**LOX Cleaning Procedure**

**Necessary Items:**

KimTech Clean Wipes

Disposable Gloves

Dawn Soap

Distilled Water Bottle

IPA Bottle

Heavy Duty Aluminum Foil

Plastic Baggies - Varying Sizes

**Procedure:**

1. PUT ON GLOVES. Do not touch the parts with bare hands--you will contaminate them with fingerprint oils.
2. Clean the part with Dawn & Distilled water to remove any visible contaminant.
3. Soak a kimtech wipe with IPA & polish the part until it’s totally clean. For tubes, ramrod KimTech wipes through until clean.
   1. **For small parts, o-rings, or pieces with intricate spaces which are hard to reach, use the ultrasonic cleaner filled with IPA.**
   2. **Remove from the ultrasonic cleaner with gloves and/or tongs--DO NOT TOUCH WITH BARE HANDS.**
4. Use a clean, dry Kimtech wipe to dry the part as best as you can.
5. Set the part on top of a fresh Kimtech wipe in the **“cleaned parts” area**.
   1. Leave overnight so IPA fully evaporates.
6. WEAR GLOVES while removing the part from the clean area. Wrap part in heavy duty aluminum foil & place into a baggie.
7. LABEL the baggie with the part number/identifying information, as well as “LOX CLEAN--DO NOT TOUCH.”
8. Place the part in the appropriate storage area.