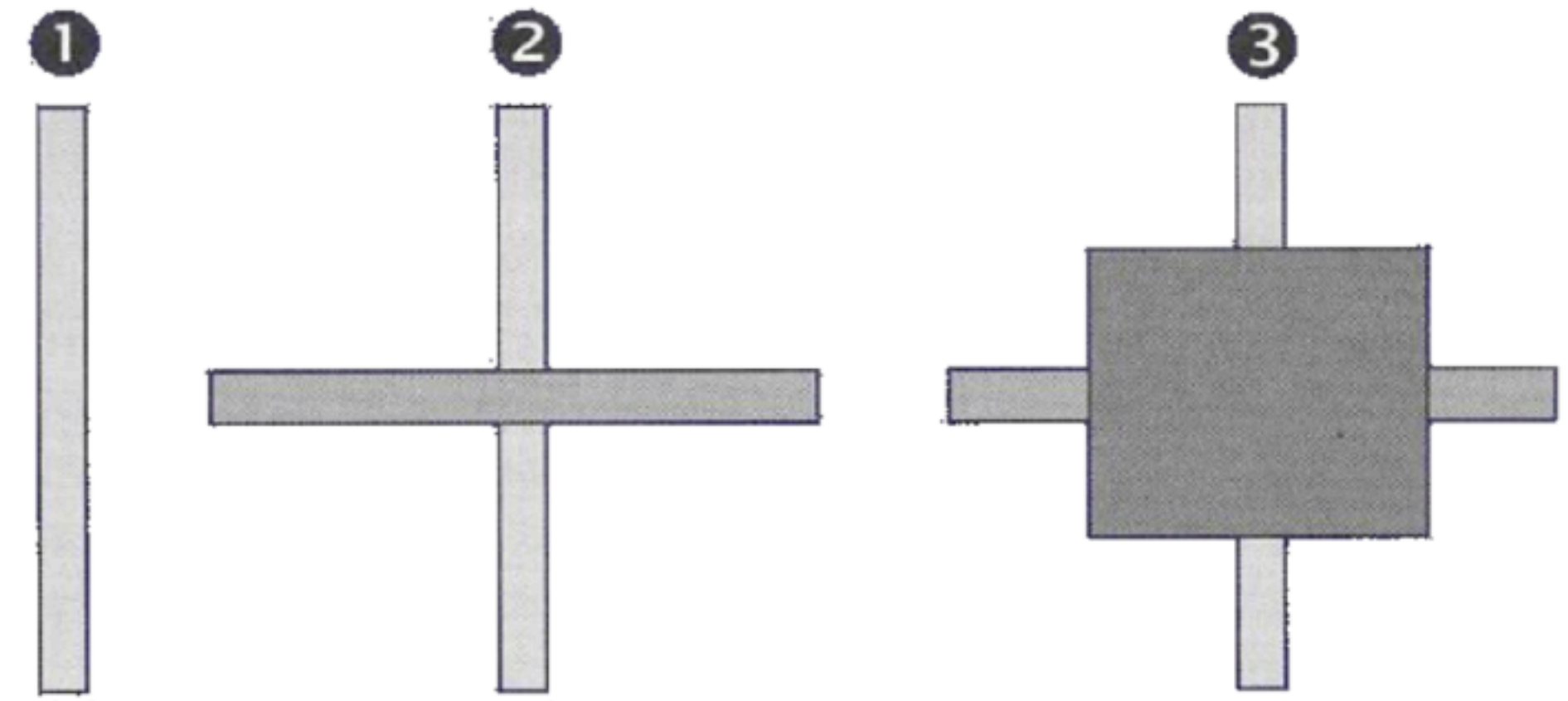
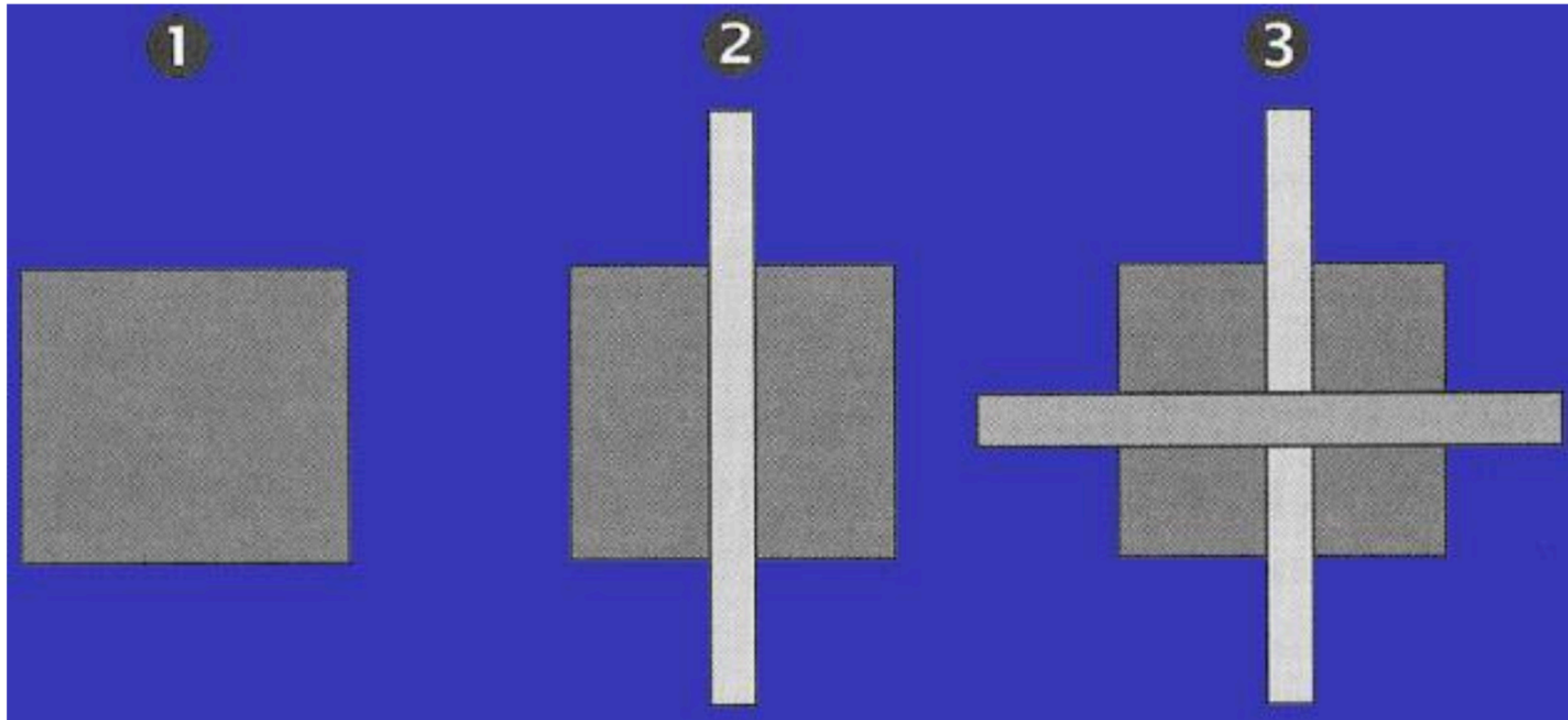


# Problem... Weak Sheet

- Even given the solution presented, multiple methods can be applied to create the desired geometry.
- A bad approach to cutting out the openings. This sequence results in weakened, bent sheet metal.





# A much better approach

A better approach follows that will not bend the metal as much in the process of creating it: