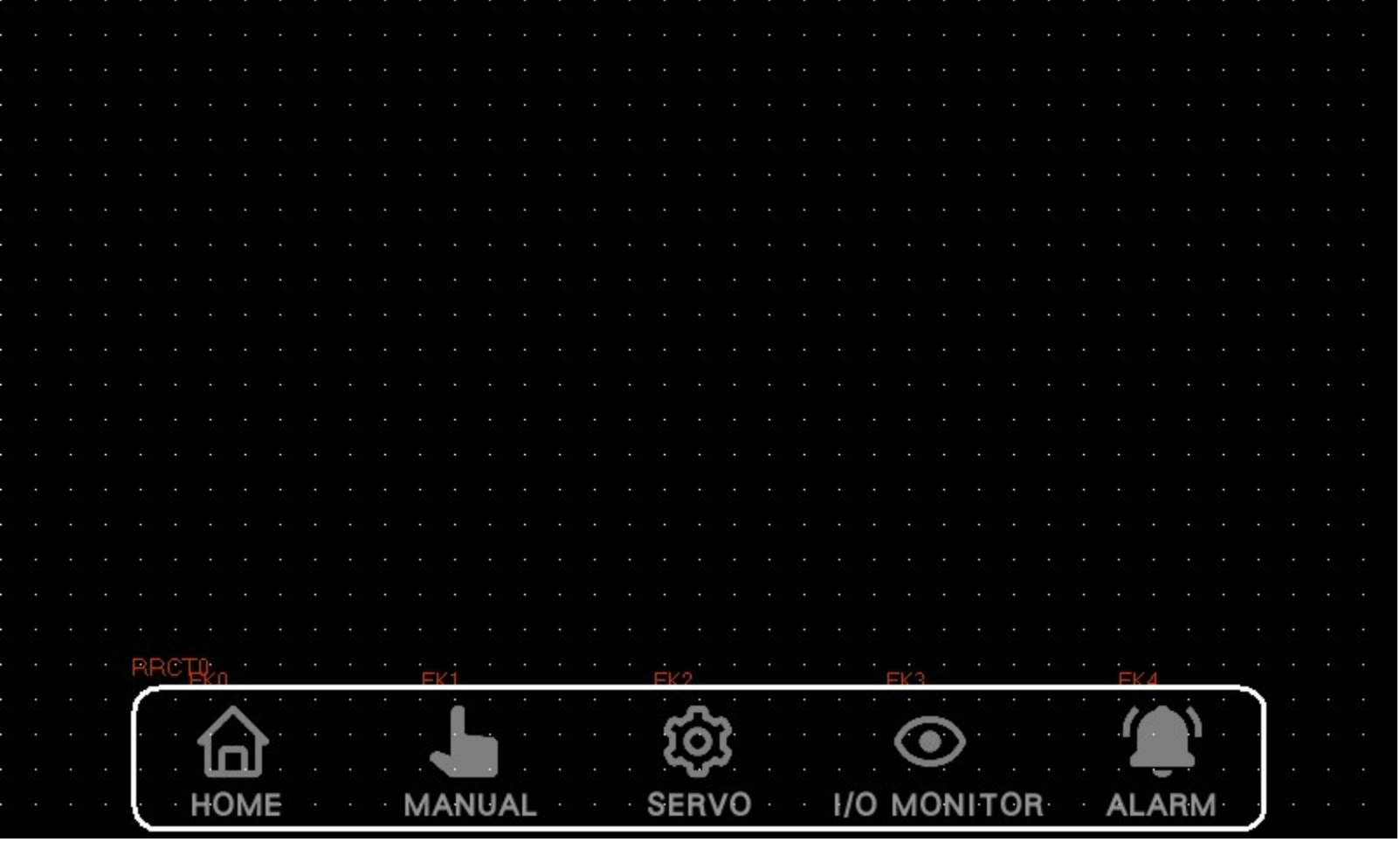
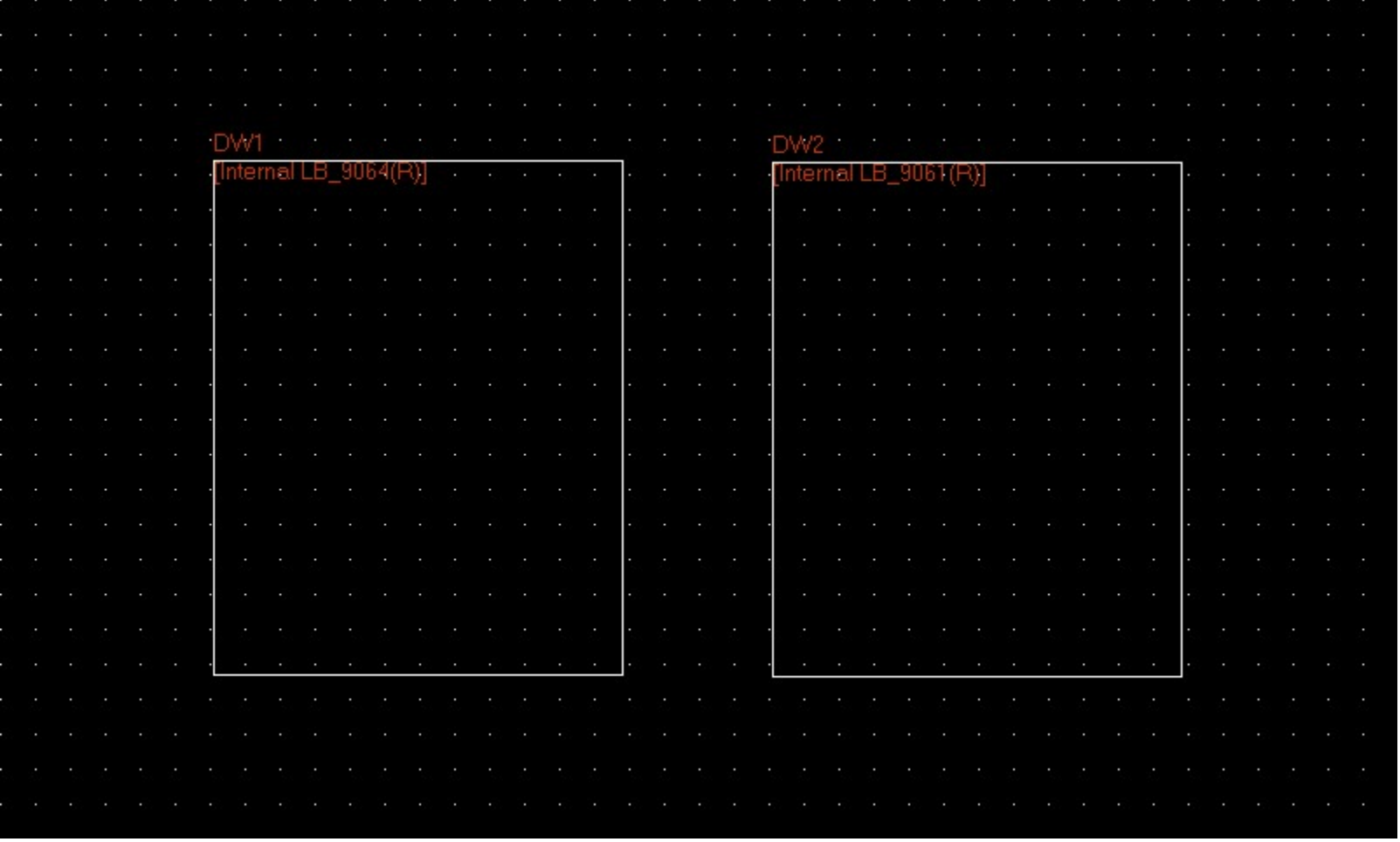
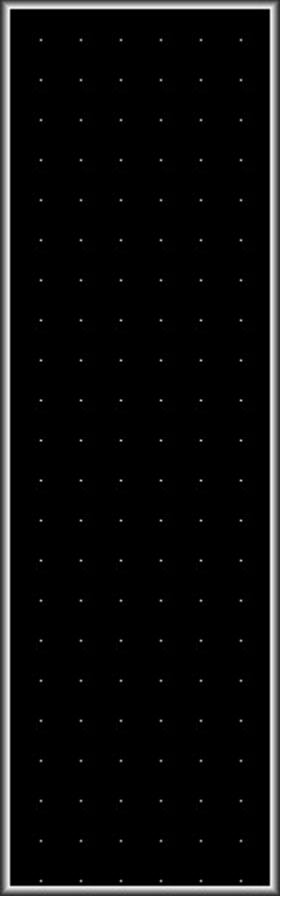
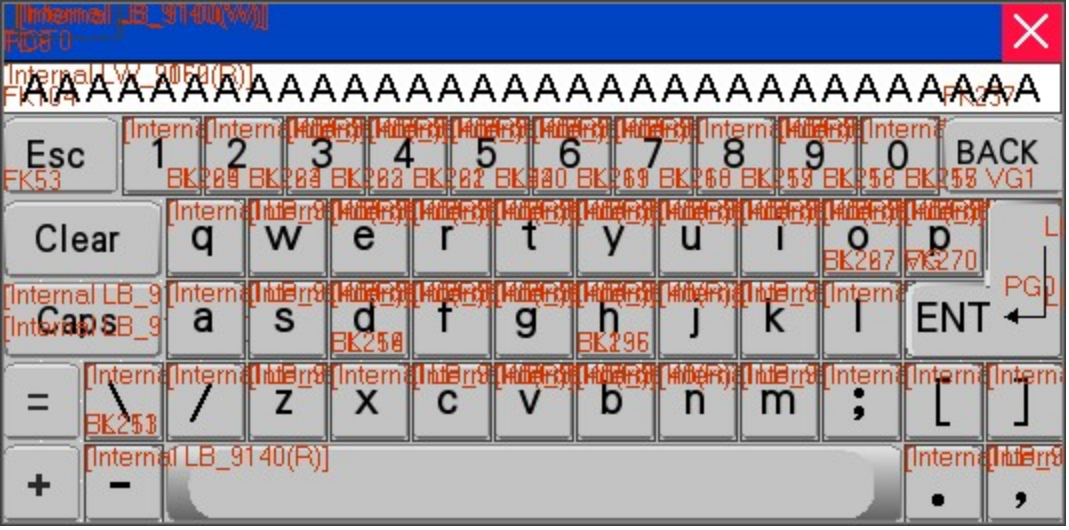

RRCT0
FK0
FK1
FK2
FK3
FK4
HOME
MANUAL
SERVO
I/O MONITOR
ALARM


DW1
[Internal LB_9064(R)]
DW2
[Internal LB_9061(R)]



Max: AAAAAAAAAAAA
Min: AAAAAAAAAAAA
AAAAAAAAAAAA
1
2
3
CLR
FK27
4
5
6
<-
FK23
FK22
FK28
FK29
7
8
9
-
FK25
FK26
0
.
ENTER


AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA
Esc
1
2
3
4
5
6
7
8
9
0
BACK
Clear
q
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u
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p
Caps
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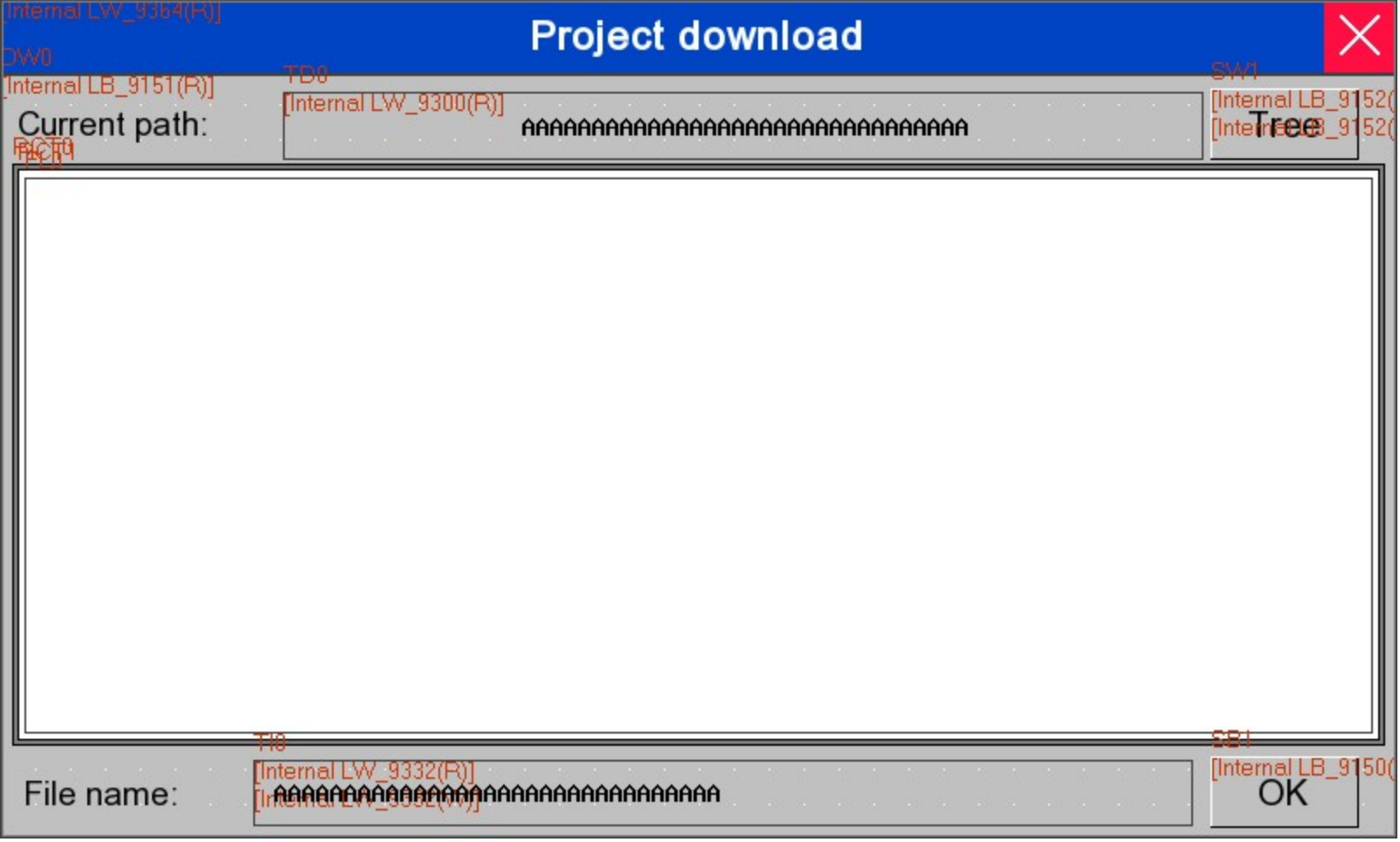
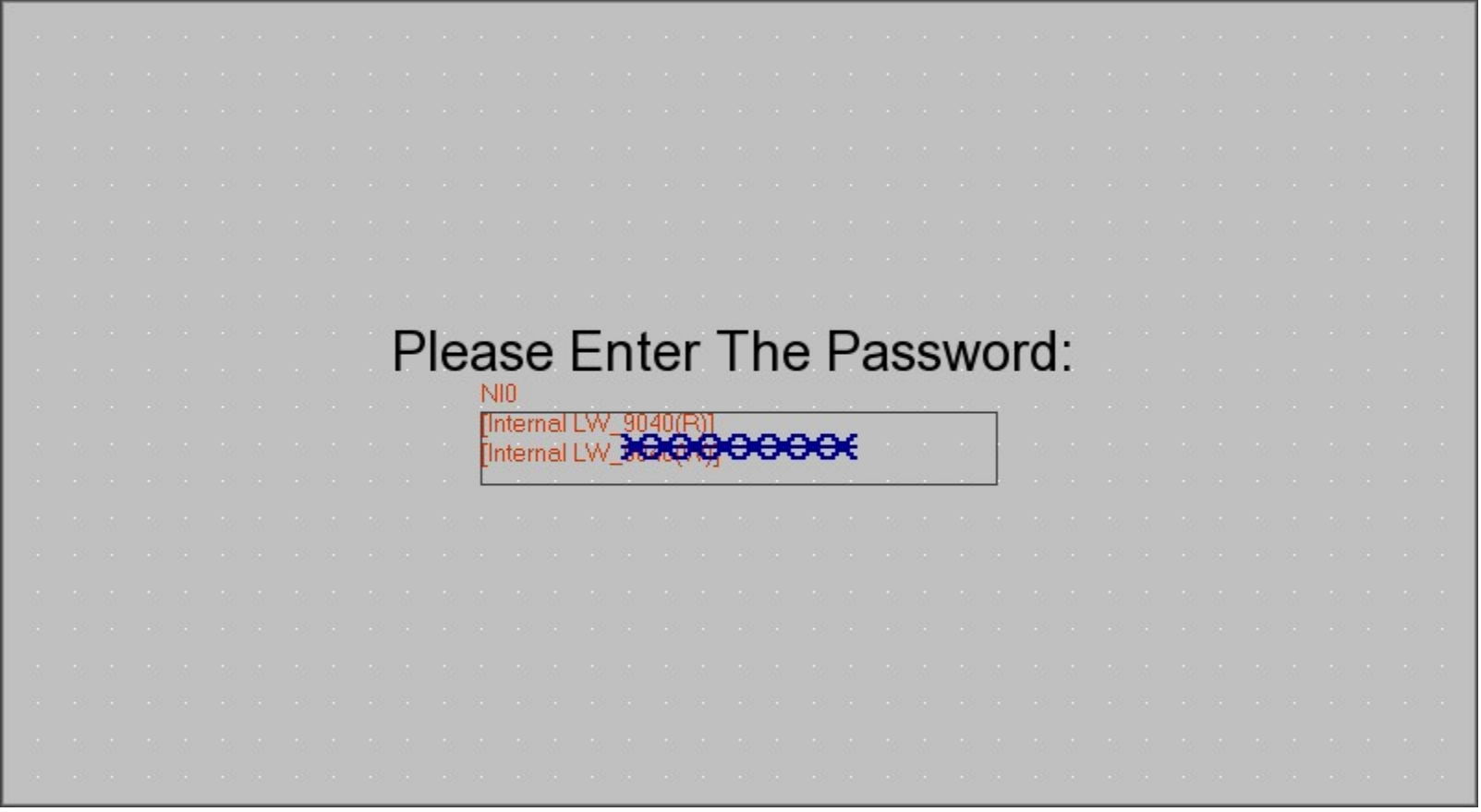
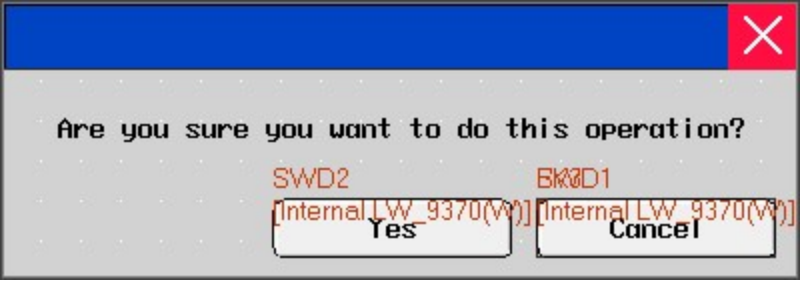
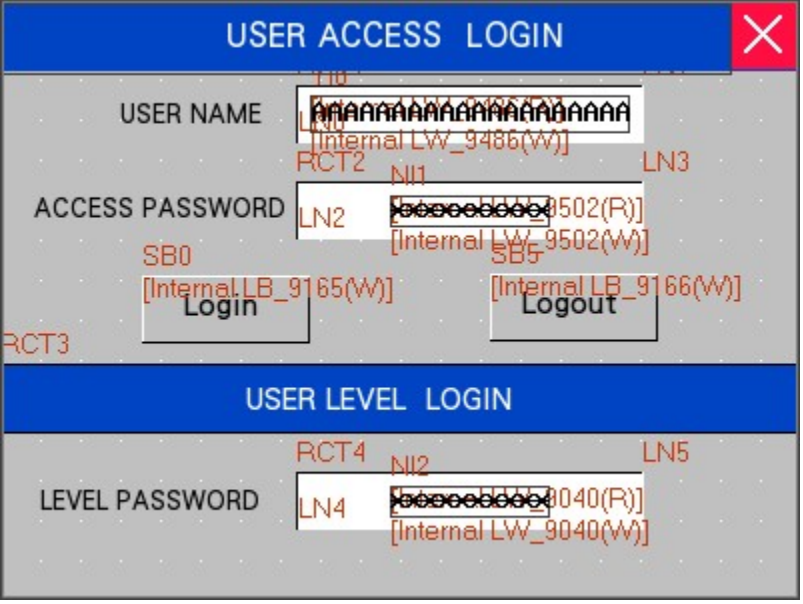
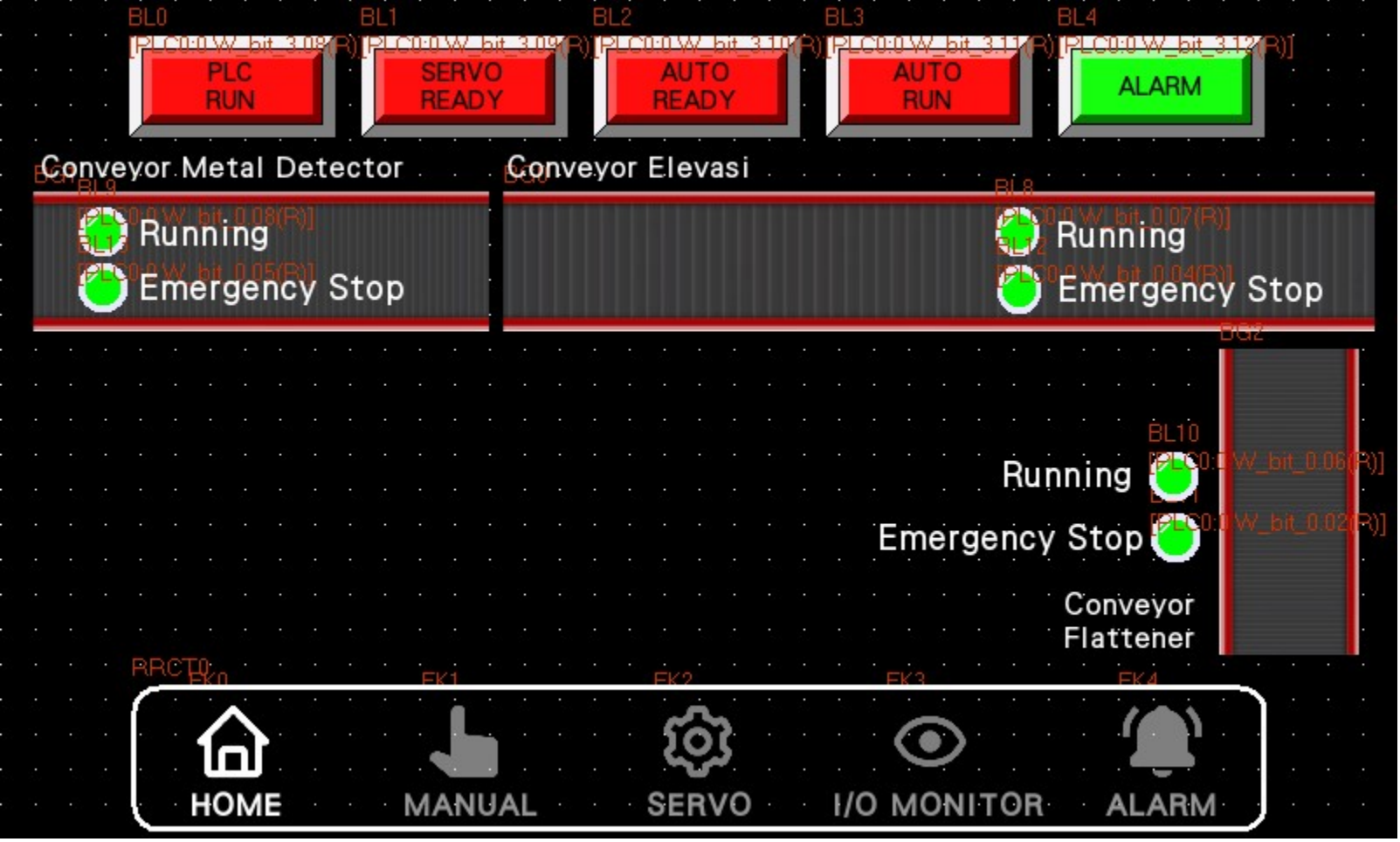

Project download
Current path:
AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA
Tree
File name:
AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA
OK

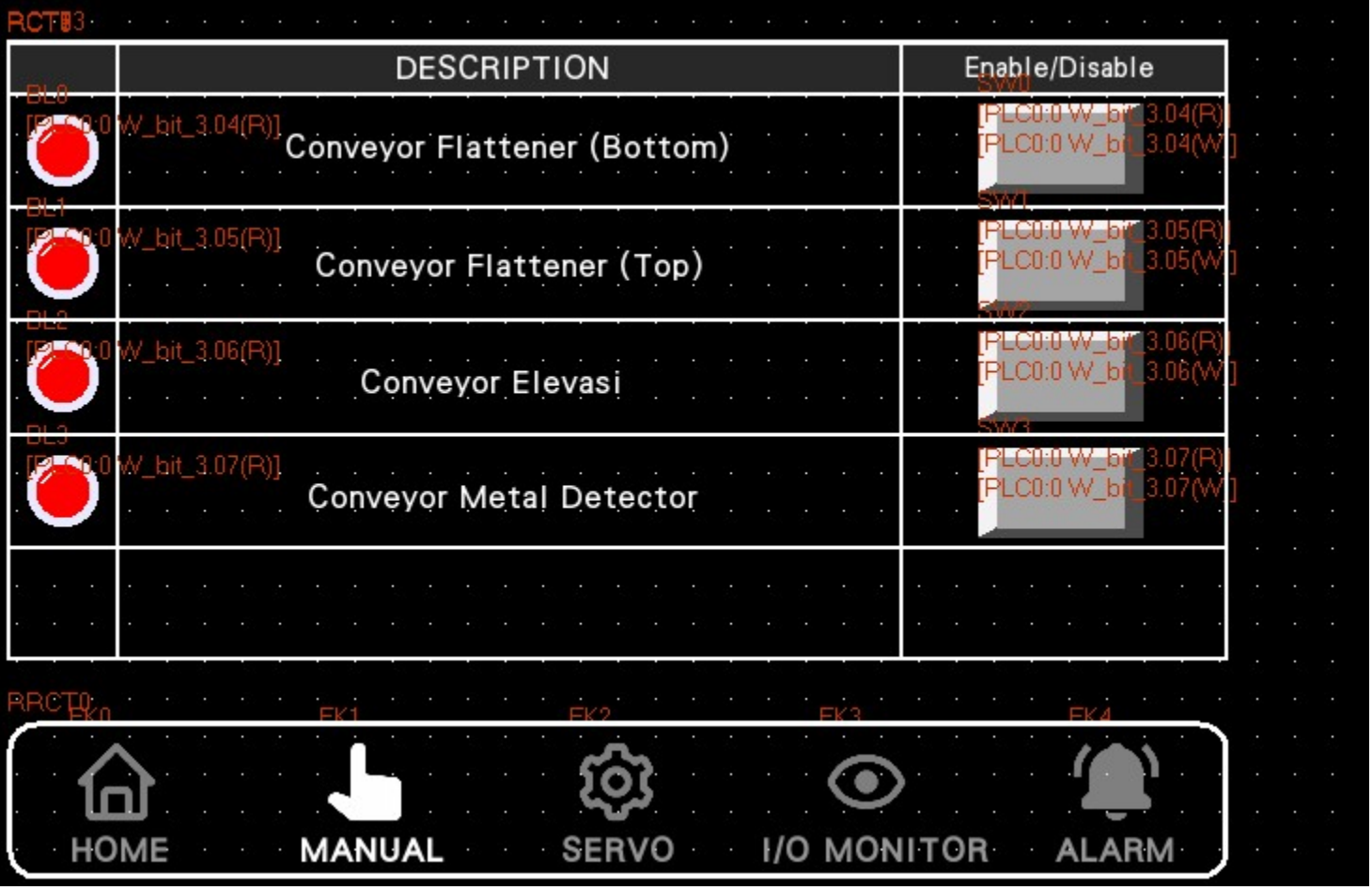

Please Enter The Password:
NI0
[Internal LW_9040(R)]

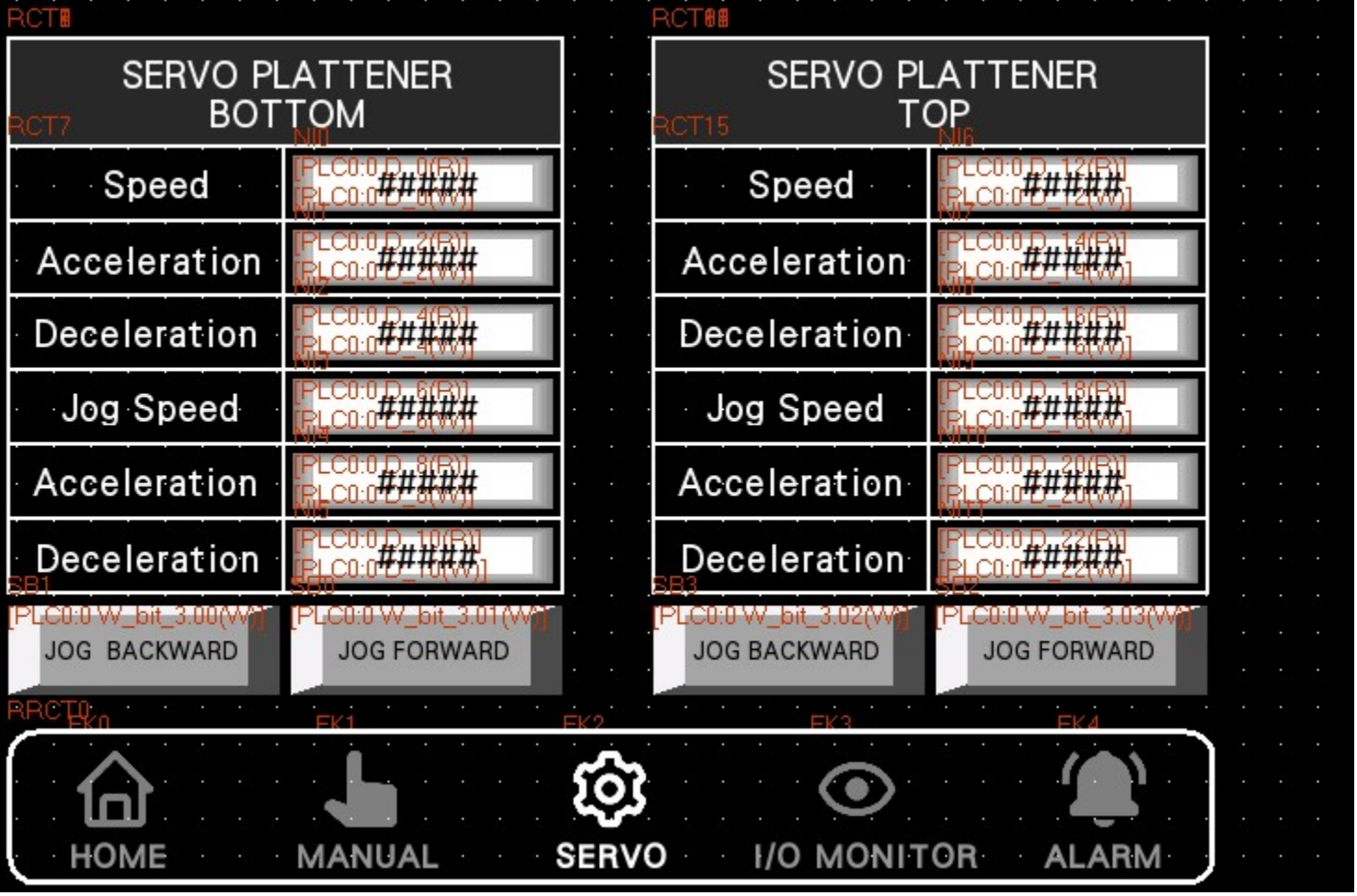

Are you sure you want to do this operation?
SWD2
[Internal LW 9370(W)]
Yes
Cancel

Max: AAAAAAAAAAAA
Min: AAAAAAAAAAAA
AAAAAAAAAAAAA
FK40
FK39
FK38
FK37
A
B
C
D
FK43
FK41
E
F
9
8
7
6
5
4
FK33
FK34
FK35
FK30
3
2
1
0
FK44
FK42
CLR
BS
ENTER

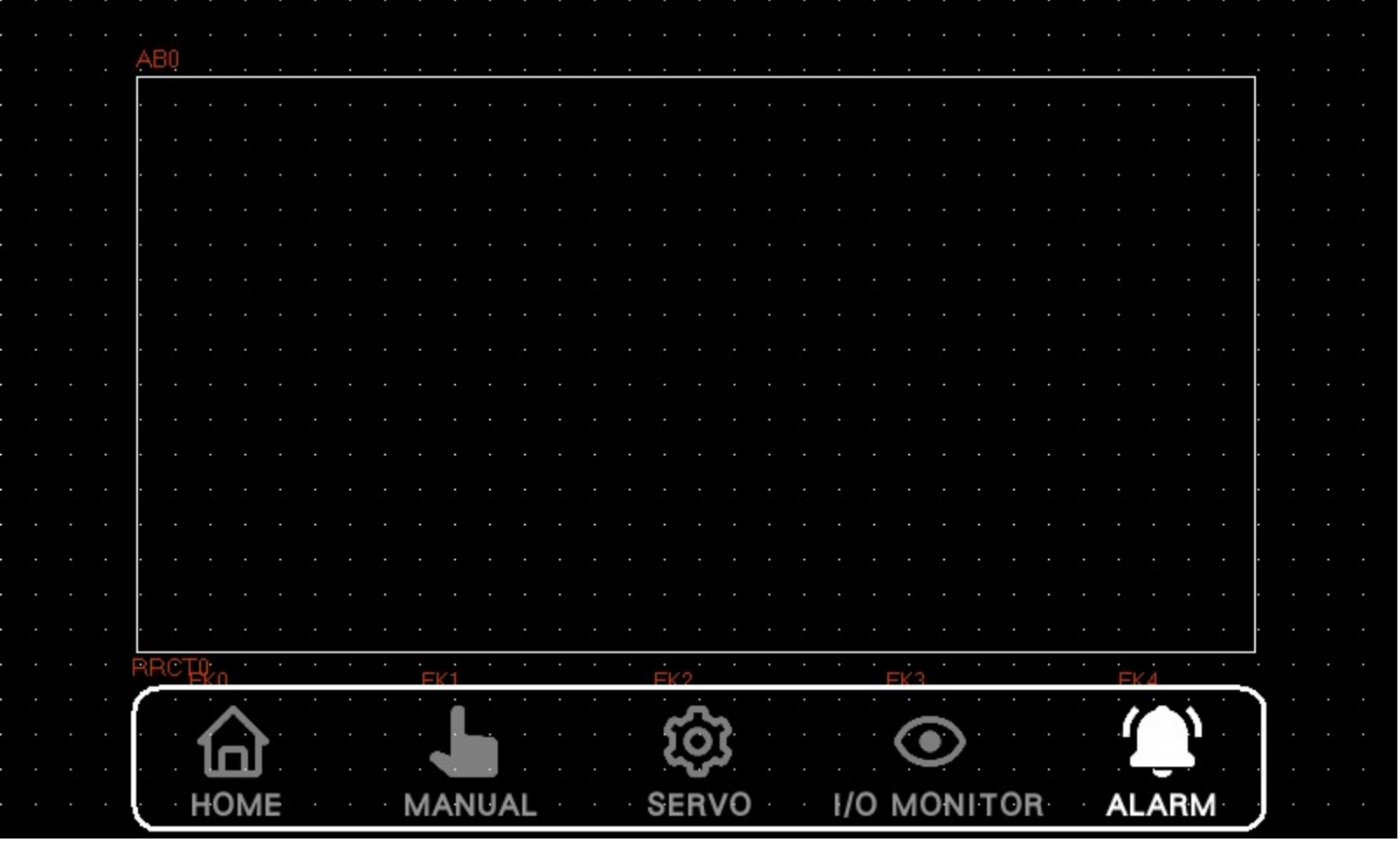

USER ACCESS LOGIN
USER NAME
LN0
[Internal LW_9486(W)]
RCT2
NI1
LN3
ACCESS PASSWORD
LN2
[Internal LW_9502(W)]
SB0
[Internal LB_9165(W)]
Login
SB5
[Internal LB_9166(W)]
Logout
RCT3
USER LEVEL LOGIN
RCT4
NI2
LN5
LEVEL PASSWORD
LN4
[Internal LW_9040(W)]


BL0
PLC RUN
BL1
SERVO READY
BL2
AUTO READY
BL3
AUTO RUN
BL4
ALARM
Conveyor Metal Detector
Running
Emergency Stop
Conveyor Elevasi
Running
Emergency Stop
Running
Emergency Stop
Conveyor Flattener
HOME
MANUAL
SERVO
I/O MONITOR
ALARM


RCT3
DESCRIPTION
Enable/Disable
BL0
[PLC0:0 W_bit_3.04(R)]
Conveyor Flattener (Bottom)
SW0
[PLC0:0 W_bit_3.04(R)]
[PLC0:0 W_bit_3.04(W)]
BL1
[PLC0:0 W_bit_3.05(R)]
Conveyor Flattener (Top)
SW1
[PLC0:0 W_bit_3.05(R)]
[PLC0:0 W_bit_3.05(W)]
BL2
[PLC0:0 W_bit_3.06(R)]
Conveyor Elevasi
SW2
[PLC0:0 W_bit_3.06(R)]
[PLC0:0 W_bit_3.06(W)]
BL3
[PLC0:0 W_bit_3.07(R)]
Conveyor Metal Detector
SW3
[PLC0:0 W_bit_3.07(R)]
[PLC0:0 W_bit_3.07(W)]
RRCT0
FK0
FK1
FK2
FK3
FK4
HOME
MANUAL
SERVO
I/O MONITOR
ALARM


SERVO PLATTENER BOTTOM
Speed
#####
Acceleration
#####
Deceleration
#####
Jog Speed
#####
Acceleration
#####
Deceleration
#####
JOG BACKWARD
JOG FORWARD
SERVO PLATTENER TOP
Speed
#####
Acceleration
#####
Deceleration
#####
Jog Speed
#####
Acceleration
#####
Deceleration
#####
JOG BACKWARD
JOG FORWARD
HOME
MANUAL
SERVO
I/O MONITOR
ALARM

	I/O Addr	DESCRIPTION
	I000	MASTER ON BUTTON
	I001	MANUAL / AUTO SELECTOR SWITCH
	I005	PANEL FLATTENER EMERGENCY STOP BUTTON
	I006	RESET BUTTON
	I007	CONVEYOR ELEVASI EMERGENCY STOP BUTTON
	I008	CONVEYOR METAL DETECTOR EMERGENCY STOP BUTTON
	O100	MASTER ON LAMP
	O102	BUZZER LAMP
	O104	TRIGGER STOP GP


AB0
RRCT0
FK0
FK1
FK2
FK3
FK4
HOME
MANUAL
SERVO
I/O MONITOR
ALARM