# **CURRICULUM VITAE**

Address-

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### **Profile**

Highly motivated Production Assembly engineer with comprehensive experience in process improvement quality assurance & manufacturing. Dynamic professional possessing excellent planning executing & monitoring capabilities and plant safety management.

## Work experience

- Production Engineer Arihant Auto pvt. Ltd (Assembly shop)
  Duration Aug 2020 present
  - Assembly shop manpower and machine planning for daily output achievement.training to line operators for process improvements.
  - Study and implementation of 5S, Kaizen and lean manufacturing technique for process improvement
  - Process planning, MOST, time study such as cycle time study, Takt time study and lead time
  - Inventory management in plant on monthly basis and verification of physical and online stocksvand apply fifo method for maximum utilization
  - Study and improve engineering documents used in operations
  - Line balancing with the help of queuing and sequencing analysis
  - Study MIS report and work on rejection-rework and create corrective action to avoid recurrence
  - Coordinate with CFT. Coordinate with ppc, store and dispatch department for customer requirements.
  - Reduce consumption cost by analyzing tools like parato analysis.
  - Planned & review preventive maintenance of machine to avoid losses
  - Safety managements such as plant safety, operator safety and near miss accidents in plants.
  - Attending internal and external audits such as IATF,OSHAS
- Production Engineer Mungi engineers pvt. Ltd (Cargo assembly line)
  Duration May 2018 June 2020
  - Created engineering documents (control plan, SOP, work instructions, PFC,OPL,FMEA & engineering change notes)
  - 4M planning according to the monthly production plan, Daily output achievement through troubleshooting problems
  - Implementation of 5s,safety, TPM, Kaizen, Inventory management
  - Manage fabrication assembly shift of over 85 manpower in a shift
  - Practice lean practice(line balancing) which leads to improvement in workflow & quality and waste management
  - Communicate team member for work feedback to enhance process & performance

- Identification of areas where low cost automation can be applied for cost reduction
- Planned & review preventive maintenance of machine to avoid losses
- Study PDCA cycle. Customer communication regarding plan of products.
- Reduce consumption cost by analyzing tools like parato analysis.
- Development of jigs and fixtures for productivity improvement
- Study industrial revolution 4.0 & try to apply in organization
- Attending & facing audits IATF, OSHAS, MSES

 $\label{lem:machines} {\it Machines known-Spot welding spm} \ , \ Spot welding \ robots-Yaskawa, Co2 \ welding \ robot-Panasonic \ Vmc$ 

# • Production engineer- MSL driveline systems ltd (Export production line)

Duration – April 2017- april 2018

- Reviewed processes, identifying areas that required improvement in terms of production
- Developed manufacturing process that were robust yet simple for better product quality
- Create safe environment to work, low-cost & dependable designs
- Study the fixtures and make improvements for better results
- Process time calculation, cycle time study, throughput time study, Material management
- Monitor online resources for industry trends (industrial revolutions)

Machines known – Induction hardening-Inductotherm, Balencing machine spm,VMC (fanuc controller)

# • Trainee engineer - Om Engineering

Duration - July 2016 - March 2017

- Conducting research and collecting data
- Understand industrial health and safety and work procedure
- Attending daily meetings and submit all forms for evaluation
- Observing existing strategies and techniques and offer suggestions for improvement
- Study and observe different jigs fixture, gauges used in operations

#### **Education details**

CLASS	BOARD/UNIVERSITY	ACADEMIC YEAR	MARKS	RESULTS
MTECH (CAD	SANDIP UNIVERSITY	2018-2020	9 CGPA	FIRST CLASS WITH
DESIGN)				DISTINCTION
BE	PUNE UNIVERSITY	2012-2016	65.2%	FIRST CLASS WITH
MECHANICAL				DISTINCTION
CLASS XII	STATE BOARD	2010-2012	69.5%	FIRST CLASS WITH
				DISTINCTION
CLASS X	STATE BOARD	2010	92.55%	FIRST CLASS WITH
				DISTINCTION

# Skills & Software knowledge

- Skills
  - Production planning
  - Mass manufacturing
  - Cost reduction
  - Strategic planning
  - Training & development
  - Inventory management
  - Problem solving techniques
  - Communication
  - Decision making
  - Ownership
  - Safety management
- Software knowledge
  - Oracle erp
  - Autocad (Certified with 98%)
  - Matlab

#### EXTRA CURRICULAR ACTIVITIES AND ACHEVEMENTS

- Completed certified course of programming of advanced machines (VMC & CNC) of 60 days in APEX ENGINEERING AMBAD.
- Completed auto cad with 98%
- Completed training on 7 QC tools (Yellow belt)
- Published research paper on forging process and four bar chain mechanisms in international and UGC approved journals.
- Ms office (MS-CIT with 89)

#### SELF ASSESMENT

- > A quest for learning.
- > Adaptability to change in environment.
- > Ability to work in group to achieve desired objectives and targets.
- > Can match up with the frequencies of subordinates and be a successful Team Leader.
- > Ability to bring out work in extreme conditions or emergencies.

## PERSONAL DETAILS

> Date of Birth : 27th October 1994

Gender : Male.Marital Status : Single.

> Languages Proficiencies : Marathi, English, and Hindi.

#### **DECLARATION**

I hereby declare that the above-mentioned information is correct up to my knowledge and I bear the responsibility for the correctness of the above-mentioned particulars.

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Date:
(Abhishek sangle)

Place: Nashik