# M.A.M COLLEGE OF ENGINEERING AND TECHNOLOGY, TRICHY

# CO<sub>2</sub> Laser

#### Characteristics of CO<sub>2</sub> Laser:

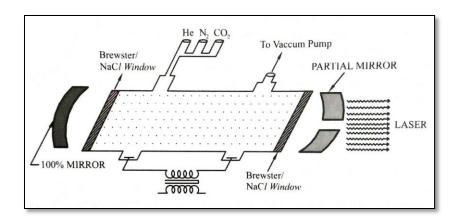
Туре	Molecular Gas Laser
<b>Active Medium</b>	Gas mixture (CO <sub>2</sub> , N <sub>2</sub> & He)
<b>Active Centre</b>	CO <sub>2</sub>
<b>Pumping Method</b>	Electric discharge method, Inelastic atom-atom collision
Optical Resonator	Metallic mirrors of Gold
Power Output	10 KW
Nature of output	Continuous or Pulsed
Wavelength output	9.6 μm & 10.6 μm

## **Principle:**

- N<sub>2</sub>atoms raised to the excited state through electron collision.
- Through resonant energy transfer the excited N<sub>2</sub>atoms raises the CO<sub>2</sub> molecule to its excited state.
- Laser transition takes place between the vibrational energy levels of CO<sub>2</sub> and the high intensity laser beam is emitted from the partial reflector.

#### **Construction:**

- CO<sub>2</sub>, N<sub>2</sub>& Helium are taken in 1:4:5 ratio inside the discharge tube.
- Provision is given for filling the different gases inside the discharge tube and the discharge tube is connected to the Vacuum pump.
- NaCl window is placed at the ends of the discharge tube.
- The tube is connected to the power supply to produce electric discharge.
- 100% reflector and the partial reflector are placed outside the discharge tube as shown infig.



## M.A.M COLLEGE OF ENGINEERING AND TECHNOLOGY, TRICHY

## Working:

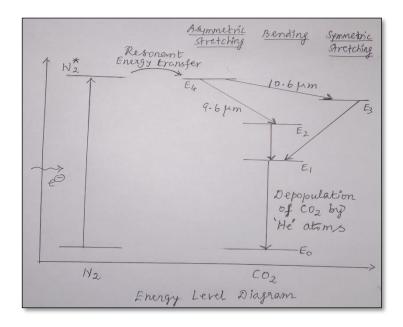
- Voltage is applied to the gas mixture and the gas is discharged.
- The electrons from the discharge interacts with the N<sub>2</sub> atoms and raised to excited state.

$$e^- + N_2 \rightarrow N_2^*$$

• The excited N<sub>2</sub> atoms interacts with ground state CO<sub>2</sub> molecule to the E<sub>4</sub> by resonant energy transfer.

$$N_2^* + CO_2 \rightarrow CO_2^* + N_2$$

- Now population inversion takes place between the E<sub>4</sub> & E<sub>2</sub> and E<sub>4</sub>& E<sub>3</sub>.
- Initially photons are emitted by spontaneous transition.
- These photons stimulates the CO<sub>2</sub> molecule to produce coherent photons.



- The laser transition from  $E_4$  to  $E_2$  emits the light with the wavelength 9.6  $\mu$ m.
- The laser transition from  $E_4$  to  $E_3$  emits the light with the wavelength 10.6  $\mu$ m.
- NaCl window transmits only parallel polarized photons and reflects other photons.
- No. of coherent photons are increased through multiple reflections between perfect and partial reflector.
- Finally the high intensity laser beam is emitted through the partial reflector.
- Now the CO<sub>2</sub>molecules jumps from E<sub>3</sub>& E<sub>2</sub>to E<sub>1</sub>.
- "He" depopulates the  $CO_2$  molecules from  $E_1$  to  $E_0$ (ground state).

# M.A.M COLLEGE OF ENGINEERING AND TECHNOLOGY, TRICHY

#### **Advantages:**

- The construction of  $CO_2$  laser is simple.
- It has high efficiency.
- It has very high output power.
- The output power can be increased by increasing the length of the discharge tube.

#### **Disadvantages:**

- Corrosion may occur at the surface of the discharge tube.
- Due to its very high power accidental exposure may damage our eyes since it is invisible.

## **Applications:**

- It is widely used in material processing.
- It is suitable for open air communication.
- It is used in remote sensing.
- It is used in the treatment of Liver and Lung diseases.
- It is mostly used in Neurosurgery and general surgery.
- It is used to perform Microsurgery and bloodless operations.