 2841 2905 2909 2935 2973 2980

CTN 0258 0671 0767 0833 1009 1029 1237 1252

CYP 0035 0037 0038 0180 0256 0295 0316 1729 1768 2718

D2F 0420 0436 0934 0963

DCS 1053

DGA 1485 1556

DKH 2879 2913 2975

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OPERATOR	MSN
DLH	0069 0070 0071 0072 0078 0083 0086 0093 0094 0104 0110 0111 0116 0117 0135 0137 0147 0161 0162 0172 0200 0201 0202 0209 0216 0217 0218 0267 0268 0269 0346 0382 0401 0412 0458 0468 0473 0474 0484 0493 0502 0505 0518 0560 0563 0564 0567 0595 0609 0610 0616 0623 0627 0636 0641 0646 0651 0652 0654 0679 0689 0692 0694 0699 0700 0717 0723 0729 0738 0744 0794 0853 0860 0875 0887 0901 1016 1080 1161 1172 1188 1214 1260 1273 1337 1365 1367
DNJ	1963
DRA	2557 2561 2581 2611 2617 2644 2733 2746 2849 2891 2985
DRK	2306 2346
DXH	2762 2774 3024
EDW	0942 0947 1026
EEZ	0737 0749 1125 1715 1723 1920 1937 1983 2001 2102
EIN	0815 0841 0926 0991 1023 1094 1242 1394 1443 1467 2191 2206 2217 2250 2256 2272 2294 2364 2374 2399 2409 2411 2432 2486 2542 2583 2635 2810
ETD	0350 1944 1945 1947 1955 2167 3004
EZY	1754 1869 1918 1969 1993 2037 2043 2050 2053 2062 2119 2120 2129 2137 2157 2170 2176 2181 2184 2196 2214 2224 2230 2245 2249 2251 2265 2271 2283 2289 2300 2319 2353 2360 2370 2378 2380 2385 2387 2398 2402 2412 2420 2427 2436 2442 2446 2450 2460 2462 2463 2471 2477 2481 2492 2495 2503 2512 2514 2527 2528 2538 2548 2565 2578 2605 2636 2646 2677 2681 2682 2691 2702 2709 2715 2727 2729 2735 2742 2744 2754 2765 2769 2777 2779 2782 2795 2803 2812 2818 2827 2829 2854 2860 2866 2873 2884 2923 2946 2959 3003 3036 3041
F2I	0008
FFT	1515 1579 1583 1660 1684 1759 1781 1803 1806 1841 1939 1943 1980 1991 1997 2010 2012 2017 2019 2030 2051 2103 2198 2209 2218 2236 2240 2241 2253 2258 2260 2276 2287 2318 2392 2400 2406 2448 2465 2483 2497 2518 2751 2806 2836 2857
FHY	0132 0283 0288 0771 0855 2524 2564
FIN	0941 0961 1073 1107 1184 1185 1241 1309 1352 1364 1405 1470 1544 1588 1678 1712 1735 1791 1808 1913 1916 1978 1989 2065 2124 2146 2154 2208 2266
G2X	0189 0190 0289

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SERVICE BULLETIN

OPERATOR MSN

G4I 1157 1795 2507

G8E 0003 2077 2123

GFA 0325 0375 0409 0419 0459 0466 0497 0537 0675 0761 1884 1901

GOW 1509

GWI 1077 1084 1089 1136 1147 1155 1170 1209 1277 2607 2628

2632 2813 2833 2976 3011

GWY 1152 1198 1564 1615 1725 1860 1867 2175 2187 2325 2327

HDA 0633 0756 0784 0812 0877 0930 0993 1024 1253 1695 1721

1984 2021 2229 2238 2428

HEJ 0087 0088

HMS 2540

HVN 0590 0594 0601 0605 0607 0611 0617 0619 0648 0650 2255 2261

2267 2303 2480 2974 3005 3013 3022

I2L 0496

IAC 0045 0046 0047 0048 0049 0050 0051 0056 0057 0058 0074 0075

0080 0089 0090 0095 0096 0097 0179 0225 0247 0257 0308 0314 0326 0327 0336 0344 0354 0362 0376 0386 0396 0398 0411 0416 0423 0431 0432 0451 0469 0478 0480 0486 0490 0492 0499 1668

1718 2593 2624 2629 2907

IBE 0158 0173 0176 0207 0223 0224 0266 0274 0323 0356 1021 1027

1047 1059 1067 1087 1099 1101 1119 1154 1180 1200 1208 1229 1247 1255 1262 1288 1292 1318 1347 1362 1379 1454 1484 1516 1530 1540 1554 1572 1655 1674 1681 1694 1716 1736 1793 1809 1836 2104 2115 2143 2220 2225 2242 2248 2264 2270 2311 2347 2357 2365 2381 2391 2472 2488 2563 2599 2736 2756 2776 2807

2843 2870 2889 2897 2996

IGO 2844 2863 2883 2911 2958 2990

IRA 0303 0312 0345 0530 0575 2054

IRM 0857 1202

ISR 0333 0384

ISS 1048 1102 1283 1305

IWD 1130 1597 1657 1767 2011 2745

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OPERATOR MSN

IZM 1730 2404 2414 2452

JAV 0029

JBU 1123 1156 1173 1235 1270 1280 1302 1327 1398 1446 1452 1506

1528 1610 1705 1739 1784 1849 1861 1898 1904 1915 1917 1927 1948 2006 2020 2031 2042 2063 2075 2099 2125 2132 2136 2149 2150 2159 2160 2177 2201 2215 2231 2246 2259 2280 2284 2286 2307 2314 2336 2352 2368 2384 2386 2415 2447 2449 2461 2489 2491 2504 2520 2535 2577 2580 2640 2647 2671 2710 2725 2755 2781 2802 2814 2832 2848 2871 2880 2900 2945 2970 2977 2992

JCS 0211

JET 0163 0204 0215 0371 0393 0414 0421 0542 0647 0660 0816

2424 2698 2723

JKK 1183 1276 1333 1349 1366 1383 1407 1497 1631 1682 1749 1843

1862 1914 1933 1946 1979 1998 2027 2168 2210 2223 2479 2589

JSA 2316 2356 2395 2401 2604

JST 1195 1408 2169 2185 2197 2292 2299 2322 2329 2338 2423 2453

2455 2457 2475 2515 2526 2537 2573 2587 2600 2608 2642

2651 2703 2717 2766 2787

JZR 2569 2584 2792 2822

KAC 0181 0182 0195 2046

KBR 0937

KFR 0943 0977 2029 2366 2376 2413 2443 2496 2502 2522 2531 2576

2621 2634 2645 2650 2664 2670 2676 2731 2747 2753 2817 2856

2874 2916 2919 2922 2927 2933

KKK 0460 0461 0640 0676 0968 0974 1438

KNE 1086 1124 1886 2165

KYV 1012 2117

KZR 1042 1204 2016 2128 2828 2987

LAN 1304 1332 1351 1355 1491 1512 1526 1548 1568 1626 1854 1858

1877 1903 2089 2096 2295 2304 2321 2572 2585 2845 2858 2864

2872 2886 2887 2892 2894 3001 3030

LBT 0112 0222 0246 0299 0301 0348 0400 0793 0970 0995 1121

1175 1744

DATE: Mar 14/07 SERVICE BULLETIN No.: A320-21-1165

SERVICE BULLETIN

OPERATOR MSN

LFO 0659

LMJ 1868

LMU 0932

LTE 0438 0445

LTU 1385 1441 1493 1504 1553 1607 1762 1797 1838 1931 2009

2539 2619 2654

LVG 0792 1950 1970

LZB 3028

MAU 1592 1936

MDL 0279 0391 1482 2784 2797

MEA 1878 1953 1956 1967 1977 2055

MHS 1300 1353

MLD 0249 0622 0741

MLM 2592 2910

MNJ 0615

MON 0379 0389 0392 0864 0983 1015 1045 1081 1153 1207 1370 1428

1433 1707 1763 1794 1941 2105 2234

MPD 0342 0426 0662

MSC 2937 2966

MSR 0165 0166 0178 0194 0198 0322 0351 0366 0680 0687 0715 0725

2070 2073 2079 2088 2094

MXA 0252 0259 0260 0275 0276 0280 0291 0292 0296 0320 0321 0332

0347 0353 0357 0361 0368 0369 0373 0405 0415 0428 0447 0467 0566 1429 1598 1612 1618 1625 1630 1634 1673 1706 1742 1750 1805 1866 1872 1882 1925 2066 2078 2126 2328 2333 2358 2367

2377 2394 2523 2544 2552 2575 2662

MYW 0363 0444 0814

NKS 2433 2470 2473 2476 2485 2490 2560 2567 2590 2603 2622

2673 2679 2704 2711 2893 2898 2929 2942 2963 2978 2983

3007 3017 3026

DATE: Mar 14/07 SERVICE BULLETIN No.: A320-21-1165

SERVICE BULLETIN

OPERATOR MSN

NLY 2529 2668 2749 2867 2902 3019

NVR 2211 2216 2410

NWA 0118 0121 0125 0152 0153 0160 0171 0192 0197 0206 0208 0213

0262 0263 0272 0273 0281 0282 0297 0298 0306 0307 0318 0319 0329 0339 0340 0355 0358 0360 0367 0372 0380 0381 0387 0388 0399 0408 0410 0417 0418 0766 0778 0786 0801 0807 0818 0830 0832 0846 0903 0907 0911 0923 0962 0964 0981 0988 0996 1011 1037 1058 1062 1191 1230 1249 1324 1325 1346 1392 1414 1434 1453 1456 1483 1498 1501 1520 1535 1543 1549 1567 1570 1582 1633 1641 1646 1659 1662 1683 1685 1693 1709 1714 1738 1746 1752 1766 1774 1789 1796 1800 1810 1812 1815 1820 1824 1828 1833 1839 1875 1897 1923 1959 1976 1982 1990 2002 2013 2026

2039 2047 2082 2087 2092 2095

OHY 0364 0385 0663 0668 0787 0954 1004 1421

ORF 2566

P2G 0302

PAL 0706 0745 0936 1171 1210 2162 2183 2878 2925 2954

PIC 0455 0471 0990

PTI 1880

QAF 0927 1335

QTR 1487 1566 1648 1656 1773 1895 1928 1957 2097 2107 2121

2138 2161 2288 2341

R1T 1908

RBA 2023 2032 2135 2139

RIT 2141 2147

RJA 2598 2649 2692 2730 2793 2953

RKM 1599

RNV 0229 0913 2277 2362

ROT 2931 2955

RYW 0569

RZO 0795 2390 2425

DATE: Mar 14/07 SERVICE BULLETIN No.: A320-21-1165

SERVICE BULLETIN

OPERATOR MSN

SAA 2268 2281 2308 2326 2355 2375 2379 2418 2438 2469 2501

SAS 1587 1619 1642 1675 1798 1807 1817 1848 2850 2888

SBI 1071 1078 1090 1091 1126 1129 1131 1149 1164 1167 1819 1870

2028 2369 2373 2464 2474 2618 2623 2641

SDM 0427 0525 0649 1488 1560 1578 1743 1761 1851 1863 1876 1890

SFJ 2620 2658 2695

SHJ 0910

SHR 0311

SHY 0138 0148 0811

SLK 0899 0969 1074 1098 1228 1422 1561 1698 2058 2252 2517

2568 2775

SOR 2440 2675 2706

SSV 1411 1571 1605 1780 1961 2003

SVR 0140 0157 0203 0220 0735 1063

SVW 2921

SWR 0520 0522 0541 0545 0553 0559 0562 0574 0577 0578 0585 0596

0603 0612 0621 0635 0643 0664 0673 0681 0701 0703 0713 0727

0734 0782 0987 1018 1144 1951 2024 2134

SYR 0886 0918 1032 1076 1085 1117

TAE 0657 2084 2659

TAI 1066 1113 1334 1400 1523 1624 1934 1952 2118 2282 2301 2339

2434 2444 2553 2610 2687 2791 2862 2917

TAM 0243 0250 0251 0334 0335 0440 0453 0758 0976 1010 1092 1096

1103 1139 1143 1158 1215 1246 1251 1339 1368 1376 1459 1486 1518 1575 1580 1591 1593 1595 1608 1613 1628 1652 1663 1672 1692 1703 1717 1757 1771 1775 1801 1802 1804 1818 1825 1826 1827 1831 1832 1835 1837 1855 1857 1888 1891 2014 2044 2372

2393 2417 2445 2513 2602 2661 2734 2737 2783 2838 2859

2896 2904 2924 3002 3032

TAP 0185 0191 0234 0395 0629 0750 0755 0763 0790 0821 0837

0870 0906 0917 0933 0945 0960 0979 0982 1034 1100 1106 1120 1127 1165 1181 1206 1231 1307 1399 1667 1713 1756

1765 1799 1816 2178

DATE: Mar 14/07 SERVICE BULLETIN No.: A320-21-1165

SERVICE BULLETIN

OPERATOR MSN

TAR 0119 0123 0124 0205 0370 0390 0402 0511 0869 0880 0958

0975 1187 1479 1700

TAS 0667 0739 0743 1054

TCW 0425 0653 1306 1787 1929 1975

TCX 0193 0424 0429 0437 0476 0677 0716 1238 1250 1942 1965

2060 2114

TGW 2195 2204 2331 2340 2724 2728 2906 2952 2982

THY 0806 0810 1002 1219 1233 1856 1909 1996 2609 2626 2631 2655

2738 2739 2823 2868 2928 2934 2941 2984 2999 3015

TNA 0538 0555 0606 0731 0746 0791 0822

TOM 0781 0852 1320 1637 1720 1777 2180

TWJ 2550

UAL 0435 0439 0442 0450 0452 0454 0456 0457 0462 0463 0464 0465

0470 0472 0475 0479 0483 0485 0487 0489 0500 0503 0504 0506 0508 0510 0512 0523 0539 0568 0571 0587 0589 0592 0613 0638 0655 0678 0683 0686 0690 0702 0748 0751 0759 0780 0783 0788 0798 0804 0820 0824 0825 0826 0834 0836 0842 0843 0847 0850 0851 0858 0862 0865 0867 0871 0873 0882 0893 0898 0944 0948 0952 0955 0965 0980 0989 1001 1022 1031 1104 1105 1128 1146 1163 1192 1211 1243 1248 1266 1272 1282 1290 1291 1321 1341 1343 1359 1363 1401 1409 1420 1426 1427 1432 1435 1460 1469 1474 1475 1477 1495 1507 1508 1514 1522 1533 1538 1545 1555 1559 1569 1573 1581 1584 1585 1586 1600 1609 1617 1620 1627 1647 1649 1653 1664 1669 1671 1680 1688 1702 1728 1731 1737

1741 1755 1821 1840 1842 1845 1847 1865

UDC 0085 0230 0733 0747

UEA 0946 0949 1263 1751

DATE: Mar 14/07 SERVICE BULLETIN No.: A320-21-1165

SERVICE BULLETIN

OPERATOR	MSN
USA	0052 0053 0054 0055 0064 0065 0066 0067 0076 0077 0081 0082 0098 0099 0317 0448 0543 0584 0661 0762 0770 0803 0844 0856 0861 0863 0866 0868 0885 0889 0890 0896 0904 0922 0924 0929 0931 0953 0972 0997 1003 1019 1033 1038 1040 1043 1046 1049 1050 1051 1052 1055 1056 1061 1064 1065 1069 1075 1079 1083 1088 1095 1097 1109 1110 1111 1112 1114 1116 1122 1134 1135 1141 1148 1166 1178 1182 1196 1203 1205 1223 1224 1234 1245 1254 1264 1265 1268 1269 1274 1275 1281 1284 1287 1289 1294 1297 1298 1301 1310 1311 1313 1314 1315 1317 1319 1323 1326 1328 1331 1340 1342 1348 1350 1354 1358 1360 1369 1371 1373 1375 1378 1382 1389 1391 1393 1395 1397 1403 1406 1410 1412 1417 1419 1425 1431 1436 1442 1447 1455 1462 1463 1465 1472 1481 1490 1492 1496 1499 1517 1519 1521 1525 1527 1531 1534 1536 1539 1547 1552 1563 1565 1576 1621 1643 1644 1651 1666 1701 1704 1710 1724 1764 1792 1844 1935 2193 2302 2312 2359 2405 2422 2430 2458 2482 2570 2595 2613 2615 2630 2669 2690
VBW	0588
VIM	2108 2732 2804
VKG	1881 1887 1889 1921 1932 1954 1960 1972
VLG	1413 2207 2227 2388 2407 2761 2785 2794 2798 2962 2988
VLK	0422 0528 0714 0730
VLU	2156 2164
VOI	1140 1159 2657 2666 2771 2780 2979 2997 3045
VRD	2616 2674 2740 2773 2778 2800 2811 2830 2851 2993
VUN	1017
WGT	1212
WHT	1256
WVL	2571
WZZ	0839 0892 1635 1834 1892 1902 2688 2752

(c) Effectivity by MSN and Kit/Configuration

XLF

The Kits and configurations applicable to these MSNs are given at the end of this list

DATE: Mar 14/07 SERVICE BULLETIN No.: A320-21-1165

0343 0407 0973

SERVICE BULLETIN

1599 2035 2059 2071 2081 2100 2109 2317 2328 2333 2344 2350 2358 2367 2377 2394 2523 2544 2552 2575 2582 2601 2686 2750 2910 2918 2931 2951 2955 2967 2972 3001 3009 3030

KIT No. QTY PER A/C CONFIGURATION
211165D01R01 1 01

The Kits and configurations applicable to these MSNs are given at the end of this list

2037 2043 2050 2053 2062 2119-2120 2129 2170 2176 2181 2184 2196 2213-2214 2224 2228 2230 2245 2249 2251 2265 2271 2277 2279 2283 2289 2296 2300 2306 2319 2335 2346 2353 2360 2362 2370 2378 2380 2383 2385 2387 2396 2398 2402 2404 2412 2414 2420 2427 2431 2436 2440 2442 2444 2446 2450 2452 2456 2460 2463 2467-2468 2471 2477 2481 2487 2492 2495 2503 2512 2514 2516 2527-2528 2538 2545 2548 2550-2551 2556-2557 2559 2561 2565 2578 2581 2586 2588 2592 2605 2611 2614 2617 2621 2625 2634 2636 2638 2643-2644 2646 2650 2657 2664 2666 2675 2677 2681 2691 2694 2697 2702 2706 2709 2715-2716 2720 2727 2729 2733 2735 2738-2739 2742 2744 2746 2748 2754 2765 2769 2771 2777 2779-2780 2782 2786 2788 2790 2795 2801 2803 2805-2806 2812-2813 2818-2819 2821 2827 2829 2831 2833 2837 2839 2843 2845 2847 2850 2852 2854 2858 2860 2864 2866 2870 2872-2873 2876 2884 2886-2890 2892 2894 2897 2921 2923 2946 2949 2959 2969 2976 2979 2981 3003 3011 3017 3019-3020 3026 3041 3043 3045

KIT No. QTY PER A/C CONFIGURATION
211165D01R01 1 03

The Kits and configurations applicable to these MSNs are given at the end of this list

0546 0572 0578 0588 0598 0600 0608-0610 0612 0616 0618 0621 0623 0625 0627 0629 0634 0636-0637 0639 0641 0644 0646-0647 0649 0651 0654 0656 0660 0670 0672 0679 0682 0686 0688-0691 0693-0695 0697 0700 0711 0713 0717 0719 0721 0723 0727-0729 0732 0734 0736 0738 0740 0742 0744 0748 0750 0752 0755 0757 0759 0763 0767 0769 0773 0779 0783 0785 0788 0790 0794 0798 0800 0804 0813 0817 0821 0825 0829 0831 0833 0837 0840 0843 0845 0847 0850 0853 0858 0860 0862 0867 0869 0871 0873 0875 0880 0882 0889 0893 0898 0906 0910 0913 0917 0924 0931 0933 0938 0944 0948 0952 0965 0976 0979-0980 0985 0989 0998 1000 1002 1010 1016 1018 1020 1022 1025 1029 1031 1034 1036 1043 1048-1049 1053 1056 1064 1066 1068 1074 1082 1086 1088 1092 1096 1098 1100 1102-1103 1106 1111 1113 1115-1116 1118 1120 1124 1127 1139-1140 1142 1145 1151 1157 1159-1160 1165 1169 1172 1176 1178 1190 1193 1197 1201 1211-1212 1216 1222-1223 1225 1228 1232 1236 1239 1243 1252 1256 1258 1261 1267 1271 1279 1281 1283 1291 1295 1305 1321 1323 1329 1335-1336 1338 1344 1350 1373 1375 1380 1384 1388 1395 1397 1401 1404 1406 1410 1415 1420 1423 1426 1429 1440 1444-1445 1449 1460 1463 1466 1468 1471 1474 1477 1479 1485 1490 1494 1505 1507 1510 1513 1522 1524 1527 1529 1534 1537 1545 1547 1552 1556 1558 1562-1563 1565 1569 1573-1577 1581 1585 1589-1590 1594 1600 1604 1606 1608 1616 1618 1622 1627 1630 1634 1640 1643 1645 1647 1649 1653 1656 1664 1668 1671 1673 1677 1688 1698-1699 1703 1718 1727 1729 1731 1733 1737 1742 1750 1756 1758 1765 1768 1790 1795 1801 1805 1826 1831 1837 1844 1853 1855 1866 1872 1880 1882 1886 1893 1908 1912 1925 1934 1938 1947 1952 1955 1962-1963 1999-2000 2007 2012 2015 2066 2078 2089 2096 2098 2113 2122 2126 2131 2172

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2174 2186 2188 2192 2194 2202 2205 2237 2262-2263 2269 2285 2293 2295 2298 2302 2304 2313 2321 2332 2339 2341 2348 2382 2389 2416 2421 2429 2454 2458 2466 2494 2499 2507-2508 2510 2525 2532 2534 2547 2568 2570 2572 2585 2595 2597 2615 2639 2652 2669 2690

KIT No.	QTY P	ER A/C	CONFIGURATION	
211165D01F	R01	1	06	
211165D04F	R00	1	06	

The Kits and configurations applicable to these MSNs are given at the end of this list

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SERVICE BULLETIN

2282 2284 2286 2291-2292 2294 2299 2301 2307 2312 2314 2322 2329 2336 2338 2349 2352 2359 2364 2366 2368 2374 2376 2384 2386 2390 2395 2397 2399 2401 2405 2409 2411 2415 2417 2419 2422-2423 2425 2428 2430 2432 2434 2439 2441 2447 2449 2453 2455 2457 2459 2461 2475 2479 2482 2486 2489 2491 2504 2513 2515 2517 2520 2522 2524 2526 2529 2531 2535 2537 2539-2540 2542 2564 2569 2573 2576-2577 2580 2583-2584 2587 2589 2596 2600 2602 2604 2608 2612-2613 2616 2619 2623 2630 2633 2635 2640 2642 2647 2651 2654 2656 2661 2665 2668 2670-2671 2678 2683 2685 2696 2699 2703 2705 2710 2712 2717 2721 2724-2725 2728 2731-2732 2737 2740 2747 2749 2752-2753 2755 2760-2761 2764 2766 2768 2775-2776 2781 2783 2785 2787 2791-2792 2794 2798 2802 2804 2807-2808 2810 2814 2816-2817 2820 2822 2826 2832 2835 2838 2840 2842 2844 2846 2848 2853 2856 2859 2863 2865 2867 2871 2880-2881 2883 2885 2896 2900 2902 2904 2906 2908 2911 2914 2917 2922 2924 2926 2930 2937 2944-2945 2952 2956 2958 2962 2964 2966 2968 2970 2977 2982 2988-2994 3000 3002 3004 3006

KIT No.	QTY P	ER A/C	CONFIG	URATION
211165D01F	R01	1	1	0
211165D04F	R00	1	1	0

The Kits and configurations applicable to these MSNs are given at the end of this list

0412 0458 0468 0473-0474 0484 0493 0502 0505 0517-0520 0522 0535 0538 0541 0550 0552 0555 0557 0560 0563-0564 0567 0570 0581 0595 0606 0620 0631 0633 0642 0652 0663-0664 0666 0668 0677 0692 0699 0731 0746 0771 0775 0777 0787 0792 0796 0810 0815 0827 0835 0841 0852 0855 0864 0878 0887 0891 0901 0908 0915 0920 0926 0935 0954 0956 0968 0970 0974 0983 0987 0991 0993 0995 1004 1015 1023-1024 1045 1060 1080 1094 1133 1144 1153 1161 1174 1188 1195 1199 1202 1207 1214 1218 1260 1273 1276 1293 1299 1307 1333 1356 1366 1399 1408 1421 1428 1433 1438 1458 1476 1487 1511 1587 1602 1611 1619 1623 1629 1632 1636 1638 1642 1658 1670 1675 1690-1691 1695 1707 1711 1713 1720 1726 1734 1748 1763 1772 1783 1794 1798 1807 1811 1817 1843 1848 1850 1859 1869 1881 1887 1921 1926 1932 1941 1946 1950 1960 1970 1972 1984 1994 2005 2021 2041 2045 2060 2064 2067 2076 2105 2110 2117 2190 2211 2216 2226 2234 2247 2290 2305 2320 2323-2324 2351 2363 2410 2462 2536 2543 2553 2610 2653 2682 2687 2707 2726 2736 2756 2799 2862 2916 2919 2927 2933 2996 3013 3022

KIT No.	QTY P	ER A/C	CONFIGURATION
211165D01F	R01	1	14
211165D04F	200	1	14

The Kits and configurations applicable to these MSNs are given at the end of this list

1660 1939 1991 2017 2051 2218 2276

KIT No. QTY PER A/C CONFIGURATION

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211165D02R00	1	02
211165D11R00	1	02

The Kits and configurations applicable to these MSNs are given at the end of this list

2268 2281 2308 2326 2355 2375 2379 2392 2400 2406 2418 2438 2448 2465 2469 2483 2497 2501 2518-2519 2541 2546 2554-2555 2558 2574 2579 2593 2607 2624 2628-2629 2631-2632 2648 2655 2660 2662 2667 2672 2684 2693 2700 2751 2757 2762-2763 2773-2774 2811 2815 2825 2836 2841 2857 2878-2879 2901 2905 2907 2913 2925 2935 2938 2940 2948 2954 2961 2997 3024 3028 3032 3036

KIT No.	QTY	PER A/C	CONFIGURATION
211165D02	R00	1	04
211165D11	R00	1	04

The Kits and configurations applicable to these MSNs are given at the end of this list

0885 0890 0896 0904 0922 0929 0946 0949 0972 0997 1019 1033 1038 1040 1046 1051 1055 1058 1062 1069 1071 1073 1077-1078 1084 1089-1091 1095 1097 1107 1109 1122 1126 1129 1131 1135-1136 1147 1149 1155 1164 1167 1170 1182 1184 1191 1203 1205 1209 1230 1245 1249 1254 1263 1265 1269 1275 1277 1285 1287 1289 1297 1301 1303 1309 1311 1313 1315 1317 1319 1324-1326 1328 1331 1340 1342 1346 1348 1352 1354 1358 1360 1364 1369 1371 1377-1378 1382 1386 1389 1391-1393 1414 1434 1453 1456 1483 1488 1498 1501 1515 1520 1541 1543 1549 1551 1560 1567 1570 1579 1582-1583 1598 1601 1603 1612 1625 1654 1659 1662 1679 1683-1685 1693 1706 1709 1714 1722 1738 1740 1743 1745-1746 1752-1753 1759 1761 1766 1770 1774 1778-1779 1781 1786 1791 1796 1800 1803 1808 1810 1815 1819-1820 1824 1828 1833 1839 1841 1846 1851 1863 1870 1875-1876 1884 1890 1897 1901 1916 1923 1943 1959 1971 1976 1980 1982 1986 1990 1997 2002 2004 2008 2010 2013 2019 2023 2026 2028 2030 2032-2033 2039 2047 2052 2057 2069 2072 2074 2083 2086-2087 2091 2093 2095 2101 2103 2124 2127 2179 2198 2200 2203 2209 2222 2232 2236 2240-2241 2243 2253 2258 2260 2266 2273 2287 2318 2369 2371 2373 2408 2426 2435 2464 2474 2505 2618 2641

KIT No.	QTY	PER A/C	CONFIGURATION
211165D02	2R00	1	07
211165D04	R00	1	07
211165D11	R00	1	07

The Kits and configurations applicable to these MSNs are given at the end of this list

1154 1180 1247 1362 2264 2311 2365

KIT No. QTY PER A/C CONFIGURATION

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SERVICE BULLETIN

211165D02R00	1	09	
211165D03R00	1	09	
211165D04R00	1	09	
211165D21R00	1	09	

The Kits and configurations applicable to these MSNs are given at the end of this list

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SERVICE BULLETIN

KIT No.	QTY	PER A/C	CONFIGURATION
211165D02	R00	1	11
211165D04	R00	1	11
211165D11	R00	1	11

The Kits and configurations applicable to these MSNs are given at the end of this list

0134 0136 0143 0146 0158 0173 0176-0177 0199 0207 0223-0224 0240-0241 0246 0264 0266 0274 0303 0312 0323 0356 0992 0994 1047 1059 1063 1067 1087 1099 1101 1119 1200 1208 1221 1229 1255 1262 1288 1292 1318 1347 1379 1396 1430 1454 1461 1484 1516 1530 1540 1550 1655 1674 1694 1736 1793 1809 2104 2143 2225 2242 2248 2347 2391

KIT No.	QTY PER	A/C CONFIGURATION
211165D02	R00 1	13
211165D03	R00 1	13
211165D04	R00 1	13
211165D21	R00 1	13

The Kits and configurations applicable to these MSNs are given at the end of this list

0364 0385 0498 0509 0521 0529 0544 0591 0597 0604 0614 0674-0675 0680 0684 0687 0715 0725 0761 0781 0802 0806 0808 0811 0823 0941 0961 0963 1006 1008 1012 1017 1042 1185 1204 1219 1227 1233 1238 1241 1250 1403 1412 1417 1425 1431 1436 1442 1447 1451 1455 1462 1465 1472 1481 1492 1496 1499 1503 1517 1519 1521 1525 1531 1536 1539 1596 1607 1614 1651 1666 1701 1704 1724 1776 1788 1905 1928 1966 1974 1978 1988 1995 2080 2107 2208 2255 2261 2267 2303 2309 2315 2330 2337 2342 2480 2521 2530 2549 2713 2730 2741 2759 2767 2793 2809 2823 2868 2882 2895 2903 2912 2936 2957 2965 2971 2974 2999 3005 3015

KIT No.	QTY	PER A/C	CONFIGURATION
211165D02	R00	1	15
211165D04	R00	1	15
211165D11	R00	1	15

The Kits and configurations applicable to these MSNs are given at the end of this list

1021 1027 1554 1572 1681 1716 1836 2115 2220 2270 2357 2381 2472 2488 2563 2599

KIT No. QTY PER A/C CONFIGURATION

DATE: Mar 14/07 SERVICE BULLETIN No.: A320-21-1165

SERVICE BULLETIN

211165D02R00	1	17	
211165D03R00	1	17	
211165D04R00	1	17	
211165D21R00	1	17	

The Kits and configurations applicable to these MSNs are given at the end of this list

2424 2433 2470 2473 2485 2490 2560 2567 2603 2622 2659 2673 2679 2698 2704 2711 2718 2723 2784 2797 2849 2891 2893 2898 2929 2942 2963 2978 2983 2985 3007

KIT No.	QTY I	PER A/C	CONFIGURATION
211165D03I	₹00	1	05
211165D11I	₹00	1	05

The Kits and configurations applicable to these MSNs are given at the end of this list

1592 1936

KIT No.	QTY P	ER A/C	CONFIG	SURATION
211165D03	R00	1	()8
211165D04	R00	1	(08
211165D11	R00	1	(08

The Kits and configurations applicable to these MSNs are given at the end of this list

0886 0918 0927 1032 1076 1085 1117 2046 2566

KIT No.	QTY	PER A/C	CONFIGURATION
211165D03	R00	1	12
211165D04	R00	1	12
211165D11	R00	1	12

The Kits and configurations applicable to these MSNs are given at the end of this list

0434 0477 0488 0494-0495 0513-0516 0524 0526 0532 0576 0583 0586 0593 0599 0765 0819 0848 0940 0959 1220 1878 1953 1956 1967 1977 2055 2476 2590

KIT No. QTY PER A/C CONFIGURATION

DATE: Mar 14/07 SERVICE BULLETIN No.: A320-21-1165

SERVICE BULLETIN

211165D03R00 1 16 211165D04R00 1 16 211165D11R00 1 16

NOTE: Config. 01 is valid for all A318 aircraft given in the effectivity which have MOD 35805K10405 embodied but do not have MOD 20083K00069 and

MOD 20082K00067 embodied.

NOTE: Config. 02 is valid for all A318 aircraft given in the effectivity which have

MOD 20083K00069 and MOD 35805K10405 embodied but do not have

MOD 20082K00067 embodied.

NOTE: Config. 03 is valid for all A319 aircraft given in the effectivity which have

MOD 35805K10405 embodied but do not have MOD 20083K00069 and

MOD 20082K00067 embodied.

NOTE: Config. 04 is valid for all A319 aircraft given in the effectivity which have

MOD 20083K00069 and MOD 35805K10405 embodied but do not have

MOD 20082K00067 embodied.

NOTE: Config. 05 is valid for all A319 aircraft given in the effectivity which have

MOD 20082K00067 and MOD 35805K10405 embodied but do not have

MOD 20083K00069 embodied.

NOTE: Config. 06 is valid for all A319 aircraft given in the effectivity which

do not have MOD 20083K00069, MOD 20082K00067 and MOD

35805K10405 embodied.

NOTE: Config. 07 is valid for all A319 aircraft given in the effectivity which have

MOD 20083K00069 embodied but do not have MOD 20082K00067 and

MOD 35805K10405 embodied.

NOTE: Config. 08 is valid for all A319 aircraft given in the effectivity which have

MOD 20082K00067 embodied but do not have MOD 20083K00069 and

MOD 35805K10405 embodied.

NOTE: Config. 09 is valid for all A319 aircraft given in the effectivity which have

MOD 20083K00069 and MOD 20082K00067 embodied but do not have

MOD 35805K10405 embodied.

NOTE: Config. 10 is valid for all A320 aircraft given in the effectivity which

do not have MOD 20083K00069, MOD 20082K00067 and MOD

35805K10405 embodied.

NOTE: Config. 11 is valid for all A320 aircraft given in the effectivity which have

MOD 20083K00069 embodied but do not have MOD 20082K00067 and

MOD 35805K10405 embodied.

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NOTE: Config. 12 is valid for all A320 aircraft given in the effectivity which have

MOD 20082K00067 embodied but do not have MOD 20083K00069 and

MOD 35805K10405 embodied.

NOTE: Config. 13 is valid for all A320 aircraft given in the effectivity which have

MOD 20083K00069 and MOD 20082K00067 embodied but do not have

MOD 35805K10405 embodied.

NOTE: Config. 14 is valid for all A321 aircraft given in the effectivity which

do not have MOD 20083K00069, MOD 20082K00067 and MOD

35805K10405 embodied.

NOTE: Config. 15 is valid for all A321 aircraft given in the effectivity which have

MOD 20083K00069 embodied but do not have MOD 20082K00067 and

MOD 35805K10405 embodied.

NOTE: Config. 16 is valid for all A321 aircraft given in the effectivity which have

MOD 20082K00067 embodied but do not have MOD 20083K00069 and

MOD 35805K10405 embodied.

NOTE: Config. 17 is valid for all A321 aircraft given in the effectivity which have

MOD 20083K00069 and MOD 20082K00067 embodied but do not have

MOD 35805K10405 embodied.

(3) Spares

None

B. CONCURRENT REQUIREMENTS

None

C. REASON

(1) History

Investigations have shown that the present standard of diverse hot air duct seals made of silicone (NSA8206) can loose their sealing capabilities after some time in service. This can cause air leakages and subsequent equipment wear. To improve the equipment reliability, the silicone seals have to be replaced by seals made of PTFE (ABS5800).

(2) Objective/Action

This Service Bulletin describes the replacement of the silicone seals in the air conditioning system.

(3) Advantages

Accomplishment of this Service bulletin will improve the air conditioning equipment reliability.

(4) Operational/Maintenance Consequences

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The installation of the new ABS5800 seals cancels the requirements of the ATA21 dedicated MPD task 215200-07-1 for the NSA8206 seals.

D. DESCRIPTION

To accomplish this Service Bulletin it is necessary to :

- (1) Config. 01 Config. 03
 - (a) Replace the seal of the air duct upstream of the flow control valves (8HB) and (11HB).
 - (b) Replace the seal of the trim air check valves (18HM) and (19HM).
 - (c) Replace the seal of the pressure regulating valve (14HK).
 - (d) Replace the seal of the trim air valves (11HK), (12HK) and (13HK).
 - (e) Replace the seal of the blanking cap at the flange of the hot air collector.
 - (f) Replace the seal of the blanking cap at the flange of the APU bleed air duct.
- (2) Config. 02 Config. 04
 - (a) Replace the seal of the air duct upstream of the flow control valves (8HB) and (11HB).
 - (b) Replace the seal of the trim air check valves (18HM) and (19HM).
 - (c) Replace the seal of the pressure regulating valve (14HK).
 - (d) Replace the seal of the trim air valves (11HK), (12HK) and (13HK).
 - (e) Replace the seal of the blanking cap at the flange of the hot air collector.
 - (f) Replace the seal of the AFT cargo compartment trim air valve (12HC).
 - (g) Replace the seal of the AFT cargo compartment pressure regulating valve (11HC).
- (3) Config. 05
 - (a) Replace the seal of the air duct upstream of the flow control valves (8HB) and (11HB).
 - (b) Replace the seal of the trim air check valves (18HM) and (19HM).
 - (c) Replace the seal of the pressure regulating valve (14HK).
 - (d) Replace the seal of the trim air valves (11HK), (12HK) and (13HK).
 - (e) Replace the seal of the blanking cap at the flange of the APU bleed air duct.
 - (f) Replace the seals of the FWD cargo compartment trim air valve (2HC).
- (4) Config. 06 Config. 10 Config. 14

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- (a) Replace the seal of the air duct upstream of the flow control valves (8HB) and (11HB).
- (b) Replace the seal of the trim air check valves (18HM) and (19HM).
- (c) Replace the seal of the pressure regulating valve (14HK).
- (d) Replace the seal of the trim air valves (11HK), (12HK) and (13HK).
- (e) Replace the seal of the blanking cap at the flange of the hot air collector.
- (f) Replace the seal of the blanking cap at the flange of the APU bleed air duct.
- (g) Replace the seal of the pipe assembly at the bypass air duct of the primary heat exchanger.
- (5) Config. 07 Config. 11 Config. 15
 - (a) Replace the seal of the air duct upstream of the flow control valves (8HB) and (11HB).
 - (b) Replace the seal of the trim air check valves (18HM) and (19HM).
 - (c) Replace the seal of the pressure regulating valve (14HK).
 - (d) Replace the seal of the trim air valves (11HK), (12HK) and (13HK).
 - (e) Replace the seal of the blanking cap at the flange of the hot air collector.
 - (f) Replace the seal of the AFT cargo compartment trim air valve (12HC).
 - (g) Replace the seal of the AFT cargo compartment pressure regulating valve (11HC).
 - (h) Replace the seal of the pipe assembly at the bypass air duct of the primary heat exchanger.
- (6) Config. 08 Config. 12 Config. 16
 - (a) Replace the seal of the air duct upstream of the flow control valves (8HB) and (11HB).
 - (b) Replace the seal of the trim air check valves (18HM) and (19HM).
 - (c) Replace the seal of the pressure regulating valve (14HK).
 - (d) Replace the seal of the trim air valves (11HK), (12HK) and (13HK).
 - (e) Replace the seal of the blanking cap at the flange of the APU bleed air duct.
 - (f) Replace the seals of the FWD cargo compartment trim air valve (2HC).
 - (g) Replace the seal of the pipe assembly at the bypass air duct of the primary heat exchanger.
- (7) Config. 09 Config. 13 Config. 17

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- (a) Replace the seal of the air duct upstream of the flow control valves (8HB) and (11HB).
- (b) Replace the seal of the trim air check valves (18HM) and (19HM).
- (c) Replace the seal of the pressure regulating valve (14HK).
- (d) Replace the seal of the trim air valves (11HK), (12HK) and (13HK).
- (e) Replace the seal of the AFT cargo compartment trim air valve (12HC).
- (f) Replace the seal of the AFT cargo compartment pressure regulating valve (11HC).
- (g) Replace the seals of the FWD cargo compartment trim air valve (2HC).
- (h) Replace the seal of the pipe assembly at the bypass air duct of the primary heat exchanger.

E. COMPLIANCE

(1) Classification

Desirable

(2) Accomplishment Timescale

Operators who have experienced the occurrence described above should consider accomplishment of this Service Bulletin at their convenience.

F. APPROVAL

Approved under EASA Design Organisation Approval No. EASA.21J.031.

If an aircraft listed in the effectivity has a modification or repair embodied that is not of AIRBUS origin, and which affects the content of this Service Bulletin, the operator is responsible for obtaining approval by its airworthiness authority for any adaptation necessary before incorporation of the Service Bulletin.

G. MANPOWER

The manpower estimates given in this Service Bulletin are based on the direct labor cost to do the work. These estimates assume that the work will be done by experienced personnel, and may need to be revised upwards to suit operator's circumstances. The estimates do not include the time to prepare, plan or inspect the work. Manufacture and procurement of parts and tools, drying times for paints, sealants, etc., and general administration work are also not included.

Config. 01 Config. 03

Get Access	2.00
Replace the seal of the valve (8HB)	0.50
Replace the seal of the valve (11HB)	0.50

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Replace the seal of the valve (18h	HM) 0.75
Replace the seal of the valve (19h	HM) 0.75
Replace the seal of the valve (14h	HK) 0.50
Replace the seal of the valve (11h	HK) 0.50
Replace the seal of the valve (12h	HK) 0.50
Replace the seal of the valve (13h	HK) 0.50
Replace the seal of the blanking of	eap 0.25
Replace the seal of the blanking of	eap 0.25
Test	1.50
Close-up	2.00
TOTAL MANHOURS	10.50
ELAPSED TIME (HOURS)	8.00
Config. 02 Config. 04	
Get Access	2.00
Replace the seal of the valve (8Hi	3) 0.50
Replace the seal of the valve (11h	HB) 0.50
Replace the seal of the valve (18h	HM) 0.75
Replace the seal of the valve (19h	HM) 0.75
Replace the seal of the valve (14h	HK) 0.50
Replace the seal of the valve (11h	HK) 0.50
Replace the seal of the valve (12h	HK) 0.50
Replace the seal of the valve (13h	HK) 0.50
Replace the seal of the blanking of	eap 0.25
Replace the seal of the valve (12h	HC) 0.50
Replace the seal of the valve (11h	HC) 0.50
Test	1.50
Close-up	2.00
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TOTAL MANHOURS	11.25
ELAPSED TIME (HOURS)	8.75
Config. 05	
Get Access	2.00
Replace the seal of the valve (8HB)	0.50
Replace the seal of the valve (11HB)	0.50
Replace the seal of the valve (18HM)	0.75
Replace the seal of the valve (19HM)	0.75
Replace the seal of the valve (14HK)	0.50
Replace the seal of the valve (11HK)	0.50
Replace the seal of the valve (12HK)	0.50
Replace the seal of the valve (13HK)	0.50
Replace the seal of the blanking cap	0.25
Replace the seal of the valve (2HC)	0.50
Test	1.50
Close-up	2.00
TOTAL MANHOURS	10.75
ELAPSED TIME (HOURS)	8.25
Config. 06 Config. 10 Config. 14	
Get Access	2.00
Replace the seal of the valve (8HB)	0.50
Replace the seal of the valve (11HB)	0.50
Replace the seal of the valve (18HM)	0.75
Replace the seal of the valve (19HM)	0.75
Replace the seal of the valve (14HK)	0.50
Replace the seal of the valve (11HK)	0.50

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Replace the seal of the valve (12HK)	0.50
Replace the seal of the valve (13HK)	0.50
Replace the seal of the blanking cap	0.25
Replace the seal of the blanking cap	0.25
Replace the seal of the pipe assembly	0.25
Test	1.50
Close-up	2.00
TOTAL MANHOURS	10.75
ELAPSED TIME (HOURS)	8.50
Config. 07 Config. 11 Config. 15	
Get Access	2.00
Replace the seal of the valve (8HB)	0.50
Replace the seal of the valve (11HB)	0.50
Replace the seal of the valve (18HM)	0.75
Replace the seal of the valve (19HM)	0.75
Replace the seal of the valve (14HK)	0.50
Replace the seal of the valve (11HK)	0.50
Replace the seal of the valve (12HK)	0.50
Replace the seal of the valve (13HK)	0.50
Replace the seal of the blanking cap	0.25
Replace the seal of the valve (12HC)	0.50
Replace the seal of the valve (11HC)	0.50
Replace the seal of the pipe assembly	0.25
Test	1.50
Close-up	2.00
TOTAL MANHOURS	11.50
ELAPSED TIME (HOURS)	9.00

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Config.	80	Config.	12	Config.	16

Get Access	2.00
Replace the seal of the valve (8HB)	0.50
Replace the seal of the valve (11HB)	0.50
Replace the seal of the valve (18HM)	0.75
Replace the seal of the valve (19HM)	0.75
Replace the seal of the valve (14HK)	0.50
Replace the seal of the valve (11HK)	0.50
Replace the seal of the valve (12HK)	0.50
Replace the seal of the valve (13HK)	0.50
Replace the seal of the blanking cap	0.25
Replace the seal of the valve (2HC)	0.50
Replace the seal of the pipe assembly	0.25
Test	1.50
Close-up	2.00
TOTAL MANHOURS	11.00
ELAPSED TIME (HOURS)	8.50
Config. 09 Config. 13 Config. 17	
Get Access	2.00
Replace the seal of the valve (8HB)	0.50
Replace the seal of the valve (11HB)	0.50
Replace the seal of the valve (18HM)	0.75
Replace the seal of the valve (19HM)	0.75
Replace the seal of the valve (14HK)	0.50
Replace the seal of the valve (11HK)	0.50
Replace the seal of the valve (12HK)	0.50
Replace the seal of the valve (13HK)	0.50

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ELAPSED TIME (HOURS)	9.50
TOTAL MANHOURS	11.75
Close-up	2.00
Test	1.50
Replace the seal of the pipe assembly	0.25
Replace the seal of the valve (2HC)	0.50
Replace the seal of the valve (11HC)	0.50
Replace the seal of the valve (12HC)	0.50

H. WEIGHT AND BALANCE

Not changed

I. ELECTRICAL LOAD DATA

Not changed

J. REFERENCES

Aircraft Maintenance Manual (AMM) : 06-31-53 06-41-53 12-33-21 12-34-24 21-43-00 21-43-51 21-43-52 21-43-53

21-51-51 21-52-23 21-61-00 21-63-00

21-63-42 21-63-51 21-63-52

Elec. Std. Practices Manual (ESPM) : 20-55-00

AIRBUS Standards Manual (SM)

K. PUBLICATIONS AFFECTED

Aircraft Maintenance Manual (AMM) : 21-52-23

Illustrated Parts Catalog (IPC) : 21-43-02 21-43-04 21-51-03 21-52-03

21-63-03

Maintenance Planning Document (MPD) task 215200-07-1

L. <u>INTERCHANGEABILITY/MIXABILITY</u>

DESCRIPTION	OLD PART No.	NEW PART No.	INT	MIXABILITY	
seal	NSA8206-146	ABS5800B040A	03	None	
seal	NSA8206-226	ABS5800D028A	03	None	
seal	NSA8206-228	ABS5800D032A	03	None	
seal	NSA8206-236	ABS5800D048A	03	None	
seal	NSA8206-243	ABS5800G064A	03	None	

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- NOTE: For definitions of interchangeability codes in column INT. refer to ATA Common Support Data Dictionary (CSDD), Chapter 2.
- NOTE(01) The interchangeability code 03 becomes 02 if the ATA21 MPD task 215200-07-1 is applied for the installed NSA8206 seals.
- NOTE(02) Instead of the old P/N NSA8206-226, the old P/N NSA8206-225 can be installed. If you find the old P/N NSA8206-225, replace it by the new P/N ABS5800D028A.
- NOTE(03) Instead of the old P/N NSA8206-228, the old P/N NSA8206-227 can be installed. If you find the old P/N NSA8206-227, replace it by the new P/N ABS5800D032A.
- NOTE(04) Instead of the old P/N NSA8206-146, the old P/N NSA8206-145 can be installed. If you find the old P/N NSA8206-145, replace it by the new P/N ABS5800B040A.
- NOTE(05) Instead of the old P/N NSA8206-236, the old P/N NSA8206-235 can be installed. If you find the old P/N NSA8206-235, replace it by the new P/N ABS5800D048A.

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SERVICE BULLETIN

2. MATERIAL INFORMATION

A. MATERIAL - PRICE AND AVAILABILITY

(1) Material

Customers with aircraft shown in the effectivity of this Service Bulletin should send a purchase order to AIRBUS. Quote the number of this Service Bulletin. The address is:

AIRBUS SPARES SUPPORT AND SERVICES Weg beim Jaeger 150 D-22335 HAMBURG GERMANY

For ordering by internet: http://spares.airbus.com For ordering by fax: +49 40 50 76 25 90

(2) Price and Availability

Kit 211165D01R01

Cost : 2573 US dollars

Availability: 90 calendar days from receipt of order

The Kit availability given above is the standard lead time from the date of your purchase order. If you require the Kit(s) before this time, please include a retrofit planning schedule with your order so that we can try to comply with your requirements.

The sales terms (costs and availability) are estimated in relation to economic conditions at the issue date of the Service Bulletin.

Kit 211165D02R00

Cost : 615 US dollars

Availability: 90 calendar days from receipt of order

The Kit availability given above is the standard lead time from the date of your purchase order. If you require the Kit(s) before this time, please include a retrofit planning schedule with your order so that we can try to comply with your requirements.

The sales terms (costs and availability) are estimated in relation to economic conditions at the issue date of the Service Bulletin.

Kit 211165D03R00

Cost : 246 US dollars

Availability: 90 calendar days from receipt of order

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The Kit availability given above is the standard lead time from the date of your purchase order. If you require the Kit(s) before this time, please include a retrofit planning schedule with your order so that we can try to comply with your requirements.

The sales terms (costs and availability) are estimated in relation to economic conditions at the issue date of the Service Bulletin.

Kit 211165D04R00

Cost : 214 US dollars

Availability: 90 calendar days from receipt of order

The Kit availability given above is the standard lead time from the date of your purchase order. If you require the Kit(s) before this time, please include a retrofit planning schedule with your order so that we can try to comply with your requirements.

The sales terms (costs and availability) are estimated in relation to economic conditions at the issue date of the Service Bulletin.

Kit 211165D11R00

Cost : 1960 US dollars

Availability: 90 calendar days from receipt of order

The Kit availability given above is the standard lead time from the date of your purchase order. If you require the Kit(s) before this time, please include a retrofit planning schedule with your order so that we can try to comply with your requirements.

The sales terms (costs and availability) are estimated in relation to economic conditions at the issue date of the Service Bulletin.

Kit 211165D21R00

Cost : 1838 US dollars

Availability: 90 calendar days from receipt of order

The Kit availability given above is the standard lead time from the date of your purchase order. If you require the Kit(s) before this time, please include a retrofit planning schedule with your order so that we can try to comply with your requirements.

The sales terms (costs and availability) are estimated in relation to economic conditions at the issue date of the Service Bulletin.

B. **INDUSTRY SUPPORT INFORMATION**

Airbus will provide a 20 percent reduction to the applicable sales prices given in paragraph 2.A.(2) for orders placed before 31/December/2013.

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C. LIST OF COMPONENTS

Kit 211165D01R01

ITEM	NEW PART No.	QTY	UM	KEYWORD	ITEM	OLD PART No.	INT INST DISP
1	ABS5800B040A	4		SEAL	(1)	NSA8206-146	03 *
2	ABS5800D028A	2		SEAL	(2)	NSA8206-226	03 *
3	ABS5800D032A	6		SEAL	(3)	NSA8206-228	03 *
4	ABS5800D048A	2		SEAL	(4)	NSA8206-236	03 *
5	ABS5800G064A	2		SEAL	(5)	NSA8206-243	03 *
6	MS21043-3	12		NUT			
7	NAS1149C0332R	12		WASHER			
8	NAS6703-5	12		BOLT			

NOTE: For definitions of interchangeability codes in column INT. refer to ATA Common

Support Data Dictionary (CSDD), Chapter 2.

NOTE(*) Discard

NOTE: Refer to the AIRBUS Standards Manual (SM) if you find part numbers of hardware

components in the related kit(s) which you cannot identify in the LIST OF

COMPONENTS of this Service Bulletin. The SM will give you the correct part number

to part number relationship.

Kit 211165D02R00

ITEM	NEW PART No.	QTY	UM	KEYWORD	ITEM	OLD PART No.	INT IN	NST DISP
2	ABS5800D028A	5		SEAL	(2)	NSA8206-226	03 *	

NOTE: For definitions of interchangeability codes in column INT. refer to ATA Common

Support Data Dictionary (CSDD), Chapter 2.

NOTE(*) Discard

Kit 211165D03R00

ITEM	NEW PART No.	QTY	UM	KEYWORD	ITEM	OLD PART No.	INT INST DISP
2	ABS5800D028A	2		SEAL	(2)	NSA8206-226	03 *

NOTE: For definitions of interchangeability codes in column INT. refer to ATA Common

Support Data Dictionary (CSDD), Chapter 2.

NOTE(*) Discard

Kit 211165D04R00

ITEM NEW PART No. QTY UM KEYWORD ITEM OLD PART No. INT INST DISP

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3 ABS5800D032A 2 SEAL (3) NSA8206-228 03 *

NOTE: For definitions of interchangeability codes in column INT. refer to ATA Common

Support Data Dictionary (CSDD), Chapter 2.

NOTE(*) Discard

Kit 211165D11R00

ITEM	NEW PART No.	QTY	UM	KEYWORD	ITEM	OLD PART No.	INT INST DISP
1	ABS5800B040A	4		SEAL	(1)	NSA8206-146	03 *
2	ABS5800D028A	1		SEAL	(2)	NSA8206-226	03 *
3	ABS5800D032A	6		SEAL	(3)	NSA8206-228	03 *
4	ABS5800D048A	2		SEAL	(4)	NSA8206-236	03 *
5	ABS5800G064A	2		SEAL	(5)	NSA8206-243	03 *
6	MS21043-3	12		NUT			
7	NAS1149C0332R	12		WASHER			
8	NAS6703-5	12		BOLT			

NOTE: For definitions of interchangeability codes in column INT. refer to ATA Common

Support Data Dictionary (CSDD), Chapter 2.

NOTE(*) Discard

NOTE: Refer to the AIRBUS Standards Manual (SM) if you find part numbers of hardware

components in the related kit(s) which you cannot identify in the LIST OF

COMPONENTS of this Service Bulletin. The SM will give you the correct part number

to part number relationship.

Kit 211165D21R00

ITEM	NEW PART No.	QTY	UM	KEYWORD	ITEM	OLD PART No.	INT INST DISP
1	ABS5800B040A	4		SEAL	(1)	NSA8206-146	03 *
3	ABS5800D032A	6		SEAL	(3)	NSA8206-228	03 *
4	ABS5800D048A	2		SEAL	(4)	NSA8206-236	03 *
5	ABS5800G064A	2		SEAL	(5)	NSA8206-243	03 *
6	MS21043-3	12		NUT			
7	NAS1149C0332R	12		WASHER			
8	NAS6703-5	12		BOLT			

NOTE: For definitions of interchangeability codes in column INT. refer to ATA Common

Support Data Dictionary (CSDD), Chapter 2.

NOTE(*) Discard

NOTE: Refer to the AIRBUS Standards Manual (SM) if you find part numbers of hardware

components in the related kit(s) which you cannot identify in the LIST OF

COMPONENTS of this Service Bulletin. The SM will give you the correct part number

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D. LIST OF MATERIALS - OPERATOR SUPPLIED

(1) Consumable Materials

None

(2) Components

None

E. PARTS TO BE RE-IDENTIFIED BY THE OPERATOR

None

F. TOOLING - PRICE AND AVAILABILITY

None

G. SPECIAL TOOLS

None

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SERVICE BULLETIN

3. ACCOMPLISHMENT INSTRUCTIONS

A. GENERAL

WARNING: MAKE SURE THAT YOU OBEY ALL THE WARNINGS AND ALL THE CAUTIONS

INCLUDED IN THE REFERENCED PROCEDURES.

CAUTION: ALWAYS OBEY THE PRECAUTIONS THAT FOLLOW TO KEEP ELECTRICAL

WIRING IN A SATISFACTORY CONDITION (ELECTRICALLY AND MECHANICALLY

SERVICEABLE). WHEN YOU DO MAINTENANCE WORK, REPAIRS OR MODIFICATIONS, ALWAYS KEEP ELECTRICAL WIRING, COMPONENTS AND

THE WORK AREA AS CLEAN AS POSSIBLE. TO DO THIS:

PUT PROTECTION, SUCH AS PLASTIC SHEETING, CLOTHS, ETC.; AS

NECESSARY ON WIRING AND COMPONENTS.

REGULARLY REMOVE ALL SHAVINGS, UNWANTED MATERIAL AND OTHER

CONTAMINATION.

THESE PRECAUTIONS WILL DECREASE THE RISK OF CONTAMINATION AND

DAMAGE TO THE ELECTRICAL WIRING INSTALLATION.

IN CASE OF CONTAMINATION REFER TO ESPM 20-55-00.

(1) Preparation

- (a) Config. 01 Config. 03
 - Make sure that the aircraft is electrically grounded (Refer to AMM 12-34-24, Page block 201).
 - Do the preparation as specified in the removal procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).
 - <u>3</u> Do the preparation as specified in the removal procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
 - <u>4</u> Do the preparation as specified in the removal procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
 - <u>5</u> Do the preparation as specified in the removal procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).
 - 6 Remove the access panel 197BB (Refer to AMM 06-41-53, Page block 001).
- (b) Config. 02 Config. 04
 - Make sure that the aircraft is electrically grounded (Refer to AMM 12-34-24, Page block 201).
 - Do the preparation as specified in the removal procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).

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- <u>3</u> Do the preparation as specified in the removal procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
- <u>4</u> Do the preparation as specified in the removal procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
- 5 Do the preparation as specified in the removal procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).
- 6 Do the preparation as specified in the removal procedure of the AFT cargo compartment trim air valve (12HC) (Refer to AMM 21-43-51, Page block 401).
- Oo the preparation as specified in the removal procedure of the AFT cargo compartment pressure regulating valve (11HC) (Refer to AMM 21-43-52, Page block 401).

(c) Config. 05

- Make sure that the aircraft is electrically grounded (Refer to AMM 12-34-24, Page block 201).
- Do the preparation as specified in the removal procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).
- <u>3</u> Do the preparation as specified in the removal procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
- 4 Do the preparation as specified in the removal procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
- 5 Do the preparation as specified in the removal procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).
- 6 Remove the access panel 197BB (Refer to AMM 06-41-53, Page block 001).
- Oo the preparation as specified in the removal procedure of the FWD cargo compartment trim air valve (2HC) (Refer to AMM 21-43-53, Page block 401).
- (d) Config. 06 Config. 10 Config. 14
 - Make sure that the aircraft is electrically grounded (Refer to AMM 12-34-24, Page block 201).
 - Do the preparation as specified in the removal procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).
 - Do the preparation as specified in the removal procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
 - Do the preparation as specified in the removal procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).

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- <u>5</u> Do the preparation as specified in the removal procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).
- 6 Remove the access panel 197BB (Refer to AMM 06-41-53, Page block 001).
- Oo the preparation as specified in the removal procedure of the pipe assembly at the bypass air duct of the primary heat exchanger (Refer to AMM 21-52-23, Page block 401).

NOTE: This step is not applicable if Mod. 33320 or Mod. 33780 or Mod. 33827 is embodied.

- (e) Config. 07 Config. 11 Config. 15
 - Make sure that the aircraft is electrically grounded (Refer to AMM 12-34-24, Page block 201).
 - Do the preparation as specified in the removal procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).
 - <u>3</u> Do the preparation as specified in the removal procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
 - <u>4</u> Do the preparation as specified in the removal procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
 - <u>5</u> Do the preparation as specified in the removal procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).
 - 6 Do the preparation as specified in the removal procedure of the AFT cargo compartment trim air valve (12HC) (Refer to AMM 21-43-51, Page block 401).
 - Oo the preparation as specified in the removal procedure of the AFT cargo compartment pressure regulating valve (11HC) (Refer to AMM 21-43-52, Page block 401).
 - Do the preparation as specified in the removal procedure of the pipe assembly at the bypass air duct of the primary heat exchanger (Refer to AMM 21-52-23, Page block 401).

NOTE: This step is not applicable if Mod. 33320 or Mod. 33780 or Mod. 33827 is embodied.

- (f) Config. 08 Config. 12 Config. 16
 - Make sure that the aircraft is electrically grounded (Refer to AMM 12-34-24, Page block 201).
 - Do the preparation as specified in the removal procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).

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- <u>3</u> Do the preparation as specified in the removal procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
- <u>4</u> Do the preparation as specified in the removal procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
- 5 Do the preparation as specified in the removal procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).
- 6 Remove the access panel 197BB (Refer to AMM 06-41-53, Page block 001).
- <u>7</u> Do the preparation as specified in the removal procedure of the FWD cargo compartment trim air valve (2HC) (Refer to AMM 21-43-53, Page block 401).
- 8 Do the preparation as specified in the removal procedure of the pipe assembly at the bypass air duct of the primary heat exchanger (Refer to AMM 21-52-23, Page block 401).

NOTE: This step is not applicable if Mod. 33320 or Mod. 33780 or Mod. 33827 is embodied.

- (g) Config. 09 Config. 13 Config. 17
 - Make sure that the aircraft is electrically grounded (Refer to AMM 12-34-24, Page block 201).
 - Do the preparation as specified in the removal procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).
 - <u>3</u> Do the preparation as specified in the removal procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
 - <u>4</u> Do the preparation as specified in the removal procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
 - 5 Do the preparation as specified in the removal procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).
 - 6 Do the preparation as specified in the removal procedure of the AFT cargo compartment trim air valve (12HC) (Refer to AMM 21-43-51, Page block 401).
 - On the preparation as specified in the removal procedure of the AFT cargo compartment pressure regulating valve (11HC) (Refer to AMM 21-43-52, Page block 401).
 - <u>8</u> Do the preparation as specified in the removal procedure of the FWD cargo compartment trim air valve (2HC) (Refer to AMM 21-43-53, Page block 401).
 - Do the preparation as specified in the removal procedure of the pipe assembly at the bypass air duct of the primary heat exchanger (Refer to AMM 21-52-23, Page block 401).

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NOTE: This step is not applicable if Mod. 33320 or Mod. 33780 or Mod. 33827 is embodied.

- (2) Standard Practices
 - (a) Refer to the Refer to Refer to AIRBUS Standards Manual (SM) if you find part numbers of hardware components in the related kit(s) which you cannot identify in the LIST OF COMPONENTS of this Service Bulletin. The SM will give you the correct part number to part number relationship.
 - (b) For the Station/Frame (STA/FR) identification (Refer to AMM 06-31-53, Page block 001)
 - (c) For the identification of access panels (Refer to AMM 06-41-53, Page block 001)

B. MODIFICATION

- (1) Config. 01 Config. 03
 - (a) Replace the seal of the air duct upstream of the flow control valves (8HB) and (11HB). Refer to Kit 211165D01R01

Refer to Figure 1

Refer to AMM 21-51-51

- 1 Remove, as given in AMM 21-51-51, Page block 401 and as shown on Figure 1, Sheet 2, Detail C:
 - 2 Packing-Preformed NSA8206-243 Item (5) Discard
- Install, as given in AMM 21-51-51, Page block 401 and as shown on Figure 1, Sheet 2, Detail C:
 - 2 seal ABS5800G064A Item 5
- (b) Replace the seal of the trim air check valves (18HM) and (19HM).

Refer to Kit 211165D01R01

Refer to Figure 1

Refer to AMM 21-63-42

Remove, as given in AMM 21-63-42, Page block 401 and as shown on Figure 1, Sheet 2, Detail B:

4	Packing-Preformed	NSA8206-146	Item (1)	Discard
12	nut		Item (6)	Discard
12	washer		Item (7)	Discard
12	bolt		Item (8)	Discard

Install, as given in AMM 21-63-42, Page block 401 and as shown on Figure 1, Sheet 2, Detail B:

4	seal	ABS5800B040A	Item 1
12	bolt	NAS6703-5	Item 8
12	washer	NAS1149C0332R	Item 7

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	12	nut	MS21043-3	Item 6	
(c)	Refer to I Refer to I	the seal of the pressure r Kit 211165D01R01 Figure 2 AMM 21-63-52	egulating valve (14HK)).	
		ove, as given in AMM 21- neet 2, Detail B:	-63-52, Page block 401	and as show	n on Figure
	2	Packing-Preformed	NSA8206-236	Item (4)	Discard
	_	ll, as given in AMM 21-63 neet 2, Detail B:	3-52, Page block 401 a	nd as shown o	on Figure
	2	seal	ABS5800D048A	Item 4	
(d)	Refer to I Refer to I	the seal of the trim air va Kit 211165D01R01 Figure 2 AMM 21-63-51	lves (11HK), (12HK) ar	nd (13HK).	
		ove, as given in AMM 21- et 2, Detail C and 3, Deta		and as showr	n on Figure 2,
	6	Packing-Preformed	NSA8206-228	Item (3)	Discard
		ll, as given in AMM 21-63 et 2, Detail C and 3, Deta		nd as shown o	on Figure 2,
	6	seal	ABS5800D032A	Item 3	
(e)	•	the seal of the blanking c Kit 211165D01R01 Figure 2	ap at the flange of the	hot air collecto	or.
	<u>1</u> Rem	ove, as shown on Figure	2, Sheet 2, Detail C:		
	1 1 1	clamp flange Packing-Preformed	NSA8206-226	Item (12) Item (10) Item (2)	Retain Retain Discard
	2 Insta	ll, as shown on Figure 2,	Sheet 2, Detail C:		
	1 1 1	seal flange clamp	ABS5800D028A	Item 2 Item (10) Item (12)	Retained Retained
(f)	•	the seal of the blanking c Kit 211165D01R01 Figure 4	ap at the flange of the	APU bleed air	duct.

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1 Remove, and as shown on Figure 4, Sheet 2, Detail B:

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1	clamp		Item (13)	Retain
1	flange		Item (11)	Retain
1	Packing-Preformed	NSA8206-226	Item (2)	Discard

2 Install, as shown on Figure 4, Sheet 2, Detail B:

1	seal	ABS5800D028A	Item 2	
1	flange		Item (11)	Retained
1	clamp		Item (13)	Retained

- (2) Config. 02 Config. 04
 - (a) Replace the seal of the air duct upstream of the flow control valves (8HB) and (11HB). Refer to Kit 211165D11R00

Refer to Figure 1

Refer to AMM 21-51-51

- 1 Remove, as given in AMM 21-51-51, Page block 401 and as shown on Figure 1, Sheet 2, Detail C:
 - 2 Packing-Preformed NSA8206-243 Item (5) Discard
- Install, as given in AMM 21-51-51, Page block 401 and as shown on Figure 1, Sheet 2, Detail C:
 - 2 seal ABS5800G064A Item 5
- (b) Replace the seal of the trim air check valves (18HM) and (19HM).

Refer to Kit 211165D11R00

Refer to Figure 1

Refer to AMM 21-63-42

1 Remove, as given in AMM 21-63-42, Page block 401 and as shown on Figure 1, Sheet 2, Detail B:

4	Packing-Preformed	NSA8206-146	Item (1)	Discard
12	nut		Item (6)	Discard
12	washer		Item (7)	Discard
12	bolt		Item (8)	Discard

Install, as given in AMM 21-63-42, Page block 401 and as shown on Figure 1, Sheet 2, Detail B:

4	seal	ABS5800B040A	Item 1
12	bolt	NAS6703-5	Item 8
12	washer	NAS1149C0332R	Item 7
12	nut	MS21043-3	Item 6

(c) Replace the seal of the pressure regulating valve (14HK).

Refer to Kit 211165D11R00

Refer to Figure 2

Refer to AMM 21-63-52

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	 Remove, as given in AMM 21-63-52, Page block 401 and as shown on Figure Sheet 2, Detail B: 				
	2	Packing-Preformed	NSA8206-236	Item (4)	Discard
	_	all, as given in AMM 21-6 heet 2, Detail B:	3-52, Page block 401 a	and as shown	on Figure
	2	seal	ABS5800D048A	Item 4	
(d)	(d) Replace the seal of the trim air valves (11HK), (12HK) and (13HK). Refer to Kit 211165D11R00 Refer to Figure 2 Refer to AMM 21-63-51				
		nove, as given in AMM 21 et 2, Detail C and 3, Deta		and as show	n on Figure 2,
	6	Packing-Preformed	NSA8206-228	Item (3)	Discard
		all, as given in AMM 21-63 et 2, Detail C and 3, Deta		and as shown o	on Figure 2,
	6	seal	ABS5800D032A	Item 3	
(e)	Refer to	the seal of the blanking of Kit 211165D11R00 Figure 2	cap at the flange of the	hot air collecte	or.
	<u>1</u> Rem	nove, as shown on Figure	2, Sheet 2, Detail C:		
	1 1 1	clamp flange Packing-Preformed	NSA8206-226	Item (12) Item (10) Item (2)	Retain Retain Discard
	2 Insta	all, as shown on Figure 2,	Sheet 2, Detail C:		
	1 1 1	seal flange clamp	ABS5800D028A	Item 2 Item (10) Item (12)	Retained Retained
(f)	Refer to Refer to	the seal of the AFT cargo Kit 211165D02R00 Figure 5 AMM 21-43-51	o compartment trim air	valve (12HC).	
		nove, as given in AMM 21 heet 2, Detail B:	-43-51, Page block 40 ⁻	1 and as show	n on Figure

5, Sheet 2, Detail B: SERVICE BULLETIN No. : A320-21-1165

2 Install, as given in AMM 21-43-51, Page block 401 and as shown on Figure

NSA8206-226

Item (2)

Discard

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Packing-Preformed

2

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	2	seal	ABS5800D028A	Item 2	
(g)	(g) Replace the seal of the AFT cargo compartment pressure regulating v Refer to Kit 211165D02R00 Refer to Figure 5 Refer to AMM 21-43-52				
		nove, as given in AMM 21. heet 2, Detail B:	-43-52, Page block 401	and as showr	n on Figure
	3	Packing-Preformed	NSA8206-226	Item (2)	Discard
	_	all, as given in AMM 21-43 heet 2, Detail B:	3-52, Page block 401 a	nd as shown o	on Figure
	3	seal	ABS5800D028A	Item 2	
Confi	g. 05				
(a)	Refer to Refer to	the seal of the air duct up: Kit 211165D11R00 Figure 1 AMM 21-51-51	stream of the flow contr	ol valves (8HB) and (11HB).
	_	nove, as given in AMM 21. heet 2, Detail C:	-51-51, Page block 401	and as showr	n on Figure
	2	Packing-Preformed	NSA8206-243	Item (5)	Discard
		all, as given in AMM 21-5′ heet 2, Detail C:	1-51, Page block 401 a	nd as shown o	on Figure
	2	seal	ABS5800G064A	Item 5	
(b)	Refer to Refer to	the seal of the trim air ch Kit 211165D11R00 Figure 1 AMM 21-63-42	eck valves (18HM) and	(19HM).	
	_	nove, as given in AMM 21. heet 2, Detail B:	-63-42, Page block 401	and as showr	n on Figure
	4 12 12 12	Packing-Preformed nut washer bolt	NSA8206-146	Item (1) Item (6) Item (7) Item (8)	Discard Discard Discard Discard
	_	all, as given in AMM 21-63 heet 2, Detail B:	3-42, Page block 401 a	nd as shown c	on Figure
	4 12 12	seal bolt washer	ABS5800B040A NAS6703-5 NAS1149C0332R	Item 1 Item 8 Item 7	

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(3)

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	12	nut	MS21043-3	Item 6	
(c)	Refer to Refer to F	the seal of the pressure r Kit 211165D11R00 Figure 3 AMM 21-63-52	egulating valve (14HK)		
	_	ove, as given in AMM 21- eet 2, Detail B:	63-52, Page block 401	and as showr	n on Figure
	2	Packing-Preformed	NSA8206-236	Item (4)	Discard
		I, as given in AMM 21-63 eet 2, Detail B:	3-52, Page block 401 a	nd as shown o	on Figure
	2	seal	ABS5800D048A	Item 4	
(d)	Refer to Refer to F	the seal of the trim air val Kit 211165D11R00 Figure 3 AMM 21-63-51	ves (11HK), (12HK) ar	nd (13HK).	
		ove, as given in AMM 21- t 2, Detail C and 3, Detai		and as showr	on Figure 3,
	6	Packing-Preformed	NSA8206-228	Item (3)	Discard
		I, as given in AMM 21-63 t 2, Detail C and 3, Detai	_	nd as shown o	on Figure 3,
	6	seal	ABS5800D032A	Item 3	
(e)		the seal of the blanking ca Kit 211165D11R00 Figure 4	ap at the flange of the	APU bleed air	duct.
	<u>1</u> Remo	ove, as given in and as sh	nown on Figure 4, She	et 2, Detail B:	
	1 1 1	clamp flange Packing-Preformed	NSA8206-226	Item (13) Item (11) Item (2)	Retain Retain Discard
	2 Instal	I, as given in and as show	wn on Figure 4, Sheet	2, Detail B:	
	1 1 1	seal flange clamp	ABS5800D028A	Item 2 Item (11) Item (13)	Retained Retained
(f)	Refer to Refer to F	the seals of the FWD care Kit 211165D03R00 Figure 6 AMM 21-43-53	go compartment trim a	ir valve (2HC).	

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1 Remove, as given in AMM 21-43-53, Page block 401 and as shown on Figure 6, Sheet 1, Detail B:

2 Packing-Preformed NSA8206-226 Item (2) Discard

Install, as given in AMM 21-43-53, Page block 401 and as shown on Figure 6, Sheet 1, Detail B:

2 seal ABS5800D028A Item 2

- (4) Config. 06 Config. 10 Config. 14
 - (a) Replace the seal of the air duct upstream of the flow control valves (8HB) and (11HB).Refer to Kit 211165D01R01

Refer to Figure 1

Refer to AMM 21-51-51

- 1 Remove, as given in AMM 21-51-51, Page block 401 and as shown on Figure 1, Sheet 2, Detail C:
 - 2 Packing-Preformed NSA8206-243 Item (5) Discard
- Install, as given in AMM 21-51-51, Page block 401 and as shown on Figure 1, Sheet 2, Detail C:
 - 2 seal ABS5800G064A Item 5
- (b) Replace the seal of the trim air check valves (18HM) and (19HM).

Refer to Kit 211165D01R01

Refer to Figure 1

Refer to AMM 21-63-42

Remove, as given in AMM 21-63-42, Page block 401 and as shown on Figure 1, Sheet 2, Detail B:

4	Packing-Preformed	NSA8206-146	Item (1)	Discard
12	nut		Item (6)	Discard
12	washer		Item (7)	Discard
12	holt		Item (8)	Discard

<u>2</u> Install, as given in AMM 21-63-42, Page block 401 and as shown on Figure 1, Sheet 2, Detail B:

4	seal	ABS5800B040A	Item 1
12	bolt	NAS6703-5	Item 8
12	washer	NAS1149C0332R	Item 7
12	nut	MS21043-3	Item 6

(c) Replace the seal of the pressure regulating valve (14HK).

Refer to Kit 211165D01R01

Refer to Figure 2

Refer to AMM 21-63-52

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(d)

(e)

(f)

2, 5	•			
2	Packing-Preformed	NSA8206-236	Item (4)	Discard
_	all, as given in AMM 21-6 Sheet 2, Detail B:	3-52, Page block 401	and as shown	on Figure
2	seal	ABS5800D048A	Item 4	
Refer to	e the seal of the trim air va o Kit 211165D01R01 o Figure 2 o AMM 21-63-51	alves (11HK), (12HK) a	and (13HK).	
_	move, as given in AMM 21 eet 2, Detail C and 3, Deta	_	1 and as show	n on Figure
6	Packing-Preformed	NSA8206-228	Item (3)	Discard
	call, as given in AMM 21-6 eet 2, Detail C and 3, Deta	_	and as shown	on Figure 2
6	seal	ABS5800D032A	Item 3	
•	e the seal of the blanking of	cap at the flange of the	hot air collect	or
Refer to	o Kit 211165D01R01 o Figure 2			oi.
Refer to				OI.
Refer to	Figure 2		Item (12) Item (10) Item (2)	Retain Retain Discard
Refer to 1 Rer 1 1 1	o Figure 2 move, as shown on Figure clamp flange	2, Sheet 2, Detail C: NSA8206-226	Item (12) Item (10)	Retain Retain
Refer to 1 1 1 1 1 1	o Figure 2 move, as shown on Figure clamp flange Packing-Preformed	2, Sheet 2, Detail C: NSA8206-226	Item (12) Item (10)	Retain Retain
Refer to 1 Rer 1 1 1 2 Inst 1 1 Replace	o Figure 2 move, as shown on Figure clamp flange Packing-Preformed call, as shown on Figure 2 seal flange	2, Sheet 2, Detail C: NSA8206-226 Sheet 2, Detail C: ABS5800D028A	Item (12) Item (10) Item (2) Item 2 Item (10) Item (12)	Retain Retain Discard Retained Retained
Refer to 1 Rer 1 1 1 1 2 Inst 1 1 Replace Refer to Refer to	clamp flange Packing-Preformed call, as shown on Figure 2, seal flange clamp the seal of the blanking of Kit 211165D01R01	2, Sheet 2, Detail C: NSA8206-226 Sheet 2, Detail C: ABS5800D028A cap at the flange of the	Item (12) Item (10) Item (2) Item 2 Item (10) Item (12) APU bleed air	Retain Retain Discard Retained Retained

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2 Install, as given in and as shown on Figure 4, Sheet 2, Detail B:

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		1 1 1	seal flange clamp	ABS5800D028A	Item 2 Item (11) Item (13)	Retained Retained
	(g)	exchange Refer to K Refer to F	(it 211165D04R00	mbly at the bypass air o	duct of the prii	mary heat
		NOTE :	This step is not applic 33827 is embodied.	able if Mod. 33320 or	Mod. 33780 d	or Mod.
			ve, as given in AMM 21- eet 1, Detail B:	52-23, Page block 401	and as showr	n on Figure
		2	Packing-Preformed	NSA8206-228	Item (3)	Discard
			, as given in AMM 21-52 eet 1, Detail B:	2-23, Page block 401 a	nd as shown o	on Figure
		2	seal	ABS5800D032A	Item 3	
(5)	Confi	g. 07 Confi	g. 11 Config. 15			
	(a)	Refer to K	ne seal of the air duct ups (it 211165D11R00 iigure 1 MM 21-51-51	stream of the flow contro	ol valves (8HB	s) and (11HB).
		_	ve, as given in AMM 21- eet 2, Detail C:	51-51, Page block 401	and as showr	n on Figure
		2	Packing-Preformed	NSA8206-243	Item (5)	Discard
			, as given in AMM 21-51 eet 2, Detail C:	-51, Page block 401 a	nd as shown o	on Figure
		2	seal	ABS5800G064A	Item 5	
	(b)	Refer to K	he seal of the trim air cho (it 211165D11R00 Figure 1 IMM 21-63-42	eck valves (18HM) and	(19HM).	
			ve, as given in AMM 21- eet 2, Detail B:	63-42, Page block 401	and as showr	n on Figure
		4 12 12 12	Packing-Preformed nut washer bolt	NSA8206-146	Item (1) Item (6) Item (7) Item (8)	Discard Discard Discard Discard

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<u>2</u>	Install, as given in AMM 21-63-42, Page block 401 and as shown on Figure
	1, Sheet 2, Detail B:

4	seal	ABS5800B040A	Item 1
12	bolt	NAS6703-5	Item 8
12	washer	NAS1149C0332R	Item 7
12	nut	MS21043-3	Item 6

(c) Replace the seal of the pressure regulating valve (14HK).

Refer to Kit 211165D11R00

Refer to Figure 2

Refer to AMM 21-63-52

- 1 Remove, as given in AMM 21-63-52, Page block 401 and as shown on Figure 2, Sheet 2, Detail B:
 - 2 Packing-Preformed NSA8206-236 Item (4) Discard
- Install, as given in AMM 21-63-52, Page block 401 and as shown on Figure 2, Sheet 2, Detail B:
 - 2 seal ABS5800D048A Item 4
- (d) Replace the seal of the trim air valves (11HK), (12HK) and (13HK).

Refer to Kit 211165D11R00

Refer to Figure 2

Refer to AMM 21-63-51

- 1 Remove, as given in AMM 21-63-51, Page block 401 and as shown on Figure 2, Sheet 2, Detail C and 3, Detail D:
 - 6 Packing-Preformed NSA8206-228 Item (3) Discard
- Install, as given in AMM 21-63-51, Page block 401 and as shown on Figure 2, Sheet 2, Detail C and 3, Detail D:
 - 6 seal ABS5800D032A Item 3
- (e) Replace the seal of the blanking cap at the flange of the hot air collector. Refer to Kit 211165D11R00 Refer to Figure 2
 - 1 Remove, as shown on Figure 2, Sheet 2, Detail C:

1	clamp		Item (12)	Retain
1	flange		Item (10)	Retain
1	Packing-Preformed	NSA8206-226	Item (2)	Discard

2 Install, as shown on Figure 2, Sheet 2, Detail C:

1	seal	ABS5800D028A	Item 2	
1	flange		Item (10)	Retained
1	clamp		Item (12)	Retained

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(f) Replace the seal of the AFT cargo compartment trim air valve (12HC). Refer to Kit 211165D02R00 Refer to Figure 5 Refer to AMM 21-43-51 1 Remove, as given in AMM 21-43-51, Page block 401 and as shown on Figure 5, Sheet 2, Detail B: 2 Packing-Preformed NSA8206-226 Item (2) Discard Install, as given in AMM 21-43-51, Page block 401 and as shown on Figure 5, Sheet 2, Detail B: 2 ABS5800D028A Item 2 seal Replace the seal of the AFT cargo compartment pressure regulating valve (11HC). (g) Refer to Kit 211165D02R00 Refer to Figure 5 Refer to AMM 21-43-52 1 Remove, as given in AMM 21-43-52, Page block 401 and as shown on Figure 5, Sheet 2, Detail B: 3 Packing-Preformed NSA8206-226 Item (2) Discard Install, as given in AMM 21-43-52, Page block 401 and as shown on Figure 5, Sheet 2, Detail B: 3 seal ABS5800D028A Item 2 (h) Replace the seal of the pipe assembly at the bypass air duct of the primary heat exchanger. Refer to Kit 211165D04R00 Refer to Figure 7 Refer to AMM 21-52-23 NOTE: This step is not applicable if Mod. 33320 or Mod. 33780 or Mod. 33827 is embodied. Remove, as given in AMM 21-52-23, Page block 401 and as shown on Figure 7, Sheet 1, Detail B: 2 Packing-Preformed Discard NSA8206-228 Item (3) Install, as given in AMM 21-52-23, Page block 401 and as shown on Figure 7, Sheet 1, Detail B: 2 seal ABS5800D032A Item 3 Config. 08 Config. 12 Config. 16

(6)

(a) Replace the seal of the air duct upstream of the flow control valves (8HB) and (11HB). Refer to Kit 211165D11R00

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Refer to Figure 1 Refer to AMM 21-51-51

1 Remove, as given in AMM 21-51-51, Page block 401 and as shown on Figure 1, Sheet 2, Detail C:

2 Packing-Preformed NSA8206-243 Item (5) Discard

Install, as given in AMM 21-51-51, Page block 401 and as shown on Figure 1, Sheet 2, Detail C:

2 seal ABS5800G064A Item 5

(b) Replace the seal of the trim air check valves (18HM) and (19HM).

Refer to Kit 211165D11R00

Refer to Figure 1

Refer to AMM 21-63-42

1 Remove, as given in AMM 21-63-42, Page block 401 and as shown on Figure 1, Sheet 2, Detail B:

4	Packing-Preformed	NSA8206-146	Item (1)	Discard
12	nut		Item (6)	Discard
12	washer		Item (7)	Discard
12	bolt		Item (8)	Discard

Install, as given in AMM 21-63-42, Page block 401 and as shown on Figure 1, Sheet 2, Detail B:

4	seal	ABS5800B040A	Item 1
12	bolt	NAS6703-5	Item 8
12	washer	NAS1149C0332R	Item 7
12	nut	MS21043-3	Item 6

(c) Replace the seal of the pressure regulating valve (14HK).

Refer to Kit 211165D11R00

Refer to Figure 3

Refer to AMM 21-63-52

Remove, as given in AMM 21-63-52, Page block 401 and as shown on Figure 3, Sheet 2, Detail B:

2 Packing-Preformed NSA8206-236 Item (4) Discard

Install, as given in AMM 21-63-52, Page block 401 and as shown on Figure 3, Sheet 2, Detail B:

2 seal ABS5800D048A Item 4

(d) Replace the seal of the trim air valves (11HK), (12HK) and (13HK). Refer to Kit 211165D11R00

Refer to Figure 3

Refer to AMM 21-63-51

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(e)

(f)

(g)

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3,

	ve, as given in AMM 21- 2, Detail C and 3, Detai	. •	and as showr	on Figure
6	Packing-Preformed	NSA8206-228	Item (3)	Discard
_	, as given in AMM 21-63 2, Detail C and 3, Detai	_	nd as shown o	n Figure 3
6	seal	ABS5800D032A	Item 3	
•	ne seal of the blanking ca iit 211165D11R00 iigure 4	ap at the flange of the A	APU bleed air	duct.
1 Remo	ve, as given in and as sh	nown on Figure 4, Shee	et 2, Detail B:	
1 1 1	clamp flange Packing-Preformed	NSA8206-226	Item (13) Item (11) Item (2)	Retain Retain Discard
2 Install	, as given in and as show	wn on Figure 4, Sheet	2, Detail B:	
1 1 1	seal flange clamp	ABS5800D028A	Item 2 Item (11) Item (13)	Retained Retained
Refer to K Refer to F	ne seals of the FWD carg (it 211165D03R00 (igure 6 IMM 21-43-53	go compartment trim a	ir valve (2HC).	
_	ve, as given in AMM 21- eet 1, Detail B:	43-53, Page block 401	and as showr	n on Figure
2	Packing-Preformed	NSA8206-226	Item (2)	Discard
	, as given in AMM 21-43 eet 1, Detail B:	-53, Page block 401 a	nd as shown o	on Figure
2	seal	ABS5800D028A	Item 2	
exchange Refer to K Refer to F	it 211165D04R00	mbly at the bypass air o	duct of the prin	mary heat
NOTE:	This step is not applic	able if Mod. 33320 or	Mod. 33780 c	r Mod.

7, Sheet 1, Detail B:

Remove, as given in AMM 21-52-23, Page block 401 and as shown on Figure

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33827 is embodied.

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2 Packing-Preformed NSA8206-228 Item (3) Discard

Install, as given in AMM 21-52-23, Page block 401 and as shown on Figure 7, Sheet 1, Detail B:

2 seal ABS5800D032A Item 3

- (7) Config. 09 Config. 13 Config. 17
 - (a) Replace the seal of the air duct upstream of the flow control valves (8HB) and (11HB). Refer to Kit 211165D21R00

Refer to Figure 1

Refer to AMM 21-51-51

- Remove, as given in AMM 21-51-51, Page block 401 and as shown on Figure 1, Sheet 2, Detail C:
 - 2 Packing-Preformed NSA8206-243 Item (5) Discard
- Install, as given in AMM 21-51-51, Page block 401 and as shown on Figure 1, Sheet 2, Detail C:
 - 2 seal ABS5800G064A Item 5
- (b) Replace the seal of the trim air check valves (18HM) and (19HM).

Refer to Kit 211165D21R00

Refer to Figure 1

Refer to AMM 21-63-42

Remove, as given in AMM 21-63-42, Page block 401 and as shown on Figure 1, Sheet 2, Detail B:

4	Packing-Preformed	NSA8206-146	Item (1)	Discard
12	nut		Item (6)	Discard
12	washer		Item (7)	Discard
12	bolt		Item (8)	Discard

Install, as given in AMM 21-63-42, Page block 401 and as shown on Figure 1, Sheet 2, Detail B:

4	seal	ABS5800B040A	Item 1
12	bolt	NAS6703-5	Item 8
12	washer	NAS1149C0332R	Item 7
12	nut	MS21043-3	Item 6

(c) Replace the seal of the pressure regulating valve (14HK).

Refer to Kit 211165D21R00

Refer to Figure 3

Refer to AMM 21-63-52

Remove, as given in AMM 21-63-52, Page block 401 and as shown on Figure 3, Sheet 2, Detail B:

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NSA8206-236

Item (4)

Discard

Install, as given in AMM 21-63-52, Page block 401 and as shown on Figure 3, Sheet 2, Detail B: 2 seal ABS5800D048A Item 4 (d) Replace the seal of the trim air valves (11HK), (12HK) and (13HK). Refer to Kit 211165D21R00 Refer to Figure 3 Refer to AMM 21-63-51 Remove, as given in AMM 21-63-51, Page block 401 and as shown on Figure 3, Sheet 2, Detail C and 3, Detail D: 6 Packing-Preformed NSA8206-228 Item (3) Discard Install, as given in AMM 21-63-51, Page block 401 and as shown on Figure 3, Sheet 2, Detail C and 3, Detail D: 6 seal ABS5800D032A Item 3 Replace the seal of the AFT cargo compartment trim air valve (12HC). (e) Refer to Kit 211165D02R00 Refer to Figure 5 Refer to AMM 21-43-51 Remove, as given in AMM 21-43-51, Page block 401 and as shown on Figure 5. Sheet 2. Detail B: 2 Packing-Preformed NSA8206-226 Item (2) Discard Install, as given in AMM 21-43-51, Page block 401 and as shown on Figure 5, Sheet 2, Detail B: 2 seal ABS5800D028A Item 2 Replace the seal of the AFT cargo compartment pressure regulating valve (11HC). (f) Refer to Kit 211165D02R00 Refer to Figure 5 Refer to AMM 21-43-52 Remove, as given in AMM 21-43-52, Page block 401 and as shown on Figure 5, Sheet 2, Detail B: 3 Packing-Preformed NSA8206-226 Item (2) Discard Install, as given in AMM 21-43-52, Page block 401 and as shown on Figure 5, Sheet 2, Detail B: ABS5800D028A 3 seal Item 2 Replace the seals of the FWD cargo compartment trim air valve (2HC). (g) SERVICE BULLETIN No.: A320-21-1165 DATE: Mar 14/07

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Refer to Kit 211165D03R00 Refer to Figure 6 Refer to AMM 21-43-53

- Remove, as given in AMM 21-43-53, Page block 401 and as shown on Figure 6, Sheet 1, Detail B:
 - 2 Packing-Preformed NSA8206-226 Item (2) Discard
- Install, as given in AMM 21-43-53, Page block 401 and as shown on Figure 6, Sheet 1, Detail B:
 - 2 seal ABS5800D028A Item 2
- (h) Replace the seal of the pipe assembly at the bypass air duct of the primary heat exchanger.

Refer to Kit 211165D04R00

Refer to Figure 7

Refer to AMM 21-52-23

NOTE: This step is not applicable if Mod. 33320 or Mod. 33780 or Mod. 33827 is embodied.

- Remove, as given in AMM 21-52-23, Page block 401 and as shown on Figure 7, Sheet 1, Detail B:
 - 2 Packing-Preformed NSA8206-228 Item (3) Discard
- Install, as given in AMM 21-52-23, Page block 401 and as shown on Figure 7, Sheet 1, Detail B:
 - 2 seal ABS5800D032A Item 3

C. TEST

- (1) Config. 01 Config. 03
 - (a) Do the leak check around the area of the replaced seals.
 - Do the pre-conditioning through the HP ground connector or with the APU (Refer to AMM 12-33-21, Page block 201).
 - On a leak check of the air duct upstream of the flow control valves (8HB) and (11HB).

NOTE: Minimum leakage is permitted. After the pack operates some minutes, the leakage of air will reduce because the seals have their correct operating temperature.

3 Do a leak check of the sense line connections.

NOTE: Leaks are not permitted.

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4 Do a leak check of the trim air check valves (18HM) and (19HM).

NOTE: Leaks are not permitted.

5 Do a leak check of the pressure regulating valve (14HK) and the sense line connection.

NOTE: Leaks are not permitted.

6 Do a leak check of the trim air valves (11HK), (12HK) and (13HK).

NOTE: Leaks are not permitted.

7 Do a leak check of the blanking cap of the flange at the hot air collector.

NOTE: Leaks are not permitted.

8 Do a leak check of the blanking cap at the flange of the APU bleed air duct.

NOTE: Leaks are not permitted.

- 9 After approximately 15 minutes stop the pre-conditioning (Refer to AMM 12-33-21, Page block 201).
- (b) Do the functional test of the cockpit and cabin temperature control system (Refer to AMM 21-63-00, Page block 501).
- (c) Do the operational test of the Pack Temperature Control system (Refer to AMM 21-61-00, Page block 501).
- (2) Config. 02 Config. 04
 - (a) Do the leak check around the area of the replaced seals.
 - Do the pre-conditioning through the HP ground connector or with the APU (Refer to AMM 12-33-21, Page block 201).
 - On a leak check of the air duct upstream of the flow control valves (8HB) and (11HB).

NOTE: Minimum leakage is permitted. After the pack operates some minutes, the leakage of air will reduce because the seals have their correct operating temperature.

3 Do a leak check of the sense line connections.

NOTE: Leaks are not permitted.

4 Do a leak check of the trim air check valves (18HM) and (19HM).

NOTE: Leaks are not permitted.

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5 Do a leak check of the pressure regulating valve (14HK) and the sense line connection.

NOTE: Leaks are not permitted.

6 Do a leak check of the trim air valves (11HK), (12HK) and (13HK).

NOTE: Leaks are not permitted.

7 Do a leak check of the blanking cap of the flange at the hot air collector.

NOTE: Leaks are not permitted.

8 Do a leak check of the pressure regulating valve (11HC) and the sense line connection.

NOTE: Leaks are not permitted.

9 Do a leak check of the trim air valve (12HC).

NOTE: Leaks are not permitted.

- <u>10</u> After approximately 15 minutes stop the pre-conditioning (Refer to AMM 12-33-21, Page block 201).
- (b) Do the functional test of the cockpit and cabin temperature control system (Refer to AMM 21-63-00, Page block 501).
- (c) Do the operational test of the Pack Temperature Control system (Refer to AMM 21-61-00, Page block 501).
- (d) Do the operational test of the AFT cargo compartment heating system (Refer to AMM 21-43-00, Page block 501).
- (3) Config. 05
 - (a) Do the leak check around the area of the replaced seals.
 - Do the pre-conditioning through the HP ground connector or with the APU (Refer to AMM 12-33-21, Page block 201).
 - On a leak check of the air duct upstream of the flow control valves (8HB) and (11HB).

NOTE: Minimum leakage is permitted. After the pack operates some minutes, the leakage of air will reduce because the seals have their correct operating temperature.

3 Do a leak check of the sense line connections.

NOTE: Leaks are not permitted.

4 Do a leak check of the trim air check valves (18HM) and (19HM).

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NOTE: Leaks are not permitted.

5 Do a leak check of the pressure regulating valve (14HK) and the sense line connection.

NOTE: Leaks are not permitted.

6 Do a leak check of the trim air valves (11HK), (12HK) and (13HK).

NOTE: Leaks are not permitted.

7 Do a leak check of the trim air valve (2HC).

NOTE: Leaks are not permitted.

8 Do a leak check of the blanking cap at the flange of the APU bleed air duct.

NOTE: Leaks are not permitted.

- 9 After approximately 15 minutes stop the pre-conditioning (Refer to AMM 12-33-21, Page block 201).
- (b) Do the functional test of the cockpit and cabin temperature control system (Refer to AMM 21-63-00, Page block 501).
- (c) Do the operational test of the Pack Temperature Control system (Refer to AMM 21-61-00, Page block 501).
- (d) Do the operational test of the FWD cargo compartment heating system (Refer to AMM 21-43-00, Page block 501).
- (4) Config. 06 Config. 10 Config. 14
 - (a) Do the leak check around the area of the replaced seals.
 - Do the pre-conditioning through the HP ground connector or with the APU (Refer to AMM 12-33-21, Page block 201).
 - <u>2</u> Do a leak check of the air duct upstream of the flow control valves (8HB) and (11HB).

NOTE: Minimum leakage is permitted. After the pack operates some minutes, the leakage of air will reduce because the seals have their correct operating temperature.

3 Do a leak check of the sense line connections.

NOTE: Leaks are not permitted.

 $\underline{4}$ Do a leak check of the trim air check valves (18HM) and (19HM).

NOTE: Leaks are not permitted.

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5 Do a leak check of the pressure regulating valve (14HK) and the sense line connection.

NOTE: Leaks are not permitted.

6 Do a leak check of the trim air valves (11HK), (12HK) and (13HK).

NOTE: Leaks are not permitted.

7 Do a leak check of the blanking cap of the flange at the hot air collector.

NOTE: Leaks are not permitted.

8 Do a leak check of the blanking cap at the flange of the APU bleed air duct.

NOTE: Leaks are not permitted.

On a leak check of the pipe assembly between the anti-ice valve (if installed) and the bypass air duct of the primary heat exchanger.

NOTE: Leaks are not permitted.

- <u>10</u> After approximately 15 minutes stop the pre-conditioning (Refer to AMM 12-33-21, Page block 201).
- (b) Do the functional test of the cockpit and cabin temperature control system (Refer to AMM 21-63-00, Page block 501).
- (c) Do the operational test of the Pack Temperature Control system (Refer to AMM 21-61-00, Page block 501).
- (5) Config. 07 Config. 11 Config. 15
 - (a) Do the leak check around the area of the replaced seals.
 - Do the pre-conditioning through the HP ground connector or with the APU (Refer to AMM 12-33-21, Page block 201).
 - <u>2</u> Do a leak check of the air duct upstream of the flow control valves (8HB) and (11HB).

NOTE: Minimum leakage is permitted. After the pack operates some minutes, the leakage of air will reduce because the seals have their correct operating temperature.

3 Do a leak check of the sense line connections.

NOTE: Leaks are not permitted.

 $\underline{4}$ Do a leak check of the trim air check valves (18HM) and (19HM).

NOTE: Leaks are not permitted.

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5 Do a leak check of the pressure regulating valve (14HK) and the sense line connection.

NOTE: Leaks are not permitted.

6 Do a leak check of the trim air valves (11HK), (12HK) and (13HK).

NOTE: Leaks are not permitted.

7 Do a leak check of the blanking cap of the flange at the hot air collector.

NOTE: Leaks are not permitted.

8 Do a leak check of the pressure regulating valve (11HC) and the sense line connection.

NOTE: Leaks are not permitted.

9 Do a leak check of the trim air valve (12HC).

NOTE: Leaks are not permitted.

10 Do a leak check of the pipe assembly between the anti-ice valve (if installed) and the bypass air duct of the primary heat exchanger.

NOTE: Leaks are not permitted.

- 11 After approximately 15 minutes stop the pre-conditioning (Refer to AMM 12-33-21, Page block 201).
- (b) Do the functional test of the cockpit and cabin temperature control system (Refer to AMM 21-63-00, Page block 501).
- (c) Do the operational test of the Pack Temperature Control system (Refer to AMM 21-61-00, Page block 501).
- (d) Do the operational test of the AFT cargo compartment heating system (Refer to AMM 21-43-00, Page block 501).
- (6) Config. 08 Config. 12 Config. 16
 - (a) Do the leak check around the area of the replaced seals.
 - Do the pre-conditioning through the HP ground connector or with the APU (Refer to AMM 12-33-21, Page block 201).
 - Oo a leak check of the air duct upstream of the flow control valves (8HB) and (11HB).

NOTE: Minimum leakage is permitted. After the pack operates some minutes, the leakage of air will reduce because the seals have their

correct operating temperature.

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3 Do a leak check of the sense line connections.

NOTE: Leaks are not permitted.

4 Do a leak check of the trim air check valves (18HM) and (19HM).

NOTE: Leaks are not permitted.

5 Do a leak check of the pressure regulating valve (14HK) and the sense line connection.

NOTE: Leaks are not permitted.

6 Do a leak check of the trim air valves (11HK), (12HK) and (13HK).

NOTE: Leaks are not permitted.

7 Do a leak check of the trim air valve (2HC).

NOTE: Leaks are not permitted.

8 Do a leak check of the blanking cap at the flange of the APU bleed air duct.

NOTE: Leaks are not permitted.

<u>9</u> Do a leak check of the pipe assembly between the anti-ice valve (if installed) and the bypass air duct of the primary heat exchanger.

NOTE: Leaks are not permitted.

- <u>10</u> After approximately 15 minutes stop the pre-conditioning (Refer to AMM 12-33-21, Page block 201).
- (b) Do the functional test of the cockpit and cabin temperature control system (Refer to AMM 21-63-00, Page block 501).
- (c) Do the operational test of the Pack Temperature Control system (Refer to AMM 21-61-00, Page block 501).
- (d) Do the operational test of the FWD cargo compartment heating system (Refer to AMM 21-43-00, Page block 501).
- (7) Config. 09 Config. 13 Config. 17
 - (a) Do the leak check around the area of the replaced seals.
 - Do the pre-conditioning through the HP ground connector or with the APU (Refer to AMM 12-33-21, Page block 201).
 - Oo a leak check of the air duct upstream of the flow control valves (8HB) and (11HB).

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NOTE: Minimum leakage is permitted. After the pack operates some

minutes, the leakage of air will reduce because the seals have their

correct operating temperature.

3 Do a leak check of the sense line connections.

NOTE: Leaks are not permitted.

4 Do a leak check of the trim air check valves (18HM) and (19HM).

NOTE: Leaks are not permitted.

5 Do a leak check of the pressure regulating valve (14HK) and the sense line connection.

NOTE: Leaks are not permitted.

6 Do a leak check of the trim air valves (11HK), (12HK) and (13HK).

NOTE: Leaks are not permitted.

<u>7</u> Do a leak check of the pressure regulating valve (11HC) and the sense line connection.

NOTE: Leaks are not permitted.

8 Do a leak check of the trim air valve (12HC).

NOTE: Leaks are not permitted.

9 Do a leak check of the trim air valve (2HC).

NOTE: Leaks are not permitted.

10 Do a leak check of the pipe assembly between the anti-ice valve (if installed) and the bypass air duct of the primary heat exchanger.

NOTE: Leaks are not permitted.

- 11 After approximately 15 minutes stop the pre-conditioning (Refer to AMM 12-33-21, Page block 201).
- (b) Do the functional test of the cockpit and cabin temperature control system (Refer to AMM 21-63-00, Page block 501).
- (c) Do the operational test of the Pack Temperature Control system (Refer to AMM 21-61-00, Page block 501).
- (d) Do the operational test of the AFT cargo compartment heating system (Refer to AMM 21-43-00, Page block 501).
- (e) Do the operational test of the FWD cargo compartment heating system (Refer to AMM 21-43-00, Page block 501).

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D. CLOSE UP

- (1) Config. 01 Config. 03
 - (a) Make sure that the work areas are clean and clear of tools and other items of equipment.
 - (b) Do the close-up as specified in the installation procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).
 - (c) Do the close-up as specified in the installation procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
 - (d) Do the close-up as specified in the installation procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
 - (e) Do the close-up as specified in the installation procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).
 - (f) Install the access panel 197BB (Refer to AMM 06-41-53, Page block 001).
- (2) Config. 02 Config. 04
 - (a) Make sure that the work areas are clean and clear of tools and other items of equipment.
 - (b) Do the close-up as specified in the installation procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).
 - (c) Do the close-up as specified in the installation procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
 - (d) Do the close-up as specified in the installation procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
 - (e) Do the close-up as specified in the installation procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).
 - (f) Do the close-up as specified in the installation procedure of the AFT cargo compartment trim air valve (12HC) (Refer to AMM 21-43-51, Page block 401).
 - (g) Do the close-up as specified in the installation procedure of the AFT cargo compartment pressure regulating valve (11HC) (Refer to AMM 21-43-52, Page block 401).
- (3) Config. 05
 - (a) Make sure that the work areas are clean and clear of tools and other items of equipment.
 - (b) Do the close-up as specified in the installation procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).

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- (c) Do the close-up as specified in the installation procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
- (d) Do the close-up as specified in the installation procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
- (e) Do the close-up as specified in the installation procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).
- (f) Install the access panel 197BB (Refer to AMM 06-41-53, Page block 001).
- (g) Do the close-up as specified in the installation procedure of the FWD cargo compartment trim air valve (2HC) (Refer to AMM 21-43-53, Page block 401).
- (4) Config. 06 Config. 10 Config. 14
 - (a) Make sure that the work areas are clean and clear of tools and other items of equipment.
 - (b) Do the close-up as specified in the installation procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).
 - (c) Do the close-up as specified in the installation procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
 - (d) Do the close-up as specified in the installation procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
 - (e) Do the close-up as specified in the installation procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).
 - (f) Install the access panel 197BB (Refer to AMM 06-41-53, Page block 001).
 - (g) Do the close-up as specified in the installation procedure of the pipe assembly at the bypass air duct of the primary heat exchanger (Refer to AMM 21-52-23, Page block 401).
- (5) Config. 07 Config. 11 Config. 15
 - (a) Make sure that the work areas are clean and clear of tools and other items of equipment.
 - (b) Do the close-up as specified in the installation procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).
 - (c) Do the close-up as specified in the installation procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
 - (d) Do the close-up as specified in the installation procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
 - (e) Do the close-up as specified in the installation procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).

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- (f) Do the close-up as specified in the installation procedure of the AFT cargo compartment trim air valve (12HC) (Refer to AMM 21-43-51, Page block 401).
- (g) Do the close-up as specified in the installation procedure of the AFT cargo compartment pressure regulating valve (11HC) (Refer to AMM 21-43-52, Page block 401).
- (h) Do the close-up as specified in the installation procedure of the pipe assembly at the bypass air duct of the primary heat exchanger (Refer to AMM 21-52-23, Page block 401).
- (6) Config. 08 Config. 12 Config. 16
 - (a) Make sure that the work areas are clean and clear of tools and other items of equipment.
 - (b) Do the close-up as specified in the installation procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).
 - (c) Do the close-up as specified in the installation procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
 - (d) Do the close-up as specified in the installation procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
 - (e) Do the close-up as specified in the installation procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).
 - (f) Install the access panel 197BB (Refer to AMM 06-41-53, Page block 001).
 - (g) Do the close-up as specified in the installation procedure of the FWD cargo compartment trim air valve (2HC) (Refer to AMM 21-43-53, Page block 401).
 - (h) Do the close-up as specified in the installation procedure of the pipe assembly at the bypass air duct of the primary heat exchanger (Refer to AMM 21-52-23, Page block 401).
- (7) Config. 09 Config. 13 Config. 17
 - (a) Make sure that the work areas are clean and clear of tools and other items of equipment.
 - (b) Do the close-up as specified in the installation procedure of the air duct upstream of the flow control valves (8HB) and (11HB) (Refer to AMM 21-51-51, Page block 401).
 - (c) Do the close-up as specified in the installation procedure of the trim air check valves (18HM) and (19HM) (Refer to AMM 21-63-42, Page block 401).
 - (d) Do the close-up as specified in the installation procedure of the pressure regulating valve (14HK) (Refer to AMM 21-63-52, Page block 401).
 - (e) Do the close-up as specified in the installation procedure of the trim air valves (11HK), (12HK) and (13HK) (Refer to AMM 21-63-51, Page block 401).

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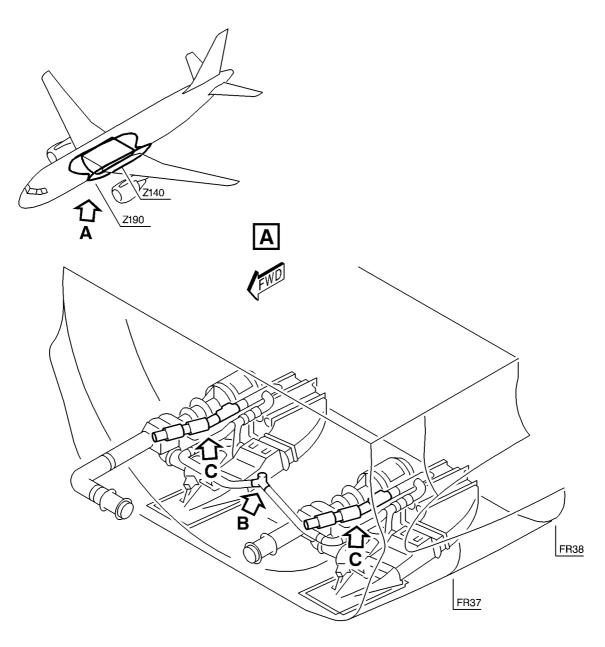
- (f) Do the close-up as specified in the installation procedure of the AFT cargo compartment trim air valve (12HC) (Refer to AMM 21-43-51, Page block 401).
- (g) Do the close-up as specified in the installation procedure of the AFT cargo compartment pressure regulating valve (11HC) (Refer to AMM 21-43-52, Page block 401).
- (h) Do the close-up as specified in the installation procedure of the FWD cargo compartment trim air valve (2HC) (Refer to AMM 21-43-53, Page block 401).
- (i) Do the close-up as specified in the installation procedure of the pipe assembly at the bypass air duct of the primary heat exchanger (Refer to AMM 21-52-23, Page block 401).

E. DOCUMENTATION

Write in the applicable aircraft records that you have done all the work given in the Service Bulletin.

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NB6 21 1165 ACMA-A

Figure 1, Sheet 1 Config. 01 thru 17: Replacement of the seals of the valves (8HB),(11HB),(18HM) and (19HM)

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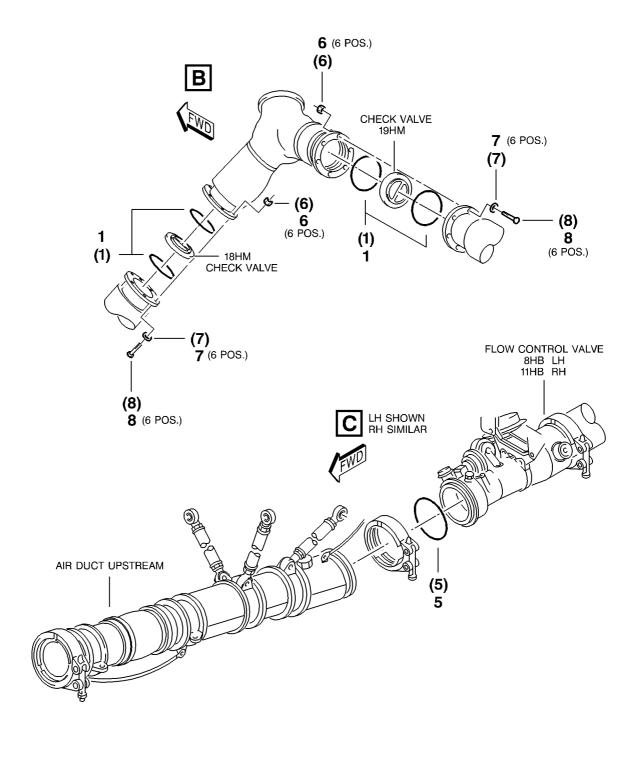


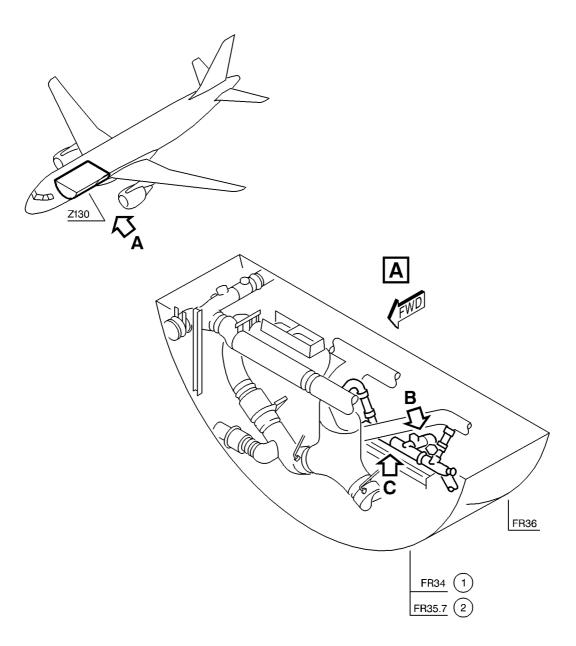
Figure 1, Sheet 2 Config. 01 thru 17: Replacement of the seals of the valves (8HB),(11HB),(18HM) and (19HM)

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NB6 21 1165 ACMB-A

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NB6 21 1165 AGMA-A

NOTE:

- 1) APPLICABLE TO A318, A319, A320
- (2) APPLICABLE TO A321

Figure 2, Sheet 1

Config. 01 thru 04, 06 thru 07, 10 thru 11, 14 thru 15: Replacement of seals of the valves (11HK),(12HK),(13HK),(14HK) and of the blanking cap at the flange

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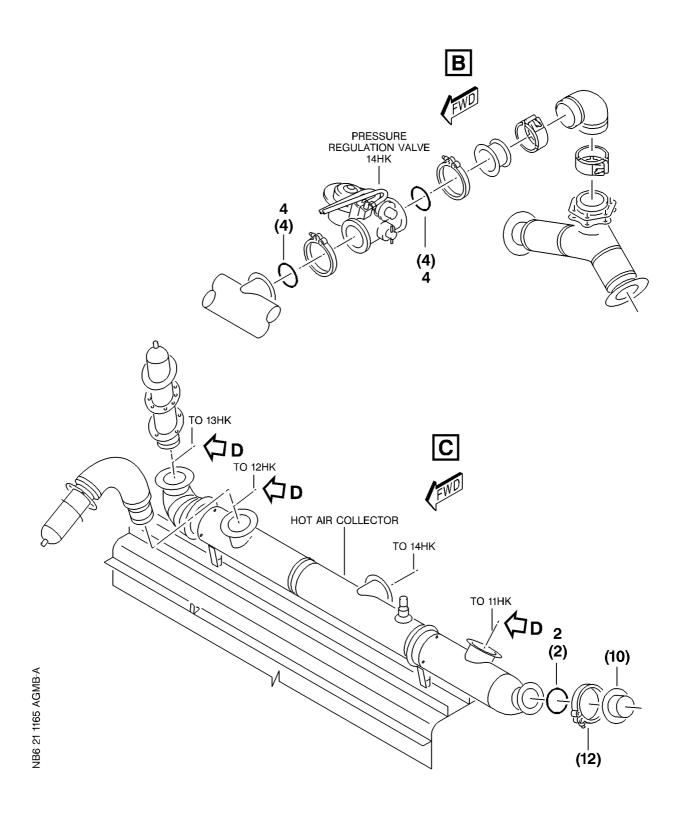


Figure 2, Sheet 2
Config. 01 thru 04, 06 thru 07, 10 thru 11, 14 thru 15: Replacement of seals of the valves (11HK),(12HK),(13HK),(14HK) and of the blanking cap at the flange

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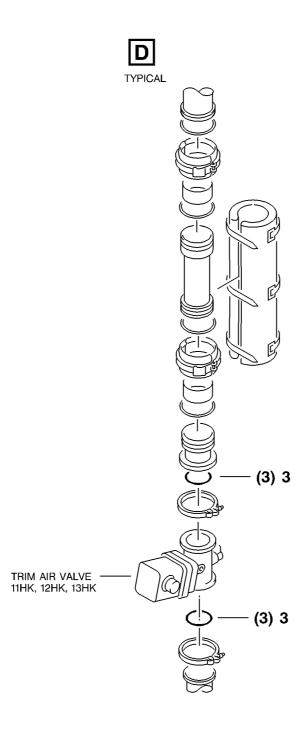
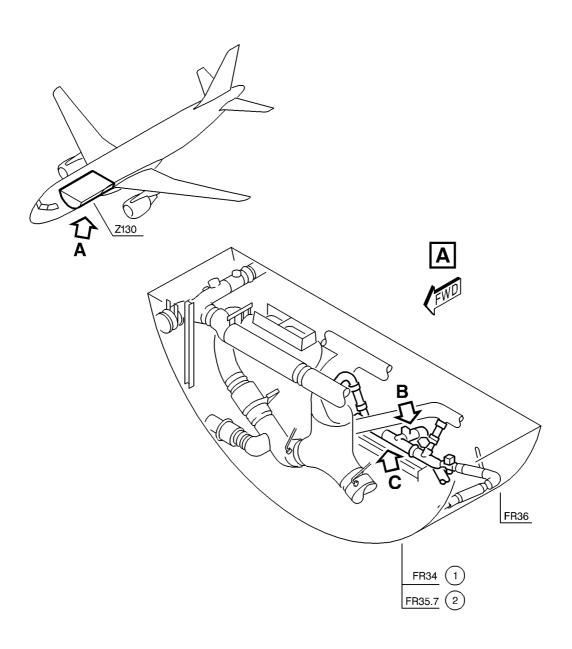


Figure 2, Sheet 3

Config. 01 thru 04, 06 thru 07, 10 thru 11, 14 thru 15: Replacement of seals of the valves (11HK),(12HK),(13HK),(14HK) and of the blanking cap at the flange

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NB6 21 1165 AHMA-A

NOTE:

1) APPLICABLE TO A319, A320

(2) APPLICABLE TO A321

Figure 3, Sheet 1

Config. 05, 08 thru 09, 12 thru 13, 16 thru 17: Replacement of the seals of the valves (11HK),(12HK),(13HK) and (14HK)

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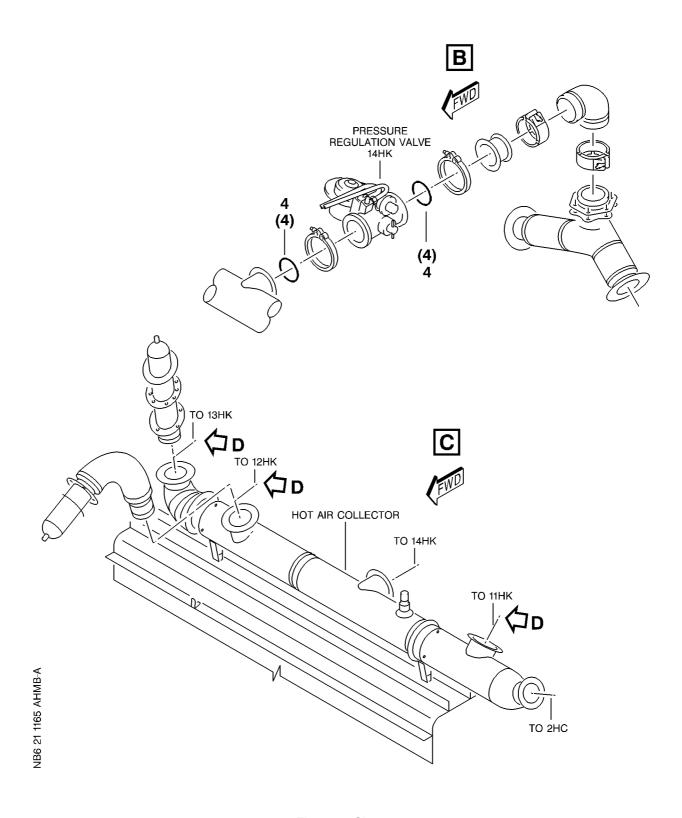
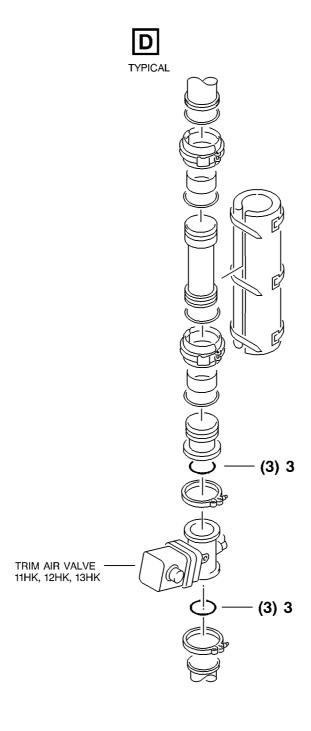


Figure 3, Sheet 2
Config. 05, 08 thru 09, 12 thru 13, 16 thru 17: Replacement of the seals of the valves (11HK),(12HK),(13HK) and (14HK)

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NB6 21 1165 AHMC-A

Figure 3, Sheet 3

Config. 05, 08 thru 09, 12 thru 13, 16 thru 17: Replacement of the seals of the valves (11HK),(12HK),(13HK) and (14HK)

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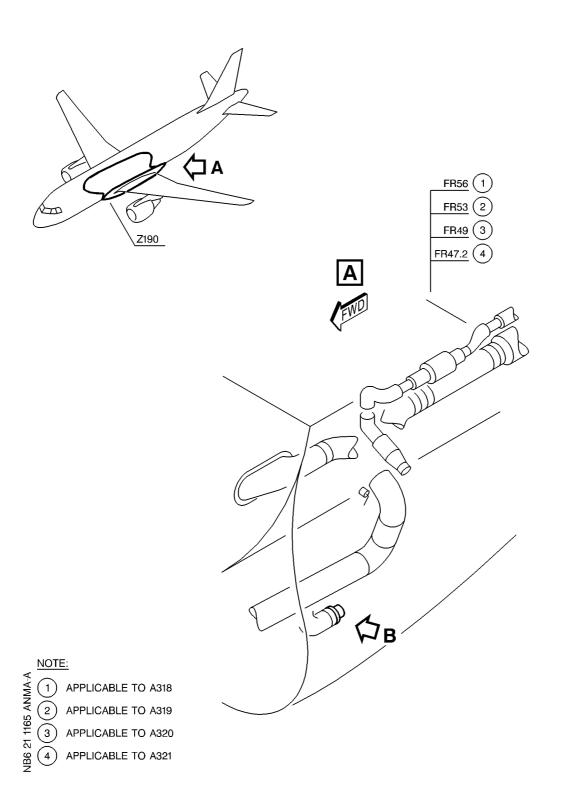
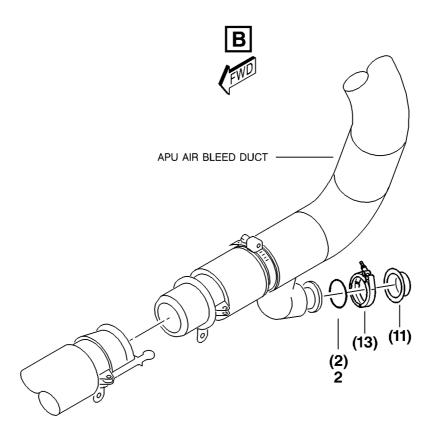


Figure 4, Sheet 1
Config. 01, 03, 05 thru 06, 08, 10, 12, 14, 16: Replacement of the seal of the blanking cap at the flange of the APU bleed air duct

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NB6 21 1165 ANMB-A

Figure 4, Sheet 2
Config. 01, 03, 05 thru 06, 08, 10, 12, 14, 16: Replacement of the seal of the blanking cap at the flange of the APU bleed air duct

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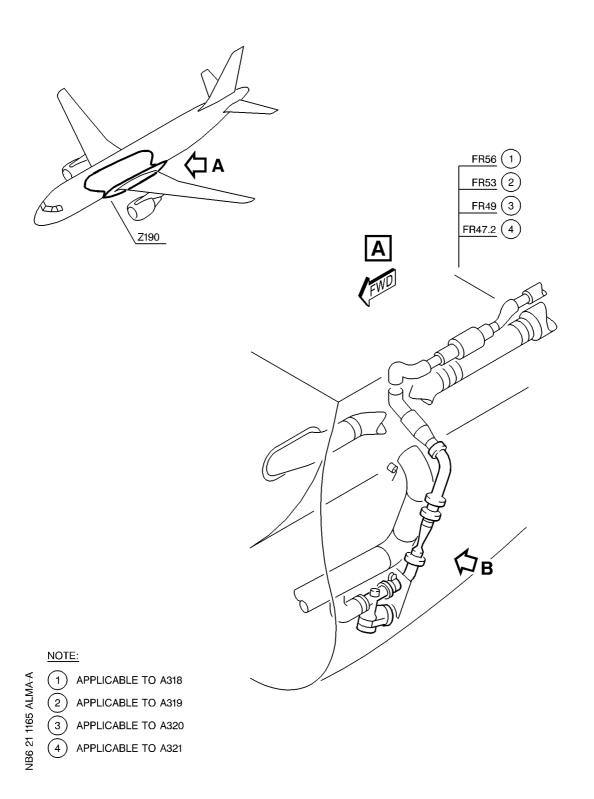


Figure 5, Sheet 1 Config. 02, 04, 07, 09, 11, 13, 15, 17: Replacement of the seals of the valves (11HC) and (12HC)

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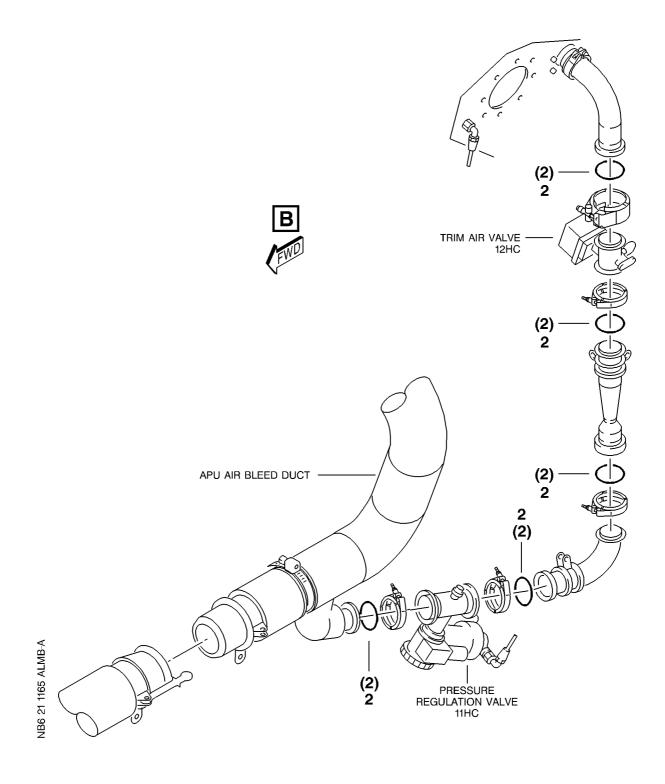


Figure 5, Sheet 2 Config. 02, 04, 07, 09, 11, 13, 15, 17: Replacement of the seals of the valves (11HC) and (12HC)

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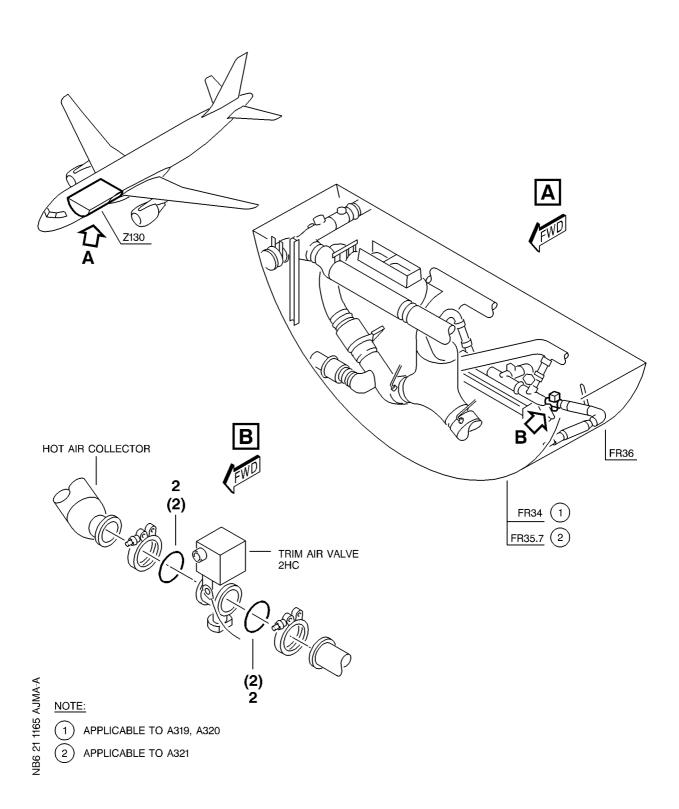


Figure 6, Sheet 1 Config. 05, 08 thru 09, 12 thru 13, 16 thru 17: Replacement of the seals of the valve (2HC)

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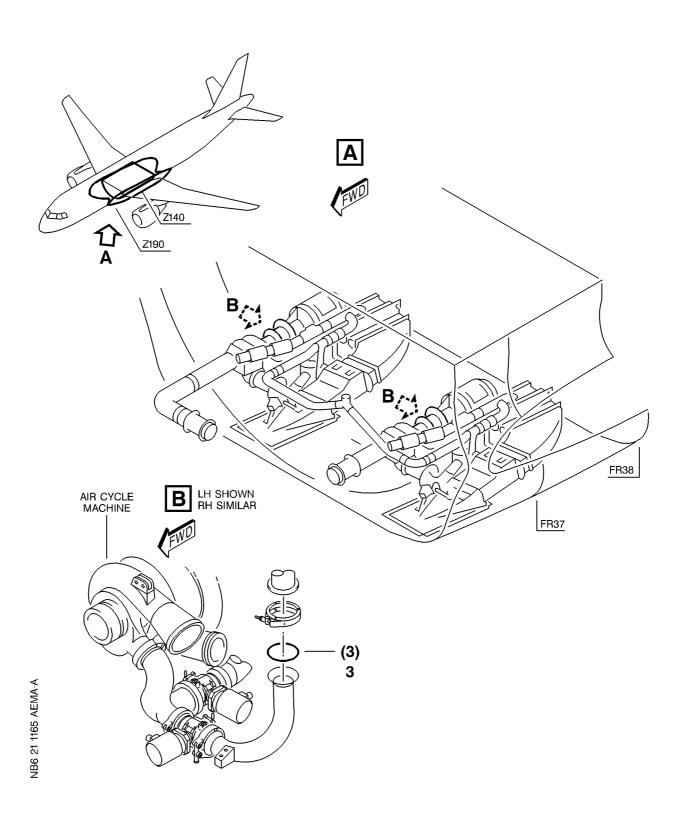


Figure 7, Sheet 1
Config. 06 thru 17: Replacement of the seal of the pipe assembly

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SERVICE BULLETIN REPORTING SHEET

TITLE: AIR CONDITIONING - GENERAL - REPLACE NSA8206 SEALS BY ABS5800 PTFE SEALS IN SEVERAL ATA 21/36 SUB-SYSTEMS

MODIFICATION No.: 36635K10832, 36636K10833, 36637K10834

Please complete the appropriate item (A or B):

A - SB <u>WILL BE</u> embodied	nd planned dates (month/year) of embodiement:
B - SB <u>HAS BEEN</u> embodied on aircraft:	
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Name/Title:	
Signature:	Date:
If operational documentation is affected (see Paragraph 1.K of the control of the	
normal revision or prior to SB embodiment, please indicate r	•
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DATE: Mar 14/07 SERVICE BULLETIN No.: A320-21-1165

SERVICE BULLETIN REPORTING QUALITY

TITLE: AIR CONDITIONING - GENERAL - REPLACE NSA8206 SEALS BY ABS5800 PTFE SEALS IN SEVERAL ATA 21/36 SUB-SYSTEMS

MODIFICATION No.: 36635K10832, 36636K10833, 36637K10834

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-Quality rating of the Illustrations	4 3 2 1
-Is this SB easy to understand?	Y/N

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