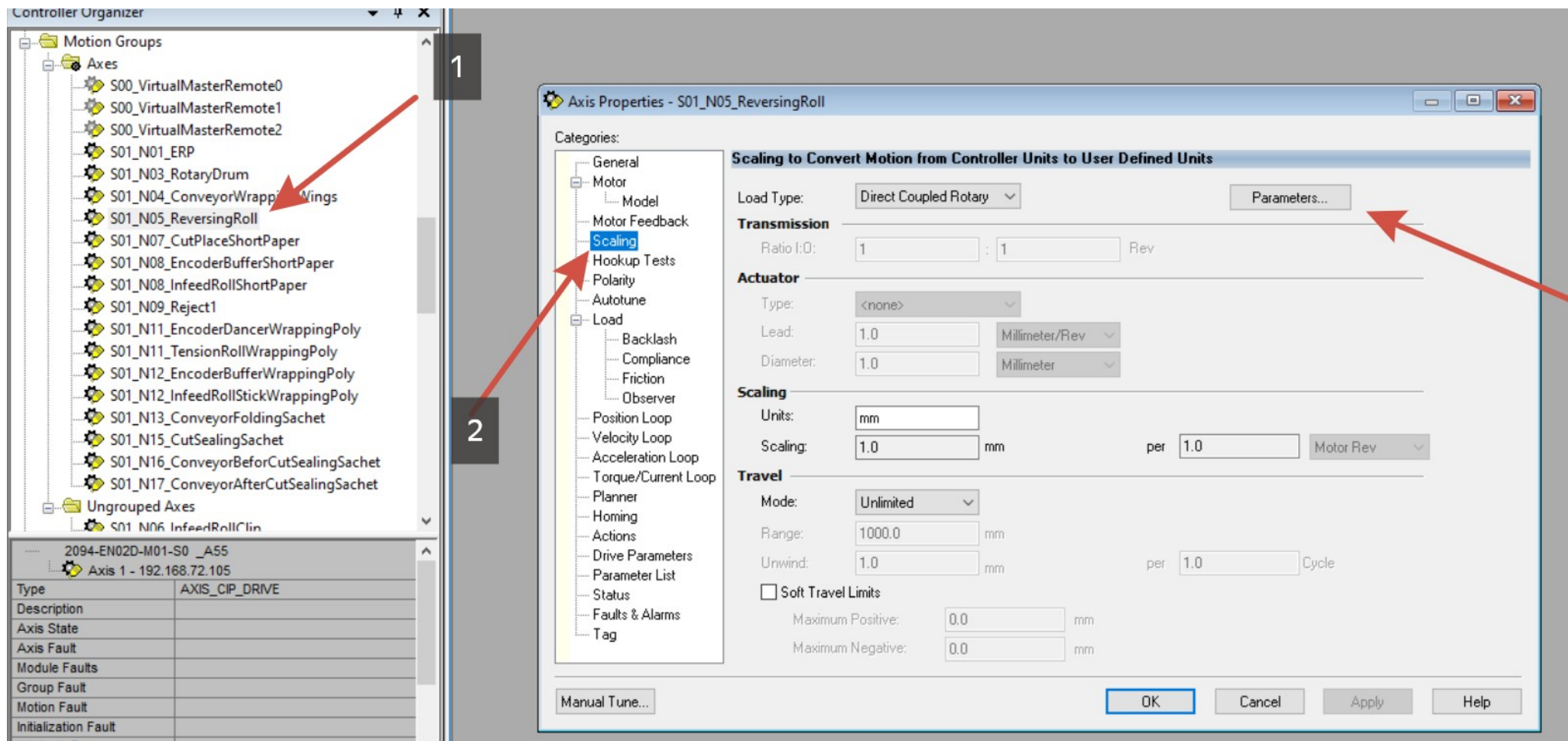


1. Выбрать нужную ось
2. В окне свойства выбрать Scaling
3. Нажать кнопку Parameters



В строку ConversionConstant вписать соответствующее значение нового редуктора\

Нажать ОК

Controller Organizer

Motion Groups

Axes

S00_VirtualMasterRemote0

S00_VirtualMasterRemote1

S00_VirtualMasterRemote2

S01_N01_ERP

S01_N03_RotaryDrum

S01_N04_ConveyorWrappingWings

S01_N05_ReversingRoll

S01_N07_CutPlaceShortPaper

S01_N08_EncoderBufferShortPaper

S01_N08_InfeedRollShortPaper

S01_N09_Reject1

S01_N11_EncoderDancerWrappingPoly

S01_N11_TensionRollWrappingPoly

S01_N12_EncoderBufferWrappingPoly

S01_N12_InfeedRollStickWrappingPoly

S01_N13_ConveyorFoldingSachet

S01_N15_CutSealingSachet

S01_N16_ConveyorBeforCutSealingSachet

S01_N17_ConveyorAfterCutSealingSachet

Ungrouped Axes

S01_N06_InfeedRollClim

2094-EN02D-M01-S0_A55

Axis 1 - 192.168.72.105

Type

AXIS_CIP_DRIVE

Description

Axis State

Axis Fault

Module Faults

Group Fault

Motion Fault

Axis Properties - S01_N05_ReversingRoll

Categories:

General

Motor

Model

Motor Feedback

Scaling

Hookup Tests

Polarity

Autotune

Load

Backlash

Compliance

Friction

Observer

Position Loop

Velocity Loop

Acceleration Loop

Torque/Current Loop

Planner

Homing

Actions

Drive Parameters

Parameter List

Status

Faults & Alarms

Tag

Motion Axis Parameters

Parameter Group: Scaling

Associated Page...

Name	Value	Unit
ActuatorDiameter	1.0	
ActuatorDiameterUnit		Millimeter
ActuatorLead	1.0	
ActuatorLeadUnit		Millimeter/Rev
ActuatorType	<none>	
ConversionConstant	22667.521	Motion Counts/mm
LoadType	Direct Coupled Rotary	
MotionResolution	1600000	Motion Counts/Motor Rev
MotionScalingConfiguration	Control Scaling	
MotionUnit	Motor Rev	
PositionScalingDenominator	1.0	Motor Rev
PositionScalingNumerator	1.0	mm
PositionUnits		mm
PositionUnwind	1000000	Motion Counts/Unwind Cycle
PositionUnwindDenominator	1.0	Unwind Cycles
PositionUnwindNumerator	1.0	mm
ScalingSource	Direct Scaling Factor Entry	
SoftTravelLimitChecking	No	
SoftTravelLimitNegative	0.0	mm
SoftTravelLimitPositive	0.0	mm

Manual Tune...

OK

Cancel

Apply

Help