





Tetra Pak	Production order - Original TPPS CPS Olsztyn PL		Material No. 3609012-0100	
	Product Name Additional accessories		Order Number 1615261	Order Quantity 1 PC
MRP Controller M99 Undefined	Production Scheduler P1 Production Scheduler	Order Type ZP04	Order Start 17.10.2023	Order Finish 23.10.2023
Sales Order / Item 133997989 / 000040		Plant PU18	Reservation Number 0035486873	Created On 10.10.2023
Information on Order Wieszaki do szlifierek 50szt.				




Configuration

Enclosed specification 1740019-8631

Production order Confirmation						
Date		Name	Signature	Reason		
Operation 0010 sequence 0						
Work centre	Plant	Description		Start	Finish	Confirmation
LAS_SUPP	PU18	POMOC NA LASERZE		17.10.2023	17.10.2023	0116013908
Components for operation 0010 sequence 0						
Position	Material No.	Description		Label	Qty	Date
0010	90529-5039	Sheet 3000x1500x2mm 1.4307 2B VC1 3.1			70 KG	17.10.2023
Operation 0020 sequence 0						
Work centre	Plant	Description		Start	Finish	Confirmation
LASER	PU18	CIECIE NA LASERZE		17.10.2023	18.10.2023	0116013909
Operation 0030 sequence 0						
Work centre	Plant	Description		Start	Finish	Confirmation
AT2	PU18	SZLIFOWANIE RECZNE		18.10.2023	18.10.2023	0116013910
Operation 0040 sequence 0						
Work centre	Plant	Description		Start	Finish	Confirmation
SHE_SUPP	PU18	POMOC NA GIECIU		18.10.2023	19.10.2023	0116013911
Operation 0050 sequence 0						
Work centre	Plant	Description		Start	Finish	Confirmation
SHEETMWC	PU18	GIECIE NA PRASIE KRAWEDZIOWEJ		19.10.2023	20.10.2023	0116013912
Operation 0060 sequence 0						
Work centre	Plant	Description		Start	Finish	Confirmation
BUF_TIME	PU18	BUFOR CZASOWY		20.10.2023	23.10.2023	0116013906
Operation 0070 sequence 0						
Work centre	Plant	Description		Start	Finish	Confirmation
O_CONBLU	PU18	KONTROLA JAKOSCI		23.10.2023	23.10.2023	0116013907

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Production order Confirmation					
Date	Name	Signature	Reason		
Operation 0010 sequence 0					
Work centre LAS_SUPP	Plant PU18	Description POMOC NA LASERZE	Start 17.10.2023	Finish 17.10.2023	Confirmation 0116013908
Setup: 0.000 H					
Machine: 3.000 H					
Labor: 2.500 H					
Remarks:					
Operation 0020 sequence 0					
Work centre LASER	Plant PU18	Description CIECIE NA LASERZE	Start 17.10.2023	Finish 18.10.2023	Confirmation 0116013909
Setup: 0.000 H					
Machine: 1.000 H					
Labor: 0.600 H					
Remarks:					
Operation 0030 sequence 0					
Work centre AT2	Plant PU18	Description SZLIFOWANIE REZNE	Start 18.10.2023	Finish 18.10.2023	Confirmation 0116013910
Setup: 0.000 H					
Machine: 5.000 H					
Labor: 4.200 H					
Remarks:					
Operation 0040 sequence 0					
Work centre SHE_SUPP	Plant PU18	Description POMOC NA GIECIU	Start 18.10.2023	Finish 19.10.2023	Confirmation 0116013911
Setup: 0.000 H					
Machine: 7.000 H					
Labor: 5.900 H					
Remarks:					
Operation 0050 sequence 0					
Work centre SHEETMWC	Plant PU18	Description GIECIE NA PRASIE KRAWEDZIOWEJ	Start 19.10.2023	Finish 20.10.2023	Confirmation 0116013912

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Sales Order / Item 133997989 / 000040		Plant PU18	Reservation Number 0035486873	Created On 10.10.2023

Setup:	0.000 H				
Machine:	7.000 H				
Labor:	5.900 H				
Remarks:					
Operation 0060 sequence 0					
Work centre BUF_TIME	Plant PU18	Description BUFOR CZASOWY	Start 20.10.2023	Finish 23.10.2023	Confirmation 0116013906
Setup:	0.000 H				
Machine:	7.000 H				
Labor:	0.000 H				
Remarks:					
Operation 0070 sequence 0					
Work centre Q_CONBLU	Plant PU18	Description KONTROLA JAKOSCI	Start 23.10.2023	Finish 23.10.2023	Confirmation 0116013907
Setup:	0.000 H				
Machine:	1.000 H				
Labor:	0.000 H				
Remarks:					