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1 Manual of plc - PlasmaLabControl

This package "plc" provides the python module

plc_guiand the scripts

- •plc.py
- •plc_viewer.py
- debug_controller.py
- and some other ones in this development status.

Normally it should be enough for you to use plc.py for controlling the experiment. On your console you can start:

```
plc.py -h
```

You get the help output:

```
usage: plc.py [-h] [-debug debug_level] [-system_config file] [-config file]
plc - PlasmaLabControl. For more help
type "pydoc plc"
optional arguments:
  -h, --help
                       show this help message and exit
  -debug debug level
                       Set debug level. O no debug info (default); 1 debug to
                       STDOUT.
  -system_config file Set system wide config file to use. This will be read
                       first. (default: '/etc/plc.cfg')
  -config file
                       Set user config file to use. This will be read after
                       the system wide config file. (default: '~/.plc.cfg')
Author: Daniel Mohr
Date: 2012-09-10
License:
```

1.1 Device Names

To get nice device names and every time the same devices you can use udev. For example you can wrote the following rules:

```
# udevadm info --query=all --name=/dev/ttyUSB3
 # udevadm info --attribute-walk --name=/dev/ttyUSB1
 udevadm test -a -p $(udevadm info -q path -n /dev/ttyUSB1)
# udevadm trigger --action=add --sysname-match=ttyUSB1
# JoyWarrior24F14
SUBSYSTEM=="uab", ATTRS{idVendor}=="07c0", ATTRS{idProduct}=="1116", MODE:="666", GROUP="dialout"
.........
.....
# RF-Generator
ACTION=="add", KERNEL=="ttyUSB", SUBSYSTEM=="tty", ATTRS{idProduct}=="ea60", ATTRS{idVendor}=="10c4", ATTRS{serial}=="RF_GEN_02", SYMLINK+="%s{serial}", GROUP="dialout"
ACTION=="add", KERNEL=="ttyUSB", SUBSYSTEM=="tty", ATTRS{idProduct}=="ea60", ATTRS{idVendor}=="10c4", ATTRS{serial}=="RF_DC_02", SYMLINK+="%s{serial}", GROUP="dialout"
***************
#digital controller
ACTIONs="add", KERNEL=="ttyUSB*", SUBSYSTEM=="tty", ATTRS(idProduct)=="ea60", ATTRS(idVendor)=="10c4", ATTRS(serial)=="0002", SYMLINK+="DOCU%s(serial)", GROUP="dialout"
# multi purpose controller
ACTION=="add", KERNEL=="ttyUSB*", SUBSYSTEM=="tty", ATTRS(idProduct)=="ea60", ATTRS(idVendor)=="10c4", ATTRS(serial)=="MIO_0001", SYMLINK+="MPC%s(serial)", GROUP="dialout"
# Re-Generator

# Master
ACTIONs="add", KERNEL=="ttyUSB*", SUBSYSTEM=="tty", ATTRS[idProduct]=="ea60", ATTRS[idVendor]=="10c4", ATTRS[serial]=="RF_GEN_01_Dod_mstr", SYMLINK+="%s[serial]*", GROUP="dialout"
ACTIONs="add", KERNEL=="ttyUSB*", SUBSYSTEM=="tty", ATTRS[idProduct]=="ea60", ATTRS[idVendor]=="10c4", ATTRS[serial]=="RF_DC_01_Dod_mstr", SYMLINK+="%s[serial]*", GROUP="dialout"

# Slave 1

ACTIONs="add", KERNEL=="ttyUSB*", SUBSYSTEM=="tty", ATTRS[idProduct]=="ea60", ATTRS[idVendor]=="10c4", ATTRS[serial]=="RF_GEN_02_Dod_slv", SYMLINK+="%s[serial]*", GROUP="dialout"

ACTIONs="add", KERNEL=="ttyUSB*", SUBSYSTEM=="tty", ATTRS[idProduct]=="ea60", ATTRS[idVendor]=="10c4", ATTRS[serial]=="RF_DC_02_Dod_slv", SYMLINK+="%s[serial]*", GROUP="dialout"
ACTION="add', KERNEL=="ttyUSB**, SUBSYSTEM=="tty", ATTRS{idProduct}=="ea60", ATTRS{idVendor}=="10c4", ATTRS{serial}=="RF_DC_03_Dod_slv", SYMLINK+="%s{serial}", GROUP="dialout"
ACTION=="add", KERNEL=="ttyUSB**, SUBSYSTEM=="tty", ATTRS{idProduct}=="ea60", ATTRS{idVendor}=="10c4", ATTRS{serial}=="RF_GEN_03_Dod_slv", SYMLINK+="%s{serial}", GROUP="dialout"
.......
 #Zyflex Optical Table#
########################
# digital controller
ACTION="add", KERNEL="ttyUSB"*, SUBSYSTEM=="tty", ATTRS(idProduct)=="ea60", ATTRS(idVendor)=="10c4", ATTRS(serial)=="DIO_0004", SYMLINK=="DOCU8s[serial]", GROUP="dialout"
# translation stage controller
ACTION=="add", SUBSYSTEM=="tty", ATTRS(idProduct)=="6001", ATTRS(idVendor)=="0403", ATTRS(serial)=="ftBNKEKX", SYMLINK+="TSC%s(serial)", GROUP="dialout"
ACTION=="add", SUBSYSTEM=="tty", ATTRS[idVendor]=="0403", ATTRS[idProduct]=="6001", ATTRS[serial]=="ftDX05JW", SYMLINK+="MKS_P900_1", GROUP="dialout"
```

Do not call thiese rules to early. For example you can put them in "/etc/udev/rules.d/99-plc.rules".

1.2 Config File

The config file(s) is/are parsed by http://docs.python.org/library/configparser.html . So we have values in sections.

The default config files are "/etc/plc.cfg" and "~/.plc.cfg". This can be modified by command line switches --- see the output from "plc.py -h". First the global config file is parsed and then the user one, which could overwrite the global config. Both overwrite the hard coded default configs --- as usual.

You can get the default config file from the pull down menu of plc.py. The section names and the value names should be meaningful.

In the following a few hints to the named sections are given.

1.2.1 Config File: ini

The intervals are in milliseconds.

1.2.2 Config File: camera*

You can make a section "cameral" for every camera I. From the software there is no limit. "I" is here a natural number starting from 1.

It is possible to set some default parameters; e. g.:

```
[camera1]
guid: 2892819639808492
mode: FORMAT7_0
color_coding: Y8
framerate: 30
camera_file_prefix1 = /tmp/cam_$guid_$date
camera_file_prefix2 = /tmp/cam_$guid_$date
[camera2]
guid = -1
mode = FORMAT7_0
color_coding = Y8
framerate = 30
camera_file_prefix1 = /tmp/cam_$guid_$date
[camera3]
quid = -2
camera_file_prefix1 = /tmp/cam_$guid_$date
```

For the default setting look at the default config.

The guid is the guid of the camera. You can set it as an integer "2892819639808492" or as a hex number "0x000a47010f07b1ec". A value of "-1" means no guid preselected; therefore many other settings are not possible. A value of "-2" means this camera (and possible further ones) are not available; this is the same as do not make this section. But keep in mind, you must overwrite the default setting and therefore you should overwrite the sections "camera1" and "camera2". The default section "camera2" is not harmful.

The variables "mode", "color_coding" and "framerate" can be disabled by a value of "-1".

The other possible variables "brightness", "trigger_delay", etc. can be disabled by the value "default".

The default camera_file_prefix is "/tmp/cam_\$guid_\$date". The \$guid variable will be replaced by the guid of the camera and the \$date by the actual date; e. g. you get "/tmp/cam_2892819639808492_2012-08-29_*.img". An empty string will set nothing.

ATTENTION: If you use the button "get camlist" all firewire ports will be used for a short time by the server. If another camera server is running, it will get a problem! If you don't use it and configure the camera in the config file, the options could be wrong in the gui! At the moment you must decide, what you want here.

If you use two or more unspecified camera tabs in plc.py, you should first start both camera servers and connect to them. Then you should "get camlist" in both tabs (for both cameras/servers) before you can make any other settings or use one camera. Otherwise you the later used camera server gets a problem!

If you have a camera with 60 frames per second, you get every 16666 microseconds a new frame. Therefore a shutter speed longer than 16666 microseconds is not reasonable.

1.2.3 Config File: controller 'dc' or 'mpc'

value	measurement unit
update_intervall	milliseconds
complete_update_intervall	seconds
value	meaning
start_server	If start is requested, try to start the server program.
connect server	If set to true, try to connect on startup, If start server is

also true, try to start the server before connecting.

1.2.4 Config File: interprocess communication

The interprocess communication between plc.py and the server programs (e. g. digital_controller_server.py) is done by socket communication. Ther server programs are listening on choosen ports for starting of communication. Look at each server to find the default ports. An overview is given in the table:

server program	default port
digital_controller_server.py	15112
multi_purpose_controller_client.py	15113
camera_server.py	15114
pressure_mks_900_server.py	15121
pressure_mks_651_server.py	15122
acceleration_sensor_server.py	15123
check_real_time_difference_server.py	15124

You can find typical used ports in

http://www.iana.org/assignments/service-names-port-numbers/service-names-port-numbers.txt

The choosen default ports are all "Unassigned". Unassigned ports are for example:

- 15001-15117
- 15119-15344

1.2.5 Config File: dispenser*

Setting "key_binding_dispenser*" or "controller" to "-1" will disable the corresponding function.

The times "Toff" and "Ton" are in milliseconds.

1.2.6 Config File: RF-Generator *

Setting "power_controller" to "-1" will disable this generator box.

Iff "RF_only_master" is set to "1" in the section "RF-Generator" only the master generator "RF-Generator 1" will get the RF-On/Off command.

1.2.7 Config File: "electrode motion controller" and "translation stage controller"

value	measurement unit
readtimeout	seconds
writetimeout	seconds
update_intervall	milliseconds
T_off	milliseconds

Setting "devicename" to "-1" will disable this controller.

1.3 Keyboard Control

A few keys for keyboard control can be set by the config file. The default setting is:

Key	Function
<keypress-f1></keypress-f1>	dispenser 1
<keypress-f2></keypress-f2>	dispenser 2
<keypress-f3></keypress-f3>	dispenser 3
<keypress-f5></keypress-f5>	camera: view all, stop recording
<keypress-f6></keypress-f6>	camera: start recording
<keypress-f7></keypress-f7>	previous setpoints
<keypress-f8></keypress-f8>	next setpoints
<keypress-f9></keypress-f9>	set selected setpoints

1.4 Cameras

We use only cameras compatible with the DCAM specs (see http://en.wikipedia.org/wiki/FireWire_camera#Interface or http://www.1394ta.org/).

With the python wrapper pydc1394 (which you can find on https://launchpad.net/pydc1394we) we use in the background the library http://damien.douxchamps.net/ieee1394/libdc1394/.

At the moment we have 3 different kind of camera tested:

- AVT Guppy F-080B
- AVT PIKE F-100B
- AVT PIKE F-421

If you have problems with the cameras or with our software using the cameras, you can also try coriander (see http://damien.douxchamps.net/ieee1394/coriander/). This is the most famous software using libdc1394.

See also the "Config File" section for the camera.

1.4.1 Cameras: shutter

The meaning of the number of the shutter comes from the camera. So please read the manual of your camera

For example for a Guppy F-080B the number x of the shutter means an integration time (or exposure time) of:

```
[time base] * x + [offset]
```

The default [time base] is 20 microseconds = $20*10^{-6}$ sec, but can be changed somehow. The [offset] for a Guppy F-080B is $34*10^{-6}$ sec. For example a shutter setting of 1000 means an integration time of 0.040034 seconds.

Here are some examples of the integration time for a number of x of the shutter for the default time base:

Camera	exposure time (sec)
PIKE F-421	20*10^-6 * x + 70*10^-6
PIKE F-100B	20*10^-6 * x + 43*10^-6
Guppy F-080B	20*10^-6 * x + 34*10^-6

1.4.2 Cameras: additionally commands

In the config file in the section cameras it is possible to give additionally commands, for the global buttons "record" and "view + stop record". For example:

```
[cameras]
additionally_command_for_view_all: ssh plexp2 "killall -USR1 vd_grab_univ"
additionally_command_for_record_all: ssh plexp2 "killall -USR2 vd_grab_univ"
```

1.4.3 Cameras: create histogram

By choosing "create" and "histogram" you get a live histogram for every frame. It is always scaled to the highest peak; the highest peak uses the full height.

By choosing "create" and "horizontal sums" all horizontal lines of every frame are summed. These values are displayed like the histogram.

By choosing "create" and "vertical sums" all vertical columns of every frame are summed and displayed like the histogram.

1.4.4 Cameras: brightness

In the label "brightness" you get the relative brightness of the complete picture:

```
\left(\sum_{i} brightness\right)/(255 \cdot width \cdot height)
```

Here 255 is the maximum value of a pixel of a picture in format "L". For other possible formats this is wrong. But until now all ower cameras are producing frames/pictures of format "L".

1.5 Controller, Port, Channel

The physical output to the equipment (e. g. pumps, laser, ...) is done with controller boxes. Therefore in the config file you can define at which box at which port and at which channel are the voltage or measuring of special equipments.

Since the server programs digital_controller_server.py and multi_purpose_controller_server.py are only simple controllers, this leads to different representation of the values on different controller or even different ports. The understanding of theses representations is at this development state hard coded in plc.

ATTENTION: Changing ports or channels is only acceptable for identical types!

1.5.1 Digital Controller (red box)

The digital controller has follwing ports with these types:

• bool A[8], B[8], C[8], D[8]

1.5.2 Multi Purpose Controller (blue box)

The multi purpose controller has following ports with these types:

- bool DO[4], R[2] U15, U05, U24
- unsigned short int DAC[4]
- bool DI[4]
- short int ADC[8]

1.5.3 Gas System: Mass Flow Controller

The mass flow controller accepts voltages between 0 V and 5 V, which corresponds to flows of 0 sccm and 1 sccm.

The input in plc is done in msccm. For output to the controller this is translated to voltage and than to unsigned short int:

```
x \text{ msccm}
= (x/1000.0) \text{ sccm}
= (x/1000.0) * 5.0 \text{ V}
= (\text{unsigned short int}) (((x/1000.0) * 5.0 + 10.0) * 65535.0 / 20.0)
```

If you set the input to the controller the input-panel will be written with the output unsigned short int translated to msccm -- e. g. if you set 500 msccm you get 499.98 msccm.

1.6 RF-Generator

1.6.1 RF-Generator: Combined Changes

Here you can choose some channels and the buttons to the right will only work on these channels. The 'RF On' and 'RF Off' works an all generator boxes which corresponds to the selected channels. Iff in the config file 'RF_only_master' in 'RF-Generator' is set to '1' only the first generator box will get the signal.

1.6.2 RF-Generator: ignite plasma

This is a procedure to ignite the plasma. Only the following settings will be done; e. g. the power of the generators or channels will not be changed.

1. RF off on all channels/generators

- set maxcurrent_tmp on all channels/generators
- 3. sleep of 0.01 seconds
- 4. RF on on all channels/generators
- 5. sleep of 0.1 seconds
- 6. set maxcurrent on all channels/generators
- 7. sleep of 1 second
- 8. set maxcurrent_tmp on all channels/generators
- 9. sleep of 0.1 seconds
- 10. set maxcurrent on all channels/generators
- 11. step down to the settings before this procedure in 10 steps with sleepings of 0.1 seconds between the steps

1.6.3 RF-Generator: pattern

There are 2 different kinds of pattern. The first one is working on the mikrocontroller. The other one is working in the computer. You can choose it easily.

The pattern-input "entry" has 3 sections separated by ";". For example "1;2;01101001" means a pattern in 1 generator with 2 states. The states are given by "01101001" which represent the 2 states "0110" and "1001". "0110" means channel 1 to OFF (0), channel 2 to ON (1) and so on.

The intervall length is given in microseconds (10^{-6} sec). Shorter intervall length than 50 ms (= 50000 microseconds) is not possible on the computer; these ones can be run in the micro-controller. The micro-controller needs at least a interval length of 20 * 10^{-6} sec.

With the "load" button you can load a file. Example:

The "write2gen" button will write the pattern to the micro-controller. This is not necessary for running the pattern on the computer.

The "On/Off" switch start or stop the pattern. If the pattern is running on the computer, this could be a heavy load for the computer. Therefore no other changes with the RF-Generators are possible; but you can still try changes in the GUI, which are not given to the RF-Generator.

1.7 Diagnostics/Particles: Laser

The voltage of the diode should be between 0 V and 10 V. In the multi purpose controller is the range from -10 V to +10 V represented with 0 to 65535. This means the largest negative voltage the controller can be set to is -0.00015259021896696368 V; and the smallest positive voltage is 0.00015259021896696368. Therefore the laser gets voltages between 0.00015259021896696368 V and 10 V, which is hard coded.

1.8 Electrode Motion:

Only the last action is managed. For example you initiate 1000000 steps and then you click for 1 step, only 1 will be done and the other steps will be ignored. This is a feature and no bug.

1.9 Setpoints:

It is possible to define same sets of setpoints in a file and load and/or set these setpoints. For this functionality is also a keybinding available.

In the file you can define your sections as you like. Example with only 1 section but with all possible values:

```
[parabola 0 -- initial settings]
# 0 only load; 1 load and set
load_set: 1
# 1 for on and 0 for off
mass_flow_on_off: 1
# set mass flow to 500 msccm
mass_flow: 500
# 1 for on and 0 for off
pwr_channel_1: 1
pwr_channel_2: 0
pwr_channel_3: 0
pwr_channel_4: 1
pwr_channel_5: 0
pwr_channel_6: 0
pwr_channel_7: 0
pwr_channel_8: 0
pwr_channel_9: 0
pwr_channel_10: 0
pwr_channel_11: 0
pwr_channel_12: 0
# the same kind of values as in the gui
current_channel_1: 1000
current_channel_2: 0
current_channel_3: 0
current_channel_4: 1000
current_channel_5: 0
current_channel_6: 0
current_channel_7: 0
current_channel_8: 0
current_channel_9: 0
current_channel_10: 0
```

```
current_channel_11: 0
current_channel_12: 0
# the same kind of values as in the gui
phase_channel_1: 0
phase_channel_2: 0
phase_channel_3: 0
phase_channel_4: 0
phase_channel_5: 0
phase_channel_6: 0
phase_channel_7: 0
phase_channel_8: 0
phase_channel_9: 0
phase_channel_10: 0
phase_channel_11: 0
phase_channel_12: 0
# select channels for combined use
combined_channel_1: 1
combined_channel_2: 1
combined_channel_3: 1
combined_channel_4: 1
combined_channel_5: 1
combined channel 6: 1
combined channel 7: 1
combined_channel_8: 1
combined_channel_9: 1
combined channel 10: 1
combined_channel_11: 1
combined_channel_12: 1
# 1 for on and 0 for off
rf_on_off: 1
# 1 for do it once and 0 for do not do it
ignite plasma: 1
```

1.10 Logging:

Most of the logging is done by the WatchedFileHandler. This means, the logfiles grow indefinitely until an other process (e. g. logrotate or the user itself) move or delete the logfiles. Under Windows moving or deleting of open files is impossible and therefore the logfile grows indefinitely.

For example you can use logrotate with a config like:

```
# see "man logrotate" for details
# rotate log files daily
daily
# keep 14 days worth of backlogs
rotate 14
# compresses the log files
compress
delaycompress
```

```
# creates nice names
dateext
dateformat .%Y%m%d
# Do not mail old log files to any address.
nomail
/logs/digital_controller.log
/logs/digital_controller.data
/logs/multi_purpose_controller.log
/logs/multi_purpose_controller.data
/logs/plc.log
```

To start logrotate repeatedly you can use a cronjob, e. g.:

```
23 42 * * * /usr/sbin/logrotate --state .../logrotate.status .../logrotate.conf
```

2 Consistency of Time

Using different computers to handle the experiment setup leads to log data on different computers. The timestamps in the log data are produced by the real time clock of the computers.

So it is essential to have the same real time on every computer. For sure this is impossible. But we can do something to adjust the real times at its best.

The professional method is using NTP:

- http://en.wikipedia.org/wiki/Network_Time_Protocol
- http://ntp.org/

Keeping in mind that the real time clock in a computer is a quartz oscillator which must be read out by software in an unknown time delay and is temperature-sensitive, it is clear that it is not simple!

In http://www.ntp.org/ntpfaq/NTP-s-algo.htm#Q-ACCURATE-CLOCK you can find typical values of time offsets. In particular it is mentioned that on a good network an offset of less than 1 ms is no problem.

By using NTP you can ask your ntp-daemon, e. g.:

remote	refid	st	t	when	poll	reach	delay	offset	jitte:
afs-db1.rzq.mpq	======================================	3	==: u	===== 727	===== 1024	===== 377	0.164	 1.176	0.97
afs-db2.aug.ipp		4	u	377	1024	377	0.212	0.222	0.08
afs-db3.bc.rzg.	130.183.254.2	3	u	606	1024	377	0.167	-0.081	0.08
plrcs.mpe.mpg.d	217.69.78.82	3	u	783	1024	377	0.409	-0.058	0.23
plexp2.mpe.mpg.	130.183.136.102	4	u	19	64	377	0.100	-0.092	0.00
lexp2:~\$ ntpq -d	c pe refid	st	t	when	poll	reach	delay	offset	jitte
remote	refid ========	===:	t ==: u		poll =====: 1024	reach ====== 377	delay ======= 0.179	offset ======= 1.575	jitte ===== 1.20
remote ======== afs-db1.rzg.mpg	refid ====================================	3	==:	228	-====	=====	=======	======	1.20
remote ======== afs-db1.rzg.mpg afs-db2.aug.ipp	refid ====================================	==== 3 4	u u	228 73	1024	===== 377	0.179	1.575	1.20
remote afs-db1.rzg.mpg afs-db2.aug.ipp afs-db3.bc.rzg. plrcs.mpe.mpg.d	refid ====================================	3 4 3	u u	228 73 1009	1024 1024	377 377	0.179 0.205	1.575 0.240	=====

The output gives us a time offset between plexp1 and plexp2 of -0.092 ms or 0.111 ms. This means we have here really an offset of less than 1 ms.

But this configuration is really bad! Because both computers choose their time source independently. If these time sources are different and/or bad, it is clear that this is not the best. Therefore you should synchronize both to the same source or one to the other. Because of the high load by recording the cameras the corresponding computers are not a good time source. Therefore you should use another one if possible.

The small scripts check_real_time_difference_client.py and check_real_time_difference_server.py also gives a small and dirty information of the time offset between 2 computers, e. g.:

```
plexp1:~$ check_real_time_difference_client.py -ip plexp2.mpe.mpg.de delay: 0.114594 msec; offset: 0.110760 msec delay: 0.099449 msec; offset: 0.104457 msec delay: 0.122928 msec; offset: 0.111998 msec delay: 0.104924 msec; offset: 0.107838 msec delay: 0.103755 msec; offset: 0.106728 msec delay: 0.104784 msec; offset: 0.106728 msec delay: 0.104784 msec; offset: 0.107840 msec delay: 0.112901 msec; offset: 0.106488 msec delay: 0.112901 msec; offset: 0.106973 msec delay: 0.105300 msec; offset: 0.105774 msec delay: 0.101530 msec; offset: 0.105774 msec delay: 0.100853 msec; offset: 0.105916 msec

Time was more than 9726 times different and seems to be OK for 274 times. average expected absolut time delay: 0.107477 msec arithmetic mean of expected time delay: 0.106205 msec standard deviation of expected time delay: 0.046266 msec
```

It is obvious that the real time clocks are different, but with only a small offset of less than 1 ms.

In more detail the expected time delay is around 0.1 msec with a standard deviation of around 0.05 msec. But the time delay on the network between the computers is about 0.1 msec. Hence we know without an assumption the time difference only with a precision of 0.1 msec. Anyway we have a real time clock difference of less than 1 ms.

On the institute network between my office and the lab we have another situation:

```
$ ntpq -c pe
                              st t when poll reach
                                                  delay
   remote
                   refid
                                                         offset jitter
______
*plrcs.mpe.mpg.d 217.69.78.82
                              3 u 234 512 377
                                                  0.377
                                                          -1.628
                                                                  0.877
                              4 u 173 512 377
+plexp1.mpe.mpg. 130.183.14.14
                                                                  0.660
                                                  0.143
                                                          -1.492
+plexp2.mpe.mpg. 130.183.136.102 4 u
                                   51 512 377
                                                  0.165
                                                          -1.596
                                                                  0.641
$ check_real_time_difference_client.py -ip plexp2.mpe.mpg.de
delay: 0.178970 msec; offset: 1.500981 msec
delay: 0.202898 msec; offset: 1.506871 msec
delay: 0.198203 msec; offset: 1.504049 msec
delay: 0.196783 msec; offset: 1.506424 msec
delay: 0.207130 msec; offset: 1.506066 msec
delay: 0.204803 msec; offset: 1.505876 msec
delay: 0.202456 msec; offset: 1.507442 msec
delay: 0.205850 msec; offset: 1.508251 msec
delay: 0.208686 msec; offset: 1.504560 msec
delay: 0.213785 msec; offset: 1.504321 msec
```

```
Time was more than 9994 times different and seems to be OK for 6 times. average expected absolut time delay: 1.505484 msec arithmetic mean of expected time delay: 1.505107 msec standard deviation of expected time delay: 0.051197 msec
```

We can speculate of a real time clock difference of around 1.5 msec, which is also mentioned by NTP. The time delay on the network is around 0.2 msec. So the real time clock difference of around 1.5 msec is realistic. Looking at the algebraic sign of the offset ("arithmetic mean of expected time delay:" is positiv and "offset" from ntpq is negativ), we see plexp2 is around 1.5 msec behind the office computer.

Back to the ntp-daemon: Enable the following in the /etc/ntp.conf if you want statistics to be logged:

```
statsdir /var/log/ntpstats/
```

Now we find statistics in /var/log/ntpstats/peerstats, e. g. from the office statistics about plexp1:

```
day, second, address, status, offset, delay, dispersion, skew (variance) 56321 36168.030 130.183.136.172 9424 -0.001496372 0.000158023 0.015597313 0.000926310 56321 37251.030 130.183.136.172 9424 -0.001492317 0.000143160 0.015639676 0.000659513 56321 39389.030 130.183.136.172 9324 -0.001234431 0.000144671 0.019652997 0.000451609
```

Or from plexp1 statistics about plexp2:

```
day, second, address, status, offset, delay, dispersion, skew (variance) 56321 65001.715 130.183.136.120 941d 0.000164792 0.000100111 0.000602937 0.000011063 56321 65005.715 130.183.136.120 941d 0.000170311 0.000102348 0.000219969 0.000008765 56321 65064.715 130.183.136.120 941d 0.000177307 0.000097810 0.000465769 0.000007394
```

Or from plexp2 statistics about plexp1:

```
day, second, address, status, offset, delay, dispersion, skew (variance) 56321 65073.890 130.183.136.172 941d -0.000154547 0.000100871 0.000614891 0.000005763 56321 65075.890 130.183.136.172 941d -0.000159778 0.000102325 0.000295086 0.000003462 56321 65077.890 130.183.136.172 941d -0.000161170 0.000100325 0.000054969 0.000002973
```

The field names are from: http://www.ntp.org/ntpfaq/NTP-s-trouble.htm#Q-TRB-MON-STATFIL

In the file /var/log/ntpstats/loopstats we find information about the server itself, e. g. on my office computer:

```
day, second,
             offset,
                          drift compensation, estimated error, stability, polling interval
56321 34992.030 -0.001478076 8.251 0.000295313 0.022122
                                                                     10
56321 35089.030 -0.001333698 8.251
                                            0.000280917
                                                           0.020694
                                                                     10
                                           0.000274817
56321 37188.030 -0.001561290 8.053
                                                           0.072682
                                                                     9
56321 37724.030 -0.001548305 8.040
                                           0.000257109
                                                          0.068128
                                                                    9
```

On plexp1:

```
day, second,
               offset,
                           drift compensation, estimated error, stability, polling interval
56321 63031.715 0.000145351 -28.121
                                               0.000108917
                                                                0.266518
                                                                           3
56321 63035.715 0.000146621 -28.121
                                               0.000101884
                                                                0.249305
                                                                           6
                                              0.000096627
0.000090578
56321 63297.715 0.000191703 -28.073
                                                                0.233817
                                                                           6
                                                               0.219254
56321 63557.715 0.000175056 -28.030
                                                                          7
```

On plexp2:

```
drift compensation, estimated error, stability, polling interval
day, second,
                offset.
56321 63573.890 0.000006417 -42.375
                                                0.000036539
                                                                  0.026354
56321 63761.890 0.000031242 -42.369
                                                0.000035288
                                                                  0.024731
                                                                             6
56321 63828.890 0.000029910 -42.367
                                                0.000033013
                                                                  0.023144
                                                                             6
56321 64353.890 0.000039841 -42.348
                                                0.000031079
                                                                  0.022715
                                                                             6
```

3 Other Scripts

3.1 plc_viewer.py

The plc_viewer.py will play zip-archives with png-pictures inside. A file named "timestamps.txt" must also be inside the archive. This file descripes the time of the frames. This kind of archive can be created by rawmovies2recordings.py.

The help output is:

```
usage: plc_viewer.py [-h] [-f dir [dir ...]] [-scale x] [-absolutscale x]
                     [-timeratefactor x] [-camcolumn c] [-config file]
                     [-index i] [-create_info_graphics c] [-debug debug_level]
plc-viewer
optional arguments:
  -h, --help
                        show this help message and exit
  -f dir [dir ...]
                        will play this directory or this file. default: ./
  -scale x
                        Set the scale factor x. default: x = 1.0
  -absolutscale x
                        Set the absolut scale to x pixel width. default: x =
                        -1 (dissabled)
  -timeratefactor x
                        Set the time rate factor x. default: x = 1.0
                        Set the number of columns for the cams. default: c = 3
  -camcolumn c
  -config file
                        Set the config as used by measuring. (default:
                        './plc.cfg')
                        If set to 1: create only index and exit.
  -index i
  -create_info_graphics c
                        O do not create info graphics (default for viewing a
                        file); 1 create info graphics (default for viewing a
                        directory).
  -debug debug_level
                        Set debug level. O no debug info (default); 1 debug to
                        STDOUT.
Author: Daniel Mohr
Date: 2012-12-10
License:
Examples:
 plc_viewer.py -f /home/mohr/examplecams/
 plc_viewer.py -s 0.2 -ca 3
 plc_viewer.py -absolutscale 300 -camcolumn 4
```

To play only a single file:

```
plc_viewer.py -f 2012-09-10_PF2011-CAM3_rec_030.zip -a 500 -ca 3
```

Iff you play a directory many movies are synchronized by the time, which is displayed in the upper right corner. Stepping through the frames by +1 or -1 will not change the time. This function goes 1 frame forward or backward in every movie; therefore the time between the movies is not synchronized anymore. Iff you choose (also after going forward or backward 1 frame) a time (play, yalp or +- 1s or ...) all movies are synchronized to the given time in the upper right corner.

In the top of the window you see 3 lines of graphics. The first line displays vertical lines with the height of the accumulated changes between 2 frames of all movies. The x-axis is scaled from the time of first frame in the given data to time of the last frame in the given data. The color is representing the brightness of a frame: red for the first movie, green for the second movie and blue for the third movie; more movies are ignored. The graphics in the second line represent only the brightness of the corresponding frame (time and movie; for every movie is a graphic) by the height of the white line. The next graphics in the third line represent the changes between the corresponding frame and the next one by the height of the white line. The actual time of the movies will be displayed by a vertical line in white and gray (50 % of white) respectively. Every graphic is scaled on there own to all necessary values.

3.2 rawmovies2recordings.py

The rawmovies2recordings.py converts img-files (PAM format) to zip-archives with single png-files and in addition a "timestamps.txt"-file.

The help output is:

```
usage: rawmovies2recordings.py [-h] [-debug debug_level] -f file [file ...]
                               [-outdir dir] [-prefix dir]
rawmovies2recordings.py
optional arguments:
  -h, --help
                      show this help message and exit
  -debug debug_level Set debug level. 0 no debug info (default); 1 debug to
                      STDOUT.
  -f file [file ...] will convert this/theses file(s)
                     Set the output directory. Default: ./
  -outdir dir
  -prefix dir
                     Set the prexif for the archiv names. Default: rec
Author: Daniel Mohr
Date: 2012-09-24
License:
Example: rawmovies2recordings.pv -d 1 -f cam 0 PF2011-CAM3 2012-09-11 006.img -o t -p "2012-09-11 PF2011-CAM3 rec '
```

3.3 rawmovieviewer.py

The rawmovieviewer.py play directly the img-files (PAM format).

```
Author: Daniel Mohr
Date: 2012-09-20
License:

Examples:
  rawmovieviewer.py -f moviel.img movie2.img movie3.img
  rawmovieviewer.py -f movie.img -d 1 -t 0.01 -s 2
  rawmovieviewer.py -f movie.img -i 10 -t 10
```

3.4 digital_controller_server.py

```
usage: digital_controller_server.py [-h] [-device dev] [-logfile f]
                                     [-datalogfile f] [-runfile f] [-ip n]
                                    [-port p] [-timedelay t] [-choosenextport]
                                     [-A d] [-B d] [-C d] [-D d]
                                    [-debug debug_level] [-simulate]
digital_controller_server is a socket server to control the digital
controller on an serial interface. On start every settings are assumed to 0
or the given values and set to the device. A friendly kill (SIGTERM) should
be possible.
optional arguments:
                      show this help message and exit
  -h, --help
  -device dev
                      Set the external device dev to communicate with the box.
                      Set the logfile to f. The WatchedFileHandler is used.
  -logfile f
                      This means, the logfile grows indefinitely until an
                      other process (e.g. logrotate or the user itself) move
                      or delete the logfile. Under Windows moving or deleting
                      of open files is impossible and therefore the logfile
                      grows indefinitely. default: /tmp/digital_controller.log
  -datalogfile f
                      Set the datalogfile to f. Only the measurements will be
                      logged here. The WatchedFileHandler is used. This means,
                      the logfile grows indefinitely until an other process
                      (e.g. logrotate or the user itself) move or delete the
                      logfile. Under Windows moving or deleting of open files
                      is impossible and therefore the logfile grows
                      indefinitely. default: /tmp/digital_controller.data
  -runfile f
                      Set the runfile to f. If an other process is running
                      with a given pid and writing to the same device, the
                      program will not start. Setting f="" will disable this
                      function. default: /tmp/digital_controller.pids
                      Set the IP/host n to listen. If ip == "" the default
  -ip n
                      behavior will be used; typically listen on all possible
                      adresses. default: localhost
                      Set the port p to listen. If p == 0 the default behavior
  -port p
                      will be used; typically choose a port. default: 15112
  -timedelay t
                      Set the time between 2 actions to t seconds. default: t
                      By specifying this flag the next available port after
  -choosenextport
```

```
the given one will be choosen. Without this flag a
                      socket.error is raised if the port is not available.
                      Set the default values for the digital controller port
  -A d
                      A; "0" for channel off and "1" for channel on;
                      "10000000" means only channel 0 to ON. default: d =
                      "00000000"
  -B d
                      Set the default values for the digital controller port
                      B; "0" for channel off and "1" for channel on;
                      "10000000" means only channel 0 to ON. default: d =
                      "00000000"
  -C d
                      Set the default values for the digital controller port
                      C; "0" for channel off and "1" for channel on;
                      "10000000" means only channel 0 to ON. default: d =
                      "0000000"
                      Set the default values for the digital controller port
  b d-
                      D; "0" for channel off and "1" for channel on;
                      "10000000" means only channel 0 to ON. default: d =
                      "00000000"
  -debug debug_level Set debug level. 0 no debug info (default); 1 debug to
                      STDOUT.
                      By specifying this flag a random sleep simulates the
  -simulate
                      communication to the device.
Author: Daniel Mohr
Date: 2013-03-14
License:
Over the given port on the given address a socket communication is lisening
with the following commands: (This is a prefix-code. Upper or lower letters
do not matter.)
  p[pickle data] : Set all setpoints at once. You have all setpoints in one
                   object:
                   a = {'A': 8*[False], 'B': 8*[False],
                     'dispenser': { 'n': False, 'ton': False, 'shake': False,
                     'port': False, 'channel': False, 'toff': False},
'C': 8*[False], 'D': 8*[False]}
                   Now you can generate the [pickle data] == v by:
                   s = pickle.dumps(a,-1); v='%d %s' % (len(s),s)
  s[unsigned char][unsigned char][unsigned char]:
                   set the 4 ports to the On/Off values on the ports
  [A|B|C|D][0|1][0|1][0|1][0|1][0|1][0|1][0|1]:
                   set the channels on the port [A|B|C|D] to On/Off
  _dispenserPC00111222 : Choose the values for the dispenser shake. P is the
                   port [A|B|C|D] and C is the channel [0|1|2|3|4|5|6|7].
                   00 are 2 digits for the number of shakes; 111 are 3
                   digits for the T on time in milliseconds; 222 are 3
                   digits for the T_off time in milliseconds.
  !dispenser : shake the dispenser with the choosen values
  !w2d : trigger writing setvalues to the external device
  getact : sends the actual values back as [pickle data]
  timedelay000 : set the time between 2 actions to 000 milliseconds.
  quit : quit the server
  version: response the version of the server
```

3.5 digital_controller_client.py

The help output is:

```
usage: digital_controller_client.py [-h] [-ip n] [-port p]
                                    [-debug debug_level]
digital_controller_client is a client to speak with the socket server
digital_controller_server.py to control the digital controller on an
serial interface.
optional arguments:
  -h, --help
                      show this help message and exit
  -ip n
                      Set the IP/host n. default: localhost
                      Set the port p. default: 15112
  -port p
  -debug debug_level Set debug level. O no debug info (default); 1 debug to
                      STDOUT.
Author: Daniel Mohr
Date: 2013-03-06
License:
Type help() for interactive help, or help(object) for help about object.
```

3.6 multi_purpose_controller_server.py

```
usage: multi_purpose_controller_server.py [-h] [-device dev] [-logfile f]
                                           [-runfile f] [-ip n] [-port p]
                                           [-timedelay t] [-choosenextport]
                                           [-DO d] [-R d] [-U05 d] [-U15 d]
                                           [-U24 d] [-DAC d]
                                           [-debug debug_level]
multi_purpose_controller_server is a socket server to control the
multi purpose controller on an serial interface. On start every
settings are assumed to 0 or the given values and set to the device.
A friendly kill (SIGTERM) should be possible.
optional arguments:
  -h, --help
                      show this help message and exit
  -device dev
                      Set the external device dev to communicate with the box.
  -logfile f
                      Set the logfile to f. The WatchedFileHandler is used.
                      This means, the logfile grows indefinitely until an
                      other process (e. q. logrotate or the user itself) move
                      or delete the logfile. Under Windows moving or deleting
                      of open files is impossible and therefore the logfile
                      grows indefinitely. default:
                      /tmp/multi_purpose_controller.log
  -datalogfile f
                      Set the datalogfile to f. Only the measurements will be
                      logged here. The WatchedFileHandler is used. This means,
                      the logfile grows indefinitely until an other process
```

```
(e. g. logrotate or the user itself) move or delete the
                      logfile. Under Windows moving or deleting of open files
                      is impossible and therefore the logfile grows
                      indefinitely. default:
                      /tmp/multi_purpose_controller.data
  -runfile f
                      Set the runfile to f. If an other process is running
                      with a given pid and writing to the same device, the
                      program will not start. Setting f="" will disable this
                      function. default: /tmp/multi_purpose_controller.pids
                      Set the IP/host n to listen. If ip == "" the default
  -ip n
                      behavior will be used; typically listen on all possible
                      adresses. default: localhost
                      Set the port p to listen. If p == 0 the default behavior
  -port p
                      will be used; typically choose a port. default: 15113
  -timedelay t
                      Set the time between 2 actions to t seconds. default: t
                      = 0.05
                      By specifying this flag the next available port after
  -choosenextport
                      the given one will be choosen. Without this flag a
                      socket.error is raised if the port is not available.
                      Set the default values for the multi purpose controller
  -DO d
                      port DO; "0" for channel off and "1" for channel on;
                      "0001" means only channel 1 to ON. default: d = "0000"
                      Set the default values for the multi purpose controller
  -R d
                      port R; "0" for channel off and "1" for channel on; "01"
                      means only channel 1 to ON. default: d = "00"
  -U05 d
                      Set the default values for the multi purpose controller
                      port U05; "0" for channel off and "1" for channel on.
                      default: d = "0"
  -U15 d
                      Set the default values for the multi purpose controller
                      port U15; "0" for channel off and "1" for channel on.
                      default: d = "0"
  -U24 d
                      Set the default values for the multi purpose controller
                      port U24; "0" for channel off and "1" for channel on.
                      default: d = "0"
                      Set the default values for the multi purpose controller
  -DAC d
                      port DAC. default: d = "-10,-10,-10,-10"
  -debug debug_level Set debug level. O no debug info (default); 1 debug to
                      STDOUT.
Author: Daniel Mohr
Date: 2013-02-04
License:
Over the given port on the given address a socket communication is
lisening with the following commands: (This is a prefix-code. Upper
or lower letters do not matter.)
  p[pickle data] : Set all setpoints at once. You have all setpoints in one
                   object:
                   a = {'D0':4*[False],'R':2*[False],'U05':False,
                        'U15':False,'U24':False,'DAC':4*[0.0]}
                   Now you can generate the [pickle data] == v by:
                   s = pickle.dumps(a,-1); v='%d %s' % (len(s),s)
  !w2d : trigger writing setvalues to the external device
  getact : sends the actual values back as [pickle data]
```

```
timedelay000 : set the time between 2 actions to 000 milliseconds. quit : quit the server version : response the version of the server
```

3.7 multi_purpose_controller_client.py

The help output is:

```
usage: multi_purpose_controller_client.py [-h] [-ip n] [-port p]
                                          [-debug debug_level]
multi_purpose_controller_client is a client to speak with the socket
server multi_purpose_controller_server.py to control the multi purpose
controller on an serial interface.
optional arguments:
  -h, --help
                      show this help message and exit
  -ip n
                      Set the IP/host n. default: localhost
  -port p
                      Set the port p. default: 15113
  -debug debug_level Set debug level. 0 no debug info (default); 1 debug to
                      STDOUT.
Author: Daniel Mohr
Date: 2012-10-15
License:
Type help() for interactive help, or help(object) for help about object.
```

3.8 camera_server.py

```
usage: camera_server.py [-h] [-listcams] [-guid id] [-mode m]
                        [-color_coding c] [-framerate i] [-logfile f]
                        [-runfile f] [-ip n] [-port p] [-choosenextport]
                        [-ringbuf n] [-recvbuf n] [-debug debug_level]
camera_server is a socket server to control a camera on firewire. A friendly
kill (SIGTERM) should be possible.
optional arguments:
  -h, --help
                      show this help message and exit
  -listcams
                      Only list available cams and exit.
  -guid id
                     A camera with this guid will be used.
  -mode m
                      Set the camera mode. default: FORMAT7_0
  -color_coding c
                     Set the color_coding for the camera. default: Y8
  -framerate i
                      Set the framerate for the camera.
  -logfile f
                      Set the logfile to f. The WatchedFileHandler is used.
                      This means, the logfile grows indefinitely until an
                      other process (e. g. logrotate or the user itself) move
                      or delete the logfile. Under Windows moving or deleting
                      of open files is impossible and therefore the logfile
```

```
grows indefinitely. default: /tmp/camera.log
  -runfile f
                      Set the runfile to f. If an other process is running
                      with a given pid and writing to the same device, the
                      program will not start. Setting f="" will disable this
                      function. default: /tmp/camera.pids
                      Set the IP/host n to listen. If ip == "" the default
  -ip n
                      behavior will be used; typically listen on all possible
                      adresses. default: localhost
  -port p
                      Set the port p to listen. If p == 0 the default behavior
                      will be used; typically choose a port. default: 15114
                      By specifying this flag the next available port after
  -choosenextport
                      the given one will be choosen. Without this flag a
                      socket.error is raised if the port is not available.
  -ringbuf n
                      Set the number of buffers in the ring buffer of dc1394.
                      default: 16
                      Set the number of Bytes to receive at once by the socket
  -recvbuf n
                      communication. default: 4096
  -debug debug_level Set debug level. O no debug info (default); 1 debug to
                      STDOUT.
Author: Daniel Mohr
Date: 2013-02-27
License:
Over the given port on the given address a socket communication is lisening
with the following commands: (This is a prefix-code. Upper or lower letters
do not matter.)
  listcams: This will list all available cams and send back this information
             as [pickle data]. The data start with a decimal number describing
             the number of bytes for the pickled data block; then comes a space
             and the pickled data itself. The data is an array of dicts.
  getvalues: This sends back the settings of the camera as [pickle data]. It
              is the same format as for listcams. The data is a dict.
  setvalues : This sets the settings of the camera as [pickle data]. This is
              the same format as for getvalues. If s are the [pickle data],
              you shoud send "setvalues %d %s" % (len(s),s)
  startcam : This starts the camera.
  get1frame : This sends the actual frame back.
  startrec : This starts recording.
  stoprec : This stops recording.
  stopcam: This stops the camera.
  setpathes: Set the pathes/prefixes to write the images to. It is the same
              format as for setvalues
  quit : quit the server
  version: response the version of the server
If you have problems with your camera or firewire system, try:
"DC1394_DEBUG=1 camera_server.py -d 1"
```

3.9 camera_client.py

camera_client is a client to speak with the socket server camera_server.py to control a camera attached to the server by firewire.

optional arguments:

-h, --help show this help message and exit
-ip n Set the IP/host n. default: localhost

-port p Set the port p. default: 15114

-recvbuf n Set the number of Bytes to receive at once by the

socket communication. default: 4096

-update_img_delay a Set the minimum time delay between displaying 2 images.

default: 6

-debug debug_level Set debug level. 0 no debug info (default); 1 debug to

STDOUT.

Author: Daniel Mohr Date: 2013-03-12

License:

crop function: By clicking with the left mouse button on the picture and release the mouse button on an possibly other position, the resulting rectangle will be displayed and the margin will be cropped. You come back to the original view by clicking with the right mouse button.

3.10 acceleration_sensor_logger.py

The help output is:

acceleration_sensor_logger.py logs measurements from the JoyWarrior24F14 to a logfile. You need access to the device.

optional arguments:

-idVendor x

-h, --help show this help message and exit

-logfile f Set the logfile to f. The WatchedFileHandler is used. This means, the logfile grows indefinitely until an other process (e. g. logrotate or the user itself) move or delete the logfile. Under Windows moving or deleting of open files is impossible and therefore the logfile

grows indefinitely. default: /tmp/acceleration.log Set the idVendor of the acceleration sensor. default:

0x07c0

-idProduct x Set the idProduct of the acceleration sensor. default:

0x1116

-listsensors Will list the acceleration sensor(s) and exit.
-SerialNumber x Set the SerialNumber of the acceleration sensor. If

given try to find this sensor otherwise use the one

given by id.

-id i Set the id to i. If there are more than 1 acceleration

sensor and there is no SerialNumber or the SerialNumber

```
was not found, the i-th one will be choosen.
     -debug debug_level
                                                              Set debug level. O no debug info (default); 1 debug to
                                                               STDOUT.
Author: Daniel Mohr
Date: 2012-11-30
License:
This is a simple command line program. You can plot the logfile with gnuplot.
A few examples:
     plot 'acceleration.log' using 1:2 with lines title 'x',\
                    'acceleration.log' using 1:3 with lines title 'y',\
                    'acceleration.log' using 1:4 with lines title 'z'
     plot 'acceleration.log' using ($1-1350411408.795725):2 with lines title 'x',\
                     'acceleration.log' using ($1-1350411408.795725):3 with lines title 'y',\
                    'acceleration.log' using ($1-1350411408.795725):4 with lines title 'z'
     set xdata time ; set timefmt '%s' ; set format x '%H:%M'
     plot 'acceleration.log' using 1:2 with lines title 'x',\
                    'acceleration.log' using 1:3 with lines title 'y',\
                    'acceleration.log' using 1:4 with lines title 'z'
You need access to the device of the sensor.
For example you can use the following udev rule:
     SUBSYSTEM = "usb", ATTRS\{idVendor\} = "07c0", ATTRS\{idProduct\} = "1116", MODE : "666", GROUP = "users", ATTRS\{idProduct\} = "1116", MODE : "666", GROUP = "users", ATTRS\{idProduct\} = "1116", MODE : "666", GROUP = "users", ATTRS\{idProduct\} = "1116", MODE : "666", GROUP = "users", ATTRS\{idProduct\} = "1116", MODE : "666", GROUP = "users", ATTRS\{idProduct\} = "1116", MODE : "666", GROUP = "users", ATTRS\{idProduct\} = "1116", MODE : "666", GROUP = "users", ATTRS\{idProduct\} = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", ATTRS[idProduct] = "1116", MODE : "666", GROUP = "users", MODE : "666", MODE : "
```

3.11 acceleration_sensor_server.py

```
usage: acceleration_sensor_server.py [-h] [-idVendor x] [-idProduct x]
                                      [-listsensors] [-SerialNumber x] [-id i]
                                      [-logfile f] [-datalogfile f]
                                      [-datalogformat f] [-maxg x] [-runfile f]
                                      [-ip n] [-port p] [-choosenextport]
                                      [-debug_debug_level]
acceleration_sensor_server.py is a socket server to read and log the
measurements from the acceleration sensor JoyWarrior24F14. A friendly kill
(SIGTERM) should be possible.
optional arguments:
  -h, --help
                      show this help message and exit
  -idVendor x
                      Set the idVendor of the acceleration sensor. default:
                      0x07c0
  -idProduct x
                      Set the idProduct of the acceleration sensor. default:
                      0 \times 1116
  -listsensors
                      Will list the acceleration sensor(s) and exit.
                      Set the Serial Number of the acceleration sensor. If
  -SerialNumber x
                      given try to find this sensor otherwise use the one
                      given by id.
  -id i
                      Set the id to i. If there are more than 1 acceleration
                      sensor and there is no SerialNumber or the SerialNumber
                      was not found, the i-th one will be choosen.
  -logfile f
                      Set the logfile to f. The WatchedFileHandler is used.
                      This means, the logfile grows indefinitely until an
```

```
other process (e.g. logrotate or the user itself) move
                      or delete the logfile. Under Windows moving or deleting
                      of open files is impossible and therefore the logfile
                      grows indefinitely. default: /tmp/acceleration.log
                      Set the datalogfile to f. Only the measurements will be
  -datalogfile f
                      logged here. The WatchedFileHandler is used. This means,
                      the logfile grows indefinitely until an other process
                      (e. g. logrotate or the user itself) move or delete the
                      logfile. Under Windows moving or deleting of open files
                      is impossible and therefore the logfile grows
                      indefinitely. default: /tmp/acceleration.data
  -datalogformat f
                      Set the log format for the data: 0 raw format; 1 value
                      in g. default: 0
                      Set the measurement range in g. default 2 for +-2g
  -maxg x
  -runfile f
                      Set the runfile to f. If an other process is running
                      with a given pid and reading the same SerialNumber, the
                      program will not start. Setting f="" will disable this
                      function. default: /tmp/acceleration_sensor.pids
                      Set the IP/host n to listen. If ip == "" the default
  -ip n
                      behavior will be used; typically listen on all possible
                      adresses. default: localhost
  -port p
                      Set the port p to listen. If p == 0 the default behavior
                      will be used; typically choose a port. default: 15123
                      By specifying this flag the next available port after
  -choosenextport
                      the given one will be choosen. Without this flag a
                      socket.error is raised if the port is not available.
                      Set debug level. O no debug info (default); 1 debug to
  -debug debug_level
                      STDOUT.
Author: Daniel Mohr
Date: 2013-02-28
License:
Over the given port on the given address a socket communication is lisening
with the following commands: (This is a prefix-code. Upper or lower letters
do not matter.)
  getact : sends the actual values back as [pickle data]
  quit : quit the server
  version: response the version of the server
```

3.12 acceleration_sensor_client.py

```
optional arguments:
  -h, --help
                       show this help message and exit
  -ip n
                       Set the IP/host n. default: localhost
                       Set the port p. default: 15123
  -port p
  -bwgraphics i
                       Setting this flag to 1 enables black/white graphics.
                       default: 1
  -colorgraphics i
                       Setting this flag to 1 enables color graphics.
                        default: 0
  -diagram i
                       Setting this flag to 1 enables the diagram graphics.
                        default: 0
  -resolution p
                       Set the width and height of the graphics to p pixel.
                       default: 400
  -sleep s
                       Set the sleep time in seconds between reading new
                       values from the server. Shorter than 0.008 is useless.
                       default: 0.035
                       Set length of the shadow. default: 16
  -shadow n
  -diagramlength n
                       Set length of the diagram. default: 320
                       Set the measurement range in g. default 2 for +-2g
  -maxg x
  -update_display_delay a
                        Set the minimum time delay between displaying new
                        values. default: 6
  -debug debug level
                       Set debug level. O no debug info (default); 1 debug to
                       STDOUT.
Author: Daniel Mohr
Date: 2013-02-22
License:
Type help() for interactive help, or help(object) for help about object.
```

3.13 pressure_mks_651_client.py

The help output is:

```
usage: pressure_mks_651_client.py [-h] [-ip n] [-port p] [-debug debug_level]
mks_651_client is a client to speak with the socket server mks_651_server.py to
control the series 651 pressure controller on a serial interface.
optional arguments:
 -h, --help
                     show this help message and exit
 -ip n
                    Set the IP/host n. default: localhost
                     Set the port p. default: 15122
  -port p
  -debug debug_level Set debug level. O no debug info (default); 1 debug to
                     STDOUT.
Author: Richard Schlitz
Date: 2013-01-22
License:
Type help() for interactive help, or help(object) for help about object.
```

3.14 pressure_mks_651_server.py

The help output is:

```
usage: pressure_mks_651_server.py [-h] [-device dev] [-logfile f] [-runfile f]
                                  [-ip n] [-port p] [-timedelay t]
                                  [-choosenextport] [-debug debug_level]
mks_651_server is a socket server to control the MKS-Typ 651C controller on a
serial interface. On start all settings are fetched from the controller and the
gui is initialized with these. A friendly kill (SIGTERM) should be possible.
optional arguments:
  -h, --help
                      show this help message and exit
  -device dev
                      Set the external device dev to communicate with the box.
  -logfile f
                      Set the logfile to f. The WatchedFileHandler is used.
                      This means, the logfile grows indefinitely until an
                      other process (e. g. logrotate or the user itself) move
                      or delete the logfile. Under Windows moving or deleting
                      of open files is impossible and therefore the logfile
                      grows indefinitely. default: /tmp/mks_651_controller.log
                      Set the runfile to f. If an other process is running
  -runfile f
                      with a given pid and writing to the same device, the
                      program will not start. Setting f="" will disable this
                      function. default: /tmp/pressure_controller.pids
  -ip n
                      Set the IP/host n to listen. If ip == "" the default
                      behavior will be used; typically listen on all possible
                      adresses. default: localhost
                      Set the port p to listen. If p == 0 the default behavior
  -port p
                     will be used; typically choose a port. default: 15122
  -timedelay t
                     Set the time between 2 actions to t seconds. default: t
                      = 0.05
                      By specifying this flag the next available port after
  -choosenextport
                      the given one will be choosen. Without this flag a
                      socket.error is raised if the port is not available.
  -debug debug_level Set debug level. O no debug info (default); 1 debug to
                      STDOUT.
Author: Richard Schlitz
Date: 2013-01-22
License:
Over the given port on the given address a socket communication is listening
with the following commands: (This is a prefix-code. Upper or lower letters do
not matter.)
 h : sends a signal to stop the vent to the server
  c : sends a signal to close the vent to the server
  o : sends a signal to open the vent to the server
  p : gets the actual pressure value from the server
  v : gets the actual vent position from the server(in %)
  setact : sets the setpoint values as [pickle data]
  getact : gets the actual values back as [pickle data]
  timedelay000 : set the time between 2 actions to 000 milliseconds.
  quit : quit the server
  version: response the version of the server
```

3.15 pressure_mks_900_client.py

The help output is:

```
usage: pressure_mks_900_client.py [-h] [-ip n] [-port p] [-debug debug_level]
pressure900_client is a client to speak with the socket server
pressure900_server.py to control the series 900 pressure controller on a serial
interface.
optional arguments:
  -h, --help
                      show this help message and exit
  -ip n
                     Set the IP/host n. default: localhost
  -port p
                     Set the port p. default: 15121
  -debug debug_level Set debug level. O no debug info (default); 1 debug to
                      STDOUT.
Author: Richard Schlitz
Date: 2013-01-03
License:
Type help() for interactive help, or help(object) for help about object.
```

3.16 pressure_mks_900_server.py

```
usage: pressure_mks_900_server.py [-h] [-device dev] [-logfile f] [-runfile f]
                                  [-ip n] [-port p] [-timedelay t]
                                  [-choosenextport] [-PR d] [-U d] [-GT d]
                                  [-debug_debug_level]
pressure900_server is a socket server to control the MKS-PDR900-1 controller on
a serial interface. On start all settings are fetched from the controller and
then reset with the initialization values. A friendly kill (SIGTERM) should be
possible.
optional arguments:
                      show this help message and exit
  -h, --help
  -device dev
                      Set the external device dev to communicate with the box.
                      Set the logfile to f. The WatchedFileHandler is used.
  -logfile f
                      This means, the logfile grows indefinitely until an
                      other process (e. g. logrotate or the user itself) move
                      or delete the logfile. Under Windows moving or deleting
                      of open files is impossible and therefore the logfile
                      grows indefinitely. default:
                      /tmp/pressure_controller.log
  -runfile f
                      Set the runfile to f. If an other process is running
                      with a given pid and writing to the same device, the
                      program will not start. Setting f="" will disable this
                      function. default: /tmp/pressure_controller.pids
                      Set the IP/host n to listen. If ip == "" the default
  -ip n
                      behavior will be used; typically listen on all possible
                      adresses. default: localhost
                      Set the port p to listen. If p == 0 the default behavior
  -port p
```

```
will be used; typically choose a port. default: 15121
                      Set the time between 2 actions to t seconds. default: t
  -timedelay t
                      = 0.05
                      By specifying this flag the next available port after
  -choosenextport
                      the given one will be choosen. Without this flag a
                      socket.error is raised if the port is not available.
  -PR d
                      Set the default values for the filament to use for
                      measuring the pressure (PR1, PR2, PR3); default: d = "PR3"
                      Set the default unit for the pressure controller to use
  -U d
                      (MBAR, TORR, PASCAL); default: d = PRESET
  -GT d
                      Set the default gas type for the pressure controller to
                      use (ARGON,NITROGEN,AIR,HYDROGEN,HELIUM); default: d =
                      PRESET
  -debug debug_level Set debug level. O no debug info (default); 1 debug to
                      STDOUT.
Author: Richard Schlitz
Date: 2013-01-24
License:
Over the given port on the given address a socket communication is listening
with the following commands: (This is a prefix-code. Upper or lower letters do
not matter.)
 p : returns the pressure to the client
  setact : sets the setpoint to a given setpoint received as [pickle data]
  getact : sends the actual values back as [pickle data]
  timedelay000 : set the time between 2 actions to 000 milliseconds.
  quit : quit the server
  version: response the version of the server
```

3.17 check_real_time_difference_server.py

The help output is:

```
usage: check real time difference server.py [-h] [-ip n] [-port p] [-wait]
check_real_time_difference_server.py is a small program to check the real times
on different computers.
optional arguments:
 -h, --help show this help message and exit
              Set the IP/host n to listen. If ip == "" the default behavior
              will be used; typically listen on all possible adresses.
              default: localhost
              Set the port p to listen. If p == 0 the default behavior will be
 -port p
              used; typically choose a port. default: 15124
              By specifying this flag the server tries to use the given port
  -wait
              until it is possible.
Author: Daniel Mohr
Date: 2013-01-28
License:
```

3.18 check real time difference client.py

The help output is:

```
usage: check_real_time_difference_client.py [-h] [-ip n] [-port p] [-nn nn]
                                            [-n n] [-dn n]
                                            [-debug debug_level]
check_real_time_difference_client.py is a small program to check the real
times/dates between different computers.
optional arguments:
  -h, --help
                      show this help message and exit
  -ip n
                     Set the IP/host n. default: localhost
 -port p
                    Set the port p. default: 15124
  -nn nn
                     Do the n communications nn times. default: 10
  -n n
                     Do the communication n times. default: 1000
  -dn n
                      Sends n bytes every time. default: 1
  -debug debug_level Set debug level. 0 no debug info (default); 1 debug to
                      STDOUT.
Author: Daniel Mohr
Date: 2013-01-28
License:
```

3.19 translation_stage_scan.py

```
usage: translation_stage_scan.py [-h] [-direction xyz] [-repeat n] [-steps n]
                                 [-delay t] [-set_zero_position x]
                                 [-go_back x] [-go_direct_back x]
                                 [-device dev] [-baudrate n] [-databits n]
                                 [-stopbits n] [-logfile f]
translation_stage_scan.py is a simple tool to perform a scan with the
translation stage. The device must be already powered.
This script initialize repeatedly some steps and a delay. Optionally the
default position should be reached after all.
A quick and dirty measurement gives us 1000000 steps for 7.9 cm in about
33 seconds.
The timestamps of the positions in the log file are only based on the
commands. From 'initiated next position' it takes some time to perform your
choosen steps. They should be reached exactly in this time. The position
information is given at the time of the answer from the device; not when it
is reached! So again, the timestamp of 'initiated next position' added by the
necessary time delay to perform your choosen steps should be the time when
the device reached the next position.
optional arguments:
  -h, --help
                        show this help message and exit
  -direction xyz
                        Set the directions. (0: x; 1: y; 2: z) default: 1
                        Set the number of repeatations. default: 2
  -repeat n
```

```
-steps n
                        Set the number of steps to do each time. default: 100
  -delay t
                        Set the delay between the repeatations in seconds.
                        default: 0.1
  -set_zero_position x If set to 1 the zero position will be set at the
                        beginning of the communication. default: 1
                        If set to 1 go back to the start position after all.
  -qo back x
                        default: 1
  -go_direct_back x
                        If set to 1 go direct back to the start position after
                        all. default: 1
  -device dev
                        Set the external device dev to communicate with the
                        box. default: /dev/TSCftBNKEKX
  -baudrate n
                        Set the baudrate. default: 9600
                        Set the databits. default: 8
  -databits n
  -stopbits n
                        Set the stopbits. (possible values: 1, 1.5, 2)
                        default: 1
  -logfile f
                        Set the logfile to f. The WatchedFileHandler is used.
                        This means, the logfile grows indefinitely until an
                        other process (e. g. logrotate or the user itself)
                        move or delete the logfile. Under Windows moving or
                        deleting of open files is impossible and therefore the
                        logfile grows indefinitely. default:
                        /tmp/translation_stage_scan.log
Author: Daniel Mohr
Date: 2013-03-05
License:
Examples: (After the given delays the position should be reached.)
translation_stage_scan.py -repeat 1 -steps -1000000 -delay 33
translation_stage_scan.py -repeat 10 -steps -100000 -delay 3.4
translation_stage_scan.py -repeat 100 -steps -10000 -delay 0.4
 translation_stage_scan.py -repeat 1000 -steps -1000 -delay 0.1
 translation_stage_scan.py -repeat 10000 -steps -100 -delay 0.036
 translation_stage_scan.py -repeat 100000 -steps -10 -delay 0.036 # caution: heat!!
 translation_stage_scan.py -repeat 1000000 -steps -1 -delay 0.036 # caution: heat!!!
```

3.20 environment_sensor_5_logger.py

```
usage: environment_sensor_5_logger.py [-h] [-logfile f] [-datalogfile f]
                                      [-devicename dev] [-sleep s]
                                      [-baudrate n] [-runfile f]
                                      [-debug debug_level]
environment_sensor_5_logger.py logs measurements from the environment sensor 5 to a logfile.
You need access to the device.
optional arguments:
 -h, --help
                      show this help message and exit
 -logfile f
                      Set the logfile to f. Setting f to an empty string
                      disables logging to file. The WatchedFileHandler is
                      used. This means, the logfile grows indefinitely until
                      an other process (e.g. logrotate or the user itself)
                      move or delete the logfile. Under Windows moving or
                      deleting of open files is impossible and therefore the
```

```
logfile grows indefinitely. default:
/tmp/environment_sensor_5.log
```

```
-datalogfile f
                      Set the datalogfile to f. Only the measurements will be
                      logged here. The WatchedFileHandler is used. This means,
                      the logfile grows indefinitely until an other process
                      (e. g. logrotate or the user itself) move or delete the
                      logfile. Under Windows moving or deleting of open files
                      is impossible and therefore the logfile grows
                     indefinitely. default: /tmp/environment_sensor_5.data
  -devicename dev Set the devicename to dev. default: /dev/ESFTGAB745
                     If communication to device is not possible, sleep s
  -sleep s
                     seconds before retrying. default: 3.0
  -baudrate n
                     Set the baudrate to n. default: 9600
  -runfile f
                     Set the runfile to f. If an other process is running
                     with a given pid and reading the same device, the
                     program will not start. Setting f="" will disable this
                     function. default: /tmp/environment_sensor_5.pids
 -debug debug_level Set debug level. 0 no debug info; 1 debug to STDOUT
                      (default).
Author: Daniel Mohr
Date: 2013-03-13
License:
This is a simple command line program to get the data from the environment sensor 5
http://www.messpc.de/sensor_alphanumerisch.php . You can plot the logfile with gnuplot.
You need access to the device of the sensor.
For example you can use the following udev rule:
 ACTION=="add", KERNEL=="ttyUSB*", ATTRS{product}=="TTL232R-3V3", ATTRS{manufacturer}=="FTDI",\
 ATTRS{serial}=="FTGAB745", SYMLINK+="ES%s{serial}", GROUP="users"
```

4 Extern Bugs

Here are a few known bugs in extern components we are using or could use instead of the one we are using now:

• Race condition in WatchedFileHandler leads to unhandled exception:

http://bugs.python.org/issue14632

• TimedRotatingFileHandler:

http://thinlight.org/2011/08/10/python-logging-from-multiple-processes/

Our solution(s)/workaround(s) at the moment:

• plc_tools.plclogclasses.QueuedWatchedFileHandler