PT Smart™ Belt Trainer

Installation, Operation and Maintenance Manual

FLEXCO

Serial Number: _____

Purchase Date:_____

Purchased From: _____

Installation Date:_____

Serial number information can be found on the Serial Number Label included in the Information Packet found in the cleaner carton.

This information will be helpful for any future inquiries or questions about belt cleaner replacement parts, specifications or troubleshooting.

Table of Contents

Section 1 - Important Information

1.1 General Introduction

We at Flexco are very pleased that you have selected a PT Smart™ Belt Trainer for your conveyor system.

This manual will help you to understand the installation, operation and maintenance of this product and assist you in making it work up to its maximum efficiency over its lifetime of service.

It is essential for safe and efficient operation that the information and guidelines presented be properly understood and implemented. This manual will provide safety precautions, installation instructions, maintenance procedures and troubleshooting tips. In addition, please follow all standard, approved safety guidelines when working on your conveyor.

If, however, you have any questions or problems that are not covered, please visit our web site or contact our Customer Service Department:

Customer Service: 1-800-541-8028

Visit **www.flexco.com** for other Flexco locations and products.

Please read this manual thoroughly and pass it on to any others who will be directly responsible for installation, operation and maintenance of this impact bed. While we have tried to make the installation and service tasks as easy and simple as possible, **this product does however require correct installation and regular inspection and maintenance to maintain top working condition.**

1.2 User Benefits

Belt mistracking is a common problem that produces various problems, ranging from belt and structure damage to product spillage and safety issues. By utilizing the PT Smart™, it is possible to correct a belt that is mistracking and causing these problems. Multiple units may be required depending on the length of the mistracking belt.

Section 1 - Important Information

1.3 Proper Belt Trainer Selection

Belt Positioner™

PT Smart™ Standard

PT Smart™ Underground Structure

PT Max™ Top Side

PT Max™ Return Side

Selection Guidelines

MODEL	APPLICATION RANGE
Belt Positioner™	Return side only, 800 PIW max tension on Small, Medium and Large; 1200 PIW max tension on Extra Large. Also works on reversing belts.
PT Smart™	Medium-duty belts up to 1600 PIW max tension. Belt width + 3" idler. Belt thickness 1" maximum.
PT Smart™ Underground	Medium-duty belts up to 1600 PIW max tension. Belt width + 9" idler. Belt thickness 1" maximum. Fits underground structure.
PT Max™ Top Side	Heavy-duty belts up to 3000 PIW max (generally over 3/4" (19mm) thick) Belt width 24" - 60" (600 - 1500mm)
HD PT Max™ Top Side	Heavy-duty belts up to 6000 PIW max tension. Belt width 48" - 84" (1200 - 2100mm)
PT Max™ Return Side	Heavy-duty, higher tension belts up to 3000 PIW max. (generally up to 1" (25mm) thick)
HD PT Max™ Return Side	Heavy-duty belts up to 6000 PIW max tension. Belt width 48" - 84" (1200 - 2100mm)

CONVEYOR CRITERIA	BELT POSITIONER™	PT SMART™	PT SMART™ UNDERGROUND	PT MAX™ TOP SIDE	HD PT MAX™ TOP SIDE	PT MAX™ RETURN SIDE	HD PT MAX™ RETURN SIDE
Top side mistracking	NO	NO	NO	YES	YES	NO	NO
Return side mistracking	YES	YES	YES	NO	NO	YES	YES
Belt mistracking to one side	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT
Belt mistracking to both sides	POOR	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT
Inconsistent tracking problem	GOOD	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT
Belt is cupped (heavy)	GOOD	GOOD	GOOD	EXCELLENT	EXCELLENT	GOOD	GOOD
Belt has low running tension	POOR	EXCELLENT	EXCELLENT	GOOD	GOOD	GOOD	GOOD
Belt has medium running tension	GOOD	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT
Belt has high running tension	GOOD	GOOD	GOOD	EXCELLENT	EXCELLENT	EXCELLENT	EXCELLENT
Approx. "upstream" effect*	50' (15 M)	20' (6 M)	20' (6 M)	20' (6 M)	20' (6 M)	20' (6 M)	20' (6 M)
Approx. "downstream" effect*	50' (15 M)	120' - 150' (36 - 45 M)	120' - 150' (36 - 45 M)	150' - 200' (45 - 61 M)	150' - 200' (45 - 61 M)	150' - 200' (45 - 61 M)	150' - 200' (45 - 61 M)

*Typical results; actual results may vary
* Disc idlers have the potential to reduce these numbers

Section 2 - Safety Considerations and Precautions

Before installing and operating the PT Smart™ Belt Trainer, it is important to review and understand the following safety information.

There are setup, maintenance and operational activities involving both **stationary** and **operating** conveyors. Each case has a safety protocol.

2.1 Stationary Conveyors

The following activities are performed on stationary conveyors:

- Installation
- Service
- Roller replacement
- Cleaning
- Repairs

⚠ DANGER

It is imperative that OSHA/MSHA Lockout/Tagout (LOTO) regulations, 9 CFR 1910.147, be followed before undertaking the preceding activities. Failure to use LOTO exposes workers to uncontrolled behavior of the belt trainer caused by movement of the conveyor belt or belt trainer. Severe injury or death can result.

Before working:

- Lockout/Tagout the conveyor power source
- Clear the conveyor area where work is to take place

⚠ WARNING

Use Personal Protective Equipment (PPE):

- Safety eyewear
- Hardhats
- Safety footwear

Close quarters and heavy components create a worksite that compromises a worker's eyes, feet and skull.
PPE must be worn to control the foreseeable hazards associated with conveyor belt components. Serious injuries can be avoided.

2.2 Operating Conveyors

There are two routine tasks that must be performed while the conveyor is running:

- Inspection of belt trainer performance
- Dynamic troubleshooting

⚠ DANGER

Every belt conveyor is an in-running nip hazard. Never touch or prod an operating belt trainer. Conveyor hazards cause instantaneous amputation and entrapment.

⚠ WARNING

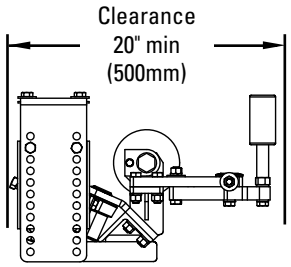
Never adjust anything on an operating belt trainer. Flailing hardware can cause serious injury or death.

⚠ WARNING

Conveyors contain moving hazards. Stay as far from the trainer as practical and use safety eyewear and headgear.

3.1 Checklist

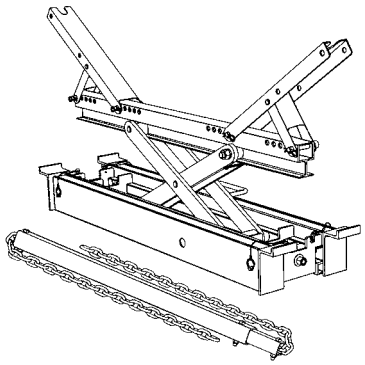
- Check the model and size of the belt trainer. Is it the right one for your beltline?
- Check the PT Smart™ to be sure all the parts are included in the shipment.
- Find the Information Packet in the shipment.
- Review the "Tools Needed" section on the front of the installation instructions.
- Prepare the conveyor site:
  - Identify the point(s) of mistracking, expecting 120' - 150' (36-45M) of downstream influence.
  - Position the unit 20' after the start of the mistracking.
  - Identify an opening of at least 20" if possible to avoid interference with sensor rollers during installation.
  - Remove old tracking devices.
  - If the conveyor has disc idlers, replace one idler before and one idler after the location where the trainer will be installed with a standard idler.



3.2 Optional Installation Accessories

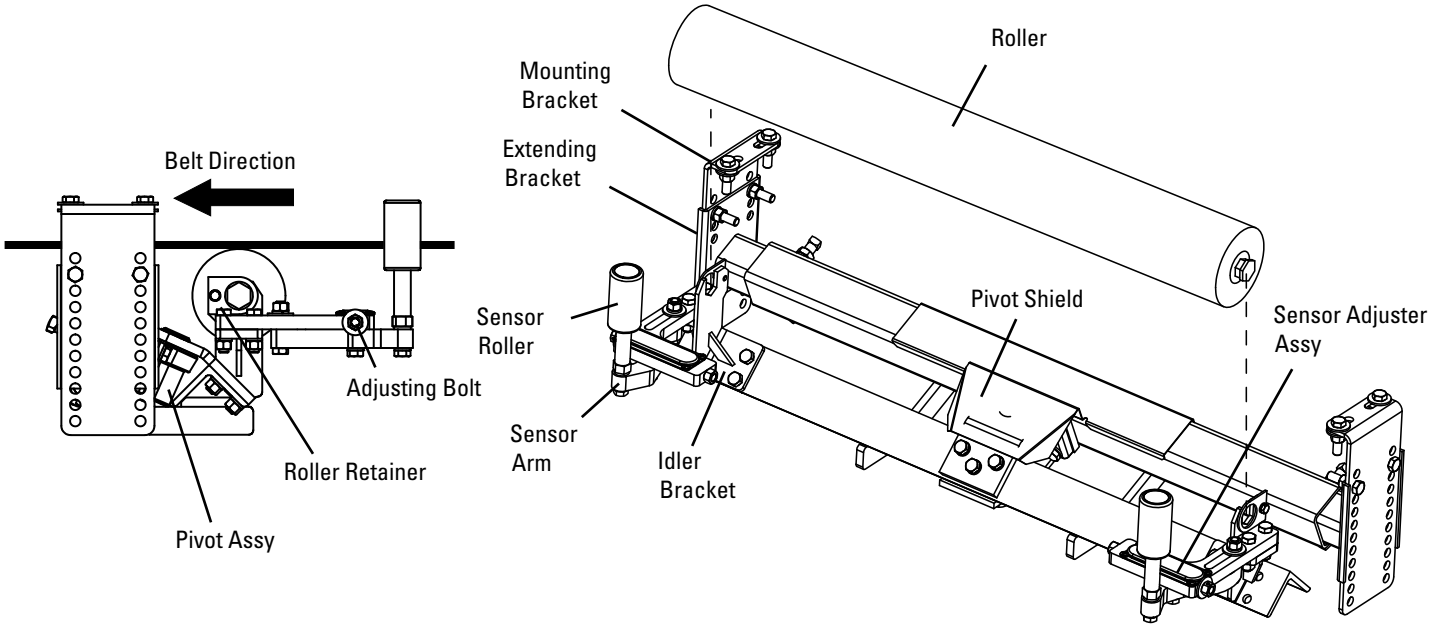
Optional tools can make the installation of the PT Smart™ Belt Trainer easier and faster.

Flex-Lifter™ Conveyor Belt Lifter		
Description	**Ordering Number**	**Item Code**
Medium Flex-Lifter 36" - 60" (900 - 1500 mm)	FL-M	76469
Large Flex-Lifter 48" - 72" (1200 - 1800 mm)	FL-L	76470
XL Flex-Lifter 72" - 96" (1800-2400 mm)	FL-XL	76983



Flex-Lifter™ Conveyor Belt Lifter
The Flexco Flex-Lifter makes the job of lifting the conveyor belt easy and safe. Using two Flex-Lifters, the belt can be quickly lifted out of the way to install the PT Smart™. The Flex-Lifter has the highest safe lift rating available at 4000 lbs. (1810 kg). And it's versatile. It can also be used to lift topside or return side belt for splicing, roller replacement or other maintenance jobs. Available in three sizes: Medium for belt widths 36" - 60" (900 - 1500mm), Large for belt widths 48" - 72" (1200 - 1800mm), and XL for belt widths 72" - 96" (1800 - 2400mm).

Section 4 - Installation Instructions - PT Smart™



Physically lock out and tag the conveyor at the power source before you begin cleaner installation.

CAUTION: Components may be heavy. Use safety-approved lifting procedures.

Tools Needed:

- Tape measure
- 3/4" wrench
- Medium or large adjustable wrench
- Cutting torch
- Come-alongs (2) (3/4 ton min.)
- Any necessary equipment for moving and lifting heavy components

1. **Prepare the conveyor site:**
   - Identify the point(s) of mistracking, expecting 120' - 150' (36-45M) of downstream influence.
   - Position the unit 20' after the start of the mistracking.
   - Identify an opening of at least 20" if possible to avoid interference with sensor rollers during installation (Fig. 1).
   - Remove old tracking devices.
2. **Position mounting brackets.** May be mounted to existing idler bracket mounts OR to outside of structure, if structure width is belt width +18" or less. Be sure belt passes between top and bottom mounting holes (Fig 2).
3. **Install mounting brackets.** Measure from a fixed location on both sides to ensure alignment.
4. **Lift the belt** approximately 3" (75mm) where the trainer will be installed (Fig. 4).
5. **Remove existing idler** (if there is one in the location). **NOTE:** If the conveyor has disc idlers, replace one idler before and one idler after the location where the trainer will be installed with a standard idler.

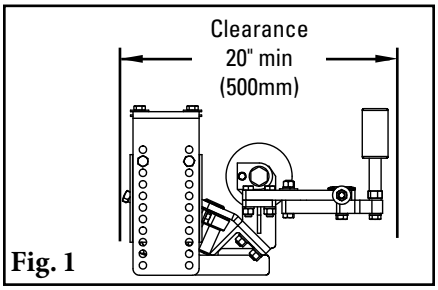


Fig. 1

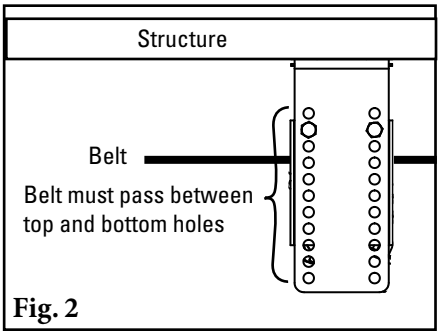


Fig. 2

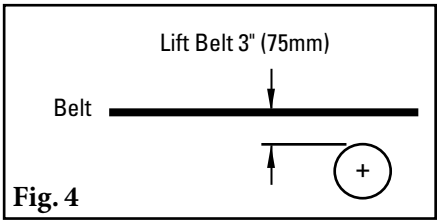


Fig. 4

6. **Remove Roller** by unbolting Roller Retainer (Fig. 6a). Determine orientation of trainer and remove far side Extending Bracket (Fig. 6b).

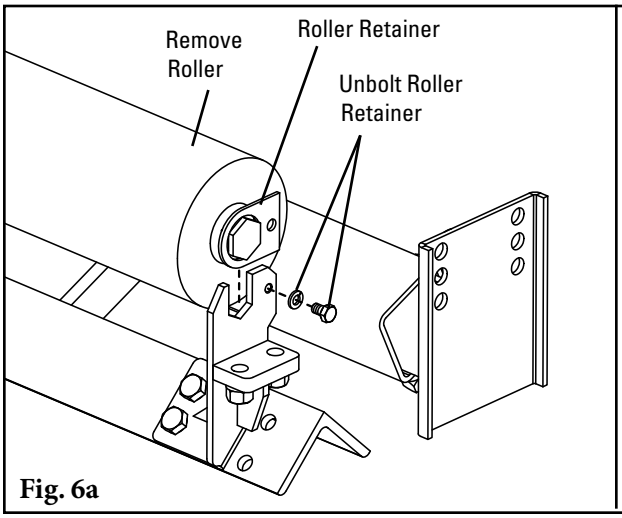


Fig. 6a

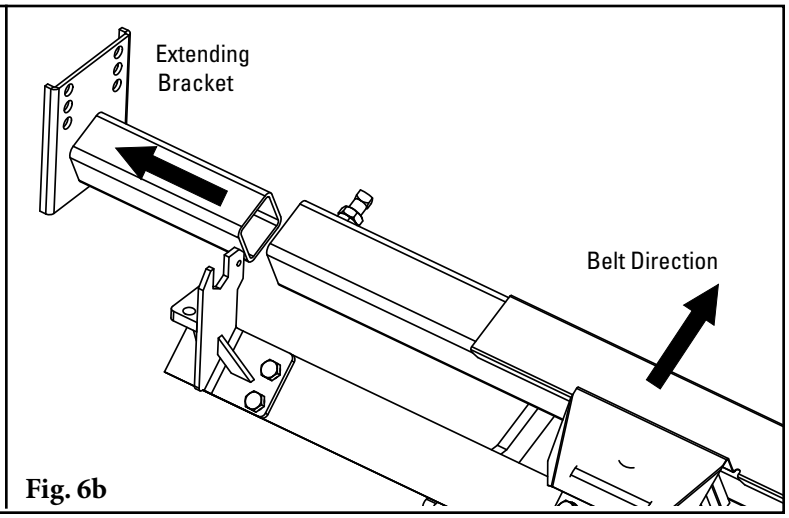


Fig. 6b

7. **Attach Extending Bracket** to mounting bracket already installed on far side of conveyor (Fig. 7). Finger-tighten bolts for future adjustment. Top bolt holes should be even with the normal height of the belt.

8. **Slide the far end of main frame** onto the extending bracket assembled in Step 7 (Fig. 8).

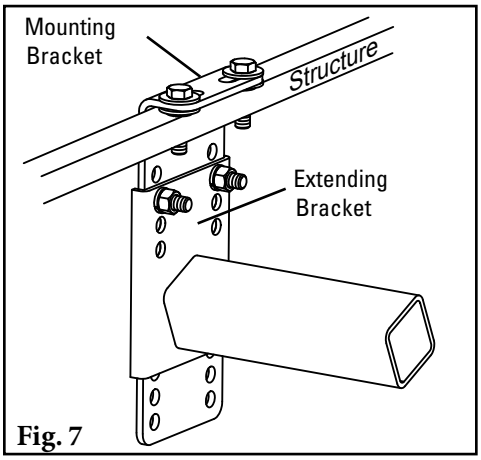


Fig. 7

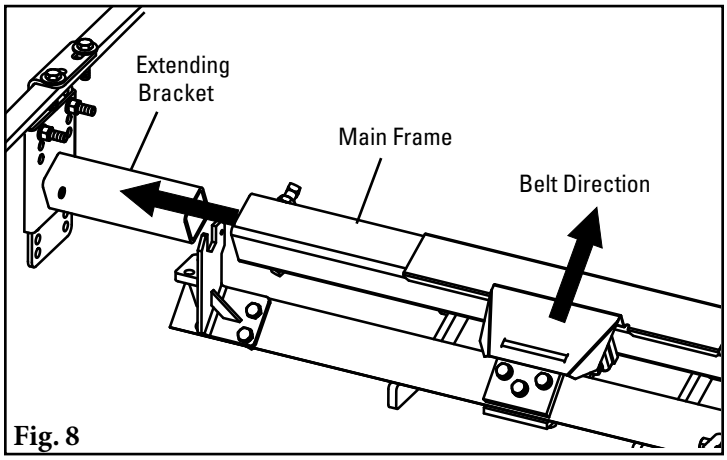


Fig. 8

9. **Lift near end of main frame** and attach extending bracket to mounting bracket (Fig. 9a). Ensure main frame is centered on the Extending Brackets (equal length of extenders showing on both sides) (Fig. 9b).

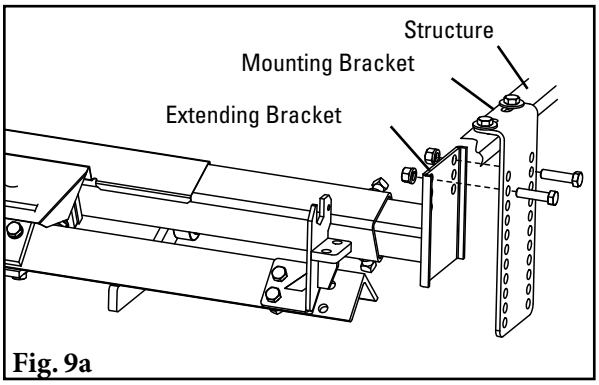


Fig. 9a

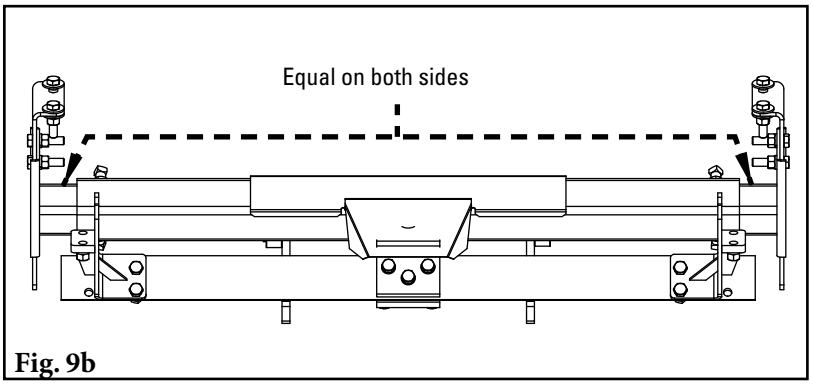


Fig. 9b

10. **Reinstall roller** and re-bolt roller retainer (Fig. 10).
11. **Lower the belt.** Ensure belt completely contacts roller. Raise extending brackets one hole if there is not good contact (Fig. 9). Tighten all bolts.

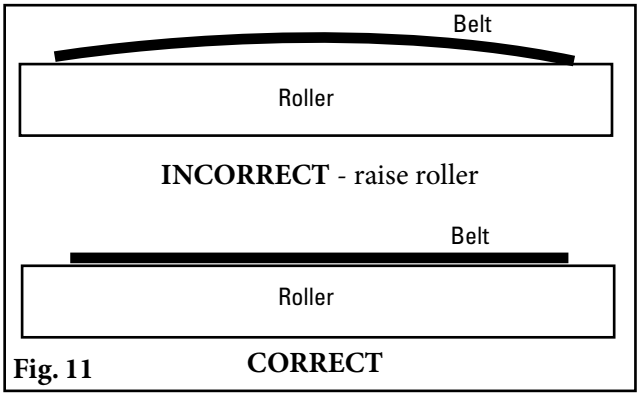


Fig. 11

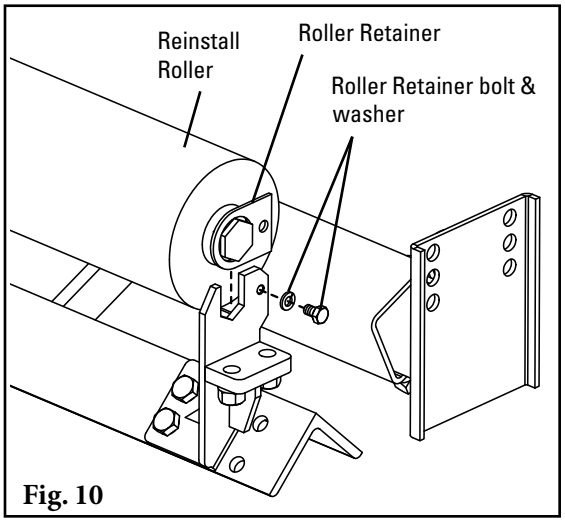


Fig. 10

12. **Install sensor adjuster assemblies using included bolts.** Ensure left and right assemblies are installed on the correct sides.

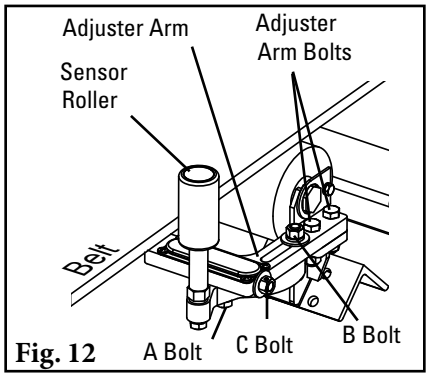


Fig. 12

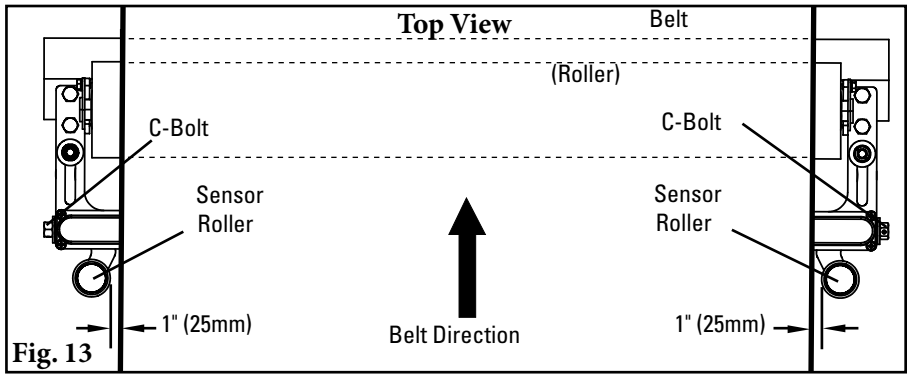


Fig. 13

13. **Adjust sensor rollers** so they are 1" (25mm) from the belt on each side. Adjust by loosening "A" and "B" bolts (shown in Fig. 12), then turning the "C" bolts (Fig. 13).
14. **Pivot the frame 1/2" to the side it is mistracking.** Bring sensor roller in until it touches the belt. Move opposite sensor roller out to 1" (25mm) from the belt (Fig 14).
15. **Tighten all bolts** and proceed to next page for pre-op checklist.

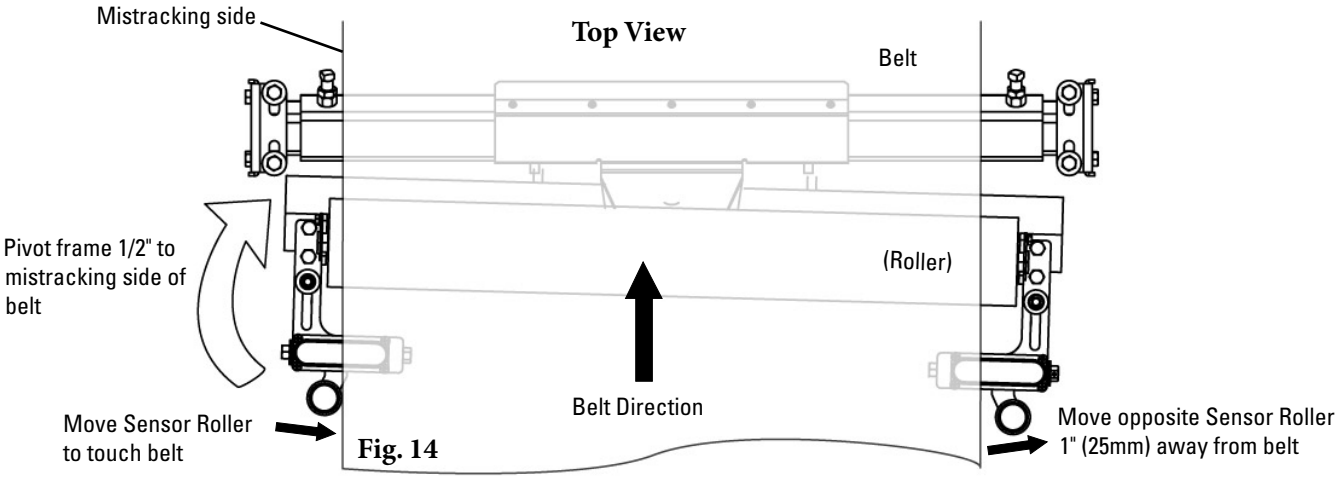


Fig. 14

Section 5 - Pre-Operation Checklist and Testing

5.1 Pre-Op Checklist

- Recheck that all fasteners are tight
- Apply all supplied labels
- Be sure that all installation materials and tools have been removed from the belt and conveyor area

5.2 Test Run the Conveyor

- Run the conveyor for at least 15 minutes and confirm the belt is tracking properly.
- If belt is still mistracking too far to one side, bring that sensor roller in toward the center. Make adjustments of 1/4"(6mm) at a time (Fig. 1). Do not pinch the belt between the rollers - rollers overall should be 1" (25mm) wider than the belt (Fig. 2).
- **NOTE:** If the conveyor has disc idlers, the belt may not get the full downstream tracking effect.

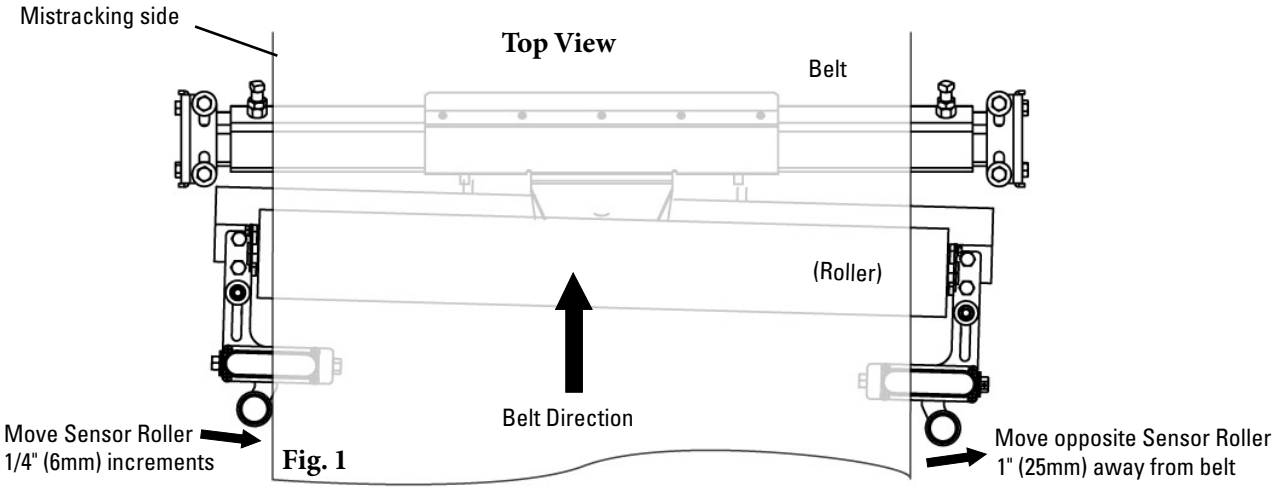


Fig. 1

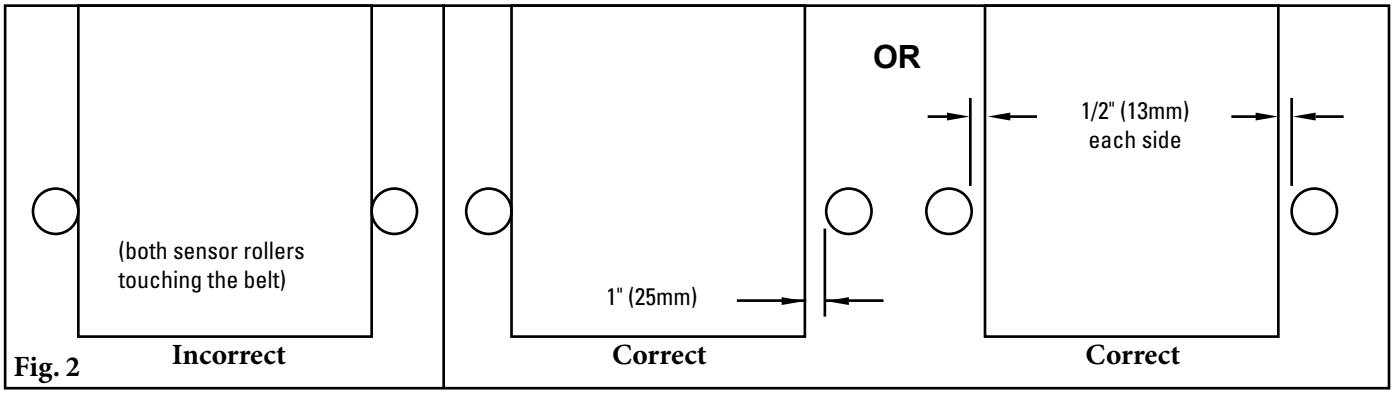


Fig. 2

Section 6 - Maintenance

Flexco belt trainers are designed to operate with minimum maintenance. However, to maintain superior performance some service is required. When the trainer is installed a regular maintenance program should be set up. This program will ensure that the trainer operates at optimal efficiency, and problems can be identified and fixed before any damage is done to the belt, the trainer, other conveyor components, or structure.

All safety procedures for inspection of equipment (stationary or operating) must be observed. The PT Smart is in direct contact with the moving belt. Only visual observations can be made while the belt is running. Service tasks can be done only with the conveyor stopped and by observing the correct lockout/tagout procedures.

6.1 New Installation Inspection

After the PT Smart™ has run for 15 minutes a visual inspection should be made to ensure the trainer is performing properly. Make adjustments as needed.

6.2 Routine Visual Inspection (every 2-4 weeks)

A visual inspection of the PT Smart can determine:

- If the belt is tracking as required
- If the trainer is moving freely
- If the main frame is free of material and rolling properly
- If there is damage to the main frame or other components
- If the sensor rollers are turning freely and without damage

If any of the above conditions exist, a determination should be made on when the conveyor can be stopped for trainer maintenance.

6.3 Routine Physical Inspection (every 6-8 weeks)

When the conveyor is not in operation and properly locked and tagged out, a physical inspection of the trainer to perform the following tasks:

- Clean material buildup off the trainer and components.
- Closely inspect both sensor rollers for free movement and wear. Replace if needed.
- Closely inspect main roller for free movement and wear. Replace if needed.
- Pivot unit to ensure full and easy movement.
- Closely inspect complete unit for damage.
- Inspect all fasteners for tightness and wear. Tighten or replace if needed.
- When maintenance tasks are completed, test run the conveyor to ensure the trainer is performing properly.

Section 6 - Maintenance

6.4 Roller Replacement Instructions

Physically lock out and tag the conveyor at the power source before you begin cleaner installation.

CAUTION: Components may be heavy. Use safety-approved lifting procedures.

1. **Remove tension from belt.** Use a Flex-Lifter or other appropriate lifting equipment to lift the belt approx. 3" (75mm) off the trainer.

2. **Remove roller** by unbolting Roller Retainers (Fig. 2).

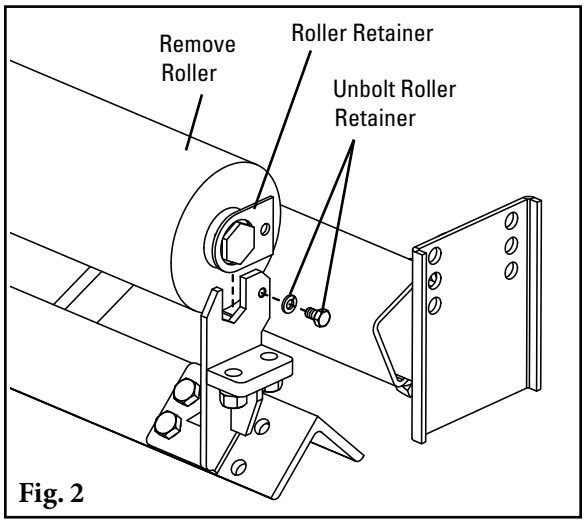


Fig. 2

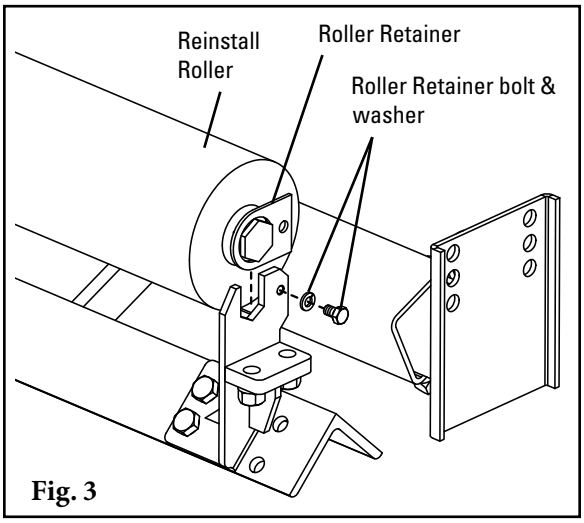


Fig. 3

3. **Install new roller** and re-bolt roller retainer (Fig. 3). Confirm roller turns smoothly.

4. **Lower the belt.** Ensure belt completely contacts roller. Raise brackets if there is not good contact (Fig. 4). Tighten all bolts.

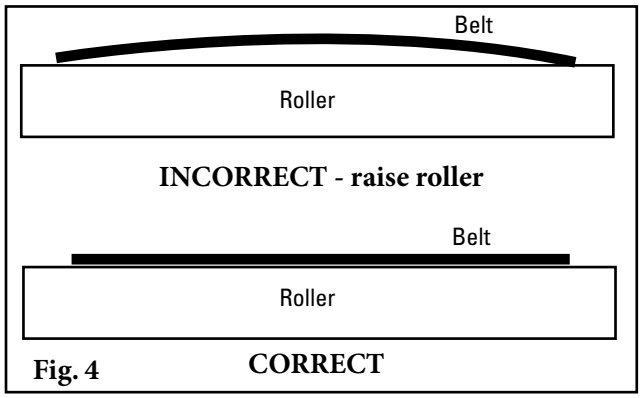


Fig. 4

5. **Adjust sensor rollers** so they are 1" (25mm) from the belt on each side. Adjust by loosening the "A" and "B" bolts, then turning the "C" bolts (Fig. 5a & b).

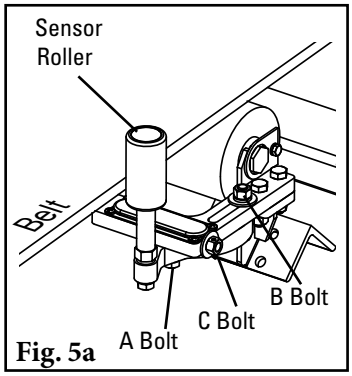


Fig. 5a

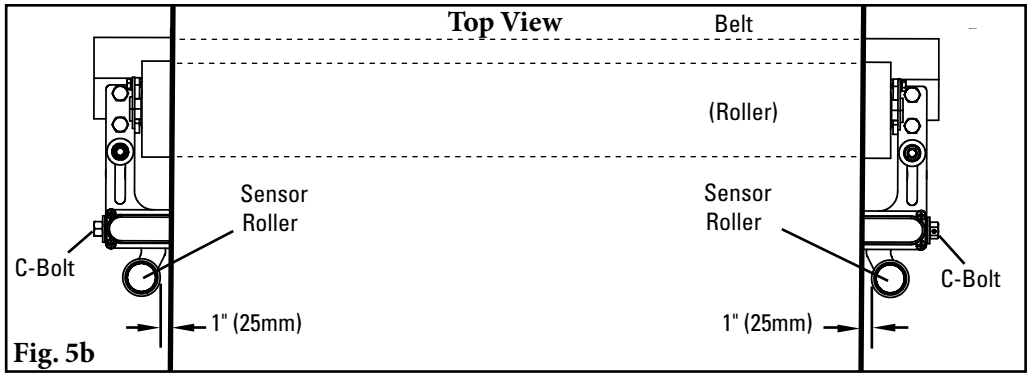


Fig. 5b

6. **Pivot the frame to the side it is mistracking.** Bring sensor roller in until it touches the belt. Move opposite sensor roller out to 1" (25mm) from the belt (Fig 6).

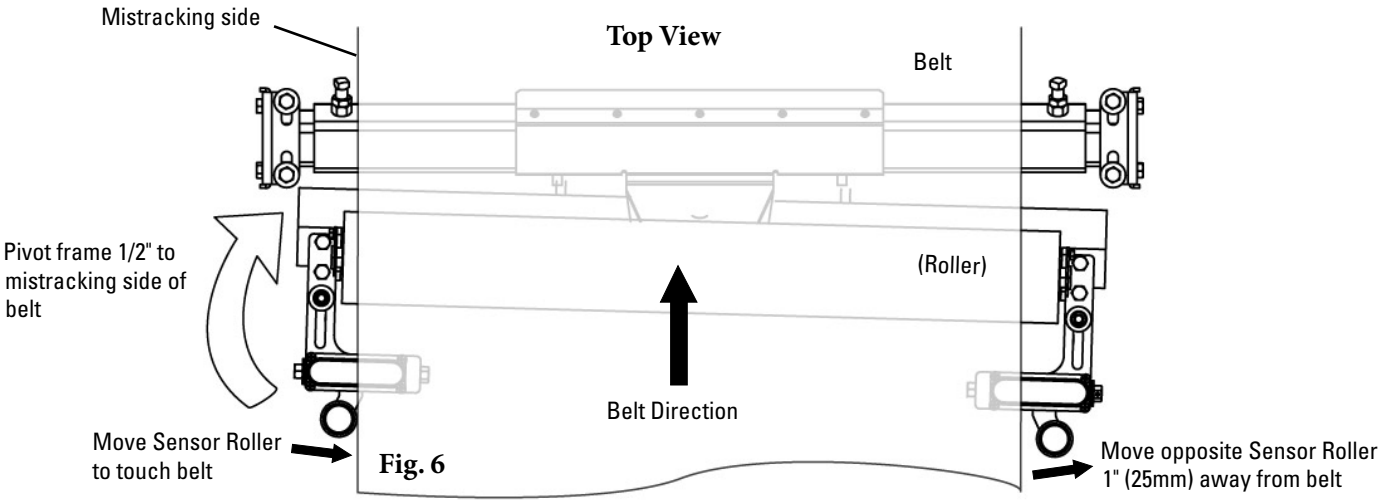


Fig. 6

7. **Tighten all bolts and refer to pre-op checklist (page 10) before running the conveyor.** If belt is still mistracking, refer to Section 5.2 on page 10.

6.5 Sensor Roller Replacement Instructions

1. **Loosen "A" and "B" bolts, turn "C" bolts to move sensor rollers away from the belt** (Fig. 1).
2. **Loosen bolt at base of sensor roller** and remove from adjuster arm (Fig. 2).

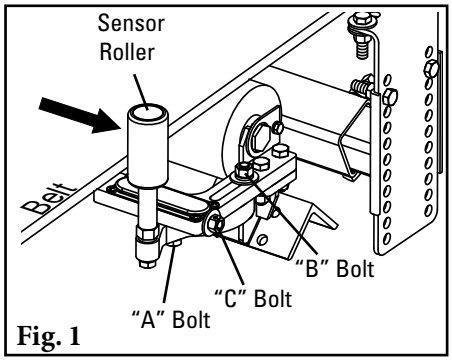


Fig. 1

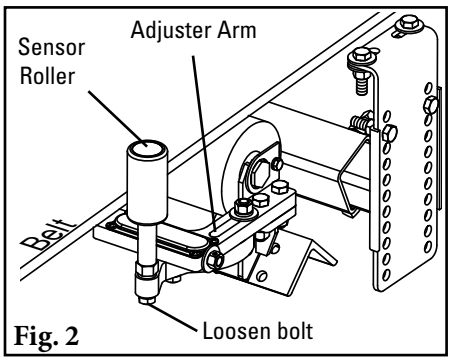


Fig. 2

3. **Install new sensor roller**, reinstall bolt.
4. **Adjust sensor rollers so they are 1" (25mm) from the belt on each side.** Adjust by turning the "C" bolts (Fig. 4).

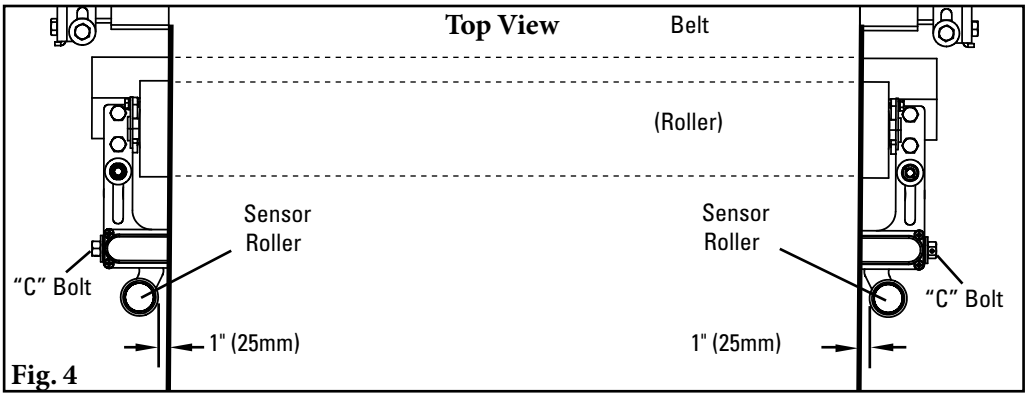


Fig. 4

5. **Pivot the frame 1/2" to the side it is mistracking.** Bring sensor roller in until it touches the belt. Move opposite sensor roller out to 1" (25mm) from the belt (Fig 5).

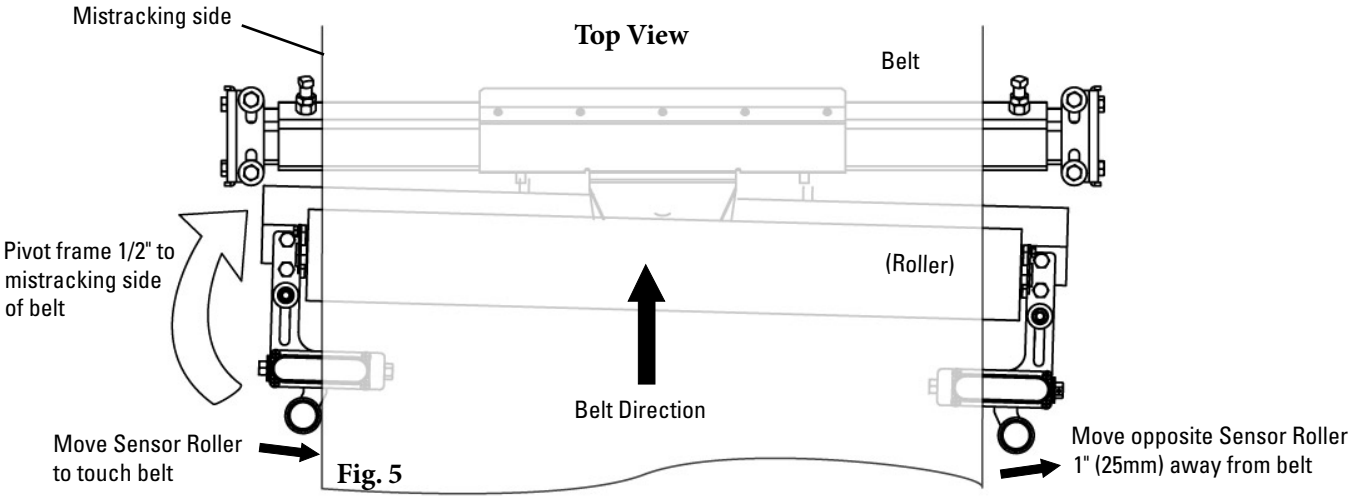


Fig. 5

6. **Tighten all bolts and refer to pre-op checklist (page 10) before running the conveyor.** If belt is still mistracking, refer to Section 5.2 on page 10.

6.6 Maintenance Log

Conveyor Name/No. _____

Date: _____ Work done by: _____ Service Quote # _____

Activity: _____

Date: _____ Work done by: _____ Service Quote # _____

Activity: _____

Date: _____ Work done by: _____ Service Quote # _____

Activity: _____

Date: _____ Work done by: _____ Service Quote # _____

Activity: _____

Date: _____ Work done by: _____ Service Quote # _____

Activity: _____

Date: _____ Work done by: _____ Service Quote # _____

Activity: _____

Date: _____ Work done by: _____ Service Quote # _____

Activity: _____

Section 6 - Maintenance

6.7 Belt Trainer Maintenance Checklist

PT Smart: _____ **Serial Number:** _____

Beltline Information:

Beltline Number: _____ Belt Condition: _____

Belt Width: ☐ 18" ☐ 24" ☐ 30" ☐ 36" ☐ 42" ☐ 48" ☐ 54" ☐ 60" ☐ 72"

Belt Speed _____ Belt Thickness _____

Idler Roller Life:

Date roller installed: _____ Date roller inspected: _____ Estimated roller life: _____

Roller condition: _____

Sensor Roller Life (Right Side):

Date rollers installed: _____ Date rollers inspected: _____ Estimated roller life: _____

Roller condition: _____

Sensor Roller Life (Left Side):

Date rollers installed: _____ Date rollers inspected: _____ Estimated roller life: _____

Roller condition: _____

PT Smart Frame Condition:

☐ Good ☐ Bent ☐ Rusted

Overall PT Smart Performance: (Rate the following 1 - 5; 1=very poor, 5=very good)

Appearance: _____ Comments: _____

Location: _____ Comments: _____

Maintenance: _____ Comments: _____

Performance: _____ Comments: _____

Other Comments: _____

_____

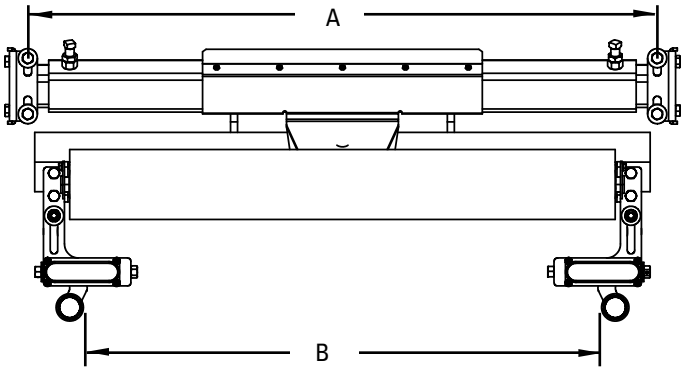
_____

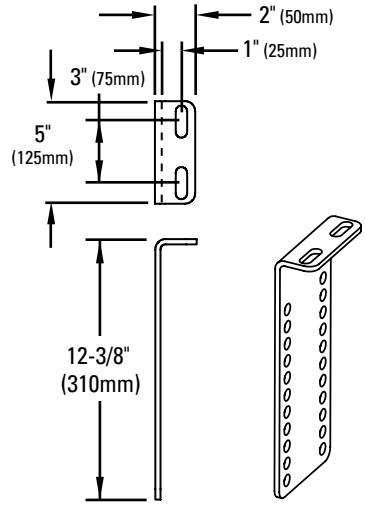
Section 7 - Troubleshooting

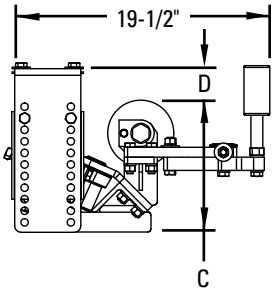
Problem	Possible Cause	Possible Solutions
Little to no effect on trouble area of belt	Unit installed in wrong location	Relocate unit 20' (6M) after start of problem area of belt
	Incorrect tension on unit	Increase height of unit to provide 1/2" - 1" (13-25mm) lift on belt
	Unit mis-adjusted	Adjust sensor roller to provide more activation of unit
	Buildup on main roller	Clean unit
Belt not correcting enough	Unit mis-adjusted	Adjust sensor roll to provide more activation of unit
	Disc idlers on conveyor	Replace one disc idler before and one after the trainer with a standard idler
Belt moving over too much	Unit mis-adjusted	Adjust sensor roll to provide less activation of unit
Belt is jumping sensor roll	Unit located too low in structure	Increase height of unit to provide 1/2" - 1" (13-25mm) lift on belt
Belt contacting both side sensors	Unit mis-adjusted	Adjust sensors to provide the 1" (25mm) clearance so both sensors do not touch belt
Unit does not pivot	Buildup of material	Clean unit
Main roller not turning	Buildup on main roller	Clean unit
	Main roller bearing bad	Replace main roller

Section 8 - Specs and CAD Drawings

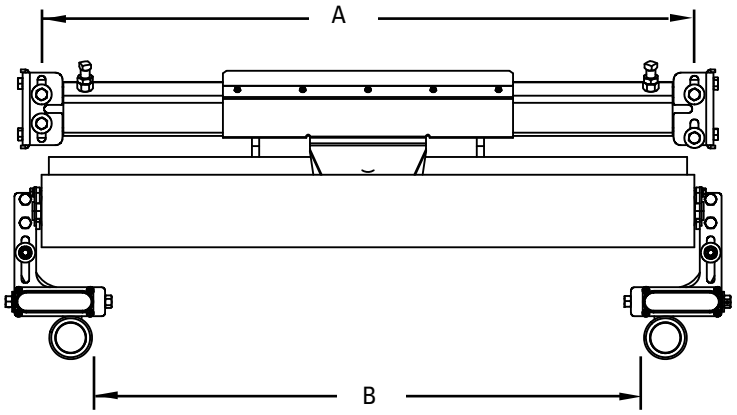
8.1 Specs and Guidelines

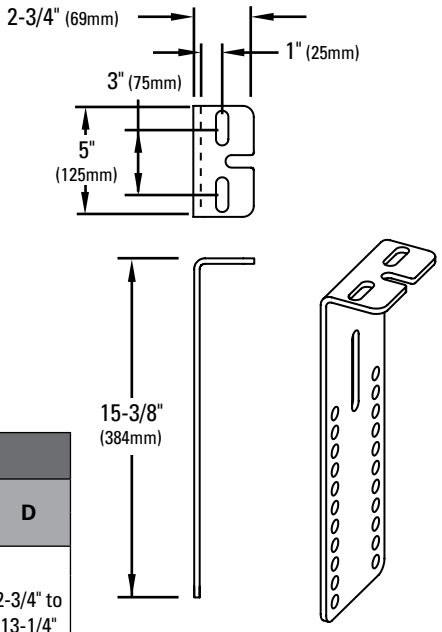


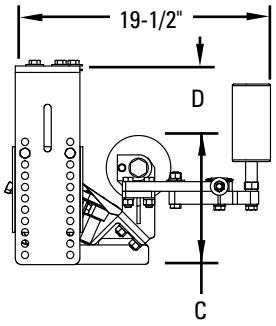




PT Smart Standard						
Belt Width		Item Code	A	B	C	D (vertical adjustment)
in.	mm					
18	450	77664	23-35" (575-875mm)	10-23" (250-575mm)	10" (250mm)	0"-10" (0-250mm)
24	600	77665	29-41" (725-1025mm)	16-29" (400-725mm)		
30	750	77666	35-47" (875-1175mm)	22-35" (550-875mm)		
36	900	77667	41-53" (1025-1325mm)	28-41" (700-1025mm)		
42	1050	77668	47-59" (1175-1475mm)	33-47" (825-1175mm)		
48	1200	77669	53-65" (1325-1625mm)	40-53" (1000-1325mm)		
54	1350	77670	59-71" (1475-1775mm)	46-59" (1150-1475mm)		
60	1500	77671	65-77" (1625-1925mm)	52-65" (1300-1625mm)		
72	1800	77672	77-89" (1925-2225mm)	64-77" (1600-1925mm)		

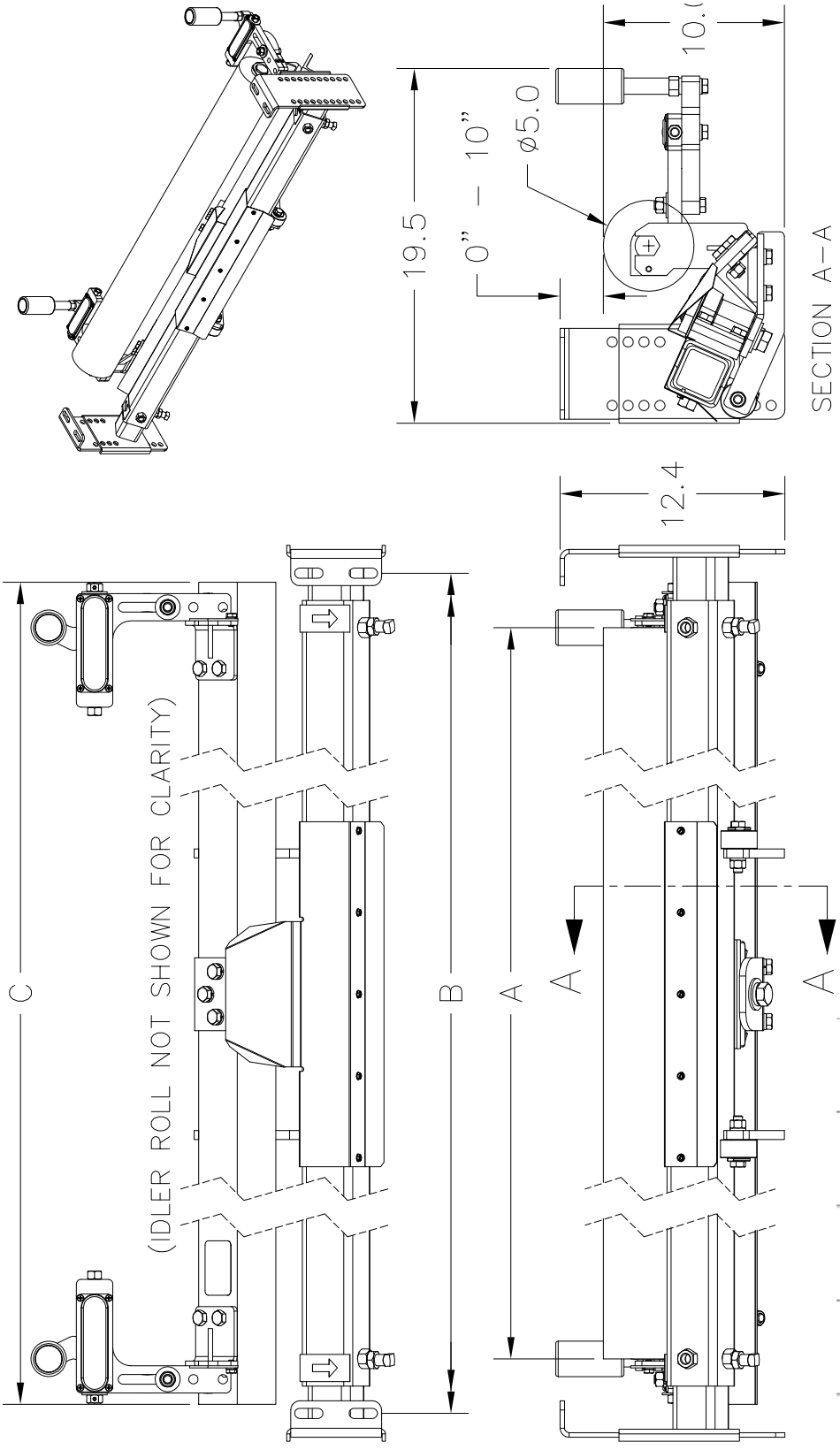






PT Smart Underground Structure						
Belt Width		Item Code	A	B	C	D
in.	mm					
30	750	77673	35-47" (875-1175mm)	27-40" (675-1000mm)	10" (250mm)	2-3/4" to 13-1/4" (69mm to 331mm)
36	900	77674	41-53" (1025-1325mm)	33-46" (825-1150mm)		
42	1050	77675	47-59" (1175-1475mm)	39-52" (975-1300mm)		
48	1200	77676	53-65" (1025-1625mm)	45-58" (1125-1450mm)		
54	1350	77677	59-71" (1475-1775mm)	51-64" (1275-1600mm)		
60	1500	77678	65-77" (1625-1925mm)	57-70" (1425-1750mm)		
72	1800	77679	77-89" (1925-2225mm)	69-82" (1725-2050mm)	10-1/2" (262mm)	2-1/4" to 12-3/4" (56mm to 319mm)

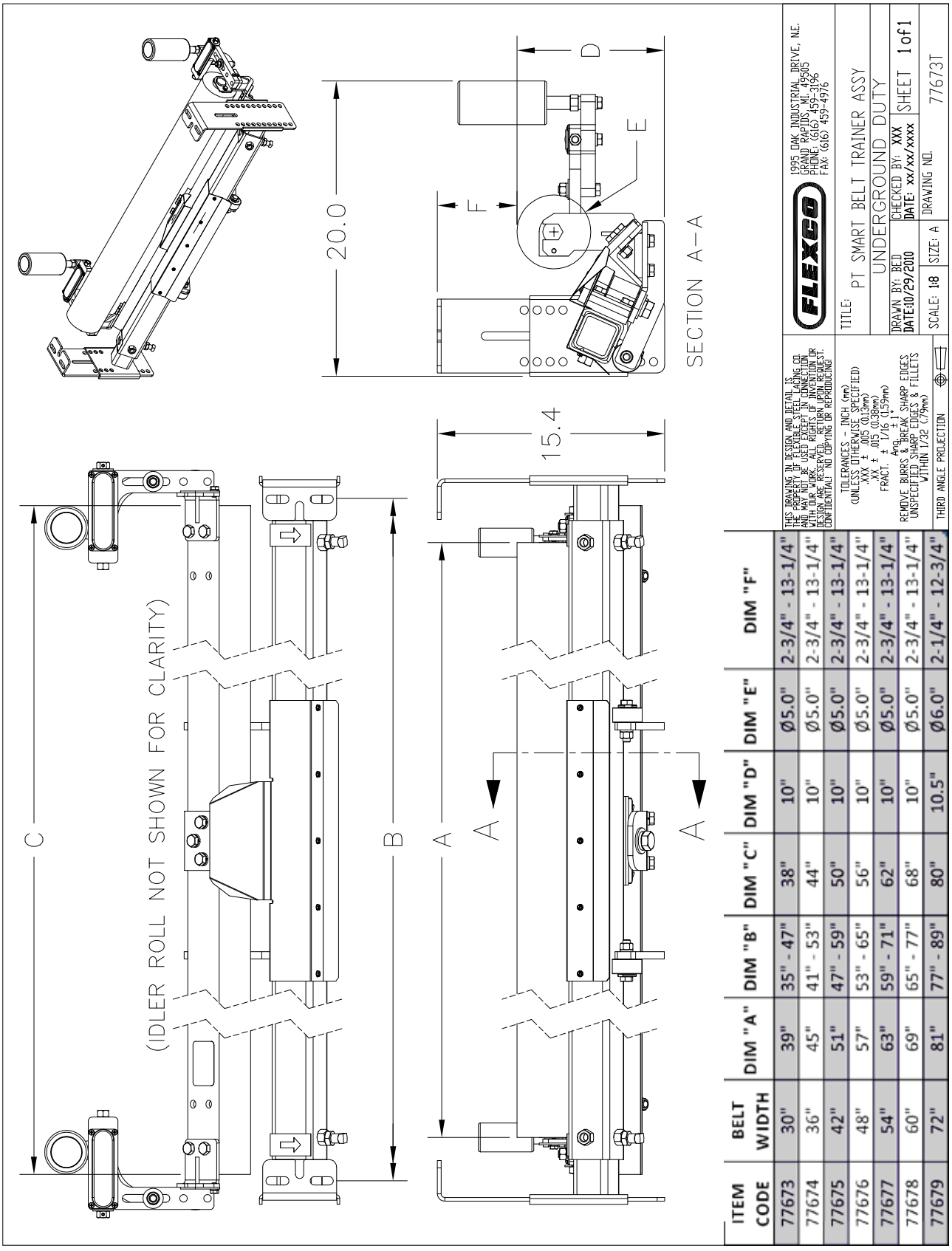
8.2 CAD Drawing - PT Smart Standard



ITEM CODE	BELT WIDTH	DIM "A"	DIM "B"	DIM "C"
77664	18"	21"	23" - 35"	26"
77665	24"	27"	29" - 41"	32"
77666	30"	33"	35" - 47"	38"
77667	36"	39"	41" - 53"	44"
77668	42"	45"	47" - 59"	50"
77669	48"	51"	53" - 65"	56"
77670	54"	57"	59" - 71"	62"
77671	60"	63"	65" - 77"	68"

Section 8 - Specs and CAD Drawings

8.3 CAD Drawing - PT Smart Underground Structure



ITEM CODE	BELT WIDTH	DIM "A"	DIM "B"	DIM "C"	DIM "D"	DIM "E"	DIM "F"
77673	30"	39"	35" - 47"	38"	10"	Ø5.0"	2-3/4" - 13-1/4"
77674	36"	45"	41" - 53"	44"	10"	Ø5.0"	2-3/4" - 13-1/4"
77675	42"	51"	47" - 59"	50"	10"	Ø5.0"	2-3/4" - 13-1/4"
77676	48"	57"	53" - 65"	56"	10"	Ø5.0"	2-3/4" - 13-1/4"
77677	54"	63"	59" - 71"	62"	10"	Ø5.0"	2-3/4" - 13-1/4"
77678	60"	69"	65" - 77"	68"	10"	Ø5.0"	2-3/4" - 13-1/4"
77679	72"	81"	77" - 89"	80"	10.5"	Ø6.0"	2-1/4" - 12-3/4"

TOLERANCES - INCH (mm)
(UNLESS OTHERWISE SPECIFIED)
XXX ± .005 (0.13mm)
XX ± .015 (0.38mm)
FRACT. ± 1/16 (1.59mm)
Ang. ± 1°
REMOVE BURRS & BREAK SHARP EDGES
UNSPECIFIED SHARP EDGES & FILLETS
WITHIN 1/32" (.79mm)
THIRD ANGLE PROJECTION

FLEXCO
1995 DAK INDUSTRIAL DRIVE, N.E.
GRAND RAPIDS, MI. 49505
PHONE: (616) 459-3196
FAX: (616) 459-4976

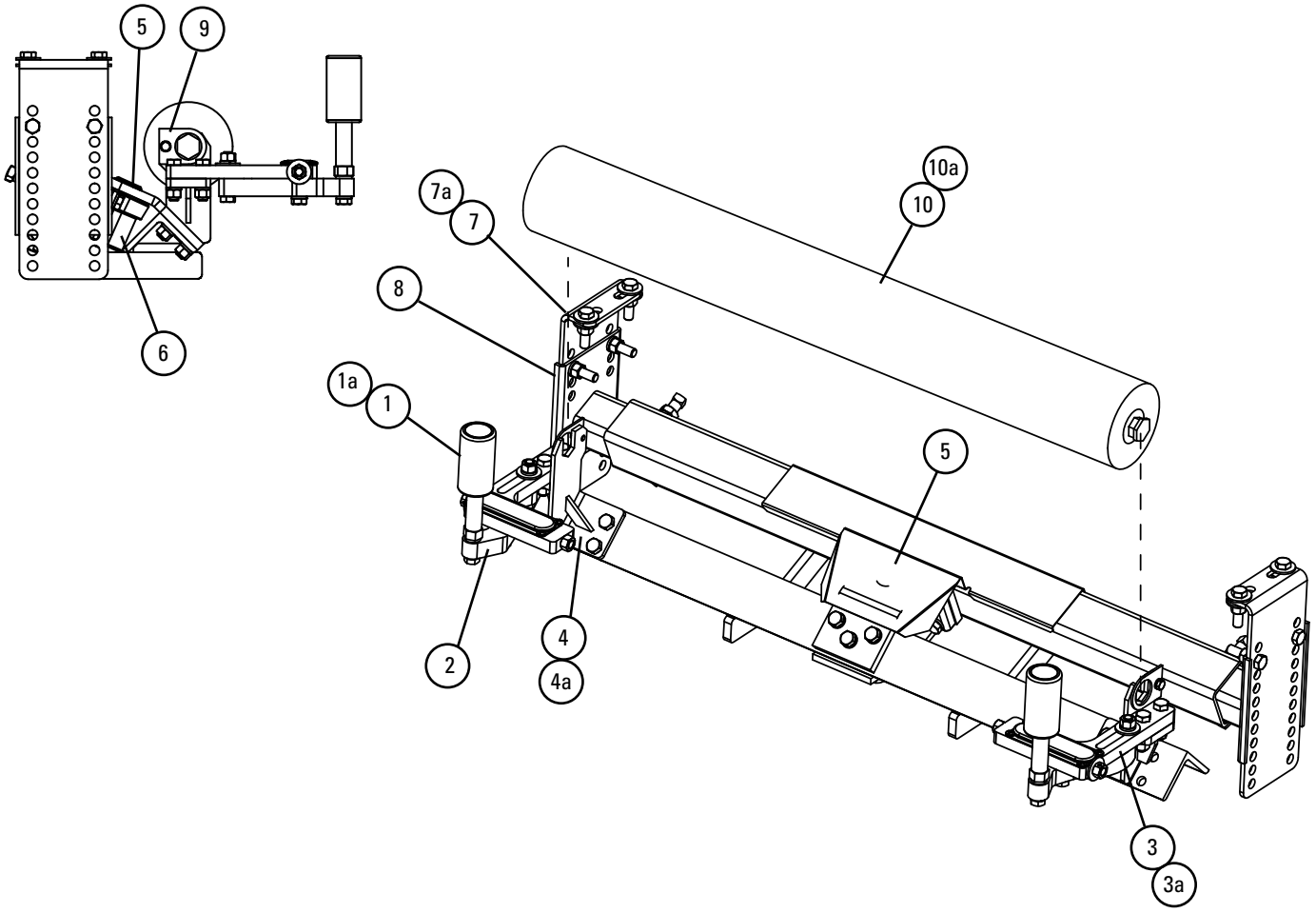
TITLE: PT SMART BELT TRAINER ASSY
UNDERGROUND DUTY

DRAWN BY: BED
DATE:10/29/2010
CHECKED BY: XXX
DATE: xx/xx/xxxx
SHEET 1 of 1

SCALE: 1/8
SIZE: A
DRAWING NO. 77673T

Section 9 - Replacement Parts

9.1 Replacement Parts List



Replacement Parts			
Ref	Description	Ordering Number	Item Code
1	PTS STD Sensor Roller (2")	PTS-SR	77691
1a	PTS HD Sensor Roller (3")	PTS-HDSR	77692
2	PTS Sensor Arm Kit (incl. 1 ea.)	PTS-SAK	77694
3	PTS RH Sensor Adjuster Assy	PTS-RHSAA	77755
3a	PTS LH Sensor Adjuster Assy	PTS-LHSAA	77756
4	PTS Idler Bracket Kit (incl. L & R)	PTS-IBK	77696
4a	PTS HD Idler Bracket Kit (incl. L & R)	PTS-HIBK	77697
5	PTS Pivot Shield	PTS-PS	77698
6	PTS Pivot Assy (Axle and housing)	PTS-PA	77699
7	PTS Mounting Bracket Kit	PTS-MBK	77700
7a	PTS Mounting Bracket Kit U/G	PTS-MBKUG	77701
8	PTS Extending Bracket Kit (incl. L & R)	PTS-EBK	77702
9	Roller Retainer Kit	RBPRET	73163

*Hardware included
Lead time: 1 working day

Replacement Rollers					
Ref	Belt Width		Description	Ordering Number	Item Code
	in.	mm			
FOR PT SMART™ STANDARD STRUCTURE					
10	18	450	PTS Repl Roller 21" (525mm)	PTS-RR21	77680
	24	600	PTS Repl Roller 27" (675mm)	PTS-RR27	77681
	30	750	PTS Repl Roller 33" (825mm)	PTS-RR33	77682
	36	900	PTS Repl Roller 39" (975mm)	PTS-RR39	77683
	42	1050	PTS Repl Roller 45" (1125mm)	PTS-RR45	77684
	48	1200	PTS Repl Roller 51" (1275mm)	PTS-RR51	77685
	54	1350	PTS Repl Roller 57" (1425mm)	PTS-RR57	77686
	60	1500	PTS Repl Roller 63" (1575mm)	PTS-RR63	77687
	72	1800	PTS Repl Roller 75" (1875mm)	PTS-RR75	77689
FOR PT SMART™ UNDERGROUND STRUCTURE					
10a	30	750	PTS Repl Roller 39" (975mm)	PTS-RR39	77683
	36	900	PTS Repl Roller 45" (1125mm)	PTS-RR45	77684
	42	1050	PTS Repl Roller 51" (1275mm)	PTS-RR51	77685
	48	1200	PTS Repl Roller 57" (1425mm)	PTS-RR57	77686
	54	1350	PTS Repl Roller 63" (1575mm)	PTS-RR63	77687
	60	1500	PTS Repl Roller 69" (1725mm)	PTS-RR69	77688
	72	1800	PTS Repl Roller 81" (2025mm)	PTS-RR81	77690

Lead time: 1 working day

Section 10 - Other Flexco Conveyor Products

Flexco provides many conveyor products that help your conveyors to run more efficiently and safely. These components solve typical conveyor problems and improve productivity. Here is a quick overview on just a few of them:

EZP1 Precleaner

- Patented ConShear™ blade renews its cleaning edge as it wears
- Visual Tension Check™ for optimal blade tensioning and simple retensioning
- Quick and easy one-pin blade replacement
- Material Path Option™ for optimal cleaning and reduced maintenance

Flex-Lok™ Skirt Clamps

- Eliminates transfer zone spillage
- Interlocking design for easy installation and one-person maintenance
- Unique wedge pin holds rubber securely in place and is easy to adjust
- Available in various models and in stainless steel

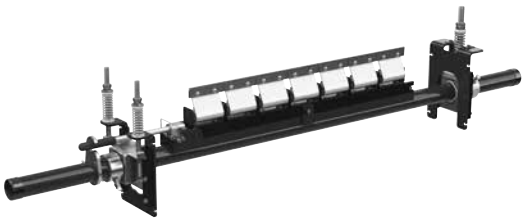
MMP Precleaner

- Extra cleaning power for tough applications
- 10" TuffShear™ blade provides increased blade-to-belt tension
- A 3-piece telescoping pole is lighter to lift and easier to install
- Dual Quick-Mount Tensioners ensure optimal tension throughout the life of the blade

PT Max™ Belt Trainer

- Patented "pivot & tilt" design for superior training action
- Dual sensor rollers on each side to minimize belt damage
- Pivot point guaranteed not or freeze up
- Available for topside and return side belts

MHS Secondary Cleaner with Service Advantage Cartridge



- An easy slide-out cartridge for service
- Cartridge design to speed up blade-change maintenance
- Patented PowerFlex™ Cushions for superior cleaning performance
- Compatible with Flexco mechanical splices

Belt Plows

- A belt cleaner for the tail pulley
- Exclusive blade design quickly spirals debris off the belt
- Economical and easy to service
- Available in vee or diagonal models

The Flexco Vision

To become the leader in maximising
belt conveyor productivity for our customers worldwide
through superior service and innovation.

2525 Wisconsin Avenue • Downers Grove, IL 60515-4200 • USA
Tel: (630) 971-0150 • Fax: (630) 971-1180 • E-mail: info@flexco.com

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