

SERVICE BULLETIN SUMMARY

AIRBUS INDUSTRIE CUSTOMER SERVICES DIRECTORATE 1 Rond Point Maurice Bellonte 31707 BLAGNAC CEDEX FRANCE

Tel: (33) 5 61 93 33 33 Telex: AIRBU 530526 F Fax: (33) 5 61 93 42 51

This summary is for information only and is not approved for modification of the aircraft

ATA SYSTEM: 21

TITLE: AIR CONDITIONING - COCKPIT AND CABIN TEMPERATURE CONTROL - INTRODUCE

MODIFIED TRIM AIR VALVE WITHOUT POTENTIOMETER

MODIFICATION No.: 30498K6821

REASON/DESCRIPTION/OPERATIONAL CONSEQUENCES

This Service Bulletin has been published to inform the affected operators of the issue of the LIEBHERR Aerospace Service Bulletins No. 750A-21-04 and No. 963A-21-03.

The LIEBHERR Aerospace Service Bulletins No. 750A-21-04 and No. 963A-21-03 introduce a modified trim air valve with an improved valve position indication. The modified trim air valves PN 750B0000-01 or 963B0000-01 can only be installed in aircraft fitted with Zone Controller PN 775A0000-08, 775C0000-04 and 775D0000-01 and subsequent Part Numbers, which provide the new method of valve position indication (Step Counting).

The LIEBHERR Aerospace Service Bulletins describe the modification of the trim air valve.

The valve position indication of the trim air valves is now calculated per step counting, and no longer per potentiometer signal. The potentiometer of the trim air valves is no longer necessary.

The trim air valves introduced by this Service Bulletin are without a potentiometer. This reduces the spares price if the potentiometer is removed and/or not installed during maintenance of the valve and/or its actuator.

EVALUATION TABLE								
COMPLIANCE	Desirable	CANCELS INSPECTION SB	No					
POTENTIAL AD	No	A/C OPERATION AFFECTED	No					
RELIABILITY AFFECTED	No	PAX COMFORT AFFECTED	No					
COST SAVING	No	ETOPS AFFECTED	No					
STRUCTURAL LIFE EXTN	No	VENDOR SB INVOLVED	Yes					
KIT PRICE (USD)	No Kit							

EFFECTIVITY

This Service Bulletin is applicable to these operator(s):
30Z AAA AAR ABB ACA ADR AEF AEL AES AFR AIB AIH AJM ALK AMC AMM AMU ANA AUA AWE
AZA BAW BMA BXI C3J CDN CES CIB CJG CMM CNW CSC CSN CTN CYP DCS DLH EDW EIN EWG

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FIN FTI G4I GBL GFA HDA HVN IAC IBE IWD JBU JKK JMC KAC LAJ LAN LBT LFA LRC LTU LXR MEA MON MSR MXA NWA OHY OYC PAL QAF QTR RJA RYN SAA SAB SEU SHJ SHK SLK SSV SWR SYR TAI TAM TAP TAR TAS TLA TNA TRZ TWJ UAL USA VIR VLE WGT

CONCURRENT REQUIREMENTS

None

REFERENCES/REPERCUSSIONS

TFU : None

OEB : None

AOT : None

SIL : None

LIFE LIMIT : None

LINE MAINTENANCE AFFECTED : None

OTHER : None

NATURE OF THE WORK

AIRCRAFT : YES
EQUIPMENT : NO
HARD : NO

SOFT : NO OBRM : NO

MANPOWER

TOTAL MANHOURS 4.75
ELAPSED TIME (HOURS) 4.75

MATERIAL INFORMATION

AIRCRAFT DATA

Trim Air Valve

APPENDICES

None

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ATA SYSTEM: 21

TITLE: AIR CONDITIONING - COCKPIT AND CABIN TEMPERATURE CONTROL - INTRODUCE

MODIFIED TRIM AIR VALVE WITHOUT POTENTIOMETER

MODIFICATION No.: 30498K6821

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1. PLANNING INFORMATION

A. <u>EFFECTIVITY</u>

(1) Models

319-111 319-112 319-113 319-114 319-115 319-131 319-132 319-133 320-111 320-211 320-212 320-214 320-231 320-232 320-233 321-111 321-112 321-131 321-211 321-231

- (2) Aircraft
 - (a) Effectivity by MSN

This Service Bulletin is applicable to aircraft MSN:

0002-0008

0010-0014 0016-0078 0080-0104 0106-0432 0434-0480 0482-0535 0537-0707 0709-1053 1055-1067 1069-1313 1315 1317 1319

(b) Effectivity by Operator

The Operator/MSN relationship is provided for information only and is correct at the time of issue in accordance with the information available to Airbus Industrie. Any future changes resulting from transfer of an aircraft from one operator to another will not be reflected in this list unless the Service Bulletin is revised for another reason.

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OPERATOR	MSN									
30Z	1256									
AAA				0025						
				0331	0547	0615	0622	0632	0662	0726
AAR	0771		1060	1293						
ABB		0349								
ACA				0084						
				0233						
				0311						
				0426						
				0688						
	0721			0736						0773
				0813	0817	0829	0831	0840	0845	
ADR		0113								
AEF				0659	0661	0667	0787	0792	0954	0990
		1195								
AEL		0131		1132	1162	1179	1244			
AES		0743								
AFR				0005						
				0033						
	0101			0115						
				0186						
				0227						
				0287						0509
				0598						
				0675						
				1020			1133	1151	1169	1176
		1201	1216	1267	1271	1299				
AIB	1308									
AIH			0168	0169	0179	0193	0424	0449	0808	0823
		1250			0 / 0 0	0.1-0				
AJM			0624	0626	0628	0630	0666	0775	1213	
ALK		0406								
AMC		0293	0707	0777	0.477	0704	0050	4007	4047	4707
AMM	0291			0336				1006	1017	1306
AMU				0620				0040	0040	00/5
ANA				0151						
				0383						
				0669	0685	0802	0811	0963	1008	1042
		1227		07/0	077/	0707	0000	0075	4477	4450
AUA			0581	0768	0776	0/9/	0920	0935	1137	1150
=	1189		005/	0055	00//	00/5	00//	00/7	007/	0077
AWE				0055						
				0092						
				0455						
				0889						
				1075					1111	1116
A 7 A				1223					0547	0527
AZA				0494						
				0583						U848
	0940	U951	0959	0999	1138	1168	1217	1220	1226	

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OPERATOR	MSN									
BAW	0006	8000	0011	0017	0018	0039	0042	0103	0109	0120
					1193					
	1239	1258	1261	1279	1295					
BMA	0806	0810	0835	0864	0934	0968	0974	1014	1045	1153
			1183							
BXI	0591									
C3J	0772	0799	0828	0883	0914					
CDN	0174	0175	0210	0231	0232	0279	0283	0284	0302	0305
	0309	0403	0404							
CES	0925	1005	1028	1030	1070	1072	1093	1108	1285	1303
	1312									
CIB	0774	0793	0809	0884	0894	0905	0957	0971		
CJG	0707	0724	0876	0921	1296					
CMM	0397	0409	0427	0579	0645	0671				
CNW	0665	0754	0838	0854	0897	0909	0939	0967	0984	0986
	1041									
CSC	0540	0551	0556	0878	0915	0919	1013			
CSN	0696	0698	0704	0705	0709	0710	0712	0718	0720	0722
	0849	0859	0881	0895	0900	0950	0966	1035	1039	1057
CTN	0258	0767	0833	1009	1029	1237	1252			
CYP		0035	0037	0038	0180	0256	0295	0316		
DCS	1053									
DLH					0078					
					0135					
					0216					
					0458					
					0563					
					0641					
					0723					0860
				1080	1161	1188	1214	1260	1273	
EDW		0947								
EIN		0841			1023	1094	1242			
EWG			0794							
FIN					1185		1309			
FTI				0437	0444	0476				
G4I		1157								
GBL	1215	0705	07/5	0775	0/40	0/24	0/70	0//5	0/50	0///
GFA			0345	0375	0419	0421	0438	0445	0459	0466
115.4	0497		070/	0047	0077	0070	0007	4027	4257	
HDA					0877					0/50
HVN					0607					
IAC					0049					
					0090 0451					
TDE										
IBE					0158					
					0246 1021					
					1154					
					1288		1200	1200	1441	1669
IWD			0314			1676				
TMD	0667	0200	0514	0017	0000					

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OPERATOR	MSN									
JBU	1123	1156	1173	1235	1240	1257	1270	1280	1302	
JKK	1276									
JMC	0354	0357	0393	0394	0411	0443	0714	0716	0730	0735
KAC	0181	0182	0195							
LAJ	0376	0386	0480	1194						
LAN	1304									
LBT	1121	1175								
LFA	0597	0604	0614							
LRC	0425	0460	0461	0558	0561					
LTU	0530									
LXR	0395									
MEA	0640	0663	0668	0676						
MON	0379	0389	0391	0392	0446	0983	1015	1202		
MSR	0165	0166	0178	0194	0198	0351	0366	0680	0687	0715
	0725									
MXA	0252	0259	0260	0261	0275	0276	0280	0296	0320	0321
	0353	0361	0368	0369	0467					
NWA	0031									
	0125	0152	0153	0160	0171	0192	0197	0206	0208	0213
	0262	0263	0272	0273	0281	0282	0297	0298	0306	0307
	0318	0319	0329	0339	0340	0355	0358	0360	0367	0372
	0380									
	0766	0778	0786	0801	0807	0818	0830	0832	0846	0903
	0907									
	1058						1126	1129	1131	1149
	1164		1186	1191	1230	1249				
OHY	0364									
OYC	0221			0299	0301					
PAL	0706	0745	0753							
QAF	0927									
QTR	0928									
RJA	0087			0407	0569					
RYN	0362									
SAA	0243									
SAB	0970				1081	1086	1102	1124	1145	1160
	1184									
SEU	0653	0657	0/3/	0749	0973					
SHJ	0910									
SHK	0322									
SLK	0872			1074	1098	1228				
SSV	0496			0500	0	0575	05/4	05/5	05/0	0553
SWR	0517									
	0559									
	0612									
	0703	U/13	0/2/	U/34	0/82	UØZ/	υδ/U	บชิวิไ	ሀሃሪ/	1018
CVD	1144	0040	1072	107/	1005	1117				
SYR	0886						0042	0047	1007	1044
TAI	0733				U0/4	0702	0972	07.10	1007	1000
ТАМ	1113 0976				1107	1170	11/7	1150	12/4	1251
TAM	0910	1010	1092	1070	1103	1139	1145	1128	1240	1601

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OPERATOR	MSN									
TAP	0185	0191	0234	0235	0750	0755	0763	0790	0821	0837
	0906	0917	0933	0945	0960	0979	0982	1034	1100	1106
	1120	1127	1165	1181	1206	1231	1307			
TAR	0119	0123	0124	0205	0370	0390	0402	0511	0869	0880
	0958	0975	1187							
TAS	0371	0814	0937							
TLA	0247	0257	0405	0414	0415	0428	0430	0758	0760	
TNA	0332	0441	0538	0555	0602	0606	0731	0746	0791	0812
	0822									
TRZ	0347	0373	0447							
TWJ	0913									
UAL	0435	0439	0442	0450	0452	0454	0456	0457	0462	0463
	0464	0465	0470	0472	0475	0479	0483	0485	0487	0489
	0500	0503	0504			0510	0512	0523	0539	0568
	0571	0587	0589	0592	0613	0638	0655	0678	0683	0686
	0690	0702	0748	0751	0759	0780	0783	0788	0798	0804
	0820	0824	0825	0826	0834	0836	0842	0843	0847	0850
	0851	0857	0858	0862	0865	0867	0871	0873	0882	0893
	0898	0944	0948	0952	0955	0965	0980	0989	1001	1022
	1031	1104	1105	1128	1146	1163	1192	1211	1243	1248
	1266	1272	1282	1290	1291					
USA	0844	0861	0863	0868	0885	0890	0896	0904	0922	0929
	0936	0946	0949	0972	0997	1019	1033	1038	1040	1044
	1046	1051	1052	1055	1061	1065	1069	1077	1084	1089
	1095	1097	1109	1112	1114	1122	1134	1135	1136	1141
	1147	1148	1155		1171	1182	1203	1205	1209	1210
	1224	1245	1254	1263	1264	1265	1268	1269		1277
	1286	1287	1289	1294	1297	1298	1301	1310	1311	1313
	1315	1317	1319							
VIR	0764	0978	1130		1233					
VLE		0190	0343	0420	0436	0542	1125	1152	1198	1259
WGT	1212									

(c) Effectivity by MSN and Kit/Configuration

None

(3) Spares

Trim air valve PN 750A0000-0X Trim air valve PN 963A0000-0X

B. CONCURRENT REQUIREMENTS

None

C. REASON

(1) History

This Service Bulletin has been published to inform the affected operators of the issue of the LIEBHERR Aerospace Service Bulletins No. 750A-21-04 and No. 963A-21-03.

The LIEBHERR Aerospace Service Bulletins No. 750A-21-04 and No. 963A-21-03 introduce a modified trim air valve with an improved

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valve position indication.

The modified trim air valve PN 750B0000-01 or 963B0000-01 can only be installed in aircraft fitted with Zone Controller PN 775A0000-08, 775C0000-04, 775D0000-01 and subsequent Part Numbers, which provide the new method of valve position indication (Step Counting).

(2) Objective/Action

The LIEBHERR Aerospace Service Bulletins describe the modification of the trim air valve.

(3) Advantages

The valve position indication of the trim air valves is now calculated per step counting, and no longer per potentiometer signal. The potentiometer of the trim air valves is no longer necessary.

The trim air valves introduced by this Service Bulletin are without a potentiometer. This reduces the spares price if the potentiometer is removed and/or not installed during maintenance of the valve and/or its actuator.

(4) Operational/Maintenance Consequences

None

D. DESCRIPTION

To accomplish this Service Bulletin it is necessary to :

(1) Modify the trim air valve in accordance with the Liebherr Aerospace Service Bulletins 750A-21-04 or 963A-21-03.

E. COMPLIANCE

(1) Classification

Desirable

(2) Accomplishment Timescale

Accomplishment of this Service Bulletin is recommended at the next repair/overhaul where manpower and facilities are available.

F. APPROVAL

The technical content of this Service Bulletin has been approved under the authority of the DGAC Design Organisation Approval No. F.JA.02.

If an aircraft listed in the effectivity has a modification or repair embodied that is not of AIRBUS origin, and which affects the content of this Service Bulletin, the operator is responsible for obtaining approval by its airworthiness authority for any adaptation necessary before incorporation of the Service Bulletin.

G. MANPOWER

The manpower estimates given in this Service Bulletin are based on the direct labor cost to do the work. These estimates assume that the work will be done by experienced personnel, and may need to be revised

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upwards to suit operators' circumstances. The estimates do not include the time to prepare, plan or inspect the work. Manufacture and procurement of parts and tools, drying time for paints, sealants, etc. and general administration work are also not included.

Get Access	0.75
Removal/Installation	2.25
Modification	1.00
Close-up	0.75
TOTAL MANHOURS	4.75
ELAPSED TIME (HOURS)	4.75

H. WEIGHT AND BALANCE

None

I. ELECTRICAL LOAD DATA

None

J. REFERENCES

Aircraft Maintenance Manual (AMM) : 12-34-24 21-63-51 25-54-12

52-30-00

LIEBHERR-AEROSPACE Service Bulletin : 750A-21-04

963A-21-03

K. PUBLICATIONS AFFECTED

Aircraft Maintenance Manual (AMM) : 21-63-00

Illustrated Parts Catalog (IPC) : 21-63-03 21-63-51

L. INTERCHANGEABILITY/MIXABILITY

DESCRIPTION	OLD PART No.	NEW PART No.	INT	MIXABILITY	
Trim Air Valve	750A0000-0X	750B0000-01	2	YES	
Trim Air Valve	963A0000-0X	963B0000-01	2	YES	

NOTE (1) Interchangeability and mixability given for a/c having zone controller with step counting capability installed only.

NOTE (2) For the definitions of interchangeability codes in the column INT. refer to ATA 200 Chapter 1A-2.

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2. MATERIAL INFORMATION

A. MATERIAL - PRICE AND AVAILABILITY

(1) Material

Vendor parts are to be puchased from :

LIEBHERR-AEROSPACE LINDENBERG GmbH Customer Service Postfach 1363 88153 Lindenberg GERMANY

(2) Price and Availability

Refer to the LIEBHERR Aerospace Service Bulletin No. 750A-21-04 or 963A-21-03 for the equipment modification sales termes.

B. INDUSTRY SUPPORT INFORMATION

None

C. LIST OF COMPONENTS

No kit is supplied by AIRBUS INDUSTRIE for this Service Bulletin. Refer to the LIEBHERR Aerospace Service Bulletins No. 750A-21-04 or 963A-21-03.

D. LIST OF MATERIALS - OPERATOR SUPPLIED

None

E. PARTS TO BE RE IDENTIFIED BY THE OPERATOR

ITEM	NEW PART No	KEYWORD	ITEM	OLD PART No.	INT	
	750B0000-01	TAV		750A0000-0X	2	
	963B0000-01	TAV		963A0000-0X	2	

F. TOOLING - PRICE AND AVAILABILITY

None

G. SPECIAL TOOLS

None

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3. ACCOMPLISHMENT INSTRUCTIONS

A. GENERAL

<u>WARNING</u>: MAKE SURE THAT YOU OBEY ALL THE WARNINGS AND CAUTIONS INCLUDED IN THE REFERENCED PROCEDURES.

(1) Preparation

- (a) Make sure that the aircraft is electrically grounded, refer to AMM 12-34-24 Page block 201.
- (b) Open, safety and tag this (these) circuit breaker(s):

PANEL	DESIGNATION	FIN	LOCATION	
122VU	AIR COND/ZONE TEMP	4HK	V20	
	CTL/28VDC/SYS2			
122VU	AIR COND/ZONE TEMP	3HK	V19	
	CTL/28VDC/SYS1			
122VU	AIR COND/ZONE TEMP	2HK	V18	
	CTL/115VAC/SYS2			
122VU	AIR COND/ZONE TEMP	1HK	V17	
	CTI/115VAC/SYS1			

- (c) Open the FWD cargo-compartment door 825, refer to AMM 52-30-00 Page block 201.
- (d) Put an access platform in position at the FWD cargo-compartment door 825.
- (e) Remove the access panels 131NW and 131PW, refer to AMM 25-54-12 Page block 401.

(2) Standard Practices

(a) Refer to the AIRBUS INDUSTRIE Standards Manual (SM) if you find part numbers for the hardware components in the related kit(s) which you can not identify in the LIST OF COMPONENTS of this Service Bulletin. The SM will give you the correct part number relationship.

B. MODIFICATION

- (1) Remove the trim air valve, refer to AMM 21-63-51 Page block 401.
- (2) Modify the trim air valve in accordance with the Liebherr Aerospace Service Bulletin 750A-21-04 or Liebherr Aerospace Service Bulletin 963A-21-03.
- (3) Install the trim air valve, refer to AMM 21-63-51 Page block 401.

C. TEST

None

D. CLOSE UP

(1) Make sure that the work areas are clean and clear of tools and other items of equipment.

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- (2) Install the access panels 131NW and 131PW, refer to AMM 25-54-12 Page block 401.
- (3) Remove the access platform(s).
- (4) Close the FWD cargo-compartment door 825, refer to AMM 52-30-00 Page block 201.
- (5) Remove the safety clip(s) and tag(s) and close this (these) circuit
 breaker(s):

PANEL	DESIGNATION	FIN	LOCATION	
122VU	AIR COND/ZONE TEMP	4HK	V20	
	CTL/28VDC/SYS2			
122VU	AIR COND/ZONE TEMP	3HK	V19	
	CTL/28VDC/SYS1			
122VU	AIR COND/ZONE TEMP	2HK	V18	
	CTL/115VAC/SYS2			
122VU	AIR COND/ZONE TEMP	1 H K	V17	
	CTL/115VAC/SYS1			

E. DOCUMENTATION

Write in the applicable aircraft records that you have done all the work given in this Service Bulletin.

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SERVICE BULLETIN REPORTING SHEET

TITLE : AIR CONDITIONING - COCKPIT AND CABIN TEMPERATURE CONTROL - INTRODUCE

MODIFIED TRIM AIR VALVE WITHOUT POTENTIOMETER

MODIFICATION No.: 30498K6821

Please complete the appropriate item (A or B):

A - SB WILL BE embodied	nment)
If YES, aircraft concerned (as per SB effectivity by default) and planned o	lates
(month/year) of embodiment:	
	.
B - SB HAS BEEN embodied on aircraft:	
	
Operator comments:	
·	
From Airline:	
Name/Title:	
Signature: Date:	
If operational documentation is affected (see Paragraph 1.K of this SB): If	f
information is needed prior to next normal revision or prior to SB embodime	
please indicate required service(s):	•
Either: Advance data YES/NO	
Or : Intermediate/Temporary revision YES/NO	
Important Information: This SB will only be incorporated in your maintenand	
operational documentation if this sheet is returned to Airbus Industrie and	
signed by a duly authorised representative. With the next feasible revision	١,
this will result in	
-updating of maintenance documentation to show pre and post SB data.	
 -updating of maintenance and operational documentation to show post SB of after embodiment. 	ıata

Industrie shall automatically include them in the manual revisions. Refer to SIL 00-037 for detailed information.

Please return this completed sheet to:

AIRBUS INDUSTRIE CUSTOMER SERVICES DIRECTORATE 1 Rond Point Maurice Bellonte 31707 BLAGNAC CEDEX FRANCE

Attn: AI/SE-D32 Technical Data and Documentation Services Fax: (+33) 5 61 93 28 06

or via your Resident Customer Support Office.

Alternatively, SB lists via letters or fax are also accepted.

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SERVICE BULLETIN QUALITY PERCEPTION FORM

Use this form to tell us what is your perception of the quality of this Service Bulletin. The reported data that you provide us will be used to analyse areas of difficulties and to take corrective action to further improve the quality of our Service Bulletins.

We thank you for the time you have taken in completing this form.

(Please rate on a scale of 1 to 4, with 4 being the highest score)

-	Quality	rating	οf	this	SB		4	3	2	1
-	Quality	rating	o f	the	Accomplishment Instr	uctions	4	3	2	1
-	Quality	rating	o f	the	Illustrations		4	3	2	1
_	Is this	SB easy	, to	und	erstand ?		Υ /	N		

If you have had difficulties in the accomplishment of this SB please quote below the area(s) and give a short description of the issue.

	Planning		Material		Instructions
Χ	Effectivity	Χ	Kit Content	Χ	Preparation
Χ	Reason	Χ	List of Materials	X	Mod/Inspection
Χ	Manpower		Operator Supplied	X	Test
Χ	References	Χ	Re-identification	X	Close-up
X	Publication	Χ	Tooling	X	Illustrations

Comments:

Operator: Date:

Name/Title :

Please return this form to:

AIRBUS INDUSTRIE CUSTOMER SERVICES DIRECTORATE 1 Rond Point Maurice Bellonte 31707 BLAGNAC CEDEX

Attn: AI/SE-T1 Service Bulletins Management

FAX: (33) 5 61 93 42 51

or via your Resident Customer Support Office.

6 DATE: Jan 25/01 SERVICE BULLETIN No.: A320-21-1127