

**Zydus
Cadila****CADILA HEALTHCARE LIMITED**

Annexure No.	0301-SOP-QA-00156-78	Version No.	8.0, CURRENT
Annexure Title	Second Line clearance at Compression stage		

Product Name	Batch No	Date
		__/__/__

Instruction:

- Write in observation column 'Yes' for complying, 'No' for not complying and 'NA' for not applicable.
- If any below-mentioned checkpoint found not satisfactory, perform line clearance again independently. Use another Form for line clearance, initiate the Deviation for Investigation Purpose

**Line Clearance
Start Time/Date:**

__ : __

__/__/__

Sr. No	Checkpoints	Observation (Yes/No/NA)	
		MFG	QA
1.0	Equipment ID No:		
2.0	Verify compression machine setup data as per specifications.		
3.0	Ensure that short punch used for CFC challenge is replaced from compression machine by standard punch		
4.0	Ensure that all the batch setting tablets are removed from the Turret.		
5.0	Check and ensure that the de-duster is dis-assembled and free from any tablet.		
6.0	Check and ensure that the metal detector is dis-assembled and free from any tablet.		
7.0	Setting rejection tablets are kept in HDPE container labeled as "Setting Rejects"		
8.0	Reject tablets weight is documented in the batch record and send for destruction		
9.0	Ensure that the batch setting tablets are removed from compression area (Floor, any other container, polybag etc.).		

Tick ☒ for Satisfactory & ☐ for Not satisfactory**Production (Sign/Date):**

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Line Clearance End Time:

__ : __

Quality Assurance (Sign/Date):

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