## Y-Axis Motor Mount - WA-140-S

Steps 1 - 3

The drawing at the top left seves as the carrier of the dimensions. The three steps show the recommended process of drilling and cutting.

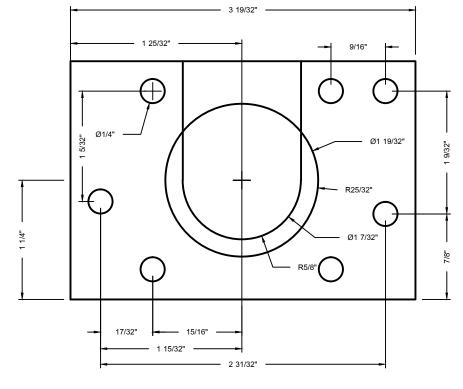
Start with cutting the overall rectangular shape.

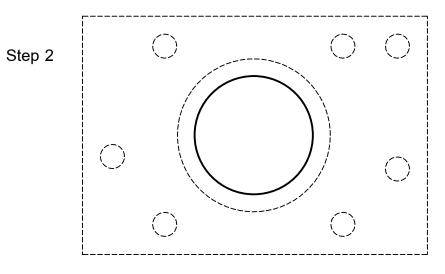
Drill the 7 1/4" holes and the large center counterbore. the large counterbore is only to provide an inset for the motor frame protrusion. The necessary counterbore is only 1/8".

Proceed to the center through hole to provide motor shafe and pulley clearance.

The final cuts are to provide top access to the pulley.

This part mounts the y-axis motor and then fastens to the ZY plate.





Step 1

