

#### 5.0mm x 5.0mm FULL-COLOR SURFACE MOUNT LED LAMP



**ATTENTION** 

OBSERVE PRECAUTIONS FOR HANDLING **ELECTROSTATIC** DISCHARGE **SENSITIVE DEVICES** 

Part Number: KAAF-5050RGBS-13

Hyper Red Green Blue

#### **Features**

- Chips can be controlled separately.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- White SMD package, silicone resin.
- Package: 500pcs / reel.
- Moisture sensitivity level : level 3.
- · RoHS compliant.

#### **Description**

The Hyper Red device is based on light emitting diode chip made from AlGaInP.

The Green source color devices are made with InGaN Light Emitting Diode.

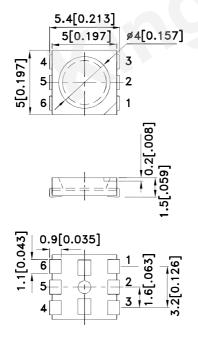
The Blue source color devices are made with InGaN Light Emitting Diode.

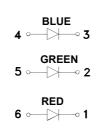
Static electricity and surge damage the LEDS.

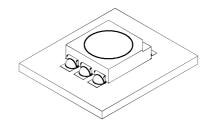
It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically

### **Package Dimensions**







- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.2(0.008") unless otherwise noted.
- The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
   The device has a single mounting surface. The device must be mounted according to the specifications.

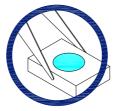
**DATE: APR/10/2013** SPEC NO: DSAM4651 **REV NO: V.2B** PAGE: 1 OF 8 **APPROVED: WYNEC CHECKED: Allen Liu** DRAWN: F.Cui ERP: 1201008348

#### **Handling Precautions**

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

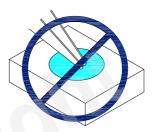
As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

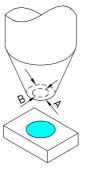




Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



5. As silicone encapsulation is permeable to gases, some corrosive substances such as  $H_2S$  might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

Detailed application notes are listed on our website. http://www.kingbright.com/application notes

 SPEC NO: DSAM4651
 REV NO: V.2B
 DATE: APR/10/2013
 PAGE: 2 OF 8

 APPROVED: WYNEC
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#### **Selection Guide**

Part No.	Dice	Lens Type	lv (mcd) [2] @ 30mA		lv (mcd) [2] @ 50mA		Viewing Angle [1]
			Min.	Тур.	Min.	Тур.	201/2
KAAF-5050RGBS-13	Hyper Red (AlGaInP)	Water Clear	-	-	1000	1400	120°
	Green (InGaN)		1000	1400	-	-	
	Blue (InGaN)		300	420	-	-	

#### Notes:

- $1. \theta^{1/2}$  is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
- 2. Luminous Intensity / Luminous Flux: +/-15%
- 3. Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

#### Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Hyper Red Green Blue	640 520 465		nm	IF=50mA IF=30mA IF=30mA
λD [1]	Dominant Wavelength	Hyper Red Green Blue	625 525 470		nm	IF=50mA IF=30mA IF=30mA
Δλ1/2	Spectral Line Half-width	Hyper Red Green Blue	25 35 22		nm	IF=50mA IF=30mA IF=30mA
С	Capacitance	Hyper Red Green Blue	27 100 100		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Hyper Red Green Blue	2.5 3.3 3.5	3.2 4.1 4.5	V	IF=50mA IF=30mA IF=30mA
lr	Reverse Current	Hyper Red Green Blue		10 50 50	uA	V <sub>R</sub> =5V

#### Notes:

- 1.Wavelength: +/-1nm.
  2. Forward Voltage: +/-0.1V.
  3.Wavelength value is traceable to the CIE127-2007 compliant national standards.

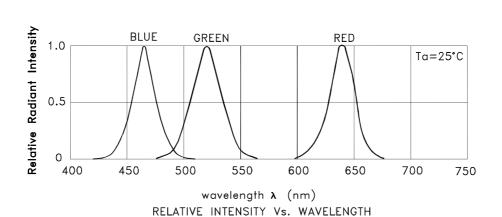
### Absolute Maximum Ratings at TA=25°C

Parameter	Hyper Red	Green	Blue	Units			
Power dissipation [1]		mW					
DC Forward Current	50	30	30	mA			
Peak Forward Current [2]	150	100	100	mA			
Reverse Voltage		V					
Operating Temperature	-40°C To +85°C						
Storage Temperature	-40°C To +85°C						

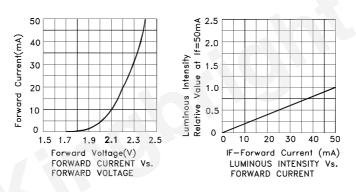
#### Notes:

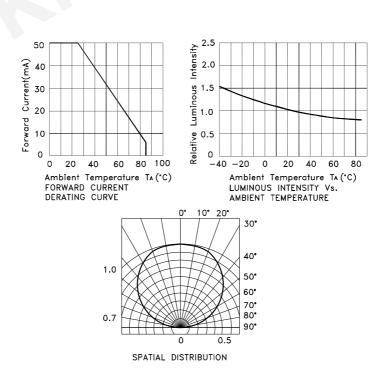
- 1. Within 350mW at all chips are lightened.
- 2. 1/10 Duty Cycle, 0.1ms Pulse Width.

DATE: APR/10/2013 PAGE: 3 OF 8 SPEC NO: DSAM4651 **REV NO: V.2B** APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: F.Cui ERP: 1201008348



### KAAF-5050RGBS-13 Hyper Red

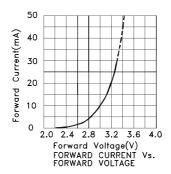


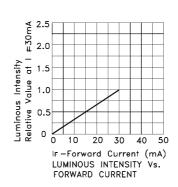


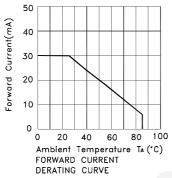
 SPEC NO: DSAM4651
 REV NO: V.2B
 DATE: APR/10/2013
 PAGE: 4 OF 8

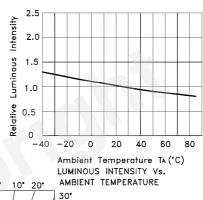
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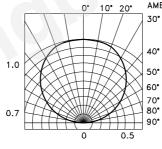
#### Green







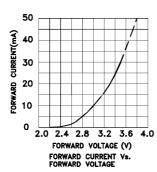


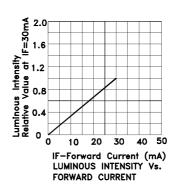


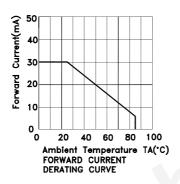
SPATIAL DISTRIBUTION

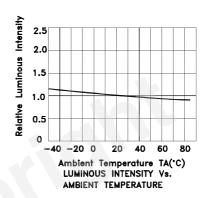
SPEC NO: DSAM4651 APPROVED: WYNEC REV NO: V.2B CHECKED: Allen Liu DATE: APR/10/2013 DRAWN: F.Cui PAGE: 5 OF 8 ERP: 1201008348

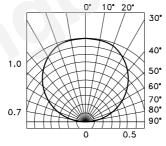












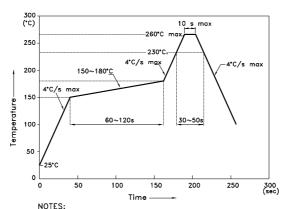
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SPEC NO: DSAM4651 APPROVED: WYNEC REV NO: V.2B CHECKED: Allen Liu DATE: APR/10/2013 DRAWN: F.Cui PAGE: 6 OF 8 ERP: 1201008348

#### **KAAF-5050RGBS-13**

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



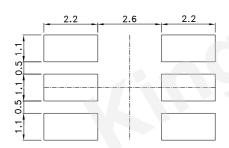
- NOTES:

  1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

  2.Don't cause stress to the epoxy resin while it is exposed to high temperature.
  - to high temperature.

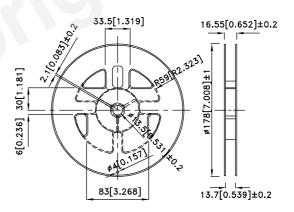
    3.Number of reflow process shall be 2 times or less.

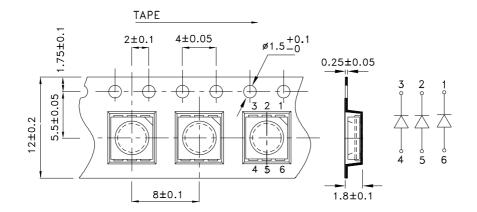
### Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)



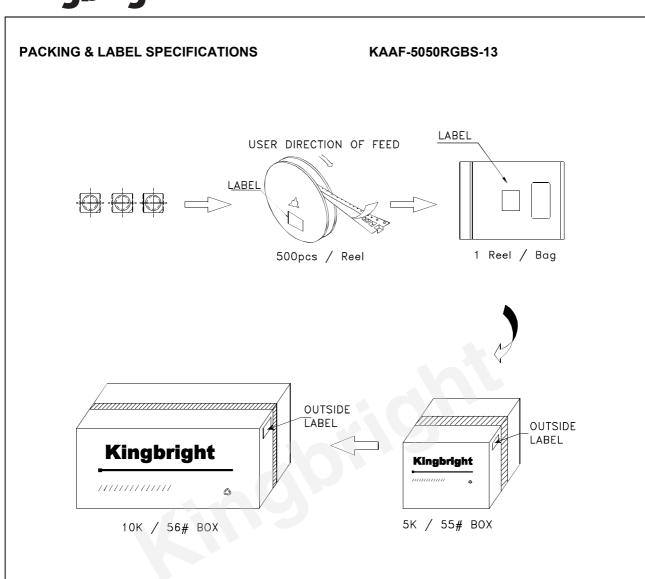
### Tape Dimensions (Units : mm)

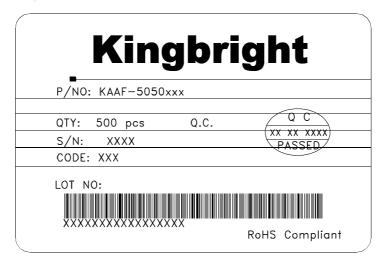
#### **Reel Dimension**





SPEC NO: DSAM4651 REV NO: V.2B DATE: APR/10/2013 PAGE: 7 OF 8
APPROVED: WYNEC CHECKED: Allen Liu DRAWN: F.Cui ERP: 1201008348





SPEC NO: DSAM4651 APPROVED: WYNEC REV NO: V.2B CHECKED: Allen Liu DATE: APR/10/2013 DRAWN: F.Cui PAGE: 8 OF 8 ERP: 1201008348