

RRCT0:
EK0

EK1

EK2

EK3

EK4



HOME



MANUAL



SERVO



I/O MONITOR



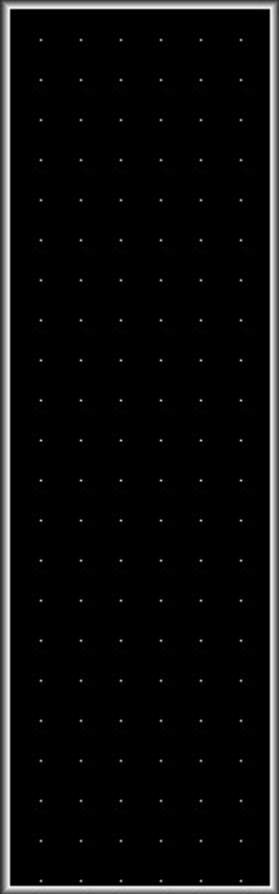
ALARM

·DW1

[Internal LB_9064(R)]

·DW2

[Internal LB_9061(R)]

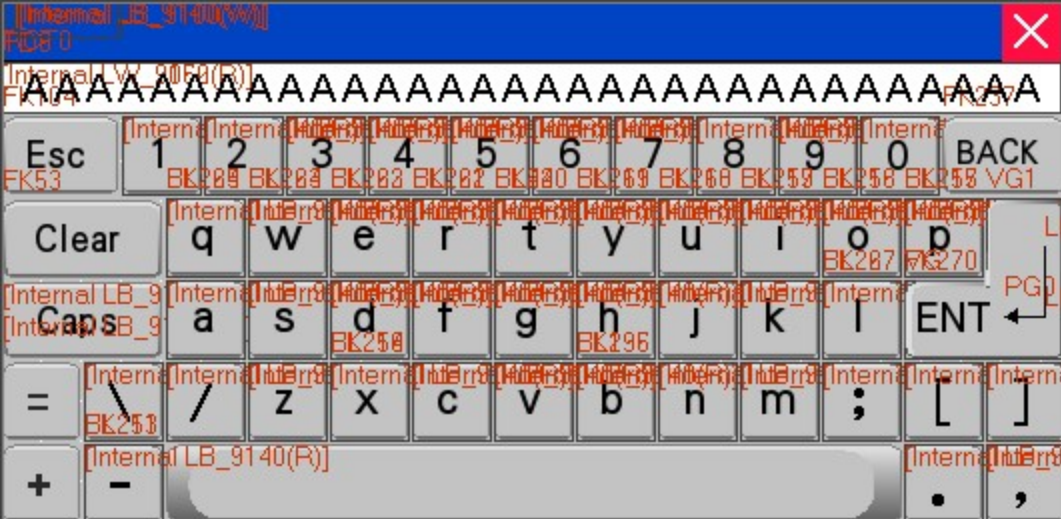


Max: 999999999 (P)

Min: 999999999 (P)

Internal [A-W] 999999999

CLR



[Internal LW_9364(R)]

Project download



DWD

[Internal LB_9151(R)]

TD0

SW7

[Internal LW_9300(R)]

[Internal LB_9152(R)]

[Internal LB_9152(R)]

Current path:

AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA

Tree

PC7



T18

SB1

File name:

[Internal LW_9332(R)]

[Internal LW_9332(R)]

AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA

[Internal LB_9150(R)]

OK

Please Enter The Password:

NIO

[Internal LW_9040(R)]

[Internal LW_5576(R)]

XXXXXXXXXX



Max: AAAAAAAAAAAAAA(P)

Min: AAAAAAAAAAAAAA(P)

Internal LW 90700(P)

AAAAAAAAAAAAAA

A

B

C

D

E

F

9

8

7

6

5

4

3

2

1

0

CLR

BS

ENTER

USER ACCESS LOGIN



USER NAME

AAAAAAAAAAAAAAAAAAAA

[Internal LW_9486(W)]

RCT2

NI1

LN3

ACCESS PASSWORD

LN2 [Internal LB_9502(P)]

[Internal LW_9502(W)]

SB0

SB5

[Internal LB_9165(W)]

[Internal LB_9166(W)]

Login

Logout

USER LEVEL LOGIN

LEVEL PASSWORD

LN4 [Internal LW_9040(P)]

[Internal LW_9040(W)]

RCT4

NI2

LN5

BL0
[PLC0:0W_bit_3.08(R)]

BL1
[PLC0:0W_bit_3.09(R)]

BL2
[PLC0:0W_bit_3.10(R)]

BL3
[PLC0:0W_bit_3.11(R)]

BL4
[PLC0:0W_bit_3.12(R)]

PLC RUN

SERVO READY

AUTO READY

AUTO RUN

ALARM

Conveyor Metal Detector

Conveyor Elevasi

BL9
[PLC0:0W_bit_0.08(R)]

Running

BL10
[PLC0:0W_bit_0.05(R)]

Emergency Stop

BL8
[PLC0:0W_bit_0.07(R)]

Running

BL12
[PLC0:0W_bit_0.04(R)]

Emergency Stop

BL10
[PLC0:0W_bit_0.06(R)]

Running

BL11
[PLC0:0W_bit_0.02(R)]

Emergency Stop

Conveyor
Flattener

RRCT0
EK0

EK1

EK2

EK3

EK4

HOME






MANUAL

SERVO

I/O MONITOR

ALARM

RRCT03

	DESCRIPTION	Enable/Disable
DL0 [PLC0:0 W_bit_3.04(R)] 	Conveyor Flattener (Bottom)	SW0 [PLC0:0 W_bit_3.04(R)] [PLC0:0 W_bit_3.04(W)] 
DL1 [PLC0:0 W_bit_3.05(R)] 	Conveyor Flattener (Top)	SW1 [PLC0:0 W_bit_3.05(R)] [PLC0:0 W_bit_3.05(W)] 
DL2 [PLC0:0 W_bit_3.06(R)] 	Conveyor Elevasi	SW2 [PLC0:0 W_bit_3.06(R)] [PLC0:0 W_bit_3.06(W)] 
DL3 [PLC0:0 W_bit_3.07(R)] 	Conveyor Metal Detector	SW3 [PLC0:0 W_bit_3.07(R)] [PLC0:0 W_bit_3.07(W)] 

RRCT03
EK0

EK1

EK2

EK3

EK4



HOME



MANUAL



SERVO



I/O MONITOR



ALARM

RCT#

RCT7

SERVO PLATTENER
BOTTOM

Speed	PLC0:0.D_0(R) ##### [PLC0:0.D_0(W)]
Acceleration	PLC0:0.D_2(R) ##### [PLC0:0.D_2(W)]
Deceleration	PLC0:0.D_4(R) ##### [PLC0:0.D_4(W)]
Jog Speed	PLC0:0.D_6(R) ##### [PLC0:0.D_6(W)]
Acceleration	PLC0:0.D_8(R) ##### [PLC0:0.D_8(W)]
Deceleration	PLC0:0.D_10(R) ##### [PLC0:0.D_10(W)]
[PLC0:0.W_bit_3.00(W)]	
JOG BACKWARD	[PLC0:0.W_bit_3.01(W)] JOG FORWARD

RRECT0:
EK0

EK1

EK2

RCT#

RCT15

SERVO PLATTENER
TOP

Speed	PLC0:0.D_12(R) ##### [PLC0:0.D_12(W)]
Acceleration	PLC0:0.D_14(R) ##### [PLC0:0.D_14(W)]
Deceleration	PLC0:0.D_16(R) ##### [PLC0:0.D_16(W)]
Jog Speed	PLC0:0.D_18(R) ##### [PLC0:0.D_18(W)]
Acceleration	PLC0:0.D_20(R) ##### [PLC0:0.D_20(W)]
Deceleration	PLC0:0.D_22(R) ##### [PLC0:0.D_22(W)]
[PLC0:0.W_bit_3.02(W)]	
JOG BACKWARD	[PLC0:0.W_bit_3.03(W)] JOG FORWARD

SB3

EK3

EK4



HOME



MANUAL



SERVO



I/O MONITOR



ALARM

RCT00

	I/O Addr	DESCRIPTION
BL0 C0:01%_0.00(F)	I000	MASTER ON BUTTON
BL1 C0:01%_0.01(F)	I001	MANUAL / AUTO SELECTOR SWITCH
BL2 C0:01%_0.02(F)	I005	PANEL FLATTENER EMERGENCY STOP BUTTON
BL3 C0:01%_0.03(F)	I006	RESET BUTTON
BL4 C0:01%_0.04(F)	I007	CONVEYOR ELEVASI EMERGENCY STOP BUTTON
BL5 C0:01%_0.05(F)	I008	CONVEYOR METAL DETECTOR EMERGENCY STOP BUTTON
BL6 C0:01%_1.00(F)	O100	MASTER ON LAMP
BL7 C0:01%_1.01(F)	O102	BUZZER LAMP
BL8 C0:01%_1.02(F)	O104	TRIGGER STOP GP

RRCT0



HOME



MANUAL



SERVO



I/O MONITOR



ALARM

AB0

RRCT0:
EK0

EK1

EK2

EK3

EK4



HOME



MANUAL



SERVO



I/O MONITOR



ALARM