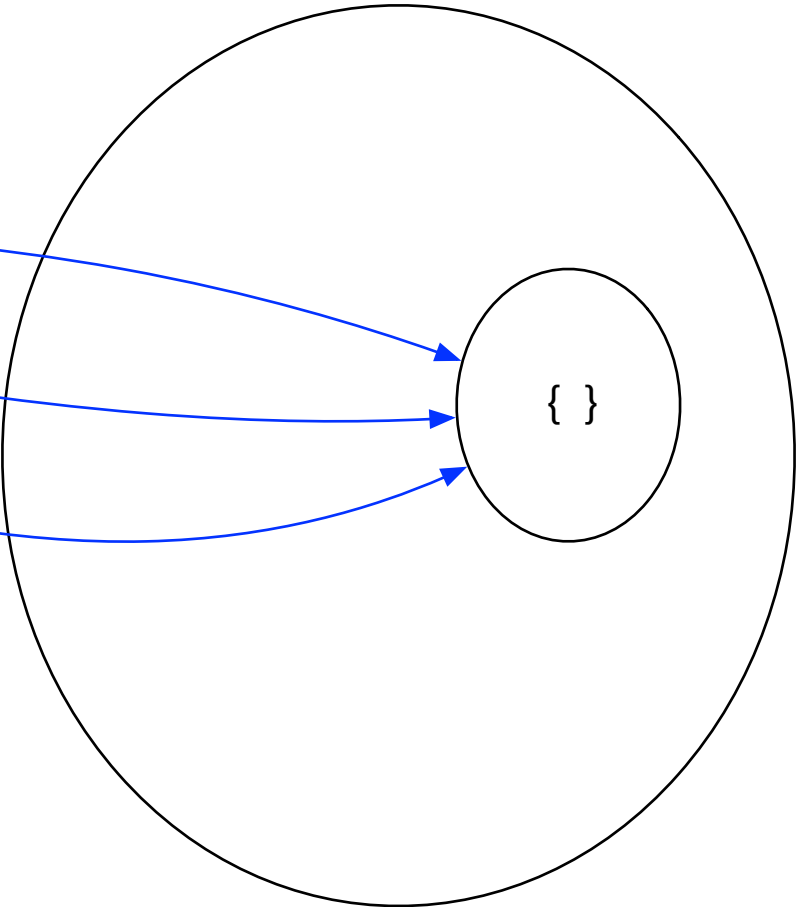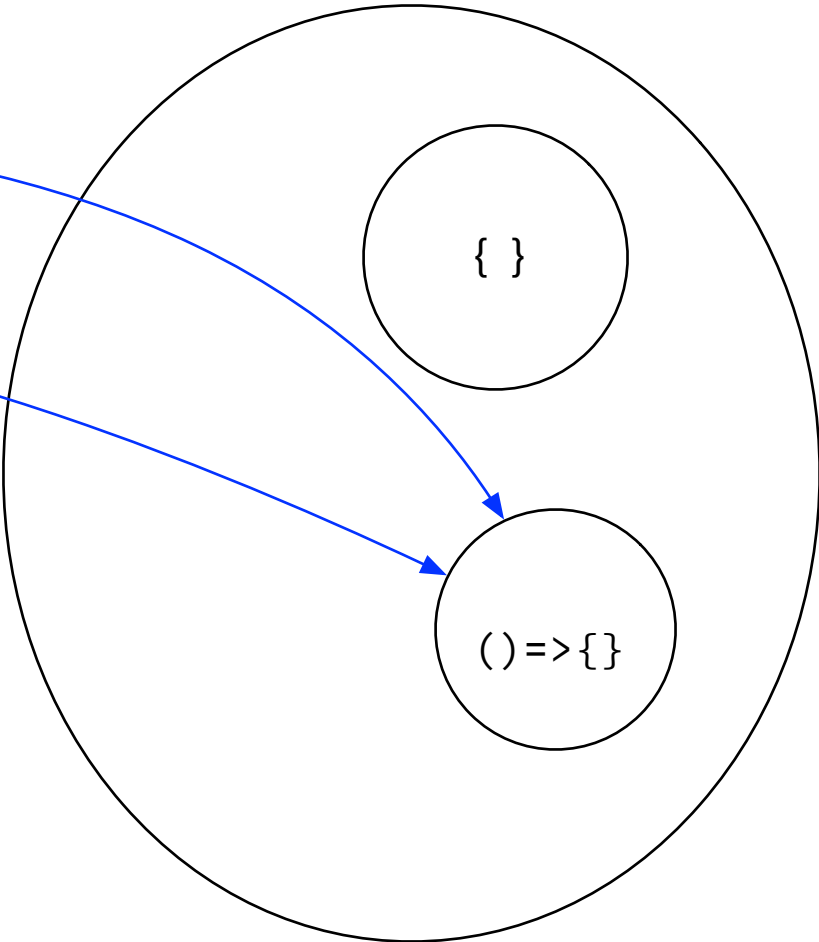| module.exports	123143
exports	123143
x	123143

```
function Module() {
    this.exports = {};
}
var module = new Module();
var exports = module.exports;


var x = require( ... );
```

Remember: x always point to where module.exports points to

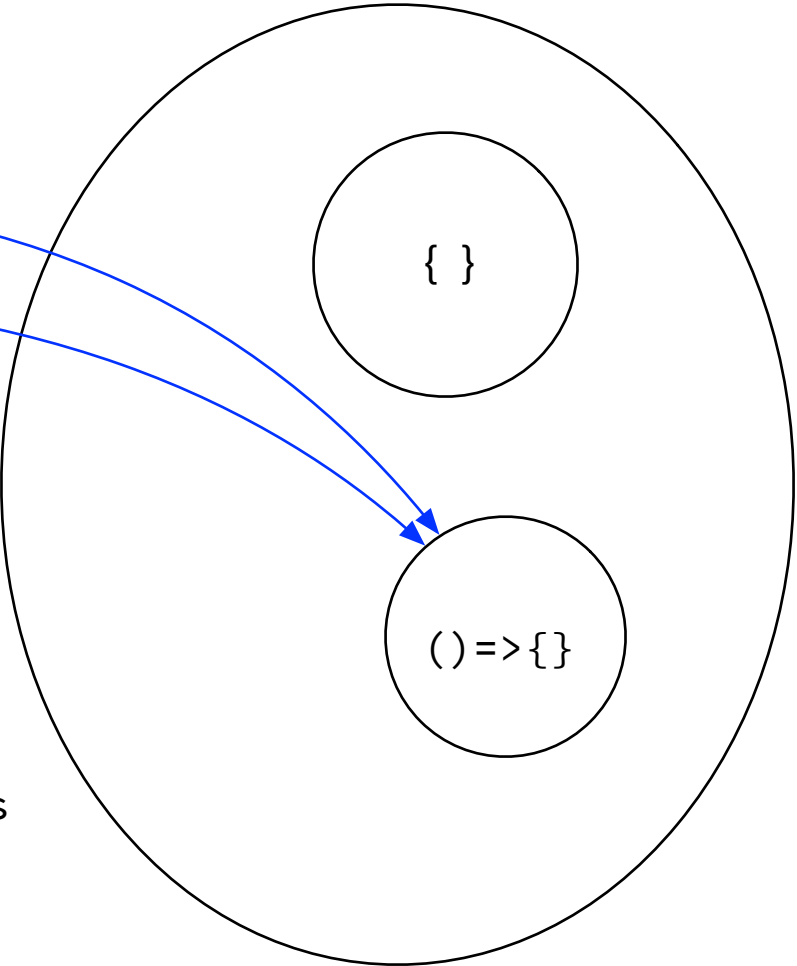| module.exports	123143
exports	abcdef
x	123143

```
function Module() {
    this.exports = {};
}
var module = new Module();
var exports = module.exports;

exports = module.exports = ()=>{} //works


var x = require( ... );
```

module.exports	abcdef
exports	123143
x	abcdef

```
function Module() {
    this.exports = {};
}
var module = new Module();
var exports = module.exports;


module.exports = exports = ()=>{} // works

var x = require( ... );
```