SERVICE BULLETIN REVISION TRANSMITTAL SHEET

AIRBUS
CUSTOMER SERVICES DIRECTORATE
1 Rond Point Maurice Bellonte
31707 BLAGNAC CEDEX
FRANCE

Tel: (33) 5 61 93 33 33 Telex: AIRBU 530526F Fax: (33) 5 61 93 42 51

ATA SYSTEM: 21

TITLE: AIR CONDITIONING - AIR COOLING SYSTEM - INTRODUCE NEW PACK PLENUM DIFFUSER

MODIFICATION No.: 38951K12351

This page transmits Revision No.01 of Service Bulletin No.A320-21-1180

ADDITIONAL WORK

**CONF ALL

No additional work is required by this revision for aircraft modified by any previous issue.

REASON

This Service Bulletin has been revised to update the effectivity. Furthermore, the display of manhours was automatically updated with the second digit after the comma.

CHANGES

Layout changes due to computerization of this revision are not identified.

**CONF 001

SUMMARY	
EFFECTIVITY	SUMMARY EFFECTIVITY UPDATED
MANPOWER	SUMMARY MANPOWER UPDATED
PLANNING INFORMATION	
EFFECTIVITY	EFFECTIVITY UPDATED
MSN Information	EFFECTIVITY UPDATED
Configuration definition	CONFIGURATION UPDATED
MANPOWER	MANPOWER UPDATED
ACCOMPLISHMENT INSTRUCTIONS	
Task associated data-001	MAN HOURS UPDATED
Task associated data-001	MAN HOURS UPDATED

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN REVISION TRANSMITTAL SHEET

FILLING INSTRUCTIONS

**CONF ALL

This Service Bulletin has been generated electronically and is reissued as a complete document. Replace the complete document.

Put this Revision Transmittal Sheet in front of the Service Bulletin.

HISTORY OF PREVIOUS REVISIONS

No previous revision

REVISION SEQUENCE

ORIGINAL: Aug 07/08

REVISION No.: 01 - Oct 21/08

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN SUMMARY

AIRBUS
CUSTOMER SERVICES DIRECTORATE
1 Rond Point Maurice Bellonte
31707 BLAGNAC CEDEX
FRANCE

Tel: (33) 5 61 93 33 33 Telex: AIRBU 530526F Fax: (33) 5 61 93 42 51

This summary is for information only and is not approved for modification of the aircraft.

ATA SYSTEM: 21

TITLE: AIR CONDITIONING - AIR COOLING SYSTEM - INTRODUCE NEW

PACK PLENUM DIFFUSER

**CONF ALL

MODIFICATIONS

MODIFICATION CLASSIFICATION				
MAJOR	None			
MINOR	38951K12351			

NOTE:

As per EASA IR 21, a minor change is one that has no appreciable effect on the mass, balance, structural strength, reliability, operational characteristics affecting the airworthiness of the product. All other changes are major changes.

REASON/DESCRIPTION/OPERATIONAL CONSEQUENCES

In-service experience has shown that delamination of the diffuser in the plenum chamber of the air-conditioning packs can occur. The affected diffuser are made of composite material and the first delamination of the diffuser was reported after 8000 Flight Hours. The delamination can cause overheat and damage to the related air-conditioning pack during ground operation.

The affected plenum chambers have the following Part Numbers (PN):

- 2056A0000-02
- 2056B0000-01
- 749A0000-02

This Service Bulletin introduces the LIEBHERR-AEROSPACE LINDENBERG GmbH Service Bulletins No. 2056B-21-01 and 2301A-21-03. These Service Bulletins introduce a new or modified plenum chamber with a diffuser made of aluminum material.

The operator has the alternative to:

- Install a new plenum chamber with new aluminum diffuser, or
- Install a modified plenum chamber with new aluminum diffuser.

NOTE (01): This modification is applicable for air-conditioning packs with PN:

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN SUMMARY

- 744A0000-XX
- 744D0000-XX
- 1310A0000-XX
- 2301A0000-XX

NOTE (02): This modification does not change the PN of the air-conditioning packs.

The accomplishment of this Service Bulletin improves the diffuser in the plenum chamber. The new diffuser is not subjected to delamination and thus prevents overheat and damage to the air-conditioning packs during ground operation.

GENERAL EVALUATION

EVALUATION TABLE					
COMPLIANCE	RECOMMENDED	CANCELS INSPECTION SB	NO		
POTENTIAL AD	NO	A/C OPERATION AFFECTED	NO		
RELIABILITY AFFECTED	NO	PAX COMFORT AFFECTED	NO		
COST SAVING	NO	ETOPS AFFECTED	NO		
STRUCTURAL LIFE EXTN	NO	VENDOR SB INVOLVED	YES		

MATERIAL PRICE INFORMATION

MATERIAL PRICE INFORMATION TABLE						
TYPE	MATERIAL	QUANTITY PER A/C	PRICE PER A/C (USD)	MAINPARTS		
REID	Reidentified part set REIDD01	See SB	See SB	Plenum Chamber.		
BFE	Equipment BFEZ01	See SB	See SB	Plenum Chamber.		

EFFECTIVITY

This Service Bulletin is applicable to this (these) operator(s):

I	03X	06Y	31V	31X	36V	39Z	47W	53Z	57W	62X	73W	93V	95V
Ī	AAF	AAN	AAR	AAW	ABQ	ABY	ACA	ACI	ADH	ADR	AEE	AFL	AFR
Ī	AHY	AIJ	AJM	ALK	AMC	AMU	ANA	ARG	ATC	AUA	AVA	AXM	AZA
Ī	BAB	BAW	BEC	BER	BGH	BIE	BKP	BMA	BMM	BRS	BST	BTV	BWG
Ī	CCA	CCM	CEB	CES	CIB	CLI	CQH	CQN	CSA	CSC	CSN	CSZ	CTN
Ī	CYP	DAT	DCS	DGA	DKH	DKN	DLH	DXH	EDW	EEZ	EIN	ETD	EZY
	F2I	FFT	FHY	FIN	FOM	G4I	G8E	GFA	GOW	GWI	GWY	GXL	HDA
I	HEJ	HVN	I2L	IAC	IBE	IGO	INX	IRM	ISR	ISS	IWD	JAV	JBU
I	JCS	JET	JKK	JSA	JST	JZR	KAC	KBR	KFR	KGL	KKK	KNE	KYV
	KZR	LAN	LBT	LFO	LTC	LTE	LTU	LVG	MAU	MDL	MEA	MLD	MNJ
I	MON	MPD	MSC	MSR	MXA	MYW	NKS	NLY	NVR	NWA	OHY	ORF	P2G
I	PAL	PIC	PTI	QAF	QTR	R1T	RBA	RJA	RNV	RYW	RZO	SAS	SBI
I	SDM	SFJ	SHJ	SHY	SKB	SLK	SSV	SVR	SWR	SYR	TAE	TAI	TAM
I	TAP	TAR	TAS	TCW	TCX	TGW	THY	TNA	TOM	UAL	UDC	UEA	USA
I	VBW	VIM	VKG	VLE	VLG	VLK	VLU	VOI	VRD	VUN	WGT	WHT	WVL
	WZZ	XLF											

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN SUMMARY

CONCURRENT REQUIREMENTS

None

REFERENCES / REPERCUSSIONS

TFU	21.52.00.009
OEB	None
AOT	None
SIL	None
LINE MAINTENANCE AFFECTED	no
LIFE LIMIT	none
OTHERS	none

NATURE OF THE WORK

AIRCRAFT	NO
EQUIPMENT	YES
HARD	NO
SOFT	NO
OBRM	NO

MANPOWER

Task 211180-831-848-001: MOD	IFICATION
TOTAL MANHOURS	12.00
ELAPSED TIME (HOURS)	7.00

Task 211180-831-850-001: MOD	IFICATION
TOTAL MANHOURS	12.00
ELAPSED TIME (HOURS)	7.00

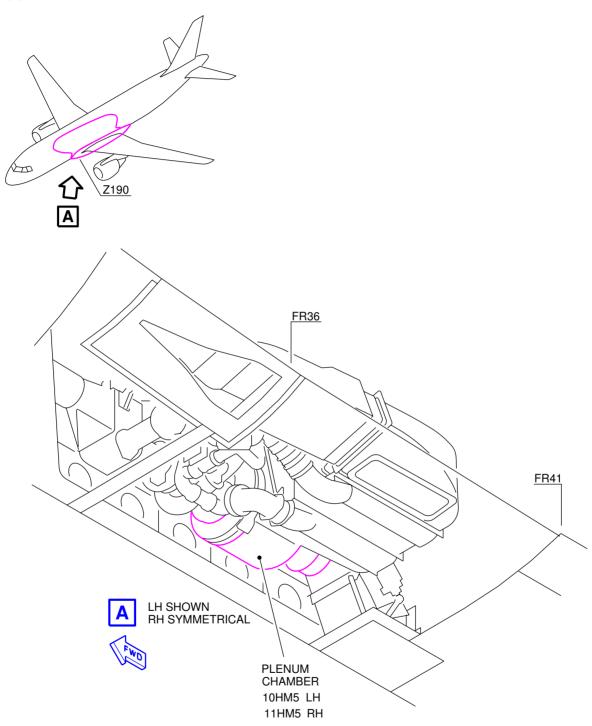
APPENDICES

None

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN SUMMARY

**CONF ALL



N_SB_211180_6_SAAA_01_01

Figure A-GSAAA - Sheet 01

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

AIRBUS
CUSTOMER SERVICES DIRECTORATE
1 Rond Point Maurice Bellonte
31707 BLAGNAC CEDEX
FRANCE

Tel: (33) 5 61 93 33 33 Telex: AIRBU 530526F Fax: (33) 5 61 93 42 51

ATA SYSTEM: 21

TITLE: AIR CONDITIONING - AIR COOLING SYSTEM - INTRODUCE NEW PACK PLENUM DIFFUSER

MODIFICATION No.: 38951K12351

This document contains AIRBUS PROPRIETARY INFORMATION and shall at all times remain the property of AIRBUS; no intellectual property right or licence is granted by AIRBUS in connection with any information contained in it. It is delivered on the express condition that said document and the information contained in it shall be treated as confidential, shall not be used for any purpose other than that for which it is hereby delivered. It shall not be disclosed in whole or in part to third parties and shall not be duplicated in any manner (except for the purposes of performing the tasks described hereunder and provided that any recipient of such document shall comply with the conditions herein), without AIRBUS prior written consent.

1. PLANNING INFORMATION

**CONF ALL

A. <u>EFFECTIVITY</u>

(1) Models

320-111	320-211	320-231	320-212	321-131	320-232	321-112	320-233
321-111	320-214	319-114	319-112	319-113	321-231	321-211	319-131
319-111	321-212	319-132	319-133	319-115	321-232	320-216	321-213

(2) Effectivity by MSN

```
0002-0008 0010 0012-0014 0016-0017 0019-0021 0029 0031 0033-0035 0037-0059 0061-0078 0080-0091 0093-0104 0108-0237 0239-0270 0272-0373 0375-0396 0398-0432 0434-0480 0482-0535 0537-0546 0548-0601 0603-0631 0633-0707 0709-0752 0754-0788 0790-1185 1187-1277 1279-1373 1375-1598 1600-1659 1661-1812 1814-1821 1823-1829 1831-1918 1920-1929 1931-1938 1940-1984 1986-1990 1993-2016 2018-2024 2026-2034 2036 2038-2042 2044-2049 2052 2054-2058 2060-2061 2063-2070 2072-2080 2082-2099 2101-2108 2110 2112-2118 2121-2128 2130-2169 2171-2175 2177-2180 2182-2183 2185-2195 2197-2212 2215-2217 2219-2223 2225-2227 2229 2231-2244 2246-2248 2250 2252-2264 2266-2267 2269-2270 2272-2275 2278 2280 2282 2284-2288 2290-2295 2297-2299 2301-2305 2307 2309-2316 2318 2320-2325 2327 2329-2332 2334 2336-2343 2345 2347-2349 2351-2352 2354 2356-2357 2359 2361 2363-2366 2368-2369 2371-2374 2376 2381-2382 2384 2386 2388-2391 2393 2395 2397 2399 2401 2403 2405 2407-2411 2413 2415-2417 2419 2421-2423 2425-2426 2428-2430 2432 2434-2435 2437 2439 2441 2443 2445 2447 2449 2451 2453-2455 2457-2459 2461-2462 2464
```

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

2466 2472 2474-2476 2478-2480 2482 2484 2486 2488-2489 2491 2493-2494 2496 2498-2500 2502 2504-2511 2513 2515 2517 2520-2522 2524-2526 2529-2537 2539-2540 2542-2543 2547 2549 2553 2562-2564 2566 2568-2571 2573 2576-2577 2580 2583-2584 2587 2589-2591 2594-2600 2602 2604 2606 2608-2610 2612-2613 2615-2616 2618-2620 2623 2626-2627 2630 2633 2635 2637 2639-2642 2645 2647 2649 2651-2654 2656 2658 2661 2663 2665 2668-2671 2674 2676 2678 2680 2682-2683 2685 2687-2690 2692 2695-2696 2699 2701 2703 2705 2707-2708 2710 2712-2714 2717 2719 2721 2724-2726 2728 2730-2732 2734 2736-2737 2740-2741 2743 2745 2747 2749 2752-2753 2755-2756 2758-2761 2764 2766-2768 2770 2772 2775-2776 2778 2781 2783 2785 2787 2789 2791-2794 2796 2798-2800 2802 2804 2807-2810 2814 2816-2817 2820 2822-2824 2826 2828 2830 2832 2834-2835 2838 2840 2842 2844 2846 2848 2851 2853 2855-2856 2859 2861-2863 2865 2867-2869 2871 2874-2875 2877 2880-2883 2885 2895-2896 2899-2900 2902-2904 2906 2908-2909 2911-2912 2914-2917 2919-2920 2922 2924 2926-2928 2930 2932-2934 2936-2937 2939 2941 2943-2945 2947 2950 2952-2953 2956-2958 2960 2962 2964-2966 2968 2970-2971 2973-2975 2977 2980 2982 2984 2986-2996 2998-3000 3002 3004-3006 3008 3010 3012-3016 3018 3021-3023 3025 3027 3029 3031 3033-3035 3037 3039-3040 3042 3044 3047-3048 3050-3052 3055-3056 3058 3060 3063-3064 3066-3068 3070-3072 3074-3076 3079-3081 3083 3086-3087 3089 3091 3093 3095 3097-3099 3101 3103 3105-3107 3109 3111-3113 3115 3117 3119-3121 3123 3125-3127 3129-3132 3135-3136 3138 3140-3141 3143 3145-3162 3164 3166-3167 3170 3173-3174 3177-3178 3180 3182-3183 3185 3187 3189-3192 3194 3196-3199 3201 3203 3205-3208 3210-3213 3215 3217-3219 3221-3224 3227-3230 3232-3237 3239-3242 3244 3246-3247 3249 3251 3254 3256-3257 3259 3261-3268 3270 3272-3275 3277-3278 3280 3282-3284 3286-3287 3289-3291 3293-3297 3299 3301-3304 3306-3308 3310 3312-3316 3318-3319 3321-3323 3325-3330 3332 3334-3335 3337-3341 3343 3345 3348-3351 3353-3355 3357 3359-3362 3365-3370 3372-3374 3376 3378-3379 3381-3384 3386-3387 3389 3391-3392 3394 3396-3402 3404-3405 3408-3410 3412 3414 3416 3418-3420 3422-3423 3425 3427 3429-3431 3433-3435 3437 3439-3441 3444 3446 3448-3449 3451 3453 3455-3462 3464-3465 3468 3470-3490 3492-3494 3498 3504

(3) Effectivity by Operator

The Operator/MSN relationship is provided for information only and is correct at the time of issue in accordance with the information available to AIRBUS. Any future changes resulting from transfer of an aircraft from one operator to another will not be reflected in this list unless the Service Bulletin is revised for another reason.

OPERATOR	MSN
03X	2421
06Y	0345
31V	0006 0017
31X	2192
36V	1438
39Z	0956
47W	0764 1494 3164
53Z	1468
57W	1999
62X	2403 3402
73W	0088

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

	MSN
93V	1589
95V	3379
AAF	0244 0558 0561 0639 0808 0823 0888 1006 1451 1846
AAN	0430
AAR	0802 1227 1356 1511 1636 1670 1734 2041 2045 2110 2226 2247
	2290 2397 2459 2808 2840 2943 3244 3297 3437 3483
AAW	3224 3236
ABQ	0394 0443 0760 1008 1199 1218
ABY	2158 2166 2278 2349 2678 2712 2764 2930 2964 3044 3218 3246 3444 3476
ACA	0059 0068 0073 0084 0122 0126 0127 0141 0149 0150 0154 0159
7.07.	0174 0175 0183 0210 0231 0232 0233 0242 0248 0253 0254 0255
	0265 0277 0284 0290 0309 0324 0330 0341 0378 0403 0404 0546
	0572 0634 0649 0656 0670 0672 0682 0688 0691 0693 0695 0697
	0711 0719 0721 0728 0732 0736 0740 0742 0752 0757 0769 0773
	0779 0785 0800 0813 0817 0829 0831 0840 0845 1562 1577 1602
	1611 1623 1632 1638 1719 1726 1748 1772 1783 1811 1864 1874
	1940 2018 2145
ACI	2152
ADH	2869 2932 2995 3076 3079 3080 3115 3178 3213 3295 3328 3343
	3362 3412 3464 3482
ADR	0043 0113 0114
AEE	3033 3066 3074 3365 3392 3423 3439 3462 3478
AFL	2052 2069 2072 2091 2093 2106 2116 2133 2144 2151 2163 2179
	2222 2233 2243 2330 2337 2342 2875 2903 2912 2920 2947 2957
	2965 3052 3063 3157 3191 3267 3334 3373 3410
AFR	0002 0004 0005 0007 0010 0012 0013 0014 0016 0019 0020 0021
	0044 0061 0062 0063 0100 0101 0102 0108 0115 0128 0129 0130
	0131 0133 0144 0145 0155 0156 0184 0186 0187 0188 0214 0226
	0227 0228 0235 0236 0237 0239 0270 0278 0285 0286 0287 0337
	0625 0637 0777 0796 0938 0985 0998 1000 1020 1025 1036 1133
	1151 1169 1176 1190 1201 1216 1267 1271 1299 1344 1404 1415
	1444 1449 1471 1476 1502 1505 1524 1616 1622 1640 1645 1658
	1677 1691 1699 1733 1859 1873 1879 1885 1894 1900 1924 1938
	1949 2140 2705 2721 3008 3051 3098 3372 3399 3401 3419 3420
	3441 3470
AHY	0331
AIJ	1132 1162 1179 1244 1259 1308 1322 3149 3160 3286 3312
AJM	0624 0626 0628 0666 0775 1213 1390 1503 1747 1905 1966 1988
ALIZ	2048
ALK	0164 0169 0304 0315 0406
1 (1 11 11 (1)	2113 2122 2142 2186 2189 2291 2332 2382 2665 2768 3056 3068
AMC	0557 0597 0620 0631 0805 0908 1758 1790 1850 1893 1912 1926
AMU	1962
	1962 0139 0151 0167 0170 0196 0212 0219 0245 0300 0328 0365 0383
AMU	

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

OPERATOR	MSN
ARG	0420 0436
ATC	0630
AUA	0552 0570 0581 0768 0776 0797 0920 0935 1137 1150 1189 1387
	1458 1478 2131 2174 2262 2416 2494 2547 2652
AVA	3408
AXM	2612 2633 2656 2683 2699 2760 2816 2826 2842 2881 2885 2926
	2944 2956 2989 3000 3018 3064 3117 3140 3154 3173 3182 3194
	3201 3223 3232 3261 3277 3291 3299 3327 3338 3353 3370 3394
	3404 3427 3448 3477 3486 3489
AZA	0434 0477 0488 0494 0495 0513 0514 0515 0516 0524 0526 0532
	0576 0583 0586 0593 0599 0765 0819 0848 0940 0951 0959 0999
	1138 1168 1217 1220 1226 1448 1457 1473 1480 1489 1722 1740
DAD	1745 1770 1779 2033 2057 2074 2083 2086 2101 2127
BAB	0579 0645
BAW	0039 0042 0103 0109 0120 1082 1115 1118 1142 1193 1197 1222
	1225 1232 1236 1239 1258 1261 1279 1295 1329 1338 1380 1384
	1604 1606 1661 1665 1689 1696 1708 1760 1782 1814 1829 1871
	1883 1899 1907 1910 1958 2038 2040 2305 2320 2323 2324 2351
	2363 2536 3081 3235 3254 3290 3301 3314 3351 3468
BEC	3199
BER	1629 1994 2005 2685 2696 2820 2835 2846 2853 2865 2968 2991
52.1	3006 3021 3055 3093 3121 3242 3289 3422
BGH	0221 0294 0305 0349
BIE	0293 0517 0519 0535 0642 0827 0891 2707
BKP	2254 2310 2509
BMA	0835 0934 1014 1174 1177 1194 1418 1424 1690 1697 1711 1732
	1922 1987 2098 2188 2190 2194 2389 2429 2441 2466 2653 2799
BMM	2064 2076 2726 3070
BRS	2263
BST	0604 0614
BTV	0441 0449
BWG	0916 1240 1257 1464 1546 1557 1650 1785 1823 1896
CCA	0707 0724 0876 0921 1296 1654 1679 1753 2000 2007 2015 2172
	2202 2205 2237 2269 2285 2293 2298 2454 2499 2508 2525 2532
	3307 3329
CCM	0533 0548 1068 1145
CEB	2419 2439 2994 3048 3272 3433 3472 3487
CES	0665 0754 0772 0799 0828 0838 0854 0883 0897 0909 0914 0925
	0939 0967 0984 0986 1005 1028 1030 1041 1070 1072 1093 1108
	1285 1303 1312 1316 1330 1345 1357 1361 1377 1386 1532 1541
	1542 1551 1601 1603 1639 1778 1786 1906 1911 1964 1981 2022
	2034 2036 2049 2056 2068 2155 2171 2182 2199 2212 2219 2221
	2235 2239 2244 2274 2309 2315 2437 2451 2478 2493 2498 2543
	2549 2562 2591 2606 2627 2882 2895 3170 3197 3233 3247 3249
CIP	3262 3471 3481
CIB	0774 0809 0884 0894 0905 0957 0971 1381 1402 1416 1437 1968

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

OPERATOR	MSN
CLI	0134 0136 0143 0146 0177 0199 0240 0241 0264 0303 0312 0992
	1063 1221 1396 1430 1461 1550 3109 3145 3151 3174 3203 3237
	3376 3400
CQH	0879 0978 1286 1372 1686 1769 2939 3014 3023
CQN	0696 0698 0704 0705
CSA	0674 0684 1439 1450 2719 2758 2789 3031 3060 3097
CSC	0540 0550 0551 0556 0573 0582 0591 0872 0874 0878 0902 0912
	0915 0919 1007 1013 1060 1293 1500 2313 2348 2510 2534 2597
CCN	2639 3158 3167 3196 3210 3386 3449
CSN	0709 0710 0712 0718 0720 0722 0849 0859 0881 0895 0900 0950
	2004 2008 2067 2080 2200 2203 2232 2273 2275 2334 2343 2345
	2354 2361 2371 2408 2426 2435 2484 2505 2506 2511 2521 2530
	2637 2680 2689 2701 2708 2713 2714 2741 2743 2759 2767 2770
	2772 2796 2809 2824 2834 2855 2861 2877 2899 2915 2936 2950
	2960 2971 2986 3067 3075 3112 3217 3241 3251 3459 3493
CSZ	0994 2909 2973 2980 3131 3132 3153 3206 3366 3383 3435 3440
	3456
CTN	0258 0671 0767 0833 1009 1029 1237 1252
CYP	0035 0037 0038 0180 0256 0295 0316 1729 1768
DAT	0644 1160 1336 1388
DCS	1053
DGA	1485 1556
DKH	2975 3027 3234 3268 3368 3485
DKN	0932 0943 0977 2029 2077 2366 2376 2524 2564 2645 2676 2731
	2747 2753 2874 2908 2914 2922 3012 3162 3183 3219 3316
DLH	0069 0070 0071 0072 0078 0083 0086 0093 0094 0104 0110 0111
	0116 0117 0135 0137 0147 0161 0162 0172 0200 0201 0202 0209
	0216 0217 0218 0267 0268 0269 0346 0382 0401 0412 0458 0468
	0473 0474 0484 0493 0502 0505 0518 0560 0563 0564 0567 0595 0609 0610 0616 0623 0627 0636 0641 0651 0652 0679 0689 0692
	0694 0699 0700 0717 0723 0729 0738 0744 0853 0860 0875 0887
	0901 1080 1161 1188 1214 1260 1273 1337 1365 1367 3265 3339
	3360 3387 3434
DXH	3215 3221 3337 3461
EDW	0942 0947 1026
EEZ	0737 0749 1125 1852 1920 1937 1983 2001
EIN	0815 0841 0926 0991 1023 1094 1242 1394 1443 1467 2191 2206
	2217 2250 2256 2272 2294 2364 2374 2399 2409 2411 2432 2486
	2542 2583 2635 2810 3129 3136 3318 3345
ETD	0350 1944 1945 1947 1955 2167 3004 3050
EZY	1687 1715 1723 1754 1869 1918 1969 1993 2137 2157 2462 2682
	3106 3382
F2I	0008 0033
FFT	1488 1515 1560 1579 1583 1684 1743 1759 1781 1803 1841 1851
	1863 1876 1943 1980 1997 2010 2012 2019 2030 2103 2198 2209
	2236 2240 2241 2253 2258 2260 2287 2318 3389 3431
FHY	0132 0283 0288 0771 0855

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

OPERATOR	MSN
FIN	0941 0961 1073 1107 1184 1185 1241 1309 1352 1364 1405 1470
	1544 1588 1678 1712 1735 1791 1808 1913 1916 1978 1989 2065
	2124 2146 2154 2208 2266
FOM	2085 2090 2112 2130 2148 2153 2173 2257 2297 2533 2594 2663
G4I	1157 1795 2507
G8E	0003
GFA	0289 0325 0375 0407 0409 0419 0459 0466 0497 0537 1884 1901
GOW	0471 1482 1509 3256 3306
GWI	0646 0654 0794 1016 1077 1084 1089 1136 1147 1155 1170 1172
	1209 1277
GWY	1152 1198 1615 1725 1867 2175 2187 2325 2327
GXL	1860 2500
HDA	0633 0756 0784 0812 0877 0930 0993 1024 1253 1695 1721 1984
	2021 2229 2238 2428
HEJ	0087 0142
HVN	0590 0594 0601 0605 0607 0611 0617 0619 0648 0650 2255 2261
	2267 2303 2480 2974 3005 3013 3022 3198 3315 3355
I2L	0525
IAC	0045 0046 0047 0048 0049 0050 0051 0056 0057 0058 0074 0075
	0080 0089 0090 0095 0096 0097 0168 0179 0225 0247 0257 0308
	0314 0326 0327 0336 0344 0354 0362 0376 0386 0396 0398 0411
	0416 0423 0431 0432 0451 0469 0478 0480 0486 0490 0492 0499
	1668 1718 3130 3146 3212 3326 3340 3367 3498
IBE	0158 0173 0176 0207 0223 0224 0266 0274 0323 0356 1021 1027
	1047 1059 1067 1087 1099 1101 1119 1154 1180 1200 1208 1229
	1247 1255 1262 1288 1292 1318 1347 1362 1379 1454 1484 1516
	1530 1540 1554 1572 1655 1674 1681 1694 1716 1736 1793 1809
	1836 2104 2115 2143 2220 2225 2242 2248 2264 2270 2311 2347 2357 2365 2381 2391 2472 2488 2563 2599 2736 2756 2776 2807
	2996
IGO	2844 2863 2883 2911 2958 2990 3086 3159 3192 3227 3259 3308
ido	3335 3357 3414 3453 3457
INX	0963 0968 0974
IRM	0530 0575 0857 1202
ISR	0333
ISS	1048 1102 1283 1305
IWD	
	1130 1578 1597 1657 1767 2011 2745
JAV	0029
JBU	1123 1156 1173 1235 1270 1280 1302 1327 1398 1446 1452 1506
	1528 1591 1610 1705 1739 1784 1827 1849 1861 1868 1891 1898
	1904 1915 1917 1927 1948 2006 2020 2031 2042 2063 2075 2099 2125 2132 2136 2141 2147 2149 2150 2159 2160 2177 2201 2215
	2231 2246 2259 2280 2284 2286 2307 2314 2336 2352 2368 2384
	2386 2415 2447 2449 2461 2489 2491 2504 2520 2535 2577 2580
	2640 2647 2671 2710 2725 2755 2781 2802 2814 2832 2848 2871
	2880 2900 2945 2970 2977 2992 3029 3039 3072 3091 3119 3150
	3190 3228 3263 3287 3348 3381 3416 3451 3479 3488
JCS	0211

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

OPERATOR	MSN
JET	0163 0204 0215 0371 0393 0414 0421 0542 0647 0660 0816
JKK	1183 1276 1333 1349 1366 1383 1407 1497 1631 1682 1749 1843
	1862 1914 1933 1946 1979 1998 2027 2168 2210 2223 2479 2589
JSA	2316 2356 2395 2401 2604
JST	1195 1408 2169 2185 2197 2292 2299 2322 2329 2338 2423 2453
	2455 2457 2475 2515 2526 2537 2573 2587 2600 2608 2642 2651
170	2703 2717 2766 2787 3474
JZR	2569 2584 2792 2822 3016 3349
KAC	0181 0182 0195 2046
KBR	0937
KFR	2413 2443 2496 2502 2522 2531 2576 2670 2817 2856 2916 2919
1/01	2927 2933 3034 3089 3105 3120 3270 3302 3322
KGL	0313
KKK	0460 0461 0640 0676
KNE	1086 1124 1886 2165 3361 3396 3425 3475
KYV	1012 2117
KZR	1042 1204 2016 2128 2828 2987 3141 3484
LAN	0990 1304 1332 1351 1355 1491 1512 1526 1548 1568 1626 1854
	1858 1877 1903 2089 2096 2295 2304 2321 3280 3319
LBT	0112 0222 0246 0299 0301 0348 0400 0793 0970 0995 1121 1175 1744 3480
LFO	0659
LTC	0310 0359 0384 0446 0726
LTE	0438 0445 0496 0580 2123
LTU	1385 1441 1493 1504 1553 1607 1762 1797 1806 1838 1931 2009
	2539 2619 2654
LVG	0792 1950 1970
MAU	1592 1936
MDL	0279 0391 3264 3330
MEA	1878 1953 1956 1967 1977 2055
MLD	0249 0622
MNJ	0615
MON	0379 0389 0392 0864 0983 1015 1045 1081 1153 1207 1370 1428
	1433 1707 1763 1794 1941 2105 2234
MPD	0342 0426 0662
MSC	2937 2966 3282 3323
MSR	0165 0166 0178 0194 0198 0322 0351 0366 0680 0687 0715 0725 2070 2073 2079 2088 2094
MXA	0252 0259 0260 0261 0275 0276 0280 0291 0292 0296 0320 0321
	0332 0347 0353 0357 0361 0368 0369 0373 0405 0415 0428 0447
	0467 0566 1429 1598 1612 1618 1625 1630 1634 1673 1706 1742
	1750 1805 1866 1872 1882 1925 2066 2078 2126 3123 3304 3374
MYW	0338 0363 0444 0814
NKS	2476 2590
NLY	2529 2668 2749 2761 2867 2902 3504
NVR	2211 2216 2410

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

OPERATOR	MSN
NWA	0031 0034 0040 0041 0118 0121 0125 0152 0153 0160 0171 0192
	0197 0206 0208 0213 0262 0263 0272 0273 0281 0282 0297 0298
	0306 0307 0318 0319 0329 0339 0340 0355 0358 0360 0367 0372
	0380 0381 0387 0388 0399 0408 0410 0417 0418 0766 0778 0786
	0801 0807 0818 0830 0832 0846 0903 0907 0911 0923 0962 0964
	0981 0988 0996 1011 1037 1058 1062 1191 1230 1249 1324 1325
	1346 1392 1414 1434 1453 1456 1483 1498 1501 1520 1535 1543 1549 1567 1570 1582 1633 1641 1646 1659 1662 1683 1685 1693
	1709 1714 1738 1746 1752 1766 1774 1789 1796 1800 1810 1812
	1815 1820 1824 1828 1833 1839 1875 1897 1923 1959 1976 1982
	1990 2002 2013 2026 2039 2047 2082 2087 2092 2095
OHY	0364 0385 0663 0668 0787 0954 1004 1421
ORF	2566
P2G	0302
PAL	0706 0745 0936 1171 1210 2162 2183 3087 3107 3187 3205 3273
	3310 3455
PIC	0455
PTI	1727 1880
QAF	0927 1335
QTR	0928 1487 1566 1648 1656 1773 1895 1928 1957 2097 2107 2121
	2138 2161 2288 2341 3071 3274 3369 3397
R1T	1908
RBA	2023 2032 2135 2139
RJA	0675 0761 2598 2649 2692 2730 2793 2953 3458
RNV	0229 0913 3492
RYW	0569
RZO	0795 2390 2425
SAS	1587 1619 1642 1675 1798 1807 1817 1848
SBI	1071 1078 1090 1091 1126 1129 1131 1164 1819 1870 2028 2369
SDM	2373 2464 2474 2618 2641 3446 3473 3490 3494 0427 1149 1167 1761 1890
SFJ	
SHJ	2620 2658 2695 3025
SHY	0910 0138 0148 0811
SKB	1853 1963
SLK	0899 0969 1074 1098 1228 1422 1561 1698 2058 2252 2517 2568
SLK	2775
SSV	1605 1780
SVR	0140 0157 0203 0220 0735
SWR	0520 0522 0541 0545 0553 0559 0562 0574 0577 0578 0585 0596
	0603 0612 0621 0635 0643 0664 0673 0681 0701 0703 0713 0727
	0734 0782 0987 1018 1144 1951 2024 2134
SYR	0886 0918 1032 1076 1085 1117
TAE	0657 2014
TAI	0741 1066 1113 1300 1334 1353 1400 1523 1624 1676 1730 1934
	1952 2102 2118 2282 2301 2339 2434 2553 2610 2687 2791 2862
	2917 3042 3103 3113 3378 3418

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

OPERATOR	MSN
TAM	0243 0250 0251 0334 0335 0440 0453 0758 0976 1010 1092 1096
	1103 1139 1143 1158 1215 1246 1251 1339 1368 1376 1459 1486
	1518 1575 1580 1593 1595 1608 1613 1628 1652 1663 1672 1692
	1703 1717 1757 1771 1775 1801 1802 1804 1818 1825 1826 1831
	1832 1835 1837 1855 1857 1888 2044 2084 2372 2393 2417 2445
	2513 2602 2661 2734 2737 2740 2783 2838 2859 2896 2904 2924
	3002 3035 3037 3047 3058 3111 3156 3180 3211 3222 3229 3240 3266 3278 3284 3294 3313 3325 3391
TAP	0185 0191 0234 0395 0629 0750 0755 0763 0790 0821 0837 0870
174	0906 0917 0933 0945 0960 0979 0982 1034 1100 1106 1120 1127
	1165 1181 1206 1231 1307 1399 1667 1713 1756 1765 1799 1816
	2178
TAR	0119 0123 0124 0205 0370 0390 0402 0511 0869 0880 0958 0975
	1187 1479 1700
TAS	0667 0739 0743 1054
TCW	0343 0425 0653 1306 1787 1929 1975
TCX	0193 0424 0429 0437 0476 0677 0716 1238 1250 1411 1942 1961
	1965 1972 2003
TGW	2195 2204 2331 2340 2724 2728 2906 2952 2982 3275 3296 3332
THY	0806 0810 1002 1219 1233 1856 1909 1996 2060 2609 2626 2823
	2868 2928 2934 2941 2984 2999 3010 3015 3126 3185 3207 3208
	3239 3257 3283 3303 3341 3350 3405 3429
TNA	0538 0555 0606 0731 0746 0791 0822
TOM	0781 0852 1320 1571 1637 1720 1777 2180
UAL	0435 0439 0442 0450 0452 0454 0456 0457 0462 0463 0464 0465
	0470 0472 0475 0479 0483 0485 0487 0489 0500 0503 0504 0506
	0508 0510 0512 0523 0539 0568 0571 0587 0589 0592 0613 0638
	0655 0678 0683 0686 0690 0702 0748 0751 0759 0780 0783 0788
	0798 0804 0820 0824 0825 0826 0834 0836 0842 0843 0847 0850
	0851 0858 0862 0865 0867 0871 0873 0882 0893 0898 0944 0948
	0952 0955 0965 0980 0989 1001 1022 1031 1104 1105 1128 1146
	1163 1192 1211 1243 1248 1266 1272 1282 1290 1291 1321 1341
	1343 1359 1363 1401 1409 1420 1426 1427 1432 1435 1460 1469 1474 1475 1477 1495 1507 1508 1514 1522 1533 1538 1545 1555
	1559 1569 1573 1581 1584 1585 1586 1600 1609 1617 1620 1627
	1647 1649 1653 1664 1669 1671 1680 1688 1702 1728 1731 1737
	1741 1755 1821 1840 1842 1845 1847 1865
UDC	0085 0230 0733 0747
UEA	0946 0949 1263 1751
02/1	10010 0010 1200 1701

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

OPERATOR	MSN
USA	0052 0053 0054 0055 0064 0065 0066 0067 0076 0077 0081 0082
	0091 0098 0099 0317 0448 0527 0543 0565 0584 0661 0762 0770
	0803 0844 0856 0861 0863 0866 0868 0885 0889 0890 0896 0904
	0922 0924 0929 0931 0953 0972 0997 1003 1019 1033 1038 1040
	1043 1044 1046 1049 1050 1051 1052 1055 1056 1061 1064 1065
	1069 1075 1079 1083 1088 1095 1097 1109 1110 1111 1112 1114
	1116 1122 1134 1135 1141 1148 1166 1178 1182 1196 1203 1205
	1223 1224 1234 1245 1254 1264 1265 1268 1269 1274 1275 1281
	1284 1287 1289 1294 1297 1298 1301 1310 1311 1313 1314 1315
	1360 1369 1371 1373 1375 1378 1382 1389 1391 1393 1395 1397
	1403 1406 1410 1412 1417 1419 1425 1431 1436 1442 1447 1455
	1462 1463 1465 1472 1481 1490 1492 1496 1499 1517 1519 1521
	1525 1527 1531 1534 1536 1539 1547 1552 1563 1565 1576 1621
	1643 1644 1651 1666 1701 1704 1710 1724 1764 1792 1844 1935
	2193 2302 2312 2359 2405 2422 2430 2458 2482 2570 2595 2613
	2615 2630 2669 2690
VBW	0588
VIM	2108 2732 2804 3125
VKG	1881 1887 1889 1921 1932 1954 1960
VLE	0189 0190 3138 3161
VLG	1413 2114 2207 2227 2388 2407 2540 2596 2623 2785 2794 2798
	2962 2988 3040 3083 3095 3152 3293 3321
VLK	0422 0528 0714 0730
VLU	2156 2164
VOI	1140 1159
VRD	2616 2674 2778 2800 2830 2851 2993 3101 3135 3155 3230 3359
	3398 3460 3465
VUN	1017
WGT	1212
WHT	1256
WVL	2571
WZZ	0839 0892 1635 1834 1892 1902 2688 2752 3127 3143 3166 3177
	3354 3384 3409 3430
XLF	0311 0973 1564

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

(4) Configuration by MSN

					MS	N					CONFIGURATION
0002 0	0003	0004	0005	0006			0010	0012	0013	0014	001
0016 0	017	0019	0020	0021	0029	0031	0033	0034	0035	0037	
0038 0	039	0040	0041	0042	0043	0044	0045	0046	0047	0048	
0049 0	050	0051	0052	0053	0054	0055	0056	0057	0058	0059	
0061 0	062	0063	0064	0065	0066	0067	0068	0069	0070	0071	
0072 0	073	0074	0075	0076	0077	0078	0080	0081	0082	0083	
0084 0	085	0086	0087	8800	0089	0090	0091	0093	0094	0095	
0096 0	097	0098	0099	0100	0101	0102	0103	0104	0108	0109	
0110 0	111	0112	0113	0114	0115	0116	0117	0118	0119	0120	
0121 0	122	0123	0124	0125	0126	0127	0128	0129	0130	0131	
0132 0	133	0134	0135	0136	0137	0138	0139	0140	0141	0142	
0143 0	144	0145	0146	0147	0148	0149	0150	0151	0152	0153	
0154 0	155	0156	0157	0158	0159	0160	0161	0162	0163	0164	
0165 0	166	0167	0168	0169	0170	0171	0172	0173	0174	0175	
0176 0	177	0178	0179	0180	0181	0182	0183	0184	0185	0186	
0187 0	188	0189	0190	0191	0192	0193	0194	0195	0196	0197	
0198 0	199	0200	0201	0202	0203	0204	0205	0206	0207	0208	
0209 0	210	0211	0212	0213	0214	0215	0216	0217	0218	0219	
0220 0											
0231 0											
0243 0											
0254 0											
0265 0											
0277 0											
0288 0											
0299 0											
0310 0											
0321 0											
0332 0											
0343 0											
0354 0											
0365 0											
0377 0											
0388 0											
0400 0											
0411 0											
0422 0	_	-	-	-	-	-	-				
0434 0											
0445 0											
0456 0	_										
0467 0											
0478 0											
0490 0											
0501 0											
0512 0											
0523 0											
0534 0											
0546 0											
0558 0	1339	UOOU	1 960	0562	0563	UD64	UDbb	daco	UD6/	0000	

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

MSN								CONFIGURATION			
0569	0570	0571	0572	0573	0574	0575	0576	0577	0578	0579	001
0580	0581	0582	0583	0584	0585	0586	0587	0588	0589	0590	
0591	0592	0593	0594	0595	0596	0597	0598	0599	0600	0601	
0603	0604	0605	0606	0607	0608	0609	0610	0611	0612	0613	
0614	0615	0616	0617	0618	0619	0620	0621	0622	0623	0624	
0625	0626	0627	0628	0629	0630	0631	0633	0634	0635	0636	
0637	0638	0639	0640	0641	0642	0643	0644	0645	0646	0647	
0648	0649	0650	0651	0652	0653	0654	0655	0656	0657	0658	
0659	0660	0661	0662	0663	0664	0665	0666	0667	0668	0669	
0670	0671	0672	0673	0674	0675	0676	0677	0678	0679	0680	
0681	0682	0683	0684	0685	0686	0687	0688	0689	0690	0691	
0692	0693	0694	0695	0696	0697	0698	0699	0700	0701	0702	
0703	0704	0705	0706	0707	0709	0710	0711	0712	0713	0714	
0715	0716	0717	0718	0719	0720	0721	0722	0723	0724	0725	
0726	0727	0728	0729	0730	0731	0732	0733	0734	0735	0736	
0737	0738	0739	0740	0741	0742	0743	0744	0745	0746	0747	
0748	0749	0750	0751	0752	0754	0755	0756	0757	0758	0759	
0760	0761	0762	0763	0764	0765	0766	0767	0768	0769	0770	
0771	0772	0773	0774	0775	0776	0777	0778	0779	0780	0781	
0782	0783	0784	0785	0786	0787	0788	0790	0791	0792	0793	
0794	0795	0796	0797	0798	0799	0800	0801	0802	0803	0804	
0805	0806	0807	0808	0809	0810	0811	0812	0813	0814	0815	
0816	0817	0818	0819	0820	0821	0822	0823	0824	0825	0826	
0827	0828	0829	0830	0831	0832	0833	0834	0835	0836	0837	
0838	0839	0840	0841	0842	0843	0844	0845	0846	0847	0848	
0849	0850	0851	0852	0853	0854	0855	0856	0857	0858	0859	
0860	0861	0862	0863	0864	0865	0866	0867	0868	0869	0870	
0871	0872	0873	0874	0875	0876	0877	0878	0879	0880	0881	
0882	0883	0884	0885	0886	0887	0888	0889	0890	0891	0892	
0893	0894	0895	0896	0897	0898	0899	0900	0901	0902	0903	
0904	0905	0906	0907	0908	0909	0910	0911	0912	0913	0914	
	0916										
0926	0927	0928	0929	0930	0931	0932	0933	0934	0935	0936	
	0938										
	0949										
0959	0960	0961	0962	0963	0964	0965	0966	0967	0968	0969	
	0971										
	0982										
	0993										
	1004										
	1015										
	1026										
	1037										
l l	1048										
	1059										
	1070										
l l	1081										
l l	1092										
l l	1103										
l l	1114										
1124	1125	1126	1127	1128	1129	1130	1131	1132	1133	1134	

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

MSN	CONFIGURATION
1135 1136 1137 1138 1139 1140 1141 1142 1143 1144 1145	001
1146 1147 1148 1149 1150 1151 1152 1153 1154 1155 1156	
1157 1158 1159 1160 1161 1162 1163 1164 1165 1166 1167	
1168 1169 1170 1171 1172 1173 1174 1175 1176 1177 1178	
1179 1180 1181 1182 1183 1184 1185 1187 1188 1189 1190	
1191 1192 1193 1194 1195 1196 1197 1198 1199 1200 1201	
1202 1203 1204 1205 1206 1207 1208 1209 1210 1211 1212	
1213 1214 1215 1216 1217 1218 1219 1220 1221 1222 1223	
1224 1225 1226 1227 1228 1229 1230 1231 1232 1233 1234	
1235 1236 1237 1238 1239 1240 1241 1242 1243 1244 1245	
1246 1247 1248 1249 1250 1251 1252 1253 1254 1255 1256	
1257 1258 1259 1260 1261 1262 1263 1264 1265 1266 1267	
1268 1269 1270 1271 1272 1273 1274 1275 1276 1277 1279	
1280 1281 1282 1283 1284 1285 1286 1287 1288 1289 1290	
1291 1292 1293 1294 1295 1296 1297 1298 1299 1300 1301	
1302 1303 1304 1305 1306 1307 1308 1309 1310 1311 1312	
1313 1314 1315 1316 1317 1318 1319 1320 1321 1322 1323	
1324 1325 1326 1327 1328 1329 1330 1331 1332 1333 1334	
1335 1336 1337 1338 1339 1340 1341 1342 1343 1344 1345	
1346 1347 1348 1349 1350 1351 1352 1353 1354 1355 1356	
1357 1358 1359 1360 1361 1362 1363 1364 1365 1366 1367	
1368 1369 1370 1371 1372 1373 1375 1376 1377 1378 1379	
1380 1381 1382 1383 1384 1385 1386 1387 1388 1389 1390	
1391 1392 1393 1394 1395 1396 1397 1398 1399 1400 1401	
1402 1403 1404 1405 1406 1407 1408 1409 1410 1411 1412	
1413 1414 1415 1416 1417 1418 1419 1420 1421 1422 1423	
1424 1425 1426 1427 1428 1429 1430 1431 1432 1433 1434	
1435 1436 1437 1438 1439 1440 1441 1442 1443 1444 1445	
1446 1447 1448 1449 1450 1451 1452 1453 1454 1455 1456	
1457 1458 1459 1460 1461 1462 1463 1464 1465 1466 1467	
1468 1469 1470 1471 1472 1473 1474 1475 1476 1477 1478	
1479 1480 1481 1482 1483 1484 1485 1486 1487 1488 1489	
1490 1491 1492 1493 1494 1495 1496 1497 1498 1499 1500	
1501 1502 1503 1504 1505 1506 1507 1508 1509 1510 1511	
1512 1513 1514 1515 1516 1517 1518 1519 1520 1521 1522	
1523 1524 1525 1526 1527 1528 1529 1530 1531 1532 1533	
1534 1535 1536 1537 1538 1539 1540 1541 1542 1543 1544	
1545 1546 1547 1548 1549 1550 1551 1552 1553 1554 1555	
1556 1557 1558 1559 1560 1561 1562 1563 1564 1565 1566	
1567 1568 1569 1570 1571 1572 1573 1574 1575 1576 1577	
1589 1590 1591 1592 1593 1594 1595 1596 1597 1598 1600	
1601 1602 1603 1604 1605 1606 1607 1608 1609 1610 1611	
1612 1613 1614 1615 1616 1617 1618 1619 1620 1621 1622	
1623 1624 1625 1626 1627 1628 1629 1630 1631 1632 1633	
1634 1635 1636 1637 1638 1639 1640 1641 1642 1643 1644	
1645 1646 1647 1648 1649 1650 1651 1652 1653 1654 1655	
1656 1657 1658 1659 1661 1662 1663 1664 1665 1666 1667	
1668 1669 1670 1671 1672 1673 1674 1675 1676 1677 1678	
1679 1680 1681 1682 1683 1684 1685 1686 1687 1688 1689	
1690 1691 1692 1693 1694 1695 1696 1697 1698 1699 1700	
	L

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

MSN	CONFIGURATION
1701 1702 1703 1704 1705 1706 1707 1708 1709 1710 1711	001
1712 1713 1714 1715 1716 1717 1718 1719 1720 1721 1722	001
1723 1724 1725 1726 1727 1728 1729 1730 1731 1732 1733	1
1734 1735 1736 1737 1738 1739 1740 1741 1742 1743 1744	1
	1
1745 1746 1747 1748 1749 1750 1751 1752 1753 1754 1755	1
1756 1757 1758 1759 1760 1761 1762 1763 1764 1765 1766	1
1767 1768 1769 1770 1771 1772 1773 1774 1775 1776 1777	1
1778 1779 1780 1781 1782 1783 1784 1785 1786 1787 1788	1
1789 1790 1791 1792 1793 1794 1795 1796 1797 1798 1799	1
1800 1801 1802 1803 1804 1805 1806 1807 1808 1809 1810	1
1811 1812 1814 1815 1816 1817 1818 1819 1820 1821 1823	1
1824 1825 1826 1827 1828 1829 1831 1832 1833 1834 1835	1
1836 1837 1838 1839 1840 1841 1842 1843 1844 1845 1846	1
1847 1848 1849 1850 1851 1852 1853 1854 1855 1856 1857	1
1858 1859 1860 1861 1862 1863 1864 1865 1866 1867 1868	1
1869 1870 1871 1872 1873 1874 1875 1876 1877 1878 1879	1
1880 1881 1882 1883 1884 1885 1886 1887 1888 1889 1890	1
1891 1892 1893 1894 1895 1896 1897 1898 1899 1900 1901	1
1902 1903 1904 1905 1906 1907 1908 1909 1910 1911 1912	1
1913 1914 1915 1916 1917 1918 1920 1921 1922 1923 1924	1
1925 1926 1927 1928 1929 1931 1932 1933 1934 1935 1936	1
1937 1938 1940 1941 1942 1943 1944 1945 1946 1947 1948	1
1949 1950 1951 1952 1953 1954 1955 1956 1957 1958 1959	1
1960 1961 1962 1963 1964 1965 1966 1967 1968 1969 1970	
1971 1972 1973 1974 1975 1976 1977 1978 1979 1980 1981	1
1982 1983 1984 1986 1987 1988 1989 1990 1993 1994 1995	1
1996 1997 1998 1999 2000 2001 2002 2003 2004 2005 2006	1
2007 2008 2009 2010 2011 2012 2013 2014 2015 2016 2018	1
2019 2020 2021 2022 2023 2024 2026 2027 2028 2029 2030	1
2031 2032 2033 2034 2036 2038 2039 2040 2041 2042 2044	1
2045 2046 2047 2048 2049 2052 2054 2055 2056 2057 2058	1
2060 2061 2063 2064 2065 2066 2067 2068 2069 2070 2072	1
2073 2074 2075 2076 2077 2078 2079 2080 2082 2083 2084	1
2085 2086 2087 2088 2089 2090 2091 2092 2093 2094 2095	1
2096 2097 2098 2099 2101 2102 2103 2104 2105 2106 2107	1
2108 2110 2112 2113 2114 2115 2116 2117 2118 2121 2122	1
2123 2124 2125 2126 2127 2128 2130 2131 2132 2133 2134	1
2135 2136 2137 2138 2139 2140 2141 2142 2143 2144 2145	1
2146 2147 2148 2149 2150 2151 2152 2153 2154 2155 2156	1
2157 2158 2159 2160 2161 2162 2163 2164 2165 2166 2167	1
2168 2169 2171 2172 2173 2174 2175 2177 2178 2179 2180	
2182 2183 2185 2186 2187 2188 2189 2190 2191 2192 2193	
2194 2195 2197 2198 2199 2200 2201 2202 2203 2204 2205	
2206 2207 2208 2209 2210 2211 2212 2215 2216 2217 2219	
2220 2221 2222 2223 2225 2226 2227 2229 2231 2232 2233	
2234 2235 2236 2237 2238 2239 2240 2241 2242 2243 2244	
2246 2247 2248 2250 2252 2253 2254 2255 2256 2257 2258	
2259 2260 2261 2262 2263 2264 2266 2267 2269 2270 2272	
2273 2274 2275 2278 2280 2282 2284 2285 2286 2287 2288	
2290 2291 2292 2293 2294 2295 2297 2298 2299 2301 2302	
2303 2304 2305 2307 2309 2310 2311 2312 2313 2314 2315	
2000 2004 2000 2001 2008 2010 2011 2012 2010 2014 2010	

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

	M	SN	CONFIGURATION
2316 2318 2320	2321 2322 232	3 2324 2325 2327 2329 2330	001
2331 2332 2334	2336 2337 233	2339 2340 2341 2342 2343	
2345 2347 2348	2349 2351 235	2 2354 2356 2357 2359 2361	
2363 2364 2365	2366 2368 2369	2371 2372 2373 2374 2376	
2381 2382 2384	2386 2388 238	2390 2391 2393 2395 2397	
2399 2401 2403	2405 2407 2408	2409 2410 2411 2413 2415	
		2425 2426 2428 2429 2430	
		2443 2445 2447 2449 2451	
2453 2454 2455	2457 2458 2459	2461 2462 2464 2466 2472	
		2482 2484 2486 2488 2489	
		2500 2502 2504 2505 2506	
		2515 2517 2520 2521 2522	
		2532 2533 2534 2535 2536	
		2549 2553 2562 2563 2564	
		2576 2577 2580 2583 2584	
		2596 2597 2598 2599 2600	
		2612 2613 2615 2616 2618	
		2633 2635 2637 2639 2640	
		2652 2653 2654 2656 2658	
		2671 2674 2676 2678 2680	
		2690 2692 2695 2696 2699	
		2712 2713 2714 2717 2719	
		2731 2732 2734 2736 2737	
		2752 2753 2755 2756 2758	
		2768 2770 2772 2775 2776	
		2791 2792 2793 2794 2796	
		2808 2809 2810 2814 2816	
		2828 2830 2832 2834 2835	
		2851 2853 2855 2856 2859	
		3 2869 2871 2874 2875 2877	
		2896 2899 2900 2902 2903	
2904 2906 2908	2909 2911 2913	2 2914 2915 2916 2917 2919	
2920 2922 2924	2926 2927 292	2930 2932 2933 2934 2936	
2937 2939 2941	2943 2944 294	2947 2950 2952 2953 2956	
2957 2958 2960	2962 2964 296	2966 2968 2970 2971 2973	
2974 2975 2977	2980 2982 298	2986 2987 2988 2989 2990	
		2998 2999 3000 3002 3004	
3005 3006 3008	3010 3012 3013	3 3014 3015 3016 3018 3021	
3022 3023 3025	3027 3029 303	3033 3034 3035 3037 3039	
3040 3042 3044	3047 3048 305	3051 3052 3055 3056 3058	
3060 3063 3064	3066 3067 3068	3 3070 3071 3072 3074 3075	
		3087 3089 3091 3093 3095	
		3106 3107 3109 3111 3112	
		3123 3125 3126 3127 3129	
		3 3140 3141 3143 3145 3146	
		2 3153 3154 3155 3156 3157	
		3166 3167 3170 3173 3174	
		3187 3189 3190 3191 3192	
		3203 3205 3206 3207 3208	
3194 3196 3197	0100 0100 020	0200 0200 0200 0207 0200	
		' 3218 3219 3221 3222 3223	

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

MSN	CONFIGURATION
3239 3240 3241 3242 3244 3246 3247 3249 3251 3254 3256	001
3257 3259 3261 3262 3263 3264 3265 3266 3267 3268 3270	
3272 3273 3274 3275 3277 3278 3280 3282 3283 3284 3286	
3287 3289 3290 3291 3293 3294 3295 3296 3297 3299 3301	
3302 3303 3304 3306 3307 3308 3310 3312 3313 3314 3315	
3316 3318 3319 3321 3322 3323 3325 3326 3327 3328 3329	
3330 3332 3334 3335 3337 3338 3339 3340 3341 3343 3345	
3348 3349 3350 3351 3353 3354 3355 3357 3359 3360 3361	
3362 3365 3366 3367 3368 3369 3370 3372 3373 3374 3376	
3378 3379 3381 3382 3383 3384 3386 3387 3389 3391 3392	
3394 3396 3397 3398 3399 3400 3401 3402 3404 3405 3408	
3409 3410 3412 3414 3416 3418 3419 3420 3422 3423 3425	
3427 3429 3430 3431 3433 3434 3435 3437 3439 3440 3441	
3444 3446 3448 3449 3451 3453 3455 3456 3457 3458 3459	
3460 3461 3462 3464 3465 3468 3470 3471 3472 3473 3474	
3475 3476 3477 3478 3479 3480 3481 3482 3483 3484 3485	
3486 3487 3488 3489 3490 3492 3493 3494 3498 3504	

(5) Configuration definition

**CONF 001

Config. 001 is valid for all the aircraft given in the effectivity of this Service Bulletin as a standard configuration.

(6) Material Effectivity

MATERIAL	QTY PER A/C	REMARK
Reidentified part set REIDD01	1	(1)
Equipment BFEZ01	1	(2)

NOTE (1): REIDD01 is necessary for the installation of modified plenum chambers.

NOTE (2): BFEZ01 is necessary for the installation of new plenum chambers.

B. **CONCURRENT REQUIREMENTS**

None

C. REASON

(1) History

In-service experience has shown that delamination of the diffuser in the plenum chamber of the air-conditioning packs can occur. The affected diffuser are made of composite material and the first delamination of the diffuser was reported after 8000 Flight Hours. The delamination can cause overheat and damage to the related air-conditioning pack during ground operation.

The affected plenum chambers have the following Part Numbers (PN):

- 2056A0000-02

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

- 2056B0000-01
- 749A0000-02

(2) Objective/Action

This Service Bulletin introduces the LIEBHERR-AEROSPACE LINDENBERG GmbH Service Bulletins No. 2056B-21-01 and 2301A-21-03. These Service Bulletins introduce a new or modified plenum chamber with a diffuser made of aluminum material.

The operator has the alternative to:

- Install a new plenum chamber with new aluminum diffuser, or
- Install a modified plenum chamber with new aluminum diffuser.

NOTE (01): This modification is applicable for air-conditioning packs with PN:

- 744A0000-XX
- 744D0000-XX
- 1310A0000-XX
- 2301A0000-XX

NOTE (02): This modification does not change the PN of the air-conditioning packs.

(3) Advantages

The accomplishment of this Service Bulletin improves the diffuser in the plenum chamber. The new diffuser is not subjected to delamination and thus prevents overheat and damage to the air-conditioning packs during ground operation.

(4) Operational/Maintenance Consequences

none

D. DESCRIPTION

NOTE: The operator has the alternative to install modified or new plenum chambers.

To accomplish this Service Bulletin it is necessary to:

Task 211180-831-848-001: MODIFICATION

(1) Replace the plenum chambers by modified parts.

Task 211180-831-850-001: MODIFICATION

(1) Replace the plenum chambers by new parts.

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

E. COMPLIANCE

(1) Classification

RECOMMENDED

(2) Accomplishment Timescale

Accomplishment of this Service Bulletin is recommended at the earliest opportunity where manpower and facilities are available.

F. APPROVAL

Approved under EASA Design Organisation Approval No. EASA 21J.031.

If an aircraft listed in the effectivity has a modification or repair embodied that is not of AIRBUS origin, and which affects the content of this Service Bulletin, the operator is responsible for obtaining approval by its airworthiness authority for any adaptation necessary before incorporation of the Service Bulletin.

G. MANPOWER

The manpower estimates given in this Service Bulletin are based on the direct labor cost to do the work. These estimates assume that the work will be done by experienced personnel, and may need to be revised upwards to suit operator's circumstances. The estimates do not include the time to prepare, plan or inspect the work. Manufacture and procurement of parts and tools, drying times for paints, sealants, etc., and general administration work are also not included.

Task 211180-831-848-001: MODIFICATION				
Get Access	0.75			
On Aircraft				
Replace the plenum chambers by modified parts.	9.00			
Tests	1.25			
Close-Up	1.00			
TOTAL MANHOURS	12.00			
ELAPSED TIME (HOURS)	7.00			

Task 211180-831-850-001: MODIFICATION				
Get Access	0.75			
On Aircraft				
Replace the plenum chambers by new parts.	9.00			
Tests	1.25			
Close-Up	1.00			
TOTAL MANHOURS	12.00			
ELAPSED TIME (HOURS)	7.00			

H. WEIGHT AND BALANCE

For weight and balance changes, refer to the LIEBHERR-AEROSPACE LINDENBERG GmbH Service Bulletins No. 2056B-21-01 and 2301A-21-03.

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

I. <u>ELECTRICAL LOAD DATA</u>

Not Changed

J. REFERENCES

Aircraft Maintenance Manual (AMM)	06-20-00 06-31-53 12-34-24
	21-52-22 21-52-22 24-41-00
	24-41-00
Common Support Data Dictionary (CSDD)	ATA Common Support Data
	Dictionary (CSDD), Chapter 2
Vendor Service Bulletin (VSB)	LIEBHERR-AEROSPACE
	LINDENBERG 2056B-21-01
	LIEBHERR-AEROSPACE
	LINDENBERG 2301A-21-03

K. PUBLICATION AFFECTED

Illustrated Parts Catalog (IPC) 21-52-24	d Parts Catalog (IPC)	21-52-24	
--	-----------------------	----------	--

L. <u>INTERCHANGEABILITY/MIXABILITY</u>

DESCRIPTION	OLD PART N°	NEW PART N°	INT	MIXABILITY	REMARK
Chamber-Air Plenum	2056A0000-02	2056A0000-02	02	See note(s)	(1) (2) (3)
Chamber-Air Plenum	2056B0000-01	2056B0000-01	02	See note(s)	(1) (2) (3)
Chamber-Air Plenum	749A0000-02	749A0000-02	02	See note(s)	(1) (2) (3)
Chamber-Air Plenum	749A0000-02	2056C0000-01	02	See note(s)	(1) (3)
Chamber-Air Plenum	2056A0000-02	2056C0000-01	02	See note(s)	(1) (3)
Chamber-Air Plenum	2056B0000-01	2056C0000-01	02	See note(s)	(1) (3)

NOTE (1): For definitions of interchangeability codes in column INT., ATA Common

Support Data Dictionary (CSDD), Chapter 2.

NOTE (2): For the amendment of the Part Number of the plenum chamber after

modification, refer to the LIEBHERR-AEROSPACE LINDENBERG GmbH

Service Bulletins No. 2056B-21-01 and 2301A-21-03.

NOTE (3): Only the mixability configuration(s) and condition(s) stated in this Service

Bulletin are approved.

M. SPARES

 Chamber-Air Plenum
 749A0000-02

 Chamber-Air Plenum
 2056A0000-02

 Chamber-Air Plenum
 2056B0000-01

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

This Page Intentionally Left Blank

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

2. MATERIAL INFORMATION

**CONF ALL

A. MATERIAL - PRICE AND AVAILABILITY

(1) Procurement Addresses

Reidentified part set REIDD01	Modification of removed equipment should be negotiated directly with: LIEBHERR-AEROSPACE LINDENBERG GmbH as per instructions given in Service Bulletin No. 2056B-21-01 and 2301A-21-03.
Equipment BFEZ01	The material can be ordered from:

LIEBHERR-AEROSPACE LINDENBERG
GmbH as per instructions given in Service
Bulletin No. 2301A-21-03.

(2) Price and Availability

Refer to the LIEBHERR-AEROSPACE LINDENBERG GmbH Service Bulletin No. 2056B-21-01 and 2301A-21-03 for the equipment modification sales terms.

B. INDUSTRY SUPPORT INFORMATION

Refer to the LIEBHERR-AEROSPACE LINDENBERG GmbH Service Bulletin No. 2056B-21-01 and 2301A-21-03 for the industry support terms.

C. LIST OF COMPONENTS

No Kit

D. <u>LIST OF MATERIALS - OPERATOR SUPPLIED</u>

(1) Consumable Materials

None

(2) Components

None

(3) Equipment

Equipment BFEZ01

ITEM	NEW PART N°	QTY (UM)	KEYWORD	ITEM	OLD PART N°	INT	REMARK
4	2056C0000-01	2	CHAMBER	(1)	749A0000-02	02	
				(2)	2056A0000-02	02	
				(3)	2056B0000-01	02	

NOTE: BFEZ01 is necessary for the installation of new plenum chambers.

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

NOTE: For definitions of interchangeability codes in column INT., ATA Common

Support Data Dictionary (CSDD), Chapter 2.

E. PARTS TO BE RE-IDENTIFIED BY OPERATOR

Reidentified part set REIDD01

ITEM	NEW PART N°	KEYWORD	ITEM	OLD PART N°	REMARK
1	749A0000-02	CHAMBER	(1)	749A0000-02	(1)
2	2056A0000-02	CHAMBER	(2)	2056A0000-02	(1)
3	2056B0000-01	CHAMBER	(3)	2056B0000-01	(1)

NOTE: REIDD01 is necessary for the installation of modified plenum chambers.

NOTE: For definitions of interchangeability codes in column INT., ATA Common

Support Data Dictionary (CSDD), Chapter 2.

NOTE (1): For the amendment of the Part Number of the plenum chamber after

modification, refer to the LIEBHERR-AEROSPACE LINDENBERG GmbH

Service Bulletins No. 2056B-21-01 and 2301A-21-03.

F. TOOLING

None

REVISION No.: 01 - Oct 21/08

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

Printed in FRANCE © AIRBUS S.A.S. 2007. All rights reserved.

Page: 22

SERVICE BULLETIN

3. ACCOMPLISHMENT INSTRUCTIONS

Task 211180-831-848-001 - MODIFICATION

WARNING: MAKE SURE THAT YOU OBEY ALL THE WARNINGS AND THE CAUTIONS

INCLUDED IN THE REFERENCED PROCEDURES.

WARNING: MAKE SURE THAT AIR IS NOT SUPPLIED TO THE AIR CONDITIONING

SYSTEM FROM THE MAIN ENGINE, THE APU OR A GROUND SOURCE. HOT

COMPRESSED AIR CAN CAUSE INJURY TO PERSONNEL.

Task Associated Data

Zone 100 190 191 192 210			
Modified FIN	10HM5 11HM5		
Manpower			
TOTAL MANHOURS	12.00		
ELAPSED TIME (HOURS)	7.00		

A. GENERAL

(1) Subtask 211180-910-201-001 - Standard practices

Manpower Re	esources
Skills	NON SPECIFIC

F	References
Aircraft Maintenance Manual (AMM)	06-20-00, Page Block 001 06-31-53, Page Block 001

- (a) For the identification of aircraft zones AMM 06-20-00, Page Block 001.
- (b) For the identification of Frames (FR), AMM 06-31-53, Page Block 001.
- (2) Subtask 211180-839-201-001 Documentation

Manpower	Resources
Skills	NON SPECIFIC

(a) Write in the applicable aircraft records that you have done all the work given in this Service Bulletin.

B. PREPARATION

(1) Subtask 211180-869-201-001 - Aircraft grounding

Work Zones and Access Panels		
	Zone	Access/Work location
	100	

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

REVISION No.: 01 - Oct 21/08 Page: 23

Printed in FRANCE © AIRBUS S.A.S. 2007. All rights reserved.

SERVICE BULLETIN

Manpower Resources	
Skills	NON SPECIFIC

References		
Aircraft Maintenance Manual (AMM)	Task 12-34-24-869-002	

- (a) Make sure that the aircraft is electrically grounded AMM Task 12-34-24-869-002.
- (2) Subtask 211180-861-201-001 Energize electrical network.

Work Zones and Access Panels		
	Zone	Access/Work location
	100	
	210	

Manpower Resources	
Skills	ELECTRICAL

References	
Aircraft Maintenance Manual (AMM)	Task 24-41-00-861-002

- (a) Energize the aircraft electrical circuits AMM Task 24-41-00-861-002.
- (3) Subtask 211180-869-202-001 Job set-up

Work Zones and Access Panels			
	Zone	Access/Work location	
	210		
	190		

Manpower Resources		
Skills	ELECTRICAL AIRFRAME	

- (a) On the cockpit overhead panel, FIN 30VU,
 - 1 make sure that:
 - a the APU BLEED pushbutton switch is in the OFF position (the ON legend is off) and,
 - b the ENG 1 BLEED and the ENG 2 BLEED pushbutton switches are in the OFF position (the OFF legends are on).
 - <u>Put a WARNING</u> notice in position to tell persons not to operate these pushbutton switches.
- (b) On the HP ground connector, FIN 7300HM, put a WARNING notice in position to tell persons not to supply the ground air.

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

(4) Subtask 211180-865-201-001 - C/B opening

	Work Zones and Access Panels		
		Zone	Access/Work location
ſ		210	

Manpower Resour	rces
Skills	ELECTRICAL

References	
Aircraft Maintenance Manual (AMM)	Task 21-52-22-000-001

- (a) Open, safety and tag the applicable circuit breakers AMM Task 21-52-22-000-001.
- (5) Subtask 211180-010-201-001 Get access

Work Zones and Access Panels			
	Zone Access/Work location		
	191	Work location	from Frame 36 to Frame 41
	192	Work location	from Frame 36 to Frame 41

Manpower Resources	
Skills	AIRFRAME

References		
Aircraft Maintenance Manual (AMM)	Task 21-52-22-000-001	

(a) Remove the applicable access panels to get access to the air-conditioning packs AMM Task 21-52-22-000-001.

C. PROCEDURE

(1) Subtask 211180-831-203-001 - Replace the plenum chambers by modified parts.

Work Zones and Access Panels			
Zone Access/Work location			
	191	Work location	from Frame 36 to Frame 41
	192	Work location	from Frame 36 to Frame 41

Manpower Resources		
Manhours	9.00	
Minimum number of person	1	
Subtask elapsed time	4.50	
Skills	AIRFRAME	

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

Material necessary to do the job

Reide	Reidentified part set REIDD01				
ITEM	NEW PART N°	KEYWORD	ITEM	OLD PART N°	REMARK
1	749A0000-02	CHAMBER	(1)	749A0000-02	
2	2056A0000-02	CHAMBER	(2)	2056A0000-02	
3	2056B0000-01	CHAMBER	(3)	2056B0000-01	

References		
Aircraft Maintenance Manual (AMM)	Task 21-52-22-000-001 Task 21-52-22-400-001	
Vendor Service Bulletin (VSB)	LIEBHERR-AEROSPACE LINDENBERG 2056B-21-01 LIEBHERR-AEROSPACE LINDENBERG 2301A-21-03	
Fig. A-GBAAA	Sheet 01 - Location of the plenum chambers, FIN 10HM5 and 11HM5.	

- (a) Remove the plenum chambers from the air-conditioning pack 1 and 2, AMM Task 21-52-22-000-001 and Fig. A-GBAAA Sheet 01:
 - 1 Remove from the air-conditioning pack 1 (FIN 10HM):

FIN 10HM5

1 Chamber-Air Plenum 749A0000-02 Item (1) Retain

or:

FIN 10HM5

1 Chamber-Air Plenum 2056A0000-02 Item (2) Retain

or:

FIN 10HM5

Chamber-Air Plenum 2056B0000-01 Item (3) Retain

2 Remove from the air-conditioning pack 2 (FIN 11HM):

FIN 11HM5

1 Chamber-Air Plenum 749A0000-02 Item (1) Retain

or:

FIN 11HM5

I Chamber-Air Plenum 2056A0000-02 Item (2) Retain

or:

FIN 11HM5

1 Chamber-Air Plenum 2056B0000-01 Item (3) Retain

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

(b) Send the removed plenum chambers with PN 749A0000-02 or 2056A0000-02 or 2056B0000-01 to LIEBHERR-AEROSPACE LINDENBERG GmbH for modification.

LIEBHERR-AEROSPACE LINDENBERG Service Bulletin No. 2056B-21-01 and LIEBHERR-AEROSPACE LINDENBERG Service Bulletin No. 2301A-21-03.

NOTE:

The plenum chambers will be modified with a new diffuser made of aluminum. The PN of the plenum will be amended by the vendor after the modification.

- (c) Install the modified plenum chambers to the air-conditioning pack 1 and 2 AMM Task 21-52-22-400-001 and Fig. A-GBAAA Sheet 01:
 - 1 Install to the air-conditioning pack 1 (FIN 10HM):

FIN 10HM5

1 Chamber-Air Plenum 749A0000-02 Item 1

or:

FIN 10HM5

1 Chamber-Air Plenum 2056A0000-02 Item 2

or:

FIN 10HM5

1 Chamber-Air Plenum 2056B0000-01 Item 3

NOTE: For the Amendment of the Part Number of the plenum

chamber after modification, refer to the LIEBHERR-AEROSPACE LINDENBERG GmbH Service Bulletins No.

2056B-21-01 and 2301A-21-03.

Install to the air-conditioning pack 2 (FIN 11HM):

FIN 11HM5

1 Chamber-Air Plenum 749A0000-02 Item 1

or:

FIN 11HM5

1 Chamber-Air Plenum 2056A0000-02 Item 2

or:

FIN 11HM5

1 Chamber-Air Plenum 2056B0000-01 Item 3

NOTE: For the Amendment of the Part Number of the plenum

chamber after modification, refer to the LIEBHERR-AEROSPACE LINDENBERG GmbH Service Bulletins No.

2056B-21-01 and 2301A-21-03.

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

D. TEST

(1) Subtask 211180-865-202-001 - C/B closing

	Work Zones and Access Panels
Zone	Access/Work location
210	

Manpower R	lesources
Skills	ELECTRICAL

References	
Aircraft Maintenance Manual (AMM)	Task 21-52-22-400-001

- (a) Remove the safety clips and tags and close the applicable circuit breakers AMM Task 21-52-22-400-001.
- (2) Subtask 211180-710-201-001 Test

	Work Zones and Access Panels
Zone	Access/Work location
190	
210	

Manpov	ver Resources
Skills	AIRFRAME

References		
Aircraft Maintenance Manual (AMM)	Task 21-52-22-400-001	

(a) Do the Test of the Fan Plenum Chamber AMM Task 21-52-22-400-001.

E. CLOSE-UP

(1) Subtask 211180-942-201-001 - Close-up

Work Zones and Access Panels			
	Zone Access/Work location		
	191	Work location from Frame 36 to Frame 41	
	192	92 Work location from Frame 36 to Frame 41	
	210		

Manpower Resources	
Skills	NON SPECIFIC

- (a) Make sure that the work areas are clean and clear of tools and other items of equipment.
- (b) Remove the WARNING notices that you have put in place.

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

(2) Subtask 211180-410-201-001 - Close access

Work Zones and Access Panels			
Zone Access/Work location			
	191	Work location from Frame 36 to Frame 41	
192 Work location from Frame 36 to Frame 41			

	Manpower Resources	
Skills		AIRFRAME

References		
Aircraft Maintenance Manual (AMM)	Task 21-52-22-400-001	

- (a) Close the access panels which were removed for the modification AMM Task 21-52-22-400-001.
- (3) Subtask 211180-862-201-001 De-energize electrical network

Work Zones and Access Panels		
	Zone	Access/Work location
	210	
	100	

Manpower I	Resources
Skills	ELECTRICAL

References		
Aircraft Maintenance Manual (AMM)	Task 24-41-00-862-002	

(a) De-energize the aircraft electrical circuits AMM Task 24-41-00-862-002.

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

REVISION No.: 01 - Oct 21/08

Page: 29

SERVICE BULLETIN

This Page Intentionally Left Blank

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

Task 211180-831-850-001 - MODIFICATION

WARNING: MAKE SURE THAT YOU OBEY ALL THE WARNINGS AND THE CAUTIONS

INCLUDED IN THE REFERENCED PROCEDURES.

WARNING: MAKE SURE THAT AIR IS NOT SUPPLIED TO THE AIR CONDITIONING

SYSTEM FROM THE MAIN ENGINE, THE APU OR A GROUND SOURCE. HOT

COMPRESSED AIR CAN CAUSE INJURY TO PERSONNEL.

Task Associated Data

Zone	100 190 191 192 210	
Modified FIN 10HM5 11HM5		
Manpower		
TOTAL MANHOURS 12.00		
ELAPSED TIME (HOURS)	7.00	

A. **GENERAL**

(1) Subtask 211180-910-202-001 - Standard practices

Manpower Resources	
Skills	NON SPECIFIC

References		
Aircraft Maintenance Manual (AMM)	06-20-00, Page Block 001 06-31-53, Page Block 001	

- (a) For the identification of aircraft Zones (Z), AMM 06-20-00, Page Block 001.
- (b) For the identification of Frames (FR), AMM 06-31-53, Page Block 001.
- (2) Subtask 211180-839-202-001 Documentation

Manpower Resources	
Skills	NON SPECIFIC

(a) Write in the applicable aircraft records that you have done all the work given in this Service Bulletin.

B. PREPARATION

(1) Subtask 211180-869-203-001 - Aircraft grounding

Work Zones and Access Panels		
	Zone	Access/Work location
	100	

	Manpower Resources	
Skills		NON SPECIFIC

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

	References
Aircraft Maintenance Manual (AMM)	Task 12-34-24-869-002

- (a) Make sure that the aircraft is electrically grounded AMM Task 12-34-24-869-002.
- (2) Subtask 211180-861-202-001 Energize the electrical network.

Work Zones and Access Panels		
	Zone	Access/Work location
	100	
	210	

Manpower	Resources
Skills	ELECTRICAL

References		
Aircraft Maintenance Manual (AMM)	Task 24-41-00-861-002	

- (a) Energize the aircraft electrical circuits AMM Task 24-41-00-861-002.
- (3) Subtask 211180-860-201-001 Job set-up

Work Zones and Access Panels			
Zone	Access/Work location		
190			
210			

Manpower	r Resources
Skills	ELECTRICAL
	AIRFRAME

- (a) On the cockpit overhead panel, FIN 30VU,
 - 1 make sure that:
 - a the APU BLEED pushbutton switch is in the OFF position (the ON legend is off) and,
 - b the ENG 1 BLEED and the ENG 2 BLEED pushbutton switches are in the OFF position (the OFF legends are on).
 - <u>2</u> Put a WARNING notice in position to tell persons not to operate these pushbutton switches.
- (b) On the HP ground connector, FIN 7300HM, put a WARNING notice in position to tell persons not to supply the ground air.
- (4) Subtask 211180-865-203-001 C/B opening

Work Zones and Access Panels		
	Zone	Access/Work location
	210	

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

Manpower Resources	
Skills	ELECTRICAL

References		
Aircraft Maintenance Manual (AMM)	Task 21-52-22-000-001	

- (a) Open, safety and tag the applicable circuit breakers AMM Task 21-52-22-000-001.
- (5) Subtask 211180-010-202-001 Get access

Work Zones and Access Panels		
	Zone	Access/Work location
	191	
	192	

Manpower Resources	
Skills	AIRFRAME

References		
Aircraft Maintenance Manual (AMM)	Task 21-52-22-000-001	

(a) Remove the applicable access panels to get access to the air-conditioning packs AMM Task 21-52-22-000-001.

C. PROCEDURE

(1) Subtask 211180-831-204-001 - Replace the plenum chambers by new parts.

Work Zones and Access Panels				
	Zone	Access/Work location		
	191	Work location from Frame 36 to Frame 41		
192 Work location from Frame 36 to Frame 41				

Manpower Resources		
Manhours	9.00	
Minimum number of person	1	
Subtask elapsed time	4.50	
Skills	AIRFRAME	

Material necessary to do the job	
----------------------------------	--

Equipment BFEZ01				
ITEM NEW PART N° QTY (UM) KEYWORD				
4	2056C0000-01	2	CHAMBER	

References		
Aircraft Maintenance Manual (AMM)	Task 21-52-22-000-001	
	Task 21-52-22-400-001	

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

References	
Vendor Service Bulletin (VSB)	LIEBHERR-AEROSPACE LINDENBERG 2301A-21-03
Fig. A-GBAAA	Sheet 01 - Location of the plenum chambers, FIN 10HM5 and 11HM5.

- (a) Remove the plenum chambers from the air-conditioning pack 1 and 2, AMM Task 21-52-22-000-001 and Fig. A-GBAAA Sheet 01:
 - 1 Remove from the air-conditioning pack 1 (FIN 10HM):

FIN 10HM5

Chamber-Air Plenum 749A0000-02 Item (1) Discard

or:

FIN 10HM5

1 Chamber-Air Plenum 2056A0000-02 Item (2) Discard

or:

FIN 10HM5

1 Chamber-Air Plenum 2056B0000-01 Item (3) Discard

Remove from the air-conditioning pack 2 (FIN 11HM):

FIN 11HM5

1 Chamber-Air Plenum 749A0000-02 Item (1) Discard

or:

FIN 11HM5

1 Chamber-Air Plenum 2056A0000-02 Item (2) Discard

or:

FIN 11HM5

1 Chamber-Air Plenum 2056B0000-01 Item (3) Discard

(b) Receive two new plenum chambers with PN 2056C0000-01.

LIEBHERR-AEROSPACE LINDENBERG Service Bulletin No. 2301A-21-03.

NOTE: The new plenum chamber with PN 2056C0000-01 has a diffuser made of aluminum.

- (c) Install the modified plenum chambers to the air-conditioning pack 1 and 2 AMM Task 21-52-22-400-001 and Fig. A-GBAAA Sheet 01:
 - 1 Install to the air-conditioning pack 1 (FIN 10HM):

FIN 10HM5

1 Chamber-Air Plenum 2056C0000-01 Item 4

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

Install to the air-conditioning pack 2 (FIN 11HM):

FIN 11HM5

1 Chamber-Air Plenum 2056C0000-01 Item 4

D. TEST

(1) Subtask 211180-865-204-001 - C/B closing

	Work Zones and Access Panels		
Zone Access/Work location		Access/Work location	
210			

Manpower Resources	
Skills	ELECTRICAL

References		
Aircraft Maintenance Manual (AMM)	Task 21-52-22-400-001	

- (a) Remove the safety clips and tags and close the applicable circuit breakers AMM Task 21-52-22-400-001.
- (2) Subtask 211180-710-202-001 Test

Work Zones and Access Panels		
Zone	Access/Work location	
190		
210		

	Manpower Resources	
Skills	AIRFR.	AME

References		
Aircraft Maintenance Manual (AMM)	Task 21-52-22-400-001	

(a) Do the Test of the Fan Plenum Chamber AMM Task 21-52-22-400-001.

E. CLOSE-UP

(1) Subtask 211180-942-202-001 - Close-up

ı	Work Zones and Access Panels			
		Zone	Access/Work location	
ſ		191	Work location	from Frame 36 to Frame 41
ſ		192	Work location	from Frame 36 to Frame 41
		210		

Manpower Re	sources
Skills	NON SPECIFIC

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN

- (a) Make sure that the work areas are clean and clear of tools and other items of equipment.
- (b) Remove the WARNING notices that you have put in place.
- (2) Subtask 211180-410-202-001 Close access

Work Zones and Access Panels			
	Zone	Access/Work location	
	191	Work location	from Frame 36 to Frame 41
	192	Work location	from Frame 36 to Frame 41

Manpov	wer Resources
Skills	NON SPECIFIC

References		
Aircraft Maintenance Manual (AMM)	Task 21-52-22-400-001	

- (a) Close the access panels which were removed for the modification AMM Task 21-52-22-400-001.
- (3) Subtask 211180-862-202-001 De-energize the electrical network.

Work Zones and Access Panels		
	Zone	Access/Work location
	100	
	210	

	Manpower Resources	
Skills	ELECTF	RICAL

References		
Aircraft Maintenance Manual (AMM)	Task 24-41-00-862-002	

(a) De-energize the aircraft electrical circuits AMM Task 24-41-00-862-002.

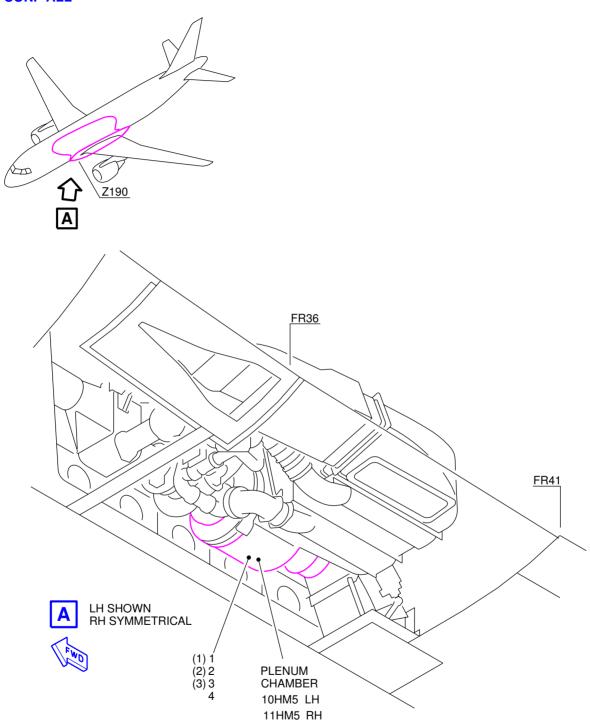
6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

REVISION No.: 01 - Oct 21/08

Page: 36

SERVICE BULLETIN

**CONF ALL



N_SB_211180_6_BAAA_01_02

Figure A-GBAAA - Sheet 01 Location of the plenum chambers, FIN 10HM5 and 11HM5.

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN REPORTING SHEET

TITLE: AIR CONDITIONING - AIR COOLING SYSTEM - INTRODUCE NEW PACK PLENUM DIFFUSER

MODIFICATION No.: 38951K12351

Please complete the appropriate item (A or B):

A - SB WILL BE embodied YES/NO (if NO please comment)

If YES, aircraft concerned (as per SB effectivity by default) and planned dates (month/year) of embodiment:

B - SB HAS BEEN embodied on aircraft:

Operator comments:

From Airline: Name/Title: Signature:

Date:

If operational documentation is affected (see Paragraph 1.K of this SB): If information is needed prior to next normal revision or prior to SB embodiment, please indicate required service(s):

Either: Modification Operational Impact (MOI), if available

YES/NO

Or: Intermediate revision

YES/NO

<u>Important Information:</u> This SB will only be incorporated in your maintenance and operational documentation if this sheet is returned to Airbus and signed by a duly authorised representative. With the next feasible revision, this will result in

- Updating of maintenance documentation to show pre and post SB data.
- Updating of maintenance and operational documentation to show post SB data after embodiment.

If this SB requires previous or simultaneous accomplishment of other SBs, Airbus shall automatically include them in the manual revisions. Refer to SIL 00-037 for detailed information.

Please return this completed sheet to:

AIRBUS
CUSTOMER SERVICES DIRECTORATE
1 Rond Point Maurice Bellonte
31707 BLAGNAC CEDEX FRANCE

Attn: SDC32 Technical Data and Documentation Services

FAX: (+33) 5 61 93 28 06 e-mail: sb.reporting@airbus.com

or via your Resident Customer Support Office.

Alternatively, SB lists via letters or fax are also accepted.

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180

SERVICE BULLETIN QUALITY PERCEPTION FORM

Use this form to tell us what is your perception of the quality of this Service Bulletin. The reported data that you provide us will be used to analyse areas of difficulties and to take corrective action to further improve the quality of our Service Bulletins.

We thank you for the time you have taken in completing this form.

(Please rate on a scale of 1 to 4, with 4 being the highest score)

- Quality rating of this SB	4	3	2	1
- Quality rating of the Accomplishment Instructions	4	3	2	1
- Quality rating of the Illustrations	4	3	2	1
- Is this SB easy to understand ?	Y / N			

If you have had difficulties in the accomplishment of this SB please quote below the area(s) and give a short description of the issue.

	Planning		Material		Instructions			
Х	Effectivity	Χ	Kit content	Χ	Preparation			
Χ	Reason	Χ	List of Materials Operator Supplied	Χ	Mod/Inspection			
Χ	Manpower	Χ	Industry support	Χ	Test			
Χ	References	Χ	Re-identification	Χ	Close-Up			
Χ	Publication	Χ	Tooling	Χ	Illustrations			
<u>Co</u>	mments:							
Ор	erator:			I	Date:			
Name/Title:								
Please return this form to:								
AIRBUS CUSTOMER SERVICES DIRECTORATE								

Attn: SEM4 Service Bulletins Management

FAX: (33) 5 61 93 42 51

1 Rond Point Maurice Bellonte 31707 BLAGNAC CEDEX FRANCE

Or via your Resident Customer Support Office.

6 DATE: Aug 07/08 SERVICE BULLETIN No.: A320-21-1180