



Only to the extent expressly agreed by us this document may constitute a contractual obligation on our part.

Rev.	REVISION DESCRIPTION	DATE	DRAWN	APPROVED	RELEASED
B	PARTSLIST UPDATED	2013/10/07	PH0	WGR	WGR
C	HEIGHT CHANGED 40mm, SEE CHANGE NOTE	2014/11/12	DVR	DVR	WGR

6 5 4 3 2 1

B



330

 $\phi 20\text{h}9$

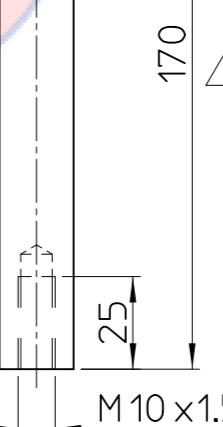
3x45°

R50

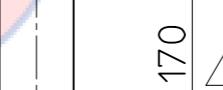
431



R30



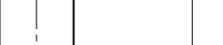
M 10 x 1.5



170



25



A



B



C



D

1	1	90515-2897	BRIGHT STAINLESS STEEL BAR Ø20H9-AISI304							
ITEM	QTY	ARTICLE-/DRAWING-NO	DESIGNATION / PURCHASE ORDER TEXT							
Item	Qty	Article No.	Name/Designation		Dimensions	Material / Blank				
						Pattern No./Note				
Title		LEVER				Tetra Pak Cheese and Powder Systems B.V.				
Assembly No.	Derived from No.									
		Edges broken to 0.4x45° or R 0.5 - Burrs removed Surface roughness $R_a \mu\text{m}$ NEN-EN-ISO 1302:2002 Tolerances: of dimensions NEN-ISO 129-1:2004 of form and position NEN-ISO 1101:2006 where not stated 6962.40.05029 Medium Welding instructions: TP 2039 Finishing instructions: 6962.00.50073 - rev C				Format A3				
		Edges broken to 0.4x45° of R 0.5 - Braamvrij Opp. ruwheid $R_a \mu\text{m}$ NEN-EN-ISO 1302:2002 Tolerances: van afmetingen NEN-ISO 129-1:2004 van vorm en plaats NEN-ISO 1101:2006 indien niet vermeld 6962.40.05029 Middel Lasvoorschriften: TP 2039 Afwerkvoorschriften: 6962.00.50073 - rev C				Scale: 1:2				
						Name Date				
						Creator: WGR 02/05/2011				
						Department: techn				
						Checked: DVR 12/11/2014				
						Released: WGR 12/11/2014				
						Art. type MANUFACTURING PART				
						Drawing No. 6962.06.56385 Rev. C				