

CADILA HEALTHCARE LIMITED			Zydus Cadila
Annexure No.	0301-SOP-MFG-01408-10	Version No.	1.0, CURRENT
Annexure Title	Inprocess check during preparation and spraying of solution.		

Department / Facility				Stage			
Batch No.				Solution vessel ID			
1	Quantity of retention over sieve after filtration of solution / coating dispersion (Mesh size to be written as per respective product BMR)	Weighing Balance ID					
		Retention over ___ # (Yes /No)	Quantity of retention (kg)	Filtration Done by / Date	Checked By / Date	Verified By / Date (QA)	
2	Inprocess checks for monitoring of continuous stirring	Frequency: 60 ± 10 minutes					
Parameter	Limit	In-Process					
		:	:	:	:	:	:
Continue stirring in solution vessel during spraying (Yes/No)	Continue stirring						
Done by Sign / Date							
Parameter	Limit	In-Process					
		:	:	:	:	:	:
Continue stirring in solution vessel during spraying (Yes/No)	Continue stirring						
Done by Sign / Date							
Parameter	Limit	In-Process					
		:	:	:	:	:	:
Continue stirring in solution vessel during spraying (Yes/No)	Continue stirring						
Done by Sign / Date							
Reviewed by Sign / Date							
3	Quantity of left-over solution after spraying in solution vessels (in kg)	Weighing Balance ID					
		Quantity (in kg)		Checked By / Date (Production)		Verified By /Date (QA)	

Note: Inprocess shall be continue after preparation of coating solution to end of coating process, if coating machine stopped due to any reason still Inprocess shall be continue till end of coating process.