

SERVICE BULLETIN  
REVISION TRANSMITTAL SHEET

AIRBUS INDUSTRIE  
CUSTOMER SERVICES DIRECTORATE  
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31707 BLAGNAC CEDEX FRANCE  
Tel : (33) 5 61-93-33-33  
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TITLE : AIR CONDITIONING - AVIONICS EQUIPMENT VENTILATION - INSTALL  
FILTER FITTED WITH IN-SITU CLOGGING INSPECTION DEVICE.

MODIFICATION No. 23006P2461

ATA SYSTEM : 21

This page transmits Revision No. 04 of Service Bulletin  
No. A320-21-1050.

ADDITIONAL WORK

No additional work is required by this revision for aircraft modified by  
any previous revision.

HISTORY OF PREVIOUS REVISIONS

Revision No. 02 issued to inform the operators that the effectivity is  
modified : Customers AEF, CSC, TAI are now validated.

Revision No. 03 issued to inform the operators that the effectivity is  
modified : Customers AAA, ACA, ADR, AEF, AFR, ALK, AMC, ANA, AZA, BAW,  
BV, CDN, CSC, CYP, DLH, FHA, GFA, HP, IAC, IBE, KAC, MON, MSR, MXA, NWA,  
OHY, OYC, RJA, SAA, SHK, SWR, TAI, TAR, UAL, XF, XP, XR, XW and XZ  
deleted, Customers updated and Customer CSA added.

REASON

This revision is issued to inform the operators that the effectivity is  
modified.

SERVICE BULLETIN SUMMARY

Page 1 of 3 - Para. EFFECTIVITY modified. Sentence added.

SERVICE BULLETIN

Pages 1 of 15 thru 5 - Para. 1.A., Effectivity modified.  
Page 6 - Para. 1.B., Sentence added.

Pages 6 thru 15 - Pages renumbered.  
Page 9-10 - Para. 1.I., Reference added.

5 DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 1 of 2

SERVICE BULLETIN  
REVISION TRANSMITTAL SHEET

FILING INSTRUCTIONS

Replace pages SUMMARY 1 of 3  
SERVICE BULLETIN 1 of 15 thru 15.

Put this Revision Transmittal Sheet in front of the Service Bulletin.

REVISION SEQUENCES

ORIGINAL : Dec 07/93

REVISION No. : 1 - Mar 22/95

REVISION No. : 2 - Feb 19/96

REVISION No. : 03 - Feb 06/08

REVISION No. : 04 - Aug 29/08

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 2

## SERVICE BULLETIN SUMMARY

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This summary is for information only and is not approved for  
modification on the aircraft.

TITLE : AIR CONDITIONING - AVIONICS EQUIPMENT VENTILATION - INSTALL  
FILTER FITTED WITH IN-SITU CLOGGING INSPECTION DEVICE.

MODIFICATION No. 23006P2461

ATA SYSTEM : 21

### REASON/DESCRIPTION/OPERATIONAL CONSEQUENCES

This Service Bulletin proposes an in-situ monitoring device to optimize  
the avionics equipment filter (cartridge and demister) life.

Filter Life is dependant on filter operating hours, not aircraft  
operating hours :

For operators at high latitudes, temperature is below 5°C for more than  
three months per year ; therefore, skin valves are closed and no  
contaminant is ingested by the filter.

For operators with short routes/short turn around time, the time during  
which skin valves are open/flight time ratio is almost 1:1.

Therefore, this Service Bulletin is published to advise customers of all  
A320 aircraft concerned of the issue of LE BOZEC FILTRATION & SYSTEMS  
Service Bulletin No. 34800A200-3-21-02 Rev. 1.

As per instructions in LE BOZEC FILTRATION & SYSTEMS Service Bulletin  
No. 34800A200-3-21-02 Rev. 1, this modification consists in adding an  
in-situ monitoring installation to the filter allowing the filter to be  
checked on a regular basis ; airlines will then be able to decide if the  
filter must be removed.

This Service Bulletin is superseded by the Service Bulletin  
No. A320-21-1110 (Mod. No. 26739P5104).

### EFFECTIVITY

This Service Bulletin is applicable to the following customer(s) :  
AAA, ACA, ADR, AEF, AFR, AIBN, ALK, AMC, ANA, AZA, BCA, BV, CCM, CDN,  
CSC, CTN, CSA, CYP, DBS, DLH, FHA, GES, GFA, HP, IAC, IRM, IBE, KAC,  
MON, MSR, MXA, NWA, OYC, RJA, SDM, SRO, SWR, TAI, TAM, TAR, UAL, VLK,  
XS, XF, XP, XR, XW, XZ.

5 DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 1 of 3

SERVICE BULLETIN  
SUMMARY

SERVICE BULLETIN TO BE ACCOMPLISHED PREVIOUSLY OR SIMULTANEOUSLY

Accomplishment of this Service Bulletin requires the previous or simultaneous accomplishment of Service Bulletin No. A320-21-1030 (Modification No. 21865P1803) and Service Bulletin No. A320-21-1078 (Modifications No. 23910P3132, 24372P3582).

REFERENCES/REPERCUSSIONS

TFU : 21-26-43-003  
OEB : None  
AOT : None  
SIL : None  
LIFE LIMIT : None  
LINE MAINTENANCE AFFECTED : NO  
OTHER : Maintenance Planning Document

NATURE OF THE WORK

AIRCRAFT : NO  
EQUIPMENT : YES  
HARD : YES  
SOFT : NO  
OBRM : NO

COMPLIANCE

Optional.

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 1 - Mar 22/95

PAGE : 2

SERVICE BULLETIN  
SUMMARYMANPOWER

On Aircraft

TOTAL MANHOURS 3.5

ELAPSED TIME (HOURS) 2.0

On Bench

TOTAL MANHOURS

Refer to  
LE BOZEC FILTRATION & SYSTEMS  
Service Bulletin  
No. 34800A200-3-21-02 Rev. 1MATERIAL INFORMATION

AIRCRAFT DATA

None.

EQUIPMENT DATA

Designation : Demister Air Filter (Filter housing)

Supplier : LE BOZEC FILTRATION &amp; SYSTEMS

Service Bulletin No. 34800A200-3-21-02 Rev. 1

Old Part Number 34800A200-2 composed of Filter housing 57514-02  
Demister 4250A200-3  
Cartridge 420A200-2New Part Number 34800A200-3 composed of Filter housing 57514-04  
Demister 4250A200-3  
Cartridge 420A200-2

Interchangeability code 02 (Refer to ATA 200 Chapter 1A-2)

Mixability : Not applicable

NOTE : Only the mixability configuration(s) and condition(s) stated  
in this Service Bulletin are approved.APPENDICES

None.

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 1 - Mar 22/95

PAGE : 3

# **A319/A320/A321**

## SERVICE BULLETIN SUMMARY

FORMAT

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. :

PAGE :

## SERVICE BULLETIN

AIRBUS INDUSTRIE  
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FILTER FITTED WITH IN-SITU CLOGGING INSPECTION DEVICE.

MODIFICATION No. 23006P2461

ATA SYSTEM : 21

**1. PLANNING INFORMATION****A. EFFECTIVITY**

(1) Aircraft models : 320-111, 320-211, 320-212, 320-231, 320-232,  
321-111, 321-112, 321-131.

(2) Aircraft

Customer and Fleet No.	MSN	Kit No. None	Qty of Kits
AAA007	029		
009-012	140,142,157,229		
ACA201-234	059,068,073,084,122,126 127,141,149,150,154,159 183,233,242,248,253,254 255,265,277,290,310,311 324,330,333,341,342,350 359,378,384,426		
406	279		
409,410	302,305		
ADR001-003	043,113,114		
AEF051	565		
AFR004-009	014,019,020,021,002,004		
001,002	005,007		
011,013	010,013		
015	016		
031-048	061,062,063,100,101,102 128,129,133,186,187,188 226,227,228,285,286,287		
068	044		

5 DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 1 of 15

# ©A319/A320/A321

## SERVICE BULLETIN

Customer and Fleet No.	MSN	Kit No. None	Qty of Kits
AFR071-078	108,115,130,155,156,184 214,239		
080-085	278,337,352,236,237,377		
101-105	498,509,521,529,544		
201-202	144,202		
226	131		
403	270		
411	491		
AIBN001,002	033,036		
401-402	376,386		
ALK002	406		
AMC001,002	112,293		
ANA001-022	138,139,148,151,167,170 196,212,219,245,300,328 365,383,413,482,501,507 531,534,549,554		
AZA001-012	477,488,494,495,434,524 526,532,515,516,513,514		
BCA001,002	006,008		
004	017		
006-010	039,042,103,109,120		
BV051,052	185,191		
CCM001,002	533,548		
CDN401-405	174,175,210,231,232		
407,408	283,284		
411	309		
415,416	403,404		
CSC051-053	540,551,556		
CTN101	258		
CSA101,102	674,684		
CYP002-008	035,037,038,180,256,295 316		

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 2



# **A319/A320/A321**

## SERVICE BULLETIN

Customer and Fleet No.	MSN	Kit No. None	Qty of Kits
DBS001-004	204,211,244,215		
DLH001-010	069,070,071,072,078,083 086,093,094,104		
012-034	110,111,116,117,135,137 147,161,162,172,200,201 202,209,216,217,218,267 268,269,346,382,401		
101-110	458,468,473,474,484,493 412,502,505,518		
113	564		
FHA001,002	332,369		
GES251,252	203,220		
301,302	455,471		
401	003		
GFA801-810	313,235,345,375,419,421 438,445,459,466		
812	497		
814	537		
HP605	543		
619-622	527,052,053,054		
624-629	055,064,065,066,067,076		
631-634	077,081,082,091		
636,637	098,099		
640	448		
IAC001-012	045,046,047,048,049,050 051,056,057,058,074,078		
014-031	080,089,090,095,096,097 096,398,416,423,431,432 451,469,486,490,492,499		
IRM001	530		
IBE001-022	134,136,143,146,158,173 176,177,199,207,223,224 240,241,246,264,266,274 303,312,323,356		
KAC001-003	181,182,195		

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 3

# **A319/A320/A321**

## SERVICE BULLETIN

Customer and Fleet No.	MSN	Kit No. None	Qty of Kits
MON001-002	379,389		
MSR001-008	165,166,178,194,198,351 366,322		
MXA001-010	252,259,260,261,275,276 296,320,321,353 368		
012			
NWA301	031		
303-305	034,040,041		
309-350	118,121,125,152,153,160 171,192,197,206,208,213 262,263,272,273,281,282 297,298,306,307,318,319 329,339,340,355,358,360 367,372,380,381,387,388 399,400,408,410,417,418		
OYC001-006	163,164,168,169,179,193		
RJA001,002	087,088		
SDM051	525		
SROS232	566		
276,277	517,519		
280	535		
SWR100-103	545,553,559,562		
300-302	520,522,541		
TAI001,002	558,561		
052	453		
054	461		
TAM051-057	243,249,250,251,334,335 440		
125	453		
TAR001-008	119,124,205,370,390,402 123,511		

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 4

# **A319/A320/A321**

## SERVICE BULLETIN

Customer and Fleet No.	MSN	Kit No. None	Qty of Kits
UAL401-430	435,439,442,450,452,454 456,457,462,463,464,465 470,472,475,479,483,485 487,489,500,503,504,506 508,510,512,523,539,568		
VLK001	528		
XS 002,003	326,344		
XF 001-009	393,394,414,430,443,447 415,405,361		
053,054	428,496		
101	425		
105	542		
501,502	446,422		
504	371		
506,507	409,427		
XP 052-059	085,221,222,294,299,301 348,349		
062,063	391,392		
502,503	362,363		
XR 501-505	225,230,238,247,257		
507-525	280,291,292,304,308,314 315,317,327,336,338,429 444,449,467,476,478,480 437		
XW 501-506	347,354,357,373,411,424		
509	441		
XZ 002-004	132,189,190		
101-110	234,235,288,289,331,343 395,407,420,436		

NOTE : Accomplishment of this Service Bulletin requires the previous or simultaneous accomplishment of Service Bulletin No. A320-21-1030 (Modification No. 21865P1803) and Service Bulletin No. A320-21-1078 (Modifications No. 23910P3132, 24372P3582).

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 5

## SERVICE BULLETIN

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### (3) Spares

LE BOZEC FILTRATION & SYSTEMS Service Bulletin  
No. 34800A200-3-21-02 Rev. 1

## B. REASON

### (1) History

This Service Bulletin proposes an in-situ monitoring device to optimize the avionics equipment filter (cartridge and demister) life.

Filter life is dependant on filter operating hours, not aircraft operating hours :

For operators at high latitudes, temperature is below 5° C for more than three months per year ; therefore, skin valves are closed and no contaminant is ingested by the filter.

For operators with short routes/short turn around time, the time during which skin valves are open/flight time ratio is almost 1:1.

Therefore, this Service Bulletin is published to advise customers of all A320 aircraft concerned of the issue of LE BOZEC FILTRATION & SYSTEMS Service Bulletin No. 34800A200-3-21-02 Rev. 1.

### (2) Objective/Action

As per instructions in LE BOZEC FILTRATION & SYSTEMS Service Bulletin No. 34800A200-3-21-02 Rev. 1, this modification consists in adding an in-situ monitoring installation to the filter allowing the filter to be checked on a regular basis ; airlines will then be able to decide if the filter must be removed.

This Service Bulletin is superseded by the Service Bulletin No. A320-21-1110 (Mod. No. 26739P5104).

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 6

## SERVICE BULLETIN

### (3) Advantages

Improve maintenance by checking the clogging level of each item (demister and cartridge) of the avionics equipment ventilation filter instead of systematic removal.

### (4) Operational/Maintenance Consequences

Interchangeability : see Para. 3

Mixability : Not applicable

NOTE : Only the mixability configuration(s) and condition(s) stated in this Service Bulletin are approved.

### (5) Accomplishment Timescale

In accordance with operators experience.

## C. DESCRIPTION

To accomplish this Service Bulletin, it is necessary to :

- (1) Gain access in avionics compartment, zone 127, between FR20 and FR24.
- (2) On the Demister Air Filter, replacing existing filter housing (2083HM) by a modified filter housing, mechanically interchangeable, as per instructions in LE BOZEC FILTRATION & SYSTEMS Service Bulletin No. 34800A200-3-21-02 Rev. 1.
- (3) Test.
- (4) Close-up.

## D. APPROVAL

Approved under EASA Design Organisation Approval No. EASA 215-031.

If an aircraft listed in the effectivity has a modification or repair embodied that is not of AIRBUS origin, and which affects the content of this Service Bulletin, the operator is responsible for obtaining approval by its airworthiness authority for any adaptation necessary before incorporation of the Service Bulletin.

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 7

### E. MANPOWER

This Service Bulletin is written for an aircraft in a maintenance condition. The manhours/elapsed time estimates do not include the time to prepare for the modification, non-productive elapsed time or administration.

#### On Aircraft

Gain access	0.5
Removal/Installation of demister air filter	2.0
Test	0.5
Close-up	0.5
TOTAL MANHOURS	3.5
ELAPSED TIME (HOURS)	2.0

#### On Bench

TOTAL MANHOURS

Refer to  
LE BOZEC FILTRATION & SYSTEMS  
Service Bulletin  
No. 34800A200-3-21-02 Rev. 1

### F. MATERIAL - COST AND AVAILABILITY

Terms of material procurement are to be negotiated directly with  
LE BOZEC FILTRATION & SYSTEMS as per Service Bulletin  
No. 34800A200-3-21-02 Rev. 1.

### G. TOOLING - PRICE AND AVAILABILITY

None.

### H. WEIGHT AND BALANCE

Manufacturers Empty Weight : + 0.260 kg (+ 0.574 lb)

Effect on balance : + 2.205 kgm (+ 15.948 lb.ft)

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 8

# **A319/A320/A321**

## SERVICE BULLETIN

### I. REFERENCES

Aircraft Maintenance Manual (AMM) : 06-41-52, 12-34-24, 21-26-00,  
21-26-43, 24-41-00

AIRBUS Service Bulletins : A320-21-1030, A320-21-1078,  
A320-21-1110

LE BOZEC FILTRATION & SYSTEMS Service Bulletin 34800A200-3-21-02 Rev. 1

### J. PUBLICATIONS AFFECTED

Illustrated Parts Catalog (IPC) : 21-26-01, 21-26-43

Aircraft Maintenance Manual (AMM) : 21-26-43

Elec. Std. Practices Manual (ESPM) : 20-55-00

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 9-10

**2. ACCOMPLISHMENT INSTRUCTIONS****A. GENERAL**

**WARNING** : MAKE SURE THAT YOU OBEY ALL THE WARNINGS AND ALL THE CAUTIONS INCLUDED IN THE REFERENCED PROCEDURES.

**CAUTION** : ALWAYS OBEY THE PRECAUTIONS THAT FOLLOW TO KEEP ELECTRICAL WIRING IN A SATISFACTORY CONDITION (ELECTRICALLY AND MECHANICALLY SERVICEABLE). WHEN YOU DO MAINTENANCE WORK, REPAIRS OR MODIFICATIONS, ALWAYS KEEP ELECTRICAL WIRING, COMPONENTS AND THE WORK AREA AS CLEAN AS POSSIBLE, TO DO THIS :

- PUT PROTECTION, SUCH AS PLASTIC SHEETING, CLOTHS, ETC; AS NECESSARY ON WIRING AND COMPONENTS.
- REGULARLY REMOVE ALL SHAVINGS, UNWANTED MATERIAL AND OTHER CONTAMINATION.

THESES PRECAUTIONS WILL DECREASE THE RISK OF CONTAMINATION AND DAMAGE TO THE ELECTRICAL WIRING INSTALLATION. IF THERE IS CONTAMINATION REFER TO ESPM 20-55-00.

**(1) Preparation**

- (a) De-energize the aircraft electrical circuits (Refer to AMM 24-41-00, P. Block 201) and electrically ground the aircraft (Refer to AMM 12-34-24, P. Block 201).
- (b) Put the access platform(s) in position.
- (c) Open the forward passenger/crew door 831 and the door 824 of the avionics compartment (Refer to AMM 06-41-52).
- (d) Open, safety and tag the circuit breakers given in AMM 21-26-43, P. Block 401.

**(2) Standard Practices**

None.



### B. MODIFICATION

In the avionics compartment, in zone 127, between FR20 and FR24, replace the filter housing (2083HM).

Refer to AMM 21-26-43, P. Block 401

#### (1) Remove :

1 LE BOZEC FILTRATION & SYSTEMS demister air filter 34800A200-2  
composed of :

Filter housing	57514-02
Demister	4250A200-3
Cartridge	420A200-2

that you must modify as per the instructions in LE BOZEC FILTRATION & SYSTEMS Service Bulletin No. 34800A200-3-21-02 Rev. 1.

NOTE : Re-use all the attachment hardware.

#### (2) Install :

1 modified LE BOZEC FILTRATION & SYSTEMS demister air filter  
34800A200-3 composed of :

Filter housing	57514-04
Demister	4250A200-3
Cartridge	420A200-2

with the hardware retained at removal.

**C. TESTS**

- (1) Remove the locking device of the clogging indicator P/N 120B3 installed on the dust separator.
- (2) Close the circuit breakers given in AMM 21-26-43, P. Block 401.
- (3) Wait the end of the avionics equipment ventilation power up test (approximately 75 sec.).
- (4) Remove the locking device of the clogging indicator P/N 120B2 installed on the demister filter.
- (5) If the indicators, do not pop-out filters can withstand another "A" check period.
- (6) In case, any of the indicators are popped-out, you must replace the replaced filter by a new or a restored one as per LE B0ZEC FILTRATION & SYSTEMS CMM 21-26-00.

NOTE : The above instructions are shown on a tag stuck on the filter housing.

**D. CLOSE-UP**

- (1) Make sure that the work areas are clean and clear of tools and other items of equipment.
- (2) Close the forward passenger/crew door 831 and the door 824 of the avionics compartment (Refer to AMM 06-41-52).
- (3) Remove the access platform(s).
- (4) Disconnect the aircraft electrical ground connection (Refer to AMM 12-34-24, P. Block 201).

**E. DOCUMENTATION**

Write in the applicable aircraft records that you have done all the work given in this Service Bulletin.

# **A319/A320/A321**

## SERVICE BULLETIN

### 3. MATERIAL INFORMATION

#### A. LIST OF COMPONENTS

ITEM	NEW PART No.	QTY	KEYWORD	ITEM	OLD PART No.	INT	INST DISP
	34800A200-3	1	Filter		34800A200-2	02	*
	composed of :				composed of :		
	57514-04		Housing		57514-02		
	4250A200-3		Demister		4250A200-3		
	420A200-2		CRTG		420A200-2		

\* Modification of removed equipment should be negotiated directly with the vendor LE BOZEC FILTRATION & SYSTEMS as per instructions given in Service Bulletin No. 34800A200-3-21-02 Rev. 1.

#### B. SPECIAL TOOLS

None.

#### C. LIST OF MATERIALS - OPERATOR SUPPLIED

Refer to LE BOZEC FILTRATION & SYSTEMS Service Bulletin No. 34800A200-3-21-02 Rev. 1.

#### D. PARTS TO BE RE-IDENTIFIED BY OPERATOR

Refer to LE BOZEC FILTRATION & SYSTEMS Service Bulletin No. 34800A200-3-21-02 Rev. 1.

DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. : 04 - Aug 29/08

PAGE : 15

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SERVICE BULLETIN

TITLE : AIR CONDITIONING - AVIONICS EQUIPMENT VENTILATION - INSTALL FILTER  
FITTED WITH IN-SITU CLOGGING INSPECTION DEVICE.

MODIFICATION No. 23006P2461

ATA SYSTEM : 21

IS BEING HERewith SUBMITTED TO YOU FOR REVIEW

Please fill :                   ... REJECTED  
                                  ... WILL BE EMBODIED  
                                  ... EFFECTIVITY

This SB can only be incorporated in your "customized" documentation within  
the agreed time schedule in so far as this sheet is returned to us on  
purchase date and signed by a duly authorized and empowered officer or  
representative.

FROM :

AIRLINE :

.....

NAME :

.....

DATE :

.....19..

Please return to :

AIRBUS INDUSTRIE  
CUSTOMER SERVICES DIRECTORATE  
TECHNICAL PUBLICATIONS  
1 Rond Point Maurice BELLONTE  
31707 BLAGNAC CEDEX FRANCE  
Tel : (33) 61-93-33-33  
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5 DATE : Dec 07/93

SERVICE BULLETIN No. : A320-21-1050

REVISION No. :

PAGE : 1 of 1