

Item Qty: 1



Part Number:



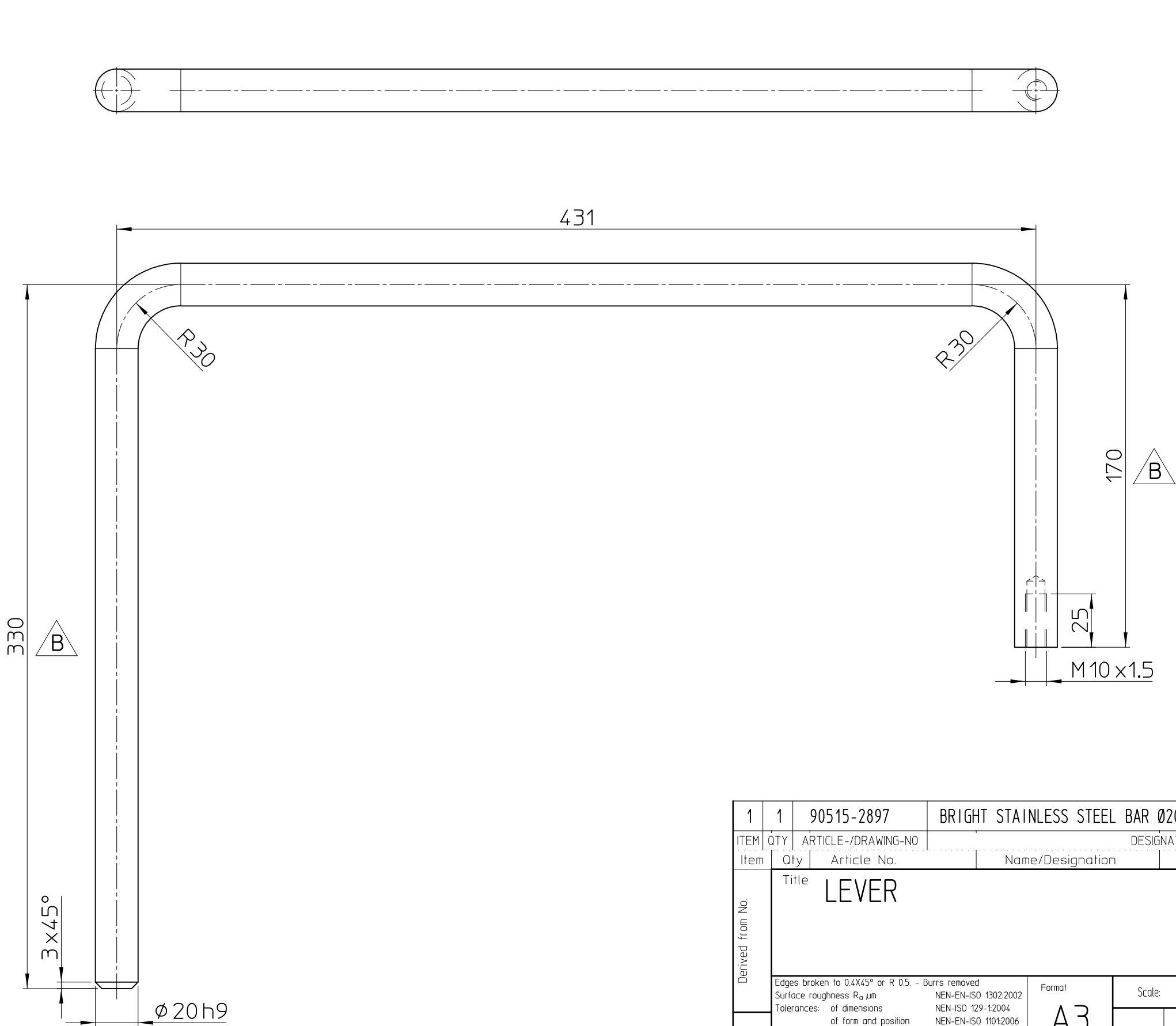
Production Order:


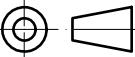
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Rev.	REVISION DESCRIPTION				DATE	DRAWN	APPROVED	RELEASED
B	PARTSLIST UPDATED				2013/10/07	PHO	WGR	WGR
C	HEIGHT CHANGED 40mm. SEE CHANGE NOTE				2014/11/12	DVR	DVR	WGR



1		1		90515-2897		BRIGHT STAINLESS STEEL BAR Ø20H9-AISI304										
ITEM		QTY		ARTICLE-/DRAWING-NO		DESIGNATION / PURCHASE				ORDER TEXT						
Item		Qty		Article No.		Name/Designation			Dimensions		Material / Blank		Pattern No./Note			
Derived from No.		Title LEVER										<div> Tetra Pak</div> <div>Cheese and Powder Systems B.V.</div>				
		Edges broken to 0.4X45° or R 0.5. - Burrs removed Surface roughness R _a µm Tolerances: of dimensions of form and position where not stated Welding instructions: Finishing instructions:					Format A3 Third angle projection ISO method A 	Scale: 1:2								
Assembly No.		Hoeken breken 0.4X45° of R 0.5. - Braamvrij Opp. ruwheid R _a µm Toleranties: van afmetingen van vorm en plaats indien niet vermeld Lasvoorschriften: Afwerkvoorschriften					NEN-EN-ISO 1302:2002 NEN-ISO 129-1:2004 NEN-EN-ISO 1101:2006 TP 2039 6962.00.50073 - rev C	NEN-ISO 129-1:2004 NEN-EN-ISO 1101:2006 6962.40.05029 Middel TP 2039 6962.00.50073 - rev C	Creator:		WGR	Date		02/05/2011		
								Department:		techn		The original of this document is managed by the drawing database of Tetra Pak Cheese and Powder Systems B.V. Unauthorized modifications are not allowed.				
										Checked:		DVR	12/11/2014		Art. type MANUFACTURING PART	
										Released:		WGR	12/11/2014		Drawing No. 6962.06.56385	