

SERVICE BULLETIN REVISION TRANSMITTAL SHEET

AIRBUS INDUSTRIE
CUSTOMER SERVICES DIRECTORATE
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31707 BLAGNAC CEDEX FRANCE

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ATA SYSTEM: 21

TITLE : AIR CONDITIONING - PRESSURE CONTROL AND MONITORING - INTRODUCE PRESSURE

CONTROLLER PN 9022-15702-10

MODIFICATION No.: 28009K5801

This page transmits Revision No. 04 of Service Bulletin No. A320-21-1116.

ADDITIONAL WORK

No additional work is required by this revision for aircraft modified by any previous issue.

REASON

This Revision has been issued to advise customers that OEB 139/1 is cancelled after installation of the Cabin Pressure Controller PN 9022-15702-10, to update the effectivity and to delete a preparation workstep and a closeup workstep.

CHANGES

SUMMARY

- Para. EFFECTIVITY, Operators 004, AIB and CIN deleted, operators 12Z and TWJ added.
- Para. REFERENCES/REPERCUSSIONS, Note added.

PLANNING INFORMATION

- Para. A.(2)(b), Operators 004, AIB and CIN deleted, operators 12Z and TWJ added.
- Para. J., AMM reference 24-42-00 deleted.

NOTE: Layout changes due to computerization of this revision are not identified.

FILING INSTRUCTIONS

This Service Bulletin has been generated electronically and is reissued as a complete document. Replace the complete document.

Put this Revision Transmittal Sheet in front of the Service Bulletin.

HISTORY OF PREVIOUS REVISIONS

Revision O1 was issued to add customer AZA.

Revision O2 was issued to add the modification for the cabin pressure controller 11HL, to extend the effectivity up to aircraft MSN 1081 and to do minor changes.

Revision 03 was issued to add the reference 0EB 139/1 and to update the effectivity.

6 DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116



SERVICE BULLETIN REVISION TRANSMITTAL SHEET

REVISION SEQUENCE

ORIGINAL: Dec 11/98

REVISION No. : 01 - Mar 17/99 REVISION No. : 02 - Aug 02/99 REVISION No. : 03 - Oct 25/99 REVISION No. : 04 - Feb 02/00

DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116



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This summary is for information only and is not approved for modification of the aircraft

ATA SYSTEM: 21

TITLE: AIR CONDITIONING - PRESSURE CONTROL AND MONITORING - INTRODUCE PRESSURE

CONTROLLER PN 9022-15702-10

MODIFICATION No.: 28009K5801

REASON/DESCRIPTION/OPERATIONAL CONSEQUENCES

Some operators have reported in flight warnings of the loss of cabin pressurization, caused by uncommanded movements of the outflow valve. In some cases the oxygen masks deployed.

This Service Bulletin advises operators of the issue of NORD-MICRO Service Bulletin No. 15702-21-006 (and 15702-21-005 and 15702-21-004 if necessary) which introduces modifications of the cabin pressure controllers 11HL and/or 12HL to prevent pressure loss caused by uncontrolled movement of the outflow valve.

EVALUATION TABLE										
COMPLIANCE	Recommended	CANCELS INSPECTION SB	No							
POTENTIAL AD	No	A/C OPERATION AFFECTED	No							
RELIABILITY AFFECTED	No	PAX COMFORT AFFECTED	No							
COST SAVING	No	ETOPS AFFECTED	No							
STRUCTURAL LIFE EXTN	No	VENDOR SB INVOLVED	Yes							
KIT PRICE (USD)	No kit									

EFFECTIVITY

This Service Bulletin is applicable to these operator(s):

12Z AAA AAR ABB ACA ADR AEF AEL AES AFR AIH AJM ALK AMC AMM AMU ANA AUA AWE AZA BAW BMA C3J CDN CES CIB CJG CKT CMM CNW CSC CSN CTN CYP D2F DLH EDW EIN EWG FCL FIN FTI GFA HDA HVN I2L IAC IBE IWD KAC LAJ LFA LRC LTU MEA MON MSR MXA NWA OHY OYC PAL QAF QTR RJA RYN SAA SAB SEU SHK SLK SSV SWR SYR TAI TAM TAP TAR TAS TLA TNA TRZ TWJ UAL USA VIR VLE

CONCURRENT REQUIREMENTS

None

I

REFERENCES/REPERCUSSIONS

TFU : 21.31.00.019

0EB : 139/1

6 DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116



SERVICE BULLETIN SUMMARY

AOT : None

SIL : None

LIFE LIMIT : None

LINE MAINTENANCE AFFECTED : No

OTHER : YES

 ${\tt NOTE}$: The OEB 139/1 is cancelled after installation of the Cabin Pressure

Controller PN 9022-15702-10.

NATURE OF THE WORK

AIRCRAFT : NO EQUIPMENT : YES

HARD : NO
SOFT : YES
OBRM : NO

MANPOWER

TOTAL MANHOURS 1.50 ELAPSED TIME (HOURS) 1.50

MATERIAL INFORMATION

AIRCRAFT DATA

None

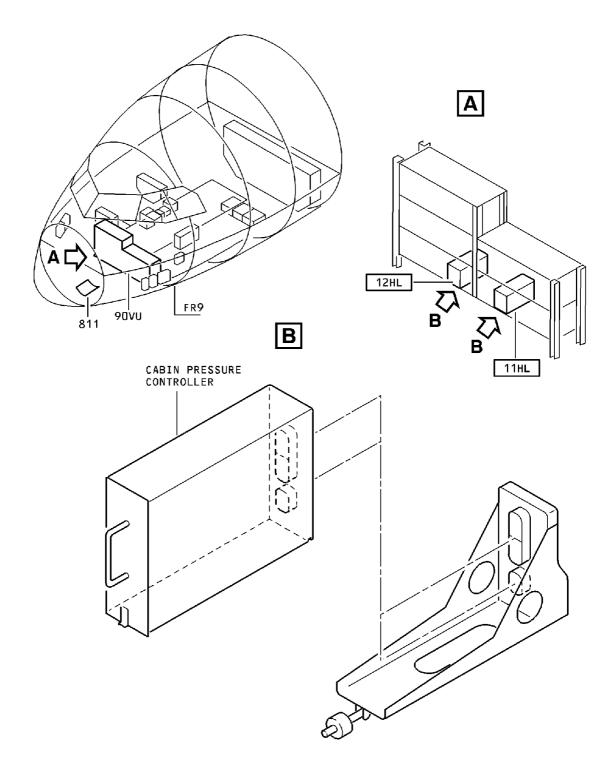
APPENDICES

None

DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116



SERVICE BULLETIN SUMMARY



DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116

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TITLE: AIR CONDITIONING - PRESSURE CONTROL AND MONITORING - INTRODUCE PRESSURE

CONTROLLER PN 9022-15702-10

MODIFICATION No.: 28009K5801

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1. PLANNING INFORMATION

A. <u>EFFECTIVITY</u>

(1) Models

319-111 319-112 319-113 319-114 319-131 319-132 320-111 320-211 320-212 320-214 320-231 320-232 320-233 321-111 321-112 321-131 321-211 321-231

- (2) Aircraft
 - (a) Effectivity by MSN

This Service Bulletin is applicable to aircraft MSN:

0002-0008

0010-0014 0016-0078 0080-0104 0106-0535 0537-0707 0709-0909 0911-1001 1003-1052 1054-1080

(b) Effectivity by Operator

The Operator/MSN relationship is provided for information only and is correct at the time of issue in accordance with the information available to Airbus Industrie. Any future changes resulting from transfer of an aircraft from one operator to another will not be reflected in this list unless the Service Bulletin is revised for another reason.

6 DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116

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OPERATOR	MSN									
127	0591									
AAA									0140	
				0331	0547	0615	0622	0632	0662	0726
AAR		0855	1060							
ABB		0349								
ACA									0149	
									0255	
									0342	
									0649	
									0711	
									0769	0773
			0800	0813	0817	0829	0831	0840	0845	
ADR	0043	0113	0114							
AEF	0565	0575	0580	0659	0661	0667	0787	0792	0954	0990
	1004									
AEL			0132		0710					
AES	0739	0743	0839	0892						
AFR									0014	
	0019	0020	0021	0033	0036	0044	0061	0062	0063	0100
	0101	0102	0108	0115	0128	0129	0130	0133	0144	0145
	0155	0156	0184	0186	0187	0188	0203	0204	0211	0214
	0215	0220	0226	0227	0228	0236	0237	0239	0244	0270
	0278	0285	0286	0287	0337	0352	0377	0491	0498	0509
	0521	0529	0544	0598	0600	0608	0618	0625	0637	0644
	0647	0660	0674	0675	0684	0761	0777	0796	0938	0956
	0985	0998	1000	1020	1025	1036				
AIH	0163	0164	0168	0169	0179	0193	0424	0437	8080	0823
AJM	0422	0528	0624	0626	0628	0630	0666	0775		
ALK		0406								
AMC		0293								
AMM			0327					1006	1017	
AMU			0582							
ANA			0148						0219	
			0365						0531	
									1008	1042
AUA			0581							
AWE									0076	
									0304	
									0803	
				0931	0953	1003	1043	1049	1050	1056
		1075								
AZA									0516	
					0586	0593	0599	0765	0819	0848
			0959							
BAW									0109	0120
BMA			0835			0968	0974	1014	1045	
C3J			0828							
CDN				0231	0232	0279	0283	0284	0302	0305
		0403								
CES			1028							
CIB	0774	0793	0809	0884	0894	0905	0957	0971		

DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116



OPERATOR	MSN									
CJG	0707	0724	0876	0921						
CKT	0354	0357	0393	0394	0411	0443				
CMM			0427							
CNW			0838				0939	0967	0984	0986
	1041									
CSC		0551	0556	0878	0915	0919	1013			
CSN	0696	0698	0704	0705	0712	0718	0720	0722	0849	0859
	0881	0895	0900	0950	0966	1035	1039	1057		
CTN	0258	0767	0833	1009	1029					
CYP	0028	0035	0037	0038	0180	0256	0295	0316		
D2F	0344									
DLH		0070	0071	0072	0078	0083	0086	0093	0094	0104
	0110	0111	0116	0117	0135	0137	0147	0161	0162	0172
	0200	0201	0202	0209	0216	0217	0218	0267	0268	0269
	0346	0382	0401	0412	0458	0468	0473	0474	0484	0493
			0518							
	0616	0623	0627	0636	0641	0651	0652	0679	0689	0692
	0694	0699	0700	0717	0723	0729	0738	0744	0853	0860
	0875	0887	0901	1080						
EDW	0942	0947	1026							
EIN	0815	0841	0926	0991	1023					
EWG	0646	0654	0794	1016						
FCL	0716	0730	0735							
FIN	0941	0961	1073							
FTI	0230	0338	0444							
GFA	0313	0325	0345	0375	0419	0421	0438	0445	0459	0466
	0481	0497	0537							
HDA	0756	0784	0816	0877	0930	0993	1024			
HVN	0590	0594	0601	0605	0607	0611	0617	0619	0648	0650
I2L	0527	0542	0543							
IAC	0045	0046	0047	0048	0049	0050	0051	0056	0057	0058
	0074	0075	0800	0089	0090	0095	0096	0097	0396	0398
	0416	0423	0431	0432	0451	0469	0486	0490	0492	0499
IBE	0134	0136	0143	0146	0158	0173	0176	0177	0199	0207
	0223	0224	0240	0241	0246	0264	0266	0274	0303	0312
	0323	0356	0992	0994	1021	1027	1047	1059	1063	1067
IWD	0225	0308	0314	0879	8880					
KAC	0181	0182	0195							
LAJ	0376	0386	0480							
LFA	0597	0604	0614							
LRC	0425	0460	0461	0558	0561					
LTU	0530									
MEA	0640	0663	0668	0676						
MON	0379	0389	0391	0392	0446	0633	0983	1015		
MSR	0165	0166	0178	0194	0198	0351	0366	0680	0687	0715
	0725									
MXA	0252	0259	0260	0261	0275	0276	0280	0296	0320	0321
	0353	0361	0368	0369	0433	0467				

DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116



OPERATOR	MSN									
NWA	0031	0032	0034	0040	0041	0060	0106	0107	0118	0121
		0152								
	0262	0263	0272	0273	0281	0282	0297	0298	0306	0307
	0318	0319	0329	0339	0340	0355	0358	0360	0367	0372
	0380	0381	0387	0388	0399	0400	0408	0410	0417	0418
	0766	0778	0786	0801	0807	0818	0830	0832	0846	0903
	0907	0911	0923	0962	0964	0981	0988	0996	1011	1037
	1058	1062	1071	1078						
OHY	0364									
OYC		0222		0299	0301					
PAL		0745	0753							
QAF	0927									
QTR		0932								
RJA		8800		0407	0569					
RYN		0363								
SAA		0249					0440			
SAB		0995				1068				
SEU		0657		0749	0973					
SHK		0326		107/						
SLK SSV		0899 0525		1074						
SWR				0522	0533	0535	05/1	0545	N5 / 8	0553
SWK		0562								
		0621								
		0713								
SYR		0918			0.02	0021	0010	0071	0701	1010
TAI		0741			0874	0902	0912	0916	1007	1066
TAM		1010	• • • • • • • • • • • • • • • • • • • •			0,01				
TAP		0191	0234	0235	0395	0750	0755	0763	0790	0821
		0906								
TAR		0123								0880
	0958	0975								
TAS	0371	0814	0937							
TLA	0247	0257	0405	0414	0415	0428	0429	0430	0476	0758
	0760									
TNA	0332	0441	0538	0555	0602	0606	0731	0746	0791	0812
	0822									
TRZ	0347	0373	0447	0573						
TWJ	0913									
UAL	0435	0439	0442	0450	0452	0454	0456	0457	0462	0463
	0464	0465	0470	0472	0475	0479	0483	0485	0487	0489
	0500	0503	0504	0506	0508	0510	0512	0523	0539	0568
		0587								
		0702								
		0824								
		0857								
		0944	0948	0952	0955	0965	0980	0989	1001	1022
	1031									

DATE : Dec 11/98 SERVICE BULLETIN No. : A320-21-1116

REVISION No. : 04 - Feb 02/00 Page : 4

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SERVICE BULLETIN

This modification is embodied on MSN 1081and subsequent.

(c) Effectivity by MSN and Kit/Configuration

None

(3) Spares

CPC 9022-15702-7 CPC 9022-15702-7A CPC 9022-15702-8 CPC 9022-15702-9

B. CONCURRENT REQUIREMENTS

None

C. REASON

(1) History

Some operators have reported in flight warnings of the loss of cabin pressurization, caused by uncommanded movements of the outflow valve. In some cases the oxygen masks deployed.

(2) Objective/Action

This Service Bulletin advises customers of the issue of NORD-MICRO Service Bulletin No. 15702-21-006 (and 15702-21-005 and 15702-21-004 if necessary) which introduces modifications of the cabin pressure controllers 11HL and/or 12HL to prevent pressure loss caused by uncontrolled movement of the outflow valve.

(3) Advantages

This modification will prevent unwanted cabin depressurizations caused by uncontrolled movements of the outflow valve.

(4) Operational/Maintenance Consequences

None

D. DESCRIPTION

To accomplish this Service Bulletin it is necessary to :

- (1) Remove the existing cabin pressure controllers 11HL and/or 12HL from the electronics rack 90VU.
- (2) Modify the cabin pressure controllers 11HL and/or 12HL in accordance with NORD-MICRO Service Bulletin No. 15702-21-006 (and 15702-21-005 and 15702-21-004 if necessary).
- (3) Install the modified cabin pressure controllers 11HL and/or 12HL to the electronics rack 90VU.

DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116

SERVICE BULLETIN

E. COMPLIANCE

(1) Classification

Recommended

(2) Accomplishment Timescale

Accomplishment of this Service Bulletin is recommended at the earliest opportunity where manpower and facilities are available.

F. APPROVAL

The technical content of this Service Bulletin has been approved under the authority of the DGAC Design Organisation Approval No. F.JA.02. If an aircraft listed in the effectivity has a modification or repair embodied that is not of Airbus origin, and which affects the content of this Service Bulletin, the operator is responsible for obtaining approval by its airworthiness authority for any adaptation necessary before incorporation of this Service Bulletin.

G. MANPOWER

The manpower estimates given in this Service Bulletin are based on the direct labor cost to do the work. These estimates assume that the work will be done by experienced personnel, and may need to be revised upwards to suit operators' circumstances. The estimates do not include the time to prepare, plan or inspect the work. Manufacture and procurement of parts and tools, drying times for paints, sealants, etc., and general administration work are also not included.

Get access	0.25
Removal/Installation	0.50
Test	0.50
Close-up	0.25
TOTAL MANHOURS	1.50
ELAPSED TIME (HOURS)	1.50

H. WEIGHT AND BALANCE

Not changed

I. ELECTRICAL LOAD DATA

Not changed

J. REFERENCES

I

Aircraft Maintenance Manual (AMM) : 12-34-24 21-31-34

NORD-MICRO Service Bulletin No. : 15702-21-004

15702-21-005

15702-21-006

K. PUBLICATIONS AFFECTED

Illustrated Parts Catalog (IPC) : 21-31-08 21-31-34

DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116



L. INTERCHANGEABILITY/MIXABILITY

DESCRIPTION	OLD PART No.	NEW PART No.	INT	MIXABILITY
CPC	9022-15702-7	9022-15702-10	01	*
CPC	9022-15702-7A	9022-15702-10	01	*
CPC	9022-15702-8	9022-15702-10	01	*
CPC	9022-15702-9	9022-15702-10	01	*

NOTE: * MIXABILITY YES, refer to NORD-MICRO Service Bulletin No. 15702-21-006.

NOTE: Under certain circumstances, manual activation of the autochannel system transfer by MODE SEL P/B from channel 2 to channel 1 may lead to a spurious system failure of channel 2. This may occur when CPC 9022-15702-10 is installed on channel 1 (Master CPC), combined with a CPC 9022-15702-7, 9022-15702-7A, 9022-15702-8 or 9022-15702-9 on channel 2 (Standby CPC) manual. The failure is resettable without further consequence.

DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116

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DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116

SERVICE BULLETIN

2. MATERIAL INFORMATION

A. MATERIAL - PRICE AND AVAILABILITY

This Service Bulletin is the subject of an AIRBUS INDUSTRIE retrofit campaign. Modification of parts/equipment is at no charge for the customer. For the organisation of this retrofit, customers are kindly requested to contact AIRBUS INDUSTRIE retrofit management department. The address is:

AIRBUS INDUSTRIE
CUSTOMER SERVICES DIRECTORATE
1 Rond Point Maurice Bellonte
31707 BLAGNAC CEDEX
FRANCE

Tel : (33) 5 61 93 33 33 Telex: AIRBU 530526 F Fax : (33) 5 61 93 43 86

B. INDUSTRY SUPPORT INFORMATION

None

C. LIST OF COMPONENTS

ITEM	NEW PART No.	QTY UM KEYWORD	ITEM	OLD PART No.	INT INST DISP
1	9022-15702-10	2 EA Control	(1)	9022-15702-8	01 (A)
1	9022-15702-10	2 EA Control	(1)	9022-15702-7	01 (A)
1	9022-15702-10	2 EA Control	(1)	9022-15702-9	01 (A)
1	9022-15702-10	2 EA Control	(1)	9022-15702-7A	01 (A)

NOTE: For the definition of interchangeability codes in the column INT. refer to ATA 200 Chapter 1A-2.

NOTE: (A) in the column INST DISP:

Two CPC's with the same or mixed PN of 9022-15702-7,

9022-15702-7A, 9022-15702-8 or 9022-15702-9 are installed. The QTY of 2 is given in case of modification of both CPC with this

Service Bulletin, otherwise the QTY changes to 1.

Vendor parts are to be purchased from: NORD-MICRO Elektronik Feinmechanik AG, refer to Service Bulletin No. 15702-21-006.

D. LIST OF MATERIALS - OPERATOR SUPPLIED

None

E. PARTS TO BE RE IDENTIFIED BY THE OPERATOR

None

F. TOOLING - PRICE AND AVAILABILITY

None

G. SPECIAL TOOLS

None

DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116

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DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116

SERVICE BULLETIN

3. ACCOMPLISHMENT INSTRUCTIONS

A. GENERAL

<u>WARNING</u>: MAKE SURE THAT YOU OBEY ALL THE WARNINGS AND ALL THE CAUTIONS INCLUDED IN THE REFERENCED PROCEDURES.

<u>WARNING</u>: MAKE SURE THAT THE GROUND SAFETY-LOCKS ARE IN POSITION ON THE LANDING GEAR AND THE WHEEL CHOCKS ARE IN POSITION.

WARNING: MAKE SURE THAT NO AIR IS SUPPLIED TO THE AIR CONDITIONING
SYSTEM FROM THE MAIN ENGINE, THE APU OR A GROUND SOURCE. HOT
COMPRESSED AIR CAN CAUSE INJURY TO PERSONNEL.

(1) Preparation

- (a) Make sure that the aircraft is electrically grounded, refer to AMM 12-34-24 Page block 201.
- (b) Do the preparation for the removal of the Cabin Pressure Controller 11HL and/or 12HL, refer to AMM 21-31-34 Page block 401.
- (2) Standard Practices

None

B. MODIFICATION

- (1) Remove the Cabin Pressure Controllers 11HL and/or 12HL PN 9022-15702-7, 9022-15702-7A, 9022-15702-8 or 9022-15702-9, item (1), refer to AMM 21-31-34 Page block 401and refer to Figure 1.
- (2) Modification of the Cabin Pressure Controller.
 - (a) Modify the Cabin Pressure Controller 9022-15702-9, item (1), in accordance with NORD-MICRO Service Bulletin No. 15702-21-006.
 - (b) Modify the Cabin Pressure Controller PN 9022-15702-7, 9022-15702-7A or 9022-15702-8, item (1), with NORD-MICRO Service Bulletin No. 15702-21-004, Service Bulletin No. 15702-21-006.
- (3) Re-identify the modified Cabin Pressure Controller in accordance with NORD-MICRO Service Bulletin No. 15702-21-006.
- (4) Install the Cabin Pressure Controller 11HL and/or 12HL, item 1, refer to AMM 21-31-34 Page block 401and refer to Figure 1, Sheet 1

NOTE: If mixed configuration is required:

- make sure that the CPC PN 9022-15702-7, 9022-15702-7A, 9022-15702-8 or 9022-15702-9 is installed on channel 1,
- make sure that the CPC PN 9022-15702-10 is installed on channel 2.

In the case of reverse installation, manual activation of the autochannel system transfer by MODE SEL P/B from channel 2 to channel 1 may lead to a spurious system failure of

DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116

SERVICE BULLETIN

channel 2. This may occur when CPC 9022-15702-10 is installed on channel 1 (Master CPC), combined with a CPC 9022-15702-7, 9022-15702-7A, 9022-15702-8 or 9022-15702-9 on channel 2 (Standby CPC) manual. The failure is resettable without further consequence.

C. TEST

(1) Do the test of the Cabin Pressure Controller 11HL and/or 12HL, refer to AMM 21-31-34 Page block 401.

D. CLOSE UP

- (1) Make sure that the work areas are clean and clear of tools and other items of equipment.
- (2) Do the close up after the installation of the Cabin Pressure Controller 11HL and/or 12HL, refer to AMM 21-31-34 Page block 401.

E. DOCUMENTATION

Write in the applicable aircraft records that you have done all the work given in this Service Bulletin.

DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116



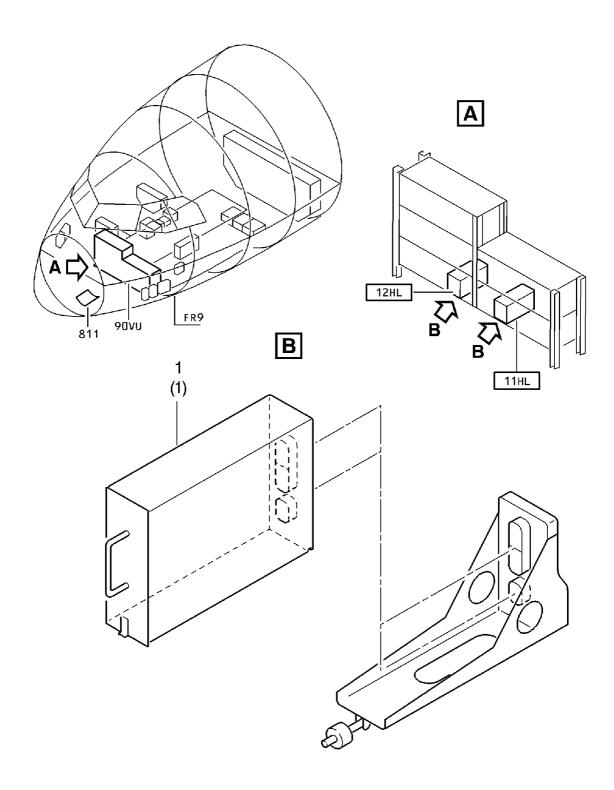


Figure 1 Sheet 1 Removal/Installation of the Cabin Pressure Controller

DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116



SERVICE BULLETIN REPORTING SHEET

TITLE: AIR CONDITIONING - PRESSURE CONTROL AND MONITORING - INTRODUCE PRESSURE

CONTROLLER PN 9022-15702-10

MODIFICATION No.: 28009K5801

Please	complete	the	appropriate	item	
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Accepted	foi	emb	od.	ime	nt	 	٠.		. Y E	S/	NO.					
Embodied	on	MSN	:.			 										
					٠.	 										
Rejected									ΥE	s/	NO					
						Ιf	٠ ١	/ES	, p	le	as	е	pr	οv	id	le

short explanation

Signature : Date :

Important Information:

This SB will only be incorporated in your maintenance and operational documentation if this sheet is returned to Airbus Industrie and signed by a duly authorised representative. With the next feasible revision, this will result in

- updating of maintenance documentation to show pre and post SB data.
- updating of maintenance and operational documentation to show post SB data after embodiment.

If this SB requires previous or simultaneous accomplishment of other SBs, Airbus Industrie shall automatically include them in the manual revisions.

Refer to SIL 00-037 for detailed information

Please return this completed sheet to :

AIRBUS INDUSTRIE CUSTOMER SERVICES DIRECTORATE 1 Rond Point Maurice Bellonte 31707 BLAGNAC CEDEX FRANCE

Attn: AI/SE-D32 Technical Data and Documentation Services

FAX: (+33) 5 61 93 28 06

or via your Resident Customer Support Office.

Alternatively, SB lists via letters or fax are also accepted.

6 DATE: Dec 11/98 SERVICE BULLETIN No.: A320-21-1116



SERVICE BULLETIN QUALITY PERCEPTION FORM

Use this form to tell us what is your perception of the quality of this Service Bulletin. The reported data that you provide us will be used to analyse areas of difficulties and to take corrective action to further improve the quality of our Service Bulletins.

We thank you for the time you have taken in completing this form.

(Please rate on a scale of 1 to 4, with 4 being the highest score)

_	Is this	SB easy	to	und	lerstand ?		Υ /	N		
-	Quality	rating	o f	the	Illustrations		4	3	2	1
-	Quality	rating	o f	the	Accomplishment	Instructions	4	3	2	1
-	Quality	rating	o f	this	s SB		4	3	2	1

If you have had difficulties in the accomplishment of this SB please quote below the area(s) and give a short description of the issue.

	Planning		Material		Instructions
Χ	Effectivity X	Χ	Kit Content	Χ	Preparation
Χ	Reason	X	List of Materials	Χ	Mod/Inspection
Χ	Manpower		Operator Supplied	X	Test
Χ	References	X	Re-identification	X	Close-up
X	Publication X	Χ	Tooling	X	Illustrations

Comments :

Operator: Date:

Name/Title:

Please return this form to:

AIRBUS INDUSTRIE
CUSTOMER SERVICES DIRECTORATE
1 Rond Point Maurice Bellonte
31707 BLAGNAC CEDEX

Attn: AI/SE-T1 Service Bulletins Management

FAX: (33) 5 61 93 42 51

or via your Resident Customer Support Office.

6 DATE : Dec 11/98 SERVICE BULLETIN No. : A320-21-1116